

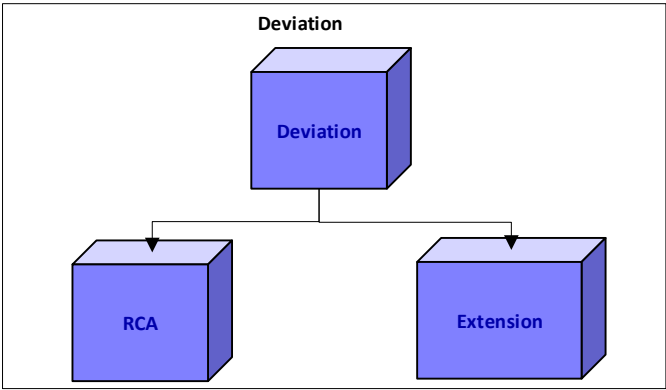
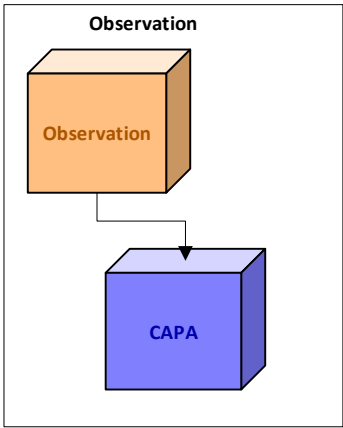
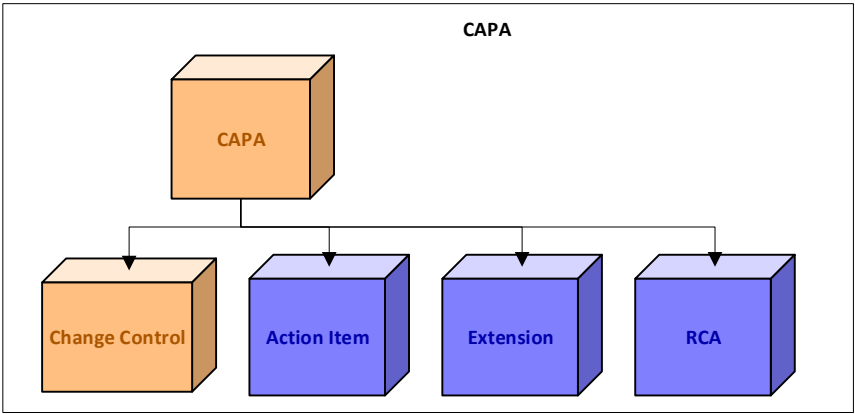
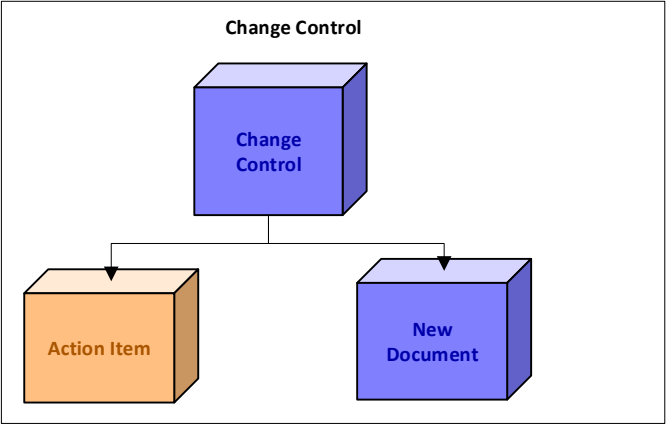
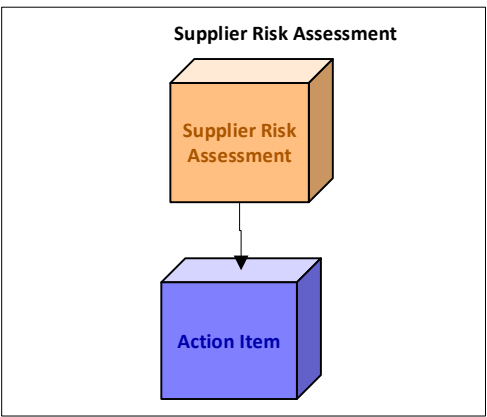
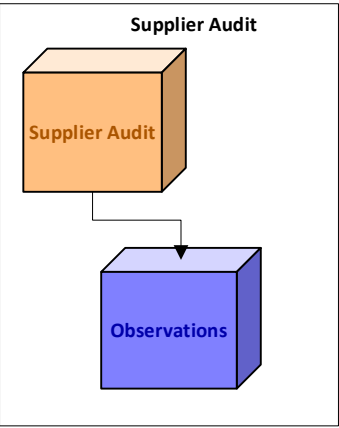
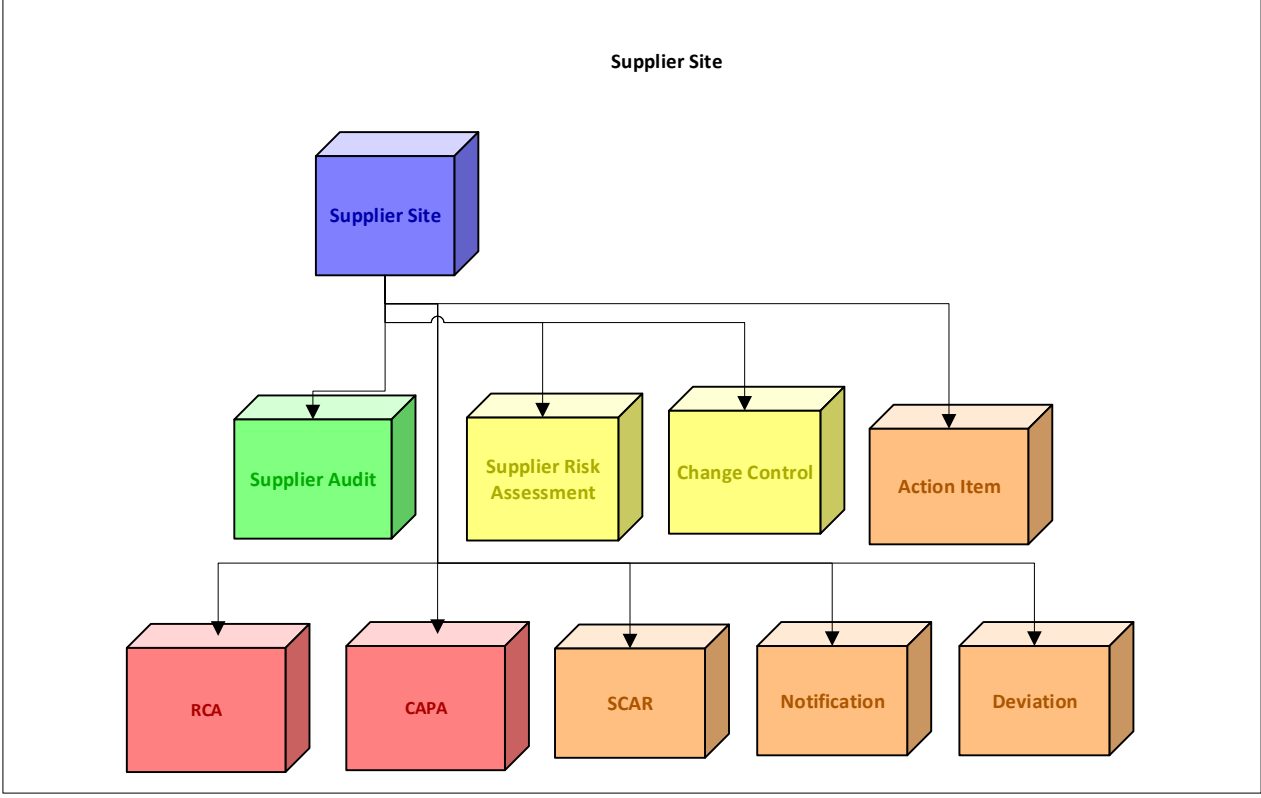
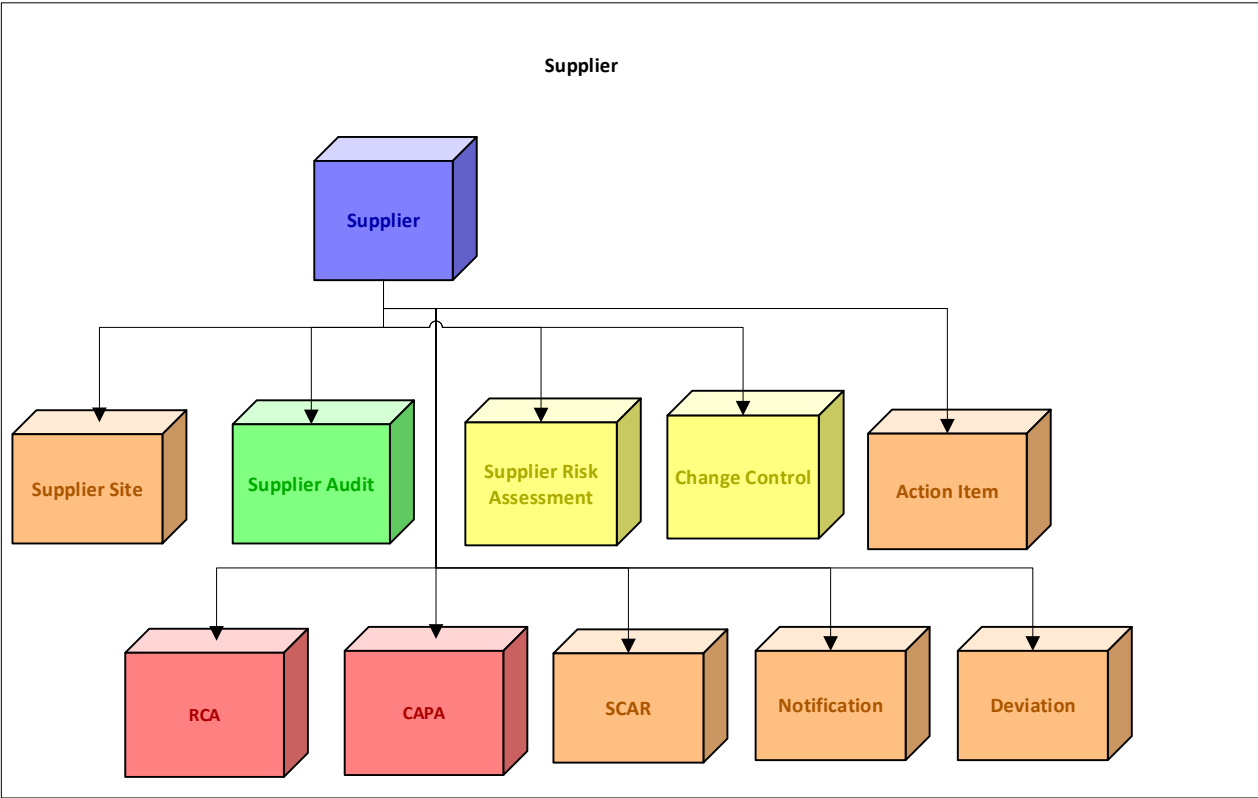


## NOTES

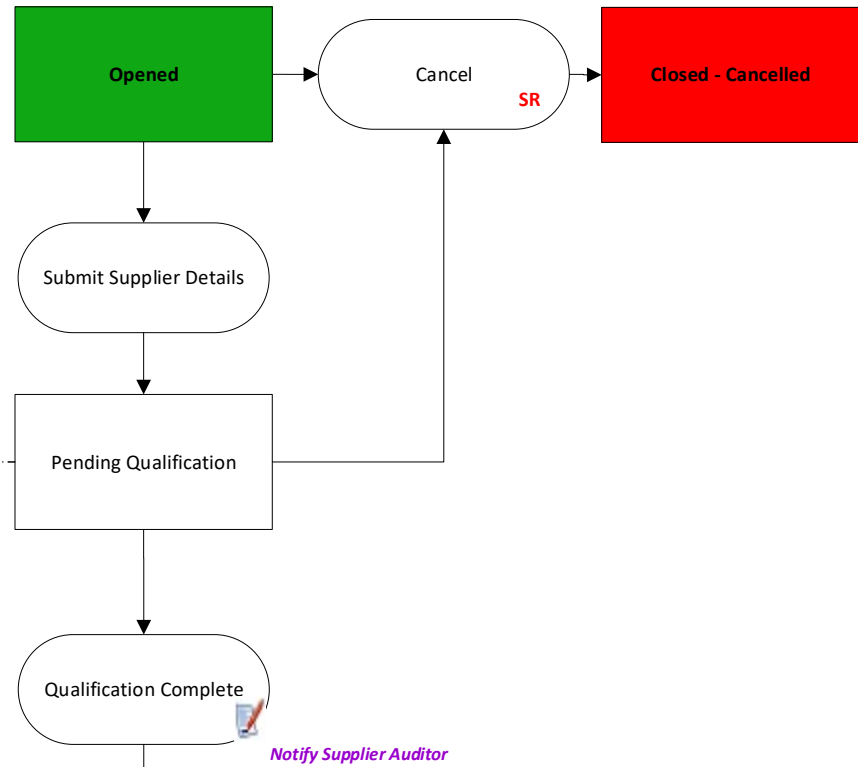
- Unlimited Sites can be created.
- Unlimited Projects can be created within each Site.
- Each Site can share workflows, forms, notification rules, escalations, etc. OR can have individual / separate rules for its Projects.
- User membership and permissions are assigned based on Project. For example Joe Smith may have ability to initiate deviations in India but not in America.

# Parent Child Relationships

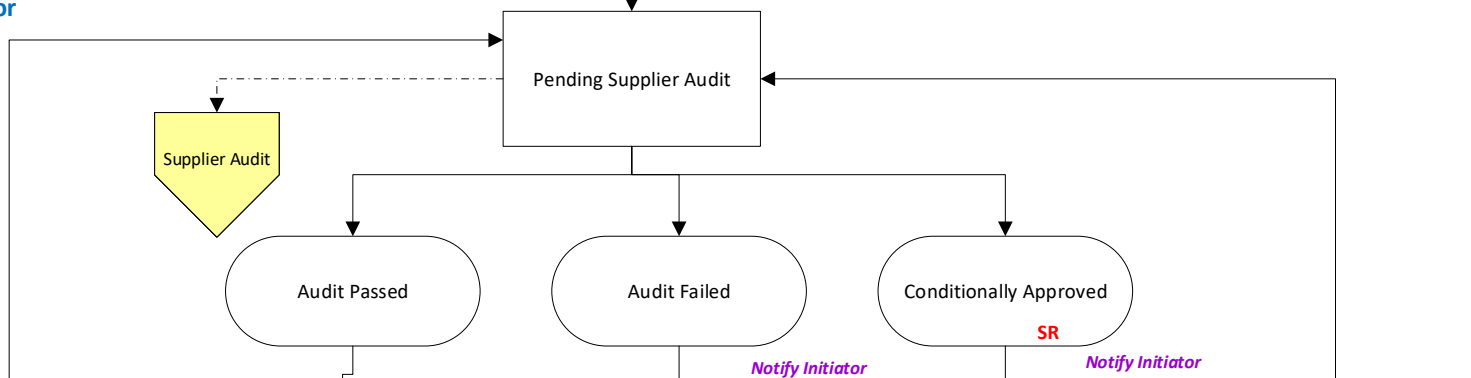
## Supplier Quality Management



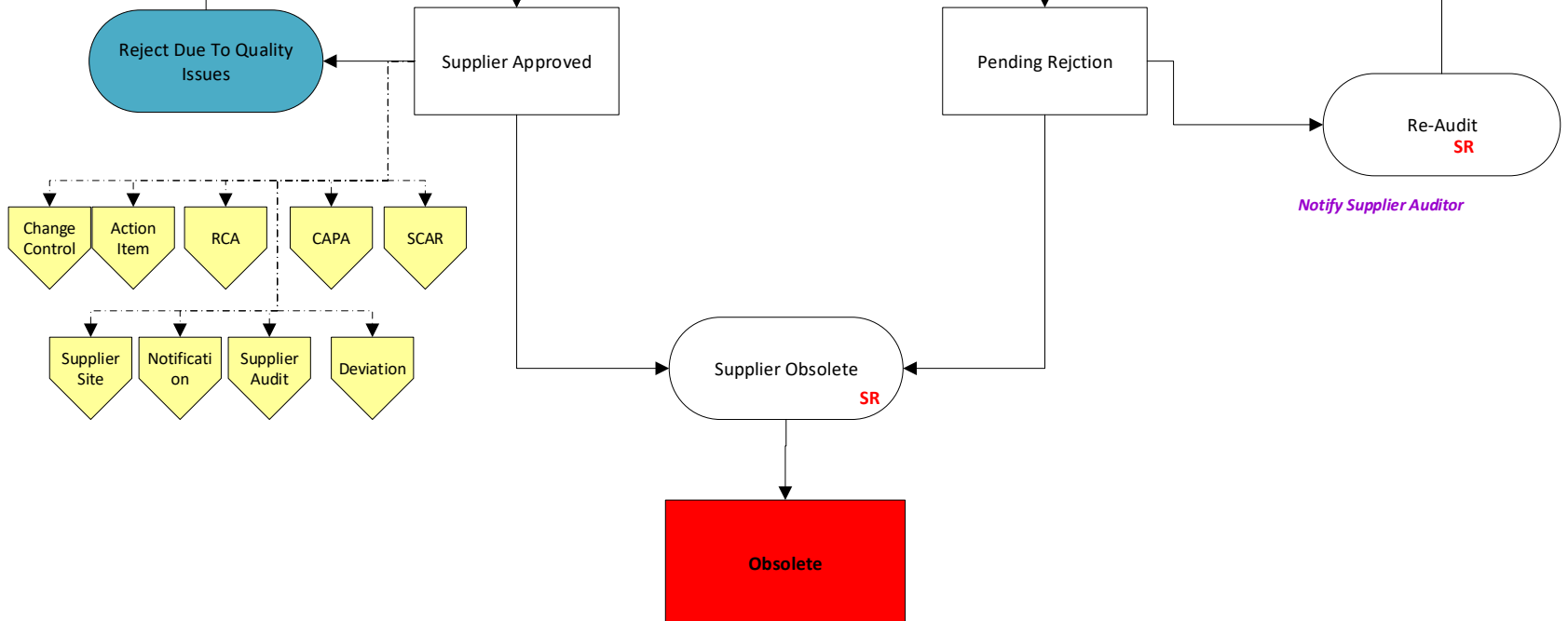
Initiator

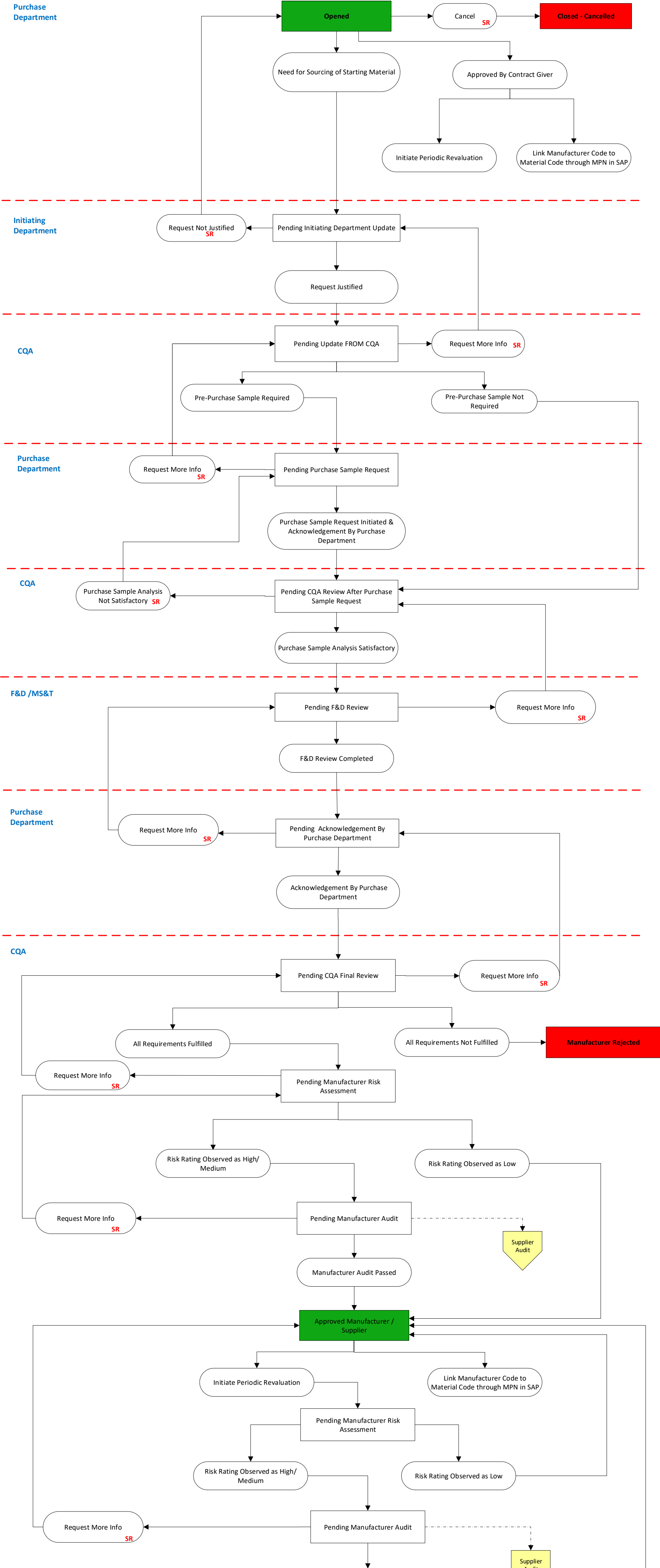


Supplier Auditor



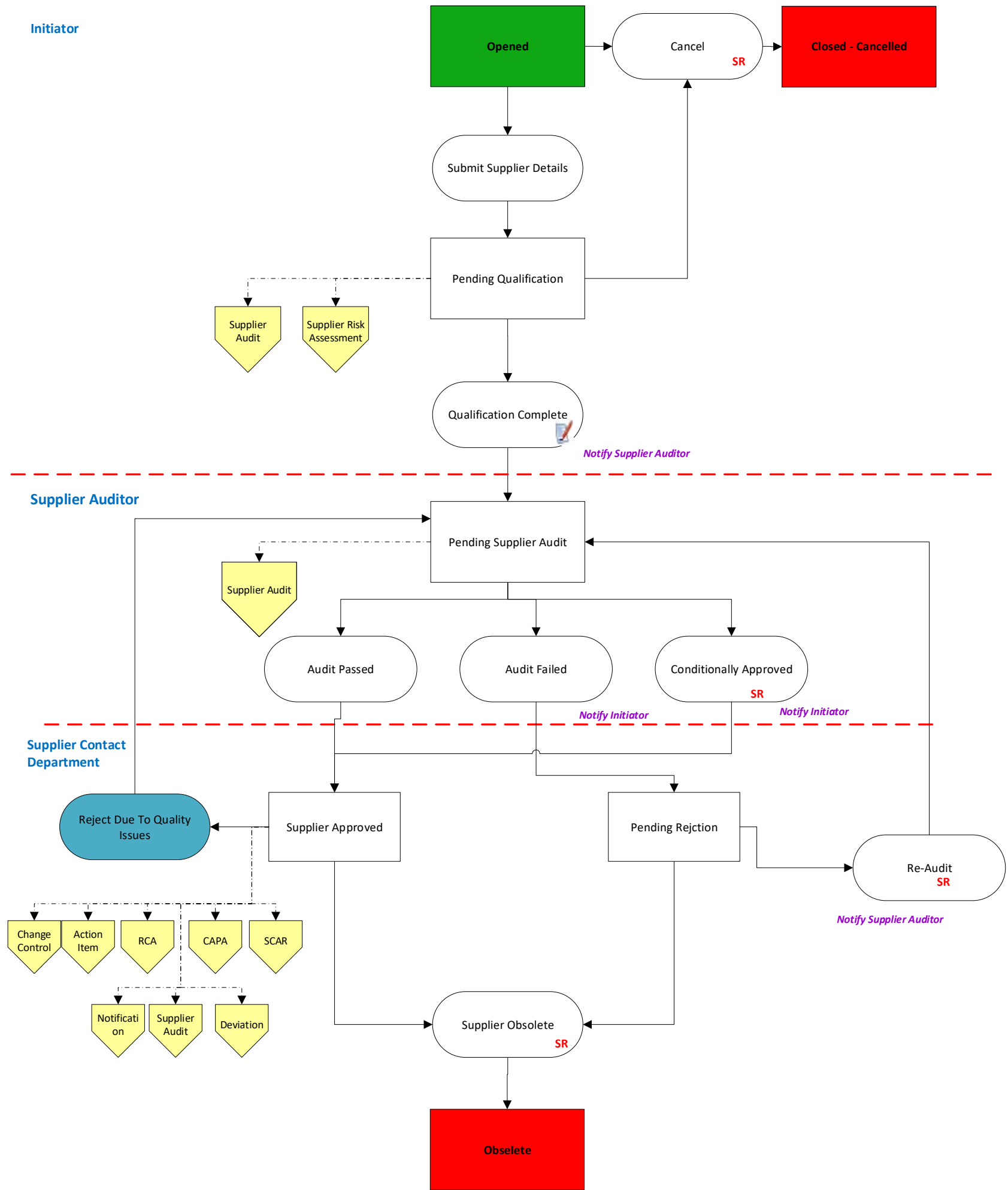
Supplier Contact Department







Supplier Site





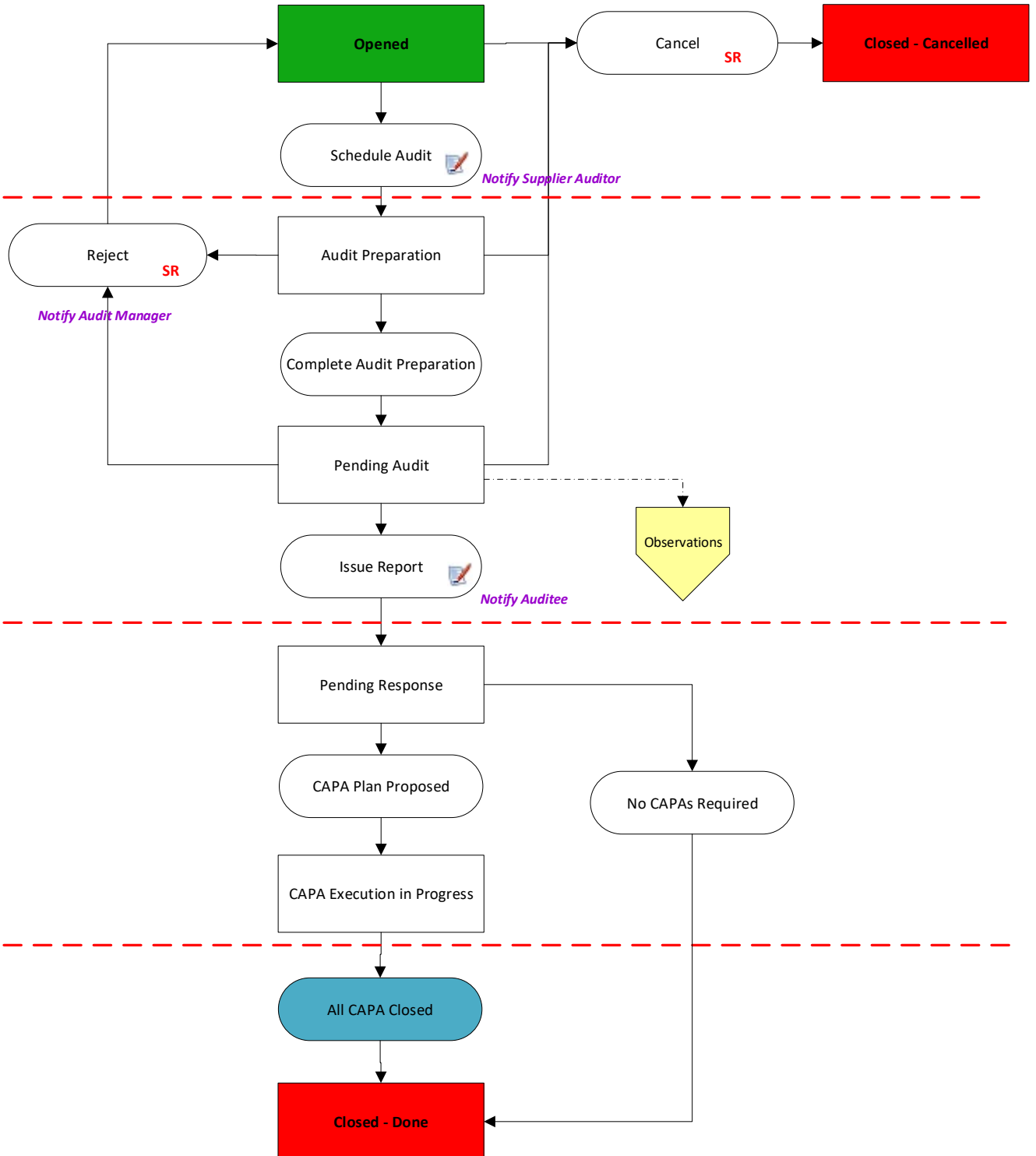
# Supplier Audit

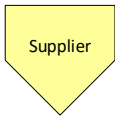
Audit Manager

Supplier Auditor

Auditee

Business Rule Engine





# Risk Assessment



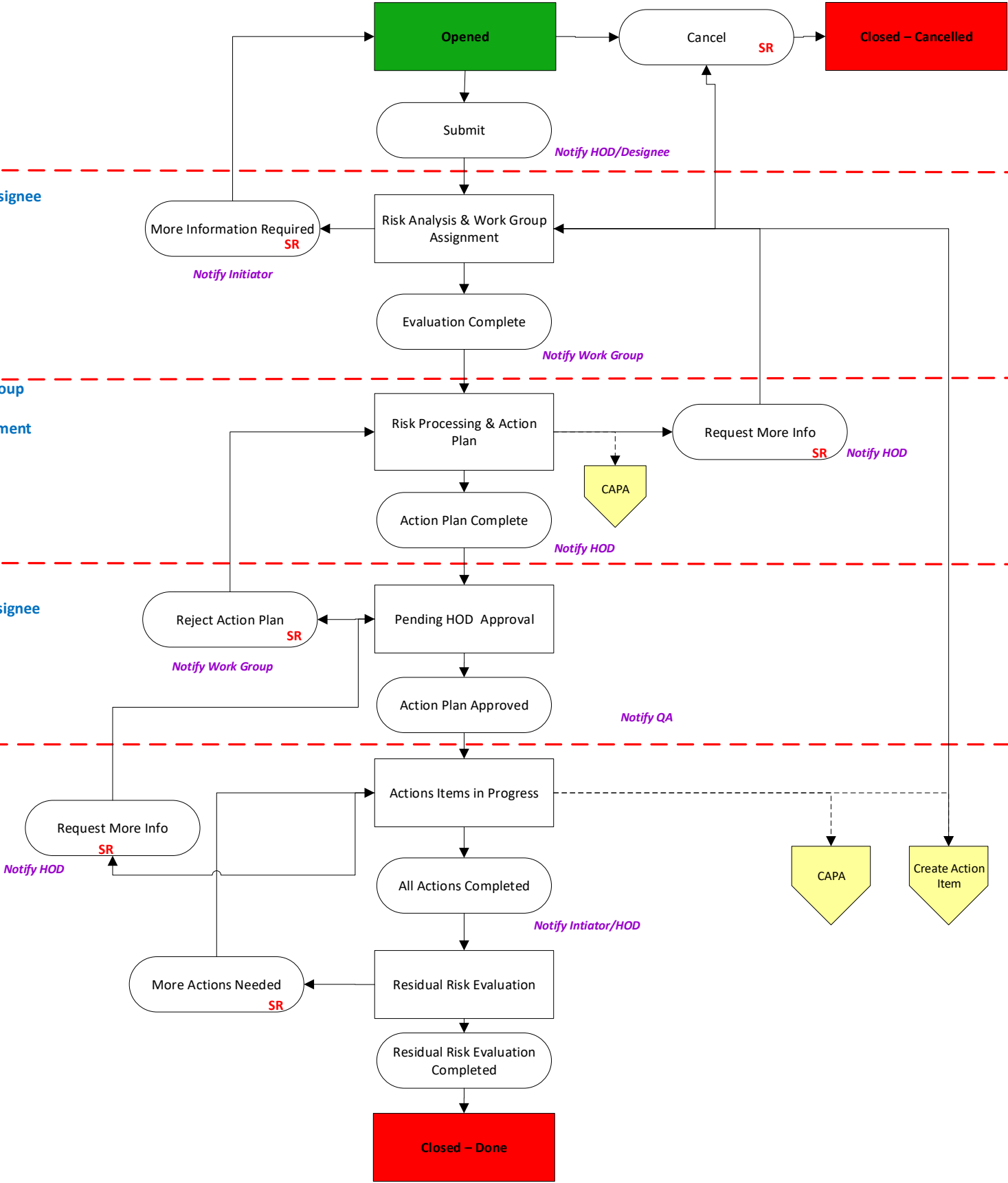
Initiator

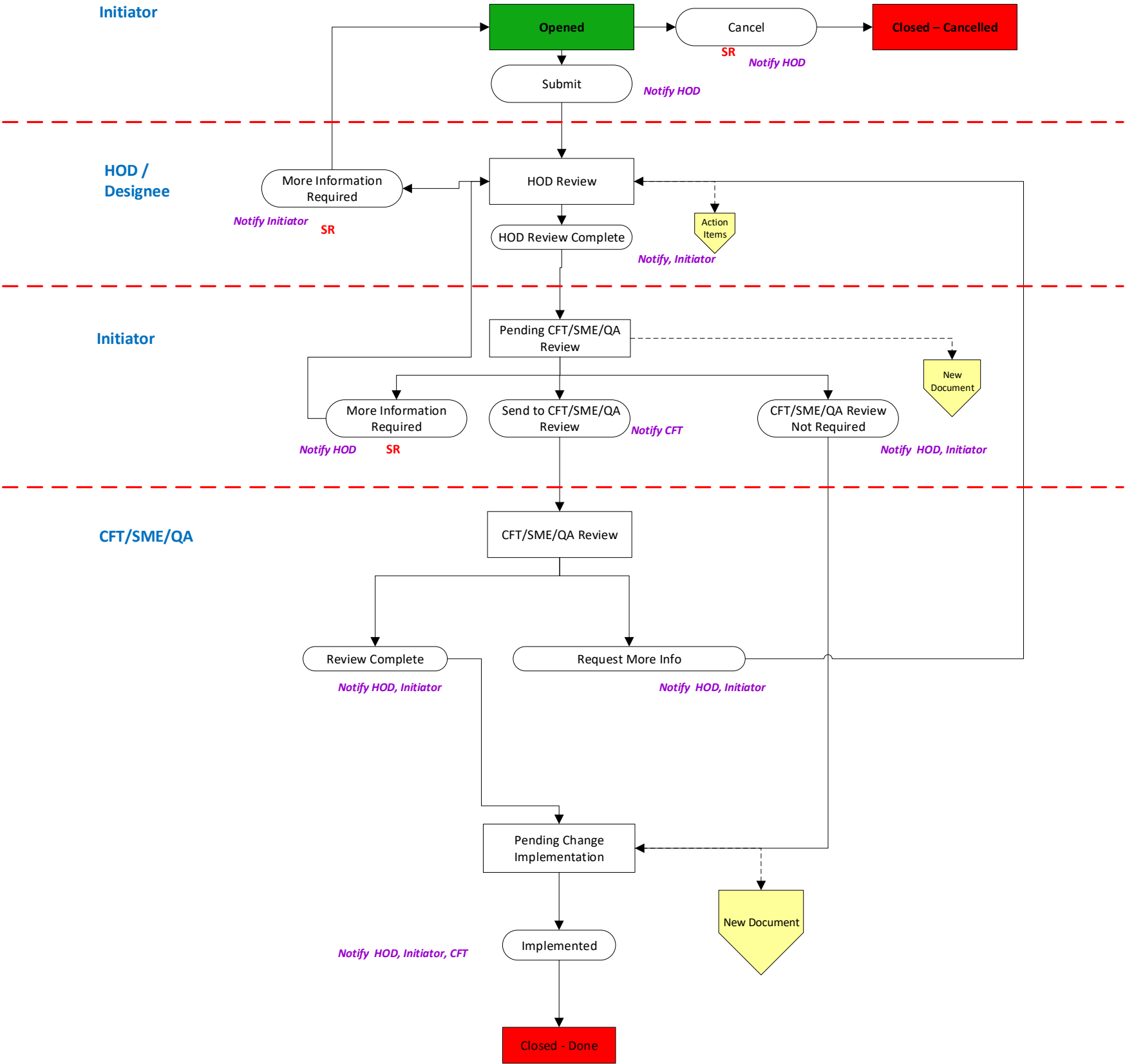
HOD/Designee

Work Group  
(Risk  
Management  
Head)

HOD/Designee

QA





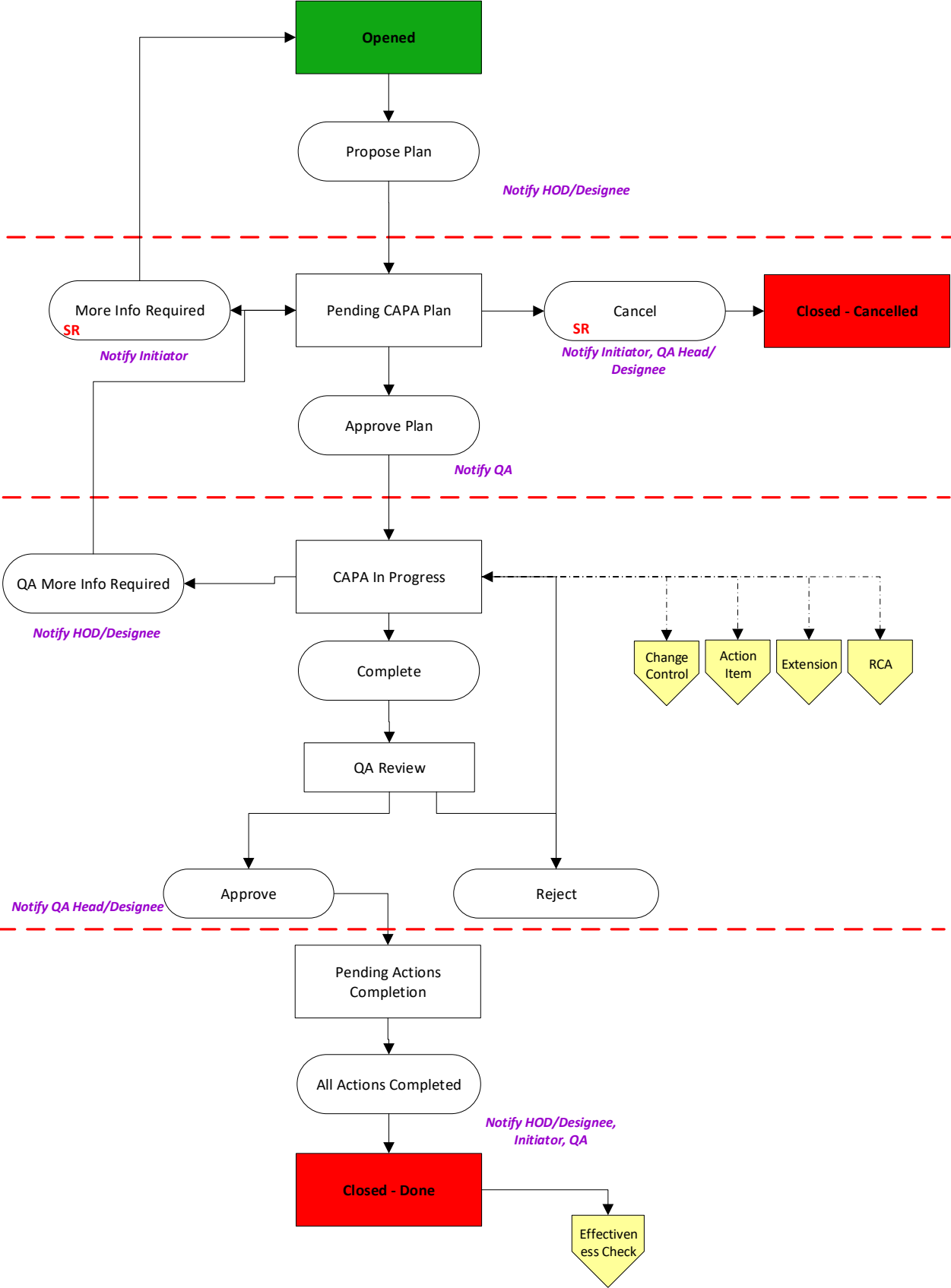


Initiator

HOD /  
Designee

QA

QA Head/ Designee



Auditors

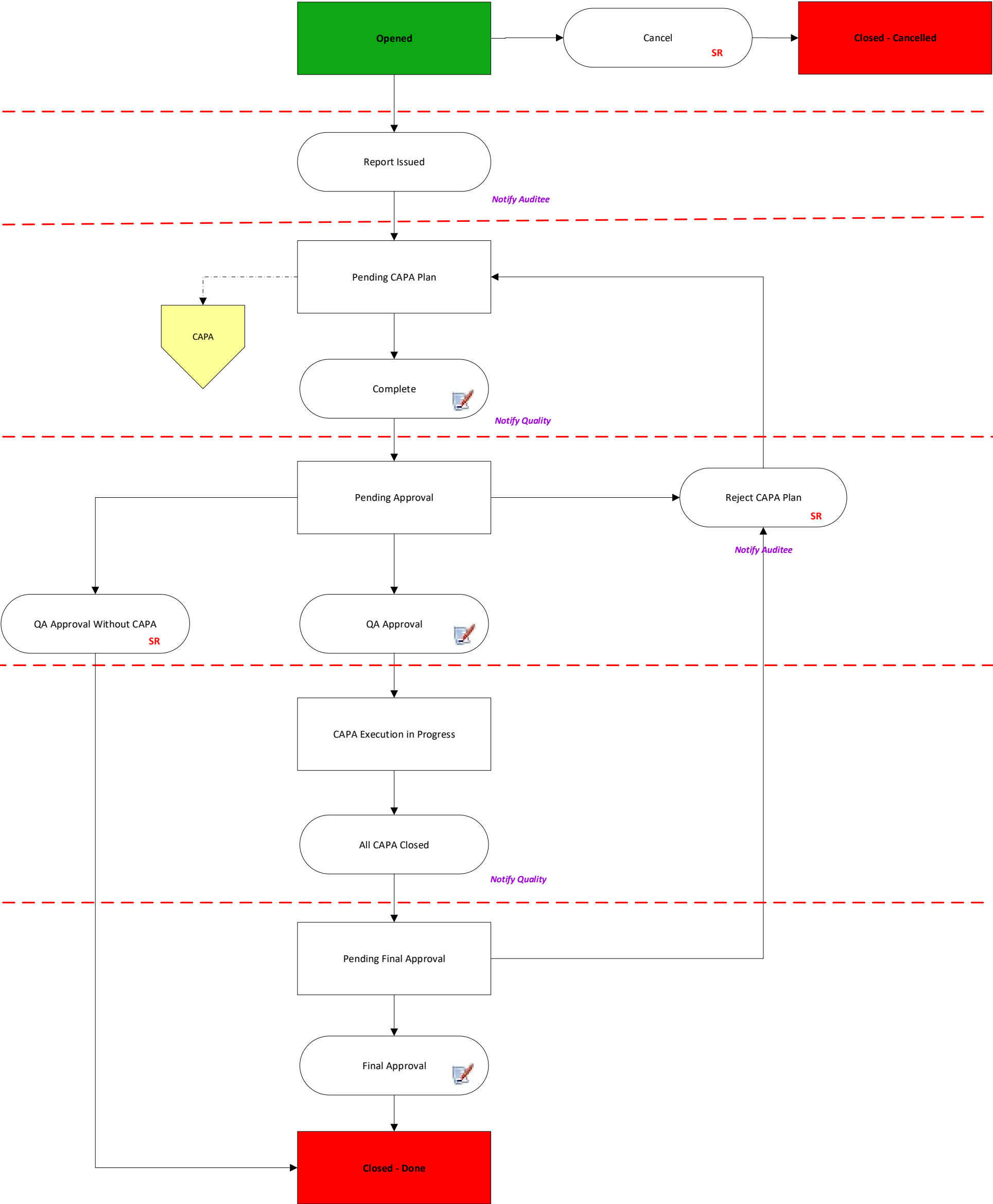
Business Rule Engine

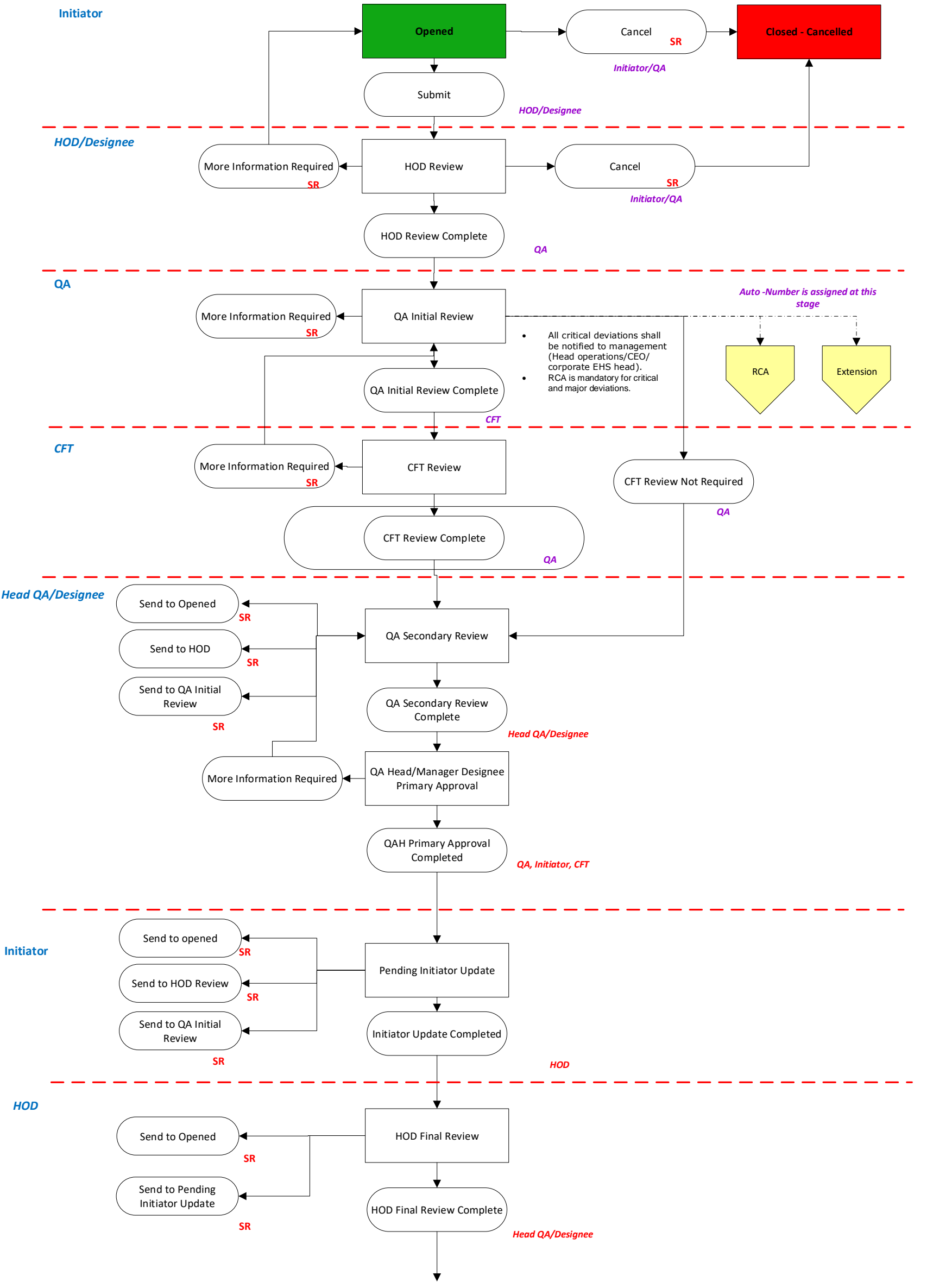
Auditees

Quality

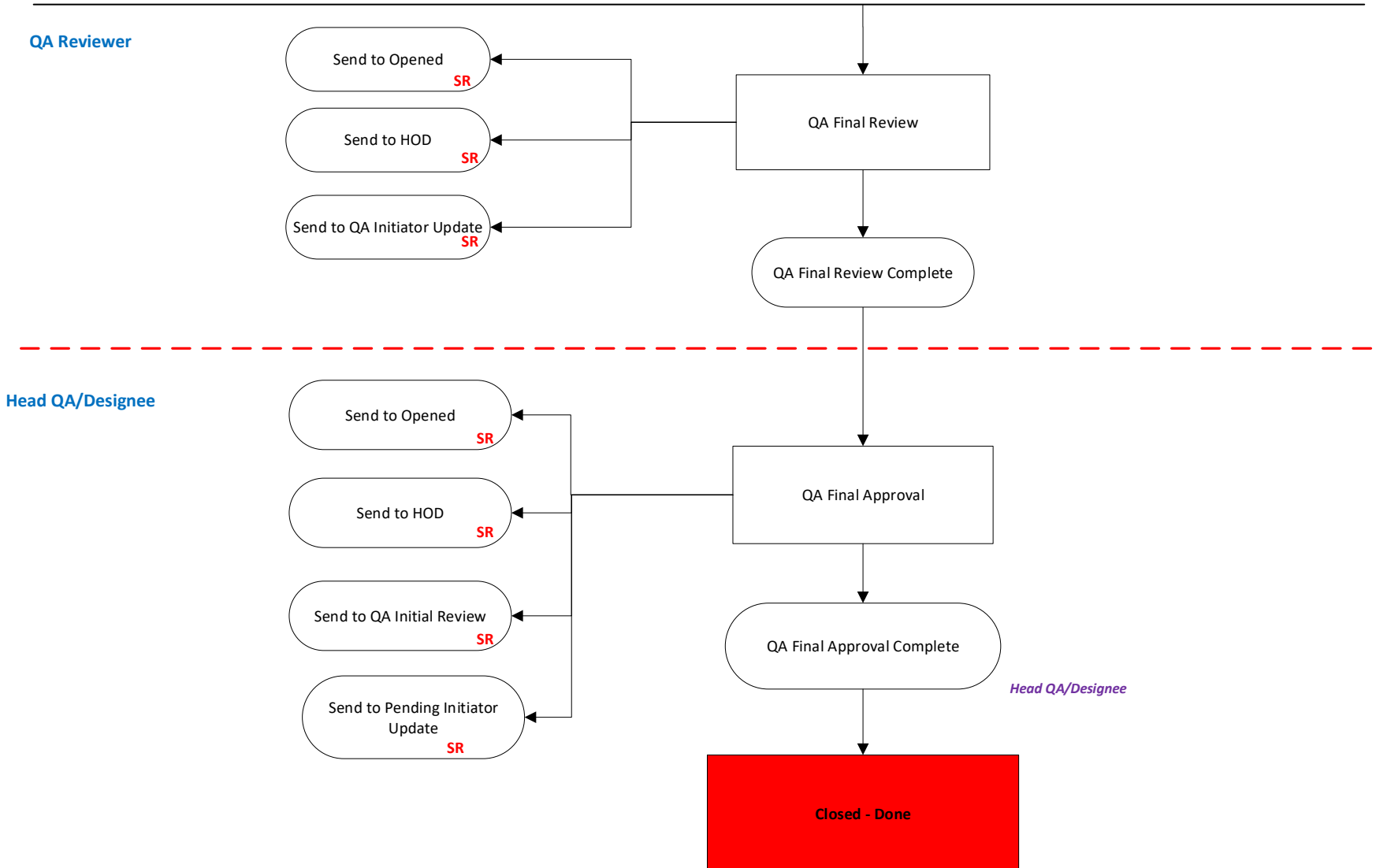
Business Rule Engine

Quality



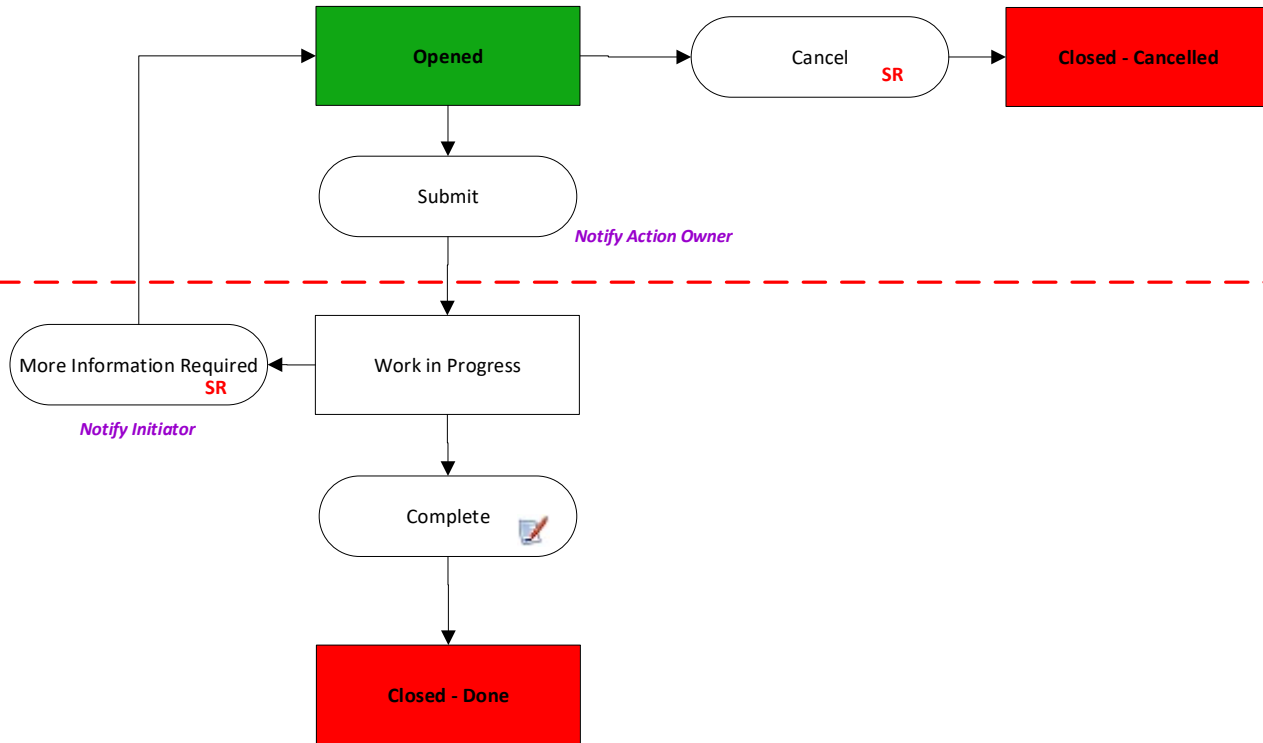


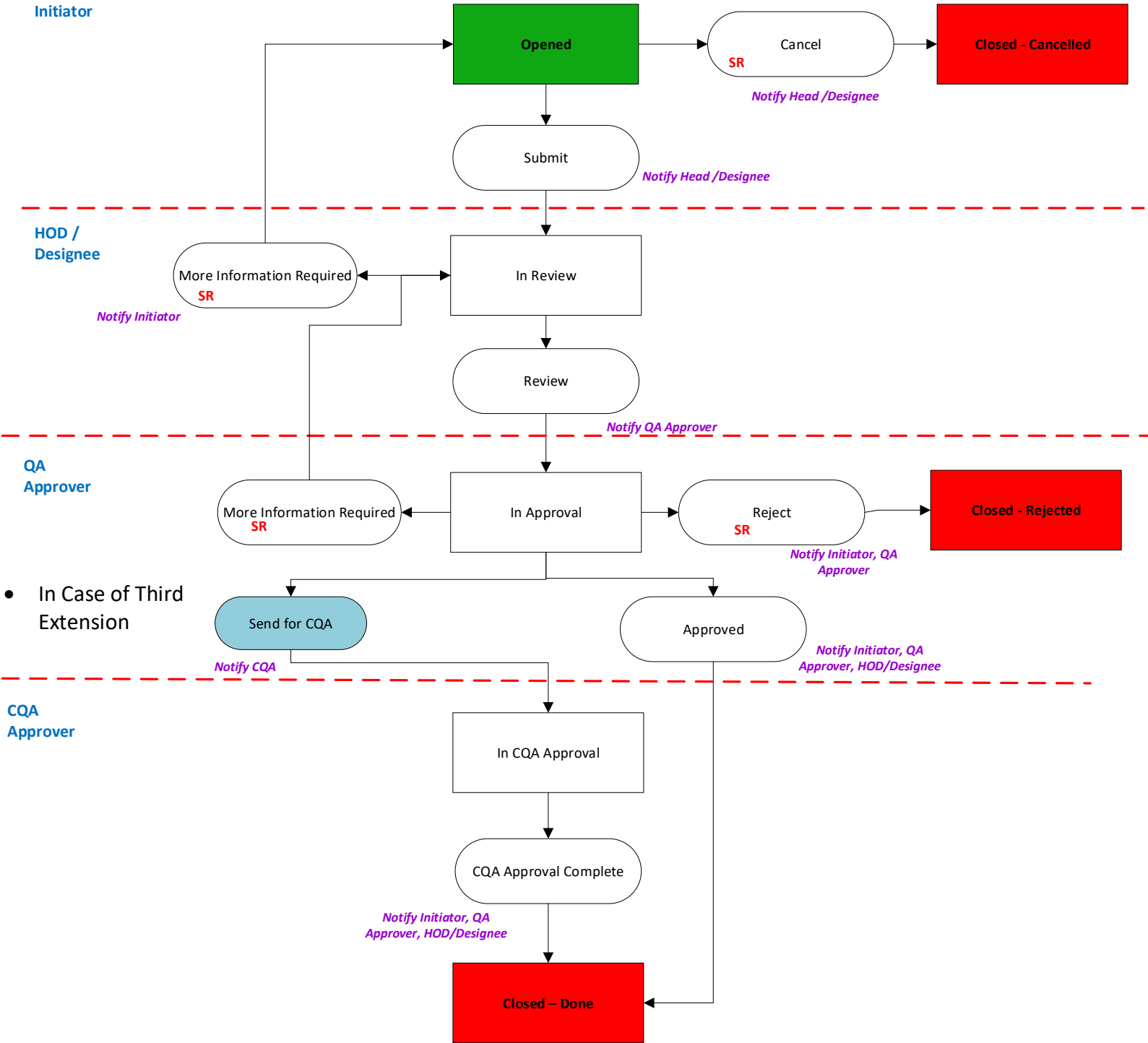
# Deviation



Initiator

Action Owner







# Effectiveness Check

Initiator

Opened

Submit

*Notify Supervisor*

Supervisor

Pending Effectiveness Check

Not Effective

Effective

*Notify QA*

*Notify QA*

QA

QA Approval-Not Effective

More Information Required  
**SR**

QA Approval-Effective

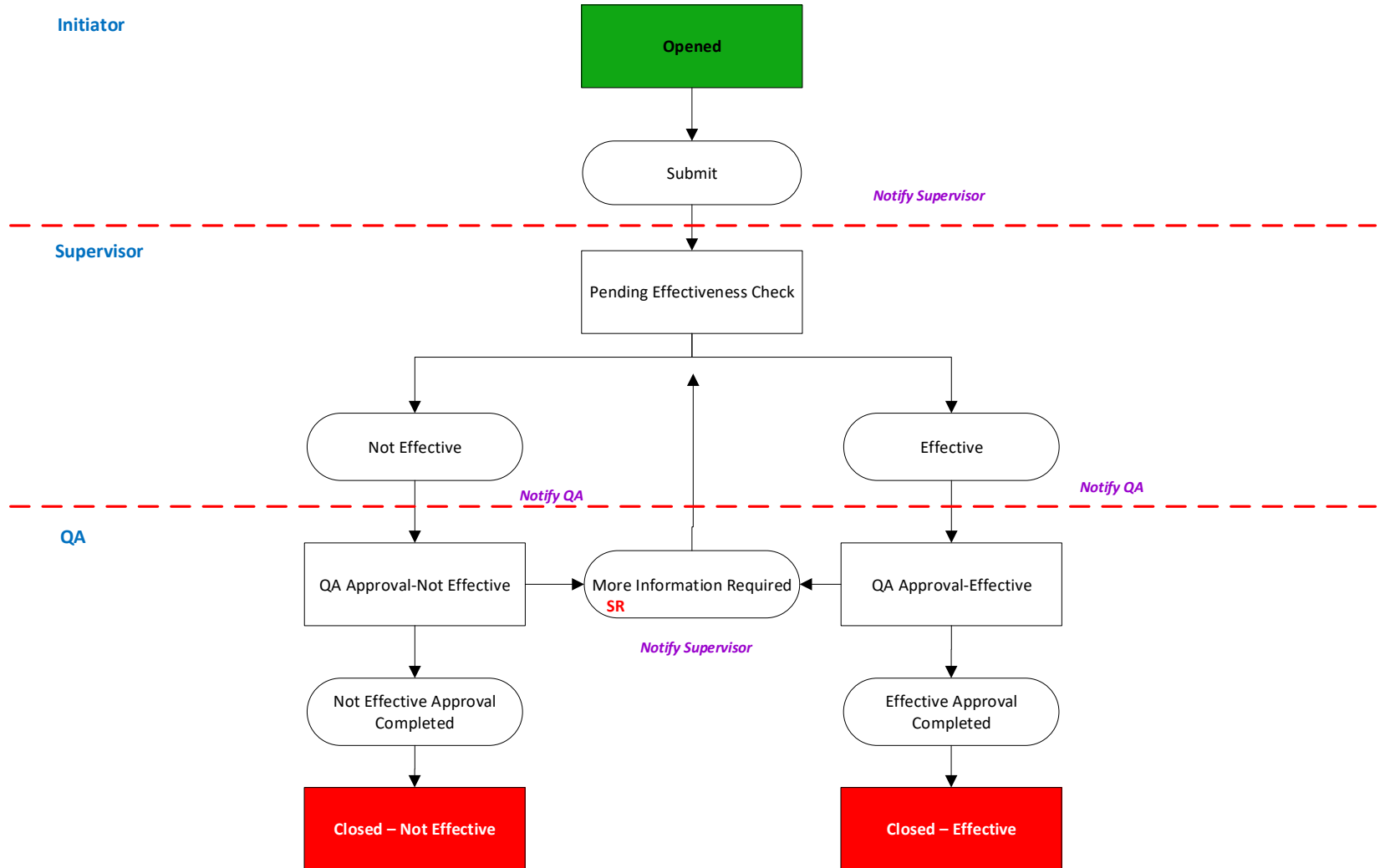
*Notify Supervisor*

Not Effective Approval  
Completed

Effective Approval  
Completed

Closed – Not Effective

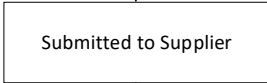
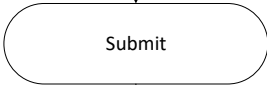
Closed – Effective



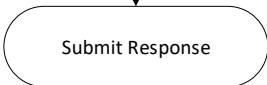
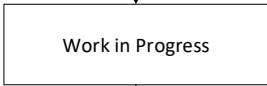
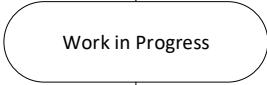
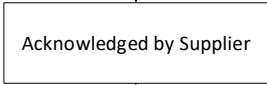
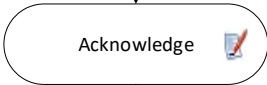


# SCARs

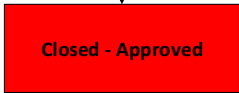
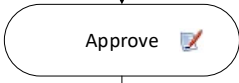
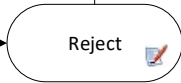
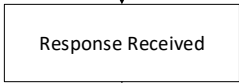
SCAR Initiator



Vendors

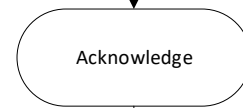
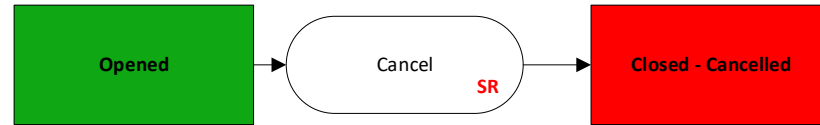


SCAR Initiator





Initiator



QA

