

## Optqty.py

```
1 import pandas as pd
2 #ini file excell
3 global_vars = {}
4
5 # Assuming your data is in the range A1:D100
6 df = pd.DataFrame(xl("A1:D300")) # Read data from Excel range
7 df.columns = ['Column A', 'Column B', 'Column C', 'Column D']
8
9 # Convert 'Column A' and 'Column B' to numeric, replacing errors with NaN
10 df['Column A'] = pd.to_numeric(df['Column A'], errors='coerce')
11 df['Column B'] = pd.to_numeric(df['Column B'], errors='coerce')
12
13 # Fill NaN values with a default value (e.g., 0)
14 df['Column A'] = df['Column A'].fillna(0)
15 df['Column B'] = df['Column B'].fillna(0)
16
17 ext = []
18 for index, row in df.iterrows():
19     ext.extend([int(row['Column A'])] * int(row['Column B']))
20
21 cutLi = []
22 cutLiExt = []
23 #rawMate = 6100
24 rawMate = int(xl("D1"))
25 spare = int(xl("D2"))
26
27 # Calculate the new values after adding spare
28 calcExt = [x + spare if x + spare <= rawMate else rawMate for x in ext]
29
30 for i in range(len(calcExt)):
31     if len(cutLi) == 0:
32         cutLi.append([rawMate]) # Initializing the cut list with raw material balance
33         cutLiExt.append([]) # Initialize corresponding cut list for original ext values
34
35     count = 0
36     while count < len(cutLi):
37         # Check if we can fit the current cut in the current list
38         if cutLi[count][-1] - calcExt[i] >= 0:
39             newBalance = cutLi[count][-1] - calcExt[i]
40             cutLi[count][-1] = calcExt[i]
41             cutLi[count].append(newBalance)
42             cutLiExt[count].append(ext[i])
43             break
44         else:
45             count += 1
46             # If no space is left, add a new cut with raw material balance
47             if count == len(cutLi):
48                 cutLi.append([rawMate])
49                 cutLiExt.append([])
50
51 global_vars['cutLi'] = cutLi
52 global_vars['cutLiExt'] = cutLiExt
53 global_vars['rawMate'] = rawMate
54 global_vars['calcExt'] = calcExt
55
56 cExt = 0
57 for extSubList in cutLiExt:
58     cExt+=1
59     print(f"{cExt}",end=" ")
60     print(extSubList)
61 f"\nQty alum Length {rawMate}mm need : {len(cutLi)}\n"
62
63 #xl("F5").value = cutLiExt
```

## Optqty2.py

```
1 | #ini pon dalam excel , ni nak cakap peratus kerugian
2 | cutLi = global_vars.get('cutLi', [])
3 | cutLiExt = global_vars.get('cutLiExt', [])
4 | rawMate = global_vars.get('rawMate', 0)
5 | calcExt = global_vars.get('calcExt', [])
6 |
7 | total_sum_cutLiExt = sum(sum(sublist) for sublist in cutLiExt)
8 | peratusWaste = (rawMate*len(cutLi)-total_sum_cutLiExt)/(rawMate*len(cutLi))
9 | peratusWaste = peratusWaste*100
10 | f"\nPeratus kerugian : {round(peratusWaste,2)} %\n"
```

## Optqty3.py

```
1 #ni file excell nk cakap jumlah panjang
2 cutLi = global_vars.get('cutLi', [])
3 cutLiExt = global_vars.get('cutLiExt', [])
4 rawMate = global_vars.get('rawMate', 0)
5 calcExt = global_vars.get('calcExt', [])
6
7 totalPanjang = len(cutLi)*rawMate
8 #f"\nTotal Panjang: {totalPanjang} mm\n"
9
10 if totalPanjang < 1000:
11     result = totalPanjang
12     unit = "mm"
13 elif totalPanjang < 1000000:
14     result = totalPanjang/1000
15     unit = "m"
16 else:
17     result = totalPanjang/1000000
18     unit = "Km"
19 f"\nTotal panjang : {result} {unit}"
```