i) Origin & Development of Operation Research

The term operation Research was first coined in 1940 by McChosky & trefthen in a small fown, Bow 200 of the United Kingdom. This came into exisistence as military content. During WINIT, military management called on scientist from various disciplines and organised them into a team to assist in solving strategies & tachical problem that is to discuss, evolve and suggest certain approaches that showed some remarkable progress. This new approach to systematic and scientific study or operation of system was called Operation. Research or Operational Research.

;) Operation Research in India -

In India operation research commeinto existence in 1949 with the opening of Operational Research Unit at Regional Research Laboratory at Hyderab ad, In 1953, an operational desearch unit was established in the India Stastical. Institute, Calculta for the application of OR, methods in national planning & survey. Operation Research 50 viety was formed in 1957 in India.

- ii) Defination of operation research— Due to various application giving precise definition is difficult but some of them are given below—
 - 1. "Operational research is the application of scientific methods, techniques & tools to problems involving the operation of a system so as to provide those in control system with optimum solvito a problem.

2. "Operation Research is an art of giving bad arrange to problem which otherwise have worse answers!

2) Methods to Get repodels in operation Research
A mode in OR is a simplified representation of an operation or a process in which only the basic aspect or the most important feature of a typical problem under investigation are considered.

Types of Model - 1) Physical Models

- 1.) I conoc model- iconic model refain some physical properties & characteristic of system they present.
- 2) Analogue Model The model represent a system by that set of properties different from that of original system does not resemble physically.

2) Symbolic Models

- 1) verbal models These model describe a situation in written or spoken language.
- 2) Mathematical model-there model involves the case of mathematical symbol letters, operators to represent various relationship among.

various relationship among variables of eyetem to describe its property.

3) Descriptive model -

This model simply describe some aspect of situation based on observation, survey, questionaire results of other available data of a situation and do not predict or recommend.

Eg - plant layout diagram

4) Predictive model.

there models are used to predict the outcomes due to a given set of alternative for problem there model do not have an objective function as a part of model to evaluate decision alternatives.

- There model provide best to optimal solution to problem subject to certain limitation of are of resource.
- 6) Deferministic model
 If all the parameter, constants and functional relationship are assumed to be known with certainity when the decision is made, then the model is said to be deterministic, for a specific set of injent there is anywely determined output.

 Example-linear programming model.

2) Different phases of operation Research

i) Defination of the Problem

Problem defination emolnes defining the scope of problem under investigation. This function should be carried out by entire OR team the aim is to modify identification three principal element of decision problem

- I) Description of decision alternatives.
- II) Determination of objective of study
- Specification of limitation under which modeled system operates.

ii) Model Constoution

model construnction entails an altept to tromplate the program problem into mathematical relationship. It the resulting model fit one of the standard mathematical tool, such as linear programming, we can usually reach a solution by using available algorithms.

Alternatively, if the mathematical relationship are too complex to allow determination of an analytic color. The OR team may opt to simplify the model and use a heuristic approach or they may be considered the use of simulation. If appropriate In some case mathematical and simulation and Heuristic model may be combined to some the problem

Model Solution -

This is the simplest phase because it use well-defined optimizing algorithms. An important aspect of model soln. phase is sensitivity analysis. It deals with obtaining additional information about behaviour of the optimum Loh. When the model under goes some parameter change This is needed when parameter estimation is not get estimated properly. It is important to study the behavious of the optimum solution in the neighbourhood of esti--mated parameter

Model Validity,

there whether or not the proposed model does what i't' to do, that is predict adequately the behaviour of the system under study? Initially, the OR team should be comminiced that, the model output doce not includes suporties. In other words does the solution make sense 3 Are the sesult intitutively acceptable ? On formal side a common method for checking the validity of model is to compare its output with historical output data this model is valled it, under similar input condition. it reasonably duplicates the past performance.

Generally however their is no assurance that future performance will continue to duplicate part behaviour. Also because the model is usually based on careful exami--nation of past data. The proposed comparision is usually favourable. If a proposed sepresent new system no historical data would be available.

Implementation of the solution of a validate mode involves the translation of result into understandable operating instruction to be issued to the people who will administer the recommended system, the burden of that task sely on OR team.

siope of Operation Research.

i) financial planning and budgeting—
It has become necessary for all government to
carefully prepare for nations economics development in light of the recent financial exists.
Operational research method can be effectively used.

OR aids in choosing the optimal replacement plans as well as helping the mation's economic development in light of recent financial exists. as well as helping to identify the company's profit stretegy. maximum per capita income, with minimum resource etc.

Soth shoot-term issue with cosh management and long team issue with capital investment can benifit from operation research. In foramial management.

ii) Data Analytics-

You want to develop better methods to lewer the rate of customer turnover because you have a lot of data on customer satisfaction. You apply operation research method to identify as correial variables and predictive analysis to generate knowledge that aids in creation of plan.

iii) Industry—

If the senforms management maker decision bound on his experience and the day comes when he get a retired. The industry will love a lot of money . Hising a young OR expert

In management can immediately make up for this downter ting loss.

therefore OR aids the industrial director in choosing the optimal allocation of numerous limited resource such as worker, machines, materials, etc.

- iv) Productionone way in which production manages can use OR-
 - · To determine the quantity & size of product manufactured · the production machinary's scheduling and sequence
 - · Selecting, Scouting and preparing factory assembly
 - · Deferrining the appropriate factory size and location
 - · Creating projections for all inventory items, and determining optimal order and replenishment amount.
 - v) Research & Development -

Organisational challanges arrives from combining innovation generating activities to reflect obstacles to delinering promise result. Such challanges are not unique to operation research but Instead affect the entity of process

OR is applicable in following ways -

- . organising the launch of new product
- . management of R&D effect.
- · locating potential research and development centre
- · Choosing which project to work on and overting cost estimates for them.

Limitation of Oberation Research.

OR has some limitation however, there are related to the problem of model building and the time & money factors involved in application hather than its parachical utility.

i) Magnitude of Computation

operation kerearch tey to find out optimal solution taking into account all the futor. There factors are enormous & expressing them in quantity and establishing relationship among these require voluntinous calculation which can be handled by computers.

ii) Non quantifiable factors.

OR provides solution only when all elements related to a problem can be quantified. All relevant variables are do not lend themselves to quantification. Factors which can be quantified find no place in or study. Models in OR do not take into account qualitative tactors or emotional factors which may be quite important.

iii) Distance between user and analyst.

OR being specialists job require a mathematicians or starticional of specialists problem. Similarly a manager failsto understand complex working of OR. Thus there is gap between management itself may offer a lot of inconvinience and registance

IV) Time & money wet !-

When basic data are subject to frequent change, incorporal ting them with OR model is costly proportion. Moreover, a fairly good solution at present may be more desirable than a perfect OR solution avoilable after some time. The computational time Increase depending upon the six of problem and accuracy of result desired.

1) Implementation-

Implementation of any decision is a delicate tack of must take into account the complexity of Human relation and behaviour. Some times, resistemer is offered due to psycological factors which may not have any bearing on problem as well as its solution.

muration of operation research.

, Allocation and distribution in projects.

- a) optimal allocation of Resource such as men materi machines, time & money to project,
- b) Determination and Deployment of proper workforce
- c) Project Scheduling, monitoring and control.
- ii) Briduction and facilities planning
 - a) factory size and location decision
 - 6) estimation of number facilities required.
 - c) Treparation of ferreast for various mentory items and computation of economic order quantities and reorder level.
 - d) Scheduling and sequenting production runs by propus allocation of machine
 - e) transportation loading and unloading.
 - f) wavehouse location decision.
 - 9) Maintenance policy decisions.
 - iii) Programmes Decisions
 - a) What, when & how to purchase to minimize goncerement cost.
 - 6) bidding and replacement policies.
 - (V) Marketing a) advertising budget allocation.
 - 6) product introducing timing,

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- d) selection of advertising media
- a) salvetion of product mix
- V) finance
 - a) capital requirement, couch flow Analysis.
 - b) credit policies, chedit rick etc.
 - c) investment decision
 - d) portit plan for the company.
- VI) Research & Development.
 - a) Product introduction planning
 - b) control of R&D project
- c) selecting projects and their budget.