1. Install CUPS Print Server

1.1 sudo apt-get install cups –y

2. Start CUPS Print Service

2.1 sudo systemctl start cups

3. Enable CUPS Print Service

3.1 sudo systemctl enable cups

4. Configure CUPS Print Server

- 4.1 sudo nano /etc/cups/cupsd.conf
- 4.2 Make these changes in the cupsd.conf file and save the file
 - 4.2.1 # Show shared printers on the local network.
 - Browsing On
 - BrowseLocalProtocols dnssd
 - 4.2.2 # Only listen for connections from the local machine.
 - Port 631
 - Listen /run/cups/cups.sock
 - 4.2.3 # Restrict access to the server...
 - <Location />
 - Order allow, deny
 - Allow @Local
 - </Location>
 - 4.2.4 # Restrict access to the admin pages...
 - <Location /admin>
 - AuthType Default
 - Require valid-user
 - Order allow, deny
 - Allow @Local
 - </Location>

5. Restart CUPS Print Service

5.1 sudo systemctl restart cups

6. Add the CUPS localhost printer to the system

- 6.1 Type "printer" in the Activities search bar, and then select the "Printer Settings"
- 6.2 Click on the "Add" button in the "Printer Settings"

7. Configure a CUPS server (often the local machine) using the CUPS API (Application Programming Interface)

7.1 system-config-printer

8. Lists the available devices and drivers known to the CUPS server(The -v option is used to list the available devices.)

8.1 sudo lpinfo -v

9. Configure printer and class queues provided by CUPS

(-p : Specifies the name of the printer to add.

- printer name: Here the printer name is EPSON-M100-Series.
- -E: Enables the destination and accepts jobs.
- -v : Sets the device-uri attribute of the print queue.
- -m : Sets the PPD file for the printer from the model directory or by using one of the driver interfaces.)
 - 9.1 sudo lpadmin -p CUPS-BRF-Printer -E -v cups-brf:/

10. The cupsaccept command instructs the printing system to accept print jobs to the specified destinations

10.1 sudo cupsaccept CUPS-BRF-Printer

10.2 sudo cupsenable CUPS-BRF-Printer

11. lpstat displays status information about the current classes, jobs, and printers.

(-p: Shows the printers and whether or not they are enabled for printing. If no printers are specified then all printers are listed.

- -d: Shows the current default destination.
- -r: Shows whether the CUPS server is running.
- -l: Shows a long listing of printers, classes, or jobs.
- -o: Shows the jobs queue on the specified destinations. If no destinations are specified all jobs are shown.)

11.1 lpstat -p -d

12. lpoptions displays or sets printer options and defaults

12.1 sudo lpoptions -d CUPS-BRF-Printer

13. lp command submits files for printing or alters a pending job/lpr submits files for printing

13.1 *lp usb2.c*

13.2 lpr usb2.c