



# Quantification of parametric uncertainties induced by irregular soil loading in orchard tower sprayer nonlinear dynamics

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## ABSTRACT

This paper deals with the nonlinear stochastic dynamics of an orchard tower sprayer subjected to random excitations due to soil irregularities. A consistent stochastic model of uncertainties is constructed to describe random loadings and to predict variabilities in mechanical system response. The dynamics is addressed in time and frequency domains. Monte Carlo method is employed to compute the propagation of uncertainties through the stochastic model. Numerical simulations reveals a very rich dynamics, which is able to produce chaos. This numerical study also indicates that lateral vibrations follow a direct energy cascade law. A probabilistic analysis reveals the possibility of large lateral vibrations during the equipment operation.

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## 1. Introduction

The proliferation of pests in agricultural industry can be harmful to consumers and producers, since it can cause problems such as a reduction in the products quality, partial/total loss of the plantation, etc. Thus, the process of agricultural spraying for pest control is of great importance in orchards, vegetable gardens, etc. In general, the spraying of orchards is done with the aid of an equipment called *tower sprayer*, that consists of a reservoir and several fans mounted on an articulated tower, which is supported by a vehicle suspension [1]. Due to soil irregularities this equipment is subjected to loads of random nature, which may hamper the fluid spraying proper dispersion.

Primary studies on this topic are presented in [1–3], using a mathematical model that considers an inverted pendulum mounted on a moving base to emulate the equipment. These works perform deterministic analyzes to investigate the influence of certain parameters (stiffness, torsional damping, etc) in the model response. In addition, references [2] and [3] present a detailed study of the associated linear dynamics. In all cases, the observed behavior is physically reasonable, but also the analyzes are limited to simple situations, once the model does not take into account the system dynamics

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underlying uncertainties. In fact, system parameters have uncertainties due to a series of factors such as variabilities intrinsic to the manufacturing process, materials and geometric imperfections, etc [4,5]. Taking such uncertainties into account is essential for making robust predictions, but also, it has been becoming a common practice in engineering [6–10].

In this sense, this paper aims to construct a consistent stochastic model to describe the nonlinear dynamics of an orchard tower sprayer, taking parametric uncertainties into account. In a first analysis, the authors concentrate their efforts in tires excitation uncertainties, induced by soil irregularities, once these loads are extremely complex and have great influence in the system dynamics. For this purpose, it is more realistic to describe the system dynamics by means of a probabilistic model of uncertainties, since in this type of approach uncertainties are naturally characterized [4]. Some initiatives in this direction were presented by the authors in two conference papers [11,12], where a harmonic random process was used to emulate the aleatory loadings. But now, they intend to construct the random excitations using Karhunen-Loève (KL) decomposition, seeking a better characterization of the loads. This work also intends to deeply investigate in depth the effects of random excitation in the tower sprayer response, and compute the probability of undesirable operating events, such as large lateral vibrations.

The rest of this paper is organized as follows. In Section 2, it is presented a deterministic model to describe the sprayer nonlinear dynamics. A stochastic model to take into account the uncertainties associated with the soil induced loading is shown in Section 3. The results of the numerical experiments conducted in this work are presented and discussed in Section 4. Finally, in Section 5, the main conclusions are highlighted, and some paths for future works are indicated.

## 2. Deterministic modeling

### 2.1. Physical system definition

The mechanical system of interest here is the tower sprayer schematically represented in Fig.1. It consists of a reservoir tank, used to store a spraying fluid, which is mounted onto a vehicular suspension. In this suspension, there is a support tower where sixteen fans are arranged in columns, eight on the right and eight pointing to left. These fans are used to pulverize an orchard. As this equipment moves through a rough terrain, vertical and horizontal vibrations may be observed.

### 2.2. Physical system parameterization

For modeling purposes the orchard sprayer tower is considered as the multibody system illustrated in Fig. 2, such as proposed by [1,2]. Suspension chassis and reservoir tank are emulated by a rigid trailer with mass  $m_1$ . The vertical tower and fans are modeled by an inverted rigid pendulum of mass  $m_2$ . Their moments of inertia, with respect to their center of gravity, are respectively denoted by  $I_1$  and  $I_2$ . The point of articulation between the trailer and tower, denoted by  $P$ , has torsional stiffness  $k_T$  and damping torsional coefficient  $c_T$ . Its distance to the trailer center of gravity is  $L_1$  and the pendulum arm length is dubbed  $L_2$ . The left wheel of the vehicle suspension, located at a distance  $B_1$  from trailer center line, is represented by a pair spring/damper with constants  $k_1$  and  $c_1$ , respectively, and it is subject to a vertical displacement  $y_{e1}$ . Similarly, the right wheel is represented by a pair spring/damper characterized by  $k_2$  and  $c_2$ , it is  $B_2$  away from the trailer center line, and it displaces vertically  $y_{e2}$ . For simplicity, the sprayer translational velocity is supposed to be a constant  $v$ . The acceleration of gravity is denoted by  $g$ .

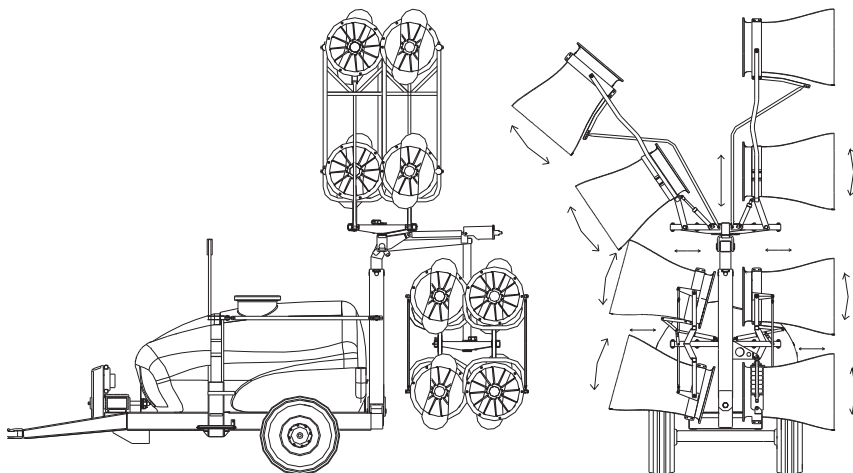
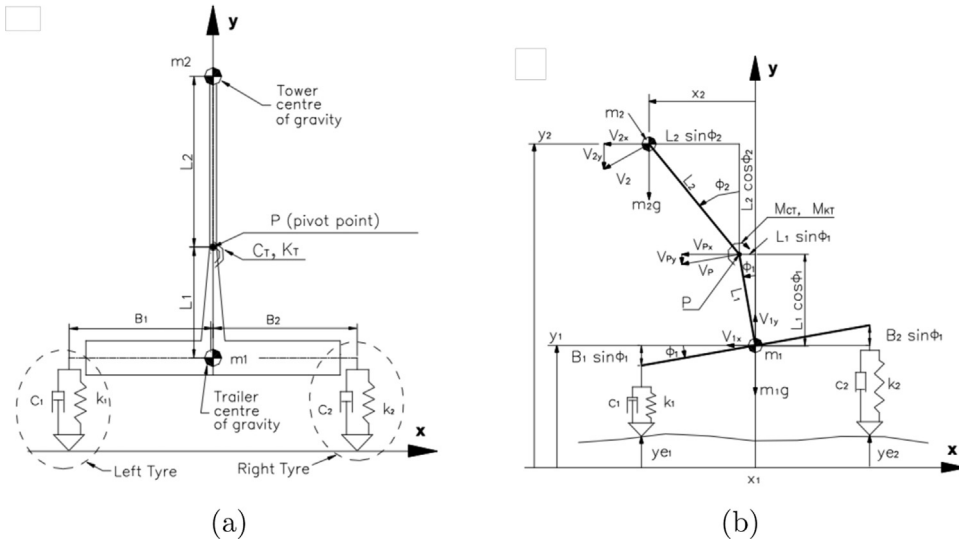


Fig. 1. Schematic representation of the tower sprayer. Adapted from [2] and courtesy of Máquinas Agrícolas Jacto S/A.



**Fig. 2.** Schematic representation of the mechanical-mathematical model for the tower sprayer: an inverted pendulum mounted on a rigid trailer. (a) Static equilibrium configuration; (b) Off equilibrium configuration. Adapted from [2].

Introducing the inertial frame of reference  $XY$ , the horizontal and vertical displacements of the trailer center of mass are respectively measured by  $x_1$  and  $y_1$ , while its rotation is computed by  $\phi_1$ . The horizontal and vertical displacements of the tower center of mass are given by  $x_2$  and  $y_2$ , respectively, and its rotation with respect to the trailer is denoted by  $\phi_2$ .

As the trailer horizontal movement is limited by the pair of tires, one has  $\dot{x}_1 = 0$ . It can also be deduced from the geometry of Fig. 2 that

$$x_2 = -L_1 \sin \phi_1 - L_2 \sin \phi_2, \quad (1)$$

and

$$y_2 = y_1 + L_1 \cos \phi_1 + L_2 \cos \phi_2. \quad (2)$$

Therefore, this model has degrees of freedom:  $y_1$ ,  $\phi_1$  and  $\phi_2$ . The main *quantity of interest* (QoI) in the study of this dynamics is the time function  $x_2$ .

### 2.3. Lagrangian formalism

Euler-Lagrange equations are employed to obtain the system dynamics

$$\frac{\partial}{\partial t} \left( \frac{\partial \mathcal{T}}{\partial \dot{q}} \right) - \frac{\partial \mathcal{T}}{\partial q} + \frac{\partial \mathcal{V}}{\partial q} + \frac{\partial \mathcal{D}}{\partial \dot{q}} = 0, \quad q = \{y_1, \phi_1, \phi_2\}, \quad (3)$$

where the upper dot is an abbreviation for time derivative, and the functionals of kinetic energy, potential energy and dissipation are, respectively, given by

$$\mathcal{T} = \frac{1}{2} m_1 \dot{y}_1^2 + \frac{1}{2} m_2 (\dot{x}_2^2 + \dot{y}_2^2) + \frac{1}{2} I_1 \dot{\phi}_1^2 + \frac{1}{2} I_2 \dot{\phi}_2^2, \quad (4)$$

$$\begin{aligned} \mathcal{V} = & m_1 g y_1 + m_2 g y_2 + \frac{1}{2} k_1 (y_1 - B_1 \sin \phi_1 - y_{e1})^2 \\ & + \frac{1}{2} k_2 (y_1 + B_2 \sin \phi_1 - y_{e2})^2 + \frac{1}{2} k_T (\phi_2 - \phi_1)^2, \end{aligned} \quad (5)$$

and

$$\begin{aligned} \mathcal{D} = & \frac{1}{2} c_1 (\dot{y}_1 - B_1 \dot{\phi}_1 \cos \phi_1 - \dot{y}_{e1})^2 \\ & + \frac{1}{2} c_2 (\dot{y}_1 + B_2 \dot{\phi}_1 \cos \phi_1 - \dot{y}_{e2})^2 + \frac{1}{2} c_T (\dot{\phi}_2 - \dot{\phi}_1)^2. \end{aligned} \quad (6)$$

After the calculation, the following set of nonlinear ordinary differential equations is obtained

$$\mathbf{M} \begin{pmatrix} \ddot{y}_1(t) \\ \ddot{\phi}_1(t) \\ \ddot{\phi}_2(t) \end{pmatrix} + \mathbf{N} \begin{pmatrix} \dot{y}_1^2(t) \\ \dot{\phi}_1^2(t) \\ \dot{\phi}_2^2(t) \end{pmatrix} + \mathbf{C} \begin{pmatrix} \dot{y}_1(t) \\ \dot{\phi}_1(t) \\ \dot{\phi}_2(t) \end{pmatrix} + \mathbf{K} \begin{pmatrix} y_1(t) \\ \phi_1(t) \\ \phi_2(t) \end{pmatrix} = \mathbf{g} - \mathbf{h}, \quad (7)$$

where  $\mathbf{M}$ ,  $\mathbf{N}$ ,  $\mathbf{C}$  and  $\mathbf{K}$  are  $3 \times 3$  (configuration dependent) real matrices, respectively, defined by

$$\mathbf{M} = \begin{bmatrix} m_1 + m_2 & -m_2 L_1 \sin \phi_1 & -m_2 L_2 \sin \phi_1 \\ -m_2 L_1 \sin \phi_1 & I_1 + m_2 L_1^2 & m_2 L_1 L_2 \cos(\phi_2 - \phi_1) \\ -m_2 L_2 \sin \phi_1 & m_2 L_1 L_2 \cos(\phi_2 - \phi_1) & I_2 + m_2 L_2^2 \end{bmatrix}, \quad (8)$$

$$\mathbf{N} = \begin{bmatrix} 0 & -m_2 L_1 \cos \phi_1 & -m_2 L_2 \cos \phi_2 \\ 0 & 0 & -m_2 L_1 L_2 \sin(\phi_2 - \phi_1) \\ 0 & -m_2 L_1 L_2 \sin(\phi_2 - \phi_1) & 0 \end{bmatrix}, \quad (9)$$

$$\mathbf{C} = \begin{bmatrix} c_1 + c_2 & (c_2 B_2 - c_1 B_1) \cos \phi_1 & 0 \\ (c_2 B_2 - c_1 B_1) \cos \phi_1 & c_T + (c_1 B_1^2 + c_2 B_2^2) \cos^2 \phi_1 & -c_T \\ 0 & -c_T & c_T \end{bmatrix}, \quad (10)$$

and

$$\mathbf{K} = \begin{bmatrix} k_1 + k_2 & 0 & 0 \\ (k_2 B_2 - k_1 B_1) \cos \phi_1 & k_T & -k_T \\ 0 & -k_T & k_T \end{bmatrix}, \quad (11)$$

and  $\mathbf{g}$  and  $\mathbf{h}$  are (configuration dependent) vectors in  $\mathbb{R}^3$ , respectively, defined by

$$\mathbf{g} = \begin{pmatrix} (k_2 B_2 - k_1 B_1) \sin \phi_1 + (m_1 + m_2)g \\ (k_1 B_1^2 + k_2 B_2^2) \sin \phi_1 \cos \phi_1 - m_2 g L_1 \sin \phi_1 \\ -m_2 g L_2 \sin \phi_2 \end{pmatrix}, \quad (12)$$

and

$$\mathbf{h} = \begin{pmatrix} k_1 y_{e1} + k_2 y_{e2} + c_1 \dot{y}_{e1} + c_2 \dot{y}_{e2} \\ -k_1 B_1 \cos \phi_1 y_{e1} + k_2 B_2 \cos \phi_1 y_{e2} - c_1 B_1 \cos \phi_1 \dot{y}_{e1} + c_2 B_2 \cos \phi_1 \dot{y}_{e2} \\ 0 \end{pmatrix}. \quad (13)$$

The deduction of Eq. (7) can be seen in detail in [2], which also obtain this set of equations through a Newtonian formulation.

## 2.4. Static equilibrium configuration

The static equilibrium configuration for the tower sprayer, illustrated in Fig. 2(a), and defined by

$$y_1(0) = -\frac{(m_1 + m_2)}{k_1 + k_2}g, \quad \phi_1(0) = 0, \quad \phi_2(0) = 0, \quad (14)$$

and

$$\dot{y}_1(0) = 0, \quad \dot{\phi}_1(0) = 0, \quad \dot{\phi}_2(0) = 0. \quad (15)$$

is assumed as the initial state of the system. This is a stable equilibrium, where the system presents neither velocity nor any rotation, but has a negative vertical displacement with respect to the level of reference.

## 2.5. Nonlinear initial value problem

By means of the generalized displacement  $\mathbf{q}$ :  $t \in \mathbb{R} \mapsto \mathbf{q}(t) \in \mathbb{R}^6$ , the initial displacement vector  $\mathbf{q}_0 \in \mathbb{R}^6$ , and the nonlinear mapping  $\mathbf{f}$ :  $(t, \mathbf{q}(t)) \in \mathbb{R} \times \mathbb{R}^6 \mapsto \mathbf{f}(\mathbf{q}(t)) \in \mathbb{R}^6$ , where

$$\mathbf{q}(t) = \begin{pmatrix} y_1(t) \\ \phi_1(t) \\ \phi_2(t) \\ \dot{y}_1(t) \\ \dot{\phi}_1(t) \\ \dot{\phi}_2(t) \end{pmatrix}, \quad \mathbf{q}_0 = \begin{pmatrix} y_1(0) \\ \phi_1(0) \\ \phi_2(0) \\ \dot{y}_1(0) \\ \dot{\phi}_1(0) \\ \dot{\phi}_2(0) \end{pmatrix}, \quad (16)$$

and

$$\mathbf{f}(\mathbf{q}(t)) = \begin{pmatrix} \ddot{y}_1(t) \\ \ddot{\phi}_1(t) \\ \ddot{\phi}_2(t) \\ -\mathbf{M}^{-1} \left( \mathbf{N} \begin{pmatrix} \dot{y}_1^2(t) \\ \dot{\phi}_1^2(t) \\ \dot{\phi}_2^2(t) \end{pmatrix} + \mathbf{C} \begin{pmatrix} \dot{y}_1(t) \\ \dot{\phi}_1(t) \\ \dot{\phi}_2(t) \end{pmatrix} + \mathbf{K} \begin{pmatrix} y_1(t) \\ \phi_1(t) \\ \phi_2(t) \end{pmatrix} - \mathbf{g} + \mathbf{h} \right) \end{pmatrix}, \quad (17)$$

it is possible write the dynamical system of Eqs. (7), (14) and (15) as

$$\dot{\mathbf{q}}(t) = \mathbf{f}(\mathbf{q}(t)), \quad \mathbf{q}(0) = \mathbf{q}_0, \quad (18)$$

a nonlinear initial value problem that is integrated using Runge-Kutta-Fehlberg method (RK45) [13,14].

### 3. Stochastic modeling

#### 3.1. Aleatory nature of a tire displacement

Typical paths followed by sprayer tower during its operation are illustrated in Fig. 3, which shows tires vertical displacement as function of the traveled distance. Note that sprayer tires undergo irregular displacements, which resembles a random signal not a smooth function. In this way, it is better to describe the irregular form of tires displacement, and therefore, the sprayer tower dynamics, with a stochastic dynamic model.

#### 3.2. Probabilistic framework

In this work the mechanical system stochastic dynamics is described through a parametric probabilistic approach [4,5], which uses the probability space  $(\theta, \Sigma, \mathbb{P})$ , being  $\theta$  the sample space,  $\Sigma$  a  $\sigma$ -field over  $\theta$ , and  $\mathbb{P}: \Sigma \rightarrow [0, 1]$  the probability measure. Within this framework, the mathematical expectation operator is defined by

$$E\{y\} = \int_{\mathbb{R}} y dF_y(y), \quad (19)$$

where  $y$  is a real-valued random variable defined in  $(\theta, \Sigma, \mathbb{P})$ , with probability distribution  $F_y(y)$ . With the aid of Eq. (19) it is

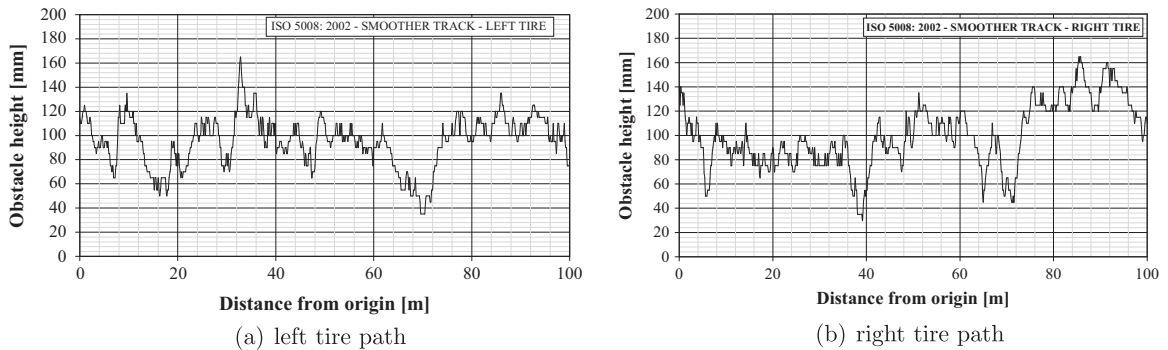


Fig. 3. Illustration of typical paths followed by sprayer tower tires during operation. Adapted from [1].

possible to define statistics of  $y$  such as mean value  $\mu_y = E\{y\}$ , variance  $\sigma_y^2 = E\{(y - \mu_y)^2\}$ , and standard deviation  $\sigma_y = \sqrt{\sigma_y^2}$ . Note that for random processes, which are “time-dependent random variables”, these statistics present time dependence. Furthermore, the covariance function of random process  $\{y(t), t \in \mathbb{R}\}$ , at time instants  $t_1$  and  $t_2$ , is defined by  $C_y(t_1, t_2) = E\{(y(t_1) - \mu_y(t_1))(y(t_2) - \mu_y(t_2))\}$ .

### 3.3. Tire displacement modeling

The tire displacements have aleatory nature and present time dependence, so that they can be described by square-integrable random processes  $\{y_{e1}(t), t \in \mathbb{R}\}$  and  $\{y_{e2}(t), t \in \mathbb{R}\}$ . Accordingly, the trajectories illustrated in Fig. 3 can be thought as sample paths associated to these processes.

The dynamic behavior of one tire certainly influences the way other tire behaves, i.e., there is some dependence between the two random processes. However, for lack of better knowledge about the correlation between  $y_{e1}(t)$  and  $y_{e2}(t)$ , these random processes are assumed to be independent. For convenience, they are also assumed to be stationary, which implies that the means values  $\mu_{y_{e1}}$  and  $\mu_{y_{e2}}$  are constant, as well as the standard deviations  $\sigma_{y_{e1}}$  and  $\sigma_{y_{e2}}$ .

Once the tire displacement at certain instant of time has little influence on the value of this kinematic parameter at a distant time, it is also reasonable to assume that covariance functions of these processes present exponentially decaying behavior, i.e.,

$$C_{y_{e1}}(t_1, t_2) = C_{y_{e2}}(t_1, t_2) = \exp\left(-\frac{t_2 - t_1}{a_{corr}/v}\right), \quad (20)$$

where  $v$  is the translational velocity of the sprayer tower (supposed as constant) and  $a_{corr}$  is a correlation length for the processes  $y_{e1}(t)$  and  $y_{e2}(t)$ .

### 3.4. Random processes representation

From the theoretical point of view, random processes  $y_{e1}(t)$  and  $y_{e2}(t)$  are well defined with the information given in Section 3.3. However, for computational implementation purposes, it is necessary to represent these random processes (infinite-dimensional objects) in terms of a finite number of random variables [15].

This task can be efficiently done through the truncation of Karhunen-Loève (KL) decomposition [16,15], which is a powerful tool to represent random fields/processes [17–23].

KL expansion of  $\{y(t), t \in \mathbb{R}\}$  writes as

$$y(t) = \mu_y(t) + \sum_{n=1}^{+\infty} \sqrt{\lambda_n} \varphi_n(t) \Upsilon_n, \quad (21)$$

where the pairs  $(\lambda_n, \varphi_n)$  are solution of Fredholm integral equation

$$\int_{\mathbb{R}} C_{y(t)}(t, s) \varphi_n(s) ds = \lambda_n \varphi_n(t), \quad t \in \mathbb{R}, \quad (22)$$

and  $\{\Upsilon_n\}_{n=1}^{+\infty}$  is a family of zero-mean mutually uncorrelated random variables, i.e.,

$$\mu_{\Upsilon_n} = 0, \quad \text{and} \quad E\{\Upsilon_n \Upsilon_m\} = \delta_{mn}. \quad (23)$$

The approximation is obtained after the truncation of Eq. (21), i.e.,

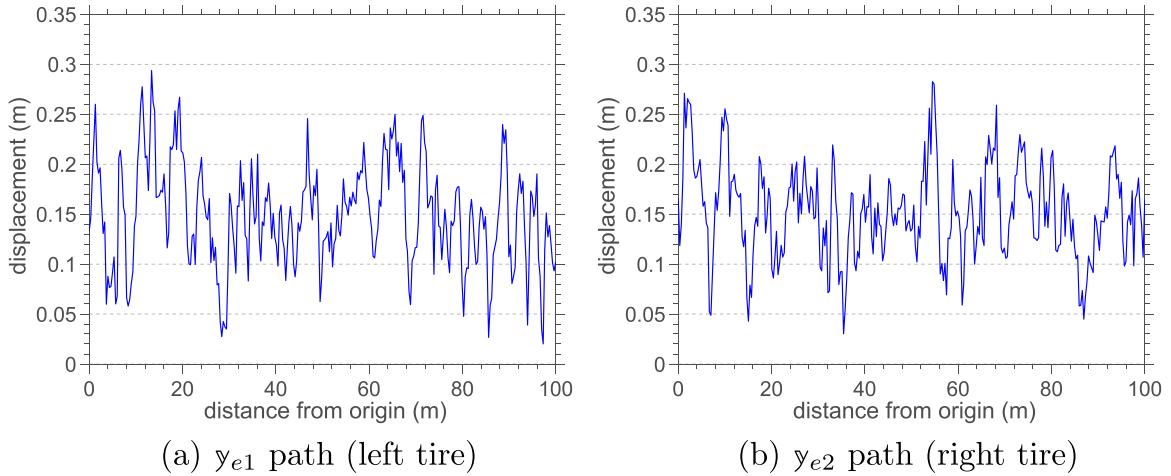
$$y(t) \approx \mu_y(t) + \sum_{n=1}^{N_{KL}} \sqrt{\lambda_n} \varphi_n(t) \Upsilon_n, \quad (24)$$

where the integer  $N_{KL}$  is chosen such that

$$\frac{\sum_{n=1}^{N_{KL}} \lambda_n}{\sum_{n=1}^{+\infty} \lambda_n} \geq \tau, \quad (25)$$

with  $\tau = 99.9\%$ , such as suggested by [24].

The simulations reported here use a family of zero-mean uncorrelated Gaussian random variables for  $\{\Upsilon_n\}_{n=1}^{N_{KL}}$ , which generate a stochastic process which sample paths can be seen in Fig. 4. From the qualitative point of view these realizations of the random process emulate the tracks shown in Fig. 3.



**Fig. 4.** Illustration of sample paths associated to the stationary square-integrable random process generated by the truncated KL decomposition, with  $v = 12$  km/h,  $a_{corr} = 1$  m,  $\sigma_y = 0.175$  m and  $\mu_y = 0.5$  m.

### 3.5. Random nonlinear dynamical system

Due to the randomness of  $y_{e1}$  and  $y_{e2}$  the mechanical system response becomes aleatory, described by the real-valued random processes  $y_1$ ,  $\phi_1$  and  $\phi_2$ .

Therefore, the mechanical system dynamic behavior evolves (almost sure) according to the random nonlinear dynamical

$$\text{system defined by } \mathbb{M} \begin{pmatrix} \ddot{y}_1(t) \\ \ddot{\phi}_1(t) \\ \ddot{\phi}_2(t) \end{pmatrix} + \mathbb{N} \begin{pmatrix} \dot{y}_1^2(t) \\ \dot{\phi}_1^2(t) \\ \dot{\phi}_2^2(t) \end{pmatrix} + \mathbb{C} \begin{pmatrix} \dot{y}_1(t) \\ \dot{\phi}_1(t) \\ \dot{\phi}_2(t) \end{pmatrix} + \mathbb{K} \begin{pmatrix} y_1(t) \\ \phi_1(t) \\ \phi_2(t) \end{pmatrix} = \mathbf{g} - \mathbf{h}, \quad a.s., \quad (26)$$

where the real-valued random matrices/vectors  $\mathbb{M}$ ,  $\mathbb{N}$ ,  $\mathbb{C}$ ,  $\mathbb{K}$ ,  $\mathbf{g}$  and  $\mathbf{h}$  are stochastic versions of the matrices/vectors  $\mathbf{M}$ ,  $\mathbf{N}$ ,  $\mathbf{C}$ ,  $\mathbf{K}$ ,  $\mathbf{g}$  and  $\mathbf{h}$ .

### 3.6. Monte Carlo method: the stochastic solver

Monte Carlo (MC) method [25,26] is employed to compute the propagation of uncertainties of the random parameters through the nonlinear dynamics defined by Eq. (26). The convergence of MC simulations is evaluated through the map  $\text{conv}: n_s \in \mathbb{N} \mapsto \text{conv}(n_s) \in \mathbb{R}$ , where  $n_s$  is the number of MC realizations,  $\theta_n$

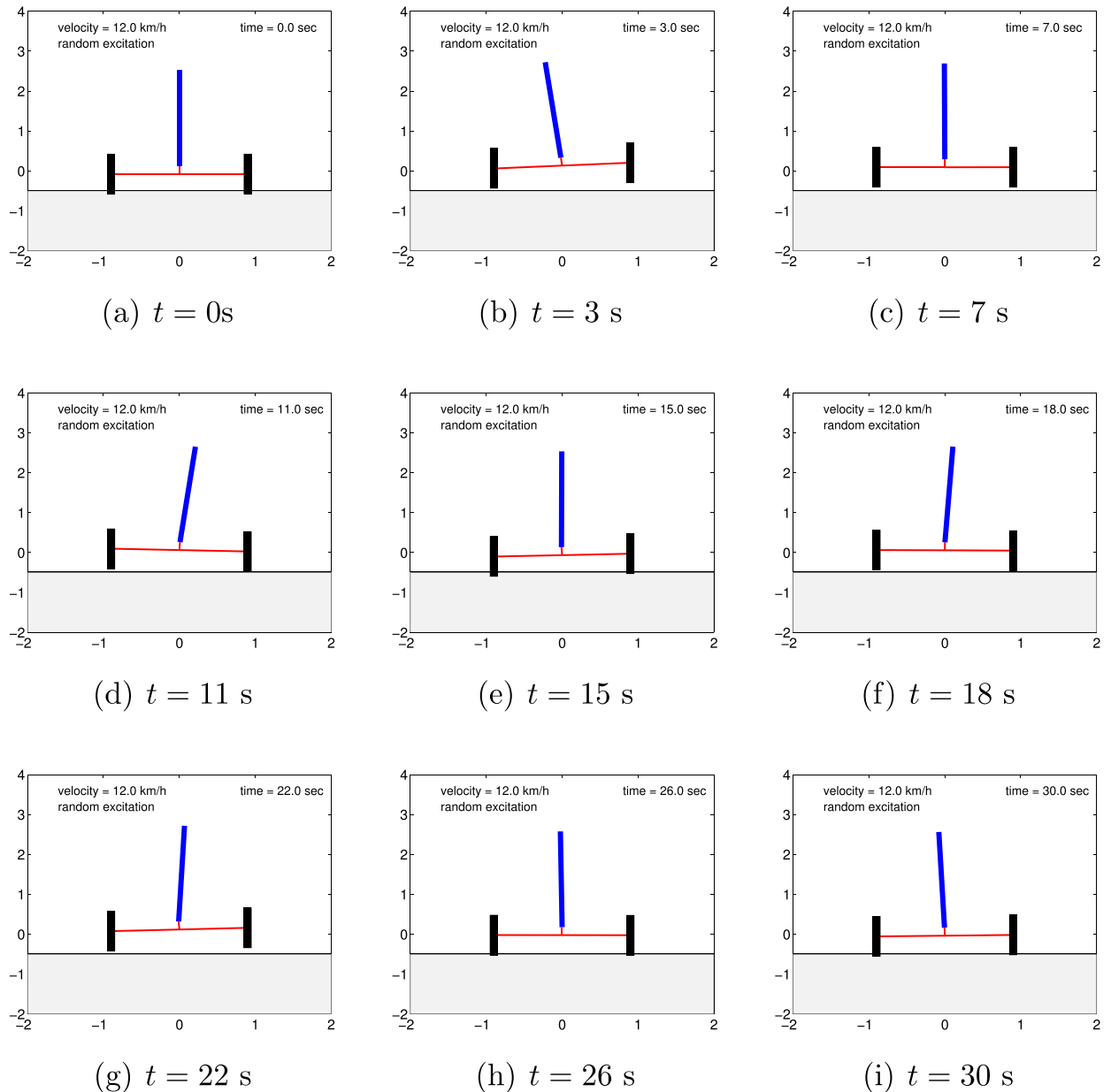
**Table 1**

Physical parameters for the mechanical system used in the simulations.

Parameter	Value	Unit
$m_1$	6500	kg
$m_2$	800	kg
$L_1$	0.2	m
$L_2$	2.4	m
$I_1$	6850	kg m <sup>2</sup>
$I_2$	6250	kg m <sup>2</sup>
$k_1$	$465 \times 10^3$	N/m
$k_2$	$465 \times 10^3$	N/m
$c_1$	$5.6 \times 10^3$	N/m/s
$c_2$	$5.6 \times 10^3$	N/m/s
$B_1$	0.85	m
$B_2$	0.85	m
$k_T$	$100 \times 10^3$	N/rad
$c_T$	$40 \times 10^3$	N m/rad/s

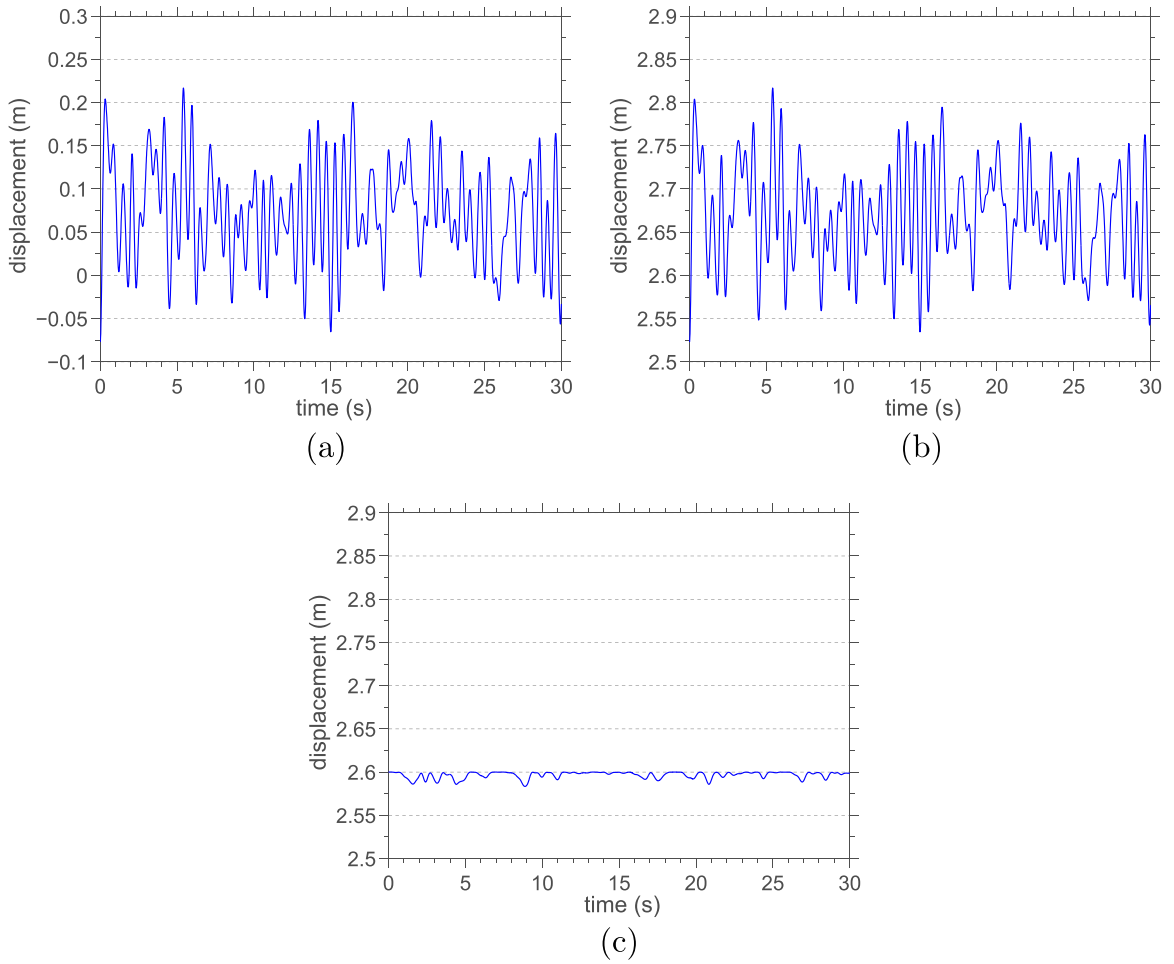
**Table 2**  
Parameters that define the stochastic loadings.

Parameter	Value	Unit
$N_{KL}$	403	—
$a_{corr}$	1	m
$\sigma_{ye1}$	0.175	m
$\sigma_{ye2}$	0.175	m
$\mu_{ye1}$	0.5	m
$\mu_{ye2}$	0.5	m
$v$	12	km/h



**Fig. 5.** Animation of the mechanical system at different instants of time. (For interpretation of the references to color in this figure, the reader is referred to the web version of this article.).





**Fig. 6.** Time series of vertical nonlinear dynamics. (a) trailer displacement  $y_1$ ; (b) tower displacement  $y_2$ ; (c) difference between  $y_2$  and  $y_1$ .

denotes the  $n$ -th MC realization,  $[t_0, t_f]$  is the time interval of analysis, and

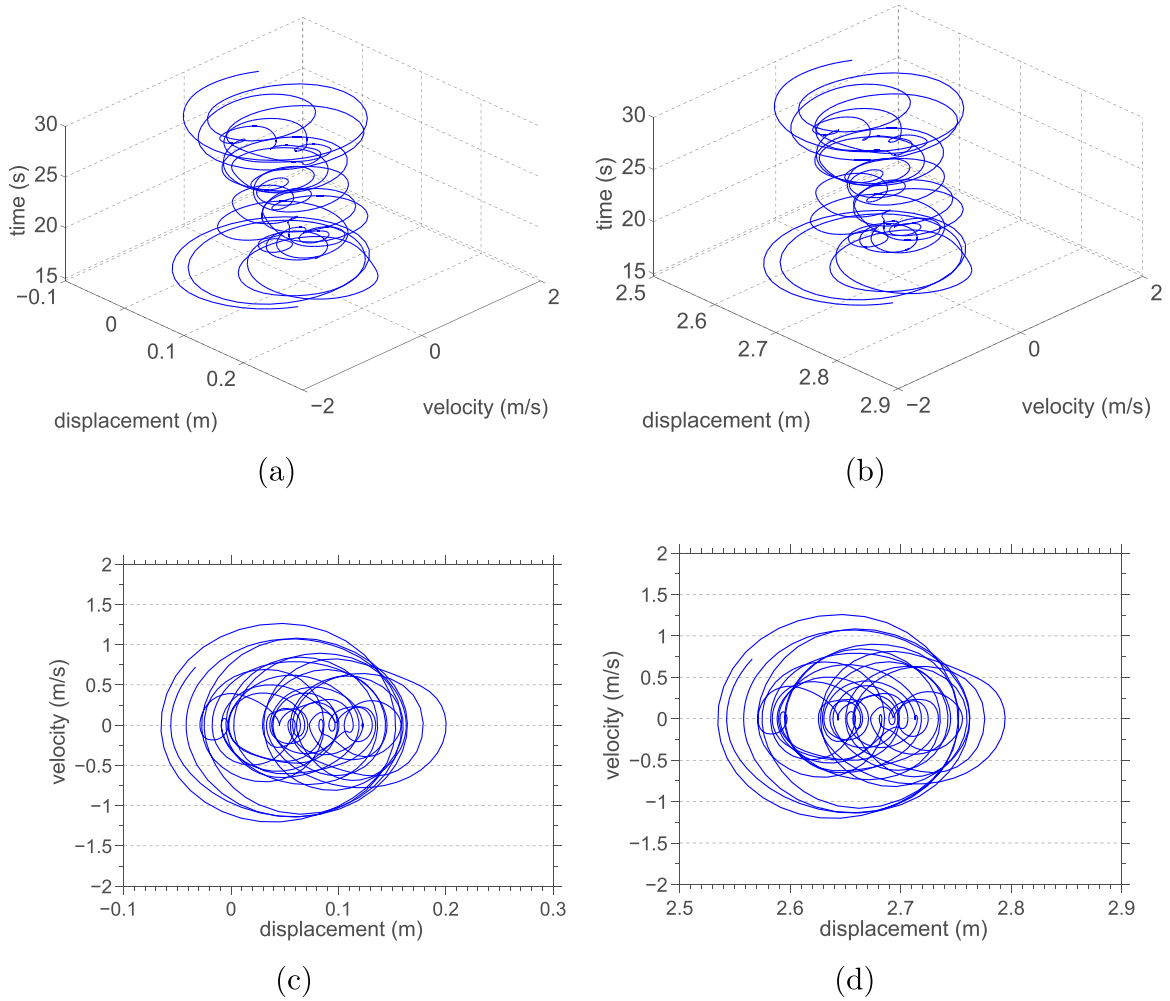
$$\text{conv}(n_s) = \left( \frac{1}{n_s} \sum_{n=1}^{n_s} \int_{t=t_0}^{t_f} (y_1(t, \theta_n)^2 + \phi_1(t, \theta_n)^2 + \phi_2(t, \theta_n)^2) dt \right)^{1/2}. \quad (27)$$

This metric allows one to evaluate the convergence of the approximation  $(y_1(t, \theta_n), \phi_1(t, \theta_n), \phi_2(t, \theta_n))^T$  in the mean-square sense. See [27] for further details.

#### 4. Numerical experiments

The physical parameters adopted in the simulation of the mechanical system are presented in Table 1. They correspond to the nominal parameters of an sprayer tower model Arbus Multisprayer 4000, illustrated in Fig. 1, whose values can be seen in [1].

Moreover, the parameters which define the random loadings can be seen in Table 2. They are obtained via educated judgment, trial and error, always checking if the behavior of the tower sprayer was in agreement with the intuition of the authors about this physical system. In fact, it is reasonable to assume that the radius of mutual influence (correlation) between soil irregularities has the same order of magnitude as the sprayer tower tires diameters. Once each tire has a diameter of the order of magnitude of 1m, it is assumed that  $a_{corr} = 1m$ . The displacements  $y_{e1}(t)$  and  $y_{e2}(t)$  correspond to vertical translations of the tires centroids, which on a soil without irregularities will be approximately 0.5 m above the ground (half of the tire diameter). Therefore,  $\mu_y = 0.5$  m is adopted. The choice of standard deviation values corresponds to a dispersion level of 35%, which provides stringent soil-irregularities induced loadings. The latter is necessary to investigate severe conditions of lateral (horizontal) vibrations.



**Fig. 7.** Projections of vertical dynamics phase space trajectories. (a)  $y_1$  attractor in  $\mathbb{R}^3$ ; (b)  $y_2$  attractor in  $\mathbb{R}^3$ ; (c)  $y_1$  attractor in  $\mathbb{R}^2$ ; (d)  $y_2$  attractor in  $\mathbb{R}^2$ .

A representative band of frequencies for the present problem is given by  $\mathcal{B} = [0, 5]$  Hz, once the sprayer tower operates on the low frequency range. Thus, the evolution of the nonlinear dynamic system is addressed using a nominal time step  $\Delta t = 1 \times 10^{-3}$  s, which is refined whenever necessary to capture the nonlinear effects.

#### 4.1. Nonlinear dynamics animation

In a first moment, the nonlinear dynamics is explored in the temporal window defined by  $[t_0, t_f] = [0, 30]$  s. This time-interval corresponds to a traveled path of 100 m, such as those shown in Fig. 3.

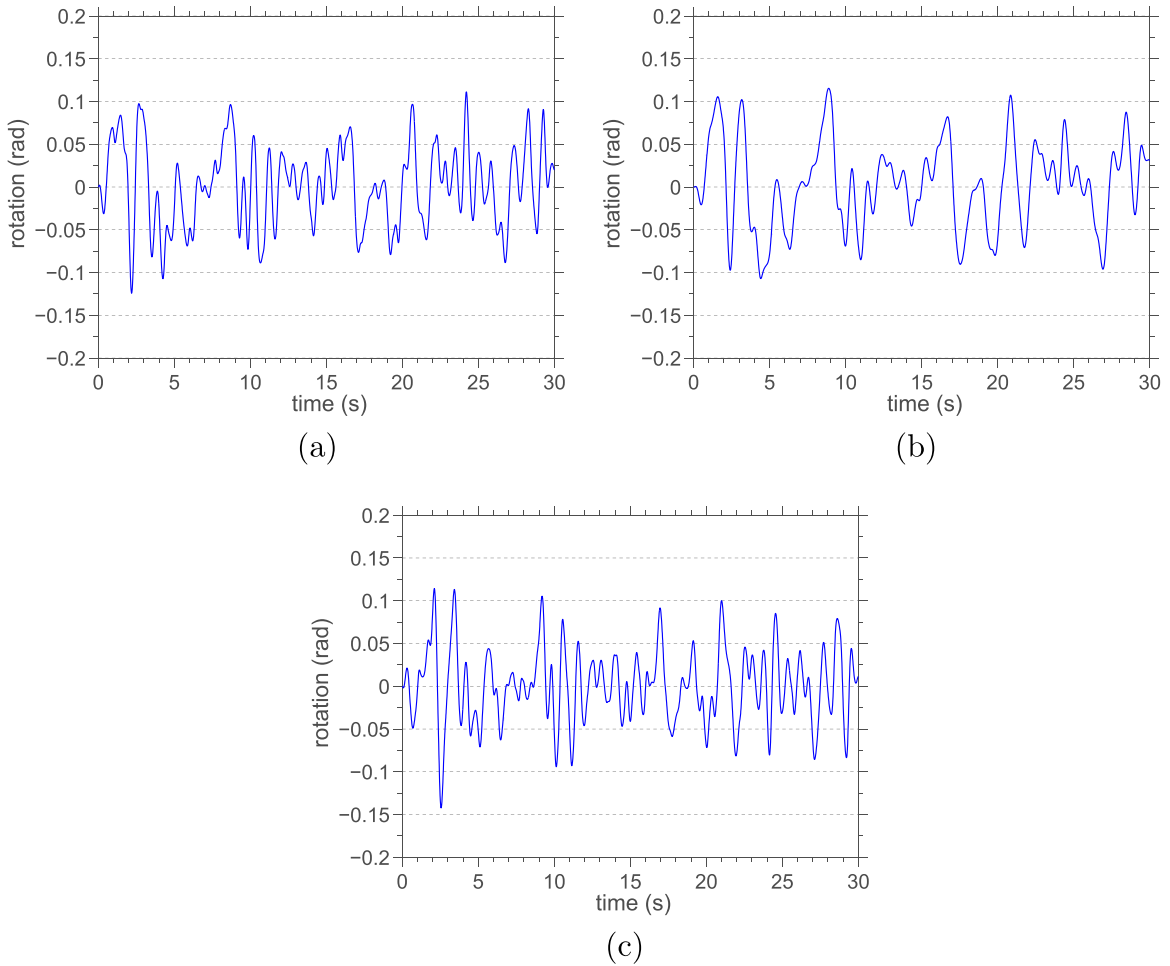
An animation of the mechanical dynamic system, for different instants of time in  $[t_0, t_f]$ , is shown in Fig. 5. In this animation the mechanical system is supported on the ground (gray shaded region bounded by a black thick line), the tires are represented by black vertical rectangles, the red lines correspond to the trailer and the tower is illustrated as a thicker blue line. The video animation is available in Supplementary Material 1 [28].

#### 4.2. Time domain analysis

The time series corresponding to the trailer/tower vertical dynamics  $y_1/y_2$  can be seen in Fig. 6, while the corresponding phase space trajectory projections (in  $\mathbb{R}^3$  and  $\mathbb{R}^2$ ) are presented in Fig. 7.

It may be noted from Fig. 6 that both  $y_1$  and  $y_2$  have irregular oscillatory behavior, which are quite similar. The difference between  $y_2$  and  $y_1$  is very small, and can be seen in Fig. 6(c). The strong correlation between the two time series is visually noticeable. The trajectories projections shown in Fig. 7 corroborate the previous statement.

The time series corresponding to the trailer/tower rotational dynamics  $\phi_1/\phi_2$  is available in Fig. 8, and the respective phase space trajectories projections are shown in Fig. 9.



**Fig. 8.** Time series of rotational nonlinear dynamics. (a) trailer rotation  $\phi_1$ ; (b) tower rotation  $\phi_2$ ; (c) difference between  $\phi_2$  and  $\phi_1$ .

Observe that in Fig. 8 the correlation between the time series is still strong, but there is a kind of filter effect, which can also be noticed in the projected trajectories in Fig. 9. Such trajectories seem to accumulate into a strange attractor, which justifies the irregular and intermittent appearance of the corresponding time series. However, unlike for  $y_1$  and  $y_2$ , now the difference between the two time series is not negligible. This significant difference between the rotations is responsible for nonlinear effects of inertia and damping. This is clear when looking at the matrices of Eqs. (8) and (9), which have trigonometric terms that depend on  $\phi_2 - \phi_1$ .

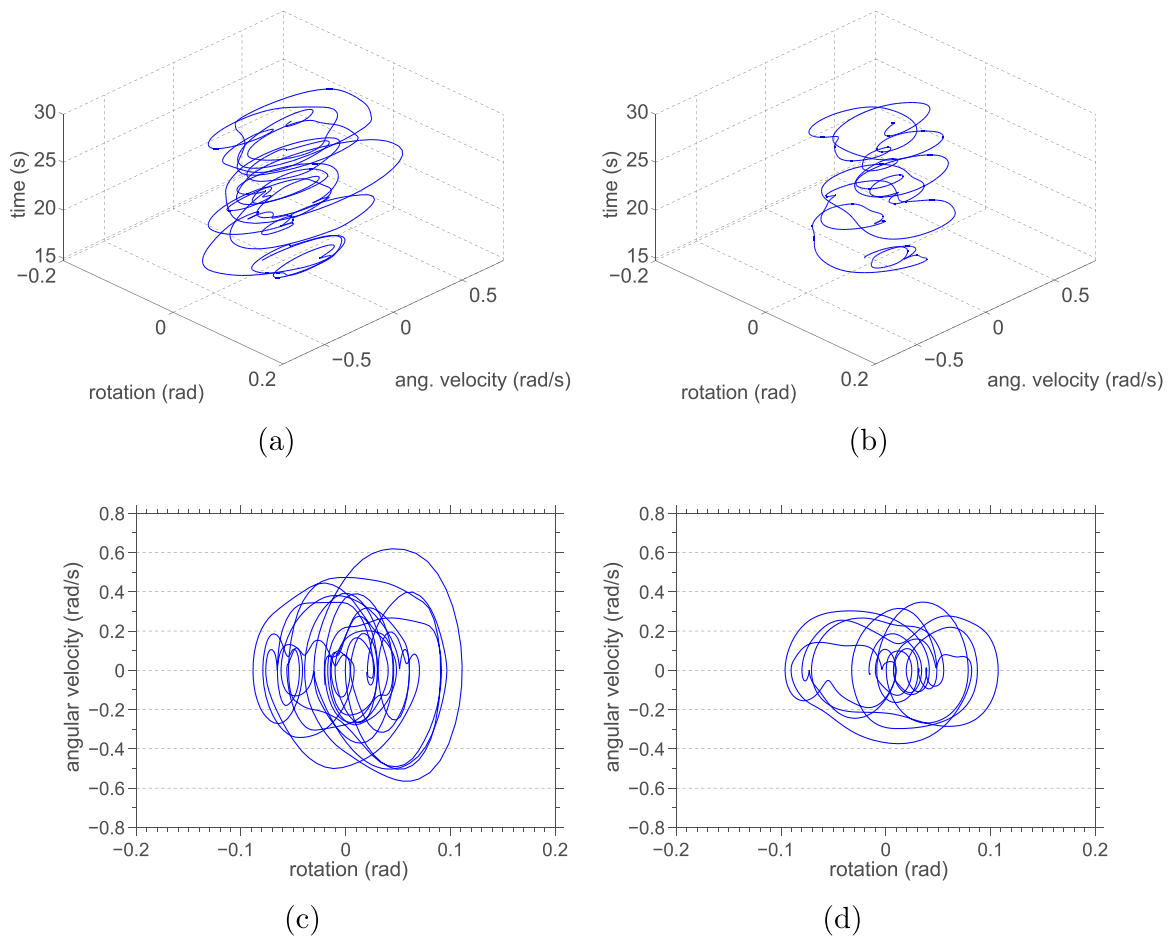
Finally, the time series corresponding to the tower horizontal dynamics  $x_2$ , which is the main QoI associated to the dynamic system under study, is shown in Fig. 10(a), and the associated phase space trajectories projections are presented in Fig. 11. An irregular dynamics that accumulates into a strange attractor is noticed once more.

A parametric study on the behavior of  $x_2$ , for different values of correlation length  $a_{corr}$  and translation velocity  $v$  can be seen in Fig. 10(b) and (c), respectively. Note that lateral oscillation amplitude strongly depends on the correlation length. This amplitude also depends on the translation velocity, in a way that it decreases as  $v$  increases, but this dependence is weaker than the one with  $a_{corr}$ .

#### 4.3. Spectral analysis

In order to perform a spectral analysis of the dynamics, an estimation of the power spectral density (PSD) of the QoI signal is constructed using the periodogram method [29,30]. In this algorithm, a wider interval of analysis is considered, for instance  $[t_0, t_f] = [0, 6000]$  s, so that QoI time series is segmented into non-overlying windows, being the signal PSD constructed through an averaging process, which uses estimations of the PSD for each window of the segmented signal.

The PSD of tower horizontal displacement signal is presented in Fig. 12, where it is possible to see that, for almost all the frequencies in the band of interest,  $\mathcal{B} = [0, 5]$  Hz, the signal energy follows a linear decreasing law, with inclination  $-2$ . This behavior, in form of a direct energy cascade, indicates that energy is injected in the system at the low frequencies of  $\mathcal{B}$ , being



**Fig. 9.** Projections of rotational dynamics phase space trajectories. (a)  $\phi_1$  attractor in  $\mathbb{R}^3$ ; (b)  $\phi_2$  attractor in  $\mathbb{R}^3$ ; (c)  $\phi_1$  attractor in  $\mathbb{R}^2$ ; (d)  $\phi_2$  attractor in  $\mathbb{R}^2$ .

transferred in a nonlinear way through intermediate frequencies, until it is dissipated at the large frequencies by the structural damping.

#### 4.4. Convergence of MC simulation

In order to ensure the “quality” of the statistics obtained from MC data, it is necessary to study the convergence of these stochastic simulations. For this purpose, it is taken into consideration the map  $\text{conv}$ , defined in Section 3.6.

The evolution of  $\text{conv}(n_s)$  as a function of  $n_s$  can be seen in Fig. 13. Note that for  $n_s = 256$  the metric value has reached a steady value. So, all the stochastic simulations reported in this work use  $n_s = 256$ .

Being the representative of the MC simulation guaranteed, an analysis of how uncertainties (due to randomness in the external loading) are propagated through the model is presented in the next sections.

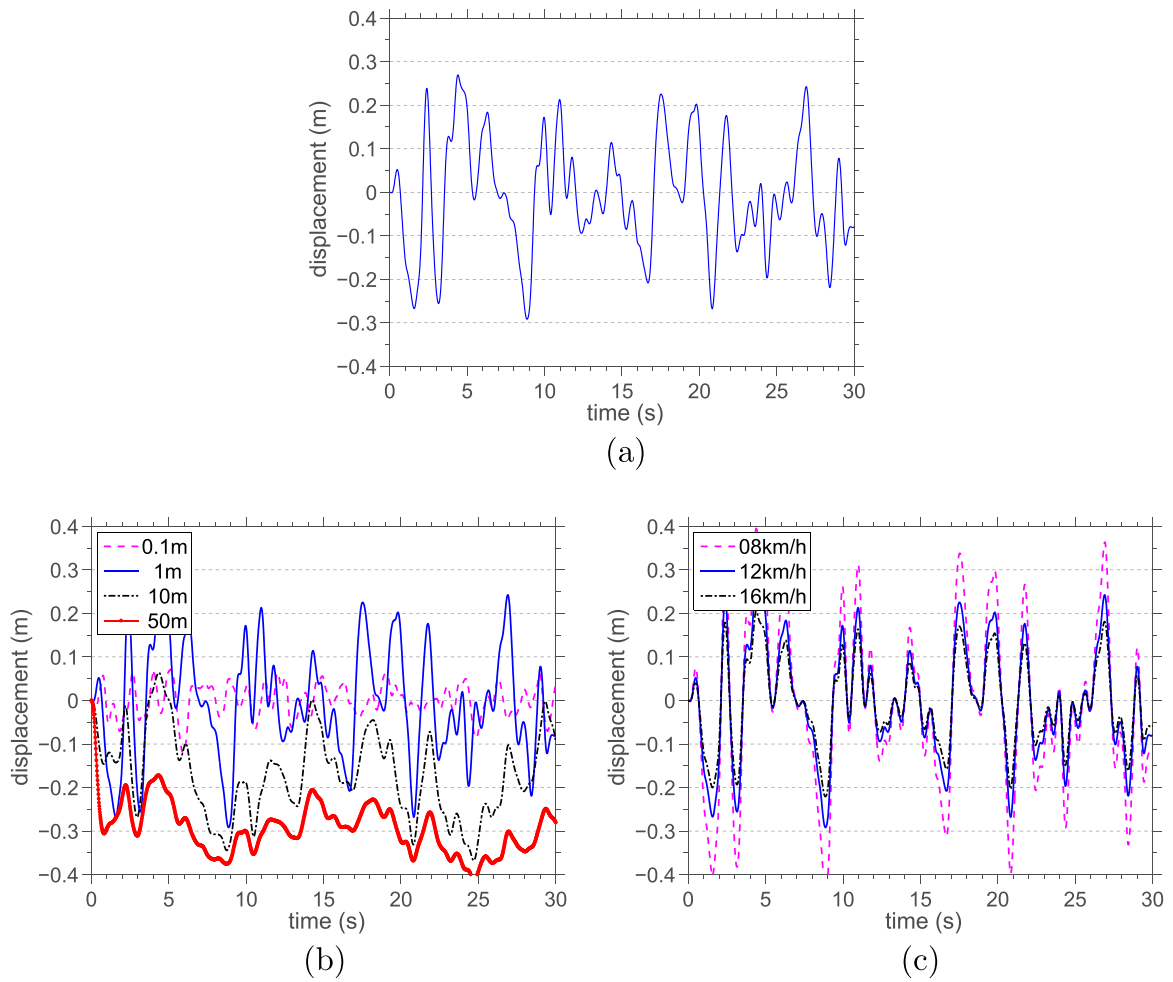
#### 4.5. Confidence band and low order statistics

In Fig. 14 are presented some realizations of tower horizontal displacement and the corresponding confidence band (grey shadow), wherein a realization of the stochastic system has 95% of probability of being contained. A wide variability in the QoI form can be observed. This fact may also be noted in Fig. 15, which shows the evolution of the QoI sample mean and standard deviation. Note that  $x_2$  has mean value near zero, but significant variability near all the interval of analysis.

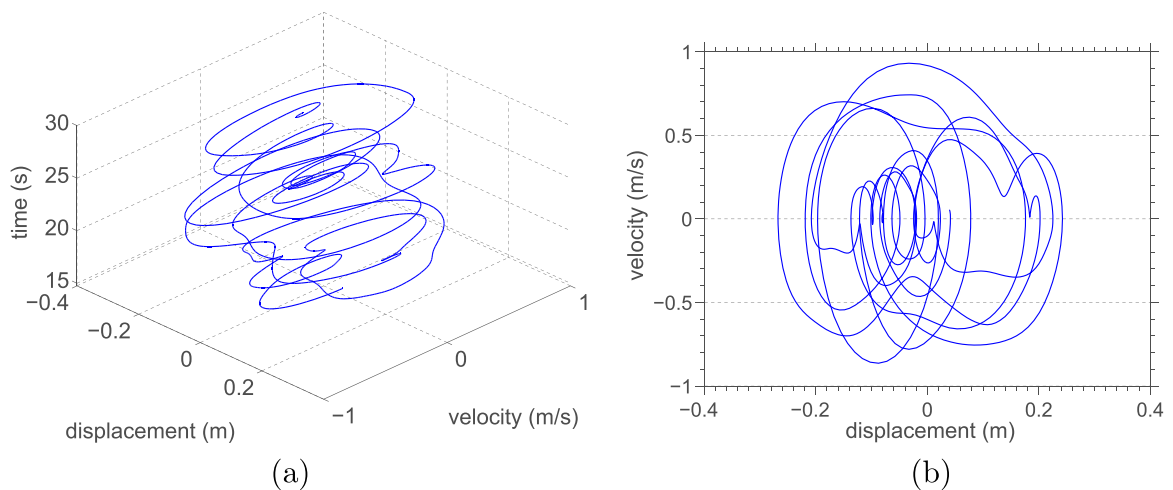
#### 4.6. Evolution of tower horizontal vibration PDF

Estimations for the normalized<sup>1</sup> probability density function (PDF) of the tower horizontal vibration, for different instants of

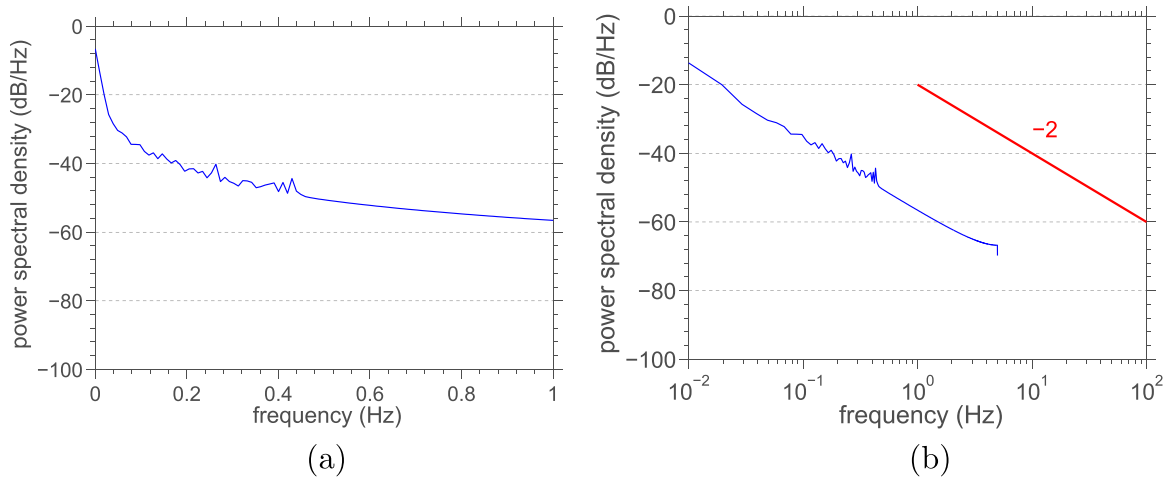
<sup>1</sup> In this context, the meaning of normalized is zero mean and unity standard deviation.



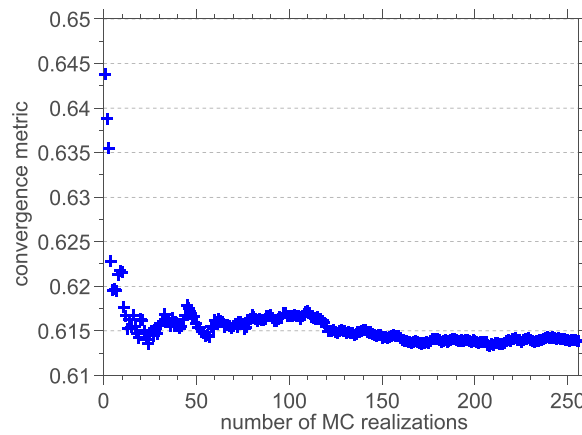
**Fig. 10.** Time series of tower horizontal dynamics  $x_2$ . (a) nominal set of parameters; (b) several values of  $a_{corr}$ ; (c) several values of  $v$ .



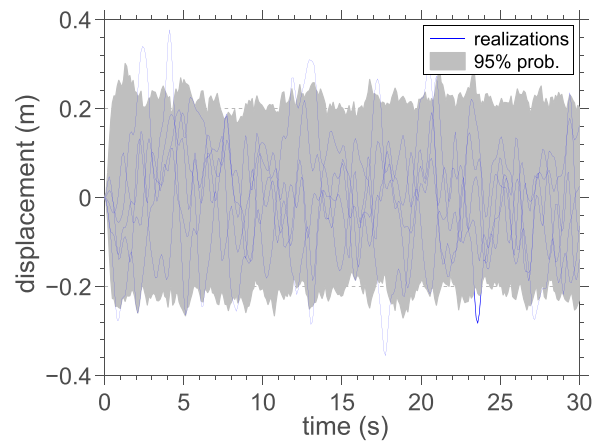
**Fig. 11.** Projections of horizontal dynamics phase space trajectory. (a)  $x_2$  attractor in  $\mathbb{R}^3$ ; (b)  $x_2$  attractor in  $\mathbb{R}^2$ .



**Fig. 12.** Power spectral density of tower horizontal displacement. (a) frequencies in linear scale. (b) frequencies in logarithmic scale.



**Fig. 13.** MC convergence metric as function of the realizations number.



**Fig. 14.** Confidence envelope and some realizations for tower horizontal displacement.

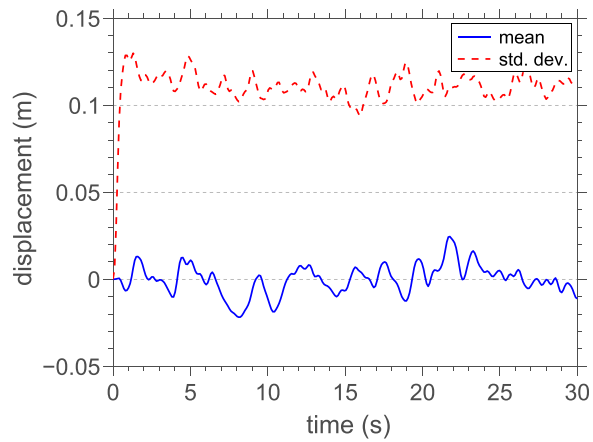
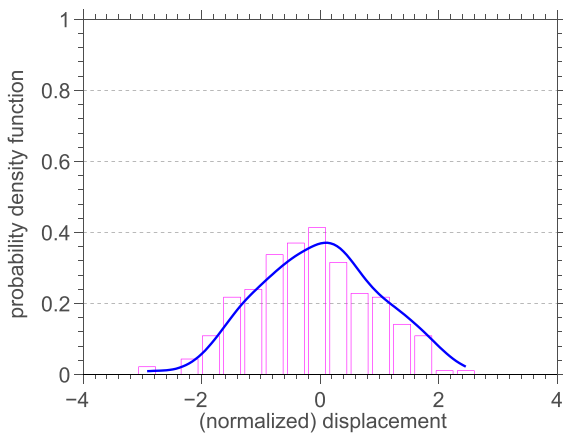
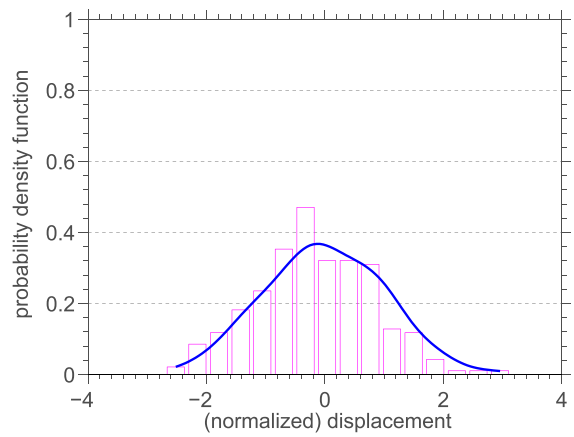


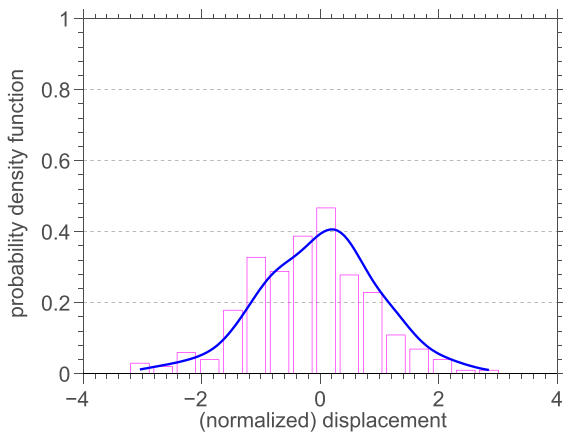
Fig. 15. Sample mean/standard deviation for tower horizontal displacement.



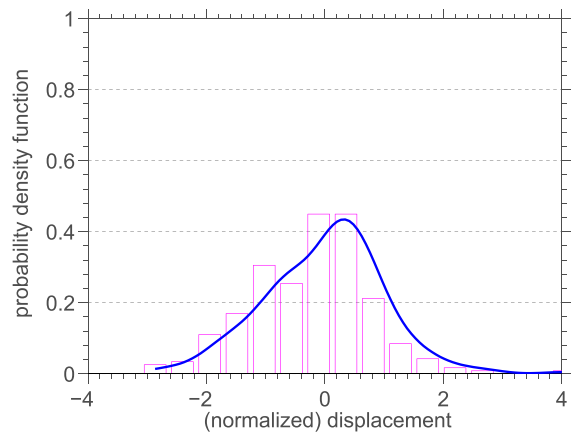
(a)  $t = 7.5 \text{ s}$



(b)  $t = 15.0 \text{ s}$



(c)  $t = 22.5 \text{ s}$



(d)  $t = 30.0 \text{ s}$

Fig. 16. Probability density function of tower horizontal dynamics (at different instants).

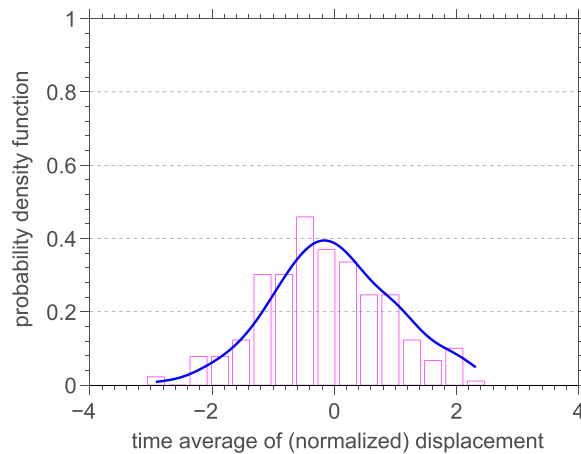


Fig. 17. Time average of tower horizontal dynamics probability density function.

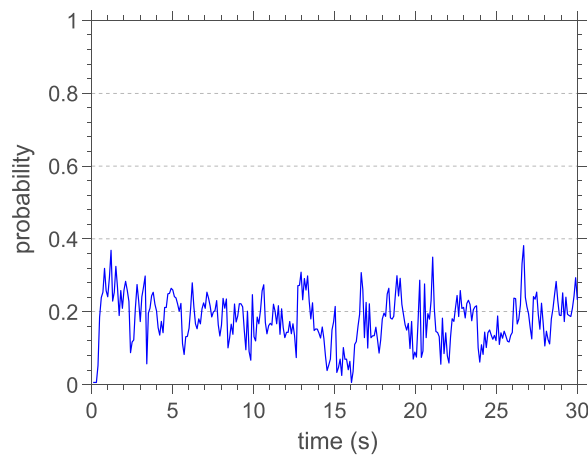


Fig. 18. Evolution of the probability of large horizontal vibrations.

time, are presented in Fig. 16. In all cases it is possible to observe small asymmetries with respect to mean and unimodal behavior, with maximum always occurring in the neighborhood of the mean value. The time average of the tower horizontal dynamics PDF is shown in Fig. 17, which reflects the unimodal characteristic of  $x_2$  distribution observed in the time instants of Fig. 16.

#### 4.7. Large vibrations probability

When the uncertainties in orchard sprayer dynamics are quantified through a probabilistic approach, it is of particular interest to calculate the probability of occurrence of extreme events. For instance, the structure presents large lateral (horizontal) vibrations due to some extreme loading or as a consequence of nonlinear interactions between the soil irregularities and the tower sprayer.

To perform this calculation it is necessary to define a level of lateral vibration that is considered high. In this paper, this value corresponds to an amplitude of lateral vibration greater than 30% of the distance between the left wheel and the trailer center line, i.e.,

$$\text{large vibration} = \{ |x_2(t)| > 30\% \text{ of } B_1 \}. \quad (28)$$

Therefore, for any instant  $t$ , it is of interest to determine the value of

$$\mathbb{P}\{ |x_2(t)| > 30\% \text{ of } B_1 \} = 1 - \mathbb{P}\{ |x_2(t)| \leq 30\% \text{ of } B_1 \}, \quad (29)$$

where



$$\mathbb{P}\{|x_2(t)| \leq 30\% \text{ of } B_1\} = \int_{-0.3B_1}^{+0.3B_1} dF_{x_2(t)}(x_2). \quad (30)$$

The last integral corresponds to the area of the curve that represents the PDF of  $x_2(t)$ , above the interval  $[-0.3B_1, 0.3B_1]$ . By calculating the integral of Eq. (30) for every instant in the time interval of analysis, and then replacing the result in Eq. (29), the probability of large lateral vibrations as a function of time is obtained. The evolution of this probability is shown in Fig. 18, where the reader can note that the probability of an unwanted level of lateral vibration is not negligible in general (20% on average), with peaks values near 40%.

## 5. Conclusions

This work presented the study of the nonlinear dynamics of an orchard tower sprayer that is subjected to random excitations due to soil irregularities, modeled as a three degrees of freedom multibody system. The random loadings were taken into account through a parametric probabilistic approach, where the external loading was assumed to be a random process that is represented through Karhunen-Loève decomposition. The paper not only proposes a mechanical analysis, but also provides a formulation for this type of system, and a methodology, that can be reused to analyze other industrial equipment excited by soil irregularities induced loads.

Numerical simulations showed that orchard tower sprayer has a very rich nonlinear dynamics, which is able to reproduce complex phenomena such as chaos. The study also indicated that system dynamics follows a direct energy cascade law, where the energy injected at the low frequencies are transferred into a nonlinear way through the middle frequencies of the band, being dissipated at the high frequencies.

A probabilistic analysis discloses a wide range of possible responses for the mechanical system, and shows a non negligible possibility of large lateral vibrations being developed during the sprayer operation.

In a future work, the authors intend to address the problem of lateral vibrations from the robust optimization point of view. Using the stochastic model developed in this work, they intend to find a robust strategy to change pair of system parameters (e.g., torsional stiffness and damping) in a way the levels of lateral vibrations are reduced. In parallel, it would be interesting to study the possibility of internal resonances, and to verify how they may disrupt or help in the operation of sprayer tower.

## Author contributions

J.M.B. proposed the problematic. A.C. and J.M.B. designed the research plan. J.M.B and J.L.P.F. constructed the deterministic model, based on a previous work of then. A.C. constructed an original stochastic model. J.L.P.F. implemented a deterministic version of the computational code, which was extended and adapted to run stochastic simulations by A.C. Numerical simulations were carried out by A.C. All the authors interpreted and discussed the results. A.C. wrote the manuscript, which was then revised by J.L.P.F. and J.M.B. All authors approved the final manuscript.

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## Appendix A. Supplementary data

Supplementary data associated with this article can be found in the online version at <http://dx.doi.org/10.1016/j.jsv.2017.07.023>.

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