

# N,N-DIMETHYLCYCLOHEXYLAMINE

DXN

| CAUTIONARY RESPONSE INFORMATION  |   |           |                       |
|--|---|-----------|-----------------------|
| Common Synonyms<br>Cyclohexylamine, n,n-dimethyl<br>n-Dimethylcyclohexanamine  | Liquid  | Colorless | Musky ammonia<br>odor |
| Floats and mixes slowly with water.  |   |           |                       |
| Keep people away. Avoid contact with vapor or liquid.<br>Avoid inhalation.<br>Wear self-contained breathing apparatus and full protective clothing.<br>Restrict ignition sources.<br>Notify local health and pollution control agencies.<br>Protect water intakes. |   |           |                       |
| Fire   | COMBUSTIBLE.<br>Flashback along vapor trail may occur.<br>Containers may explode in fire.<br>Vapor may explode if ignited in enclosed area.<br>Wear self-contained breathing apparatus and full protective clothing.<br>Extinguish with CO <sub>2</sub> , dry chemicals, or foam.   |           |                       |
| Exposure   | CALL FOR MEDICAL AID.<br><br>VAPOR<br>Strong irritant to eyes, nose and throat.<br>Harmful if inhaled; could be fatal.<br>Move victim to fresh air.<br>If breathing has stopped, give artificial respiration.<br>If breathing is difficult, give oxygen.<br><br>LIQUID<br>Will burn skin and eyes.<br>Harmful if swallowed.<br>IF IN EYES: flush with plenty of water for at least 15 minutes.<br>Remove contaminated clothing and shoes.<br>Flush affected areas with plenty of running water. |           |                       |
| Water Pollution  | Effect of low concentration on aquatic life is unknown.<br>May be dangerous if it enters water intakes.<br>Notify local health and wildlife officials.<br>Notify operators of nearby water intakes.   |           |                       |

| 1. CORRECTIVE RESPONSE ACTIONS        | 2. CHEMICAL DESIGNATIONS   | 3. HEALTH HAZARDS   |
|---------------------------------------|--|---|
| Stop discharge<br>Dilute and disperse | <b>2.1 CG Compatibility Group:</b> 7; Aliphatic amines<br><b>2.2 Formula:</b> (CH <sub>3</sub> ) <sub>2</sub> NCH <sub>2</sub> H <sub>5</sub><br><b>2.3 IMO/UN Designation:</b> 8/2264<br><b>2.4 DOT ID No.:</b> 2264<br><b>2.5 CAS Registry No.:</b> 98-94-2<br><b>2.6 NAERG Guide No.:</b> 132<br><b>2.7 Standard Industrial Trade Classification:</b> 51453 | <b>3.1 Personal Protective Equipment:</b> Wear self-contained breathing apparatus, rubber boots, heavy rubber gloves. If entering spill area, wear self-contained breathing apparatus and full protective clothing, including boots.<br><b>3.2 Symptoms Following Exposure:</b> Inhalation of high concentration of vapor will produce irritation of the respiratory tract and lungs. Inhalation of large quantities of vapor may be fatal.<br><b>3.3 Treatment of Exposure:</b> Get medical attention. INHALATION: Remove from exposure area. If the victim has trouble breathing, give oxygen. If breathing has stopped, give artificial respiration. EYES: Flush eyes with water for at least 15 minutes. SKIN: Remove contaminated clothing. Flush affected areas with plenty of running water.<br><b>3.4 TLV-TWA:</b> Not listed.<br><b>3.5 TLV-STEL:</b> Not listed.<br><b>3.6 TLV-Ceiling:</b> Not listed.<br><b>3.7 Toxicity by Ingestion:</b> Grade 3; LD <sub>50</sub> = 348 mg/kg (rat)<br><b>3.8 Toxicity by Inhalation:</b> Currently not available.<br><b>3.9 Chronic Toxicity:</b> Currently not available.<br><b>3.10 Vapor (Gas) Irritancy Characteristics:</b> Vapors are irritating such that personnel will not tolerate moderate or high concentrations.<br><b>3.11 Liquid or Solid Characteristics:</b> Severe skin irritant. Causes second and third-degree burns on short contact and is very injurious to eyes.<br><b>3.12 Odor Threshold:</b> Currently not available.<br><b>3.13 IDLH Value:</b> Not listed.<br><b>3.14 OSHA PEL-TWA:</b> Not listed.<br><b>3.15 OSHA PEL-STEL:</b> Not listed.<br><b>3.16 OSHA PEL-Ceiling:</b> Not listed.<br><b>3.17 EPA AEGL:</b> Not listed |

| 4. FIRE HAZARDS   | 7. SHIPPING INFORMATION   |                |                      |   |                    |   |                      |   |
|---|---|----------------|----------------------|---|--------------------|---|----------------------|---|
| <b>4.1 Flash Point:</b> 108°F C.C.<br><b>4.2 Flammable Limits in Air:</b> Currently not available<br><b>4.3 Fire Extinguishing Agents:</b> Carbon dioxide, dry chemical powder, polymer or alcohol foam.<br><b>4.4 Fire Extinguishing Agents Not to Be Used:</b> Currently not available<br><b>4.5 Special Hazards of Combustion Products:</b> Currently not available<br><b>4.6 Behavior in Fire:</b> Dangerous when exposed to heat or flame. Can react vigorously with oxidizing materials.<br><b>4.7 Auto Ignition Temperature:</b> Currently not available<br><b>4.8 Electrical Hazards:</b> Currently not available<br><b>4.9 Burning Rate:</b> Currently not available<br><b>4.10 Adiabatic Flame Temperature:</b> Currently not available<br><b>4.11 Stoichiometric Air to Fuel Ratio:</b> 63.1 (calc.)<br><b>4.12 Flame Temperature:</b> Currently not available<br><b>4.13 Combustion Molar Ratio (Reactant to Product):</b> 17.5 (calc.)<br><b>4.14 Minimum Oxygen Concentration for Combustion (MOCC):</b> Not listed   | <b>7.1 Grades of Purity:</b> 97%, 99%<br><b>7.2 Storage Temperature:</b> Ambient<br><b>7.3 Inert Atmosphere:</b> Not listed<br><b>7.4 Venting:</b> Not listed<br><b>7.5 IMO Pollution Category:</b> C<br><b>7.6 Ship Type:</b> 2<br><b>7.7 Barge Hull Type:</b> Currently not available |                |                      |   |                    |   |                      |   |
| 8. HAZARD CLASSIFICATIONS   |   |                |                      |   |                    |   |                      |   |
| <b>8.1 49 CFR Category:</b> Corrosive material<br><b>8.2 49 CFR Class:</b> 8<br><b>8.3 49 CFR Package Group:</b> II<br><b>8.4 Marine Pollutant:</b> No<br><b>8.5 NFPA Hazard Classification:</b> <table border="1"> <thead> <tr> <th>Category</th> <th>Classification</th> </tr> </thead> <tbody> <tr> <td>Health Hazard (Blue)</td> <td>3</td> </tr> <tr> <td>Flammability (Red)</td> <td>3</td> </tr> <tr> <td>Instability (Yellow)</td> <td>0</td> </tr> </tbody> </table>   | Category  | Classification | Health Hazard (Blue) | 3 | Flammability (Red) | 3 | Instability (Yellow) | 0 |
| Category  | Classification  |                |                      |   |                    |   |                      |   |
| Health Hazard (Blue)  | 3   |                |                      |   |                    |   |                      |   |
| Flammability (Red)  | 3   |                |                      |   |                    |   |                      |   |
| Instability (Yellow)  | 0   |                |                      |   |                    |   |                      |   |
| 8.6 EPA Reportable Quantity:  | Not listed.   |                |                      |   |                    |   |                      |   |
| 8.7 EPA Pollution Category:   | Not listed.   |                |                      |   |                    |   |                      |   |
| 8.8 RCRA Waste Number:  | Not listed  |                |                      |   |                    |   |                      |   |
| 8.9 EPA FWCNA List:   | Not listed  |                |                      |   |                    |   |                      |   |
| 9. PHYSICAL & CHEMICAL PROPERTIES   |   |                |                      |   |                    |   |                      |   |
| <b>9.1 Physical State at 15° C and 1 atm:</b> Liquid<br><b>9.2 Molecular Weight:</b> 127.23<br><b>9.3 Boiling Point at 1 atm:</b> 323.6°F = 162°C = 435.2°K<br><b>9.4 Freezing Point:</b> Currently not available<br><b>9.5 Critical Temperature:</b> Currently not available<br><b>9.6 Critical Pressure:</b> Currently not available<br><b>9.7 Specific Gravity:</b> 0.849 at 20°C<br><b>9.8 Liquid Surface Tension:</b> Currently not available<br><b>9.9 Liquid Water Interfacial Tension:</b> Currently not available<br><b>9.10 Vapor (Gas) Specific Gravity:</b> 4.4 (est)<br><b>9.11 Ratio of Specific Heats of Vapor (Gas):</b> Currently not available<br><b>9.12 Latent Heat of Vaporization:</b> Currently not available<br><b>9.13 Heat of Combustion:</b> Currently not available<br><b>9.14 Heat of Decomposition:</b> Currently not available<br><b>9.15 Heat of Solution:</b> Currently not available<br><b>9.16 Heat of Polymerization:</b> Not pertinent<br><b>9.17 Heat of Fusion:</b> Currently not available<br><b>9.18 Limiting Value:</b> Currently not available<br><b>9.19 Reid Vapor Pressure:</b> Currently not available |   |                |                      |   |                    |   |                      |   |

## NOTES

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| 9.20<br>SATURATED LIQUID DENSITY |                       | 9.21<br>LIQUID HEAT CAPACITY |                                     | 9.22<br>LIQUID THERMAL CONDUCTIVITY |   | 9.23<br>LIQUID VISCOSITY   |                               |
|----------------------------------|-----------------------|------------------------------|-------------------------------------|-------------------------------------|---|----------------------------|-------------------------------|
| Temperature<br>(degrees F)       | Pounds per cubic foot | Temperature<br>(degrees F)   | British thermal unit per<br>pound-F | Temperature<br>(degrees F)          | British thermal unit inch<br>per hour-square foot-F | Temperature<br>(degrees F) | Centipoise                    |
| CURRENTLY<br>NOT<br>AVAILABLE    |                       |                              | CURRENTLY<br>NOT<br>AVAILABLE       |                                     | CURRENTLY<br>NOT<br>AVAILABLE                       |                            | CURRENTLY<br>NOT<br>AVAILABLE |

| 9.24<br>SOLUBILITY IN WATER   |                                   | 9.25<br>SATURATED VAPOR PRESSURE |                               | 9.26<br>SATURATED VAPOR DENSITY |                               | 9.27<br>IDEAL GAS HEAT CAPACITY  |   |
|-------------------------------|-----------------------------------|----------------------------------|-------------------------------|---------------------------------|-------------------------------|--|---|
| Temperature<br>(degrees F)    | Pounds per 100 pounds<br>of water | Temperature<br>(degrees F)       | Pounds per square inch        | Temperature<br>(degrees F)      | Pounds per cubic foot         | Temperature<br>(degrees F)   | British thermal unit per<br>pound-F   |
| CURRENTLY<br>NOT<br>AVAILABLE |                                   |                                  | CURRENTLY<br>NOT<br>AVAILABLE |                                 | CURRENTLY<br>NOT<br>AVAILABLE | 0<br>25<br>50<br>75<br>100<br>125<br>150<br>175<br>200<br>225<br>250<br>275<br>300<br>325<br>350<br>375<br>400<br>425<br>450<br>475<br>500<br>525<br>550<br>575<br>600 | 0.031<br>0.035<br>0.039<br>0.043<br>0.047<br>0.051<br>0.055<br>0.060<br>0.064<br>0.068<br>0.072<br>0.076<br>0.080<br>0.084<br>0.088<br>0.093<br>0.097<br>0.101<br>0.105<br>0.109<br>0.113<br>0.117<br>0.121<br>0.126<br>0.130 |