Supplementary Information:

High Throughput Machine Learning-based Method to Charachterize Vitrification Kinetics

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This Supplementary Material includes the following sections:

- A) VITRIFAST: The Python Code of the Method to analyze the FSC data
- B) The Python Code of the Method to obtain T_{ON} from FSC Measurements
- C) The Phyton Code used to include White Noise to the FSC Measurements
- D) The parameters employed to analyze the examples showed in the main text

In order to run the Python codes listed below first it's necessary to download and install the free software Anaconda:

https://www.anaconda.com/products/individual

Then it is required to launch the program Jupyter Notebook and select the folder where it's located the Phyton Code and the Excel file to analyze. The Excel file to analyze should be arrange in a specific way: the first two columns correspond to the reference sample; the first column corresponds to the temperature and the second one to the Heat Flow. Then, the rest of the columns correspond to the different aged experiments to be analyzed alternating between temperature and Heat Flow. It's important to add the information of each aged column as a header, for example the amount of aged time or the cooling velocity in order to later identify in the output the corresponding data.

There are two important parts in the Code: one it's the main program, described in the following section: "A) VITRIFAST: The Python Code of the Method to analyze the FSC data". For running that code it's recommended to first run the second Method showed in the second section "B) The Python Code of the Method to obtain T_{ON} from FSC Measurements". The method on Section B) will determine the value of T_{ON} using only the most aged sample of the set to analyze. Later, the program VITRIFAST will use that value as an input for the analysis of the whole experiment set. It's important to note that also the value of T_{ON} could be selected by hand by the user without using the code presented in section B).

We also submit the latest version of the code and a few examples in the following GitHub link:

https://github.com/anabate/VITRIFAST

A) VITRIFAST: The Python Code to analyze the FSC data

Fig. 1 shows all the parameters that are needed as an input to run the VITRIFAST program.

The input parameters are:

L: the value of the row (the lowest index) to consider the data to analyze.

H: the value of the row (the higher index) to consider the data to analyze.

 \mathbf{T}_{min} : The value of the temperature T_{ON} obtained from the method in section B) or set by the user. The program will use this value as a lower limit for the integration in the matching areas to determine T_f , since the integration starts from T_{min} .

 \mathbf{T}_{max} : the value of the temperature that determines the end of the glass transition. The program will use this value in the integration of the matching areas to determine T_f , since the integration ends in \mathbf{T}_{max} .

 \mathbf{T}_{glass} : The value of the temperature where we could say by eye that ends the glass line.

 \mathbf{T}_{melt} : The value of the temperature where we could say by eye that the liquid line starts.

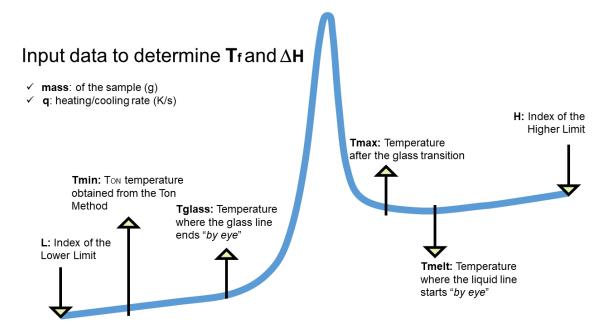


Figure 1: Input parameters needed in order to run VITRIFAST and determine T_f and ΔH .

The outputs of the program are two Excel files and one graph with all the corrected curves of c_p^{aged} as a function of T, including also the glass and the liquid lines employed for the calculations.

One Excel file contains the temperature and corrected c_p and Δc_p . The other Excel file contains the calculated parameters, which are:

- **c** (a): Value obtained from the vertical shift of the aged c_p^{aged} data to match with the reference c_p^{ref} .
- **d** (b): Value obtained from the slope change of the aged c_p^{aged} data to match with the reference c_p^{ref} .

MSE: The mean squared error obtained from the correction of the aged c_p^{aged} data with the reference c_p^{ref} using those values of c(a) and d(b).

 \mathbf{T}_f : the obtained value of \mathbf{T}_f (in Kelvin) after performing the matching area method taking into account the areas of the corrected aged c_p^{aged} curves in the temperature range between T_{min} and T_{max} .

 ΔH : the obtained value of the excess of enthalpy, ΔH , (in J/g) calculated as the area of the difference between the aged c_p^{aged} curve corrected and the reference c_p^{ref} .

Running time: the total amount of time (in seconds) that the program took to do all the analysis for each aged sample.

```
#MAIN CODE TO ANALYZE THE FSC DATA
   #loading the librares needed
   import pandas as pd
   from scipy.optimize import least_squares
4
   import numpy as np
   from sklearn.linear_model import LinearRegression
   from scipy.integrate import simps
   import matplotlib.pyplot as plt
   from datetime import datetime
9
   from matplotlib.pyplot import figure
10
11
   #What we need is an Excel Spreadsheet where the first two columns are the Temperature and the
12
   #Cp of the Reference and the remaining columns are Temperature and the Cp of the age samples.
13
   #The Input file is T_Ref/Cp_Ref/T_Aged/Cp_Aged/.../T_Aged/Cp_Aged
```

```
#The first line is the Header and this program will save that name in the Output,
   #so it's important to define it
16
   filename = 'Name_of_the_file_to_analyze.xlsx'
17
   #necessary based on the sheet called
18
   sheet = 0
19
20
   #Loading the data from the Input
21
   data = pd.read_excel(filename, sheet_name=sheet, header=0)
23
   #INPUT parameters____******Those values are part of an example******
24
   #Select the Lower and Higher Row Limit of the Experiment
25
   #These should be the same for one set of aging experiments (reference and aged samples)
   L = 20
           #Index Lower limit
   H = 1500 #Index higher limit
28
   #Select the Limits in Temperature (in K) where the glass transition occurs.
               #Tmin: Lower Limit: here you can use the TON obtained from the other method.
   #If not, select a value far below the transition
               #Tmax: Upper Limit after the glass transition
32
   Tglass = 310 #Tglass: Is the maximal T where ends the glass line by eye
   Tmelt = 440  #Tmelt: Is the minimal T where starts the liquid line by eye
34
   #*****Those values are part of an example*****
35
36
   #Initial seeds for the values of c (or a) and d (or b)-> initially both in zero
37
   c = 0.0
   d = 0.0
39
   theta0 = [c, d]
40
41
   # Slice the data within the Selected Range
42
   data = data[L:H+1].reset_index()
43
44
   #Number of columns to analyze (start to count from 1):
   #Number of aged experiments to analyze (multiple of 2 always)
46
   Ncols = XX
47
48
   #Conversion from Celsius to Kelvin (if needed), else set tempOffset to zero.
49
   tempOffset = 273.15
50
   tempCols = [x for x in range(1, Ncols+1, 2)]
51
   data.iloc[:, tempCols] = data.iloc[:, tempCols] + tempOffset
53
   # Creation of the variables we want to save
   CHI = [] #Error
   C = \prod
            # c.
56
   D = []
   TF = [] #Fictive Temperature
   I = []
           #Name of each column
```

```
DH = [] #Recovery Entalpy
    RUNNINGTime = [] #Time
61
62
    #CONVERTION OF THE HF DATA TO CP (if needed)
63
    #For FSC Measurements: conversion from HF (IN MILIWATTS) to Cp
64
    #(HF divided by the cooling rate and the mass)
65
    mass = 1.6e-7 \# \# in q
66
    q = 1000 \# in K/s
    CpCols = [x for x in range(2, Ncols, 2)] # HF in mW
    data.iloc[:, CpCols] = data.iloc[:, CpCols] / (1000 * mass * q)
    # divided by 1000 to convert to J/g.K
70
71
72
    # Model used
73
    def modelPoint(o, c, d, Tend, Tini, data, m, n, a, b):
              = data.iloc[o, m] \#cp(T)
75
76
        DeltaT = Tend - Tini #Delta_T
77
               = (1.0 - (d / a)) / DeltaT # (1 - d/Cp(T=Tini)) / Delta_T
78
               = (coef * cp + b - Tend * coef) / b;
79
        # ( coef * cp(T) + Cp(T=Tend) - Tend * coef ) / Cp(T=Tf)
80
81
        # Update modified Cp
82
        return cp * e + c;
84
    # Model set
    def modelSet(c, d, data, m, n, a, b):
86
        # Slope factor
87
                  = data.iloc[H - L - 1, n] \#(Tend)
        Tend
88
        Tini = data.iloc[0, n] #(Tinitial)
89
        # Return list generator
91
        return [modelPoint(o, c, d, Tend, Tini, data, m, n, a, b) for o in range(0, H - L)]
92
93
    # Loss function. Filter for Temperatures around the glass transition
    def p(o, n, Tmin, Tmax, data):
95
        return 1.0 if data.iloc[o, n] < Tmin or data.iloc[o, n] > Tmax else 0.0
96
    # This method returns the vector of residuals for the given parameters.
98
    def residuals(theta, data, m, n, a, b, Tmin, Tmax):
            = theta[0]
100
        d
            = theta[1]
101
102
        # Starting values for MSE and DeltaH is by default, 0.
103
        model = modelSet(c, d, data, m, n, a, b)
104
```

```
diffs = [0] * len(model)
105
106
        for o, point in enumerate(model, start=0):
107
108
              # This refers to THE SAME REFERENCE deltaCp that would be in the second column
109
             residual
                        = point - data.iloc[o, 2]
110
                        = p(o, n, Tmin, Tmax, data) * residual;
             diffs[o]
111
112
        return diffs
113
114
115
    # Calculation of the recovered enthalpy
    def deltaH(c, d, data, m, n, a, b, Tmin, Tmax):
116
        dH = 0
117
        model = modelSet(c, d, data, m, n, a, b)
118
         for o in range(0, len(model) - 1):
119
120
             residual
                        = model[o] - data.iloc[o, 2]
121
             inverseP
                        = 1.0 - p(o, n, Tmin, Tmax, data)
122
             dН
                        = dH + inverseP * (residual * (data.iloc[o + 1, n] - data.iloc[o, n]))
123
         return dH
124
125
    resultSet = pd.DataFrame({'TRef': data.iloc[:-1, 1], 'CPRef':data.iloc[:-1, 2]})
126
127
    # TO SAVE A FIGURE OF ALL THE ANALYZED DATA: creation of the figure with size and resolution
128
    figure(figsize=(15, 11), dpi=240)
129
130
    # Now we start the analysis of all the measurements (starting from the 4th column
131
    #until all the aged experiments)
132
133
    for col in range(3, Ncols, 2):
         # Initial time
134
         initTime = datetime.now().time()
135
         initTimeseconds = (initTime.hour * 60 + initTime.minute) * 60 + initTime.second
136
137
         # Initial Cp_Aged in the m column, for the particular aging time you desire
138
        m = col + 1;
139
         # Related Temperature should be to the left of Cp data
140
        n = m - 1;
141
        name = data.columns.values[col+1]
143
         I.append(name)
144
145
         #a and b represent exact Cp cell values
146
        a = data.iloc[0, m]; #Cp(T=Tini)
147
        b = data.iloc[H - L - 1, m]; #Cp(T=Tend)
148
149
```

```
# Least Square fitting to find c and d
150
        result = least_squares(residuals,
151
                                 thetaO, # initial guess at starting point
152
                                 args = (data, m, n, a, b, Tmin, Tmax), # alternatively you can do this
153
                                #with closure variables in f if you like
154
                                 ftol=None,
155
                                 gtol=1e-15,
156
                                 xtol=None,
157
                                 max_nfev=200, #number of iterations to obtain c and d.
158
160
         c = result.x[0]
161
         d = result.x[1]
162
        C.append(c)
163
        D.append(d)
164
165
        resultDf = modelSet(c, d, data, m, n, a, b)
                                                           #CP CORRECTED
166
        CHI.append(sum([x ** 2 for x in result.fun]))
                                                           # CALCULATION OF THE MSE
167
168
         # Now we calculate the linear fits for the glass and the liquid state
169
         #Linear fit of the glassy state for T<Tglass
170
        x = []
171
        for o in range(0, H - L):
172
             temp = data.iloc[o, 1]
             if temp > Tglass:
174
                 break
175
             x.append(data.iloc[o, 1])
176
177
        x = np.array(x).reshape(-1, 1)
178
        y = np.array(data.iloc[0:len(x), 2])
179
        model = LinearRegression().fit(x, y) #LINEAR FIT OF THE GLASS FOR T<Tqlass AND THEN EXTENDED
180
181
         #Linear fit of the liquid state for T>Tmelt
182
        x = []
183
         for o in range(0, H - L):
184
             temp = data.iloc[o, 1]
185
             if temp > Tmelt:
186
                 x.append(data.iloc[o, 1])
187
188
        x1 = np.array(x).reshape(-1, 1)
189
        y1 = np.array(data.iloc[H-L-len(x1)+1:, 2]) #np.array(data.iloc[H-L-len(x1):len(x1), 2])
190
        model1 = LinearRegression().fit(x1, y1) #LINEAR FIT OF THE LIQUID FOR T>TMAX AND THEN EXTENDED
191
192
         # Now we calculate the integrals to determine Tf using the matching areas
193
        x = []
194
```

```
iTmax = -1
195
         iTmin = H-L
196
        for o in range(0, H - L):
197
             temp = data.iloc[o, n]
198
             if temp < Tmelt and temp > Tglass:
199
                 x.append(temp)
200
                 iTmax = max(iTmax, o)
201
                 iTmin = min(iTmin, o)
202
203
         # Integral of Cp corrected
204
        x = np.array(x)
205
        y = np.array(resultDf[iTmin:iTmax+1])
206
         Icp = simps(y, x)
207
208
         # Integral of the glassy curve
209
              = np.array(data.iloc[iTmin:iTmax+1, 1])
210
        x0_t = x0.reshape(-1, 1)
211
212
        Iinf = simps(model.predict(x0_t), x0)
213
214
         # Integral of the liquid curve
215
              = np.array(data.iloc[iTmin:iTmax+1, 1])
216
        x0_t = x0.reshape(-1, 1)
217
         Isup = simps(model1.predict(x0_t), x0)
219
220
         # Integral of Cp corrected with respect of the glassy curve from Tmin to Tmax
221
         AreaCp = Icp - Iinf
222
223
        diff = float("inf")
224
        bestTf = 0
225
226
         #The error in Tf depends of this discretization of this variation. IN THIS CASE: 0.005
227
         for Tf in np.arange(Tmin, Tmax, 0.005): #HERE WE VARY TF
228
         #AND CALCULATE THE AREAS TO OBTAIN THE TF WHERE THEY MATCH
229
                 = np.array(np.arange(Tf, Tmax, 0.1))
230
             x0_t = x0.reshape(-1, 1)
231
             Isup2 = simps(model1.predict(x0_t), x0)
233
             Iinf2 = simps(model.predict(x0_t), x0)
234
235
             #Now we determine the value of Tf according to the matching areas
236
             #Here we minimize Eqn. 7
237
             if abs(Isup2 - Iinf2 - AreaCp) < diff:</pre>
238
                 diff = abs(Isup2 - Iinf2 - AreaCp)
239
```

```
bestTf = Tf
240
                 #Values of Tf that minimized Eqn. 7
241
242
        TF.append(bestTf)
243
244
        DH.append(deltaH(c, d, data, m, n, a, b, Tmin, Tmax))
245
246
         #End Time
247
         endTime = datetime.now().time()
248
        endTimeseconds = (endTime.hour * 60 + endTime.minute) * 60 + endTime.second
249
        totalTime = endTimeseconds - initTimeseconds
250
        RUNNINGTime.append(totalTime)
251
252
         #Calculation of Delta Cp
253
        differencia = resultDf - data.iloc[:-1, 2]
254
255
         #Saving the Corrected Cp and Delta Cp
256
        resultSet[f'TCor_{name}(K)'] = data.iloc[:-1, n]
257
        resultSet[f'CPCor_{name}(J/gK)'] = resultDf
258
        resultSet[f'DeltaCp_{name}(J/gK)'] = differencia
259
260
         #Plotting the Corrected Cp for each aged column.
261
         #If you don't want to plot comment this lines (the program will be faster)
262
        plt.grid()
        plt.plot(data.iloc[:-1, 1], resultDf, linewidth=2, label=f'Aged PS q(K/s) = {name}')
264
         # plot all Cp(T) corrected
265
        x0 = np.array(data.iloc[:-1, n]).reshape(-1, 1)
266
        plt.xlabel('T(K)')
267
        plt.ylabel('$C_p (J/g K)$')
268
269
    #Continuation of the same plot with the Reference and the liquid and glass lines
    plt.plot(data.iloc[:-1, 1], data.iloc[:-1, 2], linewidth=2, label='Reference PS')
271
    # cp reference ONLY ONE REFERENCE
272
    x0 = np.array(data.iloc[:-1, n]).reshape(-1, 1)
273
    plt.plot(x0, model.predict(x0), linewidth=2, label='Glass Line') #qlassy state fit
274
    plt.plot(x0, model1.predict(x0), linewidth=2, label='Liquid Line') #liquid state fit
275
    plt.title("Method: PA") #title of the plot
276
    plt.xlabel('T(K)') #name of x-axes
    plt.ylabel('C_p (J/g K)') #name of y-axes
278
    plt.legend(bbox_to_anchor=(1.05, 1), loc='upper left') #location of the legand
    plt.tight_layout()
280
281
    #Name and location of the output figure to be saved
282
    plt.savefig(f"C:/Users/.../graph.png", dpi=None, facecolor='w', edgecolor='w',
283
             orientation='portrait', format=None,
284
```

```
transparent=False, bbox_inches=None, pad_inches=0.1,
285
            frameon=None, metadata=None)
286
287
                  #Here we show the graph
    plt.show()
288
289
    #Location of the outpit Excel file for the corrected Cp and Delta Cp vs T
290
    resultSet.to_excel(f"C:/Users/.../CORRECTED-Cp.xlsx", index=False)
291
292
    #Saving all the calculated parameters
293
    resultSet = pd.DataFrame({'v(K/s) or t(s)': I[:], 'c': C[:], 'd': D[:], 'MSE': CHI[:],
294
    'Tf(K)': TF[:],'Dh(J/g)': DH[:],'running_time(s)': RUNNINGTime[:]})
295
296
    #Location of the output Excel file for all the calculated parameters
297
    resultSet.to_excel(r"C:\Users\...\parameters.xlsx", index=False)
298
```

Fig. 2 shows a typical graph output of $c_p(T)$ vs. T for one aged sample and its reference. Also all the input values of the temperatures used are shown. It's possible to observe the glass and the liquid lines and that the corrected $c_p^{agedOTP}$ of the the aged sample match with the reference c_p^{refOTP} below and after the glass transition.

Fig. 3 shows an screenshot of the Excel output file of the code. The first two columns correspond to the temperature and the c_p^{ref} of the reference and then the rest of the columns are the temperatures and the c_p^{aged} and the Δc_p of the corrected aged curves.

Finally, Fig. 4 shows a screenshot of the Excel output file of the obtained parameters for the different aged experiments performed. In this case, for different cooling rates q. The output parameters are: the values of c (a) and d (b), the MSE obtained from the correction of the data (vertical shifts and slope changes), the obtained value of T_f in K, the ΔH in J/g and the running time for each aged sample in seconds.

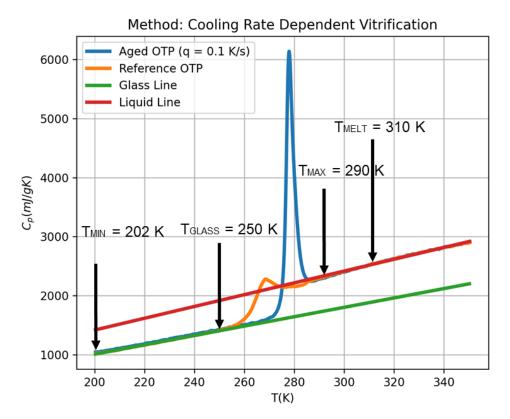


Figure 2: Output graph of c_p vs T of the machine learning based method in Phyton for an aged sample of OTP after cooling at 0.1 K/s (blue lines) and the reference (organge lines). Note also the lines of the glass and liquid as obtained from the linear fits automatically done by this Method. The figure also show the input parameters used to run the code.

B) Method to obtain Ton from FSC Measurements

This Method was designed to obtain the value of T_{onset} (T_{ON}). We recommend to run this method before running VITRIFAST. For this method we only need the data of the most aged sample of the set to be analyzed. So the input of this code are two columns that correspond to the reference data (T and c_p^{ref} or Heat Flow), and other two columns that correspond to the most aged sample (T and c_p^{aged} or Heat Flow). The input parameters to run this code are listed below and showed in Fig. 5. The obtained value of T_{ON} will be later used as an input in the program VITRIFAST in the place of T_{min} and will be the same for the analysis of all the data set. It's important to note that that aslo it's possible to not to run this Method and select he value of T_{ON} (T_{min}) by hand in the VITRIFAST program.

Temperature			Corre	ected				
	Corrected		Ср ∆Ср)			
TRef	CPRef	Cor_2000	CPCor_2000	DeltaCp_2000	Cor_1000	CPCor_1000	DeltaCp_1000	
201.924	0.0905087	201.932	0.09012794	-0.00038076	201.907	0.090545555	3.68546E-05	
202.03	0.090525	202.034	0.090174738	-0.000350262	202.011	0.09060158	7.658E-05	
202.124	0.0905174	202.132	0.090173633	-0.000343767	202.111	0.09068723	0.00016983	
202.23	0.0905446	202.23	0.09020848	-0.00033612	202.216	0.090755348	0.000210748	
202.328	0.0905566	202.332	0.090239009	-0.000317591	202.307	0.090775098	0.000218498	
202.428	0.0906099	202.432	0.090342646	-0.000267254	202.418	0.090804823	0.000194923	
202.528	0.090711	202.534	0.090385126	-0.000325874	202.51	0.090787189	7.61893E-05	
202.632	0.0907687	202.633	0.090548816	-0.000219884	202.618	0.090871832	0.000103132	
202.733	0.0908384	202.73	0.090650345	-0.000188055	202.718	0.090888357	4.99575E-05	
202.831	0.090883	202.829	0.090711503	-0.000171497	202.821	0.090993859	0.000110859	
202.935	0.0909876	202.933	0.090772661	-0.000214939	202.912	0.091069835	8.22355E-05	
203.036	0.0910214	203.035	0.090827392	-0.000194008	203.025	0.091102786	8.13857E-05	
203.136	0.0910475	203.13	0.090898391	-0.000149109	203.124	0.091189746	0.000142246	
203.24	0.0910922	203.24	0.091015486	-7.67145E-05	203.22	0.091204155	0.000111955	
203.341	0.0911696	203.339	0.091155577	-1.40233E-05	203.324	0.091209597	3.99967E-05	
203.437	0.0912765	203.439	0.091290245	1.37449E-05	203.421	0.091206271	-7.02286E-05	
203.542	0.0914151	203.536	0.091408645	-6.45549E-06	203.523	0.091265723	-0.000149377	
203.64	0.0915473	203.642	0.091508466	-3.88343E-05	203.622	0.091341801	-0.000205499	
203.745	0.0915681	203.741	0.091600554	3.24543E-05	203.726	0.091359434	-0.000208666	
203.837	0.0916806	203.844	0.09168722	6.61998E-06	203.827	0.091346133	-0.000334467	
203.942	0.0917397	203.942	0.091694953	-4.47474E-05	203.921	0.091373743	-0.000365957	
204.045	0.091825	204.047	0.091715841	-0.000109159	204.024	0.091404577	-0.000420423	
204.139	0.0919432	204.148	0.091783928	-0.000159272	204.123	0.091413445	-0.000529755	
204.244	0.0920275	204.244	0.091874008	-0.000153492	204.223	0.091465238	-0.000562262	
204.341	0.0921271	204.349	0.091942095	-0.000185005	204.33	0.091558949	-0.000568151	
204.444	0.0921654	204.454	0.091989295	-0.000176105	204.425	0.091674829	-0.000490571	
204.536	0.0921085	204.551	0.091995923	-0.000112577	204.526	0.091796251	-0.000312249	
204.647	0.0921852	204.647	0.092015706	-0.000169494	204.629	0.091862454	-0.000322746	
REFERENCE DATA		FIRS	T AGED S	AMPLE	SECO	ND AGED	SAMPLE	
DA								

Figure 3: Screenshot of the Excel Output File: CORRECTED-Cp.xlsx. The first two columns correspond to the T and the c_p of the reference, and then the other columns correspond to the T_{aged} , c_p^{aged} and Δc_p^{aged} of the "n" aged samples analyzed.

The input parameters to run this code to determine T_{ON} are:

L: the value of the row (the lowest index) to consider the data to analyze.

H: the value of the row (the higher index) to consider the data to analyze.

 \mathbf{T}_{min} : The value of the temperature **just below** the glass transition starts. It's important that this value is the maximal possible value of T before the transition starts because this program will analyze all the possibles values of \mathbf{T}_{ON} until this value of \mathbf{T}_{min} .

 T_{max} : the value of the temperature to determine the end of the glass transition.

The output of this Method are two possibles values of T_{ON} that will be found printed in the box below the code after running it. Those values of T_{ON} are obtained by two different methods: one method consist on determining at which temperature the area between the c_p^{aged} corrected curve and the glass line is maximal. For that, the program calculates all the possibles values of that area changing the initial value of the integration: from the one

v(K/S)	С	d	MSE	Tf(K)	Dh(J/mol)	running_time(s)
2000	-0.00035	0.090134	0.000159	261.6	0.54366006	8
1000	-0.0011	0.091025	0.00012	261	3.464122382	7
500	-0.00207	0.091541	0.000172	260	8.749181744	7
300	-0.00258	0.091069	0.000256	258.89	14.29144317	7
200	-0.00282	0.091605	0.000281	258	18.32848564	7
100	-0.00289	0.091378	0.000273	257.31	21.60741242	7
50	-0.00297	0.091784	0.000244	256.2	27.44036581	6
30	-0.00327	0.092247	0.000243	255	33.54104421	7
20	-0.00316	0.091979	0.000282	254.1	37.04400386	7
10	-0.0034	0.092368	0.000296	253.4	40.88627475	10
5	-0.00323	0.092155	0.000254	252.105	46.01190269	7
3	-0.00352	0.091909	0.00026	251.005	51.33837646	9
2	-0.00339	0.09189	0.000317	250.3	54.31133531	8
1	-0.00339	0.091848	0.000251	249.8	57.27176621	9
0.5	-0.00342	0.092529	0.000344	248.6	61.75963777	9
0.3	-0.00343	0.092096	0.00034	247.4	66.56514714	8
0.2	-0.00336	0.092293	0.000358	247	68.70662925	8
0.1	-0.00332	0.092199	0.000375	245.47	74.16393013	7

Figure 4: Screenshot of an Excel Output File: parameters.xlsx of VITRIFAST program. The first column save the value of the header of the input file that characterized each aged sample. Then the other columns show the calculated parameters: c(a), d(b), MSE, T_f , ΔH and the running time. Each lines correspond to each aged sample.

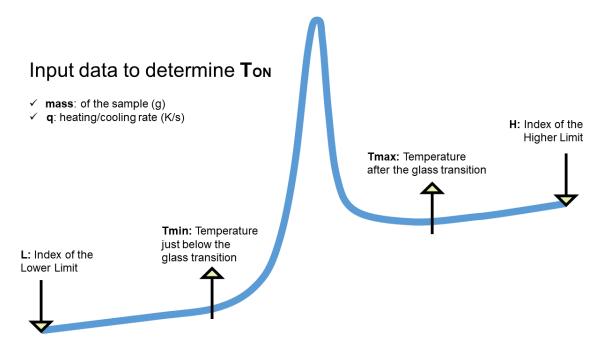


Figure 5: Input parameters to run this method to determine T_{ON} . The obtained value of T_{ON} will be used by VITRIFAST as an input in the place of T_{min} .

corresponding to the lowest value of the data (index L) and the one of the highest value (corresponding to the value set as T_{min}). One we have all the possibles areas, we select the

highest value of the area, the maximal area, then the value of the T_{ON} correspond to the lowest value of temperature where the integration started.

The second Method to determine T_{ON} is the opposite idea of the first one. In this case what we do is to minimize the area between the glass line and the c_p curve for temperatures below the value of T_{ON} . We calculate all the possible areas values and then we keep the lowest. In the best scenario should be obtain the same value of T_{ON} for both Methods. If that is not the case, it's up to the user to decide whether to use the result of one Method or the other or an average between them.

```
import pandas as pd
   from scipy.optimize import least_squares
   import numpy as np
3
   from sklearn.linear_model import LinearRegression
   from scipy.integrate import simps
   import matplotlib.pyplot as plt
   from datetime import datetime
    #RUN THIS METHOD TO DETERMINE THE VALUE OF T_ON. FOR THAT USE A VERY AGED SAMPLE.
9
10
    #What is needed is a spreadsheet where the first two columns are the Temp/reference Cp data
11
    #and the other two columns are the data with more aging: Temp/More_Aged_Cp data
12
   filename = 'Data.xlsx'
13
14
    #INPUT, as necessary based on the sheet called
15
   sheet = 0
16
17
    #LOAD DATA FROM INPUT
18
   data = pd.read_excel(filename, sheet_name=sheet, header=0)
19
20
    #INPUT, these should be the same for one set of aging experiments
21
    #Lower and Higher bounds of the experiment
              #Lower limit
   L = 260
23
   H = 1990 #higher limit
24
25
   #Tmin and Tmax represent the filter in temperature before and after glass transition
26
   Tmin = 252 #Tmin MUST BE JUST BELOW the glass transition TO OBTAIN PROPERTLY T_ON.
27
   Tmax = 331
               #Tmax IS AFTER the glass transition, EXAMPLE Tf + 50K
28
   #Initial values of c and d-> both in zero
30
   c = 0.0
```

```
d = 0.0
   theta0 = [c, d]
34
    # Slice the data within the range
35
   data = data[L:H+1].reset_index()
37
    #Number of columns to analyze(this case only 4)
38
   Ncols = 4
   col = 3
40
   # Aged Cp column of interest INPUT,
42
   m = col + 1;
43
    # Related Temperature should be to the left of Cp data
   n = m - 1;
45
   #Initial time for this Method
47
   initTime = datetime.now().time()
   initTimeseconds = (initTime.hour * 60 + initTime.minute) * 60 + initTime.second
49
50
    #Conversion from Celcius to Kelvin. You can change that offset to do another conversion.
51
   tempOffset = 273.15
52
   tempCols = [x for x in range(1, Ncols+1, 2)]
53
   data.iloc[:, tempCols] = data.iloc[:, tempCols] + tempOffset
54
   #Conversion from HF to CP (multiply for DeltaCP at Tq in DSC measure)
56
   DeltaCPatTG = -1 # J/K*mol
   CpCols = [x for x in range(2, Ncols, 2)]
58
   data.iloc[:, CpCols] = data.iloc[:, CpCols] * DeltaCPatTG
60
    #a and b represent exact Cp cell values
61
   a = data.iloc[0, m]; #Cp(T=Tini)
   b = data.iloc[H - L - 1, m]; \#Cp(T=Tend)
63
64
   # Creation of the variables we want to save
65
   CHI = []
   C = []
   D = []
   TF = []
   I = []
70
   DH = \Gamma
   RUNNINGTime = []
   name = data.columns.values[col+1]
   I.append(name)
74
75
   #What is needed is a spreadsheet where the first two columns are the Temp/reference Cp data
```

```
#and the remaining are Temp/Aged Cp data in alternating form
78
    # Model used
 79
    def modelPoint(o, c, d, Tend, Tini, data, m, n, a, b):
80
               = data.iloc[o, m] \#cp(T)
81
82
        DeltaT = Tend - Tini #Delta_T
83
                = (1.0 - (d / a)) / DeltaT
        coef
                = (coef * cp + b - Tend * coef) / b;
85
         # Update modified Cp
87
        return cp * e + c;
88
89
    # Model set
٩n
    def modelSet(c, d, data, m, n, a, b):
         # Slope factor
92
                 = data.iloc[H - L - 1, n] \#(Tend)
        Tend
93
        Tini = data.iloc[0, n] #(Tinitial)
94
95
         # Return list generator
96
        return [modelPoint(o, c, d, Tend, Tini, data, m, n, a, b) for o in range(0, H - L)]
98
    # Loss function to reduce the influence of outliers. Filter in the temperatures around the transition
99
    def p(o, n, Tmin, Tmax, data):
        return 1.0 if data.iloc[o, n] < Tmin or data.iloc[o, n] > Tmax else 0.0
101
102
    # This method returns the vector of residuals for the given parameters.
103
    # Input: theta[0] is c, and X[1] is d.
104
105
    def residuals(theta, data, m, n, a, b, Tmin, Tmax):
            = theta[0]
106
           = theta[1]
        d
107
108
         # Starting values for MSE and DeltaH is by default, 0.
109
        model = modelSet(c, d, data, m, n, a, b)
110
        diffs = [0] * len(model)
111
112
        for o, point in enumerate(model, start=0):
113
              # This refers to THE SAME REFERENCE deltaCp that would be in the second column
115
            residual
                        = point - data.iloc[o, 2]
116
                       = p(o, n, Tmin, Tmax, data) * residual;
117
118
        return diffs
119
120
    def deltaH(c, d, data, m, n, a, b, Tmin, Tmax):
```

```
dH = 0
122
        model = modelSet(c, d, data, m, n, a, b)
123
        for o in range(0, len(model) - 1):
124
125
                        = model[o] - data.iloc[o, 2]
             residual
126
                         = 1.0 - p(o, n, Tmin, Tmax, data)
127
             inverseP
                         = dH + inverseP * (residual * (data.iloc[o + 1, n] - data.iloc[o, n]))
128
        return dH
129
130
    resultSet = pd.DataFrame({'TRef': data.iloc[:-1, 1], 'CPRef':data.iloc[:-1, 2]})
131
132
    result = least_squares(residuals,
133
                             thetaO, # initial quess at starting point
134
                             args = (data, m, n, a, b, Tmin, Tmax),
135
                             # alternatively you can do this with closure variables in f if you like
136
                             ftol=None,
137
                             gtol=1e-15,
138
                             xtol=None,
139
                             max_nfev=200, #number of iterations to obtain c and d.
140
                            )
141
142
    c = result.x[0]
143
    d = result.x[1]
144
    C.append(c)
    D.append(d)
146
147
    resultDf = modelSet(c, d, data, m, n, a, b)
                                                       #CP CORRECTED AGED
148
    CHI.append(sum([x ** 2 for x in result.fun])) # CALCULATION OF THE CHI SQUARE
149
150
    # NOW WE DO THE LINEAR FITS OF THE GLASS AND LIQUID CURVES UNTIL WE GET THE OPTIMAL VALUE OF TON
151
    cps = resultDf
152
    temps = np.array(data.iloc[:-1, n])
153
154
155
    # WE START FROM THE ELEMENT 5TH OF ALL OUR DATA
    lowerBoundIdx = 5
156
    MaxArea = -np.inf
157
    MinArea = np.inf
158
159
    TmaxIdx = np.inf
160
    TminIdx = np.inf
161
162
    for idx, temp in enumerate(temps):
163
         if temp > Tmax:
164
             TmaxIdx = min(TmaxIdx, idx)
165
         if temp > Tmin:
166
```

```
TminIdx = min(TminIdx, idx)
167
168
    # WE EVALUATE DIFFERENT VALUES OF TON
169
    for TonIdx in range(lowerBoundIdx, TminIdx):
170
        x = np.array(temps[:TonIdx]).reshape(-1, 1)
171
172
        y = np.array(cps[:TonIdx])
        model = LinearRegression().fit(x, y) #LINEAR FIT OF THE GLASS FOR T<TON AND THEN EXTENDED
173
174
        x = np.array(temps[TonIdx:TmaxIdx])
175
        y = np.array(cps[TonIdx:TmaxIdx])
176
                                   # INTEGRAL CP CORRECTED
         IcpRight = simps(y, x)
177
178
              = np.array(temps[TonIdx:TmaxIdx])
179
        x0_t = x0.reshape(-1, 1)
180
         IinfRight = simps(model.predict(x0_t), x0)
181
182
        AreaCpRight = abs(IcpRight - IinfRight)
183
         #INTEGRAL CP WITH RESPECT TO GLASS CURVE FROM TON TO TMAX
184
185
        x = np.array(temps[:TonIdx])
186
        y = np.array(cps[:TonIdx])
187
         IcpLeft = simps(y, x)
                                  # INTEGRAL CP CORRECTED BELOW TON
188
189
              = np.array(temps[:TonIdx])
        x0_t = x0.reshape(-1, 1)
191
         IinfLeft = simps(model.predict(x0_t), x0)
                                                        # INTEGRAL LINEAR FIT GLASS BELOW TON
192
193
        AreaCpLeft = abs(IcpLeft - IinfLeft) #INTEGRAL CP WITH RESPECT TO GLASS CURVE
194
195
196
         if MaxArea < AreaCpRight:</pre>
                                      #OBTAIN THE MAXIMAL INTEGRAL FOR T > TON
197
             MaxArea = AreaCpRight
198
             MaxTonIdx = TonIdx
199
200
         if MinArea > AreaCpLeft:
                                      #OBTAIN THE MINIMAL INTEGRAL FOR T < TON
201
             MinArea = AreaCpLeft
202
             MinTonIdx = TonIdx
203
204
    print(temps[MaxTonIdx])
                                #OBTAINED TON METHOOD 1
205
    print(temps[MinTonIdx])
                                #OBTAINED TON METHOOD 2
```

C) Phyton Code used to include Noise to the FSC Measurements

This code was employed to add noise to the data in order to test the robustness of the Method VITRIFAST and determine until which levels of noise are acceptable in order to trust the results of this method. We added white noise to a standard data set obtained via FSC defining the noise ratio as δ :

$$\delta = \frac{\varepsilon}{\Delta c_p} \tag{1}$$

where ε is the amplitude of the added random white noise to the specific heat curves with an amplitude of approximately $\sim 3\sigma$, and $\Delta c_p = c_p^{liquid}(T_{max}) - c_p^{glass}(T_{min})$ is the difference of the specific heat in the liquid and the glassy state, see Fig. 6.

Note that the values of δ varies from zero noise to the maximal value of the unity, for which $\varepsilon = \Delta c_p$, making impossible to determine precisely the glass transition. We tested our ML-based method including the noise δ in two measures after cooling at 2000 K/s and at 0.1 K/s.

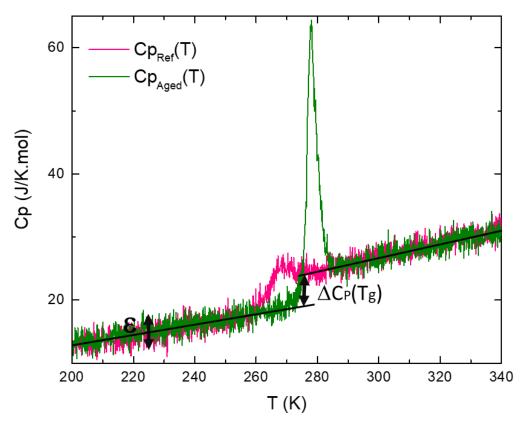


Figure 6: Curves of $c_p(T)$ for the aged and reference measures via FSC with an addition of white noise, ε , with an amplitude of 3σ of it's gaussian distribution from random generator. We used this curves as an input to determine the robustness of this ML-based method upon noise.

```
import numpy as np
   import matplotlib.pyplot as plt
   import statistics
   Ref_watts = data.iloc[:-1, 2]
   resultDf_watts = data.iloc[:, m] ** 2
   Ref_dB = 10 * np.log10(Ref_watts)
   resultDf_dB = 10 * np.log10(resultDf_watts)
9
10
    # Calculate signal power and convert to dB
   ref_avg_watts = np.mean(Ref_watts)
12
   sig_avg_watts = np.mean(resultDf_watts)
13
14
   sig_avg_db_ref = 10 * np.log10(ref_avg_watts)
15
   sig_avg_db = 10 * np.log10(sig_avg_watts)
16
```

```
17
   mean_noise = 0
18
19
   Delta_resultDf = resultDf[iTmax] - resultDf[iTmin]
20
21
22
   resultSet1 = pd.DataFrame()
    # Set different targets of Noise
23
   target_snr_db_list = [60, 49, 42, 40, 36, 33, 30, 27, 25, 23, 21, 20, 18, 16]
   name_list = [0.006, 0.025, 0.05, 0.07, 0.1, 0.15, 0.22, 0.3, 0.4, 0.5, 0.6, 0.7, 0.88, 1]
25
26
   for idx in range(0, len(target_snr_db_list)):
27
28
        target_snr_db = target_snr_db_list[idx]
29
       name = name_list[idx]
30
       noise_avg_db_ref = sig_avg_db_ref - target_snr_db
32
       noise_avg_db = sig_avg_db - target_snr_db
33
34
       noise_avg_ref = 10 ** (noise_avg_db_ref / 10)
35
       noise_avg = 10 ** (noise_avg_db / 10)
36
37
        # Generating an sample with white noise
38
       noise_ref = np.random.normal(mean_noise, np.sqrt(noise_avg_ref), len(Ref_watts))
39
        noise = np.random.normal(mean_noise, np.sqrt(noise_avg), len(resultDf_watts))
41
        # Adding noise to the Original Signal
42
        Ref_noise = data.iloc[:-1, 2] + noise_ref
43
       resultDf_noise = data.iloc[:, m] + noise
44
45
        # Calculation delta
46
       mean_noise_ref = 3 * statistics.stdev(noise_ref)
       mean_noise = 3 * statistics.stdev(noise)
48
49
        delta_noise_ref = mean_noise_ref/Delta_resultDf
50
       delta_noise = mean_noise/Delta_resultDf
51
52
        # Saving all the noisy data, for the reference and the aged sample with the same noise
53
       resultSet1[f'TRef_Noise_{name}'] = data.iloc[:-1, 1]
       resultSet1[f'CPRef_Noise_{name}'] = Ref_noise
55
       resultSet1[f'TCorr_Noise_{name}'] = data.iloc[:, n]
56
       resultSet1[f'CPCorr_Noise_{name}'] = resultDf_noise
57
58
    #Folder to save the data
59
   resultSet1.to_excel(f"C:/Users/Noisy-Data.xlsx", index=False)
60
```

61

```
#Plotting Noisy Data

plt.plot(data.iloc[:, n], resultDf_noise)

plt.plot(data.iloc[:-1, 1], Ref_noise)

plt.show()
```

D) Parameters employed to analyze the examples showed in the main text

In this work we analyzed two materials: OTP and PS. For the conversion from Heat Flow (HF) to units of c_p we employed the following equation:

$$Cp[J/g.K] = \frac{HF[J/s]}{m[g].q[K/s]}$$
(2)

where m is the mass and q is the cooling rate used to measure. For the determination of the mass in our experiments we consider the following equation:

$$m[g] = \frac{\Delta HF(T_g)}{\Delta c_p(T_g).q} \tag{3}$$

where $\Delta HF(T_g)$ is the step in HF at T_g and $\Delta c_p(T_g)$ is the step obtained from a DSC measurements in the literature. In the case of OTP we consider that Δc_p ($T_g = 240$ K) = 0.486 J/g.K and in the case of PS we consider that Δc_p ($T_g = 375$ K) = 0.292 J/g.K. Considering those values we obtained the mass of the both samples OTP and PS showed in Table S1 and then we could perform the conversion from HF to c_p automatically in the VITRIFAST program.

Material	q [K/s]	mass [ng]	Tmin [K]	Tmax [K]	Tglass [K]	Tmelt [K]	L	Η
OTP	1000	88	202	290	250	295	5	1500
PS	1000	160	275	445	360	450	465	2650

Table S1: Parameters used for the analysis of the samples.

Using the parameters listed in the Table S1 as an input, we obtained the following curves

for the aged OTP and PS with the two methods analyzed: physical aging and different cooling rates. Figs. (7-9) show the corrected curves and the corresponding glass and liquid lines obtained.

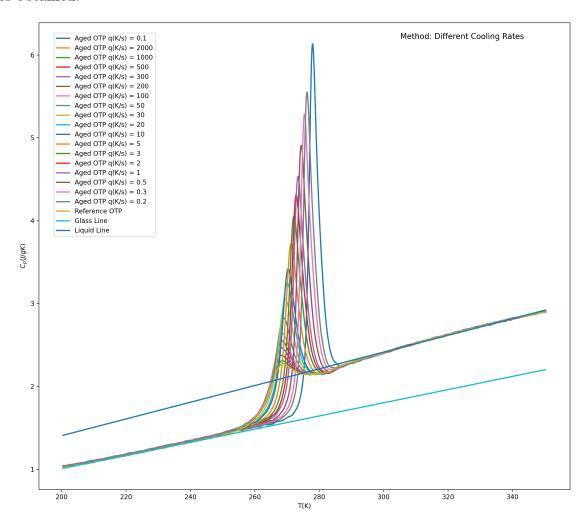


Figure 7: Output for the OTP aged at different cooling rates.

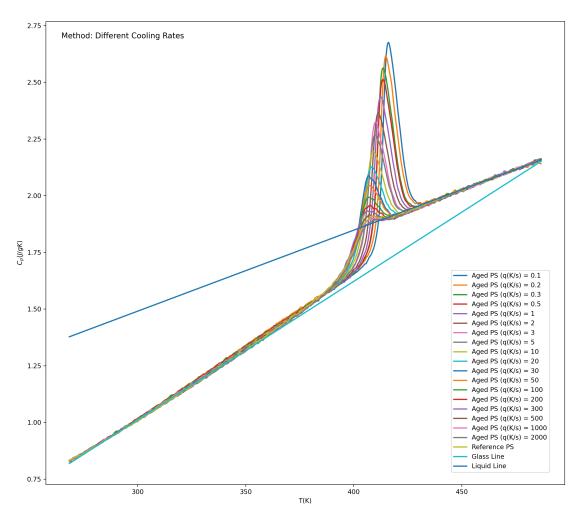


Figure 8: Output for the PS aged at different cooling rates.

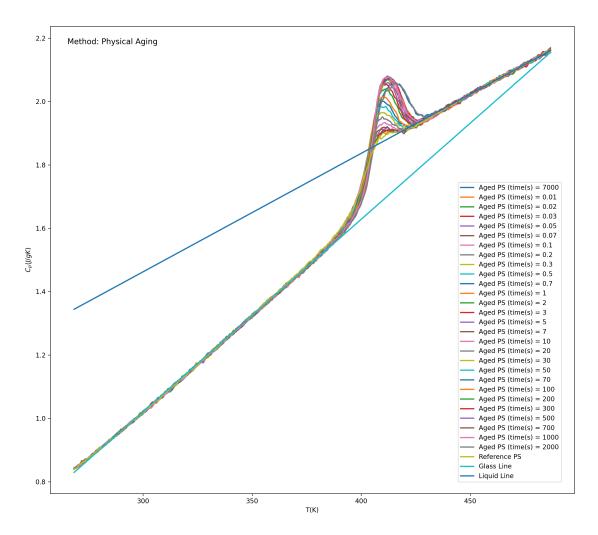


Figure 9: Output for the PS physical aged for different periods of time.