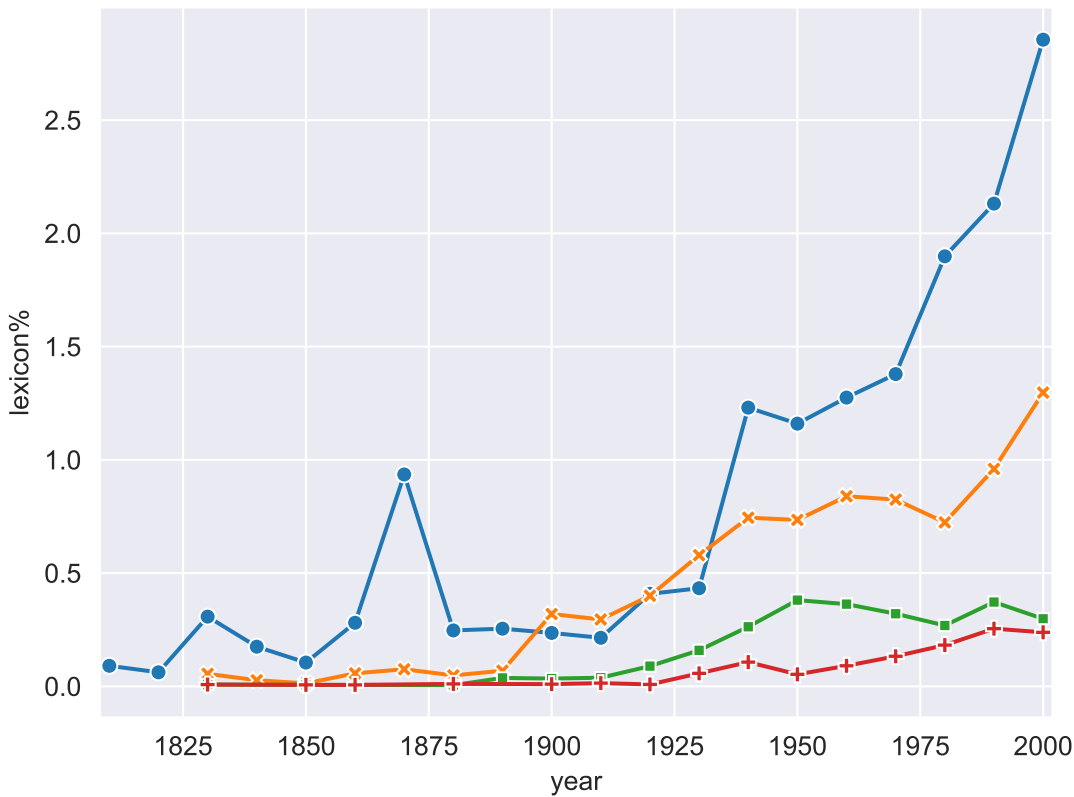gear