#### **Supply Chain Document for Robot Manufacturing**

#### **Introduction:**

This document outlines the supply chain process involved in the manufacturing of a robot. The robot is composed of various components sourced from different suppliers across different regions. The goal is to manufacture a high-quality robot while optimizing costs and ensuring timely delivery.

#### **Robot Components:**

- 1. MG996 Servo Motor
- 2. Brushless Geared Hub Motor
- 3. Arduino Uno
- 4. ESP32
- 5. Jetson Nano
- 6. Lidar A2 Delta
- 7. Ultrasonic Sensor

### **Manufacturing Process:**

The manufacturing process involves assembling the robot components to create a functional robot.

The components are sourced from different suppliers based on price, quality, and availability. The production steps include:

1. Component Procurement: Components are ordered from the respective suppliers based on the required quantity for manufacturing.

- 2. Quality Control: Incoming components are inspected to ensure they meet the required quality standards.
- 3. Assembly: Skilled technicians assemble the robot using the procured components and following the design specifications.
- 4. Testing: Each robot undergoes rigorous testing to verify its functionality and performance.
- 5. Packaging: The robots are securely packaged to protect them during transportation.

## **Cost Analysis:**

## Widgets Used in Robot:

## **Engine**:

| component                     | Price (per piece) | Shipping price | Source        |
|-------------------------------|-------------------|----------------|---------------|
| MG996 Servo Motor             | \$2.20            | \$13.49        | Made in China |
| Brushless Geared Hub<br>Motor | \$93.00           | \$37.00        | Made in China |

#### **Controllers:**

| component   | Price (per piece) | Shipping price | Source     |
|-------------|-------------------|----------------|------------|
| Arduino Uno | \$8.00            | \$2.85         | AliExpress |
| ESP32       | \$8.00            | \$4.50         | Alibaba    |
| Jetson Nano | \$167.70          | \$7.40         | Amazon     |

#### **Sensors:**

| component         | Price (per piece) | Shipping price | Source     |
|-------------------|-------------------|----------------|------------|
| Lidar A2 Delta    | \$79.90           | \$6.00         | AliExpress |
| Ultrasonic Sensor | \$6.43            | \$6.00         | Amazon     |

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| Ultrasonic Sensor             | \$6.43            | \$6.00         | Amazon        |

# **Total Cost of Manufacturing One Robot:**

## **Engine:**

| component                     | Price (per piece) | Quantity | Total Price |
|-------------------------------|-------------------|----------|-------------|
| MG996 Servo Motor             | \$15.69           | 2        | \$31.38     |
| Brushless Geared Hub<br>Motor | \$130.00          | 2        | \$260.00    |
| Total Cost                    |                   |          | \$291.38    |

## **Controllers:**

| component   | Price (per piece) | Quantity | Total Price |
|-------------|-------------------|----------|-------------|
| Arduino Uno | \$10.85           | 5        | \$54.25     |
| ESP32       | \$12.50           | 2        | \$25.00     |
| Jetson Nano | \$175.10          | 1        | \$175.1     |
| Total Cost  |                   |          | \$254.35    |

## **Sensors:**

| component         | Price (per piece) | Quantity | Total Price |
|-------------------|-------------------|----------|-------------|
| Lidar A2 Delta    | \$85.90           | 1        | \$85.90     |
| Ultrasonic Sensor | \$12.43           | 1        | \$12.43     |
| Total Cost        |                   |          | \$98.33     |

| Part Category | Total Price |
|---------------|-------------|
| Engine        | \$291.38    |
| Controllers   | \$254.35    |
| Sensors       | \$98.33     |
| Total Cost    | \$644.06    |

The total cost to manufacture one robot amounts to **§644.06.** 

Furthermore, you have calculated the total cost of supply chains for manufacturing 40 robots.

## **Total Cost of Supply Chains to Produce 40 Robots:**

| Part Category | Total Price |
|---------------|-------------|
| Engine        | \$11,655.20 |
| Controllers   | \$10174.00  |
| Sensors       | \$3,933.20  |
| Total Cost    | \$25762.4   |

Therefore, the Total Cost of Supply Chains to produce 40 robots is <u>\$25762.4.</u>

#### **Conclusion:**

By efficiently managing the robot manufacturing supply chain, we can produce high-quality robots while maintaining cost-effectiveness and meeting delivery timelines. Regular evaluations and improvements in the supply chain process will ensure the success of our robot manufacturing endeavors.