

### **Definition**

An advanced supply chain system leveraging artificial intelligence (AI) and machine learning (ML) to enhance decision-making and efficiency.

## What is a Cognitive Supply Chain?

### Components

Al and ML Algorithms: Core technologies driving cognitive supply chains.

**Data Integration:** Combining data from various sources (IoT devices, ERP systems, etc.).

Real-time Analytics: Continuous analysis of data for real-time insights.

**Automation:** Streamlining processes through intelligent automation.

### Benefits

**Enhanced Decision-Making:** Al provides actionable insights and predictive analytics.

Improved Efficiency: Optimized processes reduce time and cost.

Greater Agility: Rapid response to market changes and disruptions.

**Increased Transparency:** Better visibility across the supply chain.

### Applications

- **Demand Forecasting:** Predicting customer demand more accurately.
- **Inventory Management:** Optimizing stock levels and reducing excess inventory.
- **Supply Chain Optimization:** Streamlining operations for cost and time efficiency.
- Risk Management: Identifying and mitigating potential risks.

### Metaheuristics

### Definition and Origin

Metaheuristics are high-level strategies for finding optimal or near-optimal solutions to complex problems. The word is derived from the Greek words "meta" (beyond) and "heuristic" (to find or discover), indicating strategies that go beyond traditional heuristics.

### Key Characteristics

General-purpose, flexible, and efficient, balancing exploration and exploitation in the search process.

### Popular Techniques

Genetic Algorithms, Simulated Annealing, Particle Swarm Optimization, and Ant Colony Optimization.

### Applications in Supply Chain

Route optimization, inventory management, scheduling, and network design.

### Slime Mould Algorithm (SMA)



### Slime Moulds: Definition and Characteristics

Definition: Slime moulds are simple, single-celled organisms found in nature, capable of forming multicellular structures. They are known for their ability to efficiently navigate and connect different points in their environment to find food.

Characteristics: Slime moulds can move and spread out to explore their surroundings, creating networks that connect food sources in the shortest and most efficient way possible.



### **SMA Inspiration**

The Slime Mould
Algorithm is an
optimization technique
inspired by the foraging
behavior of slime
moulds. It mimics their
natural ability to create
efficient networks and
find the shortest paths to
food sources.



### **Key Characteristics**

Uses dynamic
adjustment of weights
based on the
concentration of food
sources (or objectives),
simulating the
expansion and
contraction behavior of
slime moulds.

Capable of escaping local optima and finding global optimal solutions by effectively exploring and exploiting the search space.



### Applications in Supply Chain

Route
Optimization: Finding
the most efficient paths
for logistics and
transportation.

Network
Design: Creating
optimal supply chain
networks with minimal
costs and high
efficiency.

Resource
Allocation: Efficiently
distributing resources to
meet demand and
minimize waste.

Slime Mould doing something Incredible !!!

### How SMA Works?

### Slime Mould Behavior: Inspiration

**Observation:** Slime moulds explore their environment by expanding and contracting, forming efficient networks to connect food sources.

**Mechanism:** They adjust their growth direction based on nutrient concentration, demonstrating an efficient problem-solving capability.

### **Weight Adjustment**

**Dynamic Weights:** SMA simulates the slime mould's behavior by adjusting weights that influence the movement of agents (representing the mould).

**Attraction to Food:** Weights are increased towards regions with higher objective values (analogous to nutrient concentration), guiding agents to optimal solutions.

### **Exploration and Exploitation**

**Exploration Phase:** Agents spread out to explore the search space, avoiding premature convergence to local optima.

**Exploitation Phase:** Agents converge towards promising regions, refining the search around optimal solutions.

**Balancing Act**: The algorithm dynamically balances between exploration (finding new areas) and exploitation (focusing on known good areas).

### The Algorithm

### 1. Problem Definition

We start by defining the problem we want to solve, such as finding the shortest path in a network or optimizing a function.

### 2. Initialization

Imagine a grid where slime mold can move.

- Place food sources (targets) on the grid, representing the goal.
  - Spread out slime mold initially at random positions.

### 3. Movement Rules

- The slime mold moves towards the food sources by following simple rules:
  - **Chemotaxis:** Moves towards areas with higher concentration of food (chemical signals).
  - Oscillation: Moves back and forth slightly to explore new paths.
    - **Decay**: If it doesn't find food, it gradually retracts to save energy.

### 4. Path Formation

As the slime mold moves, it leaves behind a trail (path) that reinforces the best routes to the food.

Over time, inefficient paths are abandoned, and only the optimal paths remain.

### 5. Convergence

- The algorithm iterates through these steps until the slime mold consistently finds the best path to the food sources.
- The result is an optimized solution to the problem.

### 6. Application

The optimized paths or solutions can be used for real-world applications like network design, logistics, or function optimization.

### The Slime Mould Algorithm (SMA) Formula

Position<sub>i</sub>(t+1) = Position<sub>i</sub>t +  $\beta$  ( $\Sigma$  [Food<sub>j</sub> / Distance<sub>ij</sub>2] -  $\delta$  × Decay<sub>i</sub>)

- **Position**; (1+1): The new position of the slime mold at iteration 1+1.
- **Position**; The current position of the slime mold at iteration t.
- **t**: The current iteration or time step in the algorithm.
- **β**: A constant representing the movement strength.
- **Food**<sub>i</sub>: The amount of food (attraction) at position j.
- **Distance**<sub>ij</sub>: The distance between the slime mold at position i and the food at position j.
- **δ**: A constant representing the decay rate.
- **Decay**: The decay factor for the slime mold at position i.

### Benefits of SMA in Supply Chains

Lower fuel **Optimal** Reduced Inventory Minimized travel time routes costs optimization holding costs Optimal Enhanced Cost Efficiency Dynamic layout connectivity minimization maximization adjustments Exploration Demand Disruption Robust **Efficient** and fluctuations handling solutions distribution exploitation High service Resource Waste Customer optimization reduction levels satisfaction

# Case Studies

- Case Study 1: Tokyo Rail Network
- Efficient Design: Slime molds create nutrient-channeling networks similar to Tokyo's rail system.
- Research: Oat flakes arranged as cities; slime mold mimicked rail network layout.
- Implications: Potential for designing efficient, adaptable networks.
- Case Study 2: Optimizing Urban Transport Networks
- Urban Planning: SMA models urban transport networks based on slime
   mold behavior.
- Tokyo Model: Slime mold replicated Tokyo's rail system, identifying efficient routes.
- Global Efficiency: Compared 14 countries' motorways; Belgium, Canada, China most efficient.
- Supply Chain Benefits: Optimizes logistics, reduces congestion, improves efficiency.
- Case Study 3: Dynamic Traffic Management
- Adaptive SMA: Adapts to disruptions like road crashes and flooding.
- Simulation: Salt used to simulate disruptions; slime mold rerouted around affected areas.
- Resilience: Helps maintain goods flow during disruptions, strengthens supply chain.
- Case Study 4: Predictive Adaptation

### to Regular Events

- **Predictive Behavior:** Slime molds anticipate and adapt to regular changes.
- **Experiment**: Exposed to low temperatures and dry air; slowed growth in anticipation.
- **Applications:** Models rush hours, seasonal demand, optimizes inventory and distribution.
- Case Study 5: Food Delivery Optimization
  - **Route Optimization**: SMA improved delivery routes.
  - **Results**: Reduced delivery time by 20%, decreased fuel costs by 15%.
- Other Application Areas
- **Urban Water Demand**: Optimized neural networks for water demand prediction.
- **Solar PV Parameters**: Estimated parameters for solar cells.
  - **COVID-19 X-ray Analysis**: Integrated with other solvers for image analysis.
  - **Solar PV Panels**: Solved optimal model parameters.
  - **SVR Prediction**: Combined with chaos for clustering and prediction.

### Conclusion

SMA stands at the forefront of supply chain innovation, offering a powerful, nature-inspired solution to complex logistical challenges. Its ability to adapt and optimize in a constantly changing environment makes it an invaluable tool for achieving unparalleled efficiency and resilience in supply chain management.

'The future of logistics is here, and it's inspired by nature's own ingenuity.'