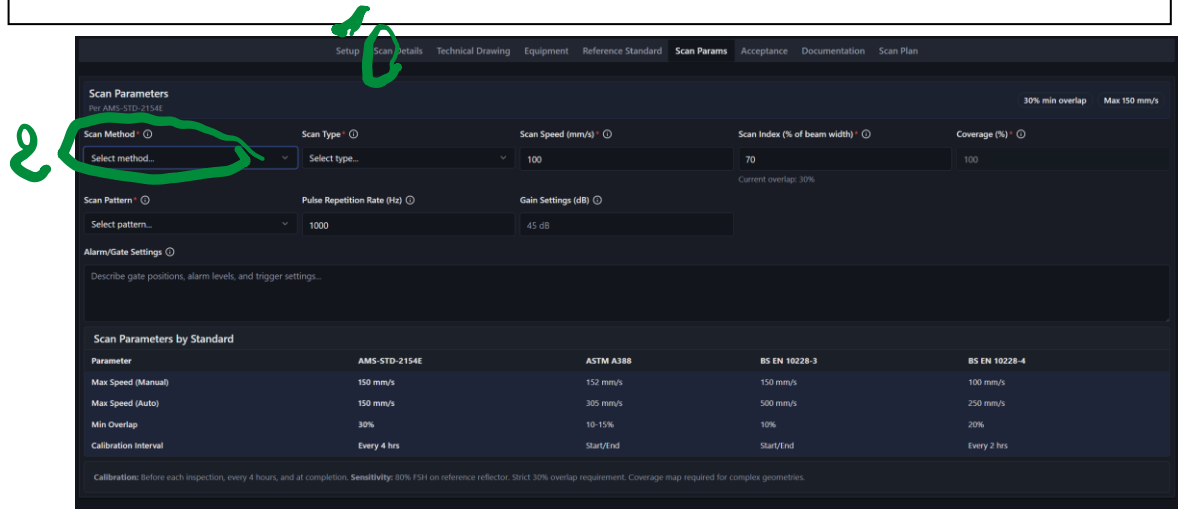




1. הזז את הלשונית הזו אחרי ה SETUP
2. ב SCAN METHOD תכניס לחצנים לאפשרות בחירה של יותר השיטה אחת ותשאיר שם רק שניים ( CONTACT\IMMERSION )
3. הוסף טאב שנקרא טכניקה (אחרי ה SCAN METHOD) ושם תכניס מס' אפשרויות בחירה (CONVERSUNAL\BUBBLER\SPUIRT\PHASED ARRAY)





Scan Parameters


30% min overlap Max 150 mm/s

Scan Method  Select method...


Scan Type  Select type...


Scan Speed (mm/s)  100


Scan Index (% of beam width)  70


Coverage (%)  100

Current overlap: 30%

Scan Pattern  Select pattern...

Pulse Repetition Rate (Hz)  1000

Gain Settings (dB)  45 dB

Alarms/Gate Settings  Describe gate positions, alarm levels, and trigger settings...

Scan Parameters by Standard

Parameter	AMS-STD-2154E	ASTM A388	BS EN 10228-3	BS EN 10228-4
Max Speed (Manual)	150 mm/s	152 mm/s	150 mm/s	100 mm/s
Max Speed (Auto)	150 mm/s	305 mm/s	500 mm/s	250 mm/s
Min Overlap	30%	10-15%	10%	20%
Calibration Interval	Every 4 hrs	Start/End	Start/End	Every 2 hrs

Calibration: Before each inspection, every 4 hours, and at completion. Sensitivity: 80% FSH on reference reflector. Strict 30% overlap requirement. Coverage map required for complex geometries.