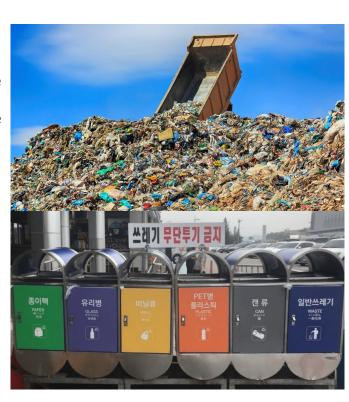
Classifying Recyclable items using Machine Learning

Byung Woong Ko, Jay Siegfried

Problem Statement

- Trash disposal is critical component of longevity of human race
 - Most U.S. waste is sent to landfills or incinerated
 - Recycling helps reduce carbon emission and allows us to reduce net waste
 - Singapore, Korea have infrastructure where classifying items are in place
- US does not have infrastructure set to recycle
 - Many recyclable items are dumped into same bin
 - Each different items (plastic, paper, glass) needs to be processed differently from each other
 - It **cost** alot to implement these infrastructures
 - People need to "join in" to create these infrastructure → will they?
 - It's hard to make people change their norms in short time
- We need a low-cost solution that works with the current system



Solution: Let machine do it

- ML applied IOT device that classifies recyclable materials
 - Cheaper:
 - Korea: recycling compound per apartment → expensive
 - IOT device in an industrial classification pipeline is cheaper
 - Does not involve changing behavior:
 - People will not have to change how they recycle



Our proposal

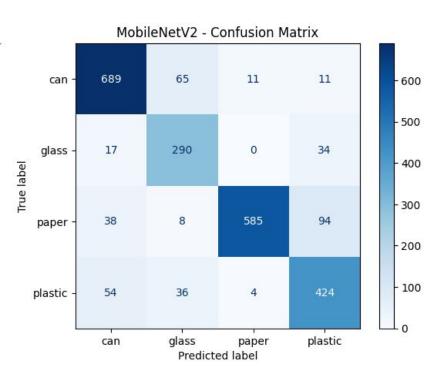
- Recycle item classifier using transferred learning: MobileNetV2, EfficientNetB0 model
- Trained to classify 4 recyclable categories: Can, Glass, Paper, Plastic
- Train using combination of 2 datasets:
 - Trashnet dataset: https://www.kaggle.com/datasets/feyzazkefe/trashnet
 - Recycle_classification dataset:
 https://www.kaggle.com/datasets/jinfree/recycle-classification-dataset
- Final model deployed to Jetson Nano, a low-cost, low-power edge AI device
 - Pretrained model is loaded onto the device for real-time trash recognition
- Designed to work at point of disposal without requiring changes in user behavior

Experiment

Training and Optimization Process

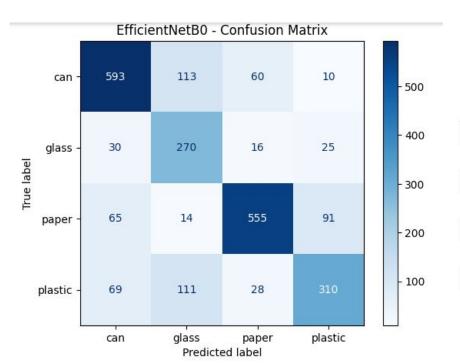
- Employed transfer learning with MobileNetV2 and EfficientNetB0
- Step 1 Feature extraction:
 - Transfer Model base frozen
 - Added custom classification head (GlobalAveragePooling, Dense, Dropout, Softmax)
 - Trained only the top layers initially
- Step 2 Fine-tuning:
 - Unfroze base model for deeper adaptation to our trash datasets
 - Lowered learning rate to protect pretrained weights
- Applied data augmentation: horizontal flip, rotation, zoom, shifts
- Compared between the 2 models to get the best model
- Evaluated performance using confusion matrix, per-class accuracy, and classification report

Results: MobileNetV2



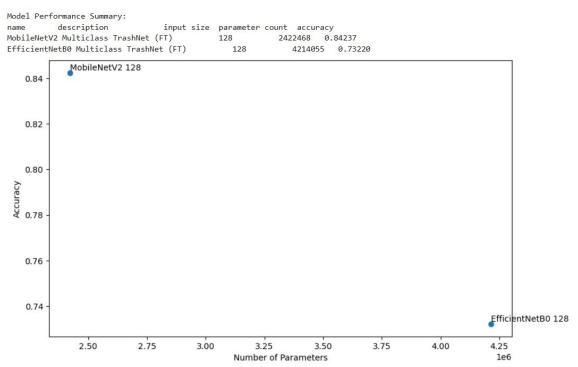
| | precision | recall | f1-score | support |
|--------------|-----------|--------|----------|-----------|
| can | 0.8634 | 0.8879 | 0.8755 | 776.0000 |
| glass | 0.7268 | 0.8504 | 0.7838 | 341.0000 |
| paper | 0.9750 | 0.8069 | 0.8830 | 725.0000 |
| plastic | 0.7531 | 0.8185 | 0.7845 | 518.0000 |
| accuracy | 0.8424 | 0.8424 | 0.8424 | 0.8424 |
| macro avg | 0.8296 | 0.8409 | 0.8317 | 2360.0000 |
| weighted avg | 0.8537 | 0.8424 | 0.8446 | 2360.0000 |
| | | | | |





| | precision | recall | f1-score | support |
|--------------|-----------|--------|----------|-----------|
| can | 0.7834 | 0.7642 | 0.7736 | 776.0000 |
| glass | 0.5315 | 0.7918 | 0.6360 | 341.0000 |
| paper | 0.8422 | 0.7655 | 0.8020 | 725.0000 |
| plastic | 0.7110 | 0.5985 | 0.6499 | 518.0000 |
| accuracy | 0.7322 | 0.7322 | 0.7322 | 0.7322 |
| macro avg | 0.7170 | 0.7300 | 0.7154 | 2360.0000 |
| weighted avg | 0.7492 | 0.7322 | 0.7353 | 2360.0000 |

Results: Model Performance Comparison



Clearly, MobileNetV2 is better

Deployment on Board

- Model is saved as a h5 file, but converted into onnx file (Open Neural Network Exchange)
- Both save a model and can be used, but onnx is more lightweight and is supported by more ML libraries
- ONNX Runtime optimizes performance and is supported by NVIDIA
- Transferred over USB

```
# Load the Keras model
model = './drive/MyDrive/MobileNetV2_trashnet.h5'
keras_model = load_model(model)

# Output Path
recyclenet = './drive/MyDrive/MobileNetV2_trashnet'
output_path = recyclenet + '.onnx'

# Input specifications
spec = (tf.TensorSpec((None, 128, 128, 3), tf.float32, name='input'),)

# Convert the keras h5 model to ONNIX
model_proto, x = tf2onnx.convert.from_keras(keras_model, input_signature=spec, opset=13, output_path=output_path)

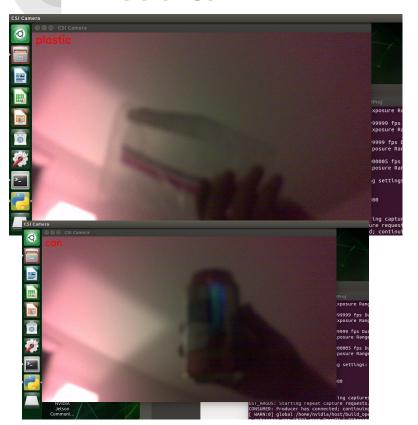
# Save the ONNIX model
with open(output_path, "wb") as f:
    f.write(model_proto.SerializeToString())
```

Using the model

- Used "CSI-Camera" repository for camera interfacing
- Runs a live feed with the current prediction always displayed on the top left of the image
- Meant to simulate deployment at a recycle facility

```
ret_val, frame = video_capture.read()
# Resize the frame to the correct image size (128x128)
frame1 = cv2.resize(frame, (128, 128))
# Convert the frame to a numpy array and normalize it
image = np.asarray(frame1).astype(np.float32) / 255.0
# Add batch dimension
image = np.expand_dims(image, axis=0)
# Make a prediction on the image
probabilities = sess.run([output_name], {input_name: image})
# Save the predicted class
predicted_class_index = np.argmax(probabilities)
predicted_class_label = class_labels[predicted_class_index]
# Display the predicted class label on the frame
cv2.putText(frame, predicted_class_label, (10, 30), cv2.FONT_HERSHEY_SIMPLEX, 1,(0, 0, 255), 2)
# Display the frame
cv2.imshow('Recycle Detection', frame)
```

Results



- Model can be deployed and run in conjunction with a camera feed
- Camera response time can be slow, and the frame is tinted.
- Defaults to plastic typically, switching when object comes into view
 - Glass is difficult to classify correctly

Conclusions and Future work

- Image classification for recycled products can be deployed on an embedded device for practical use
- Using MobileNetV2 as a transfer layer works for accuracy and size.
- Future steps:
 - 2 Stage classifier
 - Stage 1: Trash or Recyclable
 - Stage 2: Classify Recyclable
 - Applying Federated Learning to dynamically update/ improve model from multiple devices
 - Improved image quality



Works Cited

[1]JetsonHacksNano. "Jetsonhacksnano/CSI-Camera." GitHub, github.com/JetsonHacksNano/CSI-Camera. Accessed 7 May 2025.

[2]Ozkefe, Feyza. "Trashnet." Kaggle, 19 Nov. 2021, www.kaggle.com/datasets/feyzazkefe/trashnet/data.

[3] Wang, Jinyeong. "Recycle_Classification_Dataset." Kaggle, 23 Dec. 2020, www.kaggle.com/datasets/jinfree/recycle-classification-dataset.