Blistering Machine

SHE Map

OPL SHE Map

Functionality Map

OPL Functionality Map

Quality Map

OPL Quality Map

Safety Issues Map Worksheet

Blistering IMA GIANT Machine







Area / PET / Technology:	Process Step:	Machine:	Prepared By: Ammar Muhammed,	Verified by:	Date:	Version:	Page:
Autonomous Maintenance	SHE Map	IMA GIANT Blistering	Ammar Muhammed, Shehab Ayman		5/9/2024	1.00	
	~~			<u> </u>			
		3					
			_				
	IM.	A ► SAFE		,		GIANT 1	
		13	100000000 IV	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		2 2	
	1.						
	18						(6)
	32	3					
7	7						
					/ (رون) ا		(0)

تعريفات ومسميات العلامات التحذيرية الموجودة علي الماكينة



سيور دوارة





Back













تعريفات ومسميات أدوات الحماية الشخصية المستخدمة علي الماكينة





Back

حذاء الأمان للوقاية



قفازات للوقاية





(TXPXM)	Validation	Sign	Date
ACADEMY One Point	Prod Approval Required Y/N		
Jne Point Lesson	QA Approval Required. Y/N		
L C 33011	Safety Approval Required Y/N		
Numbari	Valid From/ To	Issue Date	Expiry Date
Number:	_		
71	Problem Case Improvement	nt 🛄	
Title/ Originator: SHE MAP			
To Deal Carefully with H		ition	
because the temp of the	em		
R R	isk Map Worksheet		
Autonomous Manntenance	ion map tronnentor		
	ng IMA GIANT Machine		T P M TOTAL PRODUCTIVE MAINTENANCE
Area I PET / Technology Process Step Machine Prepared Autonomous Maintenance SHE Map IIMA GIANT Blistering Shebab Ay	By Verified by Date:	Version:	TOTAL PRODUCTIVE MAINTENANCE
Area / PET / Technology Process Step. Machine: Prepared E	By Verified by Date:	Version 1.00	TOTAL PRODUCTIVE MAINTENANCE
Area / PET / Technology Process Step Machine Property Autonomous Maintenance SHE Map IMA GIANT Bistering Shebab Ay	Sy. Verified by Date uhammed, man	Version: 1.00	TOTAL PRODUCTIVE MAINTENANCE
Area / PET / Technology Process Step Machine Property Autonomous Maintenance SHE Map IMA GIANT Bistering Shebab Ay	Sy. Verified by Date uhammed, man	Version 1.00	TOTAL PRODUCTIVE MAINTENANCE
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Sy. Verified by Date uhammed, man	GIANT 1	TOTAL PRODUCTIVE MAINTENANCE
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Sy. Verified by Date uhammed, man	1.00	TOTAL PRODUCTIVE MAINTENANCE
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Sy. Verified by Date uhammed, man	GIANT 1	Pide
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Sy. Verified by Date uhammed, man	GIANT 1	Pide
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Sy. Verified by Date uhammed, man	GIANT 1	(0) (0)
And PET / Technology Process Stee Machine: Proposed Adonomous Maintenance SHE Map IMA GIANT Blistering Stehal by Ste	Verified by Oater 599/2024	GANTI	(0) (0)
And PET/Technology Process Stee Machine: Property Autonomous Maintenance SHE Map IMA GIANT Blistering Steelar	Verified by Oater 599/2024	GIANT 1	Pide

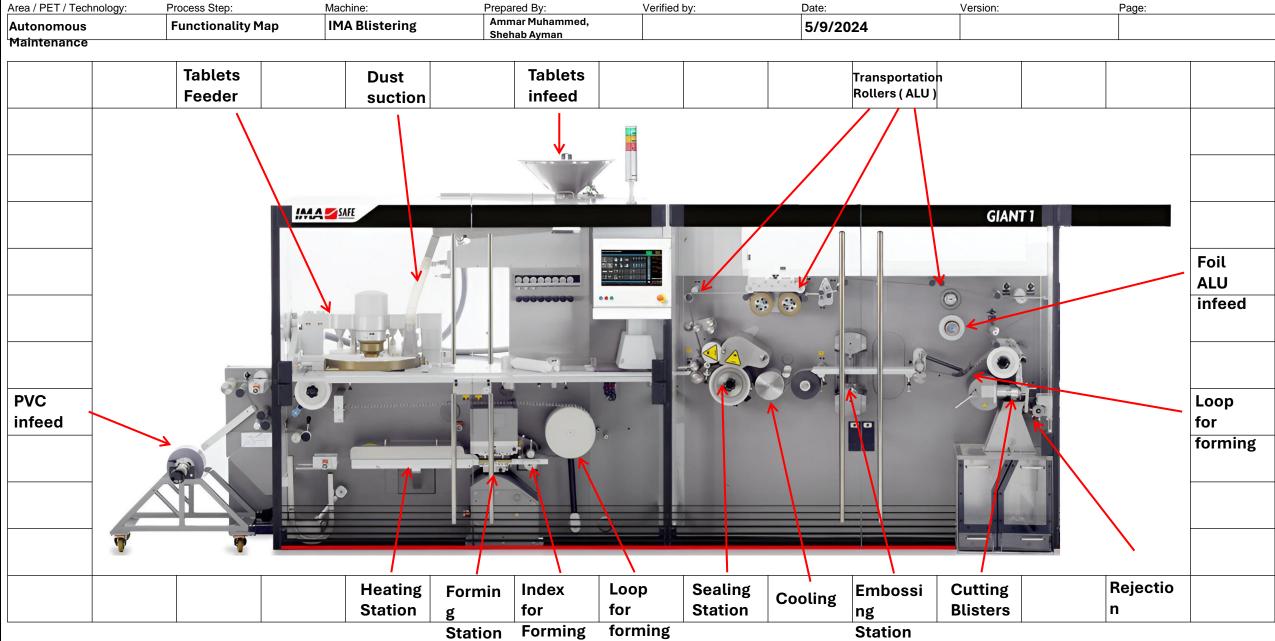
Functionality Map

Title:















Input & output

What goes in?













Goes In...

- 1) Foil PVC
- 2) Tablet
- 3) Foil ALU

Comes Out...

1) Blister

Title:

MECHANISM WORKSHEET IMA Blistering







				i iA Dustering			MAINTENAN
Area / PET / Technology:	Process Step:	Machine:	Prepared By:	Verified by:	Date:	Version:	Page:
Tabl	lets infeed			ALU Infeed			
						GIANT 1	
IMA	A SAIE					SIANT T	
				4 4 4 A			
						O	
	PVC infeed & for	ming		Sealing, I	Embossing & Cutt	ing Station	



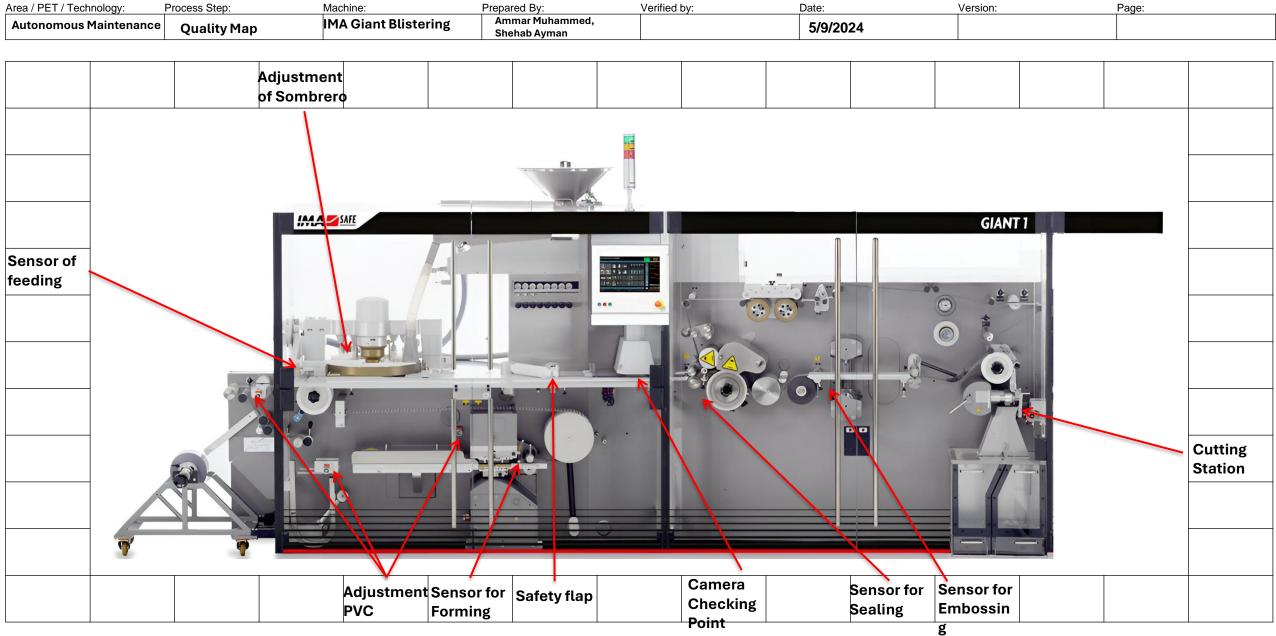
One Point Lesson Number: Type of OPL: Basic Knowledge Title/ Originator: Functionality MAP	Validation Prod Approval Required Y/N QA Approval Required. Y/N Safety Approval Required Y/N Valid From/ To Problem Case Improveme	Sign Issue Date	Date Expiry Date
Ensure that the adjustment & sealing) are performed on numbers	correctly according to t		ding TO ALL PROGRATIVE MANUFEMANUE TO ALL PROGRATIVE TO ALL PROGR
Tablets Dust suction in PVC infeed Heating Forming International Programs International Pr	shammed, F (0 /2024	GIANTI	Foil ALU infeed Loop for forming

Title:

Quality Risk Map









One Point Lesson Number: Type of OPL: Basic Knowledge Provided Part Point Title/ Originator: Quality Map	Validation Prod Approval Required Y/N QA Approval Required. Y/N Safety Approval Required Y/N Issue Expiry Date Toblem Case Improvement
underfill, it is essential to adjus not performed correctly, it will o or missing (Hole being empty) Equipment Effectiveness (OEE)	ts in the blisters and prevent overload or the Sombrero's Part. If the adjustment is cause overload (2 tablets in the same hole), and it will negatively impact the Overall of the machine. Quality Risk Map
Area / PET / Tochnology Process Step Machine Prepared B Autonomous Maintenance Quality Map IMA Glant Blistering Seleba A	TOTAL PRODUCTIVE
Adjustment of Sombrerq	
Sensor of feeding Adjustment Sensor for PVC PVC Sensor of feeding	Cutting Station Cutting Station Cutting Station Cutting Station Cutting Station