

# FMEA TOOL TRAINING IQ-RM PRO 7.0

## FAILURE MODE AND EFFECTS ANALYSIS

# FMEA Tool Training

## Seminar Modules

### TQ011 FMEA Basic Seminar

- ▶ Duration: 2 days
- ▶ Content:
  - Knowledge of the FMEA method
  - Work in the FMEA team

### TQ012 FMEA Tool Training IQ-RM PRO 7.0

- ▶ Duration: 2 days
- ▶ Content:
  - Creation and evaluation of FMEA in the tool

### TQ013 FMEA Moderator Seminar

- ▶ Duration: 2 days
- ▶ Content:
  - Consolidation of FMEA methods for moderators
  - Moderation and questioning techniques
  - Organization and moderation of FMEA teams

### TQ014 FMEA Management Training

- ▶ Duration: 4 hours
- ▶ Content:
  - FMEA Basics for Managers
  - Contribution of the executives for a FMEA
  - Benefits of FMEA for executives



# FMEA Tool Training

## Seminar Definition

### Aims



- ▶ You learn the basic functions of the software IQ-RM PRO for FMEA creation and documentation.

### Target Group



- ▶ Personnel from the Development, Design, Testing, Manufacturing, Logistics, Purchasing, Sales and Quality Management departments who act as moderators for FMEA projects and work with the tool.

### Prerequisite



- ▶ Attendance at the FMEA Basic Seminar TQ011

### Content



- ▶ Workstation & Document Settings
- ▶ Personal Desktop
- ▶ FMEA documented with IQ-RM
- ▶ Documentation and analysis
- ▶ Examples, exercises

# FMEA Tool Training

## Agenda

### Day 1

- Presentation of participants
- Introduction and overview
- Software installation, licensing conditions
- Workstation settings
- Document settings
- Personal Desktop
- **Step 2: Structural analysis**
- **Step 3: Functional analysis**
- **Step 4: Failure analysis**
- End-of-day discussion

### Day 2

- Review of Day 1
  - **Step 5: Action analysis**
  - **Step 6: Optimization**
  - **Step 7: Documentation** (cover sheet, form sheet, statistics, actions)
  - Languages and translations
  - Variants
  - Search functions
  - Customization Manager
  - Concluding discussion
- } optional

**\* Step 1: Planning and Preparation see TQ011**

# FMEA Tool Training

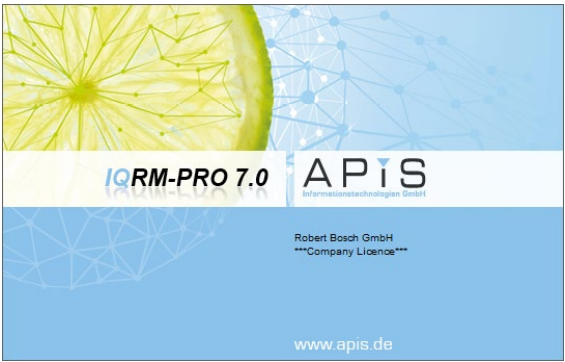
## Content and Scope

- ▶ In this seminar the functions of the tool necessary for the application are explained.
- ▶ The software offers a functional scope that goes beyond the creation of an FMEA.
- ▶ Other scopes of the software IQ-RM are not covered, such as:
  - ▶ Control Plan,
  - ▶ DRBFM (Design Review based on Failure Mode),
  - ▶ Flowchart,
  - ▶ FTA (Fault Tree Analysis),
  - ▶ Ishikawa (Cause and Effect Diagram),
  - ▶ CARM (Computer Aided Risk Management).

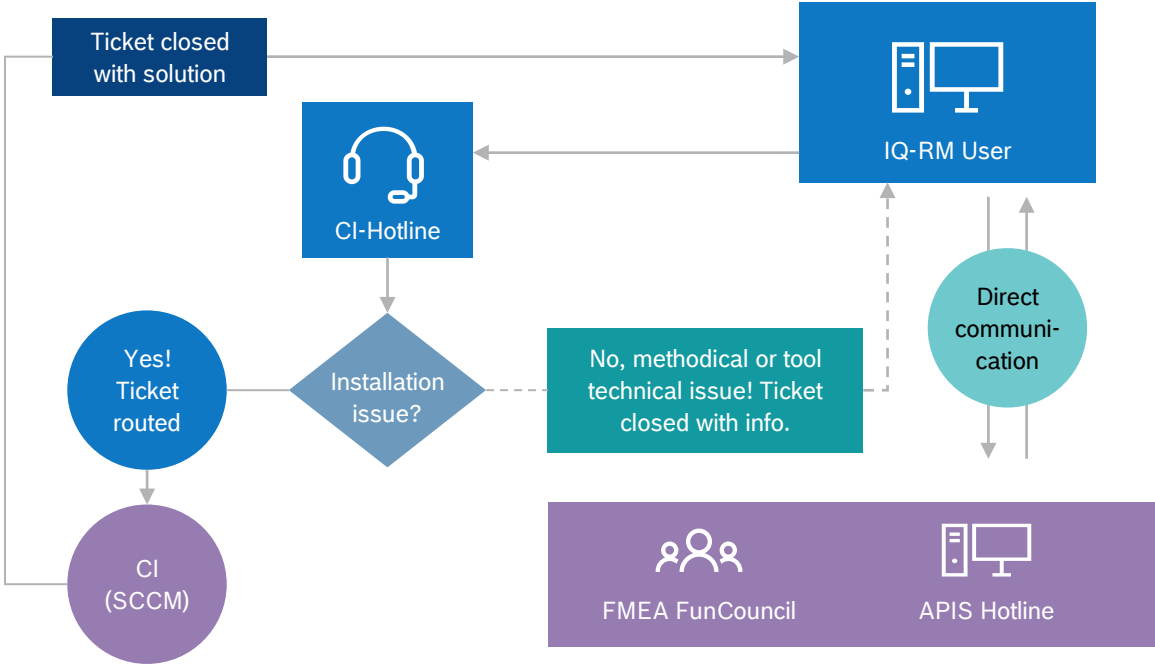
# FMEA Tool Training Software

## Standardized SW Tool

- ▶ Tool selection
- ▶ Tool development/adjustment
- ▶ Tool allocation/publication
- ▶ Cost allocation



## CI-Hotline/Support



### Current status

- ▶ IQ-RM Pro 7.0 + IQ-CT Analysis 7.0 as Bosch FMEA standard SW (RB Company License)
- ▶ IQ-RM available through SCCM [RBSM1374]



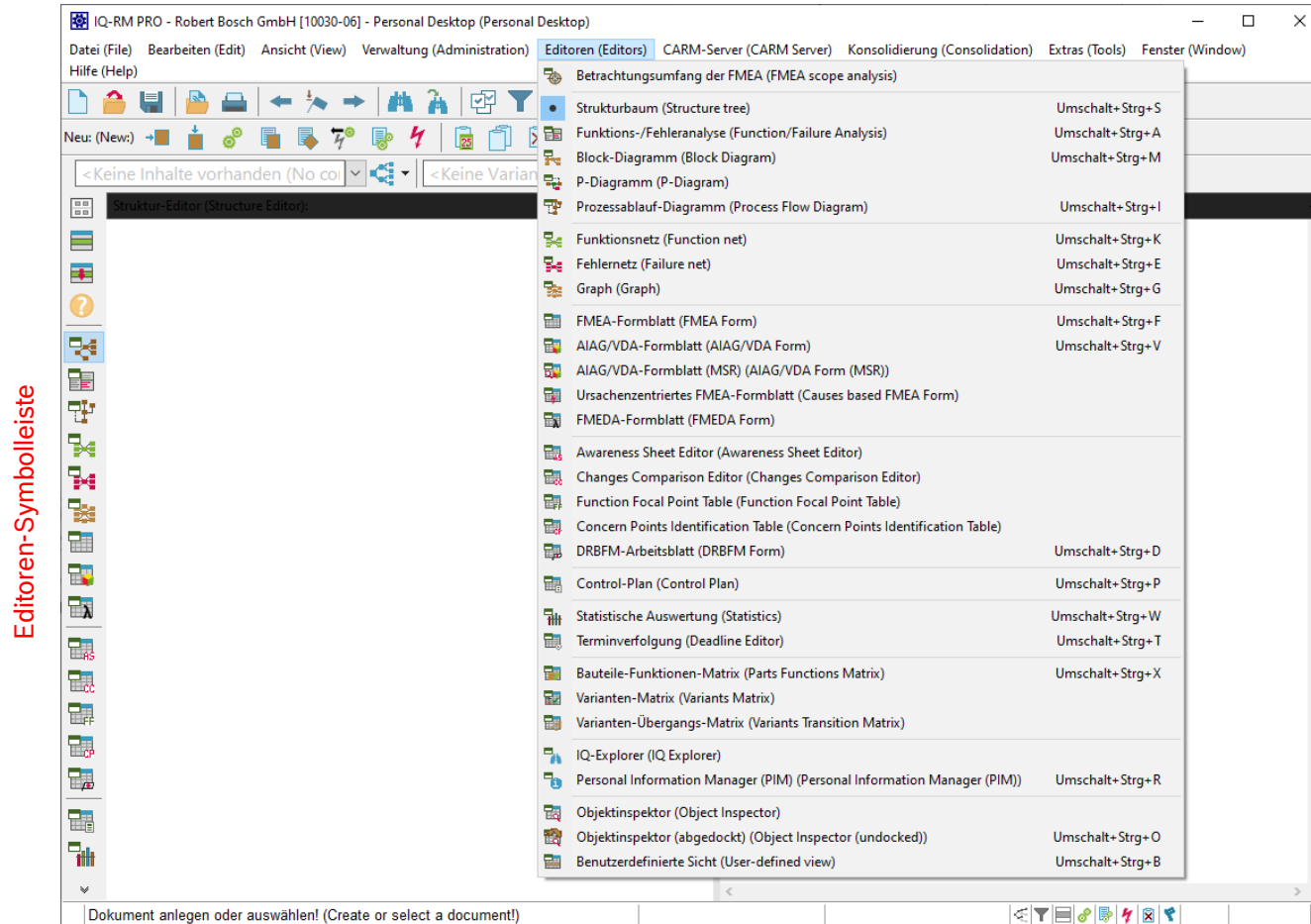
# FMEA Tool Training

## 7 Steps of FMEA



# FMEA Tool Training

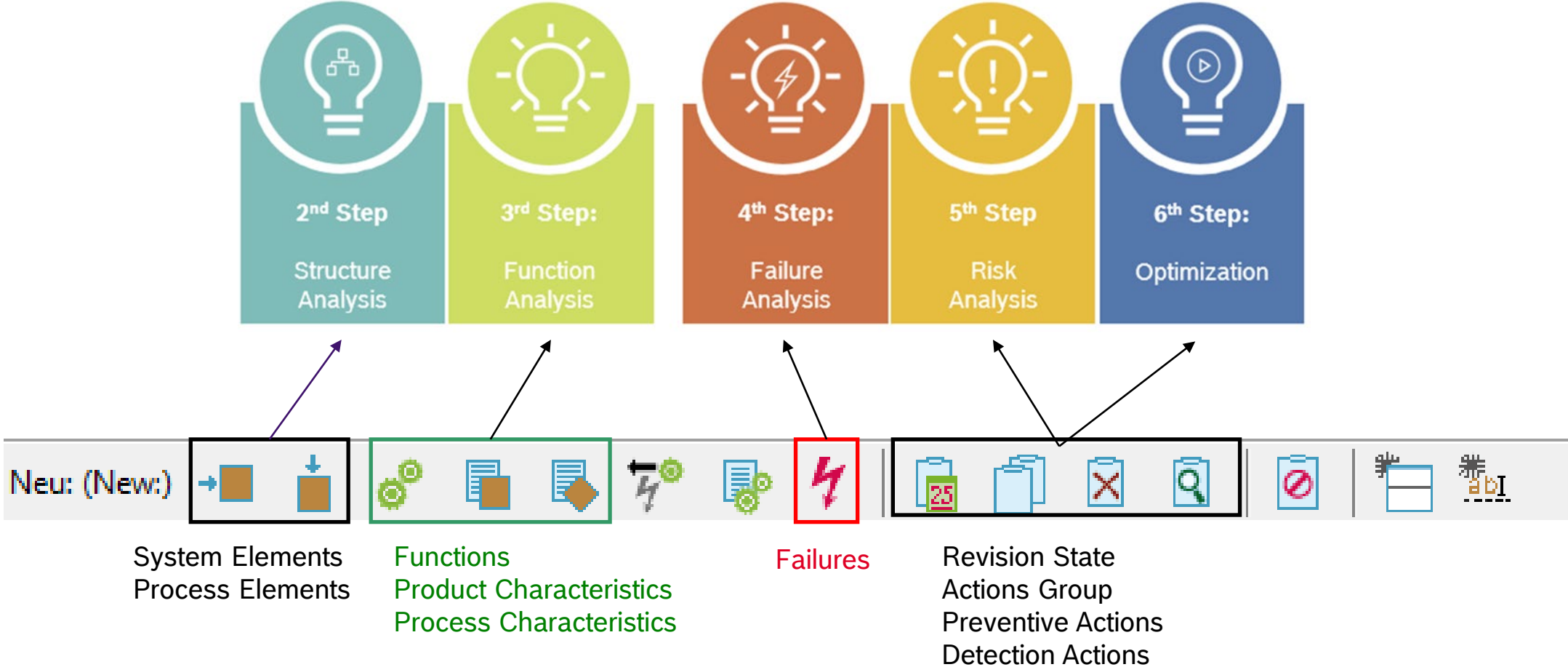
## Editors in IQ-RM PRO





# FMEA Tool Training

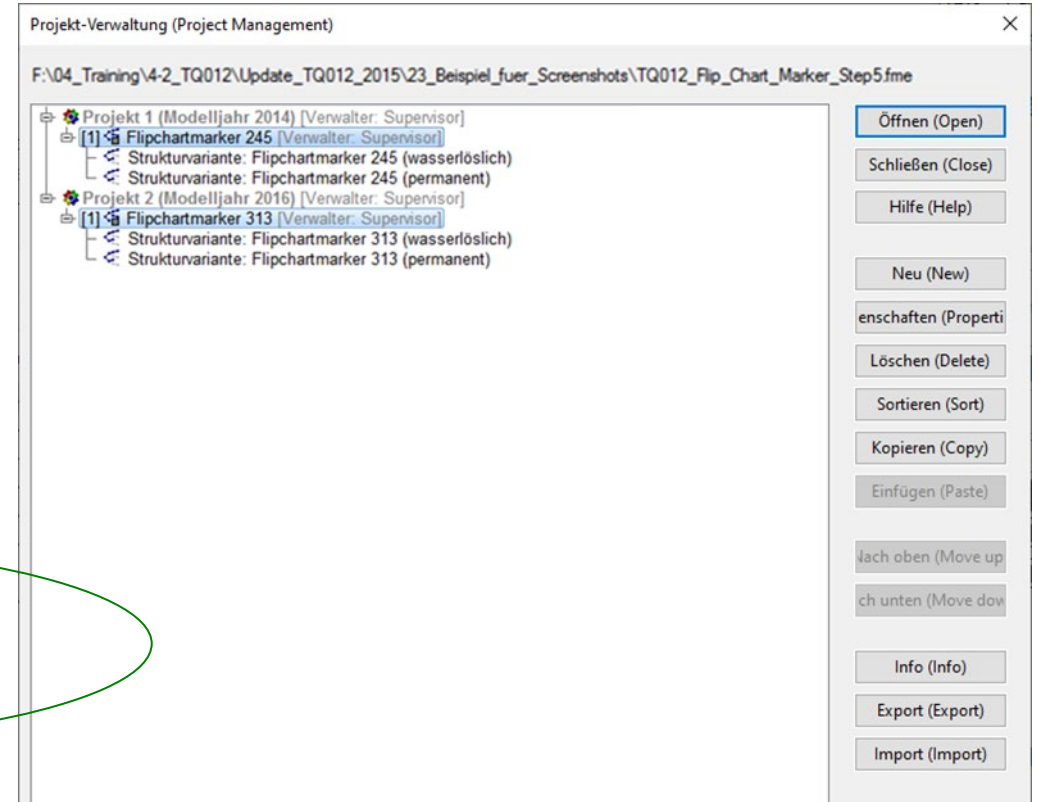
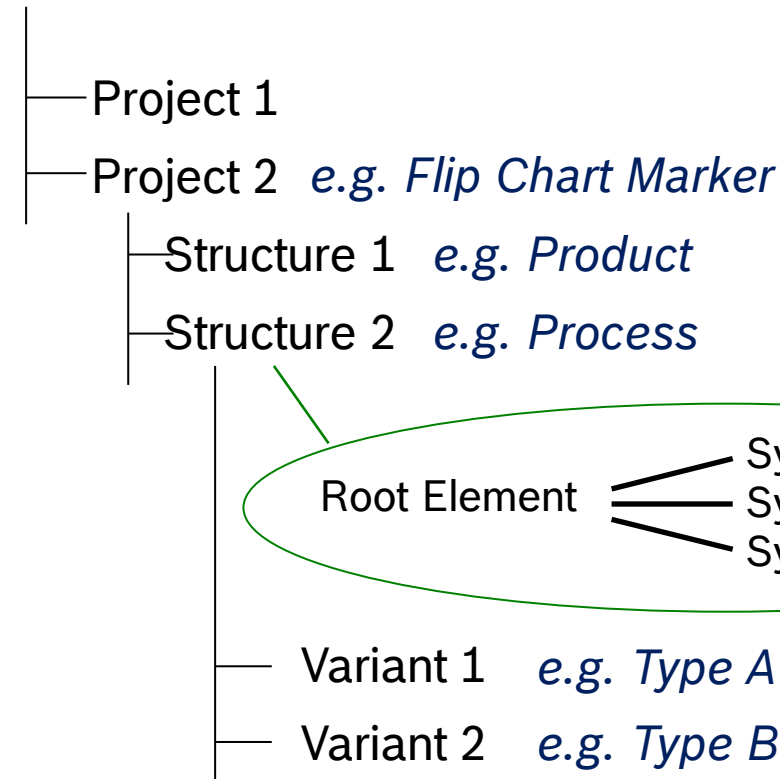
## Extended Toolbar for FMEA



# FMEA Tool Training

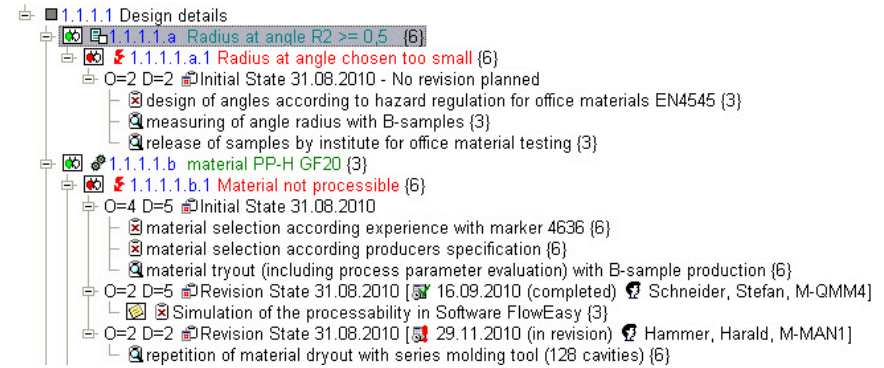
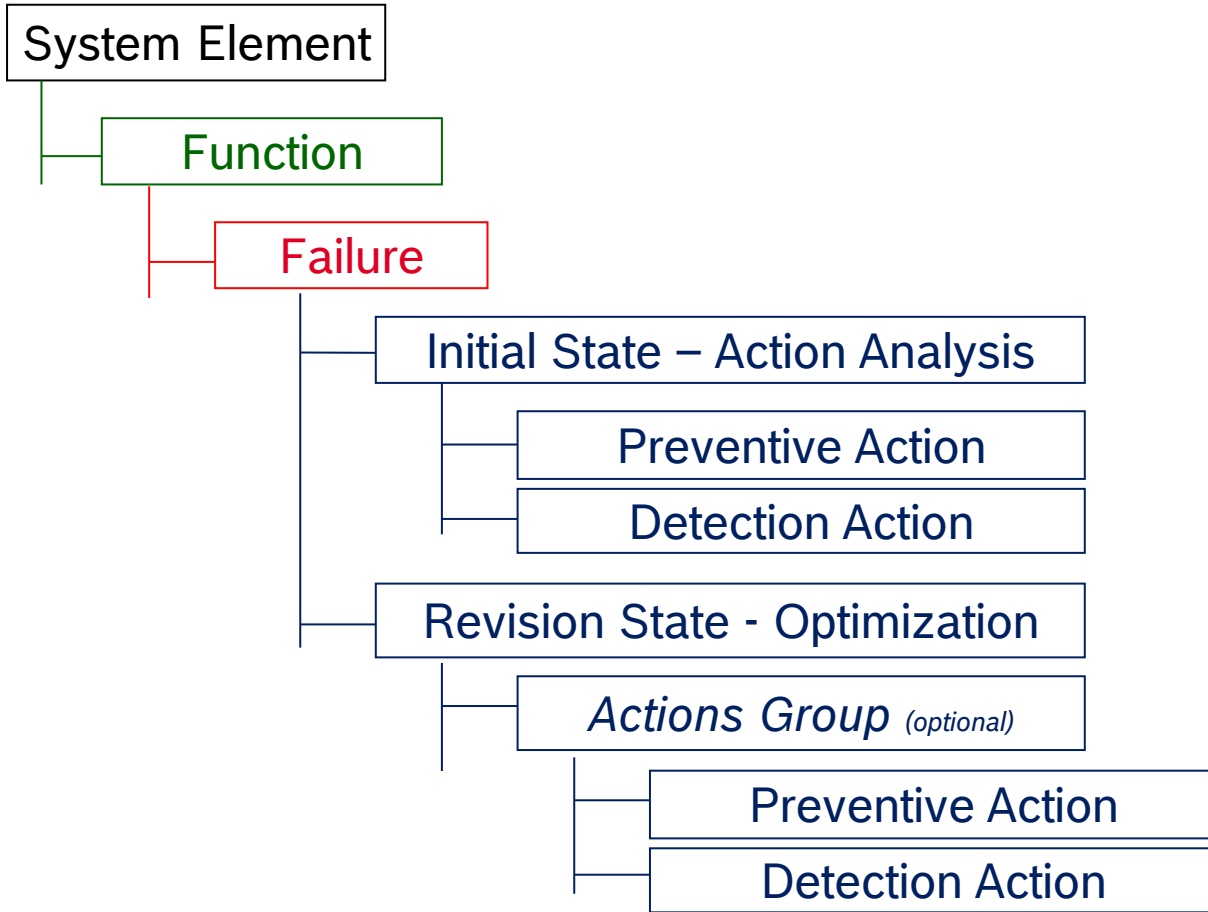
## Project Management in IQ-RM PRO

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# FMEA Tool Training

## Data model in IQ-RM



# FMEA Tool Training

## Weiterführende Information

- ▶ Vorgaben: [CDQ0305](#) (C/QMM)  
[MM-641.01](#) (BBM PC)
- ▶ Literatur: [Heft 14](#) (C/QMM)
- ▶ BGN Seite: [FMEA](#) (C/QMM)
- ▶ Bosch Connect: [FMEA @ BOSCH](#) (C/QMM)
- ▶ FMEA-Koordinatoren: [FMEA Coordination Group](#) (BEO E-AK042) oder <mailto:fmeaarbeitskreis@bcn.bosch.de>