

PCAD - ST

Work Instruction

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ST ACCOUNT

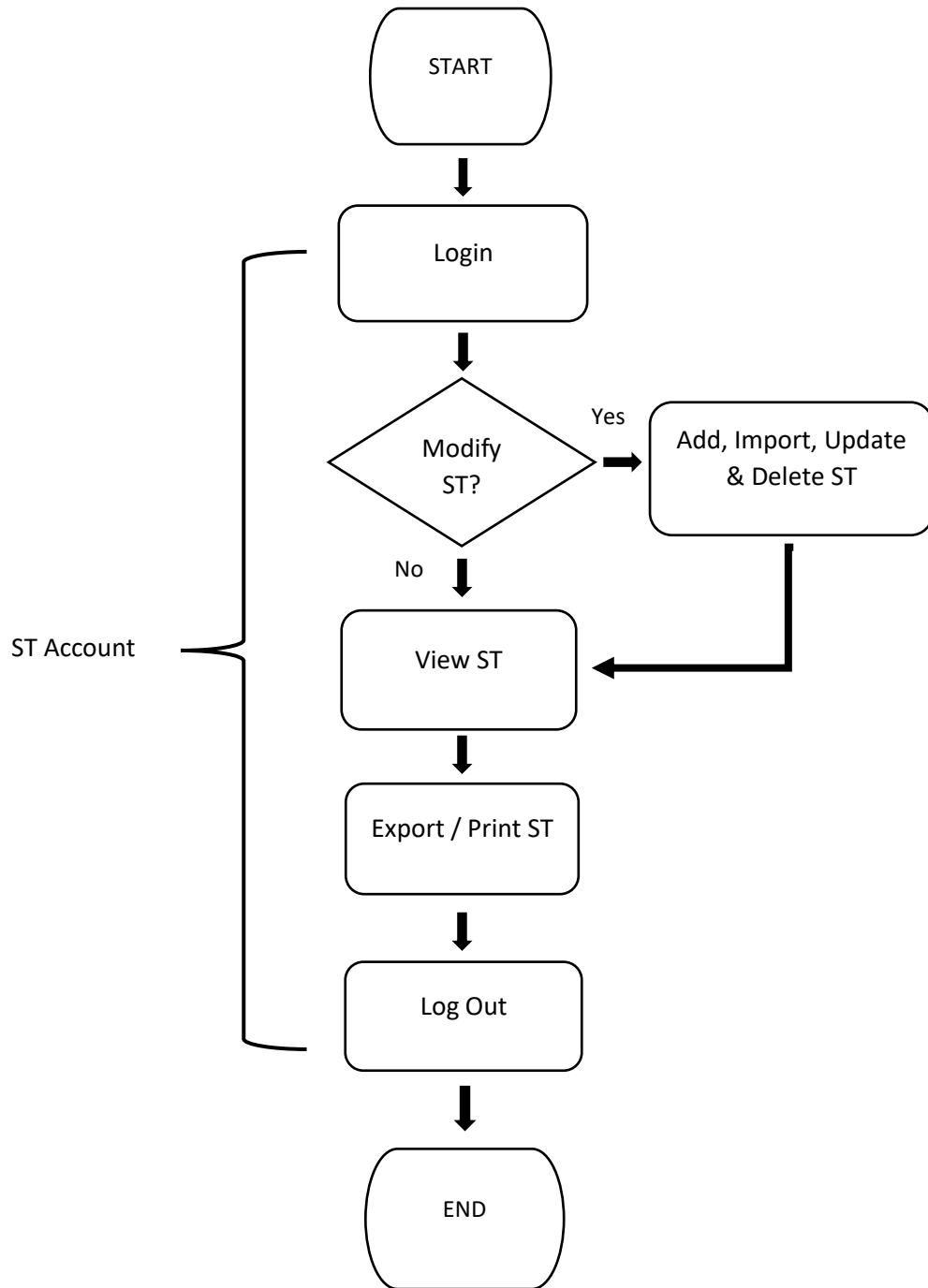
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I. LOGIN

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PCAD - ST

Work Instruction

(ST ACCOUNT)

I. LOGIN

1. Scan or Enter ID Number of ST Account (See Figure 1.0).
2. Click **Login** Button to access the ST Masterlist Interface (See Figure 1.0).

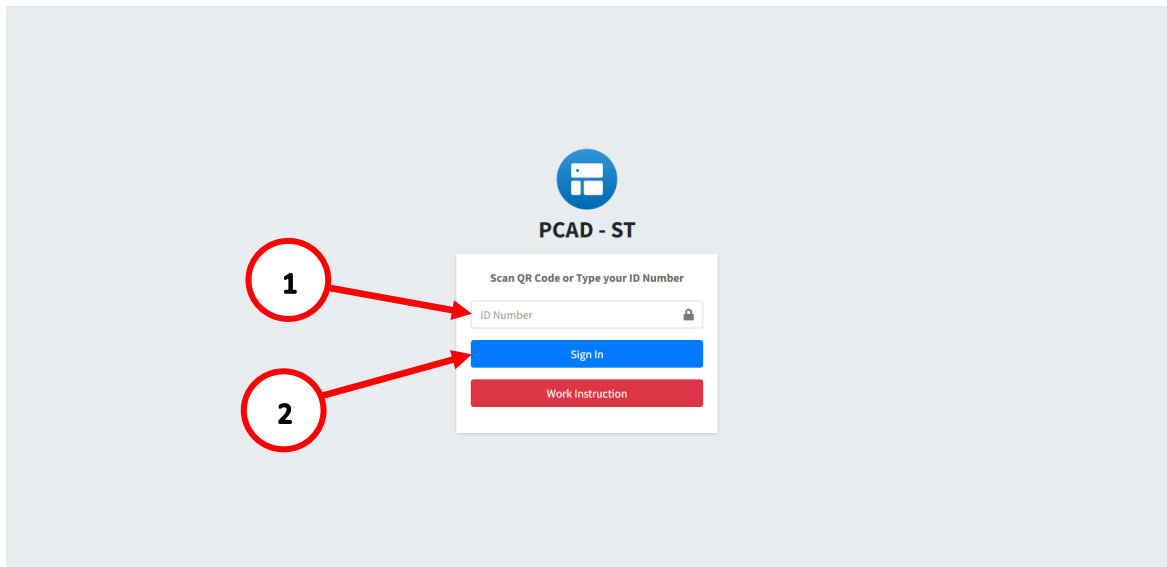


Figure 1.0

II. ST MASTERLIST PAGE

Adding Single ST

1. Click **Add New ST** Button. A form will appear. (See Figure 1.1).

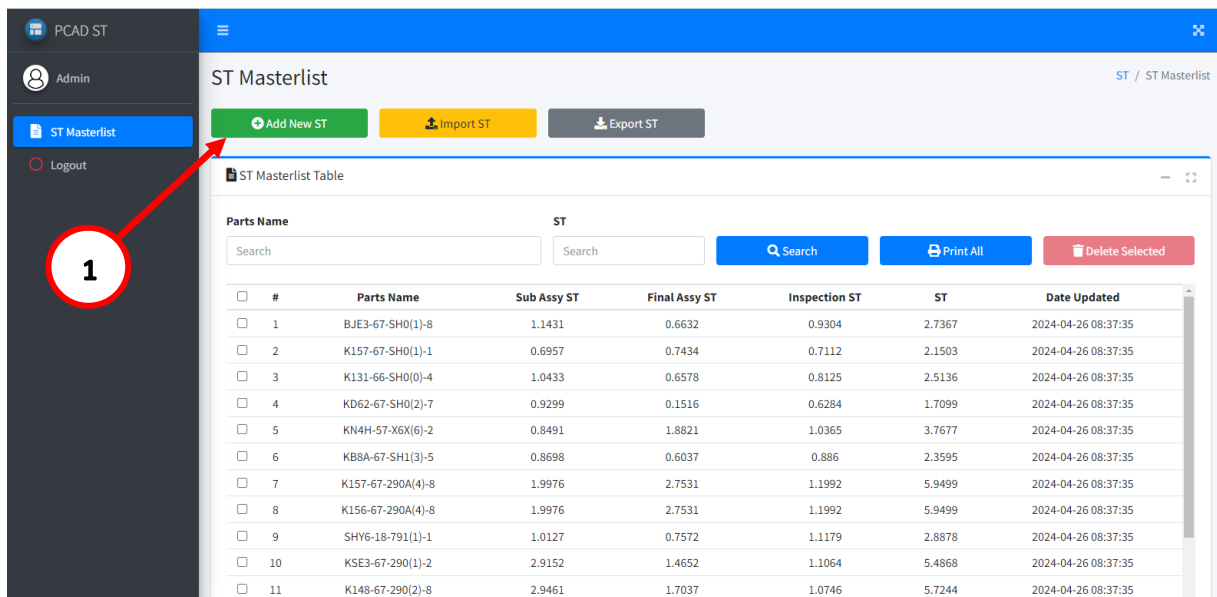


Figure 1.1

2. Fill out **Input Fields** of a specific ST Information. (See Figure 1.2).
3. Click **Add ST** Button to add single ST on the master list. (See Figure 1.2).

Figure 1.2

Importing ST

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
1	'g"üæ	Ö"ñ"	ŽŌŽi	Ži—p	•i"Ō	%ñ"H	Ši—(•i"Ō	»²Ý	†CEvH"	AA-AZ	AD-AQ	BA-BP	CA-CQ	DA-DP	EA-EP		b—ž"Ť
2	FALP	A	CX-5	žĚÄ	BJE3-67-S1	3			3.0283	0.2856	0.006		1.1431	0.6632	0.9304	2.7367	387.66
3	FALP	A	CX-5	žĚÄ	K157-67-S	2			2.3403	0.19			0.6957	0.7434	0.7112	2.1503	36.48
4	FALP	A	CX-5	žĚÄ	K131-66-S	5			2.9981	0.4745	0.01		1.0433	0.6578	0.8125	2.5136	41.51
5	FALP	A	CX-5	žĚÄ	KD62-67-S	3			2.009	0.2871	0.012		0.9299	0.1516	0.6284	1.7099	49.09
6	FALP	A	CX-5	žĚÄ	KN4H-57-)	2			3.9897	0.218	0.004		0.8491	1.8821	1.0365	3.7677	52.44
7	FALP	A	CX-5	žĚÄ	KB8A-67-S	3			3.234	0.3198	0.5547		0.8698	0.6037	0.886	2.3595	64.82
8	FALP	A	CX-5	žĚÄ	K157-67-2	4			6.4167	0.4508	0.016		1.9976	2.7531	1.1992	5.9499	91.17
9	FALP	A	CX-5	žĚÄ	K156-67-2	4			6.4167	0.4508	0.016		1.9976	2.7531	1.1992	5.9499	91.48
10	FALP	A	CX-5	žĚÄ	SHY6-18-7	3			3.4001	0.3261	0.1862		1.0127	0.7572	1.1179	2.8878	96.04
11	FALP	A	CX-5	žĚÄ	KSE3-67-2	4			5.9446	0.4418	0.016		2.9152	1.4652	1.1064	5.4868	110.94
12	FALP	A	CX-5	žĚÄ	K148-67-2	4			6.185	0.4446	0.016		2.9461	1.7037	1.0746	5.7244	115.4
13	FALP	A	CX-5	žĚÄ	K231-67-2	7			8.1101	0.6897	0.004		2.4913	3.434	1.4911	7.4164	121.37
14	FALP	A	CX-5	žĚÄ	KB9G-67-2	4			8.6598	0.4454	0.016		3.3395	2.8186	2.0403	8.1984	123.09
15	FALP	A	CX-5	žĚÄ	TA0A-67-S	7			8.2456	0.6867	0.018		2.5169	3.4339	1.5901	7.5409	126.16
16	FALP	A	CX-5	žĚÄ	KC9E-67-S	2			2.5447	0.2156	0.3698		0.6664	0.4728	0.8201	1.9593	131.64
17	FALP	A	CX-5	žĚÄ	KSE2-67-2	4			8.8862	0.4512	0.016		3.2547	3.1691	1.9952	8.419	131.78
18	FALP	A	CX-5	žĚÄ	KV61-67-2	9			14.934	0.667	1.8055	2.11	4.2997	3.6926	2.35	10.3423	147.55
19	FALP	A	CX-5	žĚÄ	KSD9-67-2	8			14.0542	0.9264	0.032		6.3337	4.5598	2.2023	13.0958	250.19
20	FALP	A	CX-5	žĚÄ	KSD5-67-2	9			14.7841	0.6747	1.7492	2.11	4.2281	3.8236	2.1893	10.241	267.25
21	FALP	A	CX-5	žĚÄ	K19G-67-2	11			15.1337	1.2465	0.038		6.9911	5.0129	1.8452	13.8492	323.4

Figure 1.3

4. Check ST information first before importing. The Product (Column E), Sub Assy (CA-CQ), Final Assy (DA-DP), Inspection (EA-EP) and Final ST ((CA-CQ) + (DA-DP) + (EA-EP)) columns should exist on CSV provided. (See Figure 1.3).
5. Click **Import ST** button. Make sure you convert the filled-out template on a **.csv file format**. Select the template and click **Open** Button. This will automatically import new ST or update existing ST information and a success dialog box will appear. (See Figure 1.4)

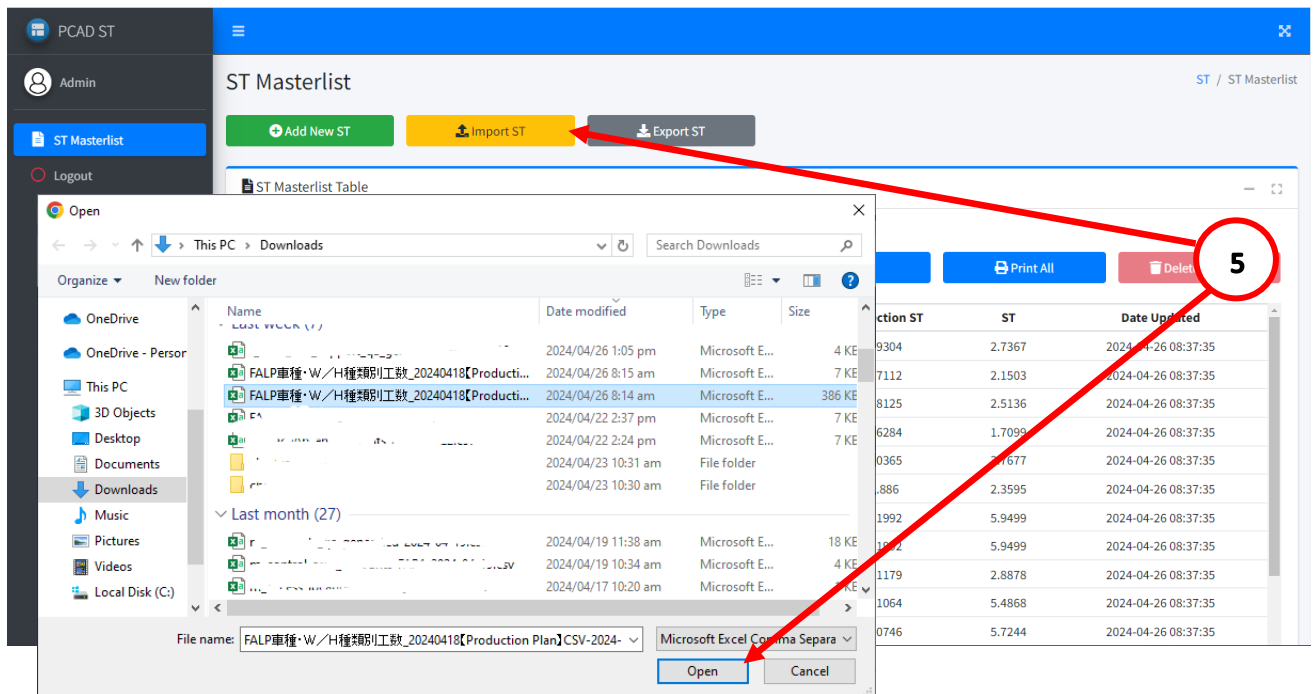


Figure 1.4

Update or Delete Single ST

6. Click **Any Row** from the table that needs update or deletion. (See Figure 1.5).

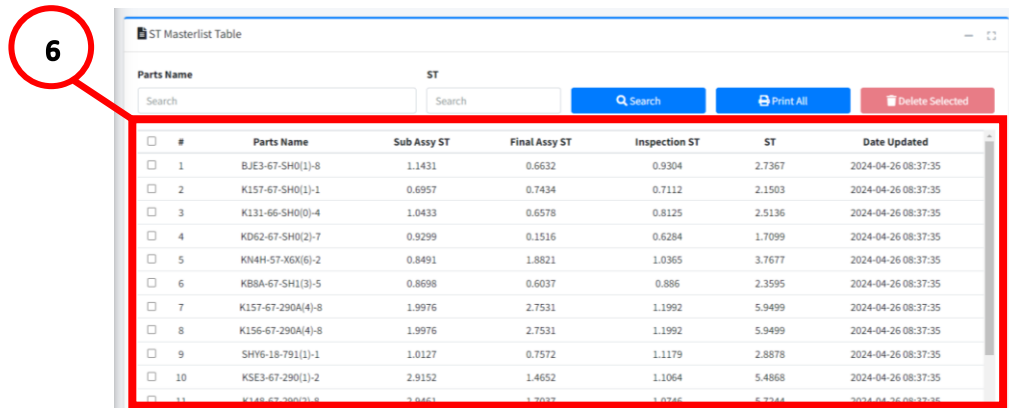


Figure 1.5

7. Fill out **Input Fields** that needs update. (See Figure 1.6).

8. Click **Update ST** to update single ST. (See Figure 1.6).

9. Click **Delete ST** to delete single ST. (See Figure 1.6).

Update ST Details

Parts Name* **ST***

BJE3-67-SH0(1)-8 2.7367

Sub Assy ST* **Final Assy ST*** **Inspection ST***

1.1431 0.6632 0.9304

Delete ST **Update ST**

Figure 1.6

Delete Multiple ST

10. Select checkboxes of any row that need to delete. (See Figure 1.7).

ST Masterlist Table

Parts Name ST Search Search Print All Delete Selected

<input type="checkbox"/>	#	Parts Name	Sub Assy ST	Final Assy ST	Inspection ST	ST	Date Updated
<input type="checkbox"/>	1	BJE3-67-SH0(1)-8	1.1431	0.6632	0.9304	2.7367	2024-04-26 08:37:35
<input type="checkbox"/>	2	K157-67-SH0(1)-1	0.6957	0.7434	0.7112	2.1503	2024-04-26 08:37:35
<input type="checkbox"/>	3	K131-66-SH0(0)-4	1.0433	0.6578	0.8125	2.5136	2024-04-26 08:37:35
<input type="checkbox"/>	4	KD62-67-SH0(2)-7	0.9299	0.1516	0.6284	1.7099	2024-04-26 08:37:35
<input type="checkbox"/>	5	KN4H-57-X6X(6)-2	0.8491	1.8821	1.0365	3.7677	2024-04-26 08:37:35
<input type="checkbox"/>	6	KB8A-67-SH1(3)-5	0.8698	0.6037	0.886	2.3595	2024-04-26 08:37:35
<input type="checkbox"/>	7	K157-67-290A(4)-8	1.9976	2.7531	1.1992	5.9499	2024-04-26 08:37:35
<input type="checkbox"/>	8	K156-67-290A(4)-8	1.9976	2.7531	1.1992	5.9499	2024-04-26 08:37:35
<input type="checkbox"/>	9	SHY6-18-791(1)-1	1.0127	0.7572	1.1179	2.8878	2024-04-26 08:37:35
<input type="checkbox"/>	10	KSE3-67-290(1)-2	2.9152	1.4652	1.1064	5.4868	2024-04-26 08:37:35
<input type="checkbox"/>	11	K148-67-290(2)-8	2.9461	1.7037	1.0746	5.7244	2024-04-26 08:37:35

Figure 1.7

11. Click **Delete Selected** button. A dialog box will appear to confirm deletion of selected rows. (See Figure 1.7).

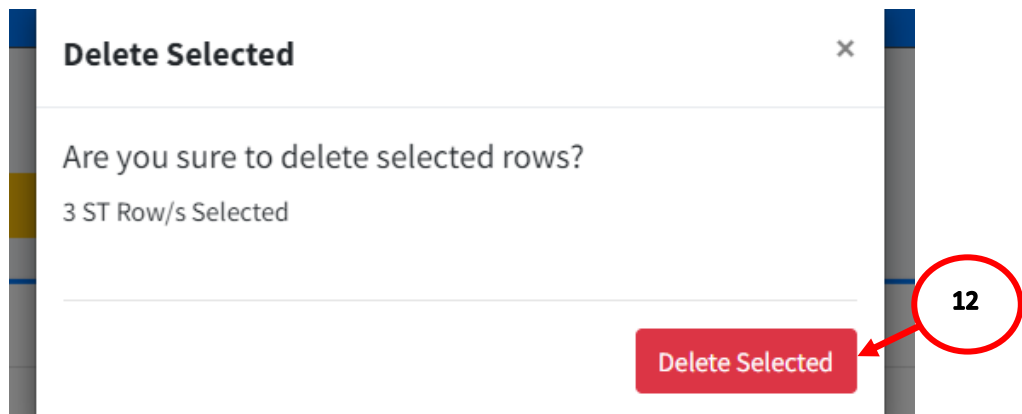


Figure 1.8

12. Click **Delete Selected** button to continue deletion of selected rows. (See Figure 1.8).

Export ST

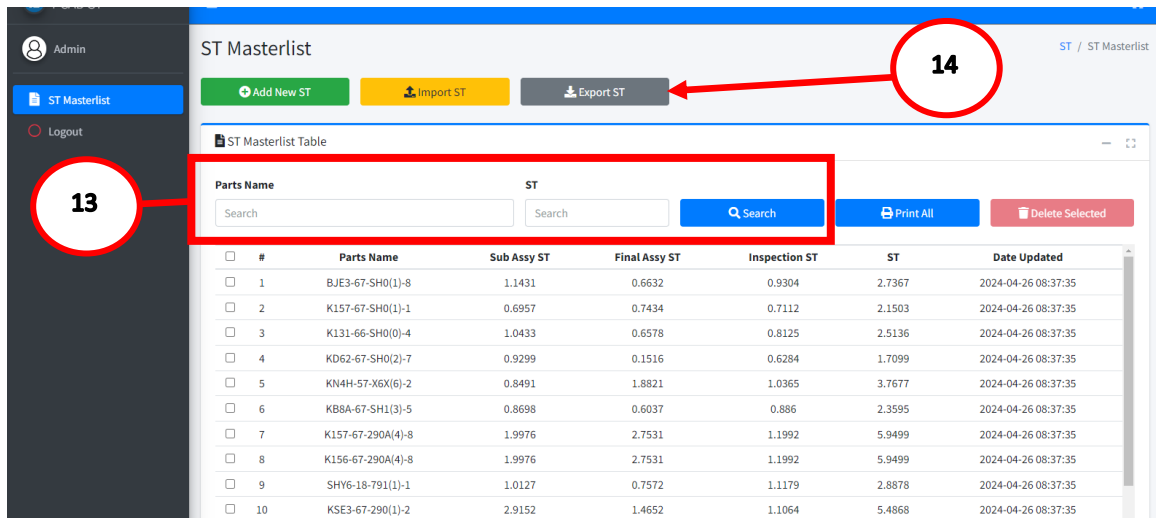


Figure 1.9

13. Before exporting, use **input fields** for searching if filtered data is needed as a result of export ST information. (See Figure 1.9).
14. Click **Export ST** button to export ST information in a csv file format. (See Figure 1.9).

Print ST Masterlist

The screenshot displays the 'ST Masterlist' interface. On the left sidebar, the 'ST Masterlist' menu item is highlighted, and the 'Logout' option is visible below it. The main content area has a header with 'ST Masterlist' and three buttons: 'Add New ST' (green), 'Import ST' (yellow), and 'Export ST' (grey). Below the header, there is a section titled 'ST Masterlist Table' containing two search input fields labeled 'Parts Name' and 'ST', each with a 'Search' button. A red box labeled '15' highlights these search fields. To the right of the search fields are two buttons: 'Print All' (blue) and 'Delete Selected' (red). A red arrow labeled '16' points to the 'Print All' button. Below the buttons is a table with 10 rows of data.

<input type="checkbox"/>	#	Parts Name	Sub Assy ST	Final Assy ST	Inspection ST	ST	Date Updated
<input type="checkbox"/>	1	BJE3-67-SH0(1)-8	1.1431	0.6632	0.9304	2.7367	2024-04-26 08:37:35
<input type="checkbox"/>	2	K157-67-SH0(1)-1	0.6957	0.7434	0.7112	2.1503	2024-04-26 08:37:35
<input type="checkbox"/>	3	K131-66-SH0(0)-4	1.0433	0.6578	0.8125	2.5136	2024-04-26 08:37:35
<input type="checkbox"/>	4	KD62-67-SH0(2)-7	0.9299	0.1516	0.6284	1.7099	2024-04-26 08:37:35
<input type="checkbox"/>	5	KN4H-57-X6X(6)-2	0.8491	1.8821	1.0365	3.7677	2024-04-26 08:37:35
<input type="checkbox"/>	6	KB8A-67-SH1(3)-5	0.8698	0.6037	0.886	2.3595	2024-04-26 08:37:35
<input type="checkbox"/>	7	K157-67-290A(4)-8	1.9976	2.7531	1.1992	5.9499	2024-04-26 08:37:35
<input type="checkbox"/>	8	K156-67-290A(4)-8	1.9976	2.7531	1.1992	5.9499	2024-04-26 08:37:35
<input type="checkbox"/>	9	SHY6-18-791(1)-1	1.0127	0.7572	1.1179	2.8878	2024-04-26 08:37:35
<input type="checkbox"/>	10	KSE3-67-290(1)-2	2.9152	1.4652	1.1064	5.4868	2024-04-26 08:37:35

Figure 1.10

15. Before printing, use **input fields** for searching if filtered data is needed as a result of export ST information. (See Figure 1.10).
16. Click **Print All** button to print out ST information. (See Figure 1.10).