

Milk Mixing 101 / PLC_1 [CPU 1214C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

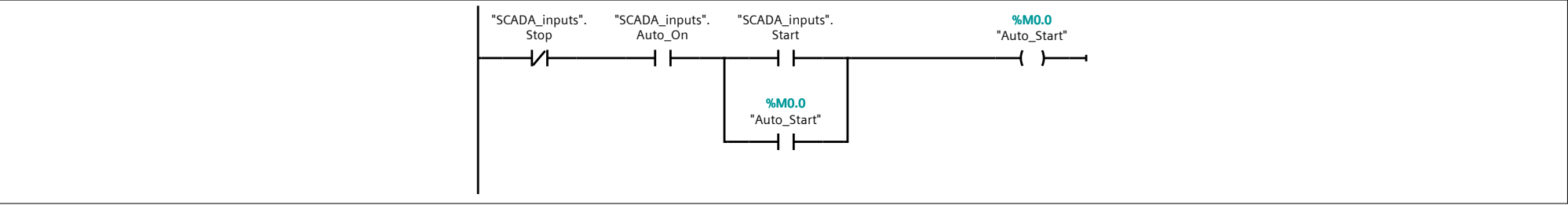
Information

Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

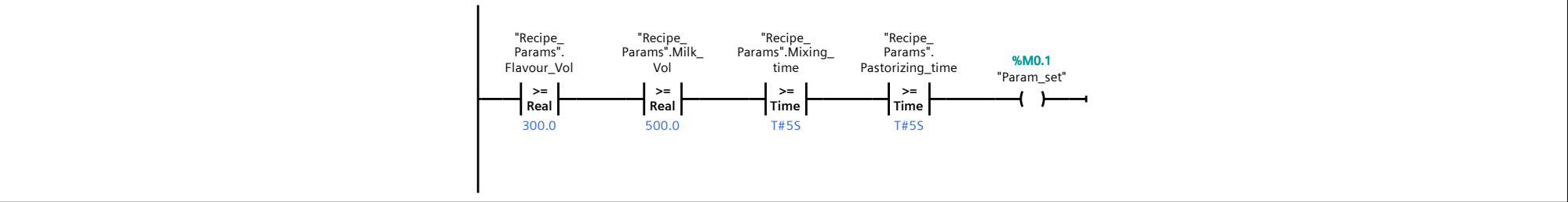
Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

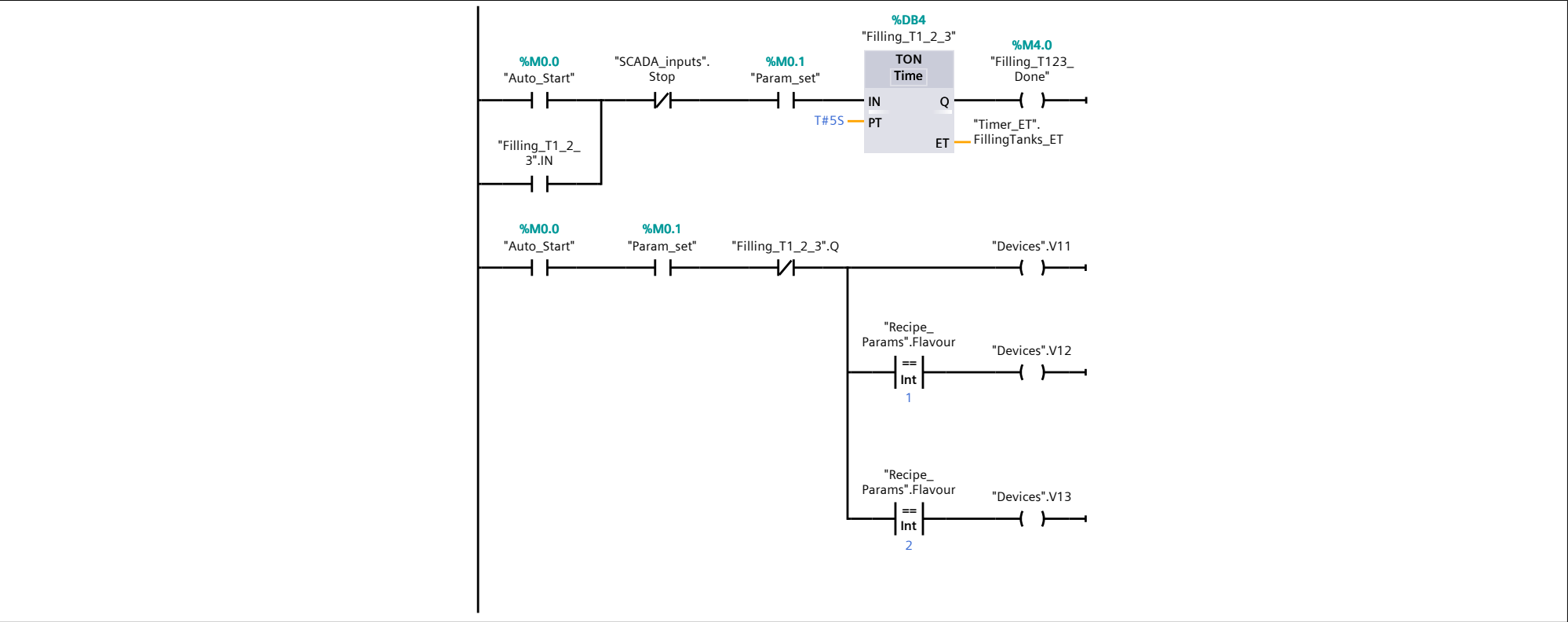
Network 1: Starting in Auto Mode



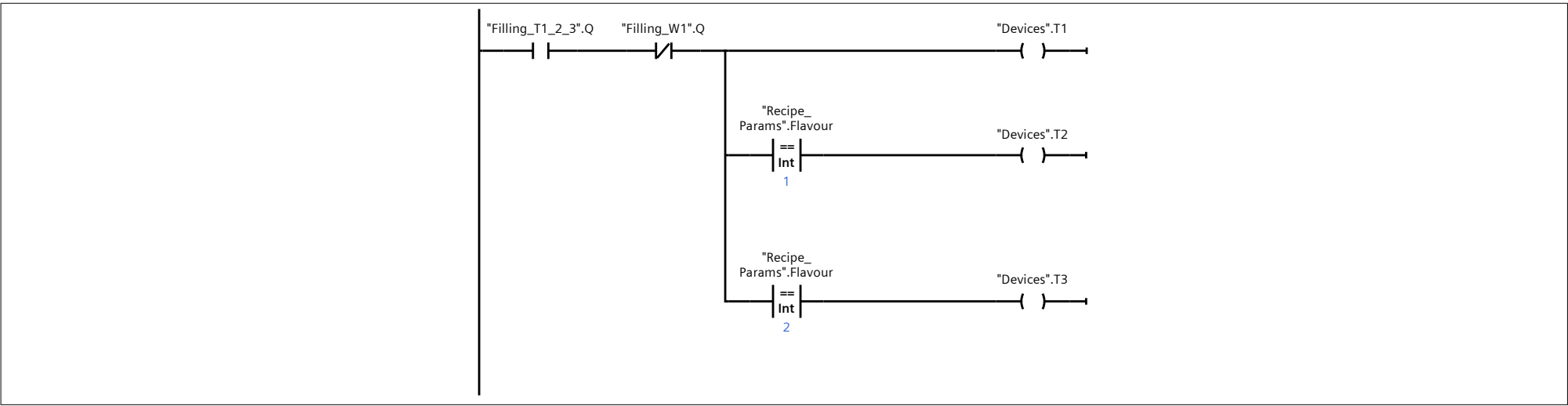
Network 2: Checking for parameters



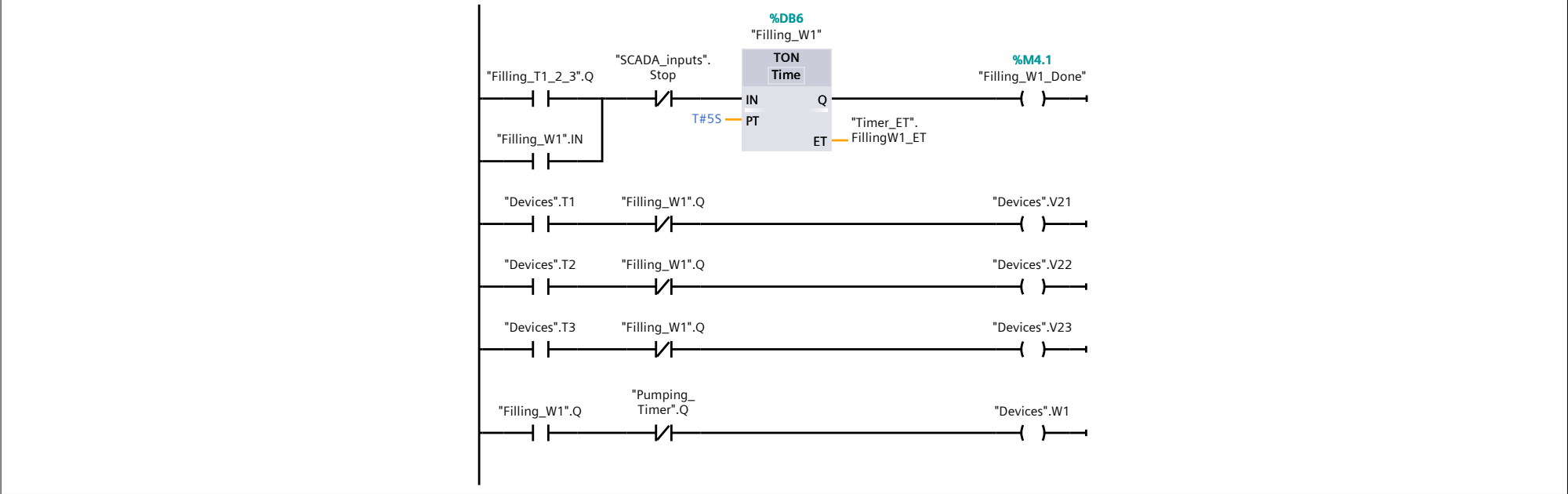
Network 3: Filling Tanks, T1, T2 and T3



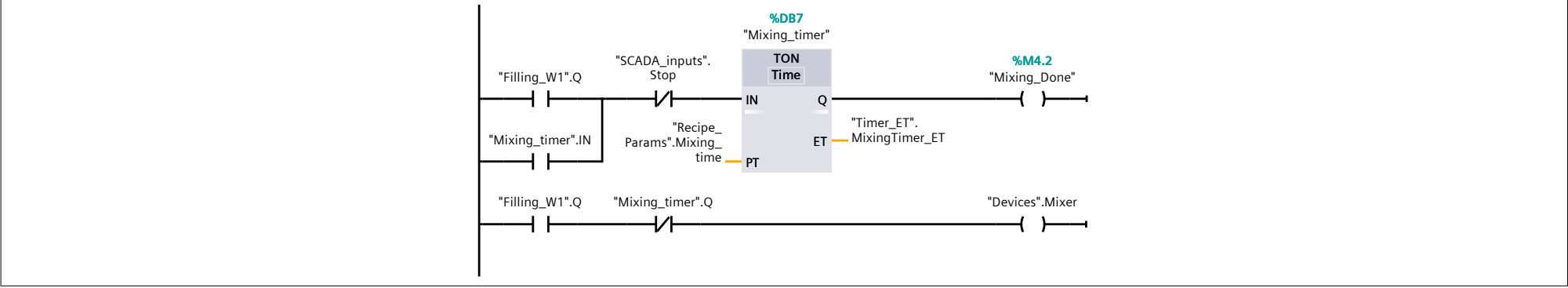
Network 4: Tanks T1, T2, T3



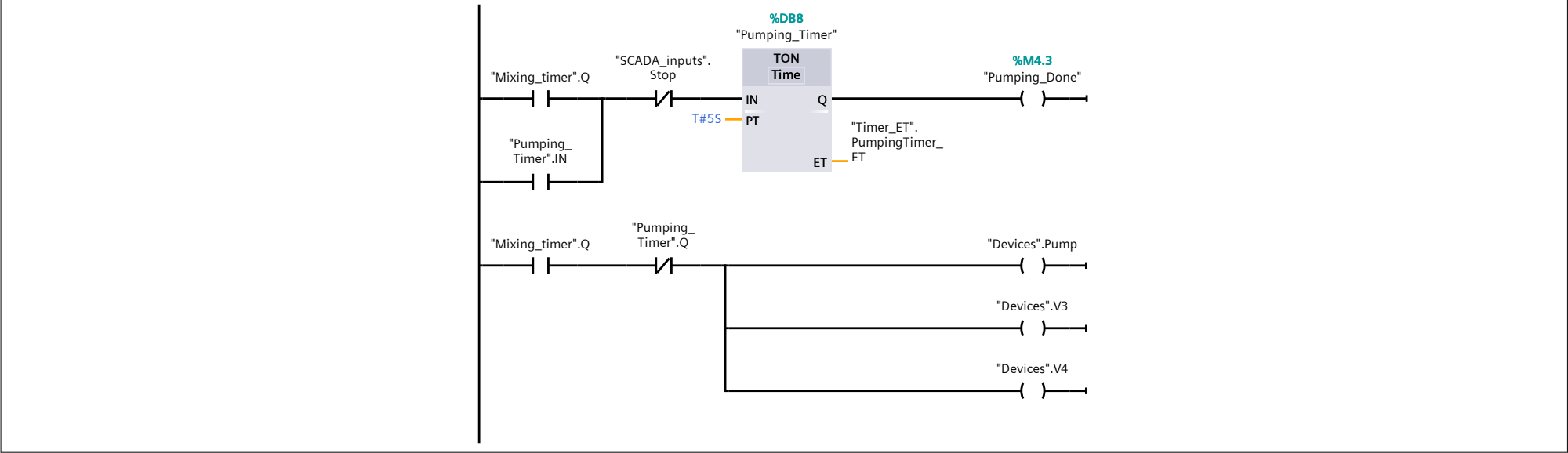
Network 5: Filling Tank W1



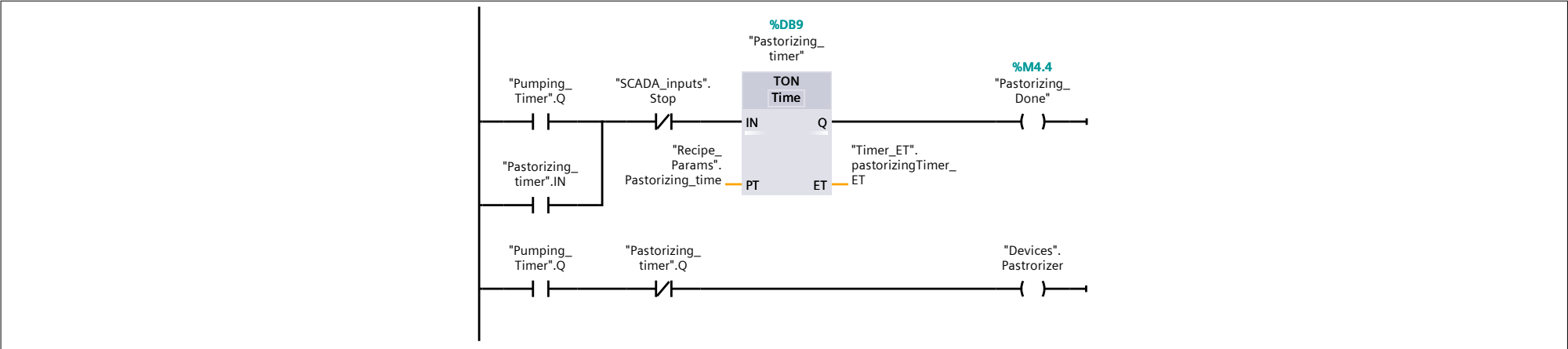
Network 6: Mixing



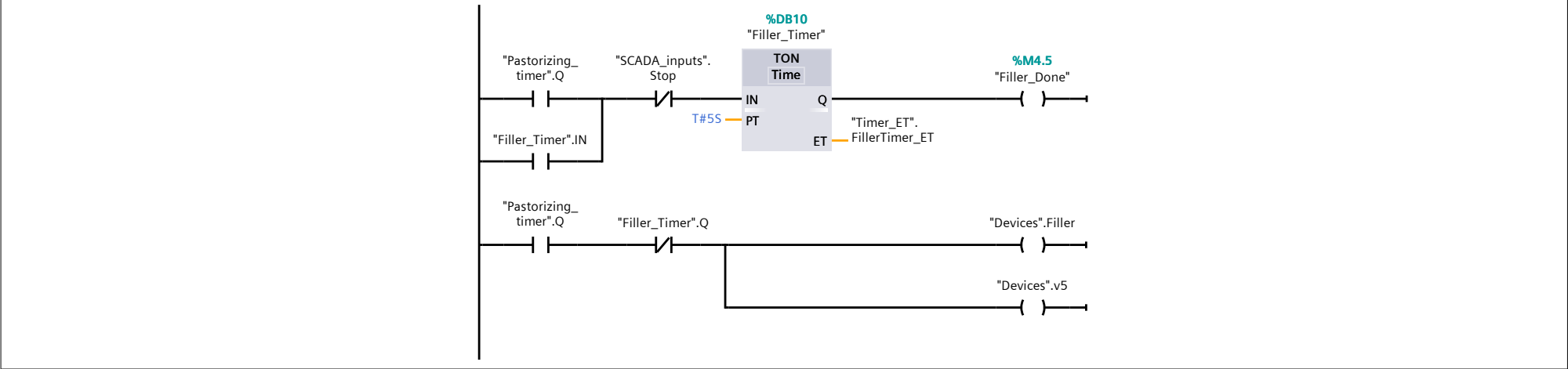
Network 7: Pumping



Network 8: Pastorizing



Network 9: Filler



Network 10: Move the Fork Lift

