# Symbols

# Sets

| Name  | Domains    | Description  |
|---|------------|--|
| i, i1   | *          | index  |
| j   | i          | a duplicate of i   |
| m   | *          | QC index   |
| n   | m          | A duplicate of j   |
| L   | m, i       |  |
| D   | m, i       | Unloading Containers. U is a subset of index i                       |
| C   | m, i       | All Containers   |
| li  | *          | AGV index  |
| a, a1, a2, a2 <sub>-</sub> 1, a1 <sub>-</sub> 1 | *          | AGV actions  |
| XR, XR1   | *          | Vertical Operational Area  |
| YR  | *          | Horizontal Operational Area  |
| YS  | YR         | Horizontal Seaside Operation Area                                    |
| YL  | YR         | Horizontal Path  |
| 0   | m, i, XR   |  |
| $A_L$ set                                       | XR         |  |
| A_R_set   | XR         |  |
| WT  | m, i, a    | set of total actions without virtual node. More precisely, just WHWV |
| WV  | m, i, a    | Vertical Actions   |
| WH  | m, i, a    | Horizontal Actions   |
| psi_1   | m, i, m, i | sequence of Container jobs for QC                                    |
| $psi_2$   | m, i, m, i | sequence of Container jobs for ASC                                   |
| h   | m          |  |
| k   | i          |  |
| x_t   | XR         |  |
| SameAs  | *, *       | Set Element Comparison Without Checking                              |

# Parameters

| Name     | Domains | Description   |
|----------|---------|---|
| S_Q      |         | switch time for qc between two containers                   |
| v        |         | AGV speed   |
| Mnum     |         | a very large number   |
| o1       | m, i    | merely a copy of the o(m,i,XR), with XR treated as a number |
| $G_{-}Q$ | m, i    |   |
| $G_{-}Y$ | m, i    |   |

# Variables

| Name             | Domains          | Description  |
|------------------|------------------|--|
| Z                | m, i, m, i, li   | used mainly for handling QC double cycling, it consists of 0           |
|                  |                  | virtual point!   |
| $U_AGV$          | m, i, a, m, i, a | $U_AGV(j_1,j_2)$ conducted before                                      |
| $U_{-}QC$        | m, i, m, i, a    | $U_{-}QC(j,WT)$ conducted before                                       |
| P_X              | m, i, a, XR      | P_X(WV,x) finish V loc, These are defined on actions, NOT              |
|                  |                  | ON CONTAINERS!   |
| P_Y              | m, i, a, YR      | P <sub>-</sub> Y(WH,y) finish H loc, These are defined on actions, NOT |
|                  |                  | ON CONTAINERS!   |
| $T_{-}Q$         | m, i             | start time of QC   |
| $T_{-}Y$         | m, i             | Start time of agv putting cont on ASC                                  |
| $T_start$        | m, i, a          | Start of agv for action (m,i,a)  |
| $t\_AGV$         | m, i, a, m, i, a | $t_AGV(WT_1,WT_2)$   |
| $X_{-}$ position | m, i, a          | $X_{-}$ position(WT)   |
| $Y_{-}$ position | m, i, a          | $Y_{-position}(WT)$  |
| obj              |                  | objective function   |

# Equations

| Name                | Domains                        | Description                         |
|---------------------|--------------------------------|-------------------------------------|
| ADRP1               |                                | AGV Dispatching and Routing Problem |
| ADRP2               |                                | AGV Dispatching and Routing Problem |
| $\mathrm{cnstr}\_2$ | m, i                           |                                     |
| ${ m cnstr}\_3$     | m, i, li                       | С,В                                 |
| $cnstr_4$           | li                             | B with 0 virtual node               |
| $\mathrm{cnstr}\_5$ | li                             | "B with 0 virutal node"             |
| $cnstr\_6$          | m, i                           | L                                   |
| ${ m cnstr}$ _7     | m, i                           | D                                   |
| cnstr8              | m, i, n, j, XR                 | C,C,XR                              |
| $cnstr_9$           | m, i, n, j, YR                 | C,C,YR                              |
| $cnstr_{-}10$       | m, i, a                        | C,a                                 |
| $cnstr_11$          | m, i, a                        | C,a                                 |
| $cnstr_12$          | m, i                           | L                                   |
| $cnstr_{-}13$       | m, i                           | D                                   |
| $cnstr_{-}14$       | m, i, XR                       | D                                   |
| $cnstr_{-}15$       | m, i                           | L                                   |
| $cnstr_{-}16$       | m, i                           | D                                   |
| $cnstr_17$          | m, i                           | L                                   |
| $cnstr_18$          | m, i, XR                       | L                                   |
| $cnstr_19$          | m, i                           | D                                   |
| $cnstr_{-}20$       | m, i, a, a, YR                 | WH,YR                               |
| $cnstr_21$          | m, i, a, a, XR                 | WV,XR                               |
| $cnstr_22$          | m, i, n, j                     | $_{\mathrm{C,C}}$                   |
| $cnstr_23$          | m, i, a, n, j, a, YR, XR, a, a | WH,WH,YR,XR                         |
| $cnstr_24$          | m, i, n, j, a                  | C, WH                               |
| $cnstr_25$          | m, i, n, j, a, a               | C, WH                               |

| Name          | Domains                 | Description         |
|---------------|-------------------------|---------------------|
| cnstr_26_1    | n, j, a, YS, m, i, a, a | WH,YS,D             |
| $cnstr_26_2$  | n, j, a, YS, m, i, a, a | WH,YS,D             |
| $cnstr_27$    | m, i, a, n, j, a, XR    | WV, XR              |
| $cnstr_28$    | m, i, a, a              | С,а                 |
| $cnstr_29$    | m, i, i                 | C,C                 |
| $cnstr_{-}30$ | m, i, m, i              | $psi_{-}1$          |
| $cnstr_31$    | m, i, m, i              | $\mathrm{psi}_{-}2$ |
| $cnstr_32$    | m, i                    | D                   |
| $cnstr\_33$   | m, i                    | L                   |
| $cnstr_34$    | m, i, m, i              | $_{ m D,L}$         |
| $cnstr\_35$   | m, i, m, i              | L,D                 |
| $cnstr\_36$   | m, i, a                 | D,a                 |
| $cnstr_37$    | m, i, a                 | D,a                 |
| $cnstr_{-}38$ | m, i, a, a, n, j, a     | WT,WT               |
| $cnstr_39$    | m, i, a, XR             | C,a,XR              |
| $cnstr_40$    | m, i, a, YR             | C,a,YR              |
| $cnstr_41_1$  | m, i, a, m, i, a        |                     |
| $cnstr_41_2$  | m, i, a, m, i, a        |                     |
| $cnstr_41_3$  | m, i, a, m, i, a        |                     |
| $cnstr_41_4$  | m, i, a, m, i, a        |                     |

# **Equation Definitions**

### ADRP1

$$obj \geq T_{\text{-}}Q_{\text{m3,i3}} + G_{\text{-}}Q_{\text{m3,i3}}$$

### ADRP2

$$\mathrm{obj} \geq \mathrm{T_{\text{-}}Y_{\text{m3,i3}}} + \mathrm{G_{\text{-}}Y_{\text{m3,i3}}}$$

 $\mathbf{cnstr}_{-}\mathbf{2}_{m,i}$ 

$$\sum_{li,n,j\mid (\mathbf{C}_{n,j}\vee (n=\mathtt{m0})\wedge (j=\mathtt{i0}))}\mathbf{z}_{m,i,n,j,li}=1 \qquad \qquad \forall m,i\mid \mathbf{C}_{m,i}$$

 $\mathbf{cnstr}_{-}\mathbf{3}_{m,i,li}$ 

$$\sum_{n,j\mid (\mathbf{C}_{n,j}\vee (n=\mathtt{m0})\wedge (j=\mathtt{i0}))} \mathbf{z}_{n,j,m,i,li} = \sum_{h,k\mid (\mathbf{C}_{h,k}\vee (h=\mathtt{m0})\wedge (k=\mathtt{i0}))} \mathbf{z}_{m,i,h,k,li} \qquad \forall m,i,li\mid \mathbf{C}_{m,i}$$

 $\mathbf{cnstr}\_\mathbf{4}_{li}$ 

$$\sum_{m,i|\mathcal{C}_{m,i}} \mathbf{z}_{\mathtt{m0,i0},m,i,li} = 1 \qquad \forall li$$

 $\mathbf{cnstr}_{-}\mathbf{5}_{li}$ 

$$\sum_{m,i|\mathcal{C}_{m,i}} \mathbf{z}_{m,i,\mathsf{m0,i0},li} = 1$$

 $\mathbf{cnstr}_{\mathbf{-}}\mathbf{6}_{m,i}$ 

$$\sum_{li,n,j \mid (\mathbf{D}_{n,j} \vee (n=\mathtt{m0}) \wedge (j=\mathtt{i0}))} \mathbf{z}_{m,i,n,j,li} = 1 \qquad \qquad \forall m,i \mid \mathbf{L}_{m,i}$$

 $\mathbf{cnstr}_{-}\mathbf{7}_{m,i}$ 

$$\sum_{\substack{l: (n,j) \mid (\mathbf{L}_{n,j} \vee (n=m0) \wedge (j=i0))}} \mathbf{z}_{m,i,n,j,li} = 1 \qquad \forall m,i \mid \mathbf{D}_{m,i}$$

 $\mathbf{cnstr}_{-}\mathbf{8}_{m,i,n,j,XR}$ 

$$\mathbf{P}_{-}\mathbf{X}_{m,i,\mathtt{a4},XR} = \mathbf{P}_{-}\mathbf{X}_{n,j,\mathtt{a0},XR}[(\sum_{li}\mathbf{z}.\mathbf{L}_{m,i,n,j,li} = 1)] \qquad \forall m,i,n,j,XR \mid (\mathbf{WT}_{m,i,\mathtt{a4}} \wedge \mathbf{WH}_{n,j,\mathtt{a0}})$$

 $\mathbf{cnstr}_{-}\mathbf{9}_{m,i,n,j,YR}$ 

$$\mathbf{P}_{-}\mathbf{Y}_{m,i,\mathtt{a4},YR} = \mathbf{P}_{-}\mathbf{Y}_{n,j,\mathtt{a0},YR}[(\sum_{li}\mathbf{z}.\mathbf{L}_{m,i,n,j,li} = 1)] \qquad \forall m,i,n,j,YR \mid (\mathbf{WT}_{m,i,\mathtt{a4}} \wedge \mathbf{WT}_{n,j,\mathtt{a0}})$$

 $\mathbf{cnstr}_{-}\mathbf{10}_{m,i,a}$ 

$$\sum_{XR} \mathbf{P}_{-}\mathbf{X}_{m,i,a,XR} = 1 \qquad \qquad \forall m,i,a \mid \mathbf{WT}_{m,i,a}$$

 $\mathbf{cnstr}_{ extsf{-}}\mathbf{11}_{m,i,a}$ 

$$\sum_{YR} P_{-}Y_{m,i,a,YR} = 1 \qquad \forall m, i, a \mid WT_{m,i,a}$$

 $\mathbf{cnstr}_{-}\mathbf{12}_{m,i}$ 

$$\sum_{YL} P_{-}Y_{m,i,\mathtt{a0},YL} = 1 \qquad \qquad \forall m,i \mid (L_{m,i} \wedge WT_{m,i,\mathtt{a0}})$$

 $\mathbf{cnstr}_{ extsf{-}}\mathbf{13}_{m,i}$ 

$$\sum_{YS} P_{-}Y_{m,i,\mathtt{a0},YS} = 1 \qquad \forall m,i \mid (D_{m,i} \wedge WT_{m,i,\mathtt{a0}})$$

 $\mathbf{cnstr}_{ extsf{-}}\mathbf{14}_{m,i,XR}$ 

$$P_{-X_{m,i,\mathtt{a0},XR}} = 1 \qquad \forall m,i,XR \mid (D_{m,i} \wedge O_{m,i,XR} \wedge WT_{m,i,\mathtt{a0}})$$

 $\mathbf{cnstr}_{-}\mathbf{15}_{m,i}$ 

$$\sum_{\substack{A\_L\_set,A\_R\_set \\ WT_{m,i,\mathtt{a0}})}} (\sum_{\substack{x\_t \mid ((\mathtt{x\_t.val} \geq A\_L\_set.val) \land (\mathtt{x\_t.val} \leq A\_R\_set.val))}} P\_X_{m,i,\mathtt{a0},x\_t}) = 1 \qquad \forall m,i \mid (L_{m,i} \land w)$$

 $\mathbf{cnstr}_{-}\mathbf{19}_{m,i}$ 

$$\sum_{\substack{A\_L\_set,A\_R\_set \ x\_t \mid ((\mathbf{x}\_t.\mathbf{val} \geq A\_L\_set.\mathbf{val}) \land (\mathbf{x}\_t.\mathbf{val} \leq A\_R\_set.\mathbf{val}))}} \mathbf{P}\_\mathbf{X}_{m,i,\mathtt{a3},x\_t}) = 1 \qquad \qquad \forall m,i \mid (\mathbf{D}_{m,i} \land \mathbf{W}\mathbf{T}_{m,i,\mathtt{a3}})$$

 $\mathbf{cnstr}_{-}\mathbf{16}_{m,i}$ 

$$\sum_{YL} P_{-}Y_{m,i,\mathsf{a3},YL} = 1 \qquad \qquad \forall m,i \mid (D_{m,i} \land \mathrm{WT}_{m,i,\mathsf{a3}})$$

 $\mathbf{cnstr}_{-}\mathbf{17}_{m,i}$ 

$$\sum_{YS} P_{-}Y_{m,i,\mathtt{a3},YS} = 1 \qquad \qquad \forall m,i \mid (L_{m,i} \wedge WT_{m,i,\mathtt{a3}})$$

 $\mathbf{cnstr}_{-}\mathbf{18}_{m,i,XR}$ 

$$P_{-}X_{m,i,\mathtt{a3},XR} = 1 \qquad \qquad \forall m,i,XR \mid (L_{m,i} \wedge o_{m,i,XR} \wedge WT_{m,i,\mathtt{a3}})$$

 $\mathbf{cnstr} \boldsymbol{_{-}20}_{m,i,a1,a1\_1,YR}$ 

$$P_{-}Y_{m,i,a1,YR} = P_{-}Y_{m,i,a1\_1,YR} \qquad \forall m,i,a1,a1\_1,YR \mid (WH_{m,i,a1} \wedge WT_{m,i,a1\_1} \wedge (ord(a1\_1) = (ord(a1) - 1)))$$

 ${f cnstr}_{-}{f 21}_{m,i,a1,a1,1,XR}$ 

$$P_{-X_{m,i,a1,XR}} = P_{-X_{m,i,a1-1,XR}} \quad \forall m, i, a1, a1-1, XR \mid (WH_{m,i,a1} \land WT_{m,i,a1-1} \land (ord(a1-1) = (ord(a1) - 1)))$$

 $\mathbf{cnstr}_{-}\mathbf{22}_{m,i,n,j}$ 

$$\mathbf{U}_{-}\mathbf{AGV}_{m,i,\mathtt{a4},n,j,\mathtt{a1}} \geq \sum_{li} \mathbf{z}_{m,i,n,j,li} \qquad \qquad \forall m,i,n,j \mid (\mathbf{WT}_{m,i,\mathtt{a4}} \wedge \mathbf{WT}_{n,j,\mathtt{a1}})$$

 $\mathbf{cnstr}_{-}\mathbf{23}_{m,i,a1,n,j,a2,YR,XR,a1\_1,a2\_1}$ 

$$\begin{aligned} & \text{U\_AGV}_{m,i,a1,n,j,a2} + \text{U\_AGV}_{n,j,a2,m,i,a1} + 3 - \text{P\_Y}_{m,i,a1,YR} - \text{P\_Y}_{n,j,a2,YR} - \sum_{XR1 \mid (\text{XR1.val} \leq \text{XR.val})} & (\text{P\_X}_{m,i,a1\_1,XR1} - \text{P\_X}_{m,i,a1\_1,XR1} - \text{P\_X}_{m,i,a1\_1,XR1} - \text{P\_X}_{m,i,a1\_1,XR1}) \geq 0 \ \forall m,i,a1,n,j,a2,YR,XR,a1\_1,a2\_1 \mid ((\text{ord}(a1\_1) = (\text{ord}(a1) - 1)) \land (\text{ord}(a2\_1) = (\text{ord}(a2) - 1)) \land \text{WH}_{m,i,a1} \land \text{WH}_{n,j,a2}) \end{aligned}$$

 $\operatorname{cnstr}_{-24}_{m,i,n,j,a}$ 

 $T_{-}Q_{m,i} + G_{-}Q_{m,i} + \operatorname{Mnum} \cdot (1 - U_{-}QC_{m,i,n,j,a}) \ge T_{-}\operatorname{start}_{n,j,a} \ \forall m,i,n,j,a \mid (C_{m,i} \wedge \operatorname{WH}_{n,j,a})$ 

 $\mathbf{cnstr}_{-}\mathbf{25}_{m,i,n,j,a1,a1\_1}$ 

 $\begin{aligned} & \text{T\_start}_{n,j,a1} + \text{t\_AGV}_{n,j,a1\_1,n,j,a1} + \text{Mnum} \cdot (1 - \text{U\_QC}_{m,i,n,j,a1}) \geq \text{T\_Q}_{m,i} \ \forall m,i,n,j,a1,a1\_1 \mid (\text{C}_{m,i} \land \text{WH}_{n,j,a1} \land (\text{ord}(a1\_1) = (\text{ord}(a1) - 1))) \end{aligned}$ 

 $\mathbf{cnstr}\_\mathbf{26}\_\mathbf{1}_{n,j,a2,YS,m,i,a1,a2\_1}$ 

$$\begin{array}{ll} (3 - \operatorname{U-QC}_{m,i,n,j,a2} - \operatorname{P-Y}_{m,i,a1,YS} - \operatorname{P-Y}_{n,j,a2,YS} + (\sum_{XR \mid (\operatorname{XR.val} \leq \operatorname{ol}_{m,i})} \operatorname{P-X}_{n,j,a2,XR} - \sum_{XR \mid (\operatorname{XR.val} > \operatorname{ol}_{m,i})} \operatorname{P-X}_{n,j,a2,1,XR} [(\sum_{XR \mid (\operatorname{XR.val} > \operatorname{ol}_{m,i})} \operatorname{P-X}_{n,j,a2,1,XR})]) \\ \sum_{XR \mid (\operatorname{XR.val} > \operatorname{ol}_{m,i})} \operatorname{P-X.L}_{n,j,a2,1,XR})]) \cdot \operatorname{Mnum} + \operatorname{T-start}_{n,j,a2} + \operatorname{t-AGV}_{n,j,a2,1,m,i,a1} \geq \operatorname{T-Q}_{m,i} + \\ \operatorname{G-Q}_{m,i} & \forall n, j, a2, YS, m, i, a1, a2-1 \mid (((a1 = \mathtt{a0}) \wedge \operatorname{D}_{m,i} \vee (a1 = \mathtt{a3}) \wedge \operatorname{L}_{m,i}) \wedge \operatorname{WH}_{n,j,a2} \wedge (\operatorname{ord}(\mathtt{a2} - 1) = (\operatorname{ord}(\mathtt{a2}) - 1))) \end{array}$$

 $\mathbf{cnstr}\_\mathbf{26}\_\mathbf{2}_{n,j,a2,YS,m,i,a1,a2\_1}$ 

$$\begin{array}{ll} (3 - \operatorname{U-QC}_{m,i,n,j,a2} - \operatorname{P-Y}_{m,i,a1,YS} - \operatorname{P-Y}_{n,j,a2,YS} + (-\sum_{XR \mid (\operatorname{XR.val} \leq \operatorname{ol}_{m,i})} \operatorname{P-X}_{n,j,a2,XR} + \sum_{XR \mid (\operatorname{XR.val} > \operatorname{ol}_{m,i})} \operatorname{P-X}_{n,j,a2.1,XR} [ \\ \sum_{XR \mid (\operatorname{XR.val} > \operatorname{ol}_{m,i})} \operatorname{P-X.L}_{n,j,a2.1,XR})])) \cdot \operatorname{Mnum} + \operatorname{T-start}_{n,j,a2} + \operatorname{t-AGV}_{n,j,a2.1,m,i,a1} \geq \operatorname{T-Q}_{m,i} + \\ \operatorname{G-Q}_{m,i} & \forall n, j, a2, YS, m, i, a1, a2.1 \mid (((a1 = \operatorname{a0}) \wedge \operatorname{D}_{m,i} \vee (a1 = \operatorname{a3}) \wedge \operatorname{L}_{m,i}) \wedge \operatorname{WH}_{n,j,a2} \wedge (\operatorname{ord}(\operatorname{a2.1}) = (\operatorname{ord}(\operatorname{a2}) - 1))) \end{array}$$

 $\operatorname{cnstr}_{-27_{m,i,a1,n,j,a2,XR}}$ 

 $\text{U-AGV}_{m,i,a1,n,j,a2} + \text{U-AGV}_{n,j,a2,m,i,a1} \geq \text{P-X}_{m,i,a1,XR} + \text{P-X}_{n,j,a2,XR} - 1 \ \forall m,i,a1,n,j,a2,XR \ | \ (\text{WV}_{m,i,a1} \land \text{WV}_{n,j,a2})$ 

 ${f cnstr}_{-}{f 28}_{m,i,a1,a1\_1}$ 

$$\begin{array}{ll} \text{U-AGV}_{m,i,a1.1,m,i,a1} = 1 & \forall m,i,a1.1 \mid (\text{C}_{m,i} \wedge ((a1 = \texttt{a2}) \vee (a1 = \texttt{a3}) \vee (a1 = \texttt{a4})) \wedge (\operatorname{ord}(\texttt{a1}.1) = (\operatorname{ord}(\texttt{a1}) - 1))) \end{array}$$

 $\operatorname{cnstr}_{ extsf{-}}\mathbf{29}_{m,i,i1}$ 

$$T_{-}Q_{m,i1} \ge T_{-}Q_{m,i} + G_{-}Q_{m,i} + S_{-}Q \qquad \forall m, i, i1 \mid (C_{m,i} \land (\operatorname{ord}(i1) = (\operatorname{ord}(i) + 1)) \land C_{m,i1})$$

 $\mathbf{cnstr}_{-}\mathbf{30}_{m,i,n,j}$ 

$$T_{-}Q_{n,j} \ge T_{-}Q_{m,i} + G_{-}Q_{m,i}$$

$$\forall m, i, n, j \mid psi_{-}1_{m,i,n,j}$$

 $\mathbf{cnstr}_{-}\mathbf{31}_{m,i,n,j}$ 

$$\mathbf{T}_{-}\mathbf{Y}_{n,j} \ge \mathbf{T}_{-}\mathbf{Y}_{m,i} + \mathbf{G}_{-}\mathbf{Y}_{m,i}$$
 
$$\forall m, i, n, j \mid \mathbf{psi}_{-}\mathbf{2}_{m,i,n,j}$$

 $\mathbf{cnstr}_{-}\mathbf{32}_{m,i}$ 

$$T_{-}Y_{m,i} \ge T_{-}start_{m,i,a3} + t_{-}AGV_{m,i,a2,m,i,a3}$$

 $\forall m, i \mid D_{m,i}$ 

 $\mathbf{cnstr}_{\mathbf{-33}}_{m,i}$ 

$$T_{-}Q_{m,i} \geq T_{-}start_{m,i,a3} + t_{-}AGV_{m,i,a2,m,i,a3}$$

 $\forall m, i \mid \mathcal{L}_{m,i}$ 

 $\mathbf{cnstr}_{-}\mathbf{34}_{m,i,n,j}$ 

$$\operatorname{T_-Y}_{n,j} + \operatorname{Mnum} \cdot (1 - \sum_{li} \operatorname{z}_{m,i,n,j,li}) \geq \operatorname{T_-start}_{m,i,\mathtt{a4}} + \operatorname{t_-AGV}_{m,i,\mathtt{a3},m,i,\mathtt{a4}} \ \forall m,i,n,j \ | \ (\operatorname{D}_{m,i} \wedge \operatorname{L}_{n,j})$$

 $\mathbf{cnstr}_{-}\mathbf{35}_{m,i,n,j}$ 

$$\mathrm{T_{-}Q}_{n,j} + \mathrm{Mnum} \cdot (1 - \sum_{li} \mathrm{z}_{m,i,n,j,li}) \geq \mathrm{T_{-}start}_{m,i,\mathtt{a4}} + \mathrm{t_{-}AGV}_{m,i,\mathtt{a3},m,i,\mathtt{a4}} \ \forall m,i,n,j \mid (\mathrm{L}_{m,i} \wedge \mathrm{D}_{n,j})$$

 $\mathbf{cnstr}\_\mathbf{36}_{m,i,a}$ 

$$T_{\text{-start}_{m,i,a}} \ge T_{\text{-}}Y_{m,i} + G_{\text{-}}Y_{m,i}$$

$$\forall m, i, a \mid (D_{m,i} \wedge (a = \mathtt{a4}) \vee L_{m,i} \wedge (a = \mathtt{a1}))$$

 $\mathbf{cnstr}_{-}\mathbf{37}_{m.i.a}$ 

$$T_{\text{-}}\operatorname{start}_{m,i,a} \geq T_{\text{-}}Q_{m,i} + G_{\text{-}}Q_{m,i}$$

$$\forall m, i, a \mid (D_{m,i} \land (a = \mathtt{a1}) \lor L_{m,i} \land (a = \mathtt{a4}))$$

 $\mathbf{cnstr}_{\textbf{-}}\mathbf{38}_{m,i,a1,a1\underline{-}1,n,j,a2}$ 

$$\begin{aligned} & \text{T\_start}_{n,j,a2} + \text{Mnum} \cdot (1 - \text{U\_AGV}_{m,i,a1,n,j,a2}) \geq \text{T\_start}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ \forall m,i,a1,a1\_1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ | \ (\text{WT}_{m,i,a1} + \text{t\_AGV}_{m,i,a1\_1,m,i,a1} \ | \ (\text{WT}_{m,i,a1\_1,m,i,a1} \$$

 $\operatorname{cnstr}_{ extsf{-}} 39_{m,i,a,XR}$ 

$$X$$
-position <sub>$m,i,a$</sub>  =  $XR$ .val[( $P$ - $X$ . $L$  <sub>$m,i,a,XR$</sub>  = 1)]

 $\forall m, i, a, XR \mid C_{m,i}$ 

 $\mathbf{cnstr}$ \_40 $_{m,i,a,YR}$ 

$$Y_{\text{-position}_{m,i,a}} = YR.val[(P_{\text{-}}Y.L_{m,i,a,YR} = 1)]$$

 $\forall m, i, a, YR \mid C_{m,i}$ 

 $\mathbf{cnstr}$ \_41\_1 $_{m,i,a1,n,j,a2}$ 

$$\begin{array}{l} \text{$\text{t}$\_AGV}_{m,i,a1,n,j,a2} = \frac{\text{$\text{X}$\_position}_{m,i,a1} - \text{$\text{X}$\_position}_{n,j,a2} + \text{$\text{Y}$\_position}_{m,i,a1} - \text{$\text{Y}$\_position}_{m,i,a2}}{\text{$\text{WT}$}_{n,j,a2}} \ \forall m,i,a1,n,j,a2 \ | \ (\text{$\text{WT}$}_{m,i,a1} \land \text{$\text{WT}$}_{m,i,a2} \land ((\text{$\text{X}$\_position}.\text{$\text{L}$}_{m,i,a1} \geq \text{$\text{X}$\_position}.\text{$\text{L}$}_{n,j,a2}) \land (\text{$\text{Y}$\_position}.\text{$\text{L}$}_{m,i,a1} \geq \text{$\text{Y}$\_position}.\text{$\text{L}$}_{n,j,a2}))) \end{array}$$

### $\mathbf{cnstr}\_\mathbf{41}\_\mathbf{2}_{m,i,a1,n,j,a2}$

 $\begin{aligned} & \text{t\_AGV}_{m,i,a1,n,j,a2} = \frac{-\text{X\_position}_{m,i,a1} + \text{X\_position}_{n,j,a2} - \text{Y\_position}_{m,i,a1} + \text{Y\_position}_{n,j,a2}}{\text{V}} \ \forall m,i,a1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} \land \text{WT}_{n,j,a2} \land ((\text{X\_position.L}_{m,i,a1} \leq \text{X\_position.L}_{n,j,a2}) \land (\text{Y\_position.L}_{m,i,a1} \leq \text{Y\_position.L}_{n,j,a2}))) \end{aligned}$ 

 $\operatorname{cnstr}_{ extsf{-}}41_{ extsf{-}}3_{m,i,a1,n,j,a2}$ 

 $\begin{array}{l} \text{t\_AGV}_{m,i,a1,n,j,a2} = \frac{\text{X\_position}_{m,i,a1} - \text{X\_position}_{n,j,a2} - \text{Y\_position}_{m,i,a1} + \text{Y\_position}_{n,j,a2}}{\text{v}} \ \forall m,i,a1,n,j,a2 \ | \ (\text{WT}_{m,i,a1} \land \text{WT}_{n,j,a2} \land ((\text{X\_position.L}_{m,i,a1} \geq \text{X\_position.L}_{n,j,a2}) \land (\text{Y\_position.L}_{m,i,a1} \leq \text{Y\_position.L}_{n,j,a2}))) \end{array}$ 

#### ${ m cnstr}_{-}41_{-}4_{m,i,a1,n,i,a2}$

 $\begin{array}{l} \text{t\_AGV}_{m,i,a1,n,j,a2} = \frac{-\text{X\_position}_{m,i,a1} + \text{X\_position}_{n,j,a2} + \text{Y\_position}_{m,i,a1} - \text{Y\_position}_{n,j,a2}}{\text{v}} \ \forall m,i,a1,n,j,a2 \mid (\text{WT}_{m,i,a1} \land \text{WT}_{n,j,a2} \land ((\text{X\_position.L}_{m,i,a1} \leq \text{X\_position.L}_{n,j,a2}) \land (\text{Y\_position.L}_{m,i,a1} \geq \text{Y\_position.L}_{n,j,a2}))) \end{array}$ 

 $\begin{aligned} & \text{T-Q}_{m,i} \geq 0 \ \forall m, i \\ & \text{T-Y}_{m,i} \geq 0 \ \forall m, i \\ & \text{z}_{m,i,m,i,li} \in \{0,1\} \ \forall m,i,m,i,li \\ & \text{P-X}_{m,i,a,XR} \in \{0,1\} \ \forall m,i,a,XR \\ & \text{P-Y}_{m,i,a,YR} \in \{0,1\} \ \forall m,i,a,YR \\ & \text{U-AGV}_{m,i,a,m,i,a} \in \{0,1\} \ \forall m,i,a,m,i,a \\ & \text{U-QC}_{m,i,m,i,a} \in \{0,1\} \ \forall m,i,m,i,a \\ & \text{T-start}_{m,i,a} \geq 0 \ \forall m,i,a \\ & \text{t-AGV}_{m,i,a,m,i,a} \geq 0 \ \forall m,i,a,m,i,a \\ & \text{X-position}_{m,i,a} \geq 0 \ \forall m,i,a \\ & \text{Y-position}_{m,i,a} \geq 0 \ \forall m,i,a \end{aligned}$