## **Robot Manufacturing Supply Chain Document**

#### **Introduction:**

This document outlines the supply chain process involved in the manufacturing of a robot. The robot is composed of various components sourced from different suppliers across different regions. The goal is to manufacture a high-quality robot while optimizing costs and ensuring timely delivery.

### **Robot Components:**

- 1. MG996 Servo Motor
- 2. Brushless Geared Hub Motor
- 3. Arduino Uno
- 4. ESP32
- 5. Jetson Nano
- 6. Lidar A2 Delta
- 7. Ultrasonic Sensor

## **Manufacturing Process:**

The manufacturing process involves assembling the robot components to create a functional robot.

The components are sourced from different suppliers based on price, quality, and availability. The production steps include:

1. Component Procurement: Components are ordered from the respective suppliers based on the required quantity for manufacturing.

- 2. Quality Control: Incoming components are inspected to ensure they meet the required quality standards.
- 3. Assembly: Skilled technicians assemble the robot using the procured components and following the design specifications.
- 4. Testing: Each robot undergoes rigorous testing to verify its functionality and performance.
- 5. Packaging: The robots are securely packaged to protect them during transportation.

## **Cost Analysis:**

## Widgets Used in Robot:

# **Engine**:

component	Price (per piece)	Shipping price	Source
MG996 Servo Motor	\$2.20	\$13.49	Made in China
Brushless Geared Hub Motor	\$93.00	\$37.00	Made in China

### **Controllers:**

component	Price (per piece)	Shipping price	Source
Arduino Uno	\$8.00	\$2.85	AliExpress
ESP32	\$8.00	\$4.50	Alibaba
Jetson Nano	\$167.70	\$7.40	Amazon

## **Sensors:**

component	Price (per piece)	Shipping price	Source
Lidar A2 Delta	\$79.90	\$6.00	AliExpress
Ultrasonic Sensor	\$6.43	\$6.00	Amazon

component	Price (per piece)	Shipping price	Source
MG996 Servo Motor	\$2.20	\$13.49	Made in China
Brushless Geared Hub Motor	\$93.00	\$37.00	Made in China
Arduino Uno	\$8.00	\$2.85	AliExpress
ESP32	\$8.00	\$4.50	Alibaba
Jetson Nano	\$167.70	\$7.40	Amazon
Lidar A2 Delta	\$79.90	\$6.00	AliExpress
Ultrasonic Sensor	\$6.43	\$6.00	Amazon

# **Total Cost of Manufacturing One Robot:**

# **Engine:**

component	Price (per piece)	Quantity	Total Price
MG996 Servo Motor	\$15.69	2	\$31.38
Brushless Geared Hub Motor	\$130.00	2	\$260.00
Total Cost			\$291.38

# **Controllers:**

component	Price (per piece)	Quantity	Total Price
Arduino Uno	\$10.85	5	\$54.25
ESP32	\$12.50	2	\$25.00
Jetson Nano	\$175.10	1	\$175.1
Total Cost			\$254.35

# **Sensors:**

component	Price (per piece)	Quantity	Total Price
Lidar A2 Delta	\$85.90	1	\$85.90
Ultrasonic Sensor	\$12.43	1	\$12.43
Total Cost			\$98.33

Part Category	Total Price
Engine	\$291.38
Controllers	\$254.35
Sensors	\$98.33
Total Cost	\$644.06

The total cost to manufacture one robot amounts to **§644.06.** 

Furthermore, you have calculated the total cost of supply chains for manufacturing 40 robots.

# **Total Cost of Supply Chains to Produce 40 Robots:**

Part Category	Total Price
Engine	\$11,655.20
Controllers	\$10174.00
Sensors	\$3,933.20
Total Cost	\$25762.4

Therefore, the Total Cost of Supply Chains to produce 40 robots is <u>\$25762.4.</u>

### **Conclusion:**

By efficiently managing the robot manufacturing supply chain, we can produce high-quality robots while maintaining cost-effectiveness and meeting delivery timelines. Regular evaluations and improvements in the supply chain process will ensure the success of our robot manufacturing endeavors.