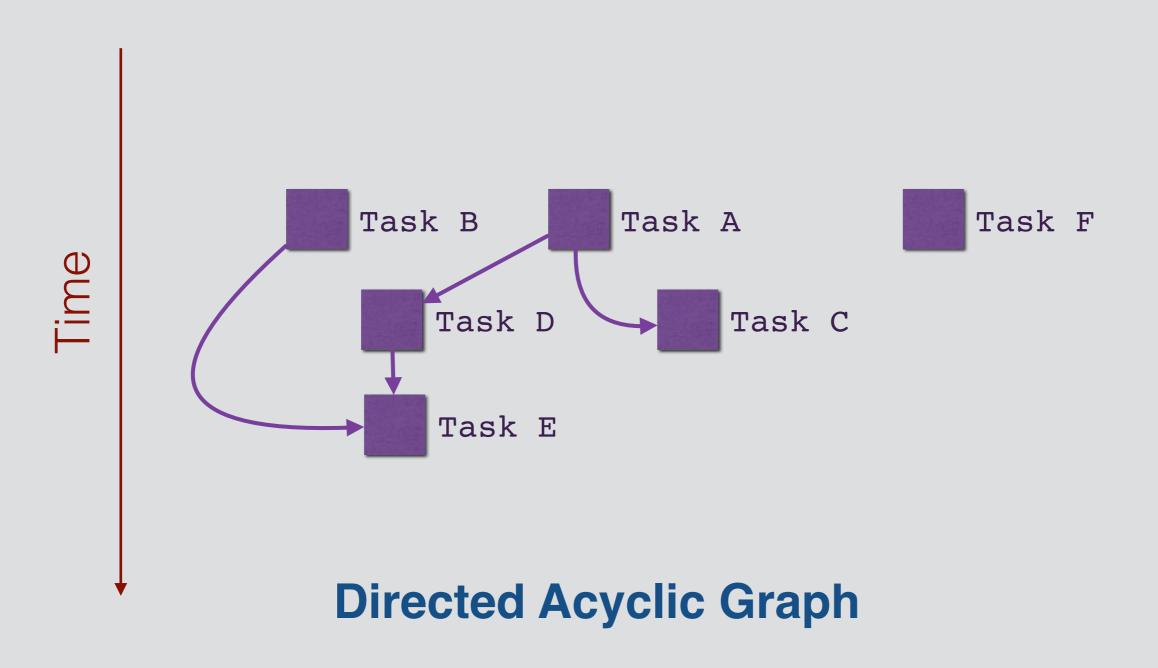
Problems and Challenges

Dependancies in Data and Process



Problems and Challenges

Difference in Time Measurement Technique

Total Time