# Handling Out-of-Stock (OOS) Situations

### 1. Introduction

## 1.1 Purpose:

• This SOP outlines the procedures for identifying, investigating, and addressing outof-stock (OOS) situations to ensure timely response, minimize customer impact, and comply with USFDA regulations.

## **1.2 Scope:**

• This SOP applies to all departments involved in product manufacturing, distribution, and customer service.

### 1.3 **Definitions:**

- Out-of-Stock (OOS): A situation where a product is unavailable to meet customer demand.
- **Backorder:** A customer order that cannot be fulfilled immediately due to insufficient inventory.
- **Stockout:** A complete depletion of product inventory.

#### 1.4 References:

- 21 CFR Part 110: Current Good Manufacturing Practice (CGMP) for Drugs.
- 21 CFR Part 211: Current Good Manufacturing Practice for Finished Pharmaceuticals.
- [Relevant FDA guidance documents].

## 2. Responsibilities

- **Production:** Responsible for monitoring inventory levels, initiating OOS investigations, and implementing corrective actions.
- Quality Control: Responsible for investigating OOS root causes and approving corrective actions.
- **Supply Chain:** Responsible for managing backorders, expediting orders, and preventing future OOS.
- Customer Service: Responsible for communicating OOS to customers, managing customer inquiries, and processing backorders.

## 3. OOS Identification and Notification

#### 3.1 **OOS** Identification:

- Inventory management systems will generate alerts for low stock levels or stockouts.
- Production planning will identify potential OOS based on production schedules and demand forecasts.
- Customer service will report OOS based on customer inquiries.

#### 3.2 Internal Notification:

• The responsible department will immediately notify their supervisor and relevant departments of an OOS situation.

## 3.3 External Notification:

- Customers will be notified of product unavailability and estimated delivery dates.
- Regulatory authorities will be notified in accordance with applicable regulations.

# 4. OOS Investigation

## 4.1 Investigation Initiation:

- A designated team will initiate an OOS investigation within [timeframe] of identification.
- The investigation will determine the root cause of the OOS, including factors such as production delays, supply chain disruptions, or increased demand.

## 4.2 Data Collection:

• Relevant data will be collected, including production records, inventory levels, customer orders, and quality control records.

## 4.3 Root Cause Analysis:

- A thorough analysis will be conducted to identify the underlying causes of the OOS.
- Potential corrective actions will be developed.

### 5. OOS Communication

### 5.1 Internal Communication:

- Information regarding the OOS and investigation findings will be shared with relevant departments.
- Communication plans will be developed to address internal concerns and coordinate response efforts.

#### 5.2 External Communication:

- Standard templates will be used for customer notifications, including information about the OOS, estimated delivery dates, and alternative products (if available).
- Customer inquiries will be managed professionally and promptly.
- Media inquiries (if applicable) will be handled according to the company's media relations policy.

# 6. Corrective and Preventive Actions (CAPA)

## **6.1 CAPA Implementation:**

- Corrective actions to address the immediate OOS situation will be implemented promptly.
- Preventive actions to prevent recurrence of the OOS will be developed and implemented.

## **6.2 CAPA Effectiveness:**

 The effectiveness of corrective and preventive actions will be monitored and evaluated.

## 7. Backorder Management

### 7.1 Backorder Process:

- Customer orders for OOS products will be placed on backorder.
- Backorders will be prioritized based on order date, customer importance, and product availability.
- Customers will be regularly updated on the status of their backorders.

# 8. Product Recall (if applicable)

### **8.1 Recall Initiation:**

• If a product recall is necessary due to safety concerns, the recall process will be initiated in accordance with company and regulatory requirements.

# 9. Recordkeeping

### 9.1 **Documentation:**

- All OOS investigations, corrective actions, and customer communications will be documented.
- Records will be retained in accordance with company and regulatory requirements.

# 10. Training

## **10.1 Training Requirements:**

- All personnel involved in OOS handling will receive training on this SOP.
- Training will be conducted upon hire and annually thereafter.

# 11. Review and Update

### 11.1 **SOP Review:**

• This SOP will be reviewed annually or as needed to ensure its effectiveness and compliance with regulations.