```python
min_brightness = 1  # Set minimum brightness
step_size = 1  # Step size for brightness control
max_brightness = 10  # Max brightness is always 10
brightness = min_brightness  # Initialize brightness

print("LED Brightness Control")
print("Commands: '+' to increase, '-' to decrease, 'exit' to stop")

while True:
    print("Brightness:", "#" * brightness + "-" * (10 - brightness))
    command = input("Enter command: ").strip().lower()

    if command == "+":
        if brightness < max_brightness:
            brightness += step_size
        else:
            print("Brightness is already at maximum!")
    elif command == "-":
        if brightness > min_brightness:
            brightness -= step_size
        else:
            print("Brightness is already at minimum!")
    elif command == "exit":
        print("Exiting LED Brightness Control...")
        break
    else:
        print("Invalid command! Use '+', '-', or 'exit'.")
```