DRAW WITH "DELTA"

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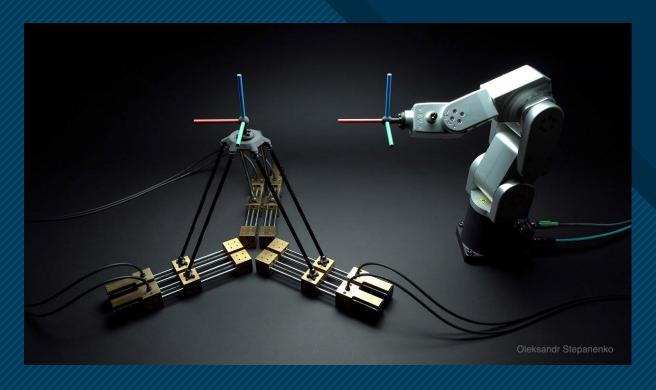
1. Introduction

1.1 Parallel vs. Serial Robots





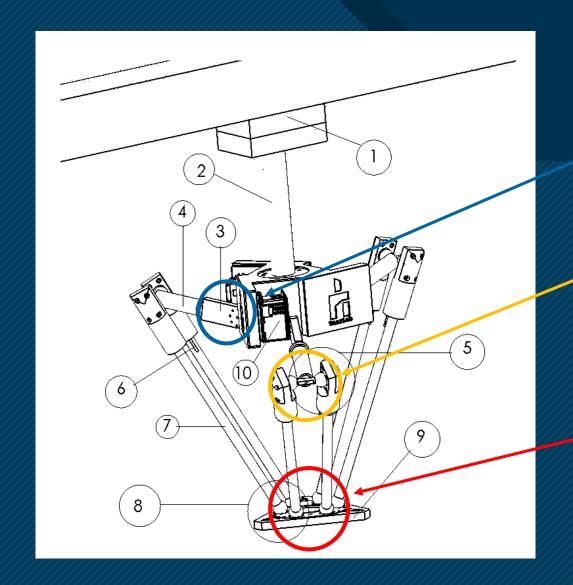


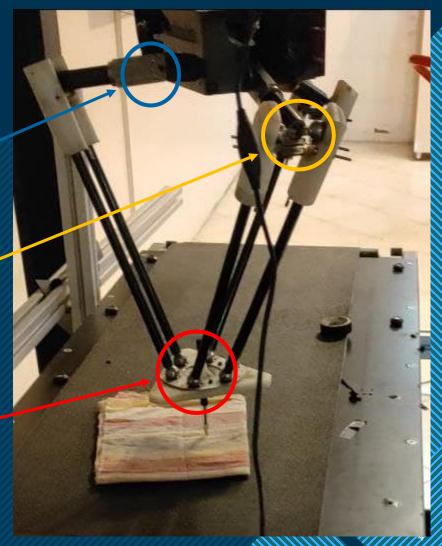






1.2 Delta Robot is a parallel robot





1.3 Motors

- Delta has 3 DYNAMIXEL MX-64 motors
- Operating modes:
 - Current control
 - Position control
 - Velocity control
 - Etc.

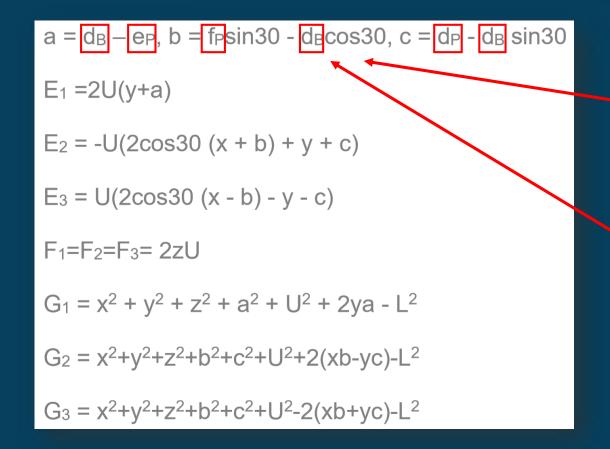


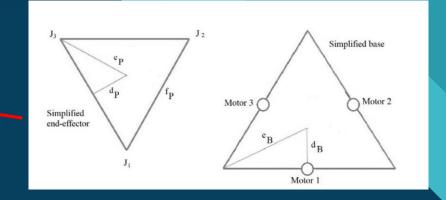


1.4 Controlling "Delta"

• Solving "Inverse Kinematic Problem" \rightarrow finding θ_i ; i = 1, 2, 3 given x, y, z

$$E_i \cos \theta_i + F_i \sin \theta_i + G_i = 0 i=1,2,3$$





$$d_p = 1.65$$

$$e_p = 3.3$$

$$f_p = 5.5$$

$$d_b = 6.5$$

$$e_b = 13$$

2. Method of Implementation



2.1 Image Processing

Greyscale

Gaussian Blur

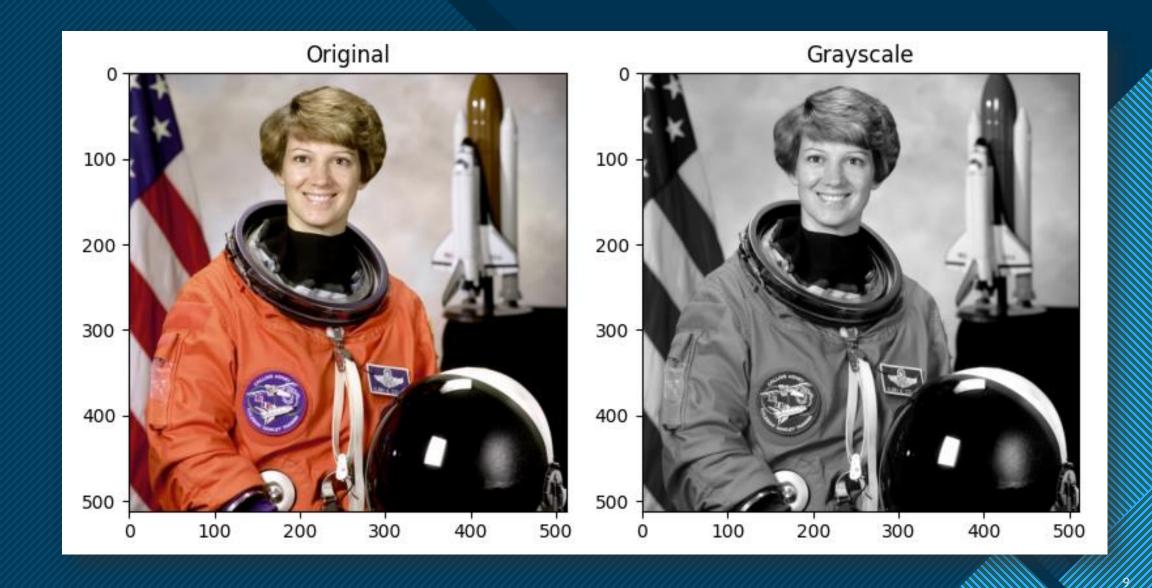
Noise Reduction

Canny Edge Detection

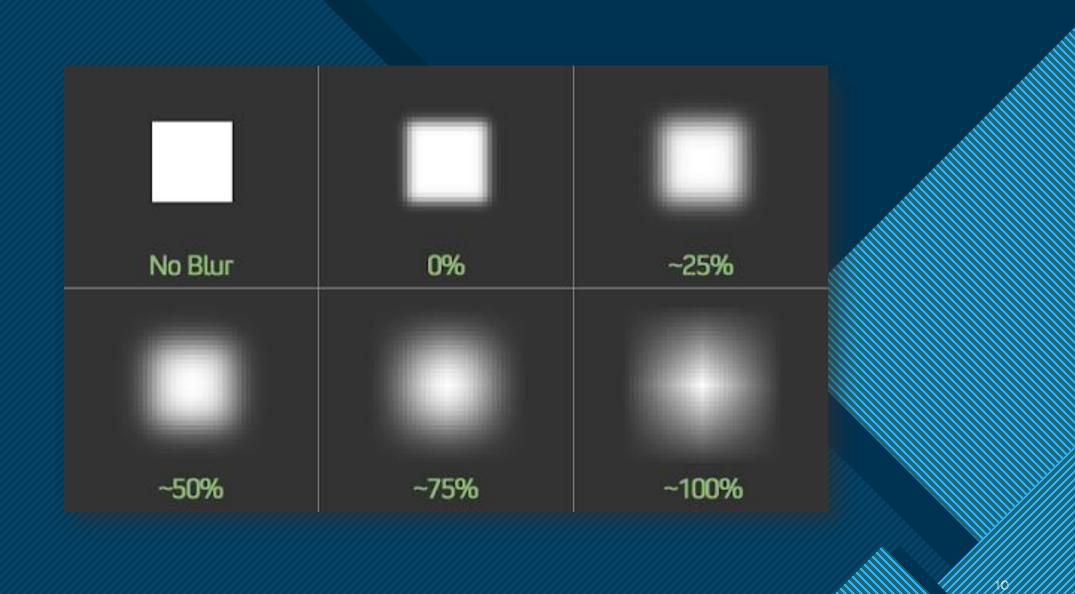
Find Contour points



2.1.1 Grayscale



2.1.2 Gaussian Blur



2.1.2 Noise Reduction (using morphological transformations)



2.1.3 Canny Edge Detection



Output for different thresholds



2.2 Draw with "Delta"!

Sampling From Contour points & Normalize

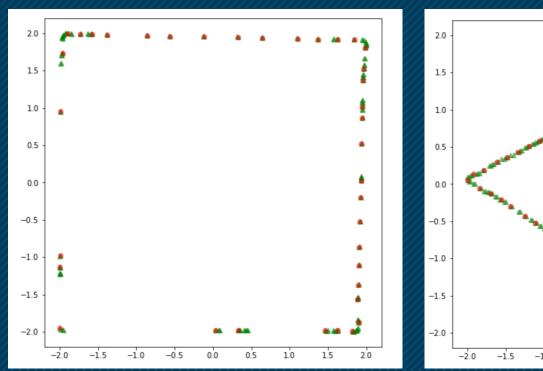
Go to homing position

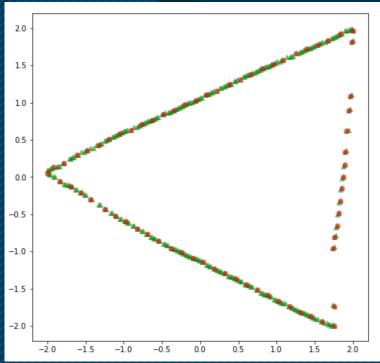
Go to the first sampled point's position

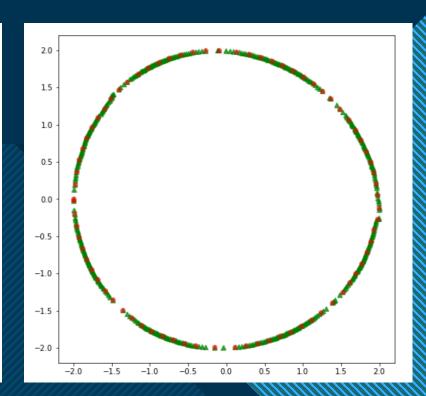
At each step: go from one point to the next

Control velocity to minimize position error

2.2.1 Normalization & sampling







Green: contour points - **Red**: sampled points

Important parameter → sampling radius, normalization scale

2.2.2 Control "Delta" movement

```
step 1: go to home position
step 2: start from the first sampled point
step 3: go to first point's position, and set the next point in list as "goal"
step 4: go to the "goal" point in "velocity mode"
step 5: control velocity based on difference in position
step 6: at each iteration check the error
step 7: if error is less than threshold go to "step 8" else go to "step 5"
step 8: set the next point in list as your "goal" and go to "step 4"
```

• Points coordinates are in (x, y), so we need to find θ using IKP

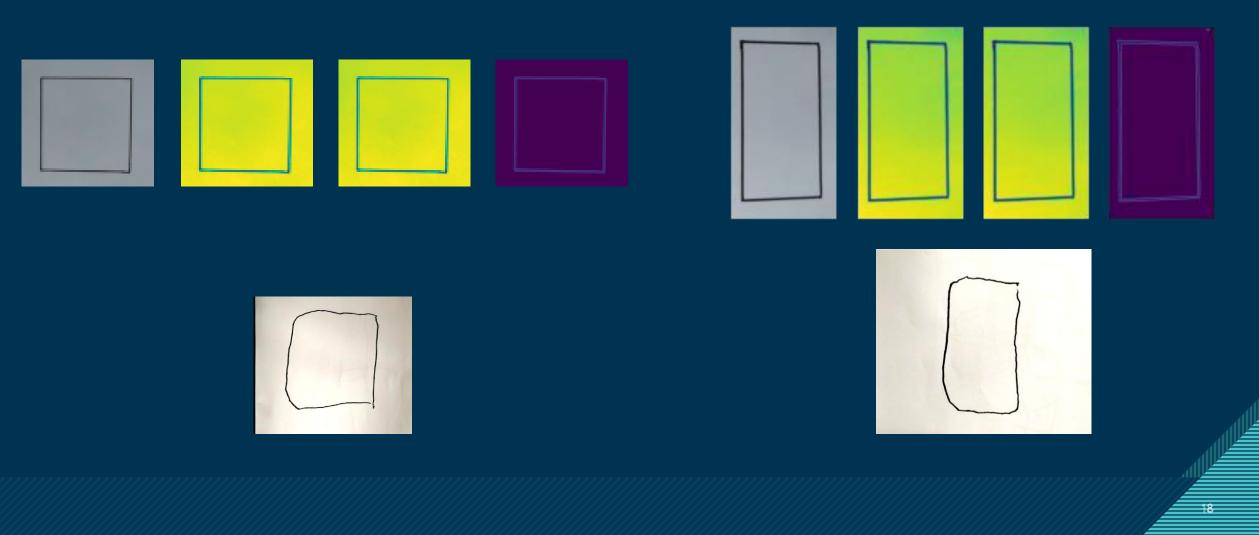
2.2.3 Important functions

```
def go_to_pos(x, y, z, alpha=10, mode="velocity"):
    goal_pos = IKP(x, y, z).astype(int)
    print("goal ",goal pos)
   if mode == "velocity":
       curr pos = np.array(read position())
       print("curr ",curr_pos)
       error = goal_pos - curr_pos
       g vel = np.ones(1)
       while True:
           g_vel = normalizer(error, alpha).astype(int)
           print("vel ",g vel)
           goal_velocity(g_vel[0], g_vel[1], g_vel[2])
           curr pos = np.array(read position())
           print("curr ",curr pos)
           error = goal_pos - curr_pos
           if (np.sqrt(np.square(error).sum()) < 30) or (np.sum(g vel == 0) == 3):</pre>
       print("-----loop end")
       goal_position(goal_pos[0], goal_pos[1], goal_pos[2])
```

```
def draw_shape(image_path):
    hp = [0, 0, -24.8]
   drawing z = -25.84
    points = point finder(image path)
    sampled points = sample points2(points, 0.12)
    homing(IKP(hp[0], hp[1], hp[2]).astype(int))
   time.sleep(2.5)
    go_to_pos(sampled_points[0][0], sampled_points[0][1], hp[2], mode="position")
   time.sleep(2.5)
    go_to_pos(sampled_points[0][0], sampled_points[0][1], drawing_z + 0.34, mode="position")
   time.sleep(2.5)
    change operating mode(velocity)
    for point in sampled_points[1:]:
        print("point: ", point[0], point[1])
        go_to_pos(point[0], point[1], drawing_z)
        goal_velocity(0, 0, 0)
    go_to_pos(sampled_points[0][0], sampled_points[0][1], drawing_z)
    goal_velocity(0, 0, 0)
```

3. Results

3.1 Square & Rectangle

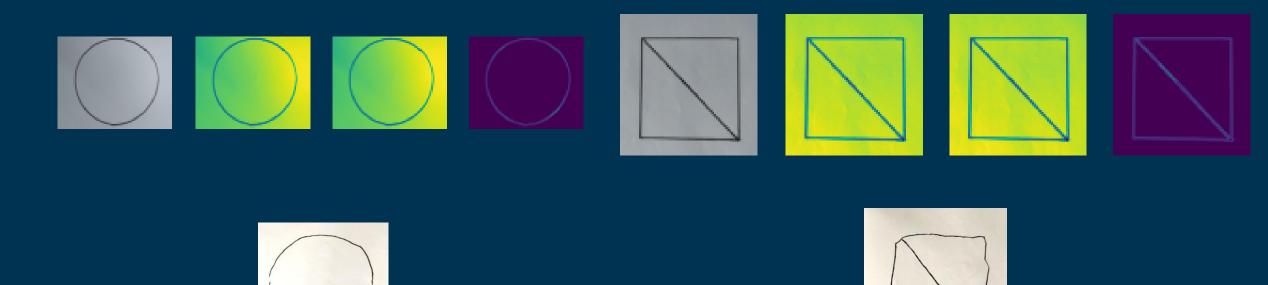


3.2 Triangle & Diamond





3.3 Circle & Square with diameter



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3.4 Infinity & Star













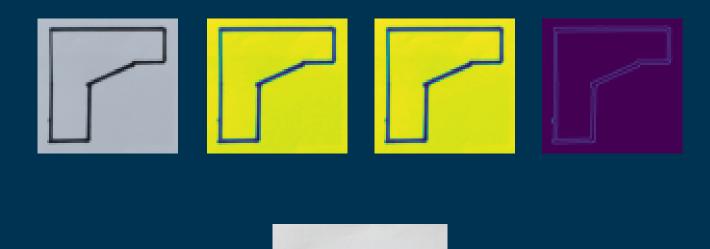








3.5 Random Shape





4. References

- 1. https://ieeexplore.ieee.org/abstract/document/8734975
- 2. https://en.wikipedia.org/wiki/Canny_edge_detector
- 3. https://en.wikipedia.org/wiki/Denavit%E2%80%93Hartenberg_parameters
- 4. https://en.wikipedia.org/wiki/Serial_manipulator
- 5. https://en.wikipedia.org/wiki/Parallel_manipulator
- 6. https://en.wikipedia.org/wiki/Delta_robot
- 7. https://www.tutorialspoint.com/opencv/opencv_gaussian_blur.htm
- 8. https://opencv-python-tutroals.readthedocs.io/en/latest/py_tutorials/py_imgproc/py_morphological_ops/py_morphological_ops.html
- 9. https://docs.opencv.org/3.4/d4/d73/tutorial_py_contours_begin.html

Thank You!