(? in Crores)		
(The ordered)	Year	Year
	2017-18	2016-17
Raw Materials Consumed	2017 10	
Opening Stock	814.86	726.15
Add : Pursuant to acquisition (refer note no 31(e))	19.39	-
Add : Purchases	7,327.24	6,774.30
	8,161.49	
Less: Closing Stock	982.20	814.86
	7,179.29	6,685.59
Less : Pursuant to disposal (refer note no 31 (d))	14.74	74.35
	7,164.55	6,611.24
Packing Materials Consumed		
Opening Stock	55.23	55.36
Add : Pursuant to acquisition (refer note no 31(e))	2.54	_
Add : Purchases	1,423.50	1,424.24
	1,481.27	1,479.60
Less: Closing Stock	57.07	55.23
	1,424.20	1,424.37
Less: Pursuant to disposal (refer note no 31 (d))	3.34	19.47
	1,420.86	1,404.90
TOTAL COST OF MATERIALS CONSUMED	8,585.41	8,016.14
NOTE 24 (B) PURCHASES OF STOCK-IN-TRADE	963.62	841.36
NOTE 24 (C) CHANGES IN INVENTORIES OF FINISHED GOODS, STOCK-INTRADE AND WORK IN		
PROGRESS		
Stock at the beginning of the year		
Finished Goods (including goods in transit)	1,381.31	923.64
Work-in-Progress	85.92	74.06
Stock-in-trade-acquired for trading (including goods in transit)	222.30	160.76
Less : Pursuant to disposal (refer note no 31 (d))	18.90	16.43
	1,670.63	1,142.03
Add : Pursuant to acquisition (refer note no 31(e))	16.34	-
Total	1,686.97	1,142.03
Stock at the end of the year		
Finished Goods (including goods in transit)	1,164.55	
Work-in-Progress		85.92
Stock-in-trade-acquired for trading (including goods in transit)	275.11	222.30
Less: Pursuant to disposal (refer note no 31 (d))	<u> </u>	18.90
Total	1,544.84	
CHANGES IN INVENTORIES OF FINISHED GOODS, WORK-IN-PROGRESS AND STOCK-IN-TRADE		(528.60)
NOTE 25 : EMPLOYEE BENEFITS EXPENSE		(? in Crores)
	Year	Year
	2017-18	2016-17
Salariesand wages	969.32	901.80
Contribution to provident and other funds (Refer Note 32)	62.94	56.80
Staff welfare expenses	83.22	75.02
TOTAL	1,115.48	1,033.62