



## Coat Every Tablet With Confidence.

*Tablet coating Material, backed by  
5 assurances for your peace of mind.*



**Consistency Colour Match Every Time**



**Uniform Powder, No Undispersed Material**



**100% Solution passing through 100#**



**Accelerated Project Lead Time**



**24/7 After Sales Support**



Film Coat



Enteric Coat



Seal coat



Moisture Barrier Coating

# ANSHCOAT

Coating Partner Built on Quality, Transparency, and Long-Term Commitment.

## Our Vision



"Our vision is to be your most trusted partner in tablet coating—combining innovation, reliability, and regulatory confidence as we grow ANSHCOAT to a 100 Cr. value by 2030."

## Our Mission



" Our Mission at ANSHCOAT is to create customer value, uphold integrity, and foster innovation.  
We are committed to promoting continuous learning and a balanced life for our Employees."



### **Customer Focus :**

Prioritizing customer needs and creating value for them.



### **Ethical Business Practices :**

Upholding integrity and responsible dealings.



### **Transparency :**

Open communication with all stakeholders.



### **Continuous Improvement :**

Focus on Learning, adapting latest system and norms.



### **Employee Well-being :**

Fostering a supportive and inclusive environment.



### **Collaboration :**

Working together and valuing contributions from all.



### **Active Listening :**

Valuing input from both external and internal stakeholders.



## Our Facility

- ✓ ANSHCOAT Products are Manufactured at an FDA-Approved, Regulatory-Compliant Site.
- ✓ Our site is built on validated processes and robust vendor documentation, helping you face inspections and client audits with confidence.

# The Experts Behind Your Coating Success



Regulatory Compliance



15+ Years Expertise



Validated Processes



**Navanath Ambre**

R&D Director



**Amit Surani**

Quality Director

**Inventing Excellence in Every Coat**

Navanath Ambre, our R&D Director, is the visionary behind ANSHCOAT. With over 13 years in tablet coating science, he combines deep technical expertise with practical problem-solving. Under his leadership, ANSHCOAT delivers reliable, innovative solutions that accelerate time-to-market and ensure product excellence.challenges with targeted, science-based solutions.

Mr. Ambre is an expert in color matching and polymer chemistry, guaranteeing your tablets meet precise aesthetic and branding goals. He is renowned for resolving the industry's most persistent coating

## His key areas of expertise include:

- ✓ **Optimizing Drug Release:** Resolving dissolution issues by designing coatings that maintain perfect integrity and controlled release profiles.
- ✓ **Preventing Physical Defects:** Formulating specialized polymer blends to eliminate tablet bulging and ensure uniform coating, even with complex core expansion.
- ✓ **Ensuring Product Longevity:** Developing advanced moisture barrier and protective coatings that significantly enhance long-term stability and shelf-life.
- ✓ **Achieving Perfect Uniformity:** Engineering solutions for consistent, even film formation across diverse tablet shapes and challenging production scales.
- ✓ **Guaranteeing Coating Durability:** Creating advanced adhesive systems that completely resolve peeling and adhesion problems.

**Your Assurance of Consistency and Compliance**

At ANSH Pharma, our quality promise is personified by Amitkumar Surani. With a B.Pharm, an MBA in Total Quality Management, and over 15 years in QA/RA, he possesses the unique expertise to ensure our ANSHCOAT products meet the most rigorous global standards.

He transforms complex regulatory requirements into simple, reliable outcomes for our partners.

## Your Guarantee of Quality:

- ✓ **Regulatory Confidence:** Expert navigation of FDCA and international standards for uncompromised compliance.
- ✓ **Proactive Quality Systems:** Implementation of robust QMS frameworks that prevent issues before they arise.
- ✓ **Audit & Inspection Readiness:** Proven management of all audits, ensuring smooth regulatory and client reviews.
- ✓ **Systematic Problem Resolution:** Expert deviation handling and CAPA management to protect your supply chain.

Beyond Compliance: A Culture of ExcellenceAmit's leadership fosters a culture where quality is not just a department, but a shared responsibility across ANSH Pharma. He champions a forward-looking approach, continuously analyzing emerging regulations and industry trends to future-proof our processes and your products. This proactive vigilance means you can engage with confidence, knowing your projects are shielded from potential compliance risks and delays. His focus on building transparent, trust-based relationships ensures you have a direct line to a quality expert who understands that reliability is the foundation of a successful partnership

**Ready to transform your coating challenges? Partner with ANSHCOAT, where the expert guidance of Navanath Ambre and Amit Surani builds quality and competitive advantage into every particle.**



# ANSHCOAT

## Film Coating (Aqueous)

ANSHCOAT AQUA 2.5L	ANSHCOAT AQUA	ANSHCOAT AQUA 5L
Polymer: PVA	Polymer: PVA	Polymer: PVA+HPMC
Solid Content 30% - 35%	Solid Content 20% - 22%	Solid Content 17% - 18%
<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA 2.5L sets a new standard in high-speed coating with 30–35% solids, far exceeding typical PVA systems.</li><li>✓ Its low water demand enables faster cycles, lower energy use, and higher output, delivering strong, elegant films—making it the superior, cost-effective choice for high-volume manufacturing.</li></ul>	<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA presents a high-performance PVA-based coating system designed as a direct upgrade from standard HPMC.</li><li>✓ It enables faster processing with higher solid content sprays, significantly improving throughput.</li><li>✓ This solution forms a more robust, elegant, and functional film with excellent adhesion to prevent defects.</li><li>✓ Crucially, it achieves these enhancements without altering the drug's critical dissolution profile, ensuring bioequivalence and consistent release from the tablet core.</li></ul>	<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA 5L is a dual-polymer coating that combines PVA and HPMC to enhance the efficiency of standard HPMC processes.</li><li>✓ It enables faster application through higher solid content sprays, significantly reducing coating time.</li><li>✓ This hybrid system also operates at lower temperatures than pure PVA, improving flexibility.</li><li>✓ The result is a more elastic and durable film that retains all the beneficial properties of HPMC.</li><li>✓ Ultimately, it accelerates production while ensuring superior film strength and excellent tablet adhesion.</li></ul>
ANSHCOAT AQUA 6L	ANSHCOAT AQUA 7L	ANSHCOAT AQUA 8L
Polymer: Lactose+HPMC	Polymer: HPC+HPMC	Polymer: HPMC
Solid Content 14% - 15%	Solid Content 12% - 13%	Solid Content 11% - 12%
<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA 6L is an efficient, PVA-free coating solution designed for heat sensitive tablets. It enables faster processing with higher solid content sprays, significantly reducing coating time and thermal exposure.</li><li>✓ This system provides a cost-effective functional film without compromising on quality. It ensures sharp, defined tablet aesthetics for excellent brand recognition and logo.</li><li>✓ This makes it an ideal, economical alternative to standard HPMC or PVA coatings.</li></ul>	<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA 7L utilizes a specialized HPC and HPMC polymer blend to provide an exceptionally durable and protective coating for challenging tablet cores.</li><li>✓ It is specifically engineered for soft, friable, or highly moisture-sensitive formulations, where its enhanced film elasticity and superior adhesion prevent core erosion.</li><li>✓ This robust coat acts as an effective moisture barrier to safeguard the API's stability.</li><li>✓ To maintain optimal sprayability with the higher-viscosity HPC component, it is typically applied at a slightly lower solids content.</li><li>✓ This ensures maximum protection without compromising process efficiency.</li></ul>	<ul style="list-style-type: none"><li>✓ ANSHCOAT AQUA 8L is a traditional HPMC-based aqueous coating system, serving as a reliable and versatile solution for standard tablet coating needs.</li><li>✓ It is applied at a lower solid content, making it an excellent choice for foundational coating processes or for formulators prioritizing maximum compatibility.</li><li>✓ Its primary strength lies in its broad applicability, being suitable for a wide range of APIs without complex formulation adjustments.</li><li>✓ This system provides a solid, functional film for core protection and elegant tablet appearance.</li></ul>

Unsure which coating is perfect for your tablets? Our experts are ready to assist at: +91-9898650649



## Film Coating (Solvent & Universal)



## Moisture Barrier (Aqueous & Solvent)

### ANSHCOAT ORGANIC

**Polymer**  
HPMC

**Solid Content**  
5% - 6%

- ✓ ANSHCOAT ORGANIC is a traditional solvent-based coating system utilizing an HPMC polymer base dissolved in an Isopropanol/ Methylene Chloride (IPA/MDC) blend.
- ✓ It is specifically designed for APIs that are sensitive to moisture, providing a safe and effective alternative to aqueous coatings.
- ✓ This solution is simple to operate and allows for exceptionally fast processing times due to rapid solvent evaporation.
- ✓ It delivers a reliable, functional film coat while effectively protecting the stability of moisture-sensitive active ingredients.

### ANSHCOAT PROTECT ORGANIC

**Polymer**  
HPMC + Ethyl Cellulose

**Solid Content**  
5% - 6%

- ✓ ANSHCOAT PROTECT ORGANIC is a specialized solvent-based coating that combines HPMC with Ethyl Cellulose to create an exceptional moisture barrier.
- ✓ This formulation is ideally suited for protecting highly moisture-sensitive APIs, ensuring enhanced drug stability and shelf life.
- ✓ Applied as a low solids spray, it forms a robust, protective film that effectively shields the tablet core from environmental humidity.

### ANSHCOAT UNIVERSAL

**Polymer**  
HPMC

**Solid Content**

<b>Water</b>	<b>IPA+MDC</b>	<b>IPA+Water</b>
11% - 12%	5% - 6%	9% - 11%

- ✓ ANSHCOAT UNIVERSAL is a versatile HPMC-based coating system available in multiple formulations to suit diverse production needs.
- ✓ The solvent-based (IPA/MDC) version at 5-6% solids is ideal for moisture-sensitive APIs, while the aqueous-based option at 11-12% solids offers a reliable and cost-effective solution for general applications.
- ✓ For a balanced approach, the hydroalcoholic (Water/IPA) format at 9-11% solids provides processing flexibility.
- ✓ This comprehensive range ensures you can achieve a consistent, high-quality film coat across virtually any API or manufacturing setup.

### ANSHCOAT PROTECT AQUA

**Polymer**  
PVA

**Solid Content**  
20%

- ✓ ANSHCOAT PROTECT AQUA is an advanced aqueous coating that enhances traditional PVA performance by incorporating lecithin and xanthan gum for superior moisture protection.
- ✓ This innovative system maintains all the benefits of PVA—including high solids content for fast processing and excellent film strength—while creating a more effective barrier against humidity.
- ✓ The formulation achieves this enhanced protection in a single, ready-to-use system, eliminating the need for separate moisture-protective additives and ensuring both efficiency and stability for moisture-sensitive APIs.

## Enteric Coating (Aqueous & Solvent)



### ANSHCOAT ENT AQUA

**Polymer**

Methacrylic Acid–Ethyl Acrylate Copolymer (1:1) Type B

**Solid Content**

20%

- ✓ ANSHCOAT ENT AQUA is a advanced, water-based ready-to-use enteric coating utilizing a Methacrylic Acid–Ethyl Acrylate Copolymer.
- ✓ This formulation eliminates the need for flammable solvents, enhancing workplace safety and environmental friendliness.
- ✓ The coating is tack-free to prevent tablet sticking and forms a strong, acid-resistant protective film. It also ensures excellent color stability without any bleeding for a superior, consistent finish.

### ANSHCOAT ENT ORGANIC

**Polymer**

Methacrylic Acid–Methyl Methacrylate Copolymer (1:1)

**Solid Content**

7% - 8%

- ✓ ANSHCOAT ENT ORGANIC is a solvent-based, ready-to-use enteric coating system employing a Methacrylic Acid–Methyl Methacrylate Copolymer.
- ✓ It creates a strong, acid-resistant film for reliable protection and ensures stable color integration without any risk of bleeding.

### ANSHCOAT ENT PRO

**Polymer**

HPMCP (Hypromellose Phthalate)

**Solid Content**

5% - 6%

- ✓ ANSHCOAT ENT PRO is an advanced enteric coating system based on HPMCP (Hypromellose Phthalate), designed for precise intestinal drug delivery.
- ✓ This system minimizes drug loss by forming a strong, coherent film with excellent mechanical integrity on the tablet core.
- ✓ The result is consistent and reliable performance for sensitive formulations requiring controlled release.

### ANSHCOAT ENT ADVANCE

**Polymer**

CAP (Cellulose acetate phthalate )

**Solid Content**

5% - 6%

- ✓ ANSHCOAT ENT ADVANCE is an enteric coating system utilizing CAP (Cellulose Acetate Phthalate) to ensure precise intestinal drug release.
- ✓ It provides strong gastric protection, effectively shielding acid-labile APIs and minimizing drug loss in the stomach.
- ✓ The coating forms a robust, coherent film with proven mechanical integrity across various tablet cores.



## Special Product

### Titanium Dioxide Free



**Globally compliant, safe titanium-free tablet coatings for modern regulations.**

### Metallic / Pearl Shades



**Elegant metallic and pearl finishes for premium tablet coating.**

### Reasons to Make ANSHCOAT Your Trusted Coating Partner

**1**

#### Flawless Aesthetics

Guaranteed smooth, vibrant, and consistent tablet finishes that build brand trust by eliminating uneven coating and color variation.

**2**

#### Proven Expertise

Leverage 13+ years of specialized R&D experience for proven solutions to complex drug release and coating durability challenges.

**3**

#### Regulatory Transparency

We provide full documentation and welcome audits at our FDCA-approved facility for complete compliance confidence.

**4**

#### Tailored Coating Solutions

A comprehensive portfolio of ready-mix coatings, each precision-engineered for your specific API and performance goals.

**5**

#### Dedicated Support Partner

We provide 24/7 technical support, acting as a true partner to ensure your production line runs smoothly.

**6**

#### Partnership Built on Integrity

Our foundation of transparency and ethical practice ensures a reliable, collaborative partnership for your long-term growth.

# ANSHCOAT

## Coating Challenges?, Solved With Confidence



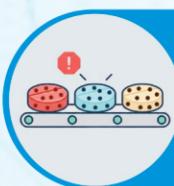
Enteric coating dissolution issue



Bulging of strip after packing/gas formation in tablets



Roughness on film coated tablets



Undispersed color dots on tablets after coating



Uneven coating



And many more....



Request samples or schedule  
a call to **ANSHCOAT** Team today



+91-9898650649 / +91-7041754931



[www.anshcoat.com](http://www.anshcoat.com)



[info@anshcoat.com](mailto:info@anshcoat.com)

ANSH PHARMA INGREDIENTS LLP



Plot No 120, Bhadkmora Area, GIDC, Phase-II, Vapi, India - 396191