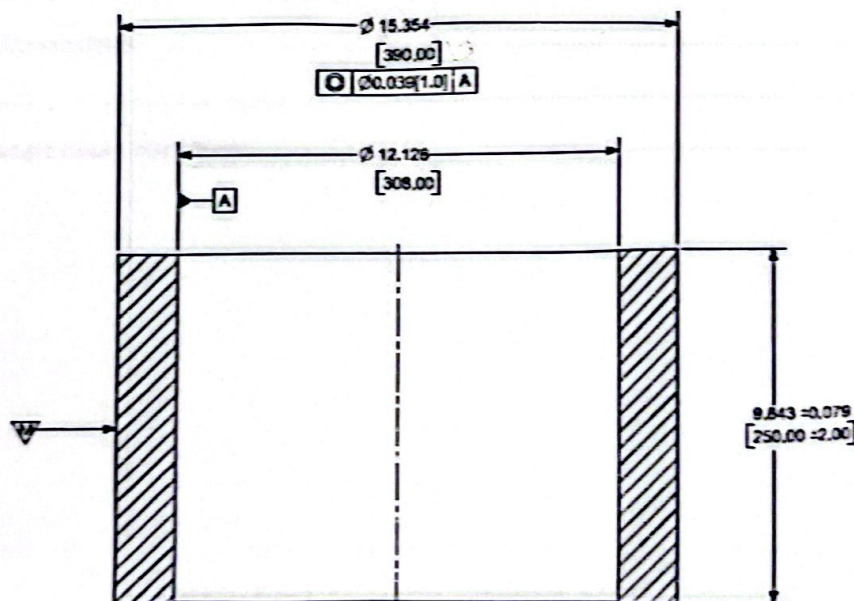

 <b>FRISA</b>	Technical Data Sheet PN: AZ-18031-211000 Rev. D	Scan Plan N°:	UT-S-211-160
		Revision	A
		Revision Date	June 28, 2023
		Page 1 of 9	

<b>Customer:</b> <i>Cliente:</i>	Israel Aerospace Industries (IAI)	<b>Address:</b> <i>Dirección:</i>	BEN GURION INT'L AIRPORT 70100
<b>Testing Laboratory:</b> <i>Laboratorio de prueba:</i>	FRISA Forjados	<b>Address:</b> <i>Dirección:</i>	Valentin G Rivero 127 Santa Catarina, NL, MX, 66150
<b>Part Number:</b> <i>Número de parte:</i>	AZ-18031-211000 Rev. D	<b>Denomination:</b> <i>Denominación:</i>	FORGING-5
<b>Material:</b> <i>Material:</i>	Ti 6-4	<b>Criticality Class:</b> <i>Clase crítica:</i>	Class A
<b>Process Specification:</b> <i>Especificación de proceso:</i>	AMS-STD-2154 Rev. E	<b>Inspection extension:</b> <i>Extensión de inspección:</i>	100%
<b>Type Inspection:</b> <i>Tipo de Inspección:</i>	Type 2 (Contact)	<b>Inspection Technique:</b> <i>Técnica de inspección:</i>	UT-S-211-160
<b>Class:</b> <i>Clase:</i>	A	<b>Reference Procedure:</b> <i>Procedimiento de referencia:</i>	NDT-4-025 Rev. 10




A	June 28, 2023	Scan Plan for raw material	Jorge Lara	Roni Levi	<b>RONI LEVI</b> <b>ASNT / NAS 410</b> <b>LEVEL III</b>	2/7/23
Rev	Date	Description	Checked by	Approved by	Signature	Date

 <b>FRISA</b>	Technical Data Sheet PN: AZ-18031-211000 Rev. D	Scan Plan N°:	UT-S-211-160
		Revision	A
		Revision Date	June 28, 2023
		Page 2 of 9	

### Index

1. Scope: .....	3
2. Surface condition: .....	3
3. Identification: .....	3
4. Equipment: .....	3
5. Calibration: .....	3
6. Scanning Index: .....	3
7. Transfer check: .....	4
8. Calibration Verification: .....	4
9. Acceptance Criteria: .....	4
10. Reference Standard: .....	5
11. Scan Plan: .....	7
12. Part Number Dimensions: .....	8
13. Cleaning: .....	8
14. Step by step angle beam inspection: .....	8

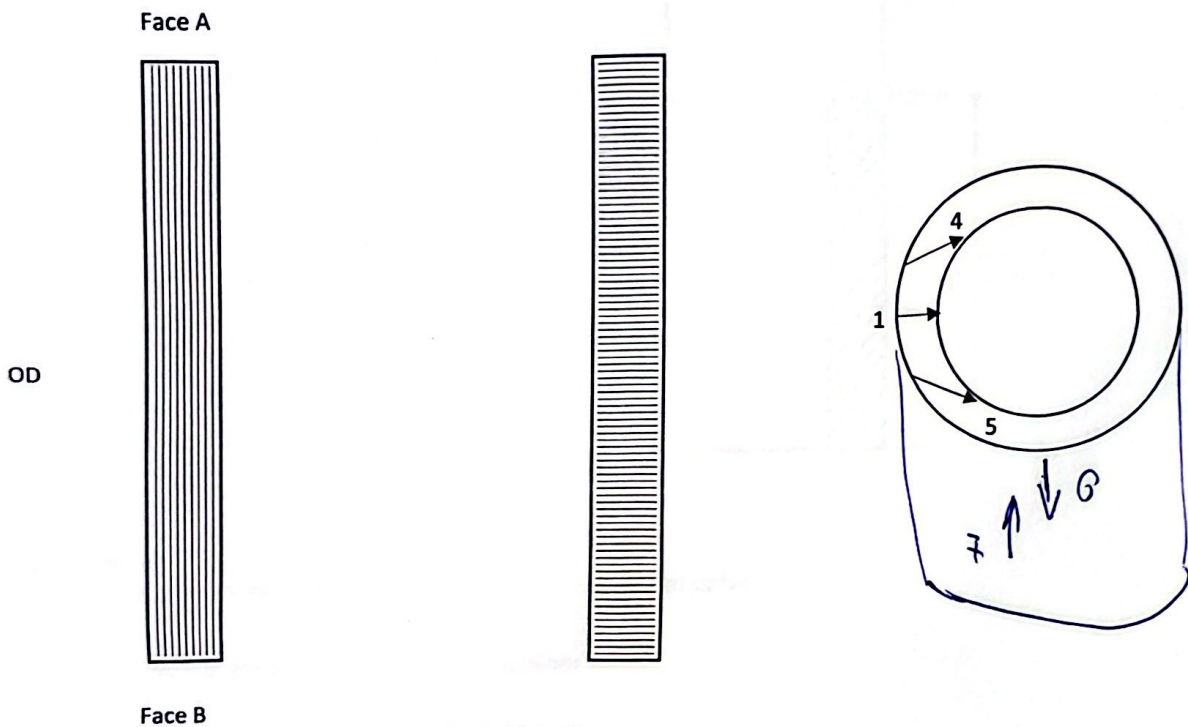


 <b>FRISA</b>	Technical Data Sheet PN: AZ-18031-211000 Rev. D	Scan Plan N°:	UT-S-211-160
		Revision	A
		Revision Date	June 28, 2023
		Page 7 of 9	

11. Scan Plan:

L-Wave \_\_\_\_\_

S-Wave .....



Seq.	Surface	Beam Wave	Beam Direction	Sensitivity	Angle	Probe
1	Face A	Longitudinal	Axial	3/64" FBH DAC	0°	MSEB2
2	Face B	Longitudinal	Axial	3/64" FBH DAC	0°	MSEB2
3	OD	Longitudinal	Axial	3/64" FBH DAC	0°	MSEB2
4 & 5	OD	Shear	CW & CCW	3/64" FBH DAC	45°	MWB45-2
6 & 7	OD	shear	CCW	3/64" FBH DAC	45°	MWB45-2