Lubricate the upper edge of the piston rod.

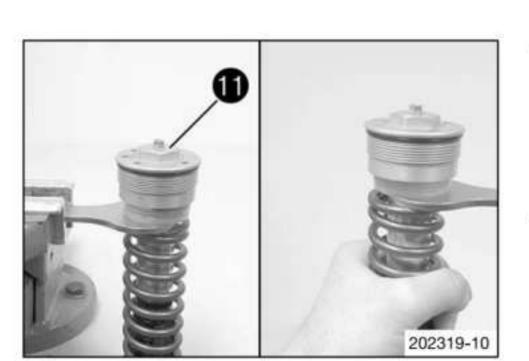
Lubricant (T158) ( p. 378)

Mount the Preload Adjuster with the preload spacers onto the piston rod.



#### Info

The Preload Adjuster must be screwed to the stop before the piston rod starts to turn. If the thread on the piston rod is tight, it must be held to keep it from turning. If the Preload Adjuster is not screwed on all the way to the stop, the rebound damping adjustment will not work correctly.



Tighten the Preload Adjuster 1. Guideline

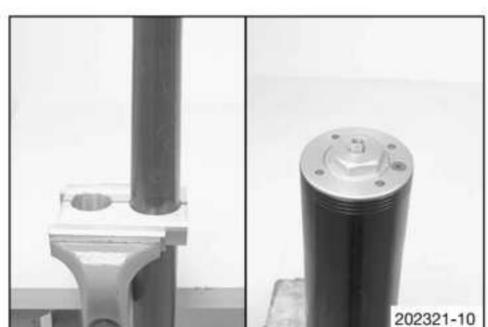
| Nut, piston rod on | M12x1 | 25 Nm (18.4 lbf ft) |
|--------------------|-------|---------------------|
| screw cover        |       |                     |

Release the special tool. Pull the spring downward. Remove the special tool.



- Clamp the fork vertically.
- Fill with fork oil.

| Fork oil per fork leg | 640 ml          | Fork oil (SAE 4) |
|-----------------------|-----------------|------------------|
| (a) (a)               | (21.64 fl. oz.) | (48601166S1)     |
|                       | 1000            | (E p. 377)       |



- Push the outside fork tube upwards.
- Clamp the fork in the area of the lower triple clamp.

Clamping stand (T1403S) ( p. 398)

Lubricate O-ring of the Preload Adjuster.

Lubricant (T14034) (IIII p. 378)

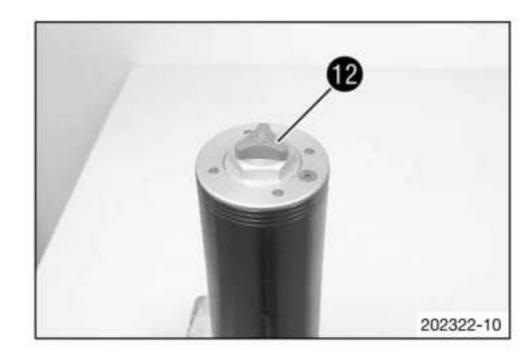
Mount and tighten the Preload Adjuster. Guidalina

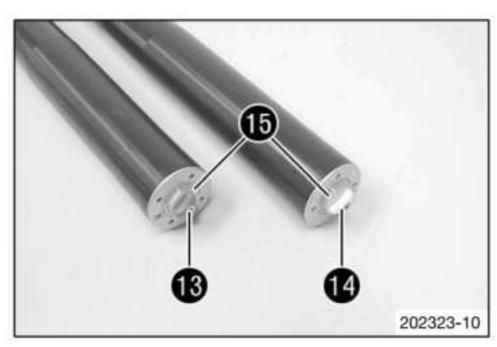
| 1 | Guideline    |
|---|--------------|
|   | Screw cap on |

| Screw cap on the  | M47x1.5 | 40 Nm (29.5 lbf ft) |
|-------------------|---------|---------------------|
| outside fork tube |         | 52.9 929            |

Pin wrench (T103) ( p. 396)

# 6 FORK, TRIPLE CLAMP





Mount adjuster 12; mount and tighten the screw.

#### Guideline

| Adapter | M4x0.5 | 1.5 Nm (1.11 lbf ft) |
|---------|--------|----------------------|
|---------|--------|----------------------|



#### Info

Compression damping side: white adjuster, axle clamp marked **L**.

Rebound damping side: red adjuster, axle clamp marked **R**.

#### Alternative 1

- Turn the adjusting screw of rebound 13 and the adjusting screw of compression damping 14 clockwise as far as possible.
- Turn counterclockwise by the number of clicks corresponding to the fork type.

#### Guideline

| Rebound damping     |           |  |
|---------------------|-----------|--|
| Comfort             | 20 clicks |  |
| Standard            | 15 clicks |  |
| Sport               | 10 clicks |  |
| Full payload        | 10 clicks |  |
| Compression damping | ,         |  |
| Comfort             | 20 clicks |  |
| Standard            | 15 clicks |  |
| Sport               | 10 clicks |  |
| Full payload        | 10 clicks |  |
| Ni - Taran          |           |  |

- Turn spring preload 15 clockwise all the way.
- Turn counterclockwise by the number of rotations corresponding to the fork type.

#### Guideline

| Spring preload - Preload Adjuster |         |  |
|-----------------------------------|---------|--|
| Comfort 2 turns                   |         |  |
| Standard                          | 5 turns |  |
| Sport                             | 5 turns |  |
| Full payload                      | 8 turns |  |

#### Alternative 2



### Warning

Danger of accident Modifications to the suspension setting may seriously alter the handling characteristic.

Extreme modifications to the suspension setting may cause a serious deterioration in the handling characteristic and overload components.

- Only make adjustments within the recommended range.
- Ride slowly to start with after making adjustments to get the feel of the new handling characteristic.
- Turn the adjusting screws to the position they were in before removing.

6.11 Checking steering head bearing play



### Warning

Danger of accidents Incorrect steering head bearing play impairs the handling characteristic and damages components.

Correct incorrect steering head bearing play immediately.



#### Info

If the vehicle is operated for a lengthy period with play in the steering head bearing, the bearings and the bearing seats in the frame can become damaged over time.

#### Preparatory work

- Raise the motorcycle with the work stand. ( p. 14)
- Place a load on rear of vehicle.
  - The front wheel is not in contact with the ground.

#### Main work

Move the handlebar to the straight-ahead position. Move the fork legs to and fro in the direction of travel.

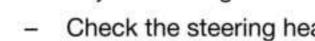
Play should not be detectable on the steering head bearing.

- If there is detectable play:
  - Adjust steering head bearing play. ( p. 32)
- Move the handlebar to and fro over the entire steering range.

It must be possible to move the handlebar easily over the entire steering range. There should be no detectable detent positions.

- If detent positions are detected:
  - Adjust steering head bearing play. (Ell p. 32)
  - Check the steering head bearing and change if necessary.







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#### Finishing work

- Remove the load from the rear of the vehicle.
- Remove the motorcycle from the work stand. (III p. 15)

# 6.12 Adjusting steering head bearing play

#### Preparatory work

- Raise the motorcycle with the work stand. (
  p. 14)
- Place a load on rear of the vehicle.
  - The front wheel is not in contact with the ground.

# Main work



V01092-10

- Loosen screws 1. Remove screw 2.
- Loosen and retighten screw 3.

#### Guideline

| Screw, top steering | M20x1.5 | 12 Nm (8.9 lbf ft) |
|---------------------|---------|--------------------|
| head                |         | 10.397 363.01      |

- Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.
- Tighten screws 1.

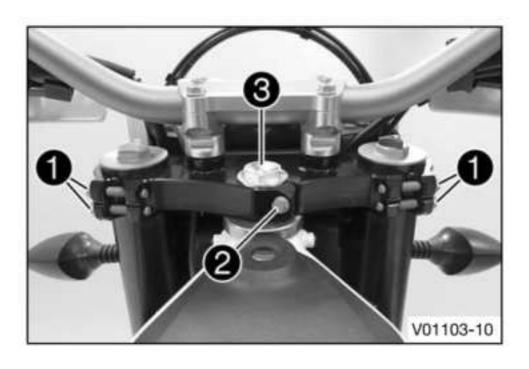
#### Guideline

| Screw, top triple | M8 | 17 Nm (12.5 lbf ft) |
|-------------------|----|---------------------|
| clamp             |    |                     |

Mount and tighten screw 2.

#### Guideline

| Screw, steer- | M8 | 20 Nm (14.8 lbf ft) |
|---------------|----|---------------------|
| ing stem      |    | Loctite®243™        |



#### (US)

- Loosen screws 1. Remove screw 2.
- Loosen and retighten screw 3.

#### Guideline

| Screw, top steering | M20x1.5 | 12 Nm (8.9 lbf ft) |
|---------------------|---------|--------------------|
| head                |         |                    |

- Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.
- Tighten screws 1.

#### Guideline

| Screw, top triple | M8 | 17 Nm (12.5 lbf ft) |
|-------------------|----|---------------------|
| clamp             |    |                     |

Mount and tighten screw 2.

#### Guideline

| Screw, steer- | M8 | 20 Nm (14.8 lbf ft)       |
|---------------|----|---------------------------|
| ing stem      |    | Loctite <sup>®</sup> 243™ |

#### Finishing work

- Remove the load from the rear of the vehicle.

32

Remove the motorcycle from the work stand. (E p. 15)

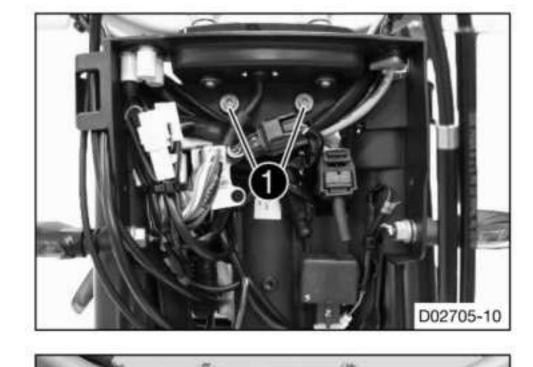
#### 6.13 Removing the lower triple clamp

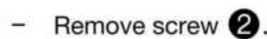
#### Preparatory work

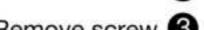
- Remove the headlight mask with the headlight. (Example p. 170)
- Remove front fender. (E p. 109)
- Raise the motorcycle with the work stand. (E p. 14)
- Place a load on rear of the vehicle.
  - The front wheel is not in contact with the ground.
- Remove front wheel using a work stand. (III p. 114)
- Remove the fork legs. (Fig. 20)

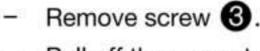
#### Main work

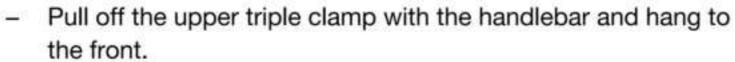
Remove screws 1.













#### Info

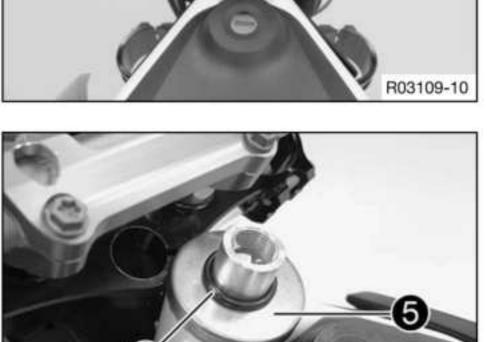
Cover the components to protect them against damage.

Do not kink the cables and lines.



Take off the lower triple clamp with the steering stem.

Remove the upper steering head bearing.

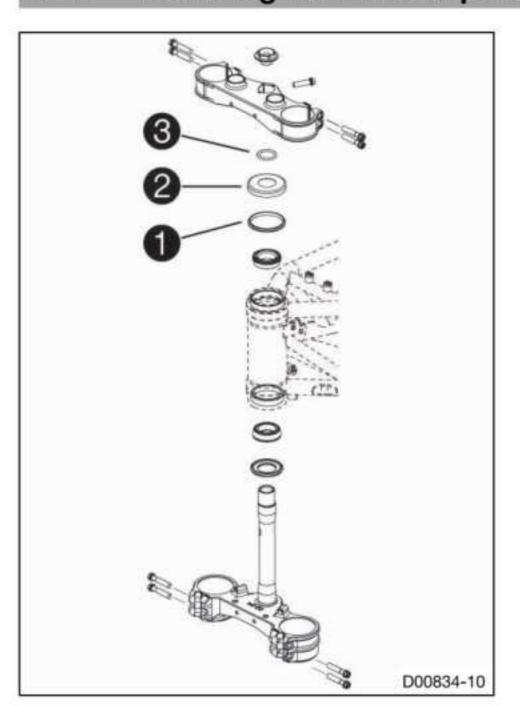




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#### 6.14 Installing the lower triple clamp

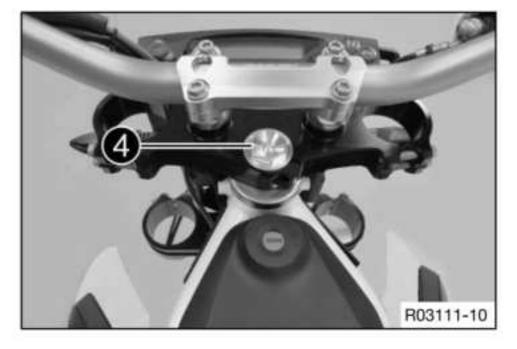


#### Main work

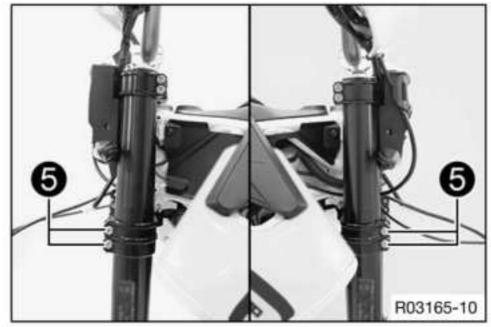
Clean the bearing and sealing elements, check for damage, and grease.

High viscosity grease (Fig. p. 378)

- Insert the lower triple clamp with the steering stem. Mount the upper steering head bearing.
- Check whether upper steering head seal 1 is correctly positioned.
- Slide on protective ring 2 and O-ring 3.



- Position the upper triple clamp with the handlebar.
- Mount screw 4 but do not tighten yet.



Position the fork legs in the triple clamps.



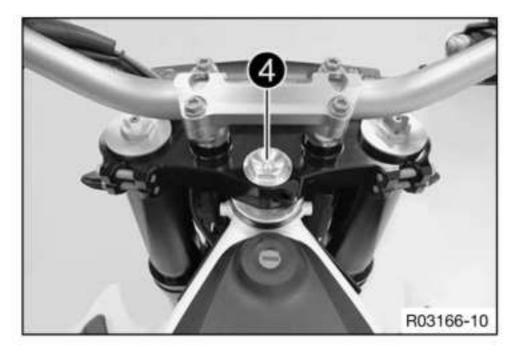
#### Info

Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the top edge of the upper triple clamp.

Tighten screws **5**.

#### Guideline

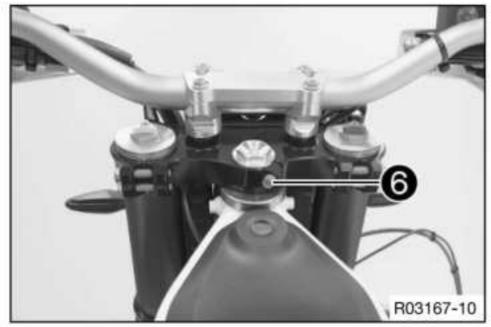
| Screw, bottom triple | M8 | 12 Nm (8.9 lbf ft) |
|----------------------|----|--------------------|
| clamp                |    | A-17               |



Tighten screw 4.

Guideline

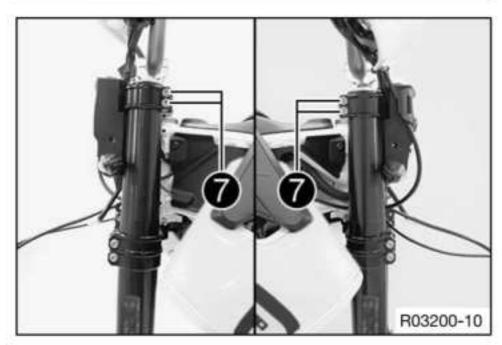
| Screw, top steering | M20x1.5 | 12 Nm (8.9 lbf ft) |
|---------------------|---------|--------------------|
| head                |         | 550.00             |



Mount and tighten screw 6.

Guideline

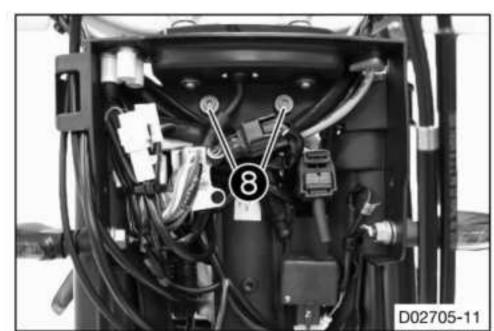
| Screw, steering | M8 | 20 Nm (14.8 lbf ft)       |
|-----------------|----|---------------------------|
| stem            |    | Loctite <sup>®</sup> 243™ |



- Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.
- Tighten screws 7.

Guideline

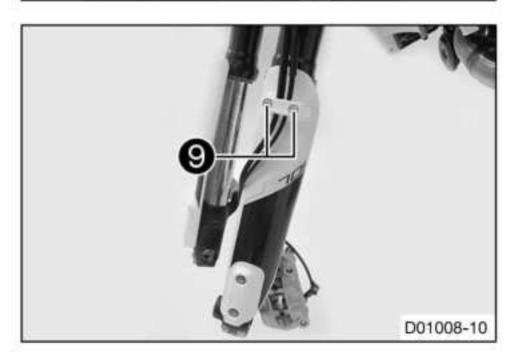
| Screw, top triple | M8 | 17 Nm (12.5 lbf ft) |
|-------------------|----|---------------------|
| clamp             |    |                     |



Mount and tighten screws 8.

Guideline

| Remaining screws, | M6 | 10 Nm (7.4 lbf ft) |
|-------------------|----|--------------------|
| chassis           |    | 2400 28            |



Position the brake line, wiring harness, and clamp. Mount and tighten screws 9.

Guideline

| Remaining screws, | M6 | 10 Nm (7.4 lbf ft) |
|-------------------|----|--------------------|
| chassis           |    |                    |

#### Finishing work

- Install front fender. (E p. 109)
- Install the headlight mask with the headlight. (IIII p. 171)
- Install the front wheel using a work stand. (## p. 116)

- Check that the wiring harness, throttle cables, and brake and clutch lines can move freely and are routed correctly.
- Check steering head bearing play. ( p. 31)
- Remove the load from the rear of the vehicle.
- Remove the motorcycle from the work stand. (Example p. 15)
- Check the headlight setting. ( p. 169)

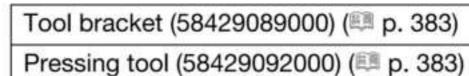
#### 6.15 Changing the steering head bearing

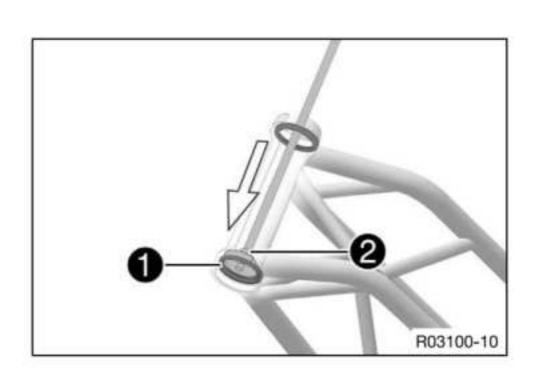
#### Preparatory work

- Remove the headlight mask with the headlight. (Fig. p. 170)
- Remove front fender. (Fig. p. 109)
- Raise the motorcycle with the work stand. (E p. 14)
- Place a load on rear of the vehicle.
  - The front wheel is not in contact with the ground.
- Remove front wheel using a work stand. (III p. 114)
- Remove the fork legs. (E p. 20)
- Remove the lower triple clamp. (E. p. 33)

#### Main work

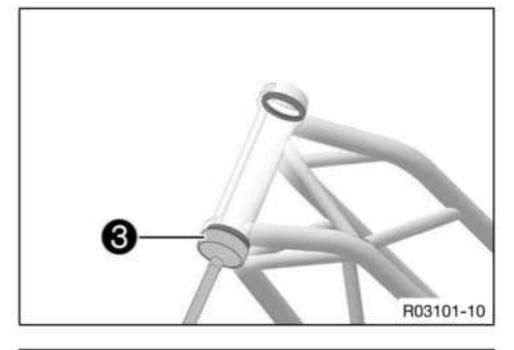
Remove lower bearing ring 1 with special tool 2.





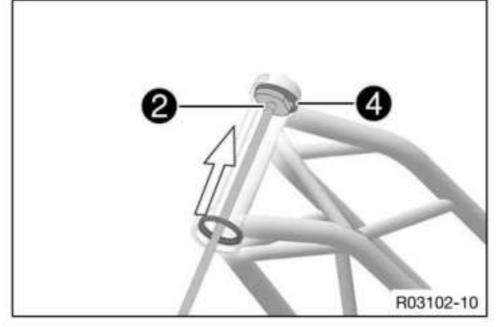
Press the new bearing ring up to the stop with special tool 3.

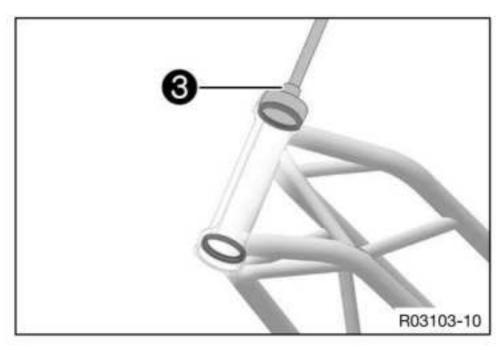
Tool bracket (58429089000) ( p. 383) Pressing tool (58429091000) ( p. 383)



Remove upper bearing ring 4 with special tool 2.

Tool bracket (58429089000) ( p. 383) Pressing tool (58429092000) ( p. 383)





Press the new bearing ring up to the stop with special tool 3.

Tool bracket (58429089000) ( p. 383) Pressing tool (58429091000) (EP p. 383)

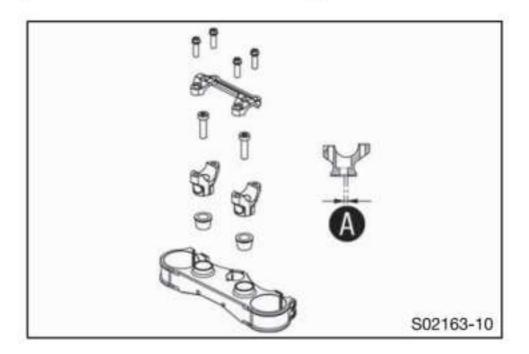


- Remove lower steering head bearing 6.
- Remove the seal ring.
- Grease and mount the new seal ring.
- Press on the new bearing with a suitable tube as far as it will go.

#### Finishing work

- Install the lower triple clamp. (Fig. p. 34)
- Install front fender. (E p. 109)
- Install the headlight mask with the headlight. ( p. 171)
- Install the front wheel using a work stand. (ED p. 116)
- Check that the wiring harness, throttle cables, and brake and clutch lines can move freely and are routed correctly.
- Check steering head bearing play. (Fig. p. 31)
- Remove the load from the rear of the vehicle.
- Remove the motorcycle from the work stand. (III p. 15)
- Check the headlight setting. (Ell p. 169)

## 7.1 Handlebar position



The holes on the handlebar support are placed at a distance of **A** from the center.

Hole distance (A) 3.5 mm (0.138 in)

The handlebar can be mounted in 2 different positions. This allows the handlebar to be mounted in the most comfortable position for the rider.

## 7.2 Adjusting the handlebar position

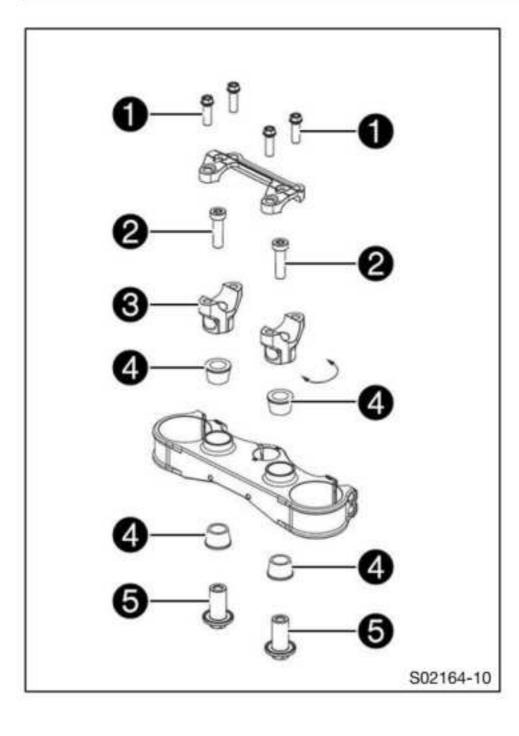


#### Warning

Danger of accidents A repaired handlebar poses a safety risk.

If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

- Change the handlebar if the handlebar is damaged or bent.



 Remove screws ①. Take off the handlebar clamp. Remove the handlebar and lay it to one side.



#### Info

Cover the components to protect them against damage.

Do not kink the cables and lines.

- Remove screws 2. Remove handlebar support 3.
- Position rubber bushings and push through nuts from below.
- Place the handlebar support in the required position.



#### Info

The handlebar supports are longer and higher on one side.

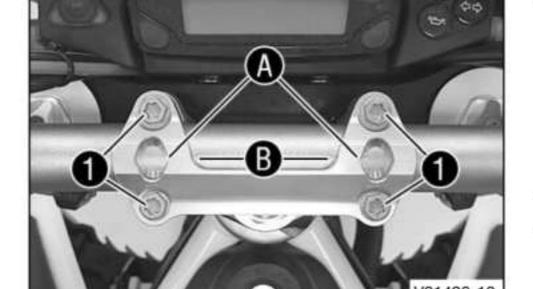
Position the left and right handlebar supports evenly.

Mount and tighten screws 2.

Guideline



Position the handlebar.





#### Info

Make sure the cables and wiring are positioned correctly.

- Position the handlebar clamp.
- Mount screws 1 but do not tighten yet.