













$$\frac{\partial e_{i}}{\partial x_{i}} = \begin{bmatrix} 0 & 0 & 0 \\ -1 & 0 & -1 \end{bmatrix}$$

$$\frac{\partial e_{i}}{\partial x_{i}} = \begin{bmatrix} -\delta z_{i} \\ \delta x_{i} \end{bmatrix} = a \begin{bmatrix} \cosh\left(\frac{x_{i}}{a}\right) - 1 \end{bmatrix}$$

$$x_{j} = c_{i}\left[x_{i} - x_{o}\right] + s_{i}\left[y_{i} - y_{o}\right] - x_{i}$$

$$\frac{\partial z_{j}}{\partial a} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) + a_{o}\left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - 1\right] + a_{o}\left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - x_{i}\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) + a_{o}\left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\sinh\left(\frac{x_{j}}{a_{i}}\right) + a_{o}\left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\sinh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right] = \left[\cosh\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_{i}c_{o}d\left(\frac{x_{j}}{a_{i}}\right) - a\right]$$

$$\frac{\partial z_{j}}{\partial x_{j}} = \frac{a_{i}}{a_{i}}\left[a_$$