# Torque Minimization for Redundant Manipulators

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Outline

## Abstract

#### Introduction

Dynamic Resolution
Minimum Torque Norm
Peak Torque Reduction
Stable Torque Minimization Using Short Preview

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Abstract

We study torque minimization as a criterion for resolving kinematic redundancy in manipulators. The minimization is studied, locally, at different time instants (current and/or future) in order to address the torque instability problem.

Introduction

#### Preliminaries:

- ➤ Solving inverse kinematics for redundant robots yields infinite solutions
- ► Secondary objective: minimum joint torques
- ► Take into account manipulator dynamics

## Different methods for torque optimization

- ► Hollerbach Instantaneous torque minimization
  - ► Inclusion of torque bounds
- ► Li Use current torque to minimize torque at next instant
- ► Al Khudir Minimize torque over two successive instants
  - ► Inclusion of damping in the null space

Dynamic Model:

$$egin{aligned} oldsymbol{ au} &= oldsymbol{M}(oldsymbol{q}) \ddot{oldsymbol{q}} + oldsymbol{c}(oldsymbol{q}, \dot{oldsymbol{q}}) + oldsymbol{g}(oldsymbol{q}) \ & oldsymbol{n}(oldsymbol{q}, \dot{oldsymbol{q}}) = oldsymbol{c}(oldsymbol{q}, \dot{oldsymbol{q}}) + oldsymbol{g}(oldsymbol{q}) \end{aligned}$$

Velocity relationship:

$$\dot{x} = J\dot{q}$$

Acceleration relationship:

$$\ddot{x} = J\ddot{q} + \dot{J}\dot{q} = J\ddot{q} + h(q,\dot{q})$$

Hollerbach minimizes the instantaneous motor torques by resolving the redundancy at the acceleration level.

$$egin{align} \min_{\ddot{q}_k} & H_1 = rac{1}{2} \|oldsymbol{ au}_k\|^2 \ & ext{s.t.} & oldsymbol{ au}_k = oldsymbol{M}_k \ddot{oldsymbol{q}}_k + oldsymbol{n}_k, \ & \ddot{oldsymbol{x}}_k = oldsymbol{J}_k \ddot{oldsymbol{q}}_k + oldsymbol{h}_k, \end{array}$$

#### Extension:

Consider the upper and lower joint torque limits are  $\tau^+$  and  $\tau^-$ , respectively. The goal is to place the joint torques closest to the midpoints of the limits  $\frac{1}{2}(\tau^+ + \tau^-)$ .

$$egin{align} \min_{\ddot{q}_k} & H_2 = rac{1}{2} \left( oldsymbol{ au}_k - rac{oldsymbol{ au}^+ + oldsymbol{ au}^-}{2} 
ight)^T oldsymbol{W} \left( oldsymbol{ au}_k - rac{oldsymbol{ au}^+ + oldsymbol{ au}^-}{2} 
ight) \ & ext{s.t.} & oldsymbol{ au}_k = oldsymbol{M}_k \ddot{oldsymbol{q}}_k + oldsymbol{n}_k, \ & \ddot{oldsymbol{x}}_k = oldsymbol{J}_k \ddot{oldsymbol{q}}_k + oldsymbol{h}_k \end{cases}$$

Consider the interval  $t_k \leq t \leq t_{k+1}$ , where  $t_k, t_{k+1}$  are two immediate time instants. The goal is to use the future state k+1 as an objective and use current torque  $\boldsymbol{\tau}_k$  to accelerate/decelerate the joint velocity from  $\dot{\boldsymbol{q}}_k$  to  $\dot{\boldsymbol{q}}_{k+1}^{opt}$  (thus, minimizing  $\boldsymbol{\tau}_{k+1}$ ), while keeping  $\boldsymbol{\tau}_k$  within limits.

$$\min_{\dot{q}} \quad H_{3}^{'} = \frac{1}{2} \left( \boldsymbol{\tau}_{k+1}(\boldsymbol{q}_{k+1}, \dot{\boldsymbol{q}}_{k+1}) - \frac{\boldsymbol{\tau}^{+} + \boldsymbol{\tau}^{-}}{2} \right)^{T} \\
\times \boldsymbol{W} \left( \boldsymbol{\tau}_{k+1}(\boldsymbol{q}_{k+1}, \dot{\boldsymbol{q}}_{k+1}) - \frac{\boldsymbol{\tau}^{+} + \boldsymbol{\tau}^{-}}{2} \right) \\
\text{s.t.} \quad \dot{\boldsymbol{x}}_{k+1} = \boldsymbol{J}(\boldsymbol{q}_{k+1}) \dot{\boldsymbol{q}}_{k+1}, \\
\boldsymbol{\tau}_{k}^{-} \leq \boldsymbol{\tau}_{k}^{i} \leq \boldsymbol{\tau}_{k}^{+}$$

Al Khudir uses two successive discrete-time samples to minimize the joint torque norm.

$$egin{aligned} \min_{\ddot{q}_{k},\ddot{q}_{k+1}} & H_{4} = rac{1}{2} \left( \omega_{k} \| oldsymbol{ au}_{k} \|^{2} + \omega_{k+1} \| oldsymbol{ au}_{k+1} \|^{2} 
ight) \ & ext{s.t.} & oldsymbol{ au}_{k} = oldsymbol{M}_{k} \ddot{q}_{k} + oldsymbol{n}_{k}, \ & \ddot{oldsymbol{x}}_{k} = oldsymbol{J}_{k} \ddot{q}_{k} + oldsymbol{h}_{k}, \ & oldsymbol{ au}_{k+1} = oldsymbol{M}_{k+1} \ddot{q}_{k+1} + oldsymbol{n}_{k+1}, \ & \ddot{oldsymbol{x}}_{k+1} = oldsymbol{J}_{k+1} \ddot{q}_{k+1} + oldsymbol{h}_{k+1} \end{aligned}$$

But the problem loses the original Linear-Quadratic formulation...

By applying dynamic approximations to the future state (namely,  $\ddot{x}_{k+1}$  and  $\tau_{k+1}$ ), we can obtain a linear dependence of the constraints and a quadratic dependence of the objective on  $\ddot{q}_k$ . Thus...

$$egin{align} \min_{\ddot{q}_k,\ddot{q}_{k+1}} & H_4 = rac{1}{2} \left( \omega_k \|m{ au}_k\|^2 + \omega_{k+1} \|m{ au}_{k+1}\|^2 
ight) \ & ext{s.t.} & m{ au}_k = m{M}_k \ddot{m{q}}_k + m{n}_k, \ & \ddot{m{x}}_k = m{J}_k \ddot{m{q}}_k + m{h}_k, \ & m{ au}_{k+1} = m{M}_{k+} \ddot{m{q}}_{k+1} + m{S}_{k+} (\dot{m{q}}_k + \ddot{m{q}}_k T) + m{g}_{k+}, \ & \ddot{m{x}}_{k+1} = m{J}_{k+} \ddot{m{q}}_{k+1} + (m{J}_{k+} - m{J}_k) \ddot{m{q}}_k + m{h}_{k+} \ \end{aligned}$$

Minimize the difference in norm with respect to a suitable desired target torque. Define

$$au_{D_k} = - \boldsymbol{D}_k \boldsymbol{M}_k \dot{\boldsymbol{q}}_k$$

When  $\tau_k = \tau_{D_k}$  and the damping matrix is in the form  $D_k = dI > 0$ , the joint acceleration  $\ddot{q}_k$  becomes

$$\ddot{\boldsymbol{q}}_k = -\boldsymbol{M}_k^{-1}(\boldsymbol{S}_k\dot{\boldsymbol{q}}_k + \boldsymbol{g}_k) - d\dot{\boldsymbol{q}}_k$$

Effect of  $\tau_{D_k}$  is opposite to the current joint velocity, thus acting as a damper on the joint motion.

MTN – with damping (MTND)

$$egin{aligned} H_1' &= rac{1}{2}ig\|oldsymbol{ au}_k - oldsymbol{ au}_{D_k}ig\|^2 \ &= rac{1}{2}ig\|oldsymbol{M}_k\ddot{oldsymbol{q}}_k + (oldsymbol{S}_k + oldsymbol{D}_koldsymbol{M}_k)\dot{oldsymbol{q}}_k + oldsymbol{g}_kig\|^2 \end{aligned}$$

MBP – with damping (MBPD)

$$H_{4}^{'} = \frac{1}{2} \left( \omega_{k} \| \boldsymbol{\tau}_{k} - \boldsymbol{\tau}_{D_{k}} \|^{2} + \omega_{k+1} \| \boldsymbol{\tau}_{k+1} - \boldsymbol{\tau}_{D_{k+}} \|^{2} \right)$$

To obtain new solutions replace  $S_k$  with  $(S_k + D_k M_k)$ 

# 3R planar manipulator on horizontal plane

- ▶ 3 uniform links, each of length l = 1 [m], mass  $m_l = 10$  [kg], and moment of inertia  $I_l = m_l l^2 / 12$
- ▶ upper and lower torque limits for joints 1-3 are  $\pm 54, \pm 24$  and  $\pm 6$  [N.m]

## Other parameters:

- ► Integration step  $T_s = 0.001$  [s]
- ▶ Cartesian task error gains  $K_P = 10I$  and  $K_D = I$
- ▶ Damping matrix  $D_k = 10I$

The simulated end-effector motion is a rest-to-rest straight-line Cartesian trajectory, with bang-bang acceleration profile.

- 1. Short path: path length  $||L_1|| = 0.2828$  [m] and acceleration bound  $||A_1|| = 2.8284$  [m/s<sup>2</sup>]
- 2. Long path: path length  $||L_2|| = 1.1738$  [m] and acceleration bound  $||A_2|| = 1.1412$  [ $m/s^2$ ]

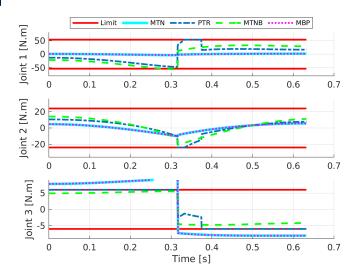


Figure: Torque profiles

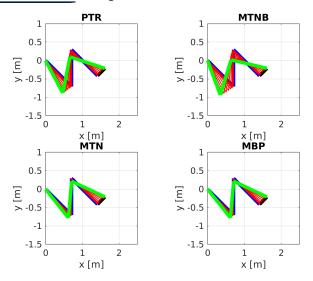


Figure: Continual arm motions (initial in blue, final in green)

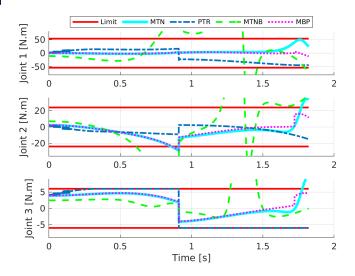


Figure: Torque profiles

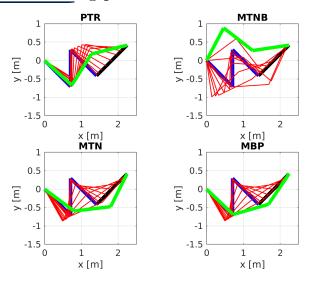


Figure: Continual arm motions (initial in blue, final in green)

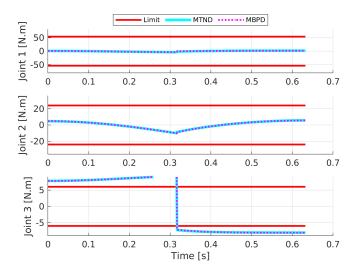


Figure: Torque profiles for short path

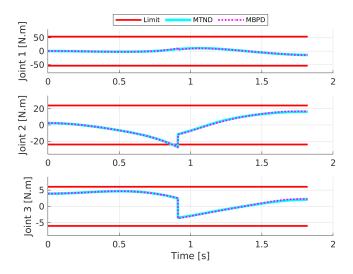


Figure: Torque profiles for long path

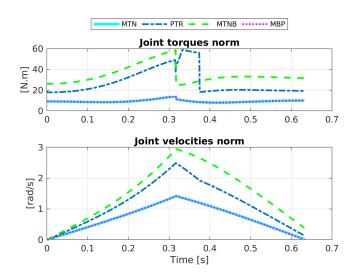


Figure: Joint torque and velocity norms for short path

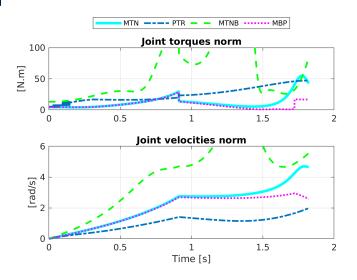


Figure: Joint torque and velocity norms for long path

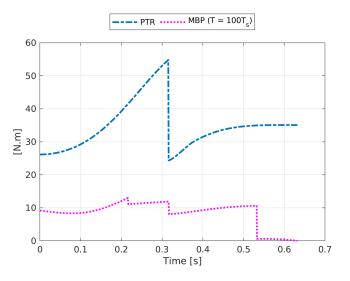


Figure: Future torque estimated by each method (short path)

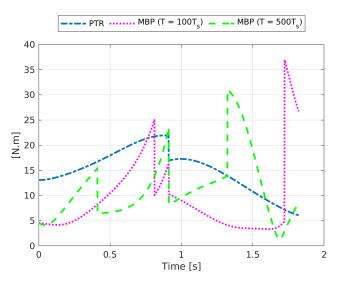


Figure: Future torque estimated by each method (long path)

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- ▶ PTR can't be used for real-time control
- ▶ PTR always respects torque bounds, while MTNB has unstable behaviour for longer paths
- ► PTR has smoother future torque prediction, while MBP has lower norm
- ▶ No method guarantees stability and respecting the bounds at the same time.