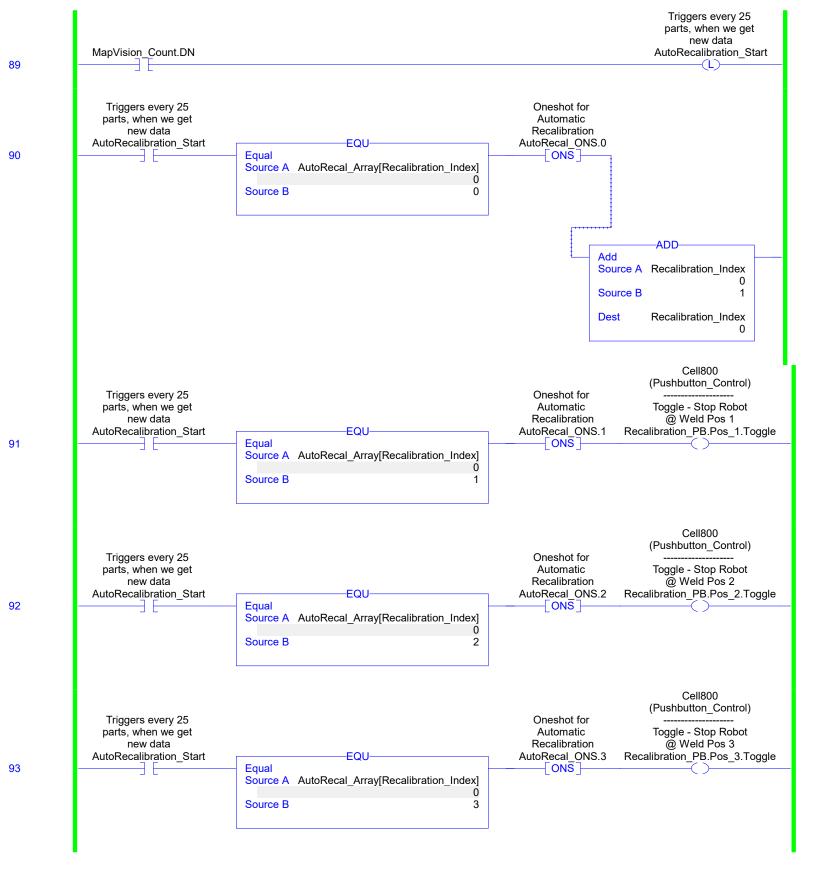
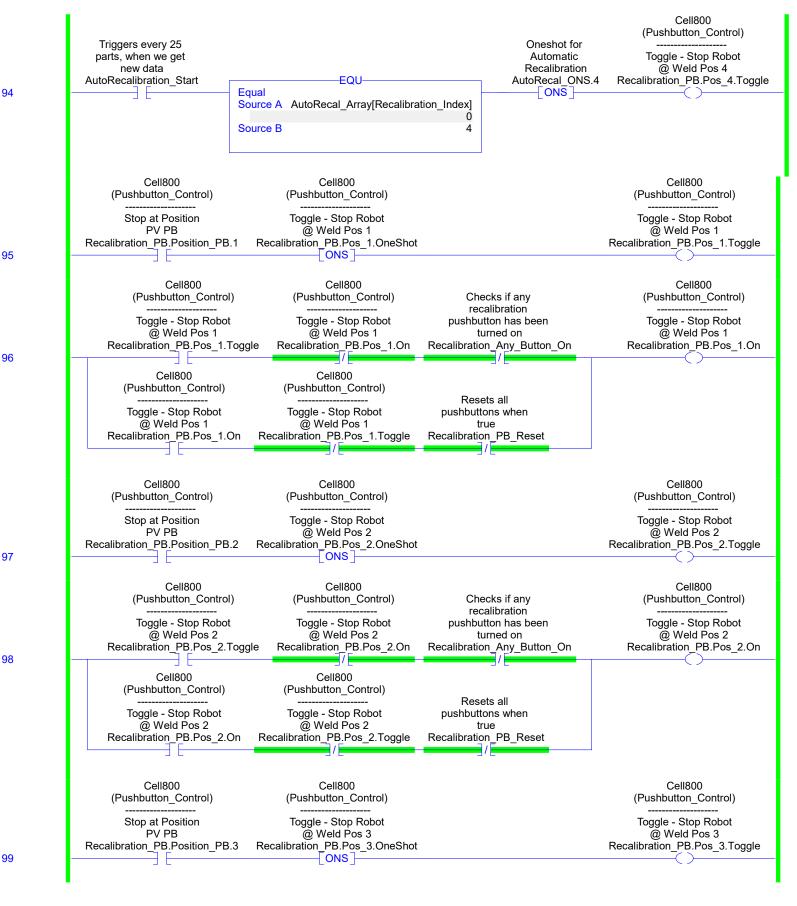
...uipment Programs\00 Phase1\800L\Cell800 Job20301 20230326.ACD

Total number of rungs in routine: 108



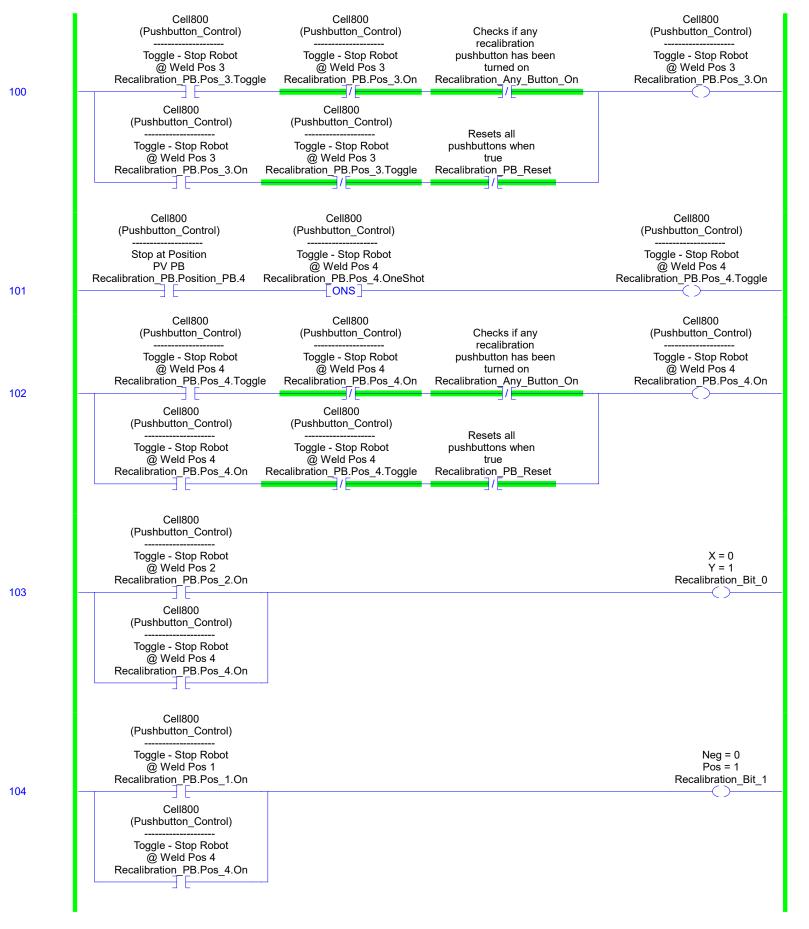
Total number of rungs in routine: 108

...uipment_Programs\00 Phase1\800L\Cell800_Job20301_20230326.ACD



Total number of rungs in routine: 108

...uipment Programs\00 Phase1\800L\Cell800 Job20301 20230326.ACD



CFG_60_Panelview_1 - Ladder Diagram (Partial)

Cell800_Job20301:MainTask:Cell800

Total number of rungs in routine: 108

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...uipment Programs\00 Phase1\800L\Cell800 Job20301 20230326.ACD

Cell800 Cell800 Cell800 (Pushbutton_Control) (Pushbutton_Control) (Pushbutton_Control) Stop at Position Toggle - Stop Robot Toggle - Stop Robot @ Weld Pos 5 PV PB @ Weld Pos 5 Recalibration_PB.Pos_5.OneShot Recalibration_PB.Pos_5.Toggle Recalibration_PB.Position_PB.5 105 Cell800 Cell800 Cell800 (Pushbutton Control) (Pushbutton_Control) (Pushbutton_Control) Resets all Toggle - Stop Robot Toggle - Stop Robot Toggle - Stop Robot pushbuttons when @ Weld Pos 5 @ Weld Pos 5 @ Weld Pos 5 true Recalibration_PB.Pos_5.Toggle Recalibration_PB.Pos_5.On Recalibration_PB.Pos_5.On Recalibration_PB_Reset 106 Stud Move Complete Sta820_MHR1.I.do123 ADD-Add Source A Recalibration Index 0 Source B 1 Dest Recalibration_Index Triggers every 25 parts, when we get new data EQU-AutoRecalibration_Start -MOV-107 Equal (U)Move Source A Recalibration_Index Source 0 Source B Dest Recalibration_Index