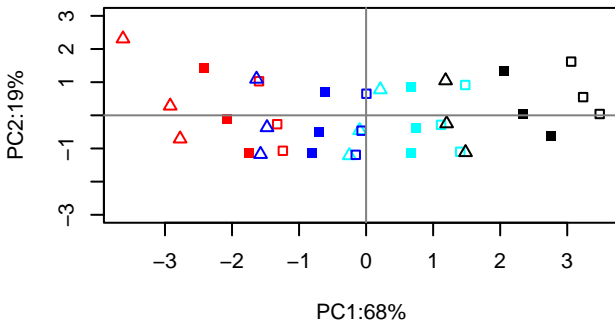
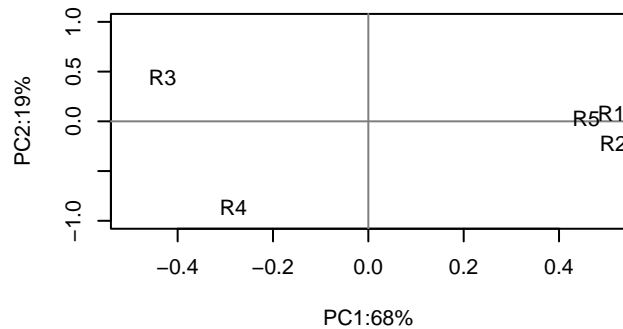


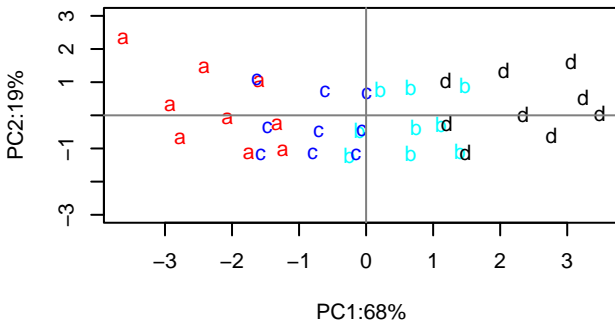
**PCA scores**



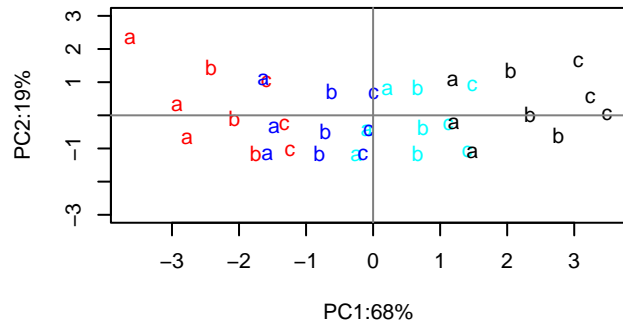
**PCA loadings**



**PCA scores**  
**label factor Material**



**PCA scores**  
**label factor t/d**



**PCA scores**  
**label factor Velocity**

