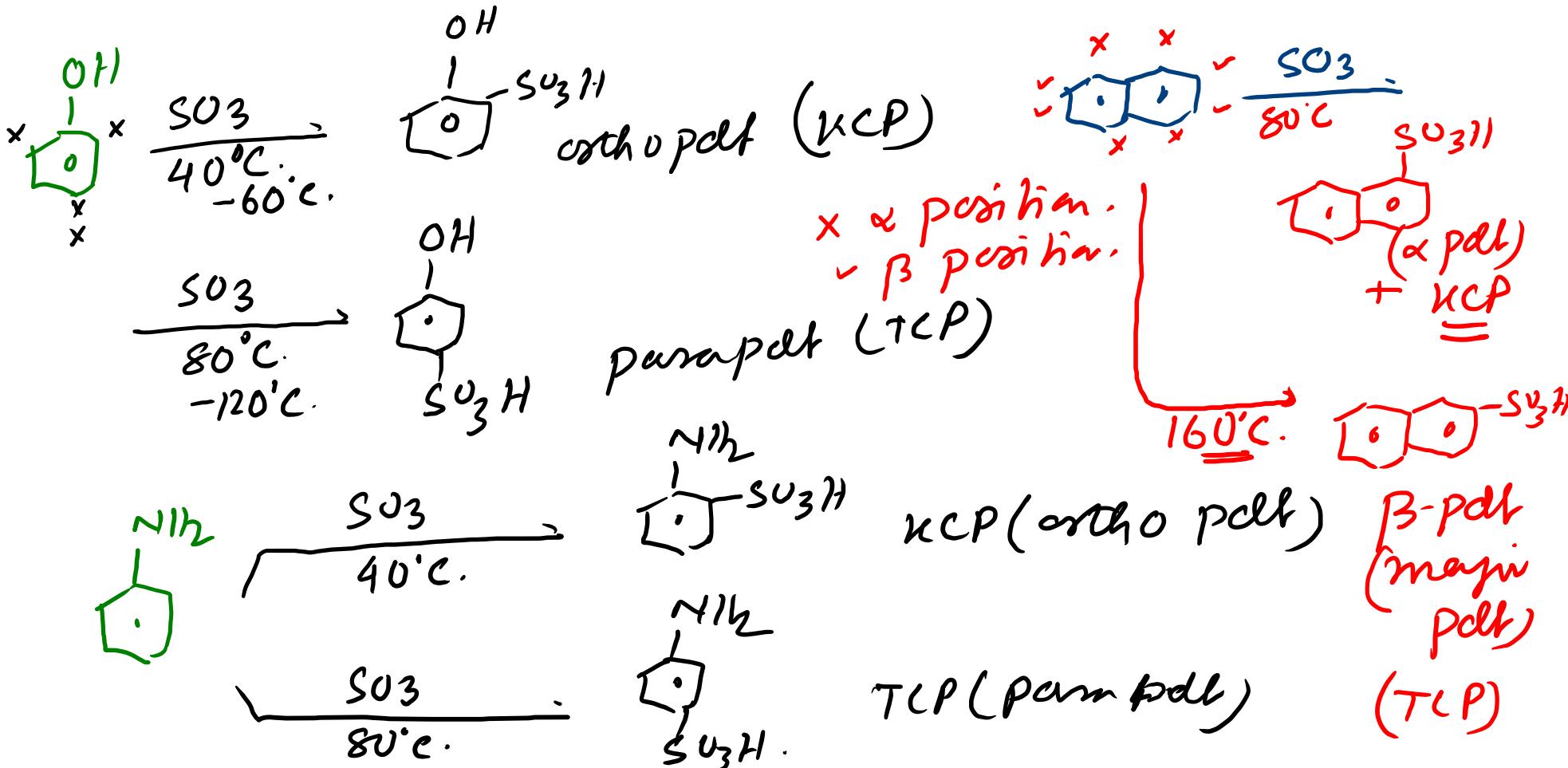
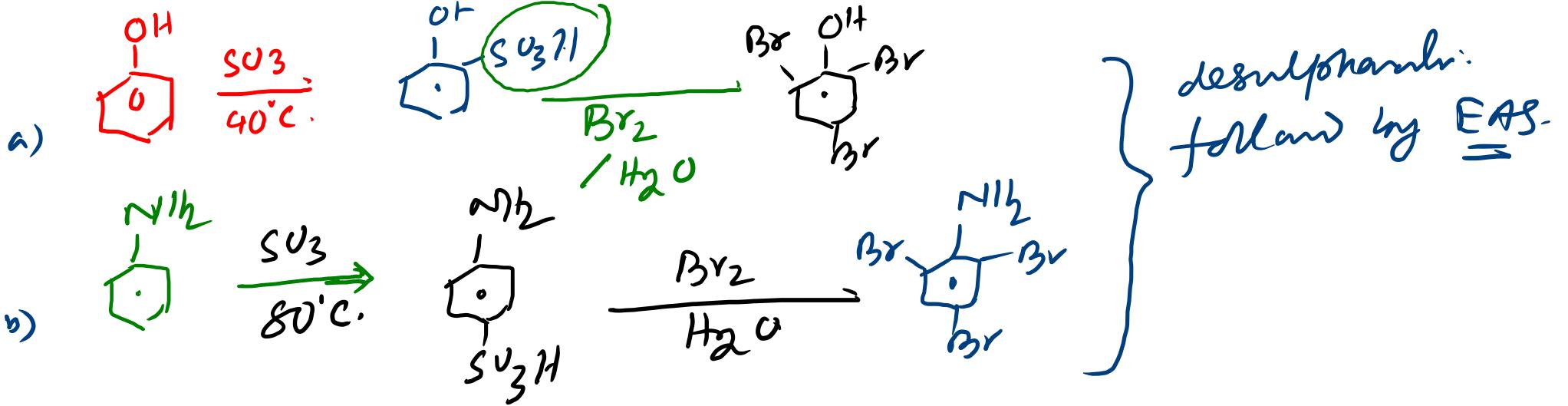


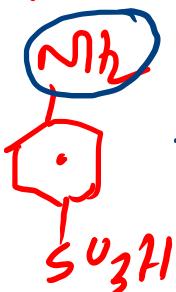
In sulphonation  
all steps are  
reversible.

(1).

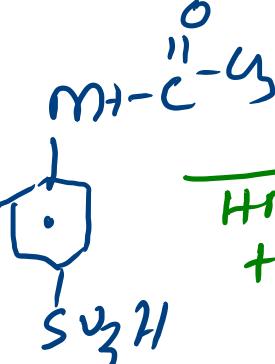




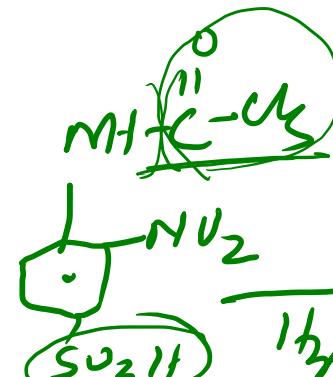
$\downarrow \text{SO}_3 / \text{high temp.}$



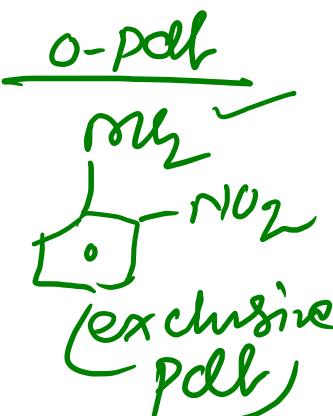
$\xrightarrow{\text{Ac}_2\text{O}}$



$\xrightarrow[\text{+H}_2\text{SO}_4]{\text{HNO}_3}$

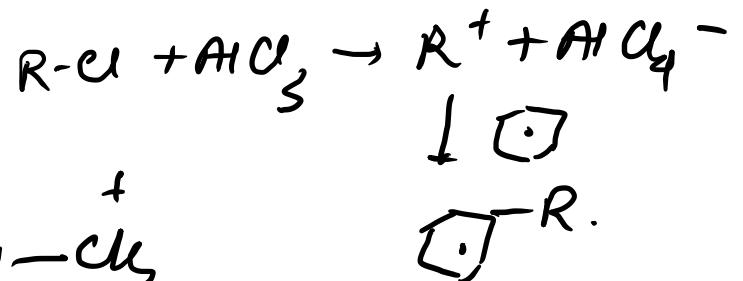
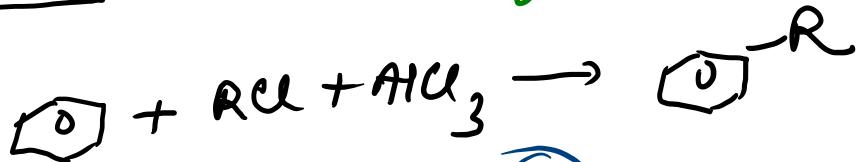


$\xrightarrow{\text{H}_3\text{PO}_4}$   
 $\text{Br}_2 + \text{H}_2\text{O} \rightarrow \text{HBr}$

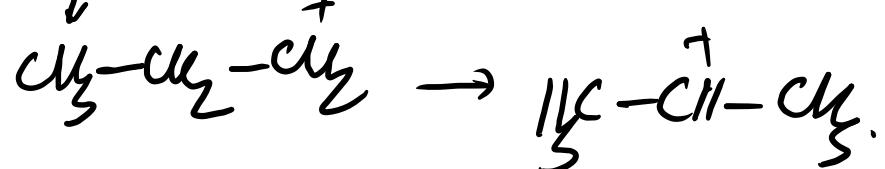
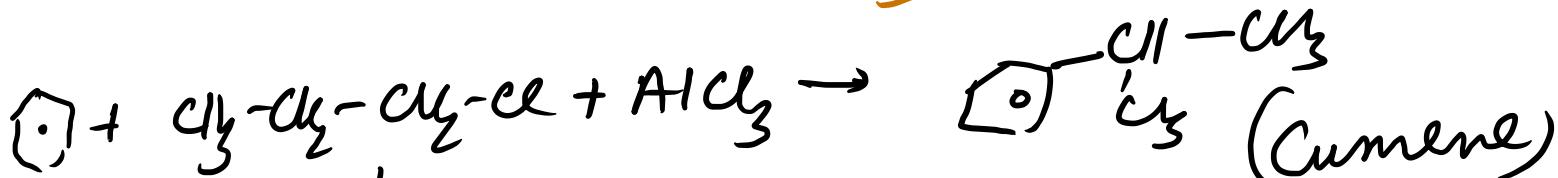
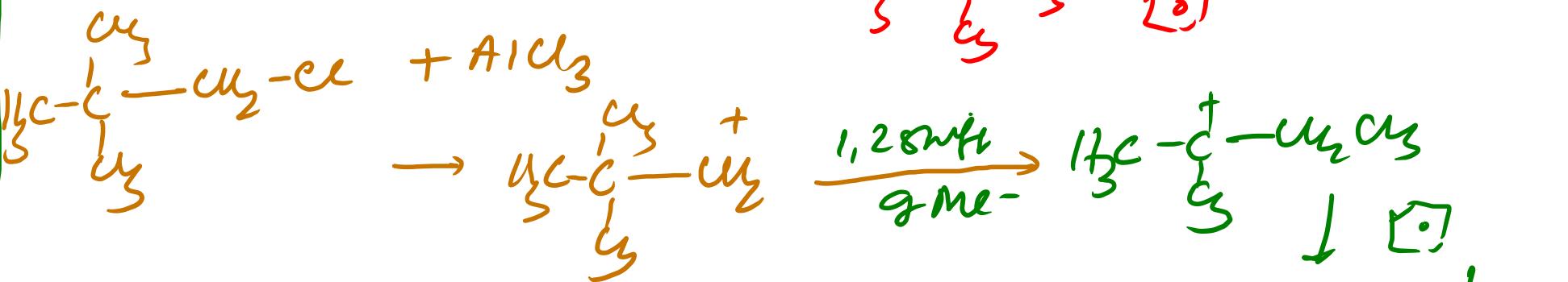
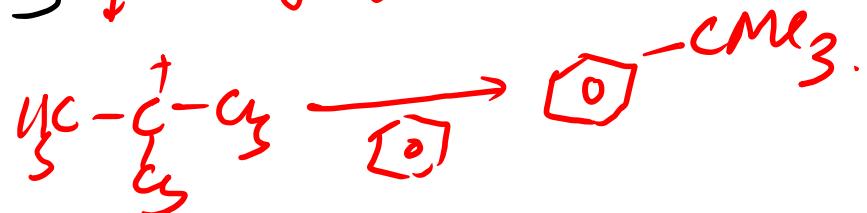
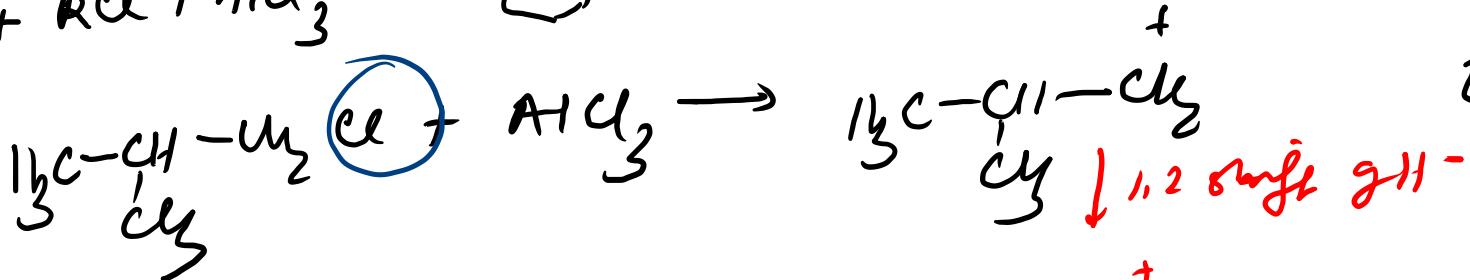


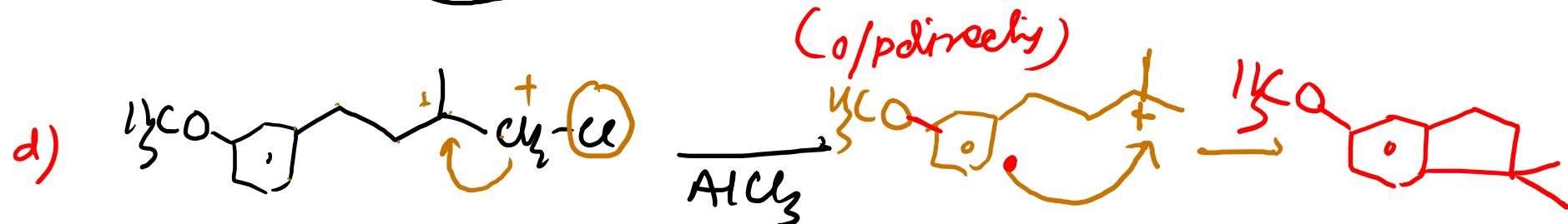
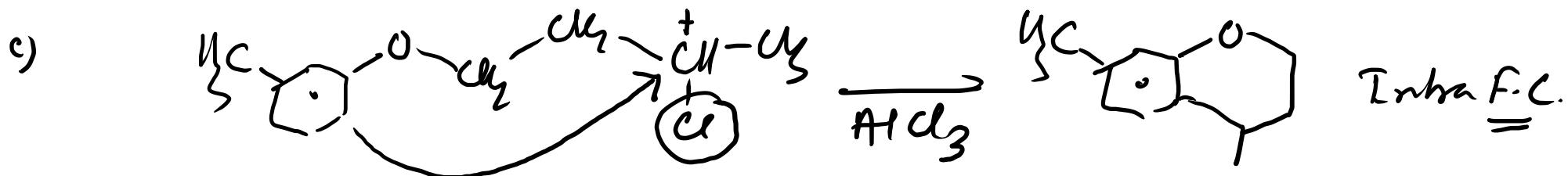
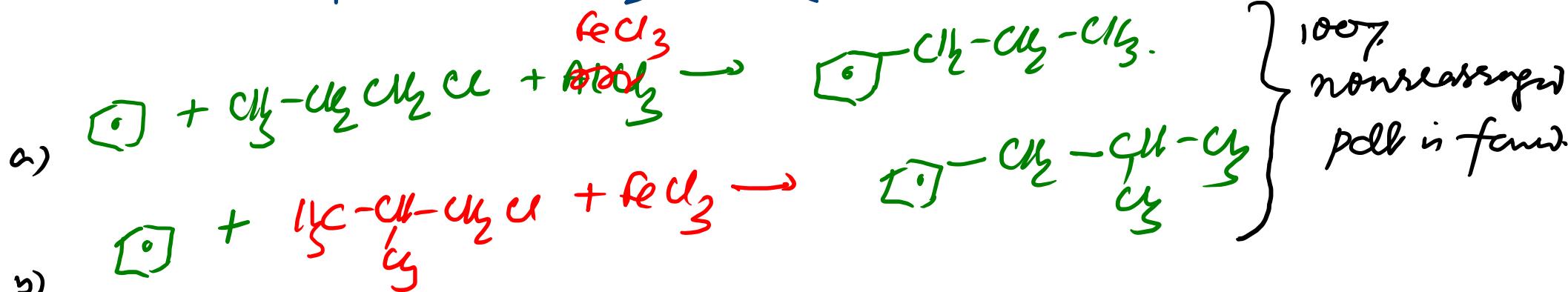
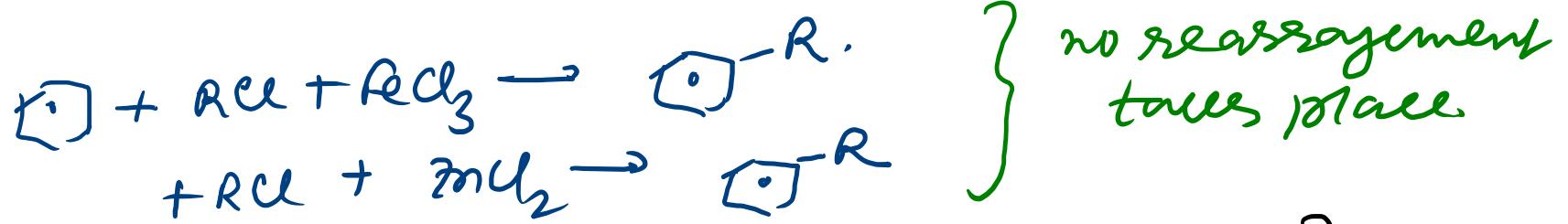
(exclusive  
prod)

## Friedel-Crafts Acylation

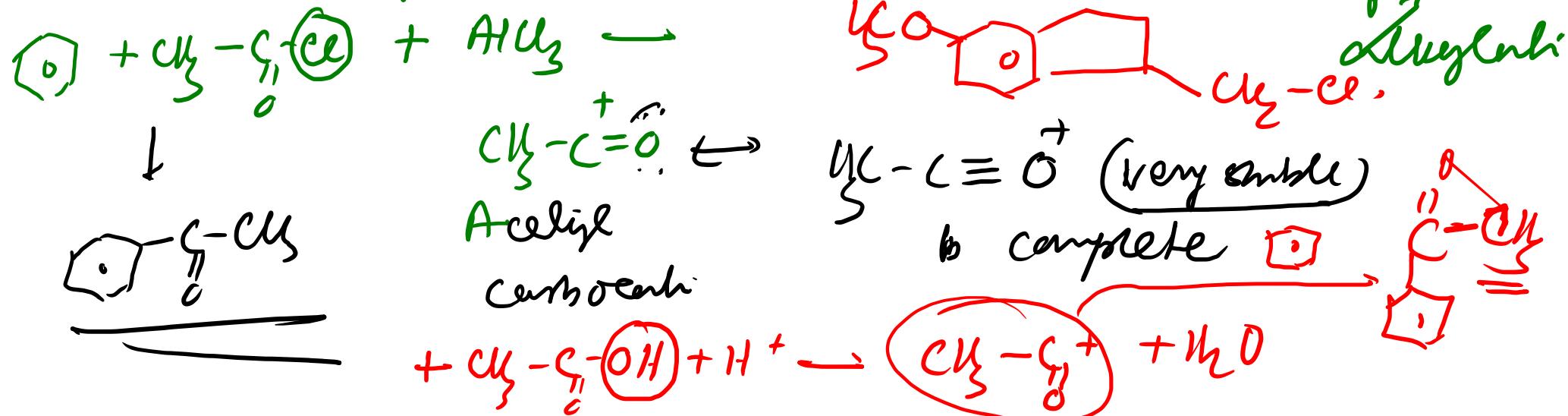
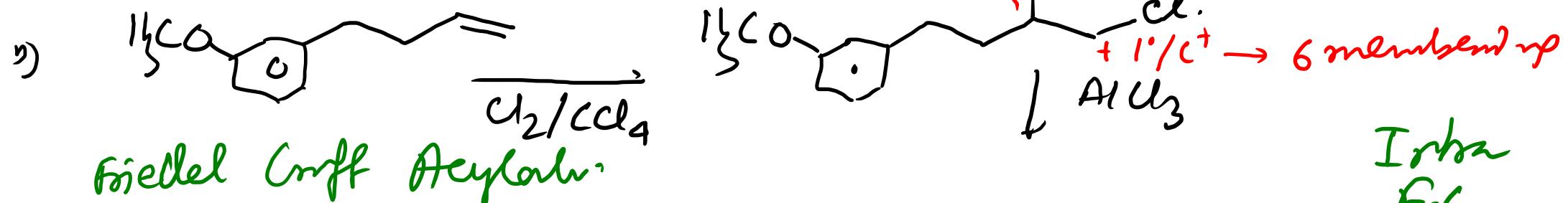
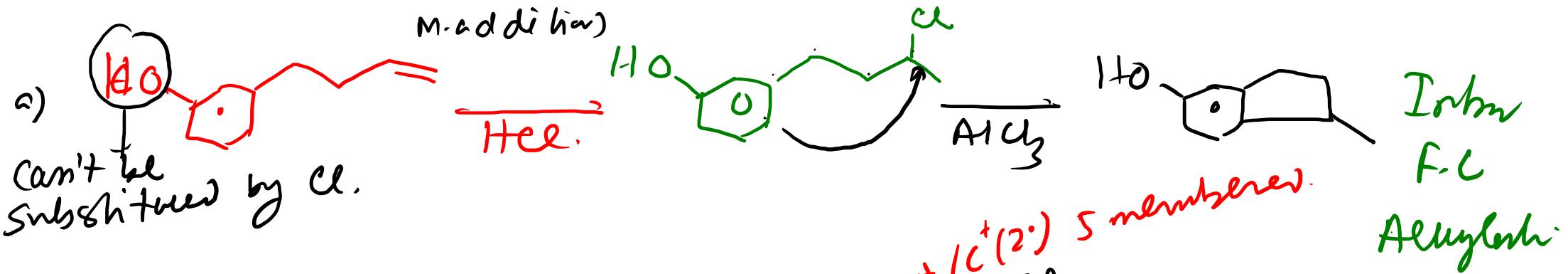


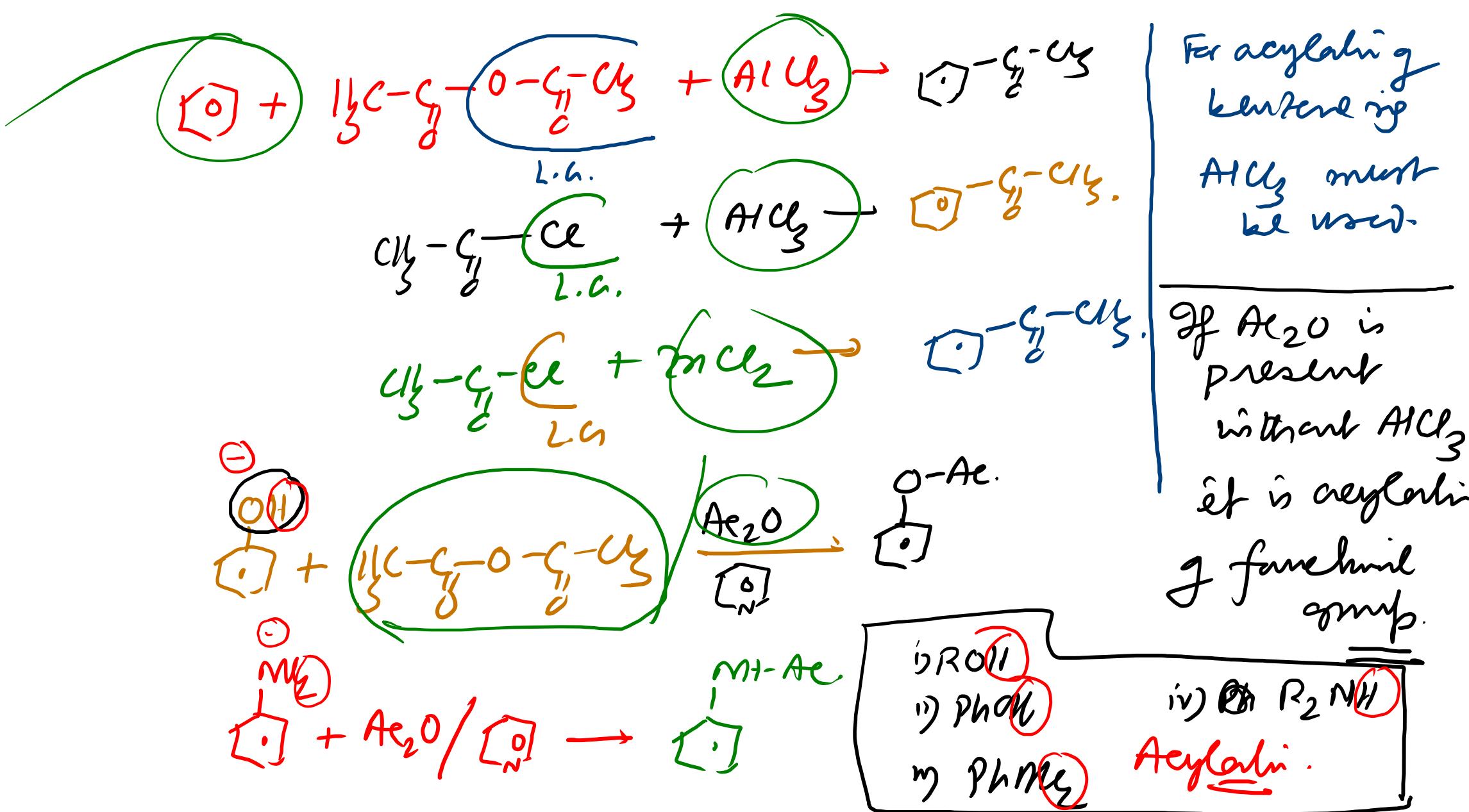
In presence  
 $\text{2 Bu}_3\text{AlCl}_3$   
 $/ \text{CH}_2\text{Cl}_2$   
 100%  
 rearranged  
 possile

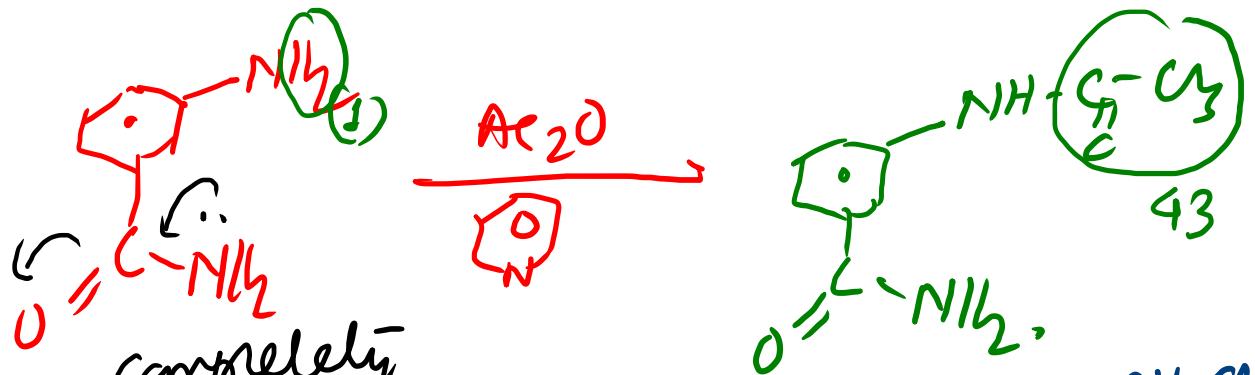






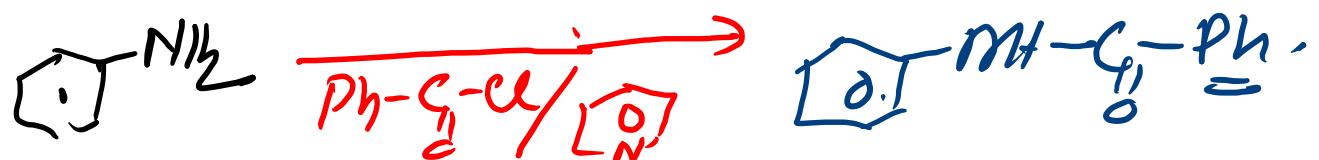
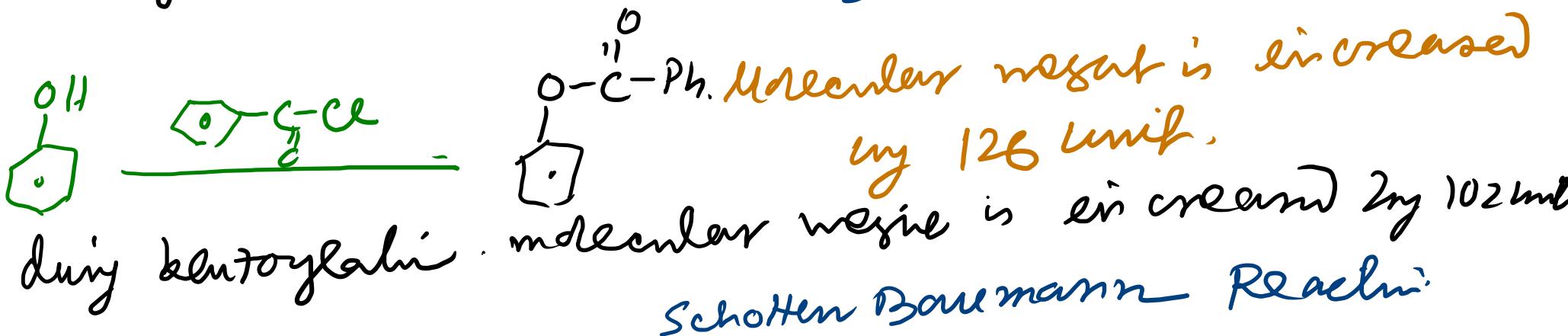
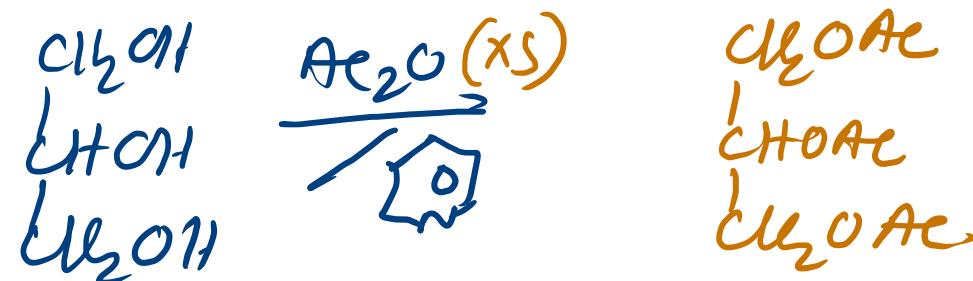


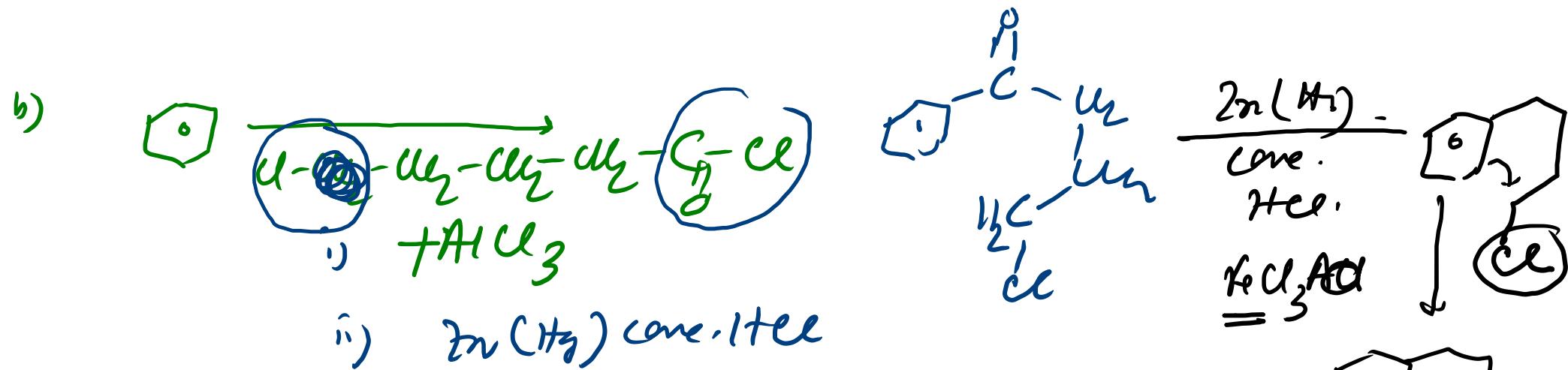
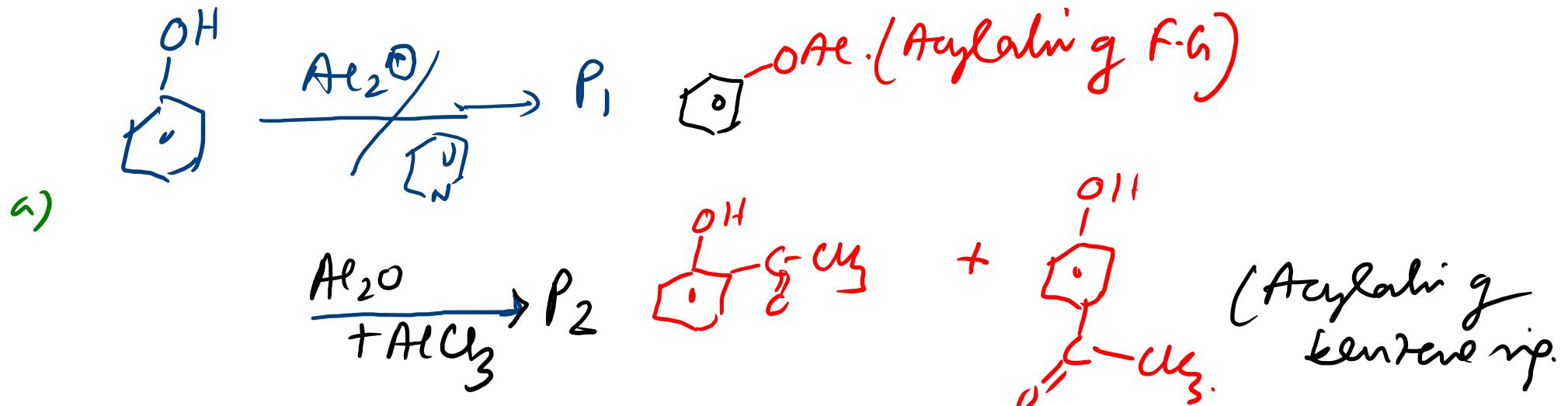




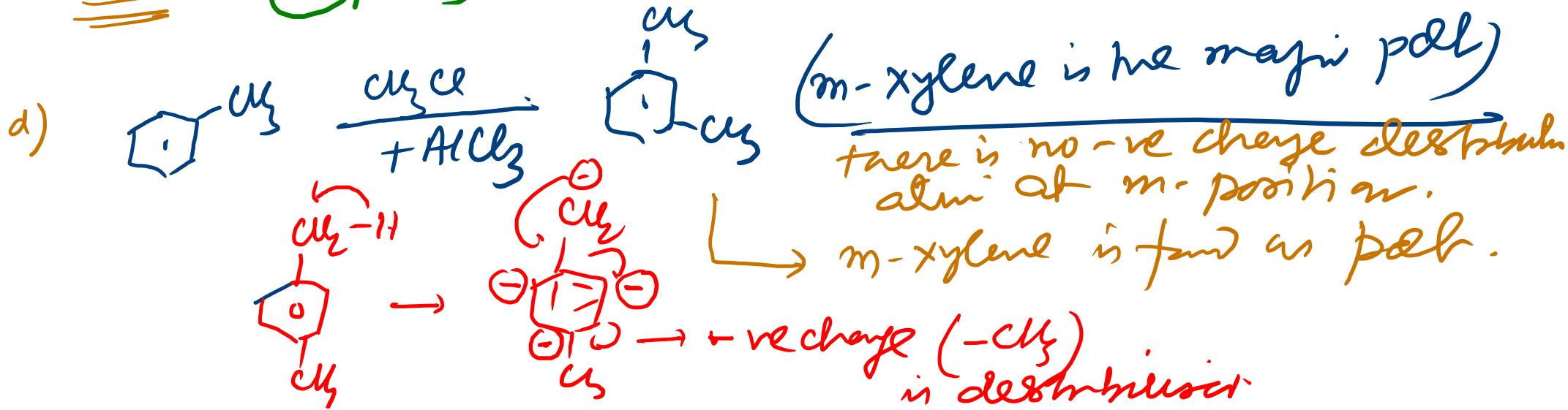
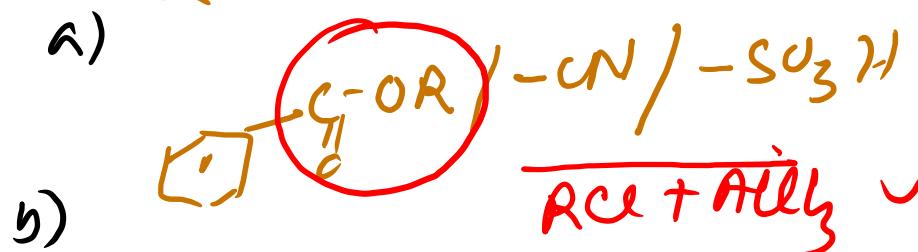
completely delocalised,  
amide does not undergo  
acylation.

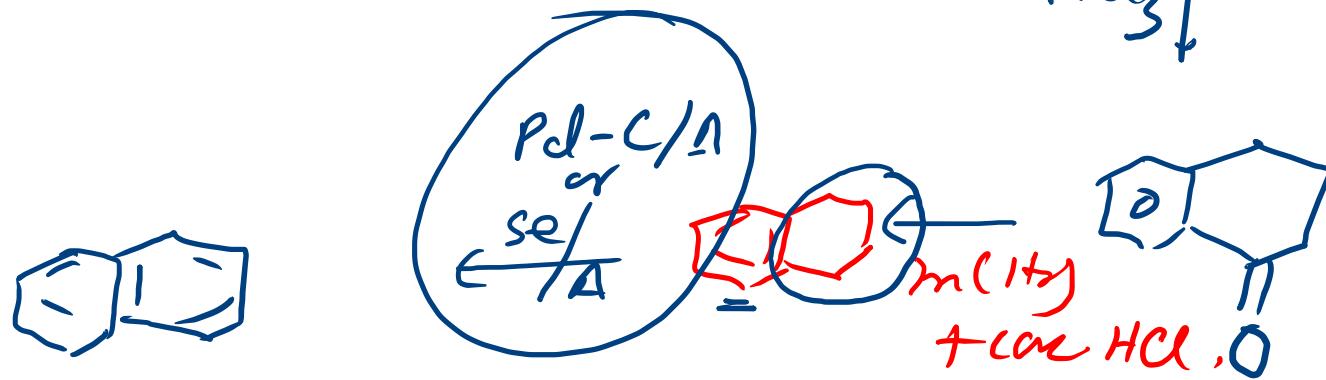
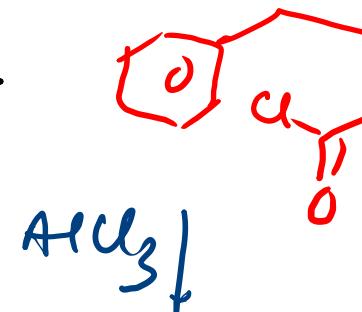
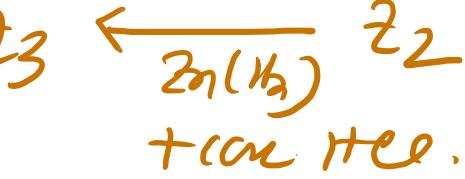
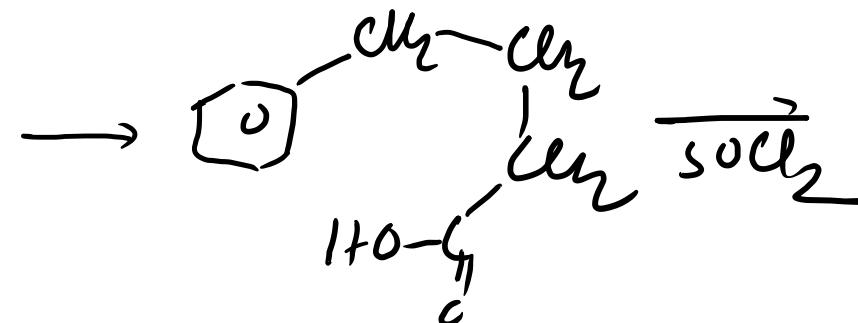
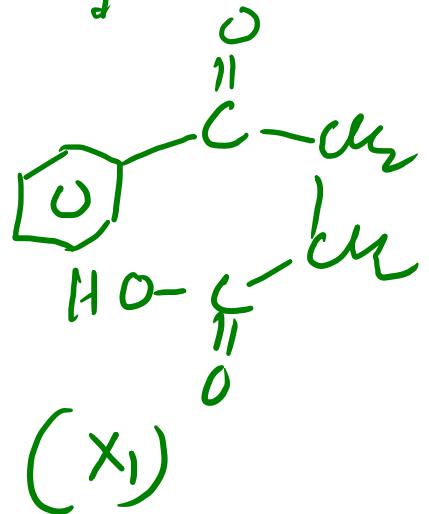
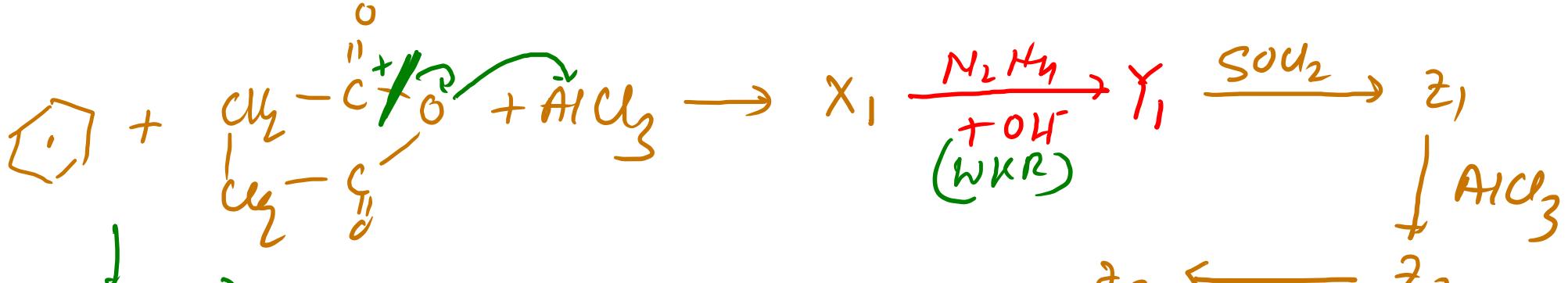
during acylation, molecular weight is increased by 42 unit.





First Acylatin & then mhamdeendar F.C. Acylatin.

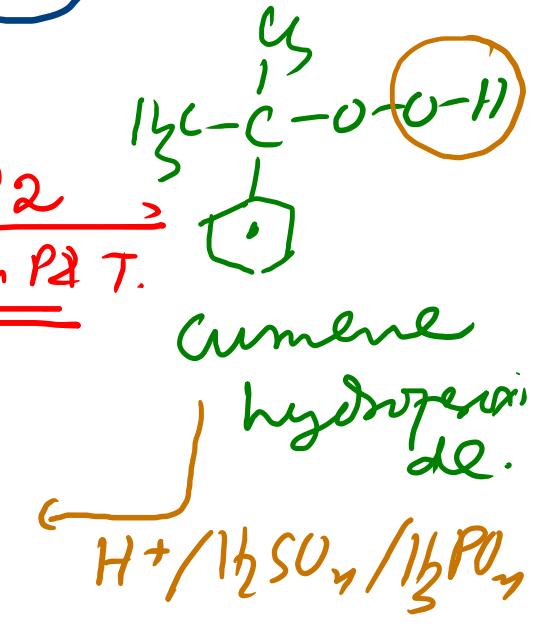
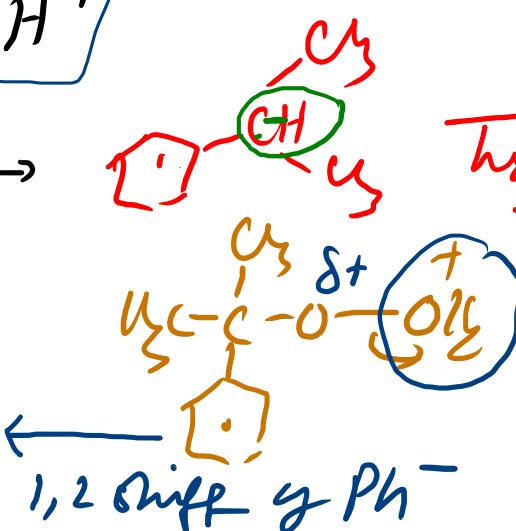
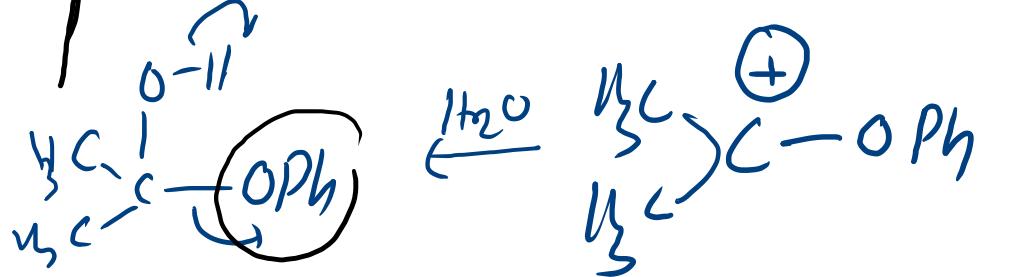
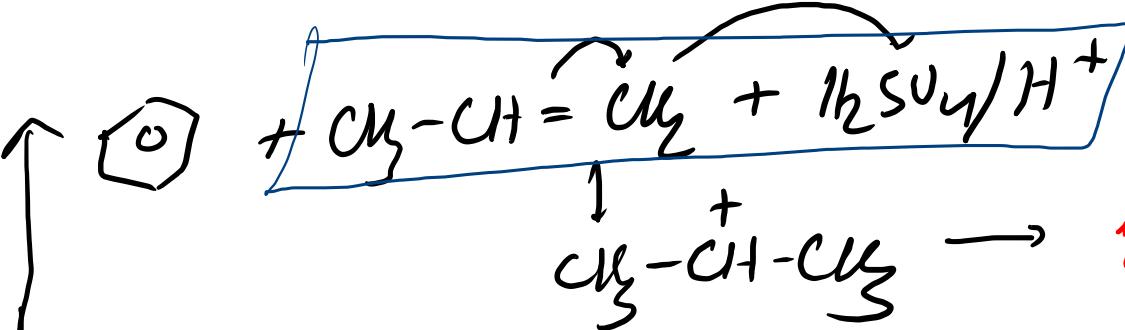
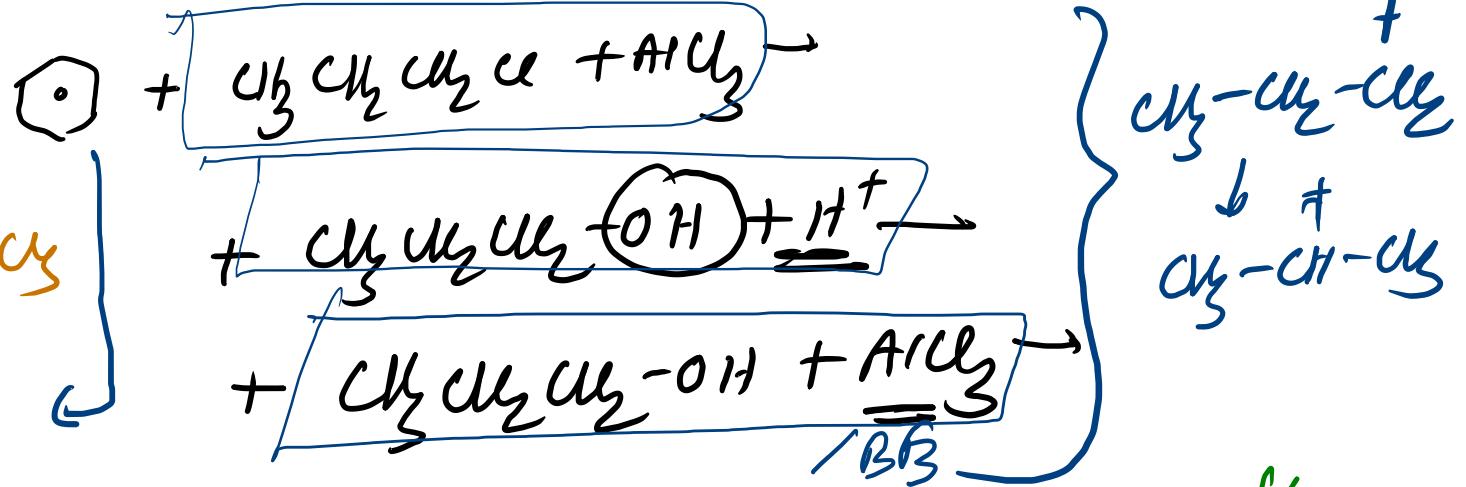
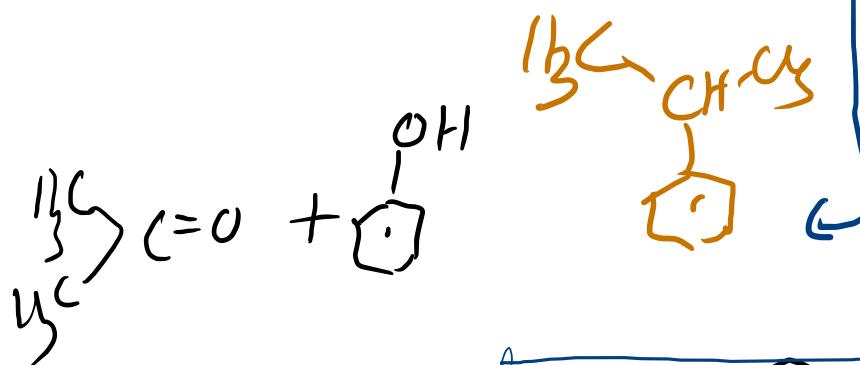


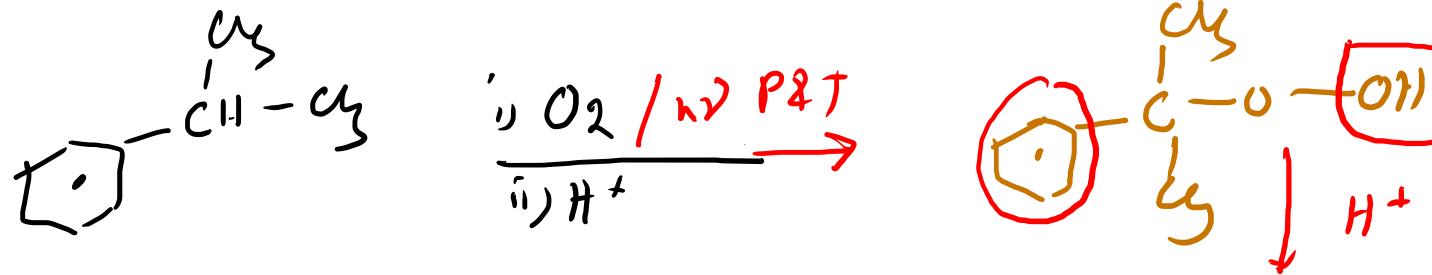


# : Phenol Preparation (Cumene process)

Industrial prepant

IIT-2022

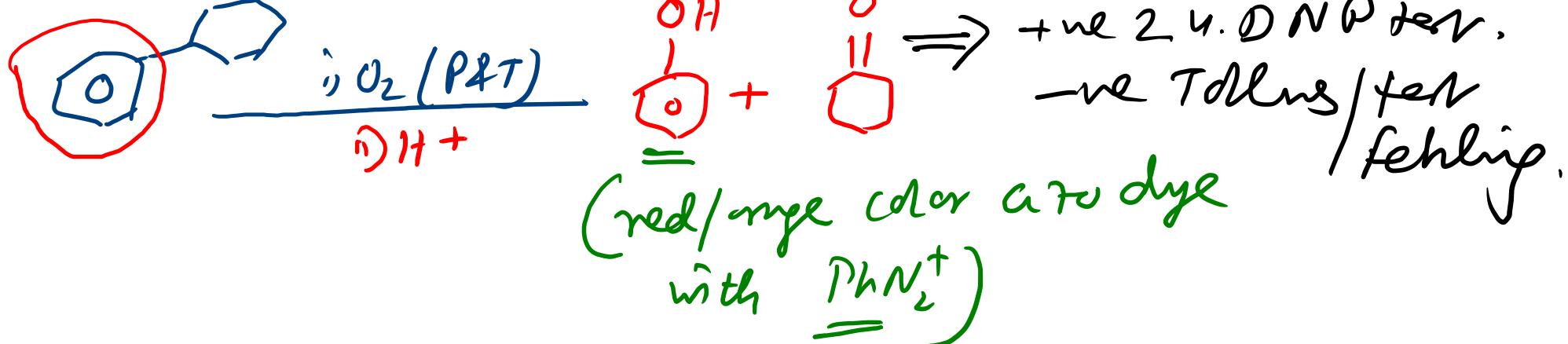


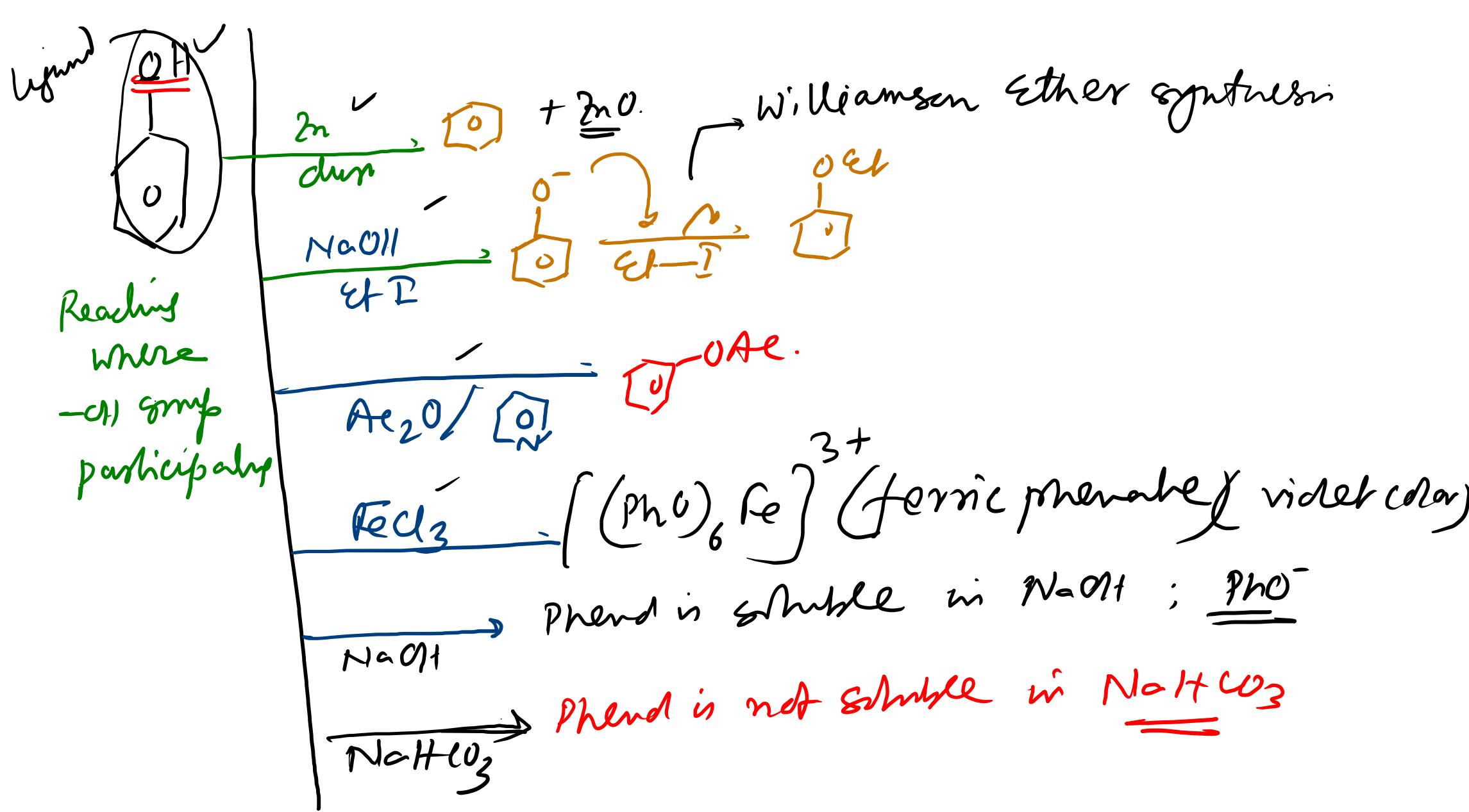


+ve iodform  
test.

This reaction is used (visible color to identify phenolic compounds with  $\text{FeCl}_3$ )

$\begin{matrix} \text{H}_3\text{C} \\ | \\ \text{H}_3\text{C}-\text{C}=\text{O} \\ | \\ \text{H}_3\text{C} \end{matrix}$   
it gives yellow/orange/red with 2,4-DNP





# Reactions of benzene ring in phenol ring

