

PT. TMMIN Casting Division Produksi II					Laporan Produksi dan Check Temperature Furnace CKS - AZC300 - RC015 (REPORT AUTO GENERATE)																		Hari / Tanggal		Sun / 17-05-2020					
																							PIC		Shift					
																									RED		PAGI			
ITEM		Furnace												Sand Cooler									Gas Cooler			Dust Collector		Pneumatic Conveyor		
		TEMPERATURE				Blower Combustion Burner			Blower F'ce Bubling		Auto Damper IDC 004		Speed Screw Feeder	Sand Cooler Bubling		Auto Damper IDC 004		Spray Temperature			Spray Temp.		Fresh Air	DC Inlet Temp (T10b)	Conveying	ACCUM				
		Fce Combustion	Fce Outlet Sand	Fce Inlet Sand	Top Temp. Fce	Pressure	Damper Open	Damper Open	Pressure	Damper Open	Pressure	Damper Open		Pressure	Damper Open	Pressure	Damper Open	Nozzle No. 1	Nozzle No. 2	Nozzle No. 3	Temp. No. 1	Temp. No. 2	Damper Open							
Kode Sensor	(T1/S1)	(T2/S2)	(T3/S3)	(T4/S4)		MOT2	MOT3	PT4	MOT4	PT6	MOT6	INV1	PT5	MOT5	PT7	MOT7	Tc2	Tc3	Tc4	Tc5	Tc6	MOT8	T10b	-	-					
UNIT		°C	°C	°C	°C	mmAq	%	%	mmAq	%	mmAq	%	%	mmAq	%	mmAq	%	°C	°C	°C	°C	°C	%	°C	-	-				
STD.	LOW	100	100	110	120		130	140	150	160	170	180	190	100	110	120	130	140	150	160	170	180	190	100	-	-				
	HIGH	400	400	410	420		430	440	450	460	470	480	490	400	410	420	430	440	450	460	470	480	490	400	-	-				
JAM	7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1				
	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	11				
	9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	111				
	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1				
	11	464.5	550	533.33	600	-	550	550	533.33	550	550	550	533.33	550	566.67	533.33	550	550	533.33	600	550	550	533.33	550	131	32				
	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	343	2324				
	13	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	342	4				
	14	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	32434	3321				
	15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4				
	16	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	432	432			
	17	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	3322	4			
	18	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	324	32			
19	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	32424				
Konsumsi LNG (m3)		Start		Finish		Total		Konsumsi Air (m3)		Start		Finish		Total		Start Prod. :			11:02:22											
		22		22		22				22		22		Finish Prod. :			11:02:22													





No.	Jam		Durasi	Alarm Message	Masalah	Penanggulangan	PIC	Hasil
	Start	End						
1	15:54:58	15:56:49	0j 1m	Message 1 Low	21321	3213	213213	xx
2	15:54:58	15:56:00	0j 1m	Message 1 Low	21313	3231	213213	xxxx





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							PIC	Shift	
								RED	PAGI
No.	Jam		Durasi	Alarm Message	Masalah	Penanggulangan	PIC	Hasil	
	Start	End							
3	15:54:58	16:56:01	1j 1m	Message 1 Low	xxx	23	xx	xx	
4	15:54:58	17:56:02	2j 1m	Message 1 Low	21xxx	xxx	213x	x	
5	15:54:58	18:56:03	3j 1m	Message 1 Low	2133xx	x	xx	xxx	
6	15:54:58	18:56:04	3j 1m	Message 1 Low	xx	2131	213x	x	
7	15:54:58	16:56:05	1j 1m	Message 1 Low	213x	xxx	xx	xxx	
8	15:54:58	14:56:06	0j 58m	Message 1 Low	2121x	xx	xxxxx	x	
9	15:54:58	10:56:55	4j 58m	Message 1 Low	xxx	x	x	x	
10	15:54:58	12:56:00	2j 58m	Message 1 Low	xx	x	x	xxx	
11	15:54:58	12:56:00	2j 58m	Message 1 Low	x	21xx	xx	x	
12	15:54:58	13:56:00	1j 58m	Message 1 Low	213xxx	xx	x	xx	
13	15:54:58	13:50:00	2j 4m	Message 1 Low	xx	x	x	x	
14	19:54:58	07:56:00	11j 58m	Message 1 Low	3	x	x	xxx	
15	11:54:58	08:56:01	2j 58m	Message 1 Low	x	xxx	xx	x	
16	12:54:58	09:56:02	2j 58m	Message 1 Low	xx	x	xx	xx	
17	13:54:58	10:56:03	2j 58m	Message 1 Low	x	xx	xxx	xx	
								<b>Total Line Stop :</b>	x menit





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			PIC	Shift	
				RED	PAGI
CHECK ANALYSIS	<b>CYCLE TIME</b> 1 Tangki = 15 menit 1 Tangki = 300 kg 1 Jam = 1.2 Ton		<b>EFFICIENCY</b> = 0.25 x 1. Conveying / Running Hour x 100% = 0.25 x 11 Conveying x 100% = 11 %		

SHIFT		SIANG :			MALAM :		
ITEM	STD IL	JAM	IL	Rata2	JAM	IL	Rata2
PASIR FURNACE	0.20	11	1111	11	1	11	1112
		11	111		11	11	
PASIR RECLAMER	0.13	11	111	1	1	11	111
		11	11		11	11	
GFN PASIR RECLAMER	59±1	1	1	11	11	11	11
PASIR RCS	A	1.90	1	11	11	111	1
	STR	2.2	11	111	1	1	11

Disetujui	Disetujui	Dicheck	Dibuat
SH	LH	GH	OPR

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			PIC Shift	
			RED	PAGI
			<b>Judgement</b>	
Jam 07	Lampiran Foto	Standard Perbandingan		
				
08				

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				PIC	Shift	
					RED	PAGI
Jam	Lampiran Foto		Standard Perbandingan		Judgement	
09					<div></div>	
10					<div></div>	

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				PIC	Shift	
					RED	PAGI
Jam	Lampiran Foto		Standard Perbandingan		Judgement	
11					<div></div>	
12					<div></div>	