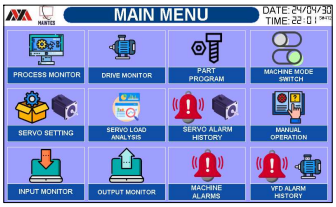
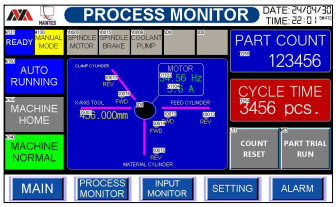
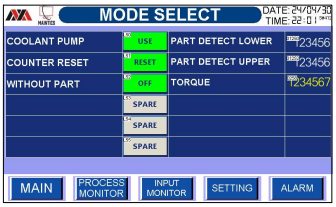
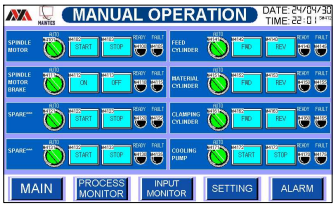
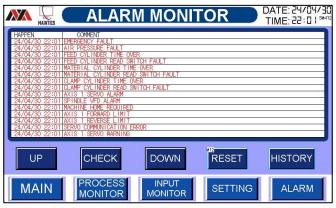
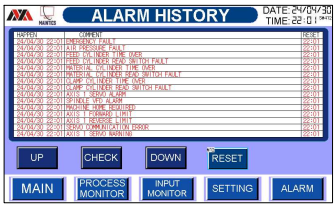
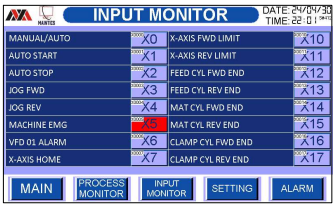
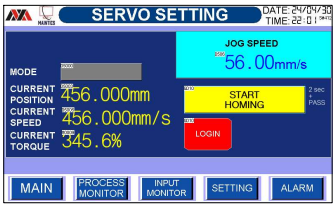
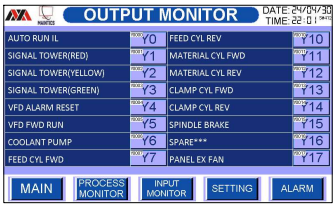
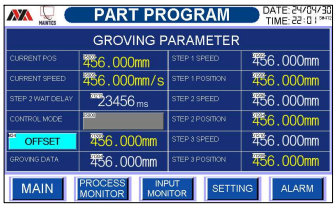
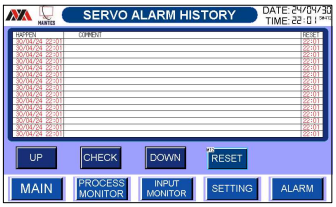
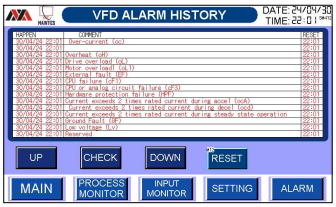
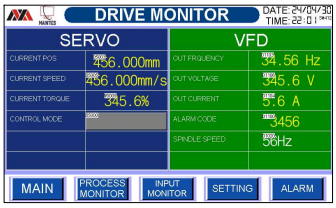
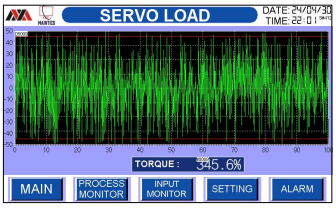
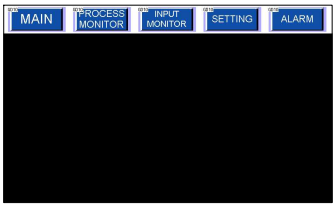
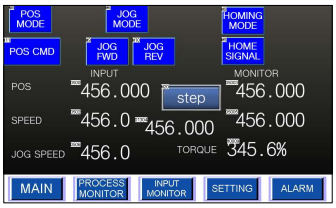
File Name:C:\Users\amand\OneDrive\Backups\17. Madhav Automotive\7. Grooving Servo Machine\MAADHAV\HMI 01052024.GTX
Date:2024-04-30

[Base Screen Image List]

| 1: MAIN MENU[OFF] | 2:MACHINE PROCESS MONITOR[OFF] | 3:MODE SELECT [OFF] | 4:MANUAL OPERATION[OFF] |
|---|---|---|---|
|  |  |  |  |
| 5:ALARM MONITOR[OFF] | 6:ALARM HISTORY[OFF] | 7:INPUT MONITOR[OFF] | 8:SERVO SETTING[OFF] |
|  |  |  |  |
| 9:OUTPUT MONITOR[OFF] | 10:PART PROGRAM[OFF] | 11:SERVO ALARM HISTORY[OFF] | 12:VFD ALARM HISTORY[OFF] |
|  |  |  |  |
| 15:Company Profile[OFF] | 16:DRIVE MONITOR[OFF] | 43:SERVO LOAD TREND[OFF] | 100:MENU BAR[OFF] |
| |  |  |  |

[Base Screen Image List]

| 150:[OFF] | | | |
|---|---|---|---|
|  | | | |

[Screen Image / Setting]

Screen Design

| | |
|---|---|
| Design Name | Basic-Black |

Base Screen

| | |
|---|---|
| Background Color | Gradation |
| Background Color-Color 1 | 71,71,63 |
| Background Color-Color 2 | Black |
| Background Color-Gradation Type | Horizontal |
| Background Color-Variation | Linear Down |

Window Screen

| | |
|---|---|
| Background Color | 63,63,63 |
| Transparency | 30% |
| Screen Contour | Rounded |
| Radius | 6Dot |
| Window Design | Basic |
| Shadow | Outer |

Base Screen1

[Base Screen Details]

| | |
|---|---|
| Screen Name | MAIN MENU |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

[Option Selection Window]

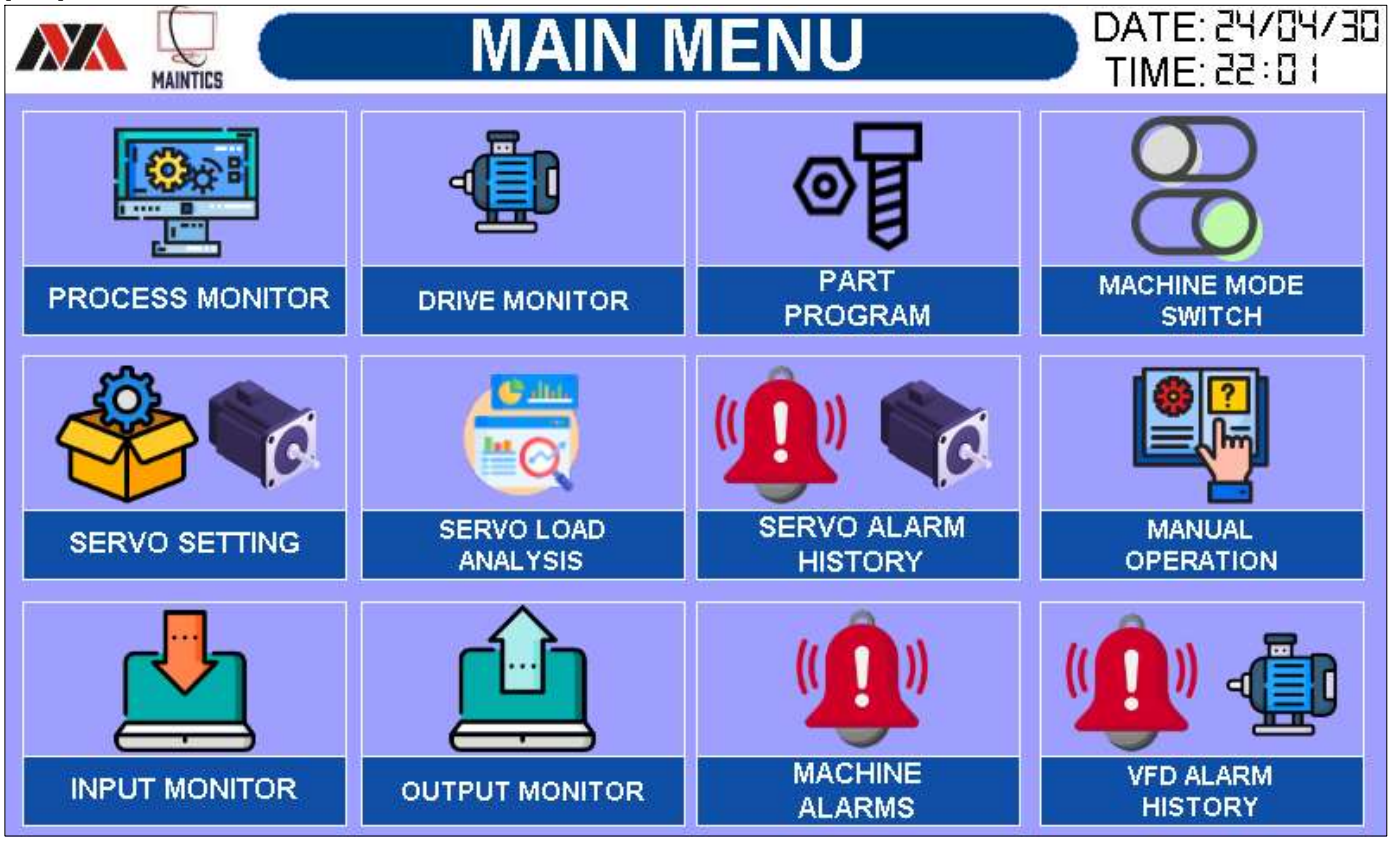
| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Screen Image]

[Screen Title] MAIN MENU

[Screen size]800X480

[OFF]



[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10162 | 10,61 | - |
| | 10163 | 206,61 | - |
| | 10164 | 400,61 | - |
| | 10165 | 599,61 | - |
| | 10166 | 10,202 | - |
| | 10167 | 206,202 | - |
| | 10168 | 400,202 | - |
| | 10169 | 599,202 | - |
| | 10170 | 10,344 | - |
| | 10171 | 206,344 | - |
| | 10172 | 400,344 | - |
| | 10173 | 599,344 | - |
| Bit Lamp | 10121 | 767,25 | SM412 |
| Date Display | 10114 | 700,0 | - |
| Time Display | 10115 | 700,25 | - |

Base Screen2

[Base Screen Details]

| | |
|---|---|
| Screen Name | MACHINE PROCESS MONITOR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Black |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

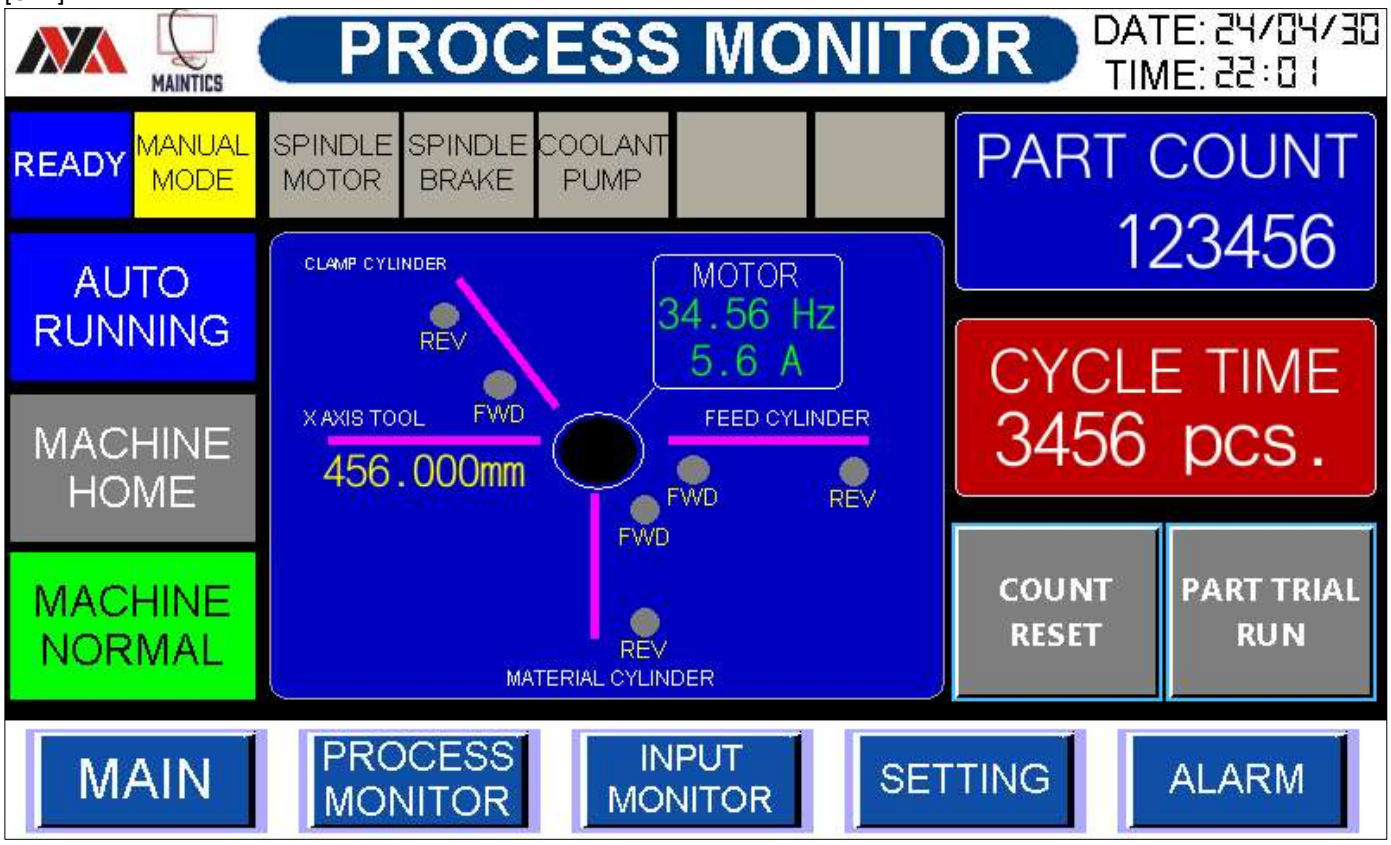
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 2 |

[Screen Image]
[Screen Title]MACHINE PROCESS MONITOR
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10146 | 672,297 | M53 |
| | 10194 | 548,297 | L51 |
| Bit Lamp | 10043 | 767,25 | SM412 |
| | 10125 | 3,60 | M131 |
| | 10126 | 75,60 | M130 |
| | 10127 | 3,130 | M150 |
| | 10175 | 3,223 | M154 |
| | 10176 | 3,314 | M140 |
| | 10177 | 153,60 | Y0005 |
| | 10178 | 231,60 | Y0015 |
| | 10181 | 309,60 | Y0006 |
| | 10158 | 362,281 | X0014 |
| | 10159 | 362,346 | X0015 |
| | 10156 | 389,258 | X0012 |
| | 10157 | 483,259 | X0013 |
| | 10167 | 277,209 | X0016 |
| | 10168 | 246,170 | X0017 |
| Word Lamp | 10169 | 321,236 | GD0 |
| | 10186 | 389,60 | SD0 |
| | 10187 | 469,60 | SD0 |
| Numerical Display | 10148 | 573,226 | D254 |
| | 10145 | 573,112 | D250 |
| | 10188 | 378,164 | D1103 |
| | 10189 | 397,191 | D1104 |
| | 10192 | 184,254 | D5003 |
| Date Display | 10025 | 700,0 | - |

[Object List]

| | | | |
|---|---|---|---|
| Time Display | 10026 | 700,25 | - |

Base Screen3

[Base Screen Details]

| | |
|---|---|
| Screen Name | MODE SELECT |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | 151,155,239 |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

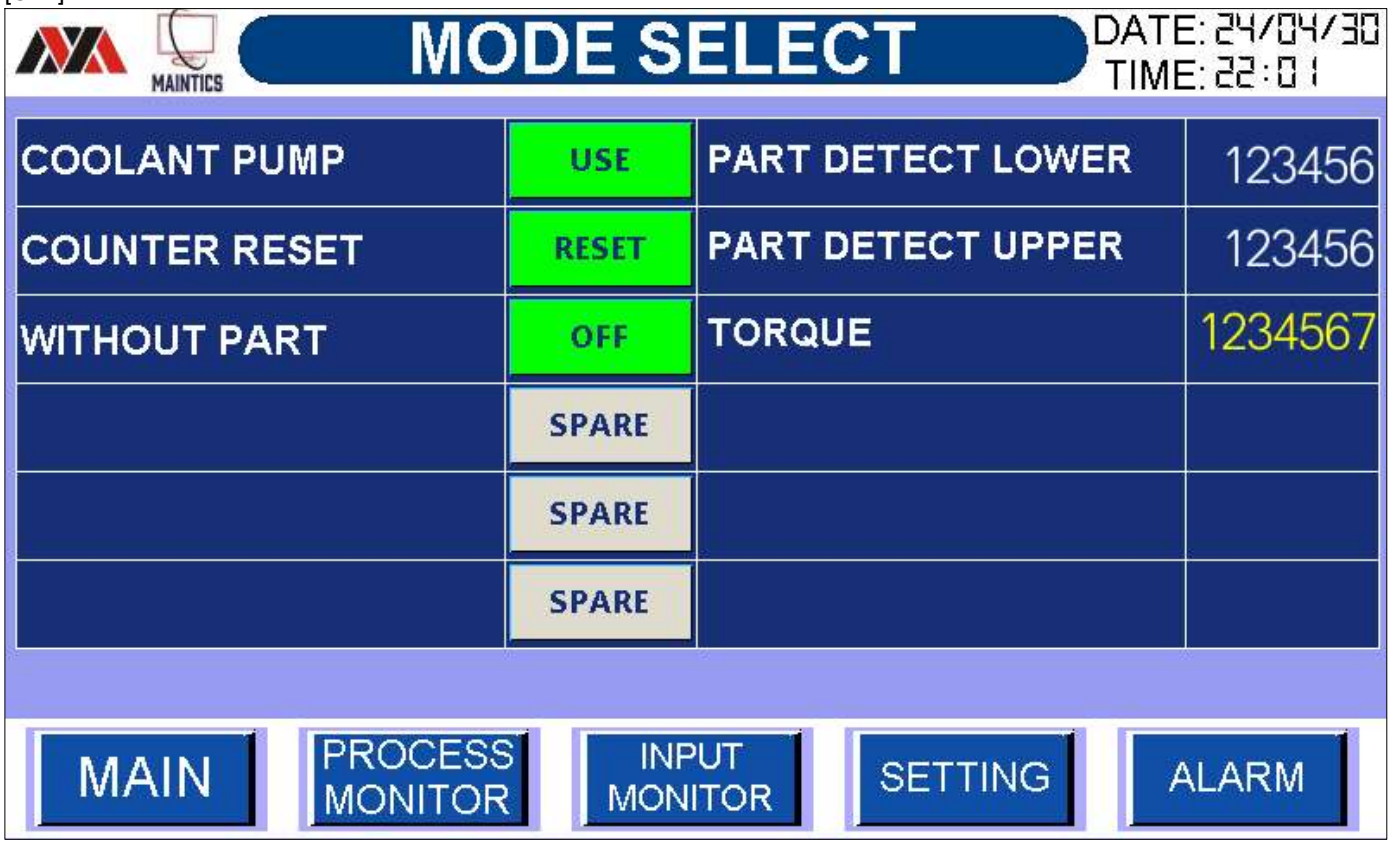
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,410 | Base | 100 | Base | 3 |

[Screen Image]
[Screen Title]MODE SELECT
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10011 | 292,66 | L50 |
| | 10032 | 292,117 | L51 |
| | 10033 | 292,168 | L52 |
| | 10034 | 292,219 | L53 |
| | 10035 | 292,270 | L54 |
| | 10036 | 292,321 | L55 |
| Bit Lamp | 10037 | 767,25 | SM412 |
| Numerical Display | 10041 | 689,171 | D258 |
| Numerical Input | 10039 | 688,75 | D1250 |
| | 10040 | 688,123 | D1252 |
| Date Display | 10001 | 700,0 | - |
| Time Display | 10002 | 700,25 | - |

Base Screen4

[Base Screen Details]

| | |
|---|---|
| Screen Name | MANUAL OPERATION |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

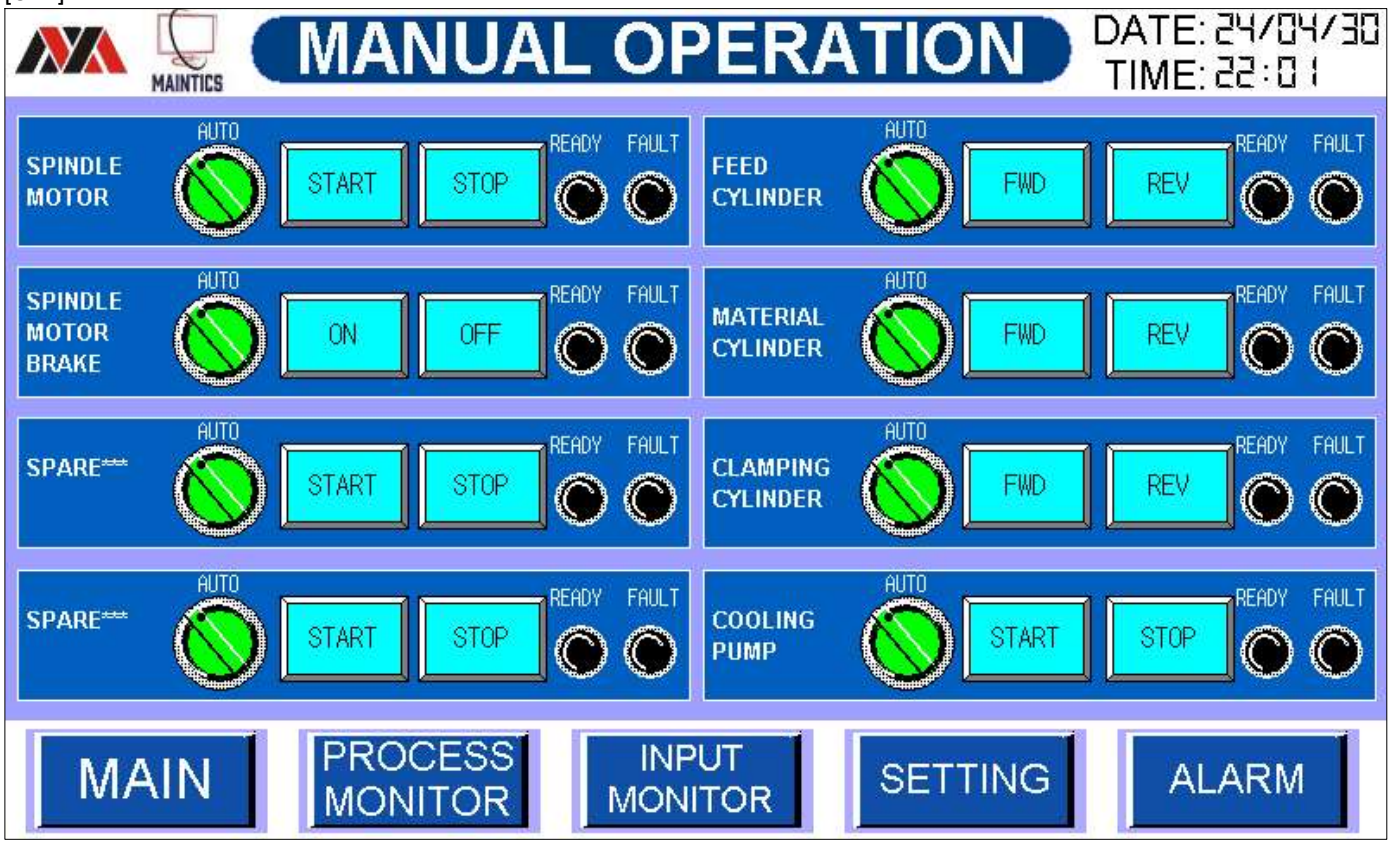
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 4 |

[Screen Image]
[Screen Title]MANUAL OPERATION
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10064 | 97,339 | M4131 |
| | 10070 | 159,339 | M4132 |
| | 10071 | 239,339 | M4133 |
| | 10046 | 97,251 | M4121 |
| | 10052 | 159,251 | M4122 |
| | 10053 | 239,251 | M4123 |
| | 10028 | 97,164 | M4111 |
| | 10034 | 159,164 | M4112 |
| | 10035 | 239,164 | M4113 |
| | 10037 | 495,164 | M4151 |
| | 10043 | 554,164 | M4152 |
| | 10044 | 637,164 | M4153 |
| | 10010 | 97,78 | M4101 |
| | 10016 | 159,77 | M4102 |
| | 10017 | 239,77 | M4103 |
| | 10019 | 495,77 | M4141 |
| | 10025 | 554,77 | M4142 |
| | 10026 | 637,77 | M4143 |
| | 10074 | 495,251 | M4161 |
| | 10079 | 554,251 | M4162 |
| | 10080 | 637,251 | M4163 |
| | 10085 | 495,339 | M4171 |
| | 10090 | 554,339 | M4172 |
| | 10091 | 637,339 | M4173 |
| Bit Lamp | 10068 | 318,356 | M4130 |
| | 10069 | 358,356 | M4135 |

[Object List]

| | | | |
|---|---|---|---|
| | 10050 | 318,268 | M4120 |
| | 10051 | 358,268 | M4125 |
| | 10032 | 318,181 | M4110 |
| | 10033 | 358,181 | M4115 |
| | 10041 | 715,181 | M4150 |
| | 10042 | 755,181 | M4155 |
| | 10014 | 318,94 | M4100 |
| | 10015 | 358,94 | M4105 |
| | 10023 | 715,94 | M4140 |
| | 10024 | 755,94 | M4145 |
| | 10077 | 715,268 | M4160 |
| | 10078 | 755,268 | M4165 |
| | 10088 | 715,356 | M4170 |
| | 10089 | 755,356 | M4175 |
| | 10102 | 767,25 | SM412 |
| Date Display | 10001 | 700,0 | - |
| Time Display | 10002 | 700,25 | - |

Base Screen5

[Base Screen Details]

| | |
|---|---|
| Screen Name | ALARM MONITOR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

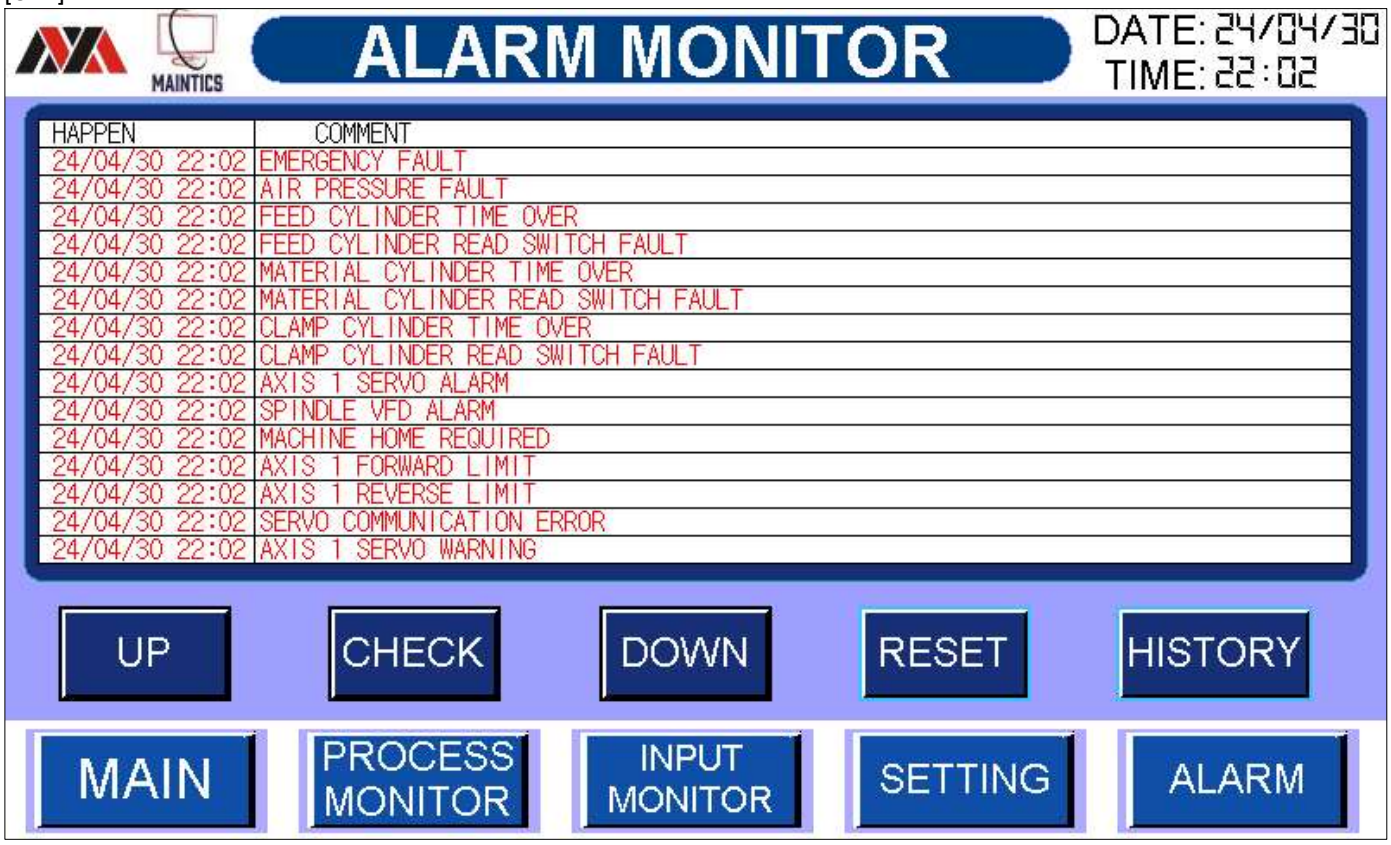
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 5 |

[Screen Image]
[Screen Title]ALARM MONITOR
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10045 | 494,345 | M12 |
| | 10046 | 643,345 | - |
| Key Code Switch | 10026 | 31,345 | - |
| | 10027 | 187,345 | - |
| | 10028 | 344,345 | - |
| Bit Lamp | 10044 | 767,25 | SM412 |
| Date Display | 10038 | 700,0 | - |
| Time Display | 10039 | 700,25 | - |
| Alarm Display(User) | 10013 | 19,64 | - |

Base Screen6

[Base Screen Details]

| | |
|---|---|
| Screen Name | ALARM HISTORY |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 6 |

[Screen Image]
[Screen Title]ALARM HISTORY
[Screen size]800X480
[OFF]

[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10044 | 494,345 | M12 |
| Key Code Switch | 10032 | 31,343 | - |
| | 10033 | 187,343 | - |
| | 10034 | 344,343 | - |
| Bit Lamp | 10043 | 767,25 | SM412 |
| Date Display | 10037 | 700,0 | - |
| Time Display | 10038 | 700,25 | - |
| Alarm Display(User) | 10009 | 23,64 | - |

Base Screen7

[Base Screen Details]

| | |
|---|---|
| Screen Name | INPUT MONITOR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

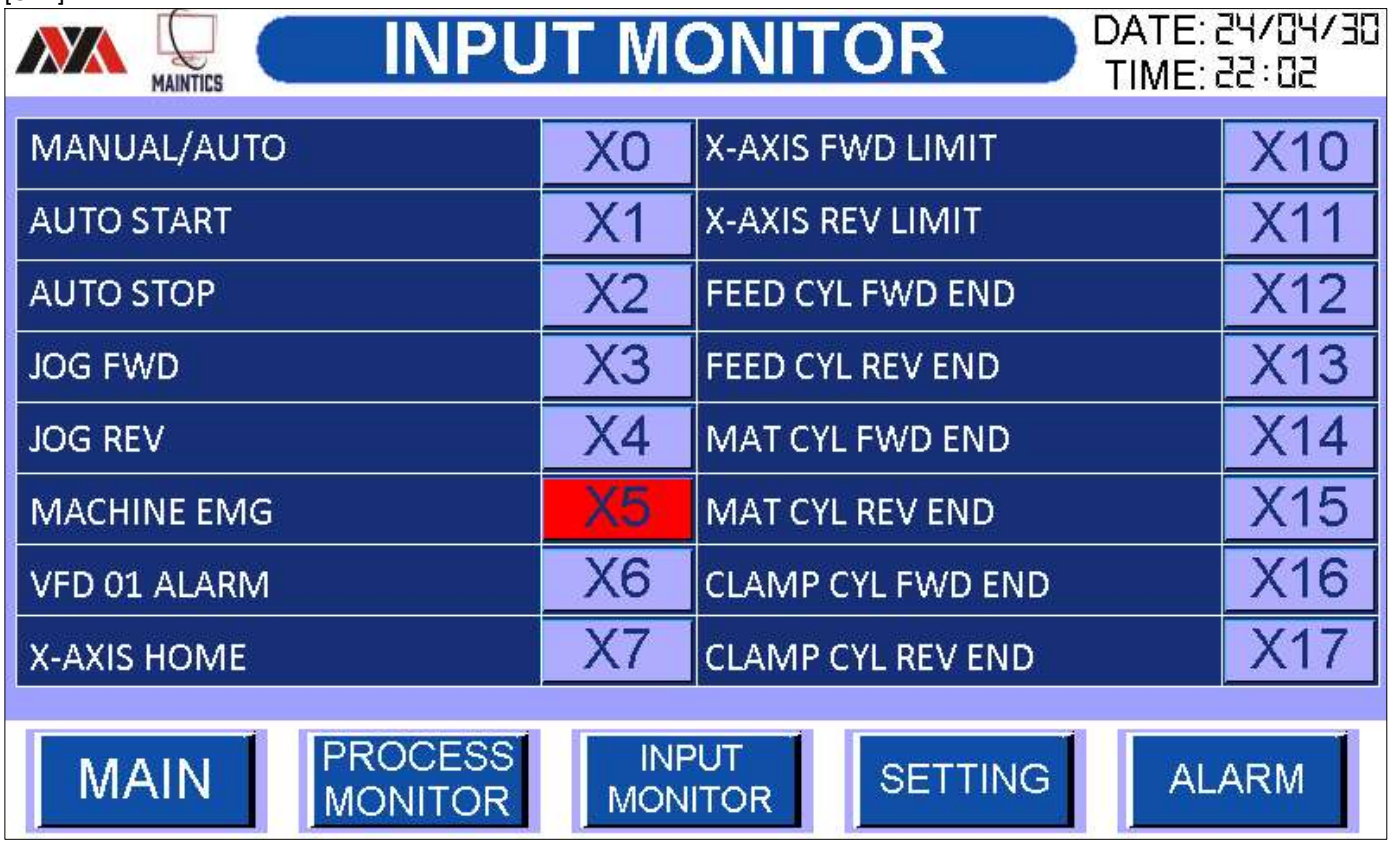
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 7 |

[Screen Image]
[Screen Title]INPUT MONITOR
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Bit Lamp | 10021 | 311,66 | X0000 |
| | 10022 | 311,107 | X0001 |
| | 10023 | 311,148 | X0002 |
| | 10024 | 311,189 | X0003 |
| | 10025 | 311,230 | X0004 |
| | 10026 | 311,271 | X0005 |
| | 10027 | 311,312 | X0006 |
| | 10028 | 311,353 | X0007 |
| | 10029 | 706,66 | X0010 |
| | 10030 | 706,107 | X0011 |
| | 10031 | 706,148 | X0012 |
| | 10032 | 706,189 | X0013 |
| | 10033 | 706,230 | X0014 |
| | 10034 | 706,271 | X0015 |
| | 10035 | 706,312 | X0016 |
| | 10036 | 706,353 | X0017 |
| | 10052 | 767,25 | SM412 |
| Date Display | 10001 | 700,0 | - |
| Time Display | 10002 | 700,25 | - |

Base Screen8

[Base Screen Details]

| | |
|---|---|
| Screen Name | SERVO SETTING |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | 151,155,239 |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

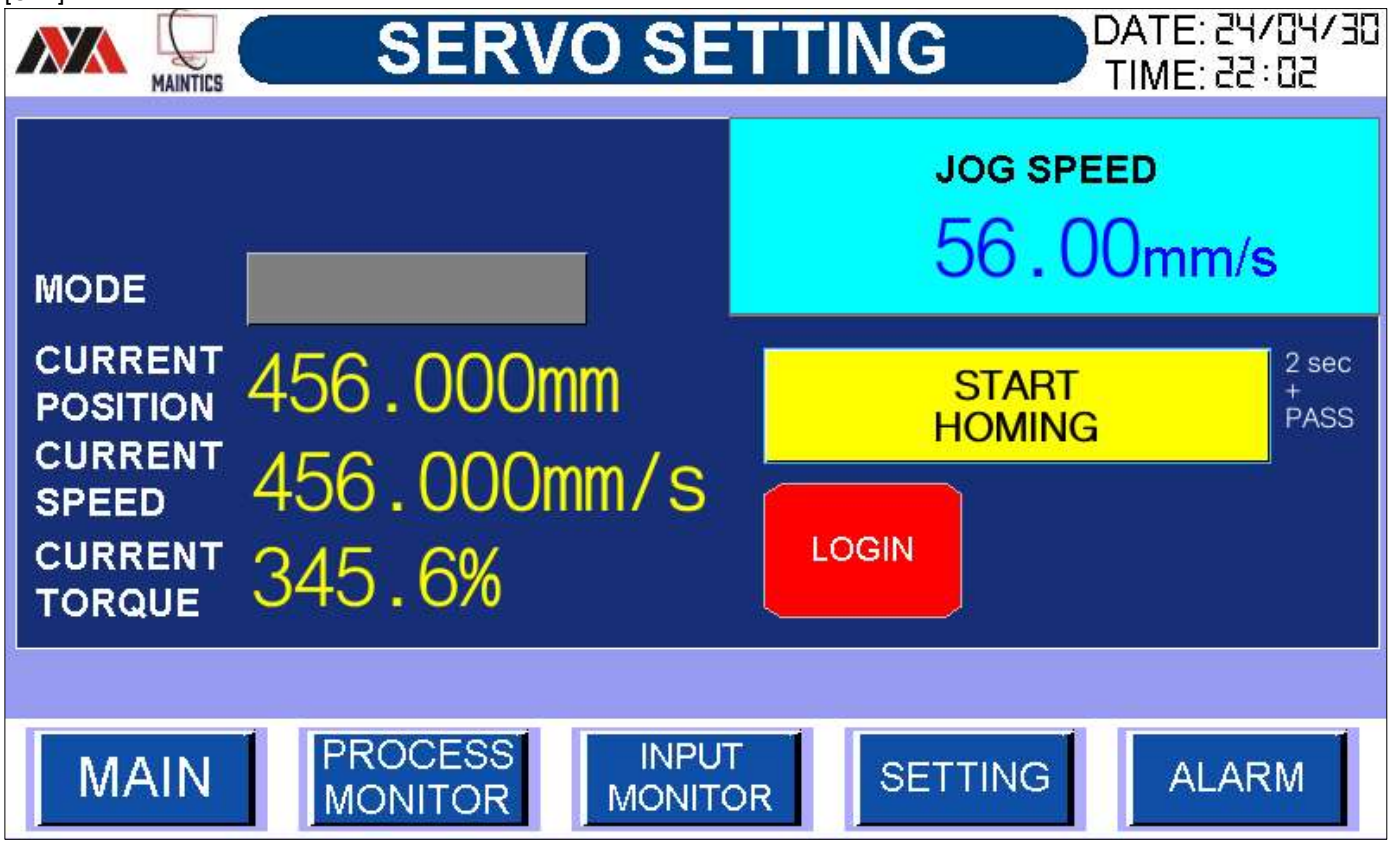
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,410 | Base | 100 | Base | 8 |

[Screen Image]
[Screen Title]SERVO SETTING
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10039 | 439,196 | GD10 |
| | 10054 | 439,274 | - |
| Bit Lamp | 10037 | 767,25 | SM412 |
| Word Lamp | 10053 | 140,141 | D5000 |
| | 10056 | 439,274 | GD10 |
| Numerical Display | 10041 | 140,191 | D5003 |
| | 10043 | 143,248 | D5005 |
| | 10047 | 143,303 | W0009 |
| Numerical Input | 10050 | 514,113 | D506 |
| Date Display | 10001 | 700,0 | - |
| Time Display | 10002 | 700,25 | - |

Base Screen9

[Base Screen Details]

| | |
|---|---|
| Screen Name | OUTPUT MONITOR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

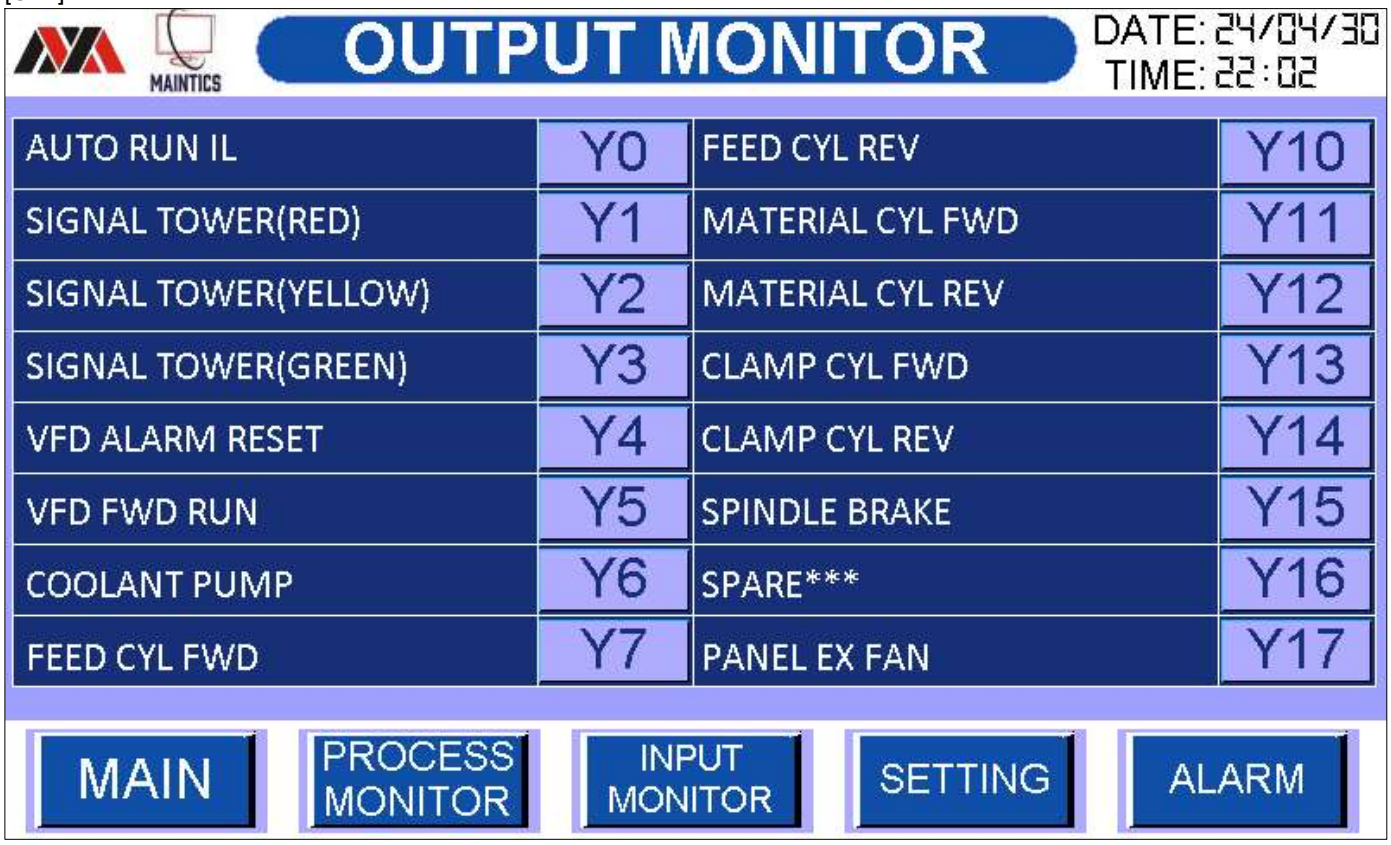
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 9 |

[Screen Image]
[Screen Title]OUTPUT MONITOR
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Bit Lamp | 10021 | 309,66 | Y0000 |
| | 10022 | 309,107 | Y0001 |
| | 10023 | 309,148 | Y0002 |
| | 10024 | 309,189 | Y0003 |
| | 10025 | 309,230 | Y0004 |
| | 10026 | 309,271 | Y0005 |
| | 10027 | 309,312 | Y0006 |
| | 10028 | 309,353 | Y0007 |
| | 10029 | 704,66 | Y0010 |
| | 10030 | 704,107 | Y0011 |
| | 10031 | 704,148 | Y0012 |
| | 10032 | 704,189 | Y0013 |
| | 10033 | 704,230 | Y0014 |
| | 10034 | 704,271 | Y0015 |
| | 10035 | 704,312 | Y0016 |
| | 10036 | 704,353 | Y0017 |
| | 10052 | 767,25 | SM412 |
| Date Display | 10001 | 700,0 | - |
| Time Display | 10002 | 700,25 | - |

Base Screen10

[Base Screen Details]

| | |
|---|---|
| Screen Name | PART PROGRAM |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

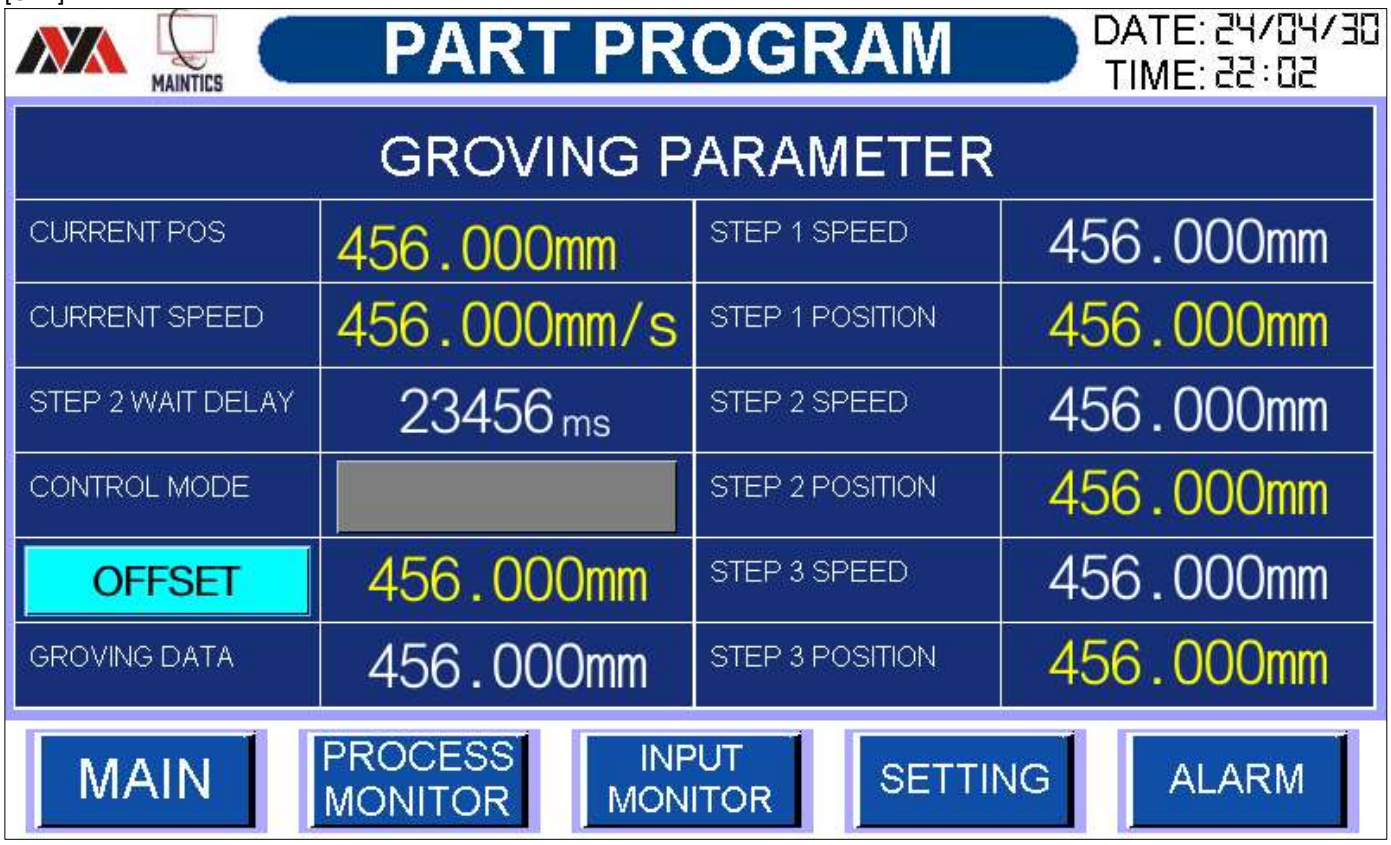
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 10 |

[Screen Image]
[Screen Title]PART PROGRAM
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10181 | 11,310 | M24 |
| Bit Lamp | 10185 | 767,25 | SM412 |
| Word Lamp | 10154 | 192,261 | D5000 |
| Numerical Display | 10151 | 192,120 | D5003 |
| | 10152 | 192,164 | D5005 |
| | 10158 | 210,311 | D1300 |
| | 10175 | 604,164 | D1200 |
| | 10177 | 604,261 | D1204 |
| | 10179 | 604,359 | D1208 |
| Numerical Input | 10153 | 210,214 | D1212 |
| | 10159 | 210,361 | D1304 |
| | 10174 | 604,116 | D1202 |
| | 10176 | 604,213 | D1206 |
| | 10178 | 604,310 | D1210 |
| Date Display | 10182 | 700,0 | - |
| Time Display | 10183 | 700,25 | - |

Base Screen11

[Base Screen Details]

| | |
|---|---|
| Screen Name | SERVO ALARM HISTORY |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

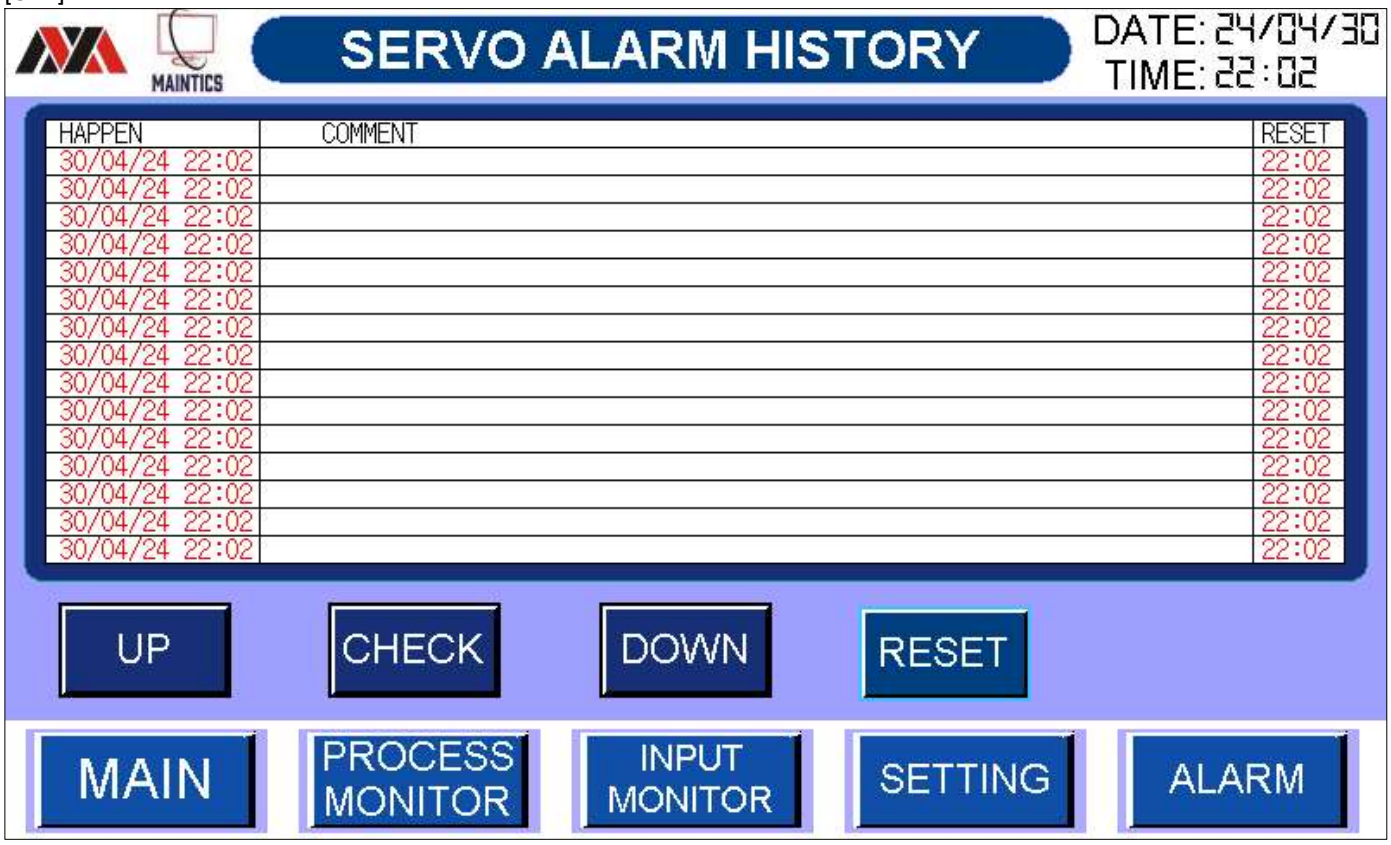
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 11 |

[Screen Image]
[Screen Title]SERVO ALARM HISTORY
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10044 | 494,345 | M12 |
| Key Code Switch | 10033 | 31,343 | - |
| | 10034 | 187,343 | - |
| | 10035 | 344,343 | - |
| Bit Lamp | 10043 | 767,25 | SM412 |
| Date Display | 10037 | 700,0 | - |
| Time Display | 10038 | 700,25 | - |
| Alarm Display(User) | 10009 | 23,64 | - |

Base Screen12

[Base Screen Details]

| | |
|---|---|
| Screen Name | VFD ALARM HISTORY |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

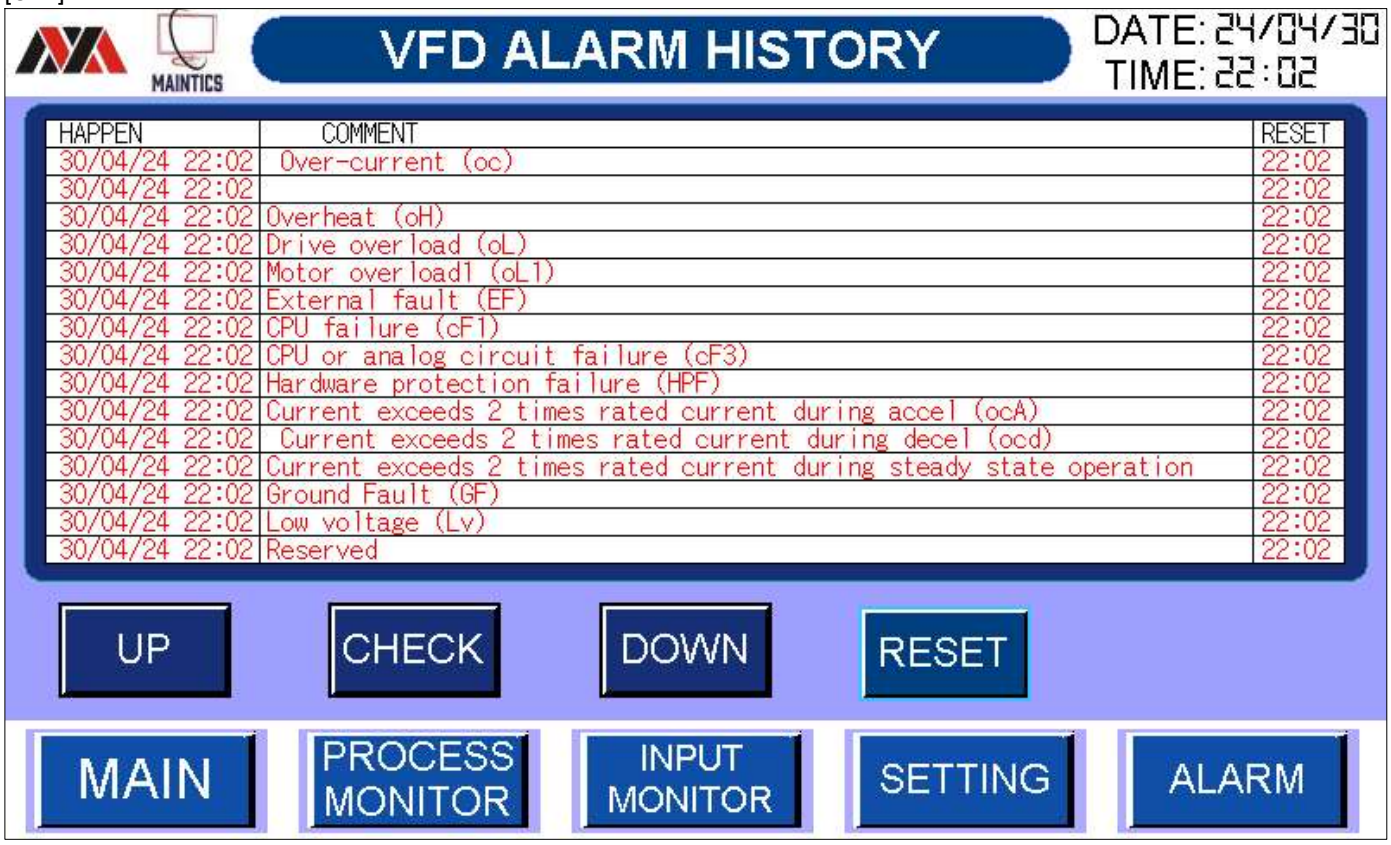
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 12 |

[Screen Image]
[Screen Title]VFD ALARM HISTORY
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10042 | 494,345 | M12 |
| Key Code Switch | 10039 | 31,343 | - |
| | 10040 | 187,343 | - |
| | 10041 | 344,343 | - |
| Bit Lamp | 10037 | 767,25 | SM412 |
| Date Display | 10031 | 700,0 | - |
| Time Display | 10032 | 700,25 | - |
| Alarm Display(User) | 10009 | 23,64 | - |

Base Screen15

[Base Screen Details]

| | |
|---|---|
| Screen Name | Company Profile |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | White |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

[Option Selection Window]

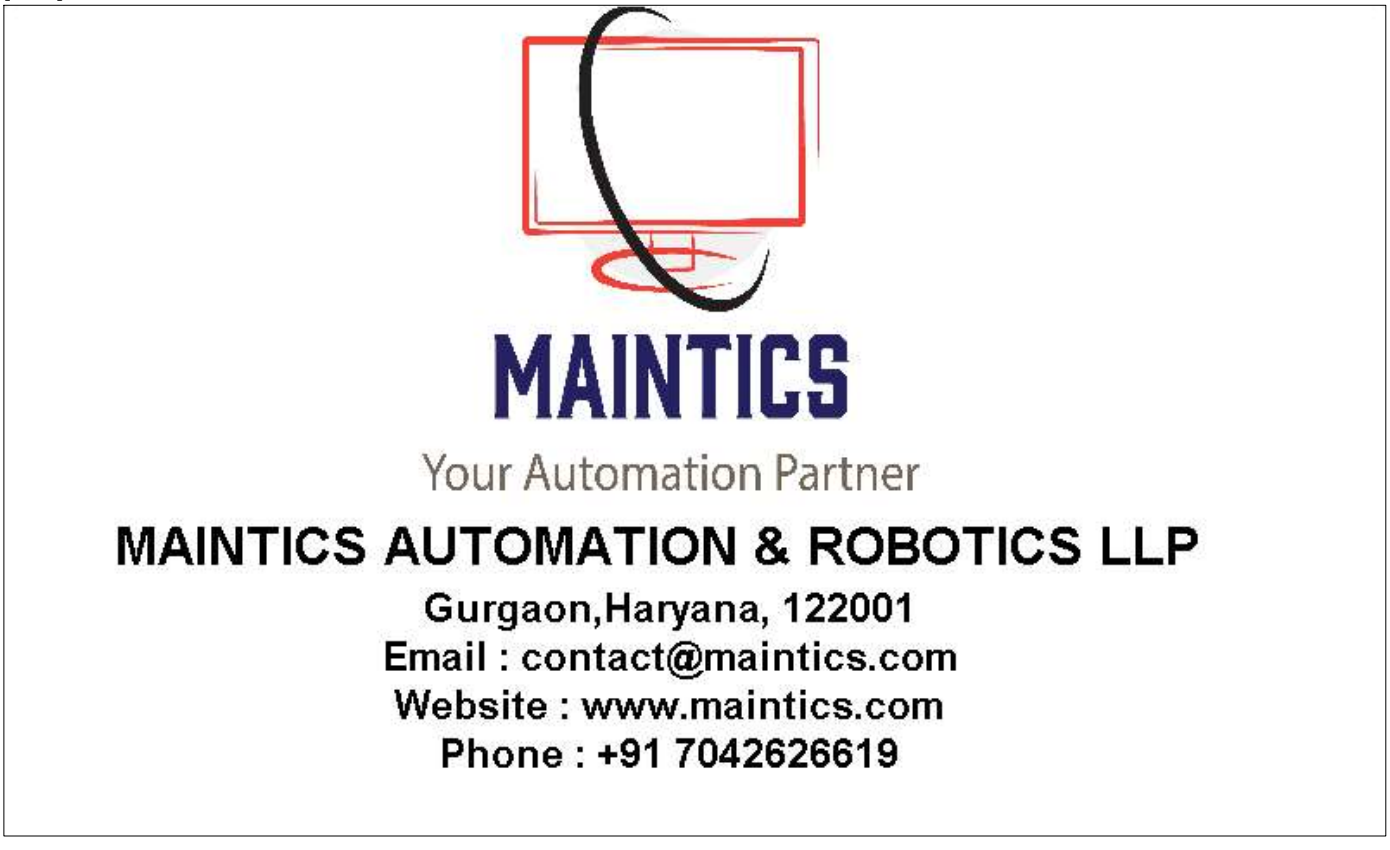
| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Screen Image]

[Screen Title]Company Profile

[Screen size]800X480

[OFF]



[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10004 | 0,0 | - |

Base Screen16

[Base Screen Details]

| | |
|---|---|
| Screen Name | DRIVE MONITOR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

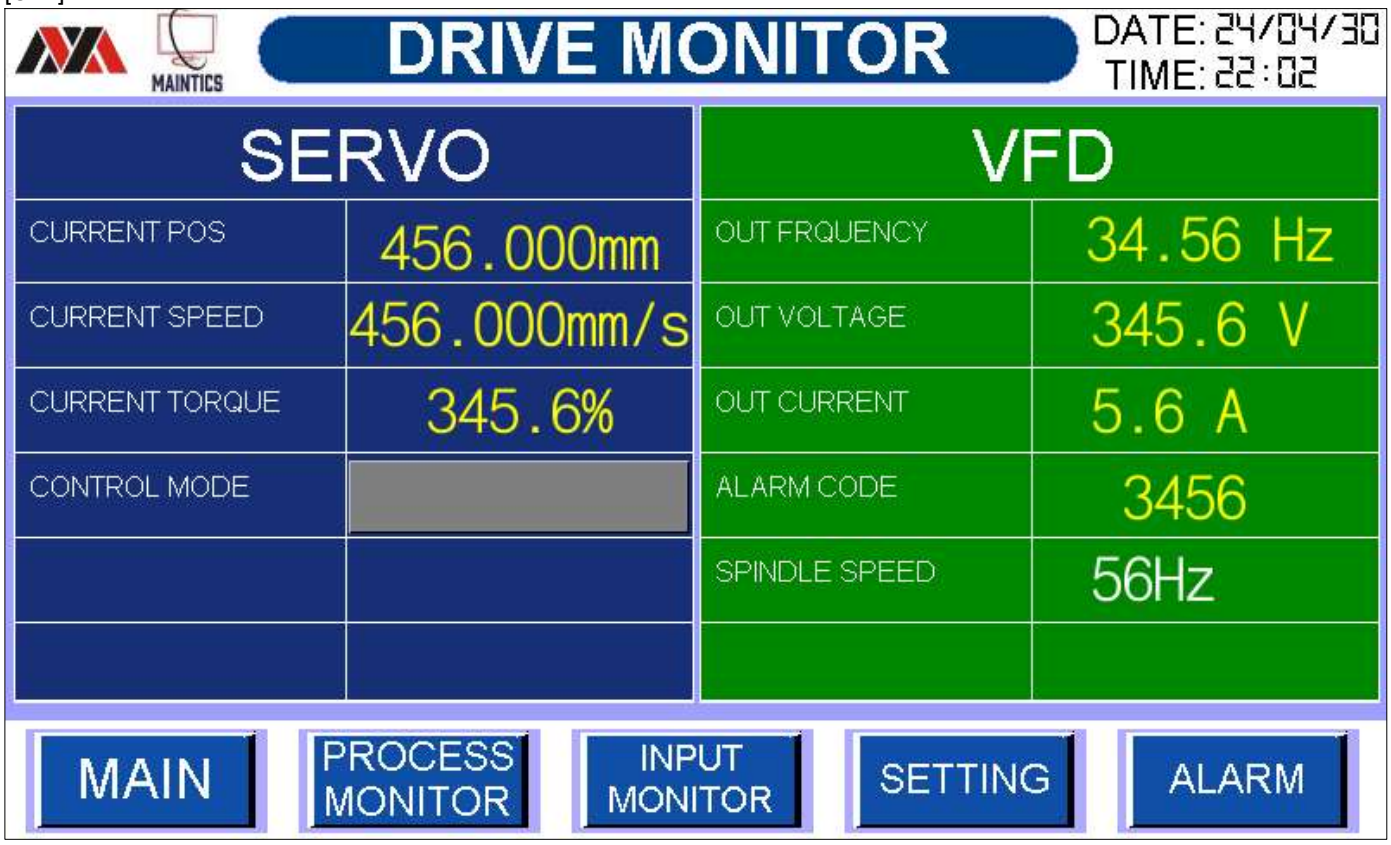
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 16 |

[Screen Image]
[Screen Title]DRIVE MONITOR
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Bit Lamp | 10043 | 767,25 | SM412 |
| Word Lamp | 10176 | 199,261 | D5000 |
| Numerical Display | 10150 | 626,115 | D1103 |
| | 10151 | 629,164 | D1106 |
| | 10152 | 629,214 | D1104 |
| | 10153 | 629,264 | D1100 |
| | 10173 | 217,120 | D5003 |
| | 10174 | 199,164 | D5005 |
| | 10175 | 244,214 | W0009 |
| Numerical Input | 10177 | 629,311 | D1020 |
| Date Display | 10025 | 700,0 | - |
| Time Display | 10026 | 700,25 | - |

Base Screen43

[Base Screen Details]

| | |
|---|---|
| Screen Name | SERVO LOAD TREND |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | Extended Color (147) |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

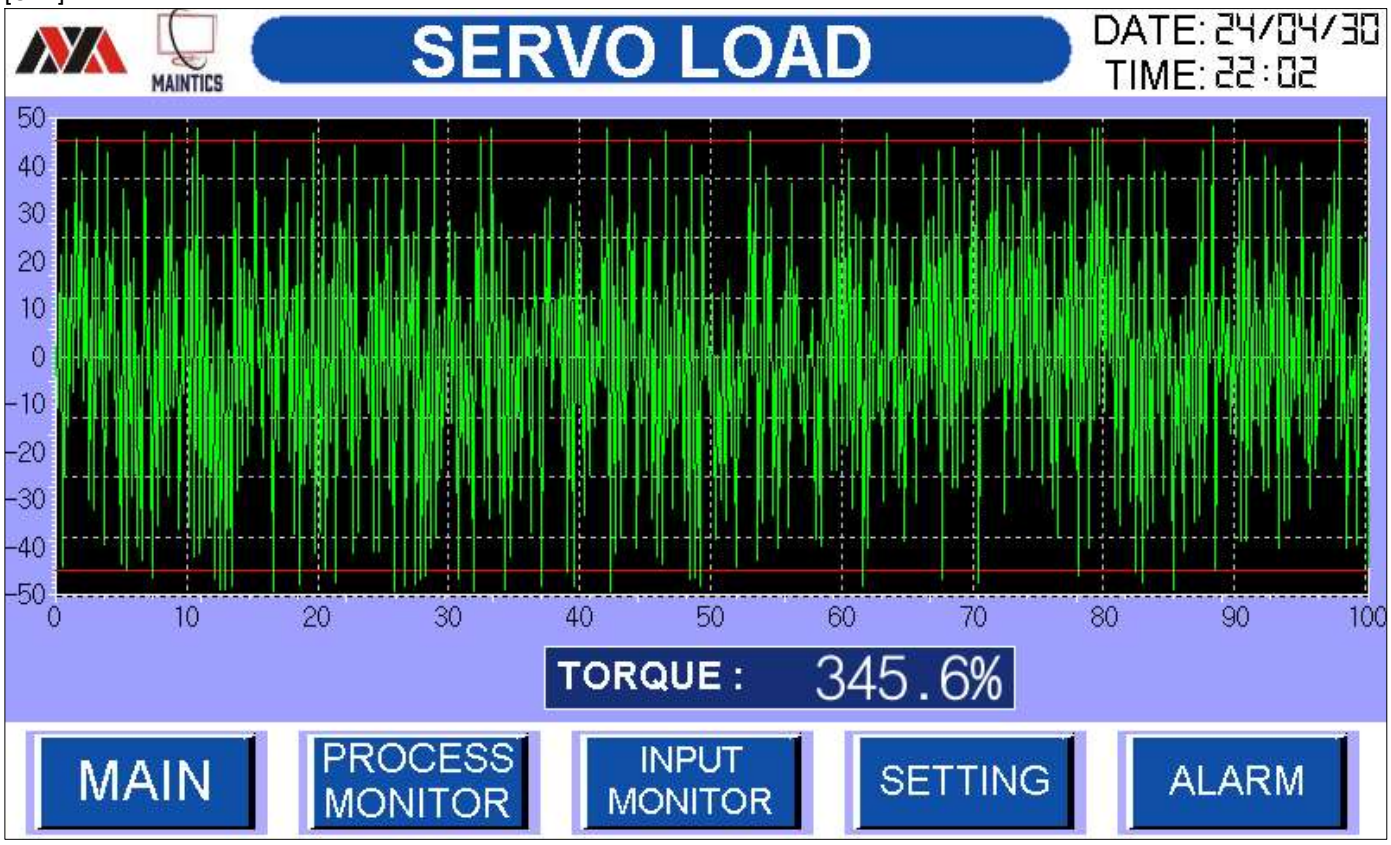
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,412 | Base | 100 | Base | 43 |

[Screen Image]
[Screen Title]SERVO LOAD TREND
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Bit Lamp | 10099 | 767,25 | SM412 |
| Numerical Display | 10108 | 469,368 | W0009 |
| Date Display | 10093 | 700,0 | - |
| Time Display | 10094 | 700,25 | - |
| Trend Graph | 10105 | 29,63 | D5009 |

Base Screen100
[Base Screen Details]

| | |
|---|---|
| Screen Name | MENU BAR |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | Yes |
| Background Color | No |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]
Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

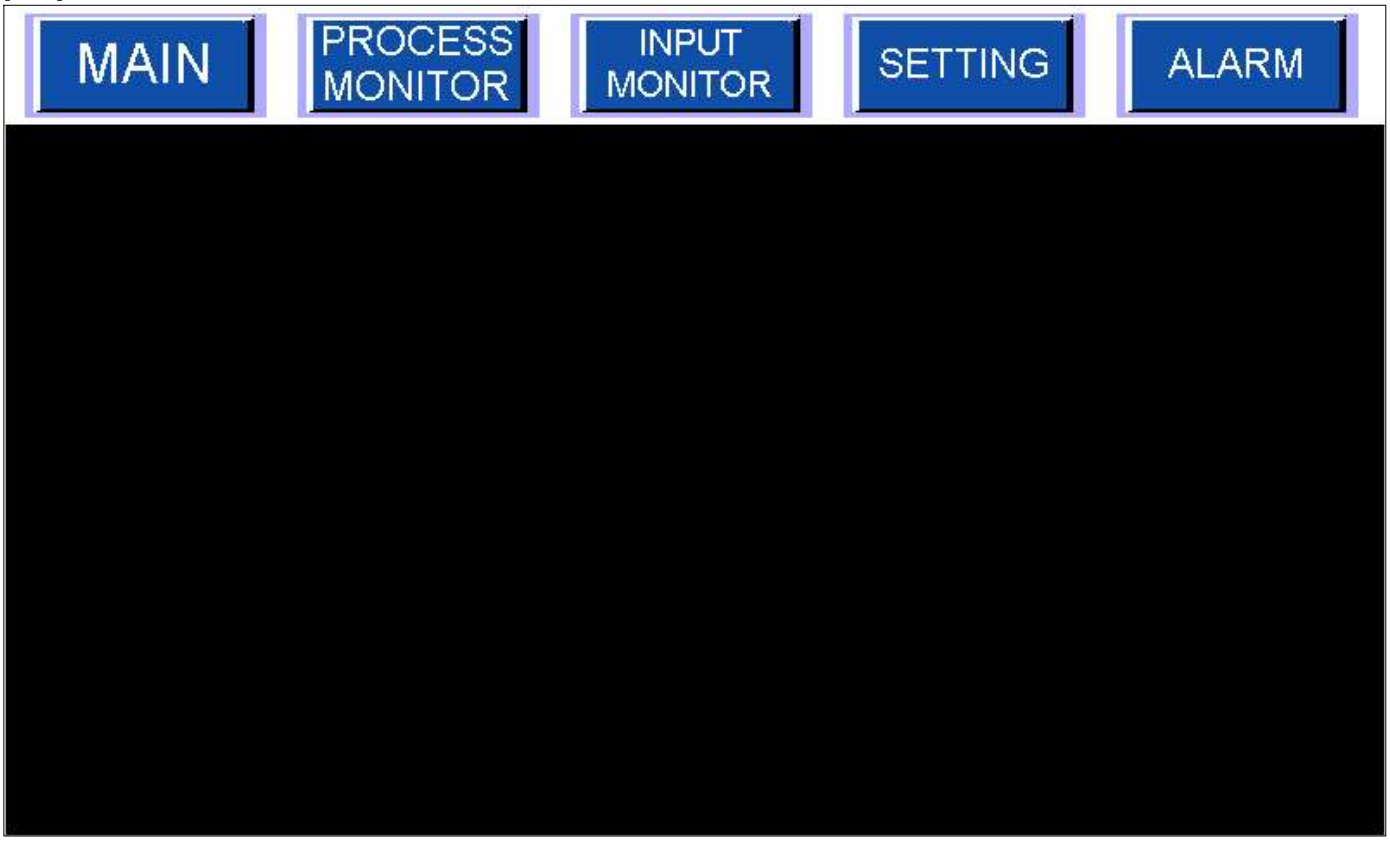
[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Screen Image]
[Screen Title]MENU BAR
[Screen size]800X480
[OFF]



[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10000 | 12,5 | GD10 |
| | 10001 | 170,5 | GD10 |
| | 10002 | 328,5 | GD10 |
| | 10003 | 486,5 | GD10 |
| | 10004 | 644,5 | GD10 |

Base Screen150

[Base Screen Details]

| | |
|---|---|
| Screen Name | |
| Size | 800X480 |
| Detailed Description | |
| Security | 0 |
| Individually set the screen design | No |
| Switch Station No. | No |
| Switch buffer memory unit No. | No |
| Pop up alarms | Yes |
| Display Position | Bottom |

[Key Window]

Key Window Setting

| | |
|---|---|
| Key Window Setting | Same as the project setting |

Key Window/Cursor Display Setting

| | |
|---|---|
| Key Window/Cursor Display Setting | Same as the project setting |

Key Window/Cursor Movement

| | |
|---|---|
| Key Window/Cursor Movement | Same as the project setting |

[Dialog Window]

| | |
|---|---|
| Dialog Window | Same as the project setting |

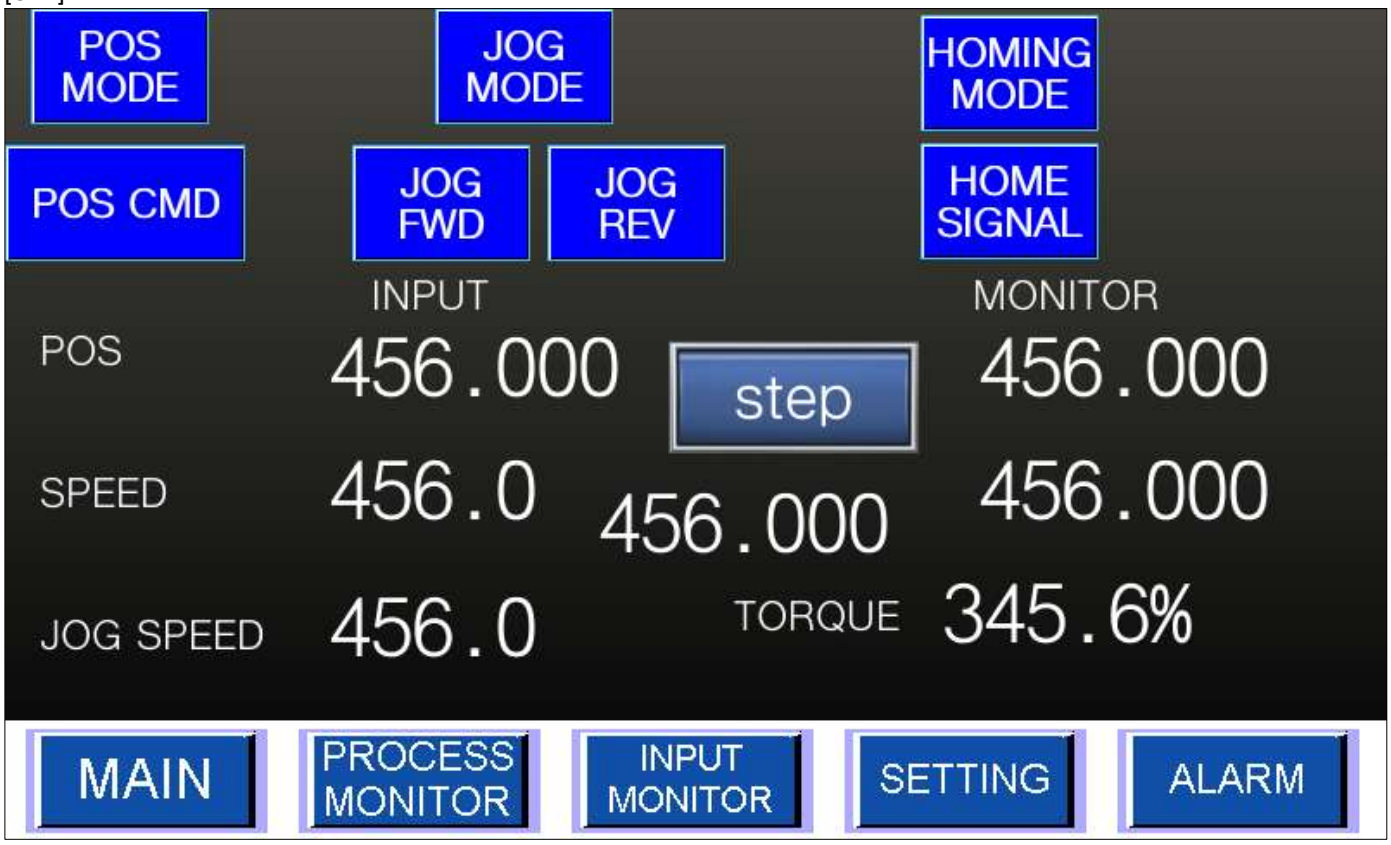
[Option Selection Window]

| | |
|---|---|
| Option Selection Window | Same as the project setting |

[Overlay Screen]

| Coordinates | Screen Type | Screen No. | Original Screen Type | Original Screen No. |
|---|---|---|---|---|
| 0,411 | Base | 100 | Base | 150 |

[Screen Image]
[Screen Title]
[Screen size]800X480
[OFF]




[Object List]

| | Object ID | Coordinates | Device |
|---|---|---|---|
| Switch | 10002 | 249,0 | M6 |
| | 10003 | 201,79 | M9 |
| | 10005 | 0,79 | M11 |
| | 10012 | 15,0 | M8 |
| | 10018 | 530,4 | M8 |
| | 10019 | 530,78 | M5 |
| | 10020 | 314,79 | M10 |
| Bit Switch | 10024 | 384,192 | M20 |
| Numerical Display | 10009 | 540,182 | D5003 |
| | 10010 | 540,253 | D5005 |
| | 10017 | 543,324 | W0009 |
| Numerical Input | 10006 | 164,182 | D500 |
| | 10007 | 164,253 | D502 |
| | 10008 | 164,332 | D506 |
| | 10026 | 320,272 | D1304 |