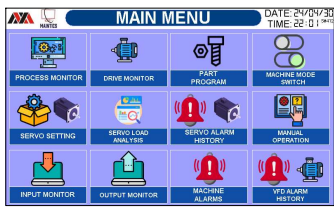
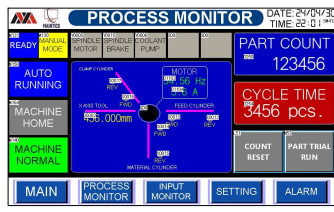
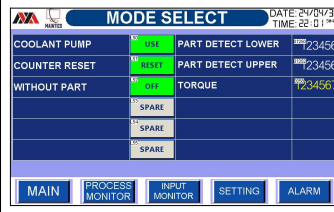
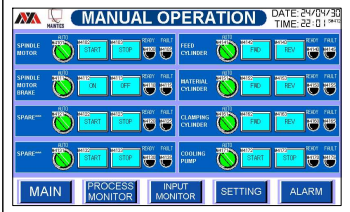
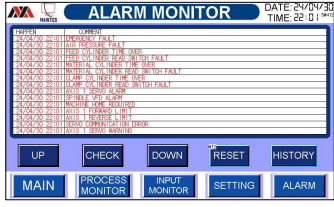

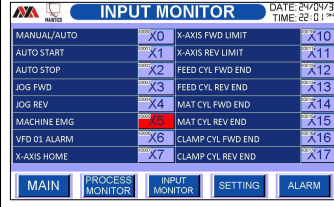
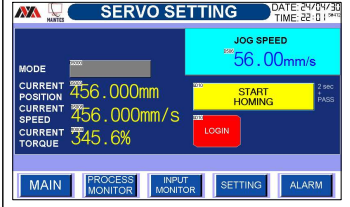
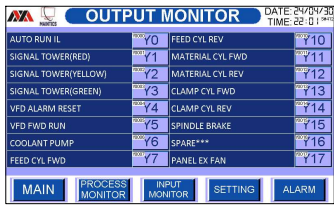
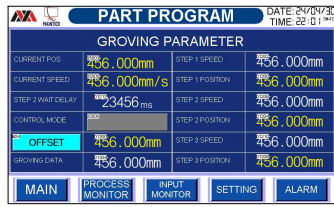
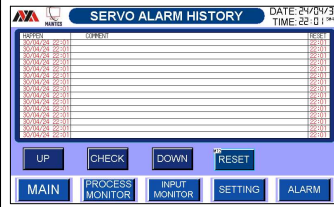
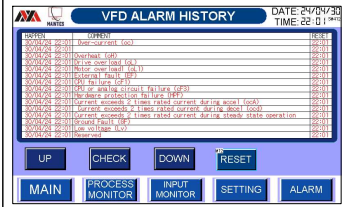
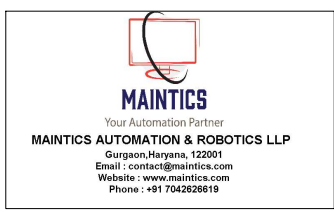
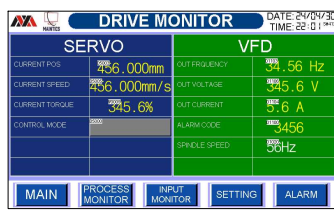
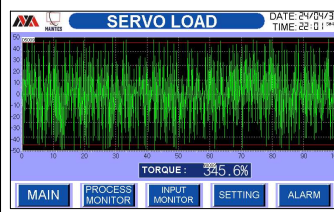
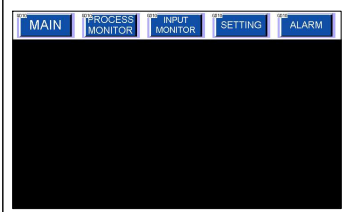
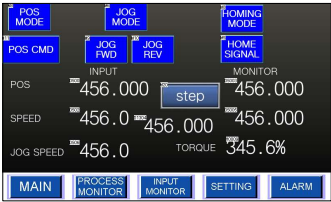


[Base Screen Image List]

1: MAIN MENU[OFF]	2:MACHINE PROCESS MONITOR[OFF]	3:MODE SELECT [OFF]	4:MANUAL OPERATION[OFF]
			
5:ALARM MONITOR[OFF]	6:ALARM HISTORY[OFF]	7:INPUT MONITOR[OFF]	8:SERVO SETTING[OFF]
			
9:OUTPUT MONITOR[OFF]	10:PART PROGRAM[OFF]	11:SERVO ALARM HISTORY[OFF]	12:VFD ALARM HISTORY[OFF]
			
15:Company Profile[OFF]	16:DRIVE MONITOR[OFF]	43:SERVO LOAD TREND[OFF]	100:MENU BAR[OFF]
			

[Base Screen Image List]

150:[OFF]			
			

[Screen Image / Setting]

Screen Design

Design Name	Basic-Black
-------------	-------------

Base Screen

Background Color	Gradation
Background Color-Color 1	71,71,63
Background Color-Color 2	Black
Background Color-Gradation Type	Horizontal
Background Color-Variation	Linear Down

Window Screen

Background Color	63,63,63
Transparency	30%
Screen Contour	Rounded
Radius	6Dot
Window Design	Basic
Shadow	Outer

Base Screen1

[Base Screen Details]

Screen Name	MAIN MENU
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
-----------------------------------	-----------------------------

Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
----------------------------	-----------------------------

[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

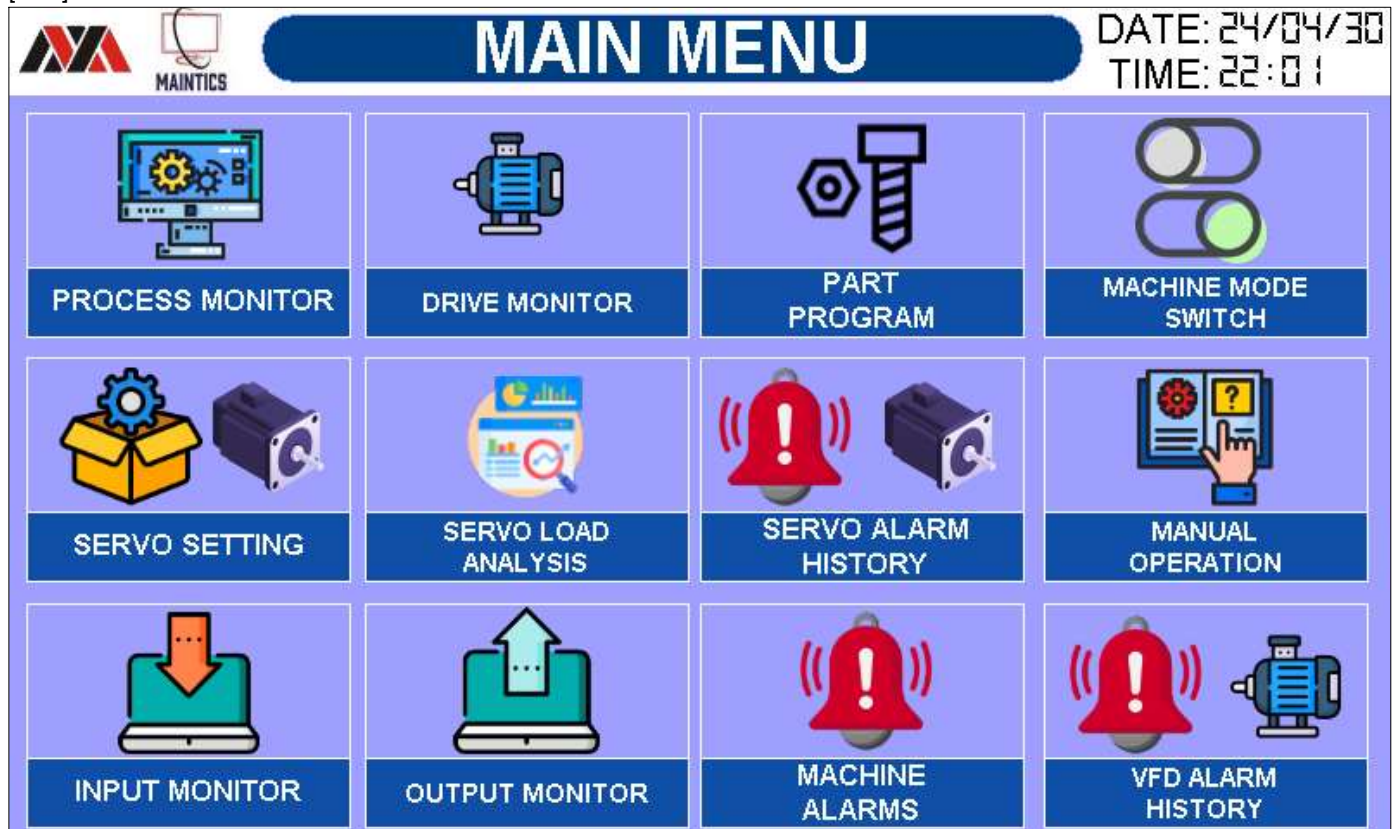
Option Selection Window	Same as the project setting
-------------------------	-----------------------------

[Screen Image]

[Screen Title] MAIN MENU

[Screen size]800X480

[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10162	10,61	-
	10163	206,61	-
	10164	400,61	-
	10165	599,61	-
	10166	10,202	-
	10167	206,202	-
	10168	400,202	-
	10169	599,202	-
	10170	10,344	-
	10171	206,344	-
	10172	400,344	-
	10173	599,344	-
Bit Lamp	10121	767,25	SM412
Date Display	10114	700,0	-
Time Display	10115	700,25	-

Base Screen2

[Base Screen Details]

Screen Name	MACHINE PROCESS MONITOR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Black
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

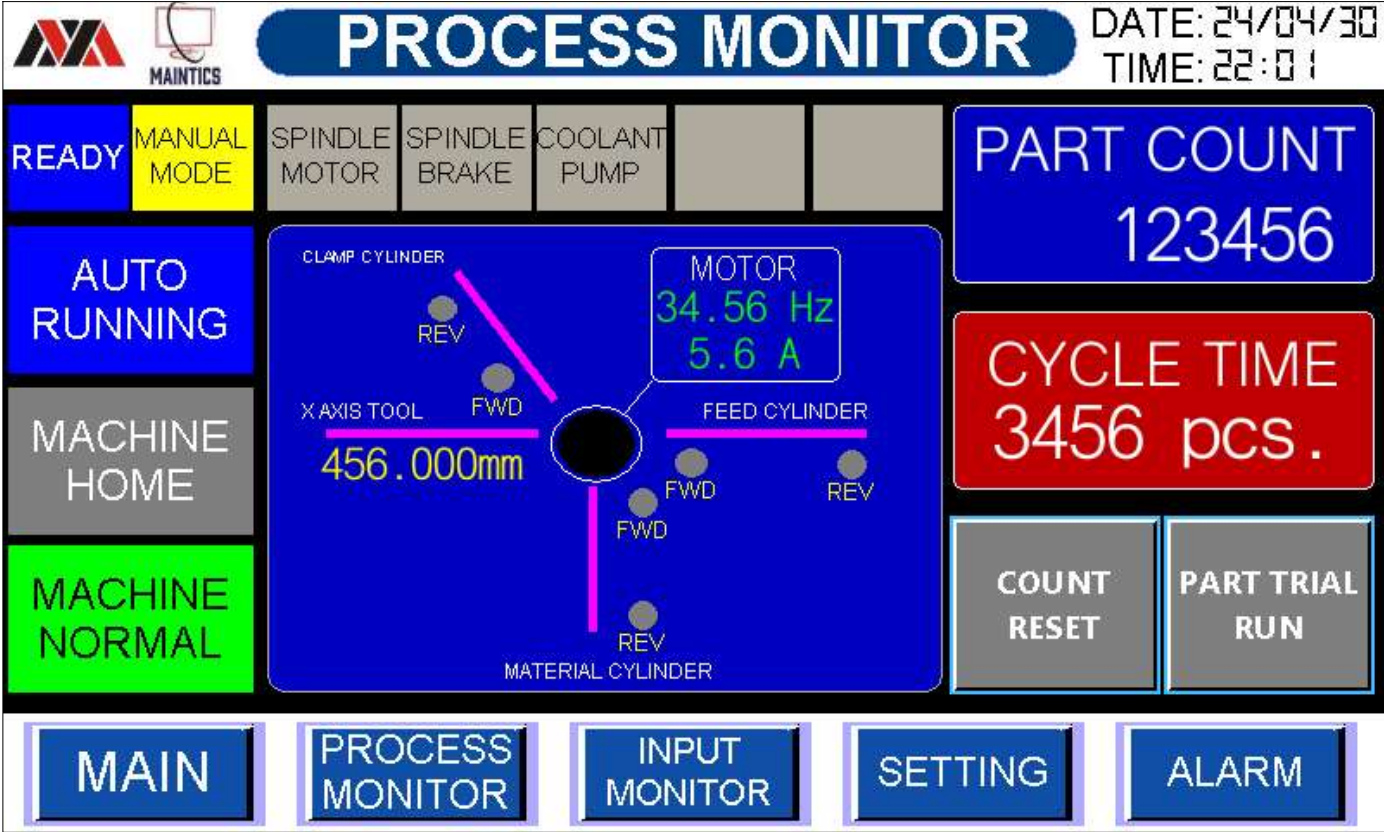
Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	2

[Screen Image]

[Screen Title]MACHINE PROCESS MONITOR

[Screen size]800X480

[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10146	672,297	M53
	10194	548,297	L51
Bit Lamp	10043	767,25	SM412
	10125	3,60	M131
	10126	75,60	M130
	10127	3,130	M150
	10175	3,223	M154
	10176	3,314	M140
	10177	153,60	Y0005
	10178	231,60	Y0015
	10181	309,60	Y0006
	10158	362,281	X0014
	10159	362,346	X0015
	10156	389,258	X0012
	10157	483,259	X0013
	10167	277,209	X0016
	10168	246,170	X0017
Word Lamp	10169	321,236	GD0
	10186	389,60	SD0
	10187	469,60	SD0
Numerical Display	10148	573,226	D254
	10145	573,112	D250
	10188	378,164	D1103
	10189	397,191	D1104
	10192	184,254	D5003
Date Display	10025	700,0	-

[Object List]

Time Display	10026	700,25	-
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Base Screen3

[Base Screen Details]

Screen Name	MODE SELECT
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	151,155,239
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,410	Base	100	Base	3

[Screen Image]
[Screen Title]MODE SELECT
[Screen size]800X480
[OFF]



MODE SELECT

DATE: 24/04/30
TIME: 22:01

COOLANT PUMP	USE	PART DETECT LOWER	123456
COUNTER RESET	RESET	PART DETECT UPPER	123456
WITHOUT PART	OFF	TORQUE	1234567
	SPARE		
	SPARE		
	SPARE		

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]			
	Object ID	Coordinates	Device
Switch	10011	292,66	L50
	10032	292,117	L51
	10033	292,168	L52
	10034	292,219	L53
	10035	292,270	L54
	10036	292,321	L55
Bit Lamp	10037	767,25	SM412
Numerical Display	10041	689,171	D258
Numerical Input	10039	688,75	D1250
	10040	688,123	D1252
Date Display	10001	700,0	-
Time Display	10002	700,25	-

Base Screen4

[Base Screen Details]

Screen Name	MANUAL OPERATION
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

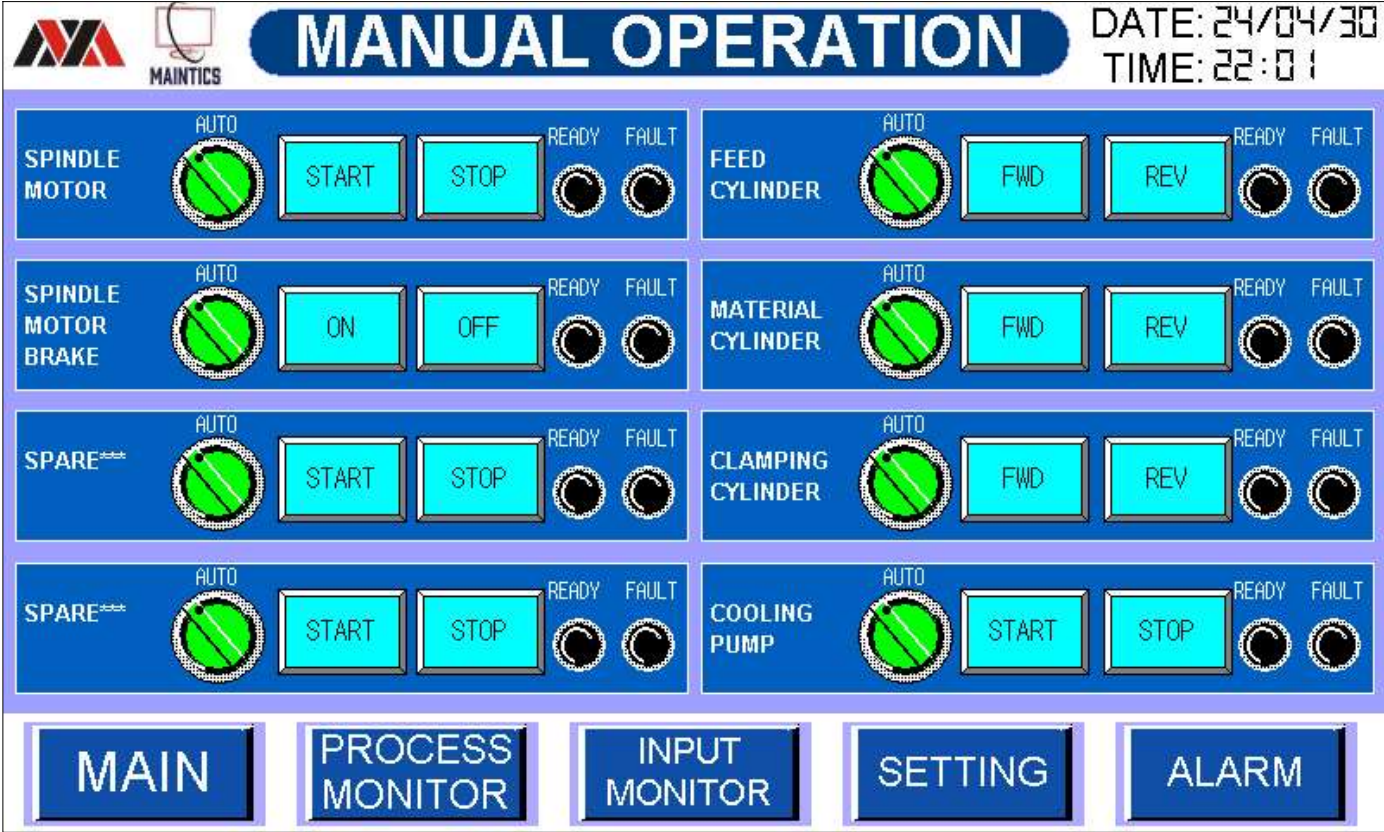
Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	4

[Screen Image]

[Screen Title]MANUAL OPERATION

[Screen size]800X480

[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10064	97,339	M4131
	10070	159,339	M4132
	10071	239,339	M4133
	10046	97,251	M4121
	10052	159,251	M4122
	10053	239,251	M4123
	10028	97,164	M4111
	10034	159,164	M4112
	10035	239,164	M4113
	10037	495,164	M4151
	10043	554,164	M4152
	10044	637,164	M4153
	10010	97,78	M4101
	10016	159,77	M4102
	10017	239,77	M4103
	10019	495,77	M4141
	10025	554,77	M4142
	10026	637,77	M4143
	10074	495,251	M4161
	10079	554,251	M4162
	10080	637,251	M4163
	10085	495,339	M4171
	10090	554,339	M4172
	10091	637,339	M4173
Bit Lamp	10068	318,356	M4130
	10069	358,356	M4135

[Object List]

	10050	318,268	M4120
	10051	358,268	M4125
	10032	318,181	M4110
	10033	358,181	M4115
	10041	715,181	M4150
	10042	755,181	M4155
	10014	318,94	M4100
	10015	358,94	M4105
	10023	715,94	M4140
	10024	755,94	M4145
	10077	715,268	M4160
	10078	755,268	M4165
	10088	715,356	M4170
	10089	755,356	M4175
	10102	767,25	SM412
Date Display	10001	700,0	-
Time Display	10002	700,25	-

Base Screen5

[Base Screen Details]

Screen Name	ALARM MONITOR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	5

[Screen Image]
[Screen Title]ALARM MONITOR
[Screen size]800X480
[OFF]



ALARM MONITOR

DATE: 24/04/30
TIME: 22:02

HAPPEN	COMMENT
24/04/30 22:02	EMERGENCY FAULT
24/04/30 22:02	AIR PRESSURE FAULT
24/04/30 22:02	FEED CYLINDER TIME OVER
24/04/30 22:02	FEED CYLINDER READ SWITCH FAULT
24/04/30 22:02	MATERIAL CYLINDER TIME OVER
24/04/30 22:02	MATERIAL CYLINDER READ SWITCH FAULT
24/04/30 22:02	CLAMP CYLINDER TIME OVER
24/04/30 22:02	CLAMP CYLINDER READ SWITCH FAULT
24/04/30 22:02	AXIS 1 SERVO ALARM
24/04/30 22:02	SPINDLE VFD ALARM
24/04/30 22:02	MACHINE HOME REQUIRED
24/04/30 22:02	AXIS 1 FORWARD LIMIT
24/04/30 22:02	AXIS 1 REVERSE LIMIT
24/04/30 22:02	SERVO COMMUNICATION ERROR
24/04/30 22:02	AXIS 1 SERVO WARNING

UP

CHECK

DOWN

RESET

HISTORY

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]

	Object ID	Coordinates	Device
Switch	10045	494,345	M12
	10046	643,345	-
Key Code Switch	10026	31,345	-
	10027	187,345	-
	10028	344,345	-
Bit Lamp	10044	767,25	SM412
Date Display	10038	700,0	-
Time Display	10039	700,25	-
Alarm Display(User)	10013	19,64	-

Base Screen6

[Base Screen Details]

Screen Name	ALARM HISTORY
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]



Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	6

[Screen Image]

[Screen Title]ALARM HISTORY

[Screen size]800X480

[OFF]



ALARM HISTORY

DATE: 24/04/30
TIME: 22:02

HAPPEN	COMMENT	RESET
24/04/30 22:02	EMERGENCY FAULT	22:02
24/04/30 22:02	AIR PRESSURE FAULT	22:02
24/04/30 22:02	FEED CYLINDER TIME OVER	22:02
24/04/30 22:02	FEED CYLINDER READ SWITCH FAULT	22:02
24/04/30 22:02	MATERIAL CYLINDER TIME OVER	22:02
24/04/30 22:02	MATERIAL CYLINDER READ SWITCH FAULT	22:02
24/04/30 22:02	CLAMP CYLINDER TIME OVER	22:02
24/04/30 22:02	CLAMP CYLINDER READ SWITCH FAULT	22:02
24/04/30 22:02	AXIS 1 SERVO ALARM	22:02
24/04/30 22:02	SPINDLE VFD ALARM	22:02
24/04/30 22:02	MACHINE HOME REQUIRED	22:02
24/04/30 22:02	AXIS 1 FORWARD LIMIT	22:02
24/04/30 22:02	AXIS 1 REVERSE LIMIT	22:02
24/04/30 22:02	SERVO COMMUNICATION ERROR	22:02
24/04/30 22:02	AXIS 1 SERVO WARNING	22:02

UP

CHECK

DOWN

RESET

MAIN

PROCESS
MONITOR

INPUT
MONITOR

SETTING

ALARM

[Object List]

	Object ID	Coordinates	Device
Switch	10044	494,345	M12
Key Code Switch	10032	31,343	-
	10033	187,343	-
	10034	344,343	-
Bit Lamp	10043	767,25	SM412
Date Display	10037	700,0	-
Time Display	10038	700,25	-
Alarm Display(User)	10009	23,64	-

Base Screen7

[Base Screen Details]

Screen Name	INPUT MONITOR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	7

[Screen Image]
[Screen Title]INPUT MONITOR
[Screen size]800X480
[OFF]



INPUT MONITOR

DATE: 24/04/30
TIME: 22:02

MANUAL/AUTO	X0	X-AXIS FWD LIMIT	X10
AUTO START	X1	X-AXIS REV LIMIT	X11
AUTO STOP	X2	FEED CYL FWD END	X12
JOG FWD	X3	FEED CYL REV END	X13
JOG REV	X4	MAT CYL FWD END	X14
MACHINE EMG	X5	MAT CYL REV END	X15
VFD 01 ALARM	X6	CLAMP CYL FWD END	X16
X-AXIS HOME	X7	CLAMP CYL REV END	X17

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]

	Object ID	Coordinates	Device
Bit Lamp	10021	311,66	X0000
	10022	311,107	X0001
	10023	311,148	X0002
	10024	311,189	X0003
	10025	311,230	X0004
	10026	311,271	X0005
	10027	311,312	X0006
	10028	311,353	X0007
	10029	706,66	X0010
	10030	706,107	X0011
	10031	706,148	X0012
	10032	706,189	X0013
	10033	706,230	X0014
	10034	706,271	X0015
	10035	706,312	X0016
	10036	706,353	X0017
	10052	767,25	SM412
Date Display	10001	700,0	-
Time Display	10002	700,25	-

Base Screen8

[Base Screen Details]

Screen Name	SERVO SETTING
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	151,155,239
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,410	Base	100	Base	8

[Screen Image]
[Screen Title]SERVO SETTING
[Screen size]800X480
[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10039	439,196	GD10
	10054	439,274	-
Bit Lamp	10037	767,25	SM412
Word Lamp	10053	140,141	D5000
	10056	439,274	GD10
Numerical Display	10041	140,191	D5003
	10043	143,248	D5005
	10047	143,303	W0009
Numerical Input	10050	514,113	D506
Date Display	10001	700,0	-
Time Display	10002	700,25	-

Base Screen9

[Base Screen Details]

Screen Name	OUTPUT MONITOR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	9

[Screen Image]
[Screen Title]OUTPUT MONITOR
[Screen size]800X480
[OFF]



OUTPUT MONITOR

DATE: 24/04/30
TIME: 22:02

AUTO RUN IL	Y0	FEED CYL REV	Y10
SIGNAL TOWER(RED)	Y1	MATERIAL CYL FWD	Y11
SIGNAL TOWER(YELLOW)	Y2	MATERIAL CYL REV	Y12
SIGNAL TOWER(GREEN)	Y3	CLAMP CYL FWD	Y13
VFD ALARM RESET	Y4	CLAMP CYL REV	Y14
VFD FWD RUN	Y5	SPINDLE BRAKE	Y15
COOLANT PUMP	Y6	SPARE***	Y16
FEED CYL FWD	Y7	PANEL EX FAN	Y17

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]

	Object ID	Coordinates	Device
Bit Lamp	10021	309,66	Y0000
	10022	309,107	Y0001
	10023	309,148	Y0002
	10024	309,189	Y0003
	10025	309,230	Y0004
	10026	309,271	Y0005
	10027	309,312	Y0006
	10028	309,353	Y0007
	10029	704,66	Y0010
	10030	704,107	Y0011
	10031	704,148	Y0012
	10032	704,189	Y0013
	10033	704,230	Y0014
	10034	704,271	Y0015
	10035	704,312	Y0016
	10036	704,353	Y0017
	10052	767,25	SM412
Date Display	10001	700,0	-
Time Display	10002	700,25	-

Base Screen10

[Base Screen Details]

Screen Name	PART PROGRAM
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	10

[Screen Image]
[Screen Title]PART PROGRAM
[Screen size]800X480
[OFF]



PART PROGRAM

DATE: 24/04/30
TIME: 22:02

GROVING PARAMETER			
CURRENT POS	456.000mm	STEP 1 SPEED	456.000mm
CURRENT SPEED	456.000mm/s	STEP 1 POSITION	456.000mm
STEP 2 WAIT DELAY	23456 _{ms}	STEP 2 SPEED	456.000mm
CONTROL MODE		STEP 2 POSITION	456.000mm
OFFSET	456.000mm	STEP 3 SPEED	456.000mm
GROVING DATA	456.000mm	STEP 3 POSITION	456.000mm

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]

	Object ID	Coordinates	Device
Switch	10181	11,310	M24
Bit Lamp	10185	767,25	SM412
Word Lamp	10154	192,261	D5000
Numerical Display	10151	192,120	D5003
	10152	192,164	D5005
	10158	210,311	D1300
	10175	604,164	D1200
	10177	604,261	D1204
	10179	604,359	D1208
	10153	210,214	D1212
Numerical Input	10159	210,361	D1304
	10174	604,116	D1202
	10176	604,213	D1206
	10178	604,310	D1210
	10182	700,0	-
Date Display	10182	700,0	-
Time Display	10183	700,25	-

Base Screen11

[Base Screen Details]

Screen Name	SERVO ALARM HISTORY
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	11

[Screen Image]
[Screen Title]SERVO ALARM HISTORY
[Screen size]800X480
[OFF]



SERVO ALARM HISTORY

DATE: 24/04/30
TIME: 22:02

HAPPEN	COMMENT	RESET
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02
30/04/24 22:02		22:02

UP

CHECK

DOWN

RESET

MAIN

PROCESS MONITOR

INPUT MONITOR

SETTING

ALARM

[Object List]			
	Object ID	Coordinates	Device
Switch	10044	494,345	M12
Key Code Switch	10033	31,343	-
	10034	187,343	-
	10035	344,343	-
Bit Lamp	10043	767,25	SM412
Date Display	10037	700,0	-
Time Display	10038	700,25	-
Alarm Display(User)	10009	23,64	-

Base Screen12

[Base Screen Details]

Screen Name	VFD ALARM HISTORY
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

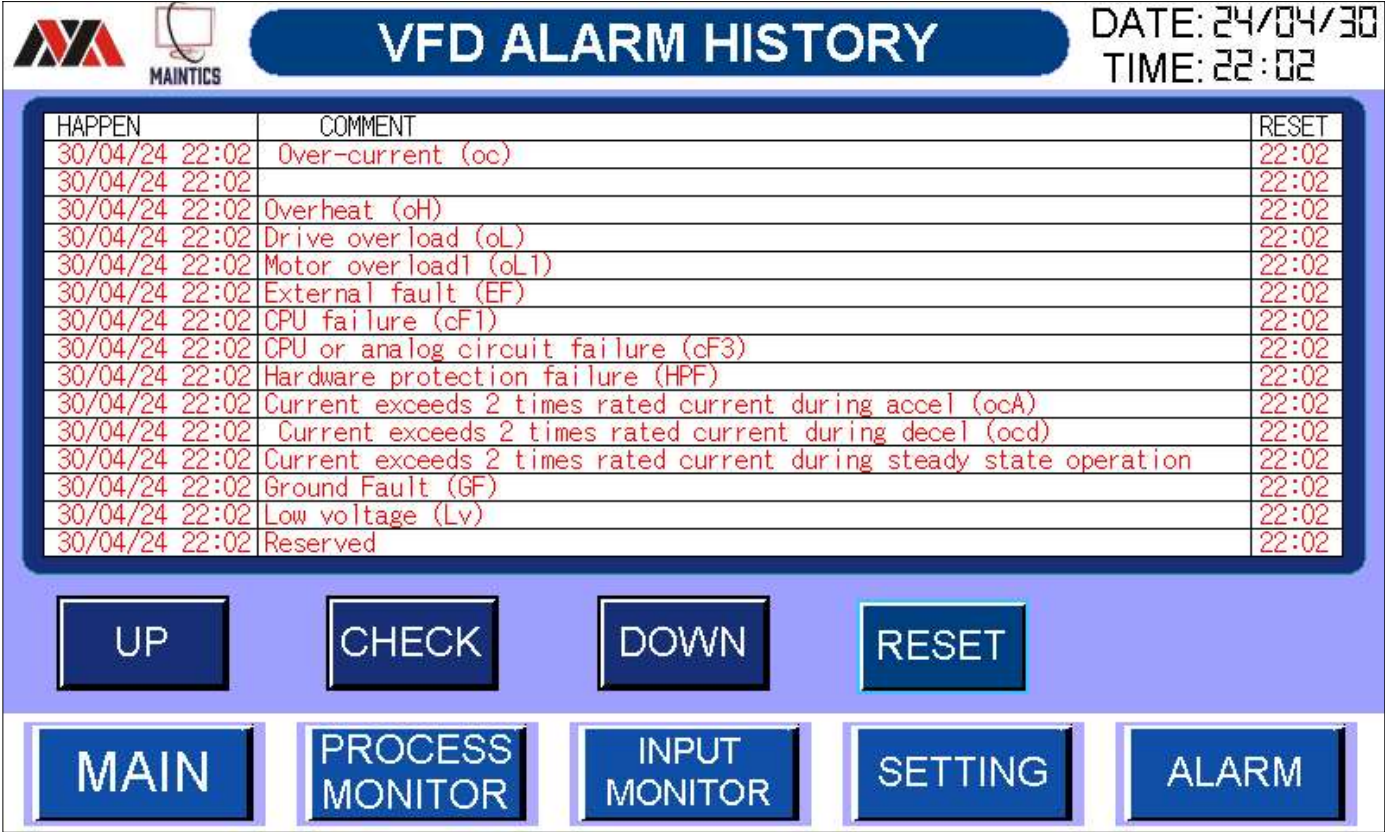
Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	12

[Screen Image]

[Screen Title]VFD ALARM HISTORY

[Screen size]800X480

[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10042	494,345	M12
Key Code Switch	10039	31,343	-
	10040	187,343	-
	10041	344,343	-
Bit Lamp	10037	767,25	SM412
Date Display	10031	700,0	-
Time Display	10032	700,25	-
Alarm Display(User)	10009	23,64	-

Base Screen15

[Base Screen Details]

Screen Name	Company Profile
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	White
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

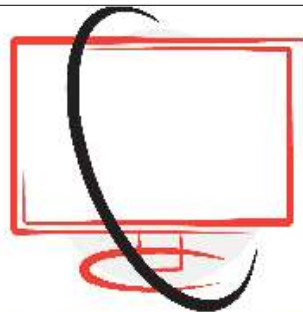
Option Selection Window	Same as the project setting
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[Screen Image]

[Screen Title]Company Profile

[Screen size]800X480

[OFF]



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[Object List]

	Object ID	Coordinates	Device
Switch	10004	0,0	-

Base Screen16

[Base Screen Details]

Screen Name	DRIVE MONITOR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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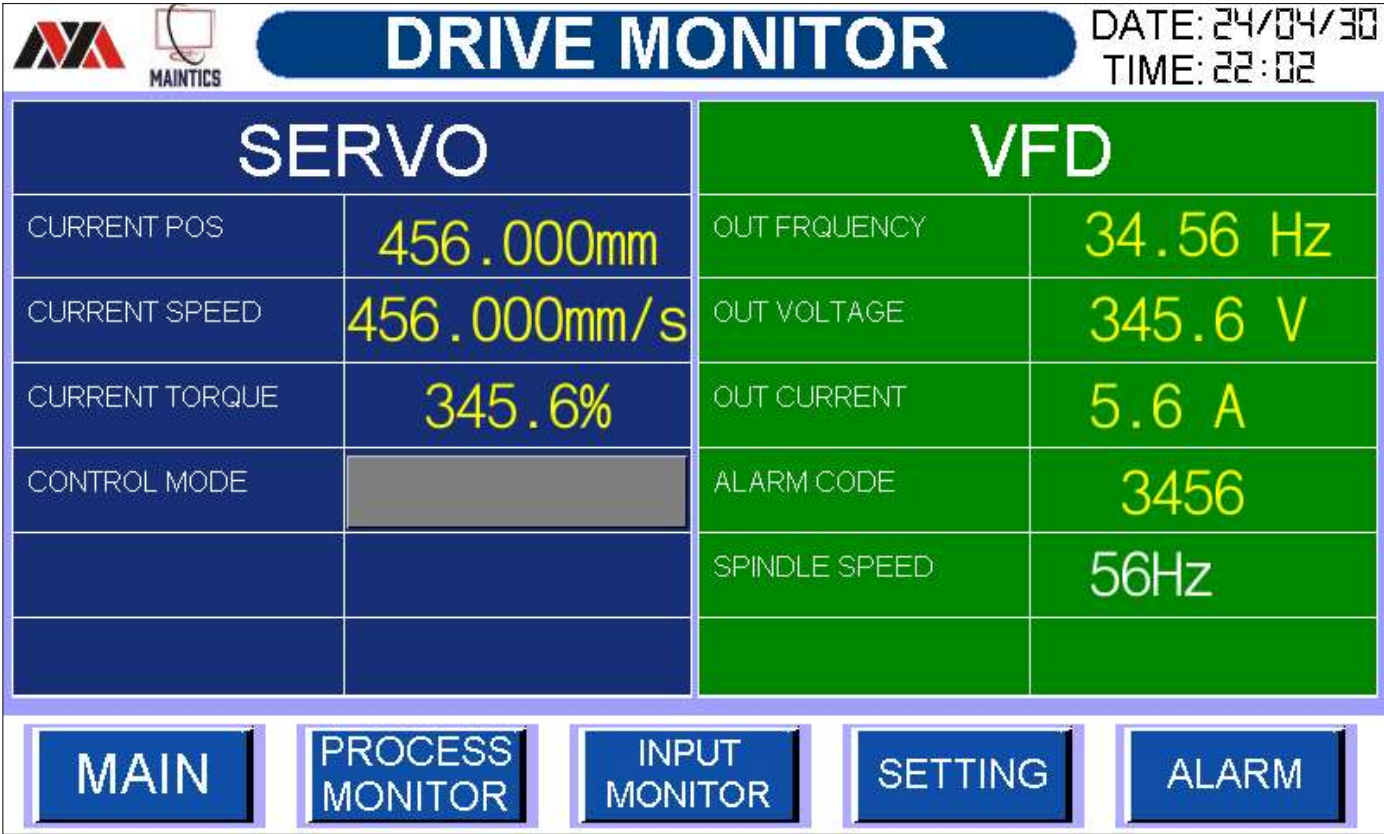
[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	16

[Screen Image]
[Screen Title]DRIVE MONITOR
[Screen size]800X480
[OFF]



[Object List]

	Object ID	Coordinates	Device
Bit Lamp	10043	767,25	SM412
Word Lamp	10176	199,261	D5000
Numerical Display	10150	626,115	D1103
	10151	629,164	D1106
	10152	629,214	D1104
	10153	629,264	D1100
	10173	217,120	D5003
	10174	199,164	D5005
	10175	244,214	W0009
Numerical Input	10177	629,311	D1020
Date Display	10025	700,0	-
Time Display	10026	700,25	-

Base Screen43

[Base Screen Details]

Screen Name	SERVO LOAD TREND
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	Extended Color (147)
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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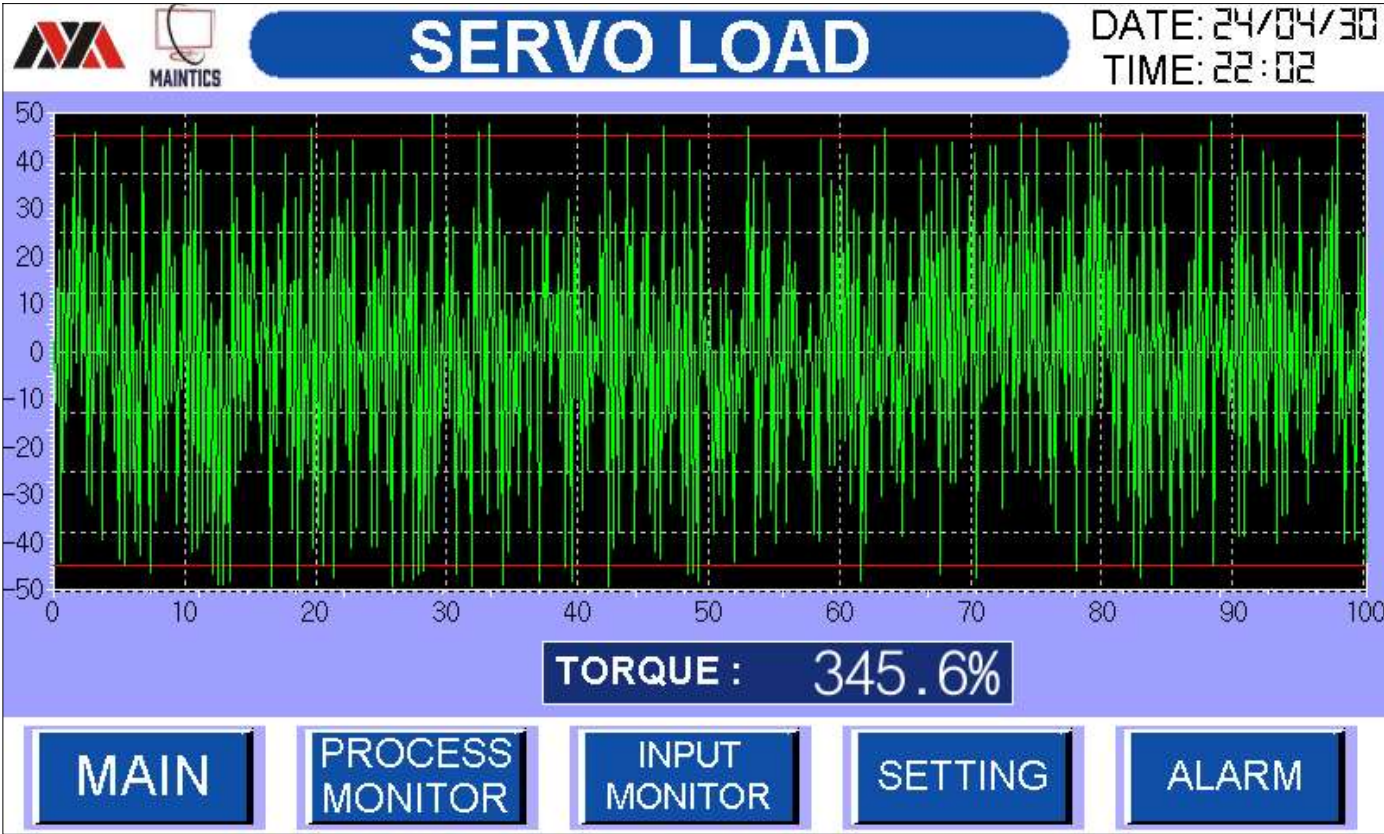
[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,412	Base	100	Base	43

[Screen Image]
[Screen Title]SERVO LOAD TREND
[Screen size]800X480
[OFF]



[Object List]

	Object ID	Coordinates	Device
Bit Lamp	10099	767,25	SM412
Numerical Display	10108	469,368	W0009
Date Display	10093	700,0	-
Time Display	10094	700,25	-
Trend Graph	10105	29,63	D5009

Base Screen100

[Base Screen Details]

Screen Name	MENU BAR
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	Yes
Background Color	No
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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[Option Selection Window]

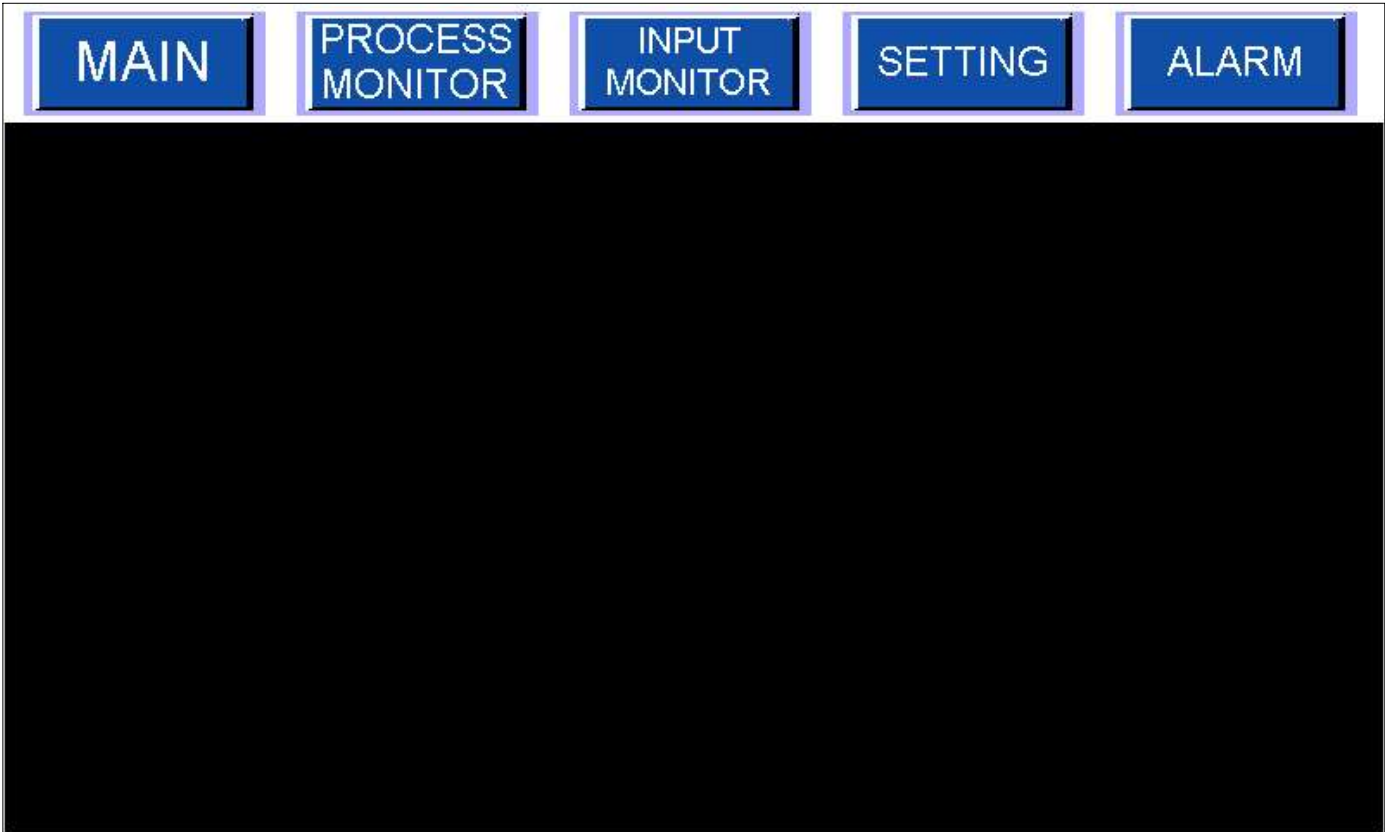
Option Selection Window	Same as the project setting
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[Screen Image]

[Screen Title]MENU BAR

[Screen size]800X480

[OFF]



[Object List]

	Object ID	Coordinates	Device
Switch	10000	12,5	GD10
	10001	170,5	GD10
	10002	328,5	GD10
	10003	486,5	GD10
	10004	644,5	GD10

Base Screen150

[Base Screen Details]

Screen Name	
Size	800X480
Detailed Description	
Security	0
Individually set the screen design	No
Switch Station No.	No
Switch buffer memory unit No.	No
Pop up alarms	Yes
Display Position	Bottom

[Key Window]

Key Window Setting

Key Window Setting	Same as the project setting
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Key Window/Cursor Display Setting

Key Window/Cursor Display Setting	Same as the project setting
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Key Window/Cursor Movement

Key Window/Cursor Movement	Same as the project setting
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[Dialog Window]

Dialog Window	Same as the project setting
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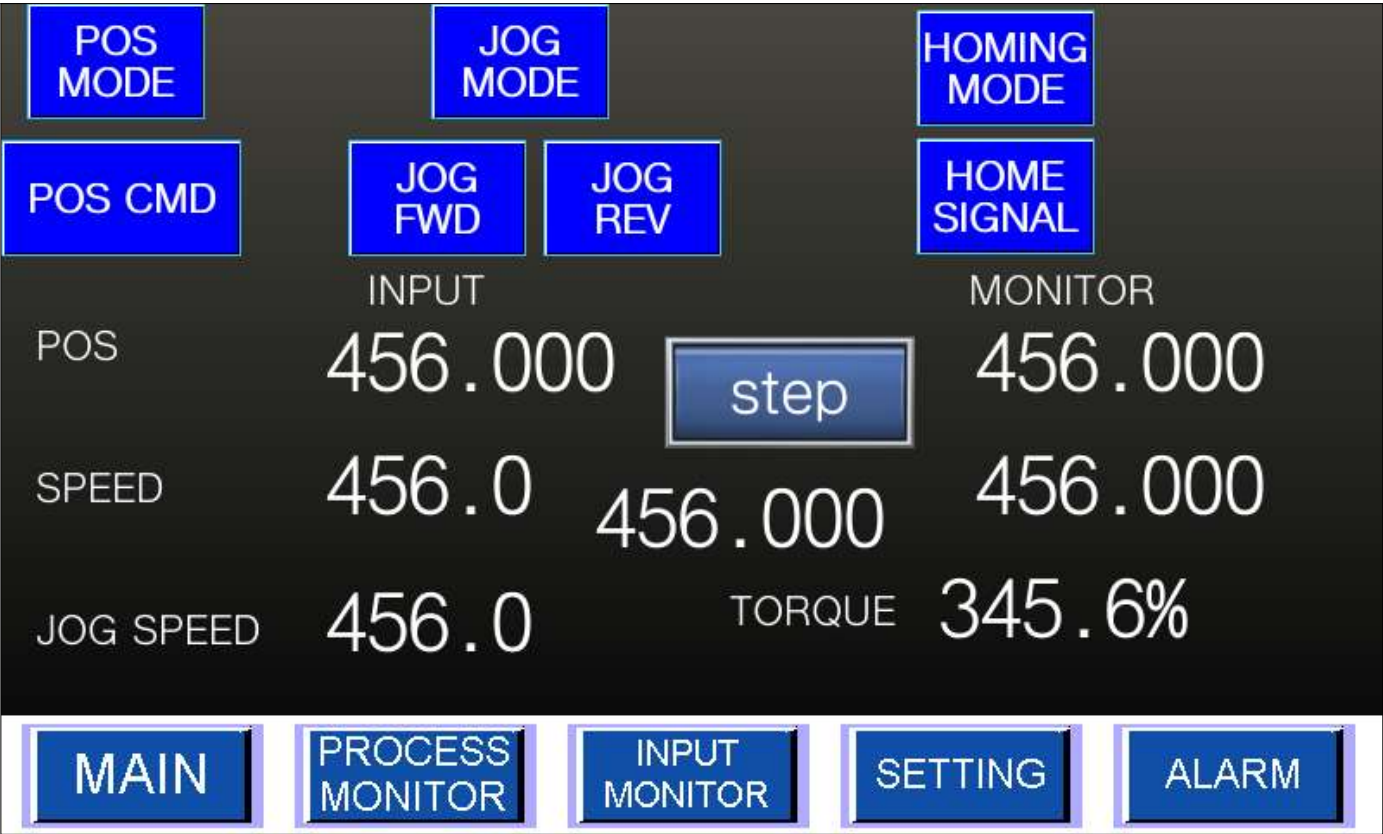
[Option Selection Window]

Option Selection Window	Same as the project setting
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[Overlay Screen]

Coordinates	Screen Type	Screen No.	Original Screen Type	Original Screen No.
0,411	Base	100	Base	150

[Screen Image]
[Screen Title]
[Screen size]800X480
[OFF]



[Object List]			
	Object ID	Coordinates	Device
Switch	10002	249,0	M6
	10003	201,79	M9
	10005	0,79	M11
	10012	15,0	M8
	10018	530,4	M8
	10019	530,78	M5
	10020	314,79	M10
Bit Switch	10024	384,192	M20
Numerical Display	10009	540,182	D5003
	10010	540,253	D5005
	10017	543,324	W0009
Numerical Input	10006	164,182	D500
	10007	164,253	D502
	10008	164,332	D506
	10026	320,272	D1304