



WEICON®

WEICON

APPLICATIONS AND PRODUCTS IV



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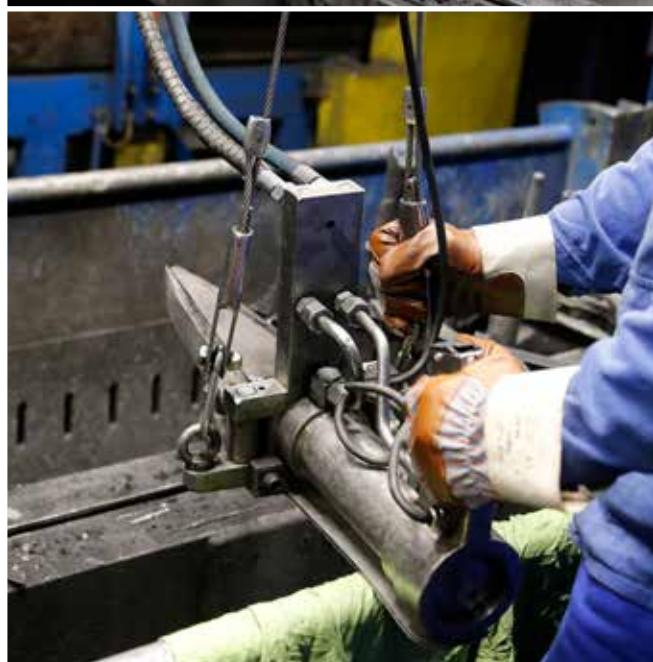


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ALWAYS THE RIGHT PRODUCT

Whatever you are manufacturing, cleaning or repairing, we always have the right solution for our customers' applications. Our products are used, for example, in the production of fire extinguishers, for the coating of screw conveyors, the sealing of ventilation systems, the grouting of foundations in heavy industry or the manufacturing of garden lighting systems. Our all-round range of specialised chemical products is suitable for almost all areas of industry. This includes automotive manufacturing, cement works, agricultural engineering and the brewing industry – our products are used everywhere. On the following 50 pages, you can discover interesting examples of the many different uses of our products – all over the world!

Wear protection for hydraulic spreaders



Description:

- ▶ wear protection for hydraulic spreaders used for the demoulding of cast metal components at an automotive supplier
- ▶ the lubricant WEICON Anti-Seize Assembly Spray is applied to the spreader, which loosens iron castings from moulds
- ▶ depending on the size, the Assembly Spray is used again after 10-20 moulds



Anti-Seize Assembly Spray

- ▶ 100 ml ▶ 400 ml
10000216 10000219

Advantages of our solution:



- ▶ long-lasting lubricating effect despite high temperatures (no clumping as with conventional greases)
- ▶ high wear protection for components exposed to high abrasion
- ▶ simple application

Manufacturing of garden lighting systems



Description:

- clean with WEICON Surface Cleaner
- apply adhesive WEICON RK-7100
- join parts (painted aluminium and acrylic glass) and allow the adhesive to cure fully



Surface Cleaner

► 150 ml
10024317



Easy-Mix RK-7100

► 50 g
10030534
off-white, milky

► 50 g
10051232
black



Advantages of our solution:

- design flexibility
- short cycle time
- cost-effective assembly
- permanent bonding

VIDEO



Repair and wear protection of rapeseed agitator blades



Description:

- ▶ blades from a rapeseed oil extraction plant
- ▶ cleaning of the blades with WEICON Cleaner S
- ▶ sandblasting and renewed cleaning
- ▶ build-up of the areas damaged by abrasion with WEICON HB 300
- ▶ application of a wear protection layer with WEICON Ceramic HC 220
- ▶ application of a second coat with WEICON Ceramic BL
- ▶ final coating with WEICON Ceramic HC 220



WEICON Ceramic HC 220

- ▶ 0.2 kg 10060702
- ▶ 0.5 kg 10060705
- ▶ 2.0 kg 10060707



WEICON Ceramic BL

- ▶ 0.2 kg 10054394
- ▶ 0.5 kg 10000093
- ▶ 2.0 kg 10005233



Cleaner S

- ▶ 1 L 10007611



WEICON HB 300

- ▶ 0.2 kg 10004472
- ▶ 0.5 kg 10001084
- ▶ 1.0 kg 10000099

- ▶ 5 L 10000347

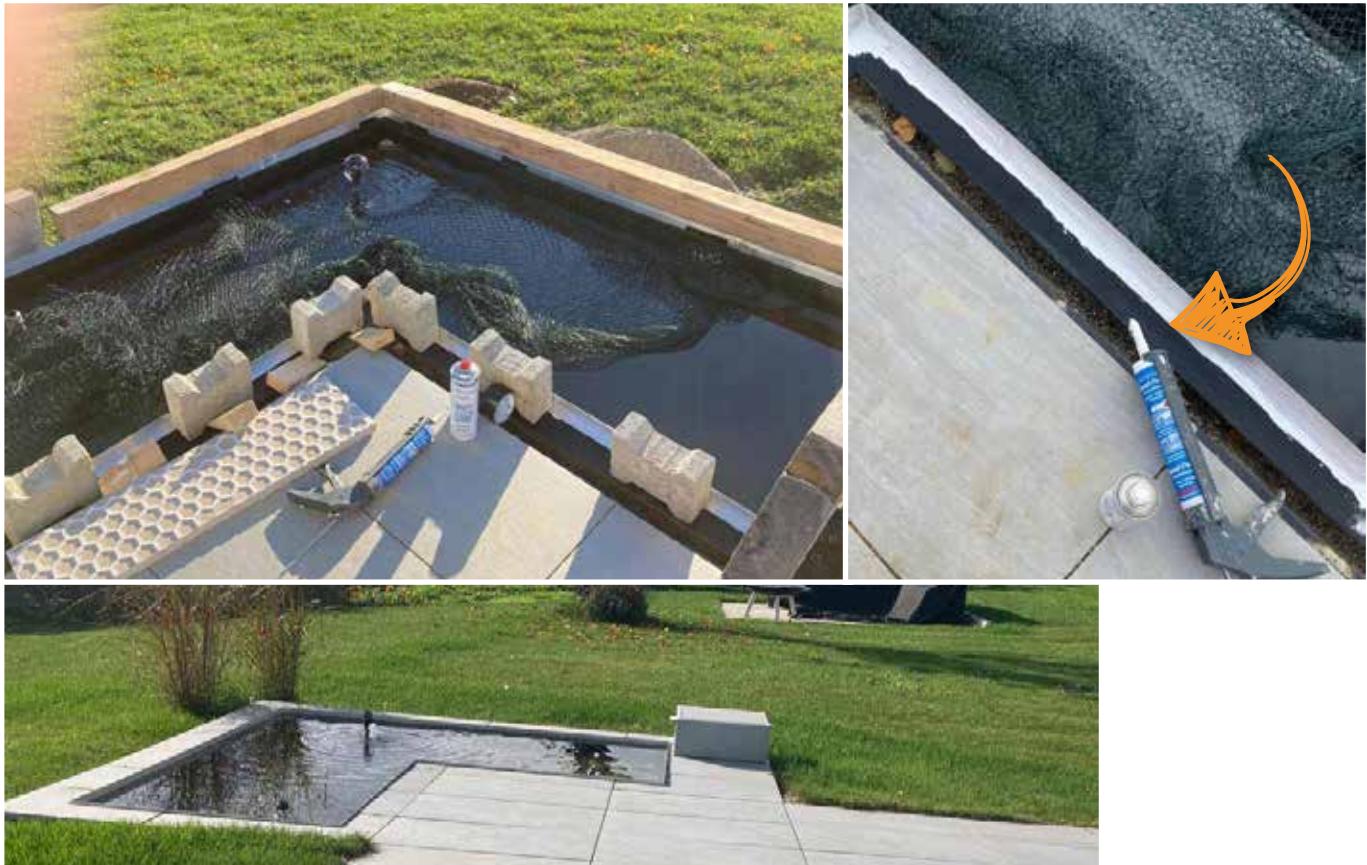
- ▶ 10 L 10000348

- ▶ 28 L 10053455

Advantages of our solution:

- ▶ permanent, sustainable repair
- ▶ no need to purchase new parts

Bonding of aluminium profile with GRP pond basin



Description:

- ▶ cleaning of the aluminium profiles with WEICON Cleaner Spray S
- ▶ the profiles were roughened and then cleaned again with WEICON Cleaner Spray S
- ▶ bonding of aluminium profiles with GRP* basin with WEICON Speed-Flex
- ▶ the aluminium profile serves as a finish for the terrace slabs and as protection for the pond basin

*glass-fibre reinforced plastic



Cleaner Spray S

▶ 500 ml
10000147



Aqua-Flex

▶ 310 ml
10021673 white ▶ 310 ml
10021678 grey ▶ 310 ml
10021677 black



Speed-Flex®

▶ 310 ml
10019651 white ▶ 310 ml
10019653 grey

👍

Advantages of our solution:

- ▶ high and fast initial adhesion
- ▶ large tolerance compensation owing to high viscosity (V-cut nozzle/V-shaped beads)
- ▶ weather resistant
- ▶ no drilling, offers great design flexibility



Wear and impact protection plates for municipal sweepers

Description:

- made-to-order production for a manufacturer of road sweepers
- the polished stainless steel plates are bonded with a rubber material (Linatex Linard 60)
- WEICON GMK 2510 adhesive is used, which is applied with a brush roller
- the plates are delivered degreased, so there is no need to pre-clean the parts to be bonded

GMK 2510

<p>► 324 g 10039649</p> <p>Work package (contains 300 g of adhesive, 24 g of activator and wooden spatula)</p>	<p>► 690 g 10034480</p> <p>Work package (contains 650 g of adhesive, 40 g of activator and processing spatula)</p>
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Advantages of our solution:

- high initial adhesion
- excellent adhesion of metal and rubber
- simple and economical process

Bonding rubber buffers to the aluminium base support of a moped seat



Description:

- roughen the surface and clean with WEICON Surface Cleaner
- apply WEICON VA 250 Black on the rubber buffer in a wave-shaped bead



Surface Cleaner

► 150 ml ► 400 ml
10024317 10024313



VA 250 Black

► 12 g	► 30 g
10018873	10016400
► 60 g	► 500 g
10019805	10012306



Advantages of our solution:

- quick and easy bonding
- cures with residual elasticity



Technical sprays in the food industry



Description:

- ▶ use, for example, on conveyor and packaging machines in the warehouse and in processing
- ▶ WEICON W 44 T-Fluid is mainly used in warehouses and laundries as a multi-oil on chains, gates and corroded surfaces



Bio-Fluid

► 200 ml
10027448



W 44 T®-Fluid

► 400 ml
10039113

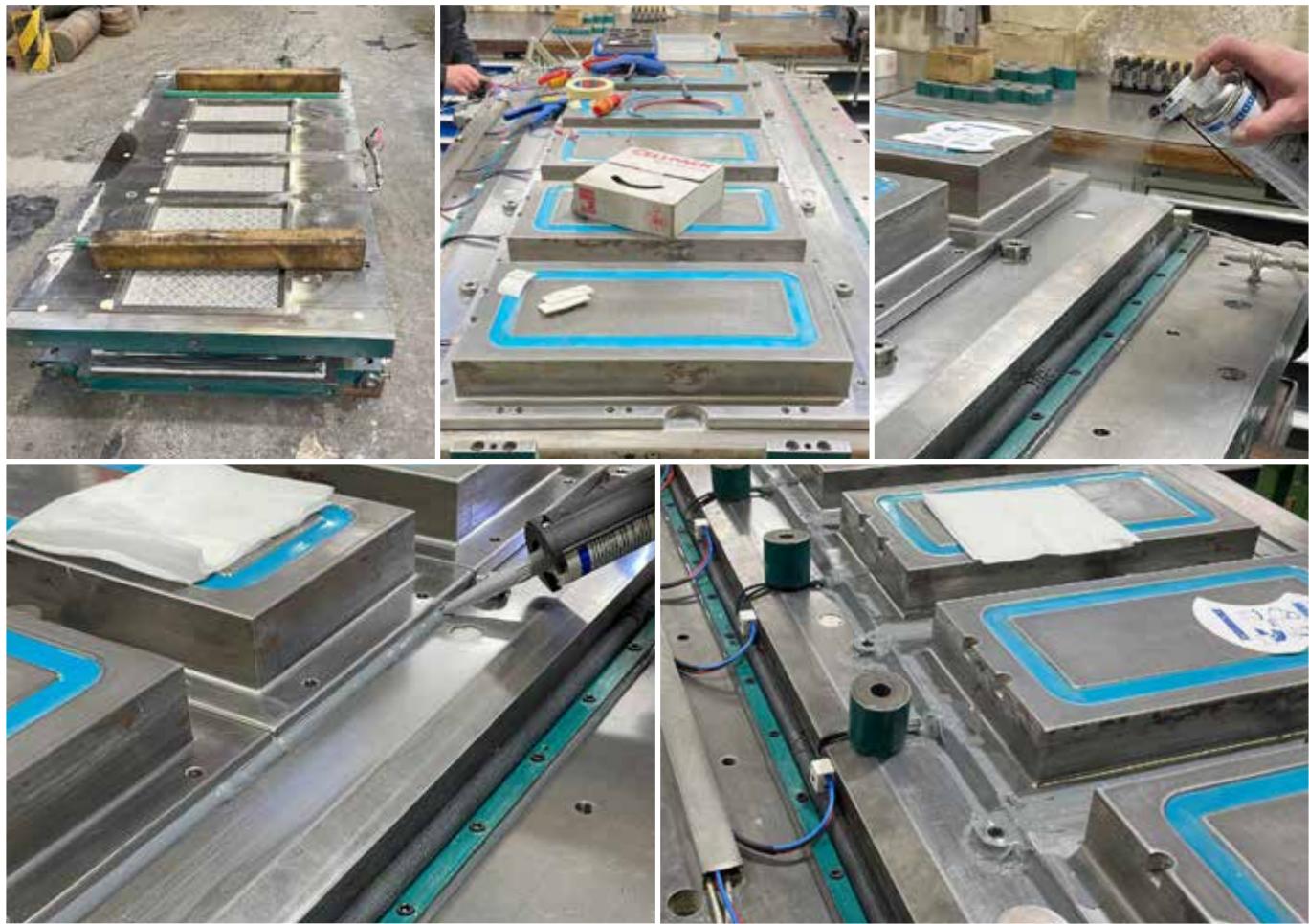
Advantages of our solution:

- ▶ safe use in the food industry
- ▶ wide range of applications
- ▶ excellent helpers for daily maintenance work

VIDEO



Sealing of aluminium moulds for the production of ceramic/stoneware tiles



Description:

- ▶ aluminium moulds for the pressing of ceramic/stoneware tiles
- ▶ the material is added to the moulds in powder form
- ▶ the aluminium moulds must be sealed fully so that no ceramic powder can get into the mechanism and negatively affect the pressing depth
- ▶ cleaning with WEICON Brake Cleaner
- ▶ bonding with WEICON Flex 310 M Classic



Brake Cleaner

▶ 500 ml
10000148



Flex 310 M® Classic

▶ 310 ml 10002576 white	▶ 310 ml 10010026 grey	▶ 310 ml 10010024 black
▶ 200 ml 10057238 presspack	▶ 200 ml 10057240 presspack	▶ 200 ml 10057245 presspack



Advantages of our solution:

- ▶ reliable protection of the machine against ceramic powder
- ▶ cost-effective optimisation of the production process



Repair of a hydrant

Description:

- ▶ repair of a micro-crack in a hydrant
- ▶ sandblasting
- ▶ enlarging the crack for more bonding surface
- ▶ adding cross sections to release the tension
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of WEICON WR2, glass fibre cloth
- ▶ application of WEICON Repair-Tape



Cleaner Spray S

► 500 ml
10000147



WEICON WR2

► 0.2 kg ► 0.5 kg ► 2.0 kg
10054401 10000087 10000088



Advantages of our solution:



- ▶ no new purchase necessary
- ▶ functioning completely restored

Production of special extinguishers



Description:

- ▶ apply WEICONLOCK Activator F to the thread of the galvanised fitting
- ▶ apply WEICONLOCK AN 305-42 to the thread on the steel housing
- ▶ then screw on and tighten



AN 305-42

- ▶ 20 ml ▶ 50 ml ▶ 200 ml
- 10016437 10017877 10020001



Advantages of our solution:

- ▶ high sealing effect despite different material pairings
- ▶ DVGW approval



WEICONLOCK Activator F

- ▶ 60 ml ▶ 200 ml ▶ 1 L
- 10055677 10021433 10007773
- Pen Spray Aluminium can



Bonding of grippers for moving glass panes



Description:

- ▶ to protect the glass, the inside surface of the grippers are covered with wood
- ▶ the wood wears out after some time
- ▶ the worn wood is removed and new wood is glued to the inside surface of the grippers with WEICON Easy-Mix RK-7100
- ▶ the clamping device must be able to bear a weight of up to max. 2 tonnes



Easy-Mix RK-7100

- | | |
|---|--------------------------------------|
| <p>▶ 50 g
10030534
off-white,
milky</p> | <p>▶ 50 g
10051232
black</p> |
|---|--------------------------------------|



Advantages of our solution:

- ▶ enables high tensile shear load
- ▶ simple, high-quality and safe maintenance

Marking of screws on the underfloor of trains



Description:

- WEICON Threadlocking Varnish is used to mark all screw connections on the underbody of trains



Threadlocking Varnish

► 30 g ► 60 g
10038883 10047485 yellow: RAL 1021*

► 30 g ► 60 g
10038884 10046906 green: RAL 6010*

► 30 g ► 60 g
10038882 10047481 red: RAL 3000*



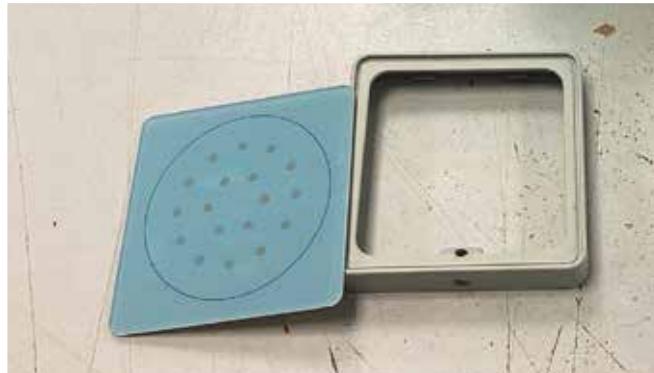
*corresponds approximately to the specified RAL colours



Advantages of our solution:

- protects against manipulation
- guarantees high safety standards

Production of a miniature traffic light module



Description:

- ▶ a transparent/high-strength bond was required, which also adheres to powder coating and is moisture-resistant
- ▶ cleaning with WEICON Surface Cleaner
- ▶ bonding a polycarbonate cover to powder-coated aluminium with WEICON Easy-Mix RK-7200



Surface Cleaner

► 150 ml ► 400 ml
10024317 10024313



Easy-Mix RK-7200

► 50 g
10034573

Advantages of our solution:



- ▶ high-strength, transparent bonding on powder coating

Foundation work at an industrial grinding plant



Description:

- ▶ quantity consumed at aluminium oxide grinding plant: 1100 kg WEICON CBC
- ▶ to ensure additional walkability and slip resistance of the foundation, stone granulate with a grain size of 0.6 - 0.8 mm was added at the end
- ▶ several work steps were necessary to achieve the grouting height of 8 cm



**WEICON CBC
Chocking Backing Compound**

- | | | |
|------------------------------|------------------------------|-------------------------------|
| ▶ 3.0 kg (2.0 l)
10064790 | ▶ 3.0 kg (2.0 l)
10045020 | ▶ 10.0 kg (6.6 l)
10045019 |
|------------------------------|------------------------------|-------------------------------|



Advantages of our solution:

- ▶ good resistance to loads and vibration
- ▶ durable and high-strength

VIDEO



Repair of an engine cover



Description:

- ▶ first roughen in order to improve the bonding surface
- ▶ then clean the aluminium engine cover with WEICON Cleaner Spray S
- ▶ apply WEICON C because of its high temperature resistance, viscosity and aluminium base
- ▶ carry out mechanical finishing work



Cleaner Spray S

► 500 ml
10000147



WEICON C



► 0.2 kg 10051209 ► 0.5 kg 10000032 ► 2.0 kg 10000033



Advantages of our solution:

- ▶ high temperature and oil resistance
- ▶ high modulus of elasticity
- ▶ low-cost repair

Repair of a stainless steel pipe used to process tomatoes

Description:

- ▶ roughening the damaged area
- ▶ cleaning with WEICON Cleaner S
- ▶ closing and sealing the damaged area with WEICON Repair Stick Steel
- ▶ stabilising, sealing and strengthening the damaged area with WEICON Repair-Tape
- ▶ final coating with WEICON Zinc Spray as corrosion protection and for visual enhancement



WEICON Pipe Repair-Kit

5/15	5/35	10/35	12/100
► 5 cm x 1.5 m 10055737 white	► 5 cm x 3.5 m 10055738 white	► 10 cm x 3.5 m 10055740 white	► 12 cm x 10 m 10057026 white
5/15	5/35	10/35	
► 5 cm x 1.5 m 10067737 black	► 5 cm x 3.5 m 10067741 black	► 10 cm x 3.5 m 10067743 black	



Zinc Spray

- 400 ml
- 10000016



Advantages of our solution:

- ▶ withstands a pressure of 8 bar
- ▶ suitable for the food sector due to NSF standard
- ▶ low-cost repair
- ▶ simple, long-term and fast application



Treatment of a concrete floor



Description:

- ▶ cleaning the surface to remove adhesion-reducing deposits
- ▶ removal of cavities, levelling and priming, if required
- ▶ even application of the top layer using WEICON Floor Coating CR and a spatula and roller until the surface (230 m^2) is saturated
- ▶ removal of any blisters with a spiked roller
- ▶ stocking of the warehouse possible after 24 hours

WEICON Floor Coating CR

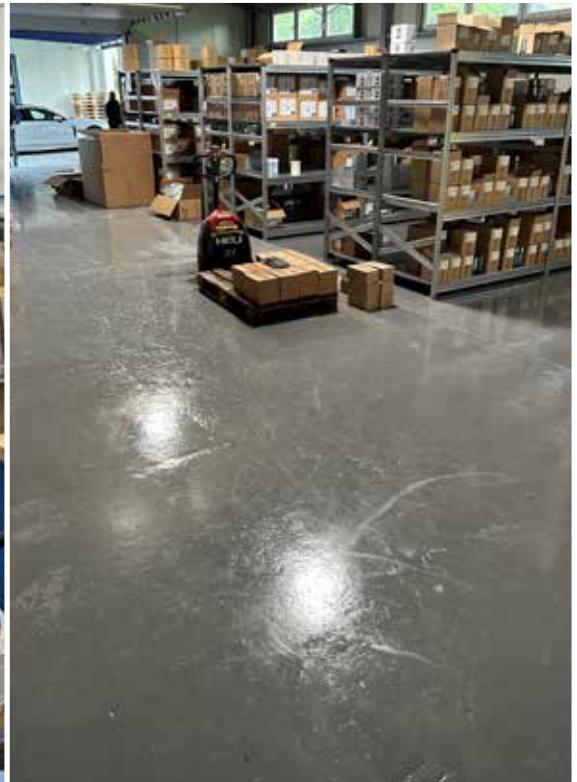
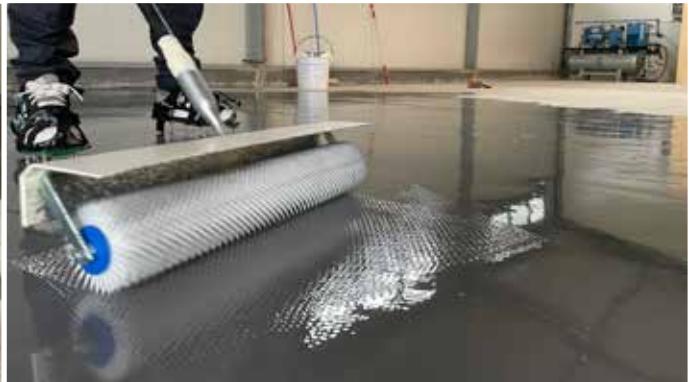
- | | | |
|----------------------|-----------------------|-----------------------|
| ▶ 6.0 kg
10067922 | ▶ 12.0 kg
10067923 | ▶ 30.0 kg
10067927 |
|----------------------|-----------------------|-----------------------|



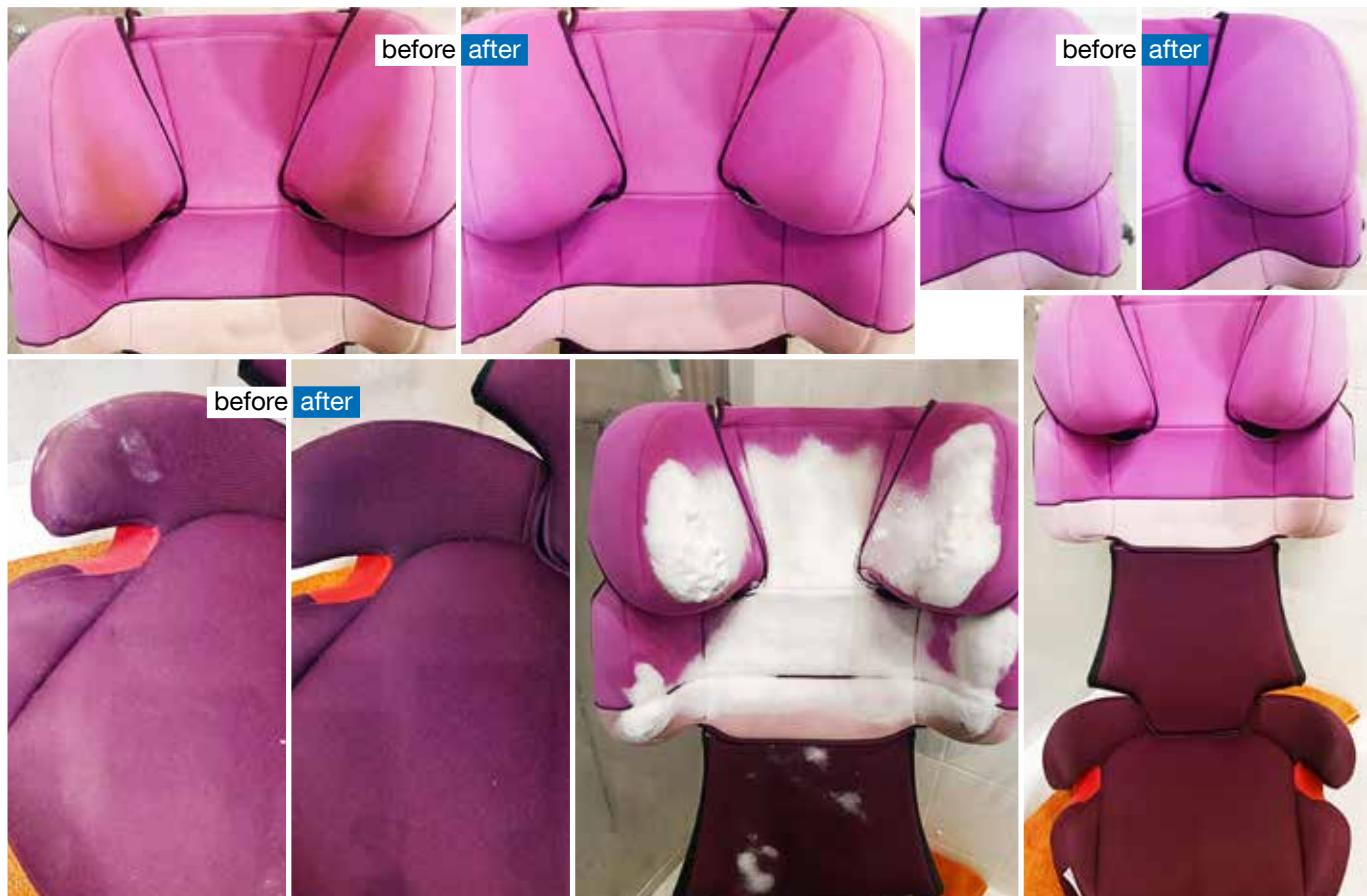
Advantages of our solution:

- ▶ high resistance to pressure and scratches
- ▶ uncomplicated treatment of hard-wearing industrial floors





Cleaning seat cushions (child seat)



Description:

- spray on WEICON Multi-Foam
- allow to take effect
- rub out
- repeat, if necessary



Multi-Foam

- 400 ml
- 10000144



Advantages of our solution:

- no discolouration
- no material damage

Bonding of a gate wing



Description:

- ▶ for the new design of a gate, an adhesive was needed that is suitable for the material combination aluminium-aluminium
- ▶ during the bonding tests, the components were already powder-coated except for the surfaces where the adhesive was to be applied
- ▶ in future, the bare components will first be bonded and then powder-coated



Surface Cleaner

▶ 150 ml ▶ 400 ml
10024317 10024313



Easy-Mix HT 180

▶ 50 ml
10044884

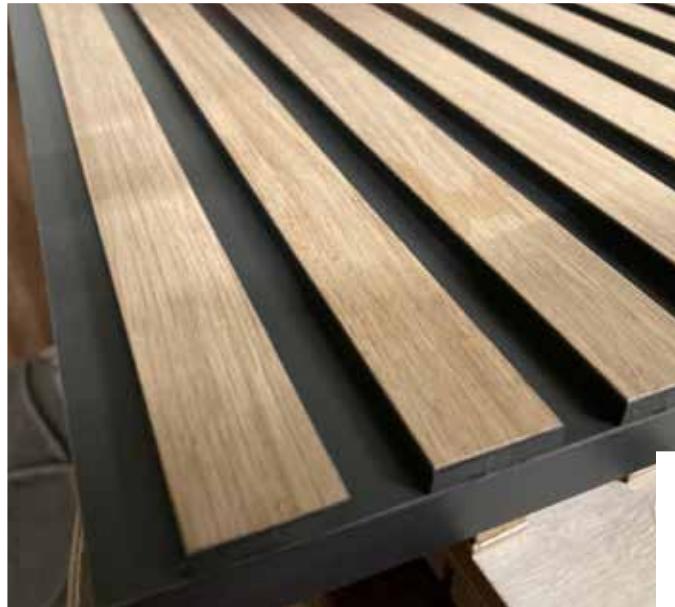




Advantages of our solution:

- ▶ shock- and impact-resistant
- ▶ no welding and no material distortion
- ▶ withstands powder coating
- ▶ visually appealing bonding without screw or rivet heads

Production of wall elements with automatic adhesive dosing system



Description:

- ▶ cleaning with WEICON Surface Cleaner
- ▶ bonding design mouldings in the furniture industry
- ▶ bonding with WEICON VA 1500 using a dispensing system



Surface Cleaner

▶ 150 ml
10024317



VA 1500

▶ 12 g
10018820

▶ 30 g
10016434

▶ 60 g
10019791

▶ 500 g
10000237

VIDEO



Advantages of our solution:



- ▶ simple installation without mounting systems (clips, screws, etc.)
- ▶ fast curing despite high viscosity
- ▶ no seepage into the material (MDF)

Coating of cooling pump



Description:

- ▶ coating of the pump responsible for supplying the cooling system
- ▶ the pump has a weight of 42 tonnes
- ▶ size of the pump: 4 m height, 3.80 m length, 2.20 m width
- ▶ preparation: Bresle test, wash with hydro jet, sandblasting SA 2.5 MG
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ coating with WEICON Ceramic HC 220
- ▶ processed quantity: 48 kg WEICON HC 220



Cleaner Spray S

- ▶ 500 ml
10000147



Advantages of our solution:

- ▶ preservation of the base material thanks to durable coating
- ▶ longer service life



Lining and repair of chutes



Description:

- ▶ three chutes (transport chutes for solids) made of steel/stainless steel required repair work
- ▶ the chutes are lined on the inside with aluminium oxide bricks and have cavities and craters on the outside caused by the effects of flue gas
- ▶ sandblasting and cleaning with WEICON Industrial Cleaner
- ▶ WEICON Casting Resin MS 1000 was used as primer to ensure WEICON WR2 has the best possible adhesion in the cavities
- ▶ WEICON WR2 was pre-tempered at approx. 40 °C and applied wet on wet to WEICON MS 1000
- ▶ before bonding with WEICON HP, the majority of the bricks had to be cut to size for geometrical reasons



Industrial Cleaner

- ▶ 500 ml
10055297
- ▶ 0.2 kg
10054393
- ▶ 0.5 kg
10054003
- ▶ 2.0 kg
10054004



WEICON HP



WEICON Casting Resin MS 1000

- ▶ 0.2 kg
10054402
- ▶ 0.5 kg
10040057
- ▶ 1.0 kg
10000168



WEICON WR2

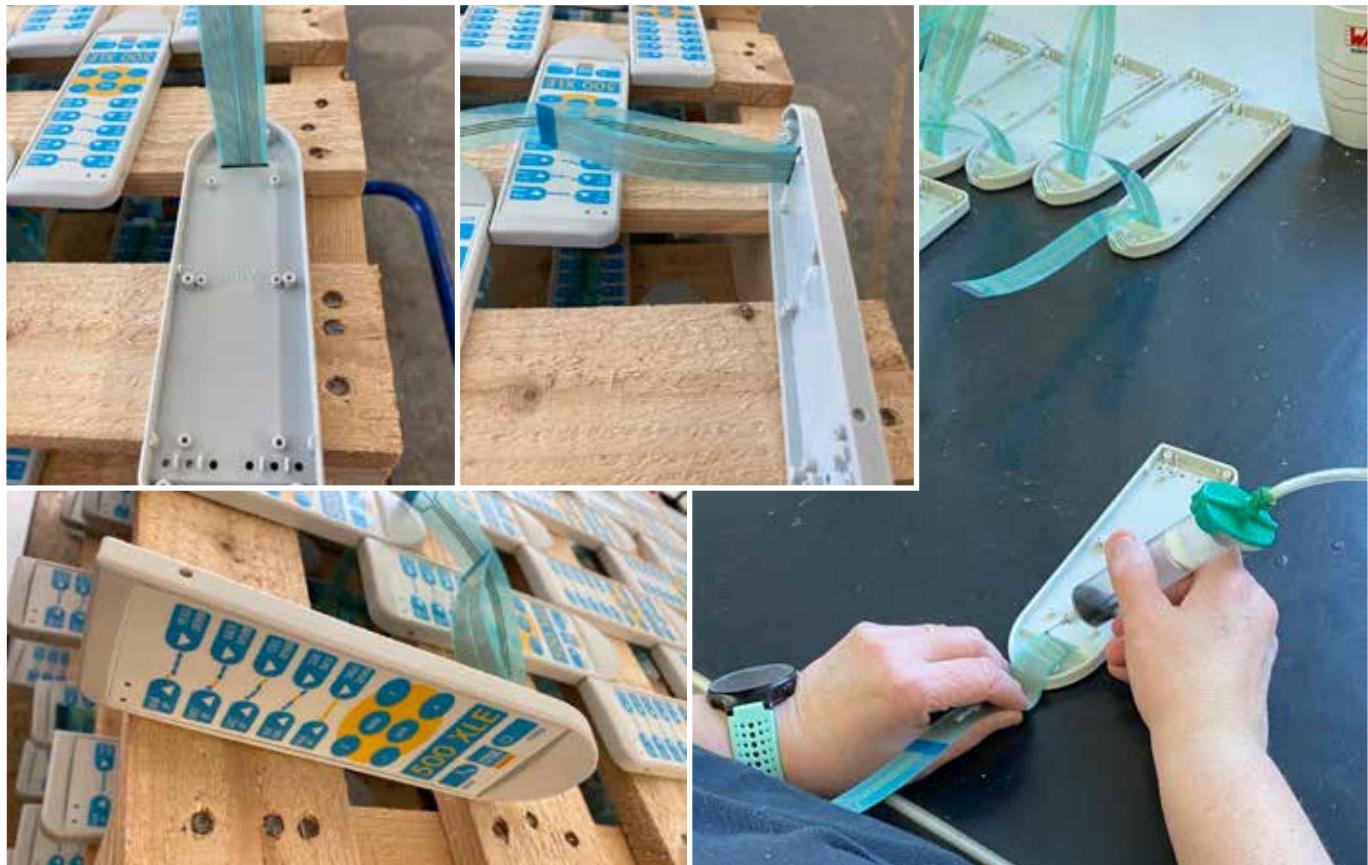
- ▶ 0.2 kg
10054401
- ▶ 0.5 kg
10000087
- ▶ 2.0 kg
10000088

Advantages of our solution:

- ▶ restoration, preservation and protection of the base material through durable coating and lining with wear protection bricks
- ▶ increased service life



Fixing of switching strips on remote controls in medical technology



Description:

- ▶ fixing electronic components to the casing of a remote control for medical technology with WEICON VA 250 Black
- ▶ dosing is carried out with the aid of a pneumatic adhesive dispenser
- ▶ the adhesive must fill the gap between the electronic component and the casing, have a high peel strength and be resilient when cured



VA 250 Black

▶ 12 g 10018873	▶ 30 g 10016400	▶ 60 g 10019805	▶ 500 g 10012306
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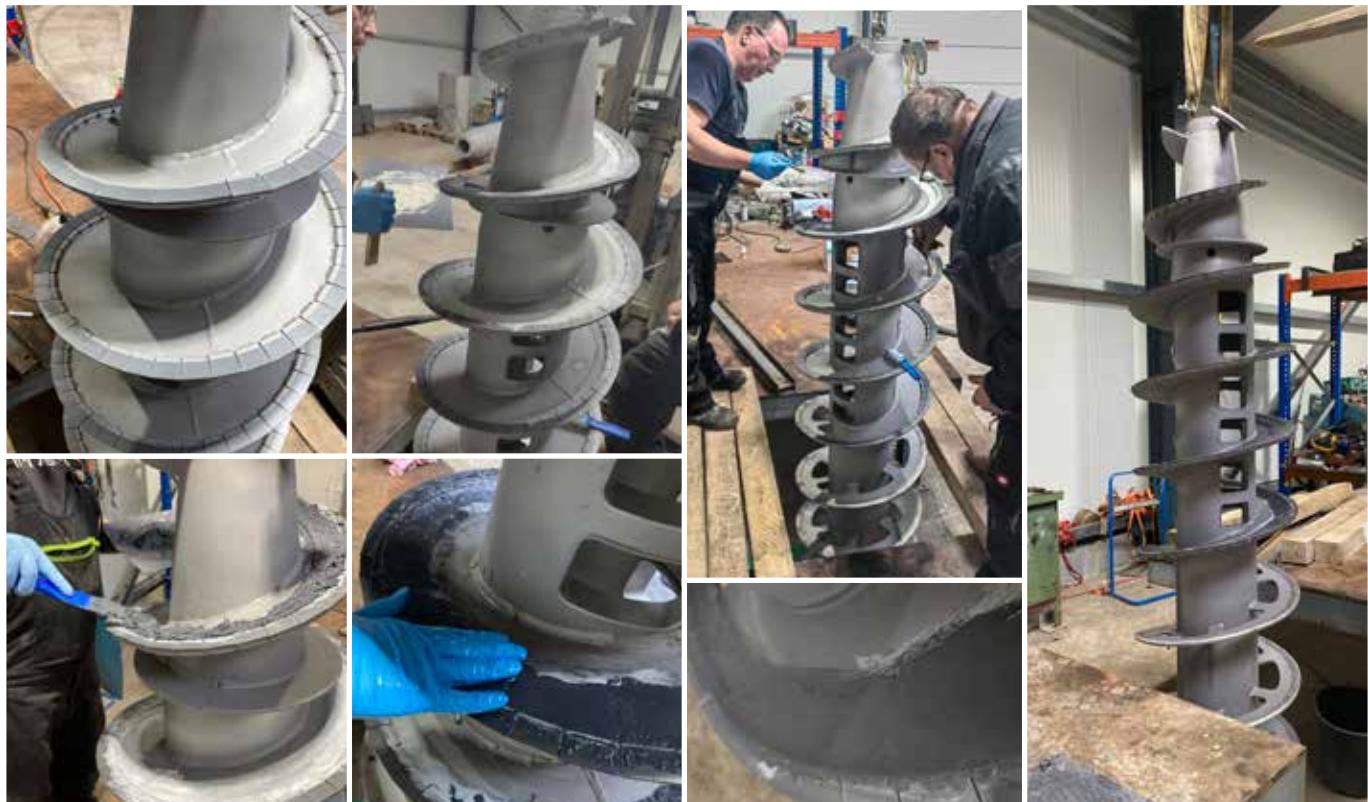


Advantages of our solution:

- ▶ bond retains residual elasticity and can be carried out within seconds
- ▶ short cycle time
- ▶ good resistance to media and moisture (cleaning agents and disinfectants)



Coating of a screw conveyor for the waste water sector



Description:

- the screw conveyor is used in a plant in which sewage sludge is separated
- the brazed-on carbide plates on the outer edge of the screw are exposed to high abrasion
- the transition from the carbide plates to the actual screw needed to be levelled and protected
- only the outer 5 cm were coated, as the load decreases significantly towards the centre tube
- the screw was sandblasted to prepare the surface, then cleaned with WEICON Cleaner Spray S
- application of a thin adhesive layer with WEICON HP
- application wet on wet of WEICON WP
- afterwards cleaning with WEICON Industrial Cleaner
- final abrasive layer with WEICON Ceramic HC 220



WEICON HP

► 0.2 kg 10054393 ► 0.5 kg 10054003 ► 2.0 kg 10054004



Cleaner Spray S

► 500 ml 10000147



WEICON WP

► 0.2 kg 10054399 ► 2.0 kg 10032320 ► 10.0 kg 10032939



Advantages of our solution:

- levelling of production-related unevenness
- protection of the base material
- no entanglement of the conveyor material



WEICON Ceramic HC 220

► 0.2 kg 10060702 ► 0.5 kg 10060705 ► 2.0 kg 10060707

Repair of the agitator propeller in a biogas plant

Description:

- to repair the propeller in an agitator of a biogas plant, the heavily damaged blades were first stabilised with WEICON Repair Stick Multi-Purpose
- then they were laminated in layers with WEICON Casting Resin MS 1000
- final coating with two layers of WEICON Ceramic HC 220



Cleaner Spray S



Repair Stick Multi-Purpose

► 500 ml
10000147

► 57 g
10053992

► 115 g
10053995



WEICON Casting Resin MS 1000

► 0.2 kg
10054402

► 0.5 kg
10040057

► 1.0 kg
10000168



WEICON Ceramic HC 220

► 0.2 kg
10060702

► 0.5 kg
10060705

► 2.0 kg
10060707



Advantages of our solution:

- repair and renewed protection of the base material
- low-cost repair
- no new purchase necessary



Wear protection on the sieve holder in a malting plant for the brewing industry



Description:

- above the sieve unit ($\varnothing 30\text{ m}$) of a malting plant, the germinated and dried grain causes slight abrasion
- the recesses in the concrete need to be protected as best as possible
- removal of loose concrete residues, followed by cleaning with WEICON Cleaner Spray S
- application of WEICON Casting Resin MS 1000 as an adhesion or bonding layer
- application of WEICON Food Grade, the coating was applied in two layers on two consecutive days
- then roughening of the surfaces with 60 to 80 grit sandpaper
- followed by cleaning with WEICON Cleaner Spray S
- observe the flash-off time and then apply Food Grade again
- for this application 20 kg WEICON Food Grade and 5 kg WEICON Casting Resin MS 1000 were used



WEICON Casting Resin MS 1000

- | | | |
|----------------------|----------------------|----------------------|
| ► 0.2 kg
10054402 | ► 0.5 kg
10040057 | ► 1.0 kg
10000168 |
|----------------------|----------------------|----------------------|



WEICON Food Grade

- | | | |
|----------------------|----------------------|----------------------|
| ► 0.2 kg
10062864 | ► 0.5 kg
10062869 | ► 2.0 kg
10062875 |
|----------------------|----------------------|----------------------|



Advantages of our solution:

- protection of the base material
- no contamination of the grain
- approval for use in food contact applications

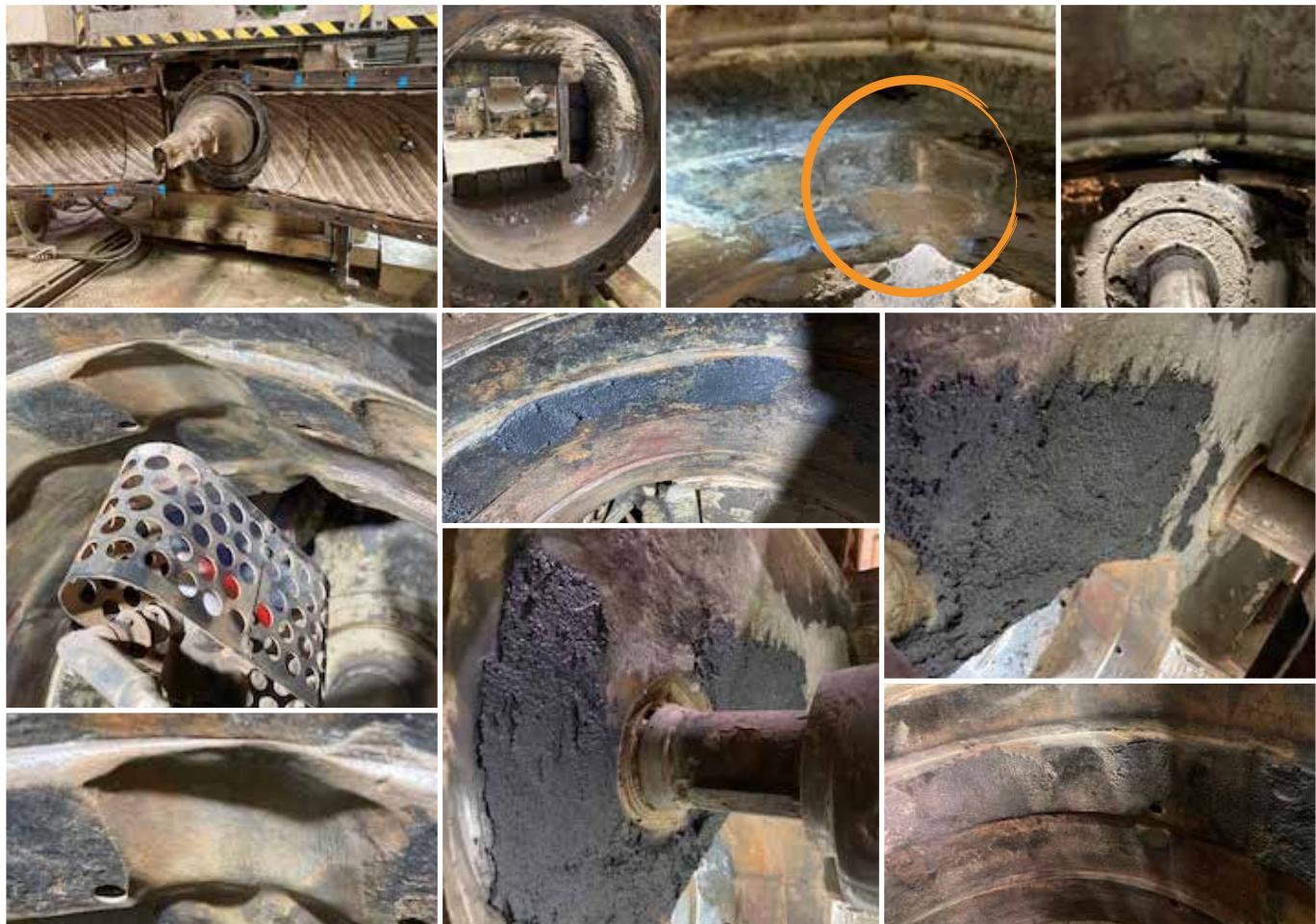


Cleaner Spray S

- | |
|----------------------|
| ► 500 ml
10000147 |
|----------------------|



Repair of a screw press in a brick factory



Description:

- the screw press was heavily worn by the clay mixture and had to be repaired
- pre-treatment: the machine housing was sandblasted and in inaccessible areas it was treated with an angle grinder
- cleaning with WEICON Cleaner Spray S
- worn surfaces were repaired with WEICON WP



Cleaner Spray S



WEICON WP

► 500 ml
10000147

► 0.2 kg
10054399

► 2.0 kg
10032320

► 10.0 kg
10032939



Advantages of our solution:

- repair and protection of the base material
- no expensive rebuilding of the system



Wear protection coating of an inner pump housing in a sewage treatment plant



Description:

- ▶ a pump through which sewage sludge is conveyed needed to be protected against abrasion
- ▶ surface pre-treatment by sandblasting and subsequent cleaning with WEICON Cleaner Spray S
- ▶ WEICON HP as an adhesive layer
- ▶ second layer WEICON WP with Flexy spatula (wet-on-wet method)
- ▶ WEICON Ceramic HC 220 as abrasive layer/finishing coat



Cleaner Spray S

▶ 500 ml
10000147

WEICON HP



▶ 0.2 kg ▶ 0.5 kg ▶ 2.0 kg
10054393 10054003 10054004

WEICON Ceramic HC 220



▶ 0.2 kg ▶ 0.5 kg ▶ 2.0 kg
10060702 10060705 10060707

WEICON WP



▶ 0.2 kg ▶ 2.0 kg ▶ 10.0 kg
10054399 10032320 10032939

Advantages of our solution:

- ▶ preservation of the base material thanks to durable coating
- ▶ increased service life



Coating of steel supports on shrimp breeding tanks

Description:

- ▶ anti-corrosion coating of a hot-dip galvanised steel support that had to be suitable for the food industry
- ▶ the tanks filled with salt water are breeding tanks for shrimps



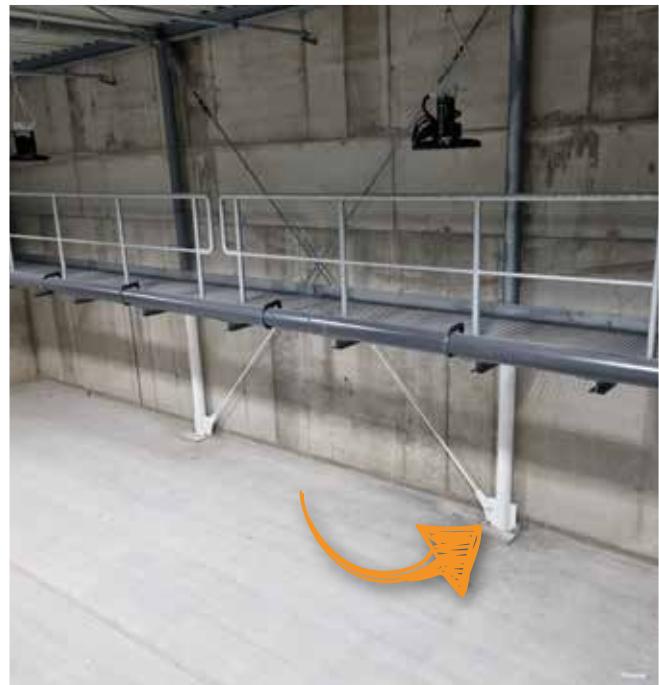
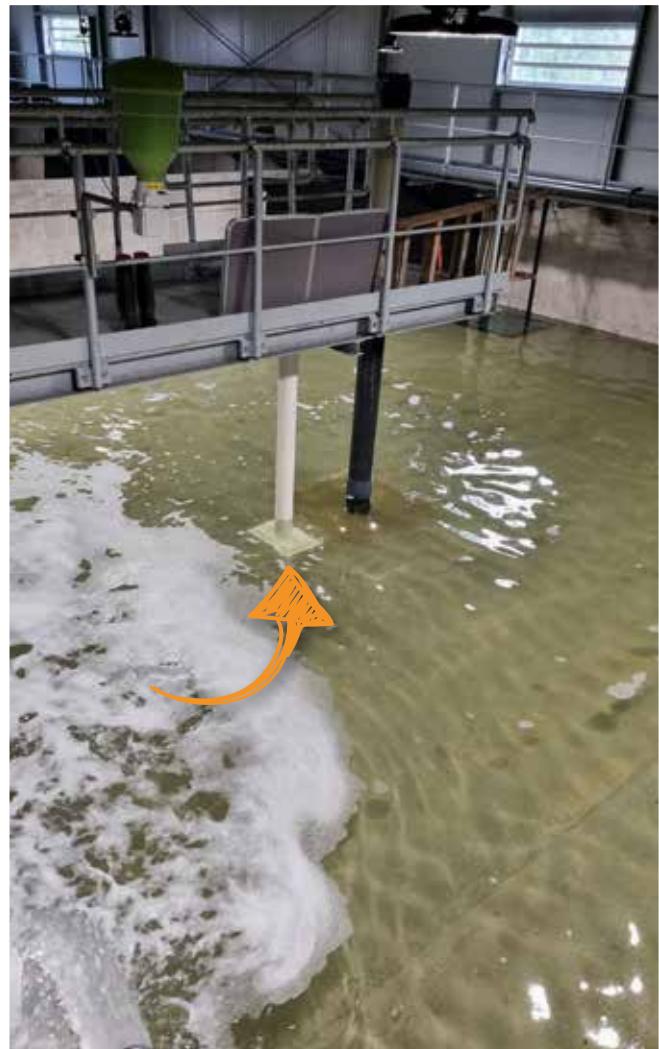
Cleaner Spray S

► 500 ml
10000147



WEICON Food Grade

► 0.2 kg ► 0.5 kg ► 2.0 kg
10062864 10062869 10062875



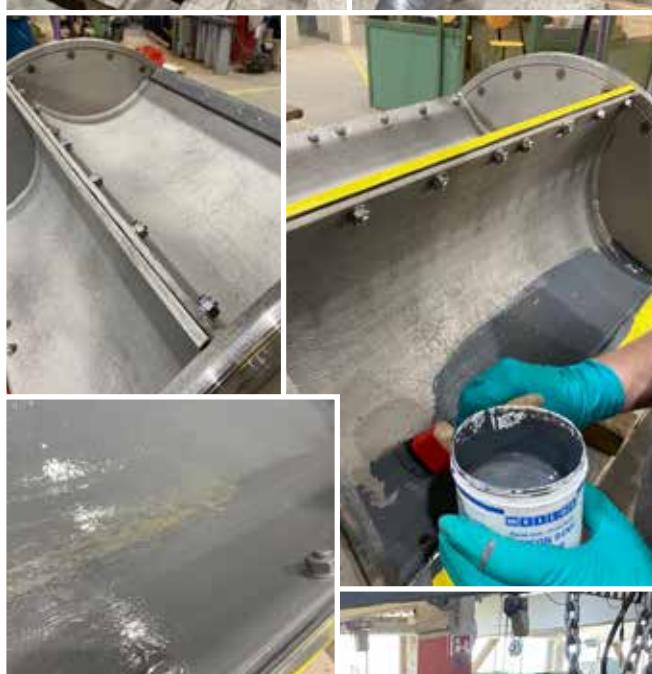
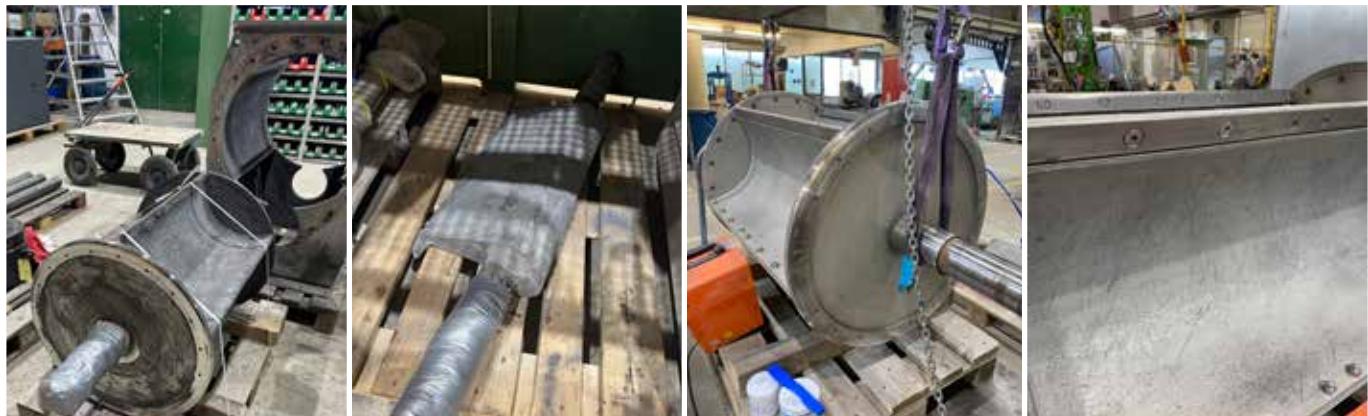
Advantages of our solution:



- ▶ approval for use in food contact applications
- ▶ high, long-lasting protection against corrosion



Coating of rotary valve in a cement plant



Description:

- ▶ a mineral material is conveyed, which causes strong adhesion to the rotary valve and the scraper
- ▶ the stainless steel components (approx. 3.5 m²) were sandblasted, heated with a fan heater and then coated with a 2-layer system of WEICON Anti-Stick
- ▶ the use of WEICON Anti-Stick is intended to extend the service life



WEICON Anti-Stick

- | | | |
|----------------------|----------------------|----------------------|
| ▶ 0.2 kg
10062938 | ▶ 0.5 kg
10062940 | ▶ 2.0 kg
10062941 |
|----------------------|----------------------|----------------------|

Advantages of our solution:

- ▶ longer service life
- ▶ protection of the base material
- ▶ efficient performance

Anti-corrosion coating of the outer housing of a pump drive



Description:

- ▶ protecting the grey cast iron pump housing with a coating against oxidation in water
- ▶ surface pre-treatment by sandblasting and subsequent cleaning with WEICON Cleaner Spray S
- ▶ WEICON GL-S as control layer
- ▶ WEICON Ceramic BL as top coat



WEICON GL-S

▶ 0.2 kg ▶ 0.5 kg ▶ 2.0 kg
10060361 10060362 10060363



Cleaner Spray S

▶ 500 ml ▶ 0.2 kg ▶ 0.5 kg ▶ 2.0 kg
10000147 10054394 10000093 10005233



WEICON Ceramic BL

▶ 0.2 kg ▶ 0.5 kg ▶ 2.0 kg
10054394 10000093 10005233



Advantages of our solution:

- ▶ protection of the base material against corrosion
- ▶ display of the service condition using a two-colour layer system

Repair of wheelhouse cover on a car



Description:

- ▶ removal of the cover
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ pre-treatment with WEICON CA Primer
- ▶ bonding with WEICON CA Filler Set black
- ▶ time required for the repair (including wheel assembly, installation and removal) approx. 45 minutes



Contact Primer for Polyolefins

- ▶ 10 ml ▶ 100 ml ▶ 1 L
- [10000275](#) [10000278](#) [10000279](#)



Cleaner Spray S

- ▶ 500 ml
- [10000147](#)



WEICON Contact-Filler Set black

Contains: WEICON Contact Filler black and WEICON Contact VA 8312

- ▶ Set
- [10063110](#)



Advantages of our solution:

- ▶ no expensive new purchase necessary
- ▶ fast, sustainable repair

Bracket bonding for vibrating screed in concrete plant



Description:

- ▶ high-frequency vibrations, caused by the electric motor, affect the entire vibrating screed
- ▶ roughening of the aluminium motor bracket and cleaning with WEICON Surface Cleaner
- ▶ bonding with WEICON Easy-Mix RK-7000



Surface Cleaner

► 150 ml
10024317



Easy-Mix RK-7000

► 400 ml
10024313

► 50 g
10018563



 **Advantages of our solution:**

- ▶ high force transmission/absorption of high-frequency vibrations
- ▶ full-surface, friction-locked connection as opposed to screws
- ▶ no material distortion as opposed to welding

VIDEO



PE formwork for precast concrete elements



Description:

- ▶ PE strips are glued to all edges for sealing
- ▶ WEICON Easy-Mix PE-PP-50 is best suited for this application
- ▶ bonding could only be carried out with a special adhesive for low-energy plastics



Easy-Mix PE-PP 50

▶ 24 ml ▶ 50 ml
10062144 10058667
transparent transparent

Dispenser D50

10005237

Helix Mixing Nozzle A-System

10026925



Cleaner Spray S

▶ 500 ml
10000147



Advantages of our solution:

- ▶ no additional fastenings necessary
- ▶ reproducible and simplified production process

Sealing of seam for dust filter housing



Description:

- WEICON Flex 310 M HT 200 for seam sealing of housing parts for various dust filters in different industrial areas
- stainless steel filters are painted with WEICON Stainless Steel Spray bright grade for a visually appealing finish



Cleaner Spray S

► 500 ml
10000147



Flex 310 M® HT 200

► 310 ml
10031149
grey

**Stainless Steel Spray
bright grade**

► 400 ml
10032003



Advantages of our solution:



- no material changes resulting from welding
- withstands powder coating

Coating of a hopper in screw production



Description:

- ▶ the finished nuts are transported in these hopper pallets
- ▶ corrosion occurs along the inside of the hopper over time; the nuts are exposed to this and contact corrosion occurs
- ▶ therefore, the hopper pallet is coated to prevent contact corrosion
- ▶ remove rust from the entire surface and roughen
- ▶ clean the surface thoroughly with WEICON Cleaner Spray S
- ▶ 1. layer: apply WEICON Ceramic BL as adhesion layer
- ▶ 2. layer: apply WEICON Ceramic HC 220 as wear protection



Cleaner Spray S



WEICON Ceramic BL

- | | | | |
|----------------------|----------------------|----------------------|----------------------|
| ▶ 500 ml
10000147 | ▶ 0.2 kg
10054394 | ▶ 0.5 kg
10000093 | ▶ 2.0 kg
10005233 |
|----------------------|----------------------|----------------------|----------------------|



WEICON Ceramic HC 220

- | | | |
|----------------------|----------------------|----------------------|
| ▶ 0.2 kg
10060702 | ▶ 0.5 kg
10060705 | ▶ 2.0 kg
10060707 |
|----------------------|----------------------|----------------------|

Advantages of our solution:

- ▶ prevents contact corrosion
- ▶ protects the base material

Coating of a galvanised steel sheet on a peat filling machine

Description:

- ▶ uneven portioning occurs when filling containers because of the strong adhesion of moist peat
- ▶ in addition, the surfaces are susceptible to wear due to the moist, sandy and acidic peat (pH value 2.5-3.5) and must be protected against abrasion and corrosion
- ▶ when delivered, the surfaces are only galvanised or coated with wet paint
- ▶ therefore, all surfaces that come into contact with peat are coated in a 2-layer system with the Plastic Metal WEICON Anti-Stick
- ▶ the surfaces were roughened in advance and pre-treated with WEICON Brake Cleaner



Brake Cleaner

► 500 ml
10000148



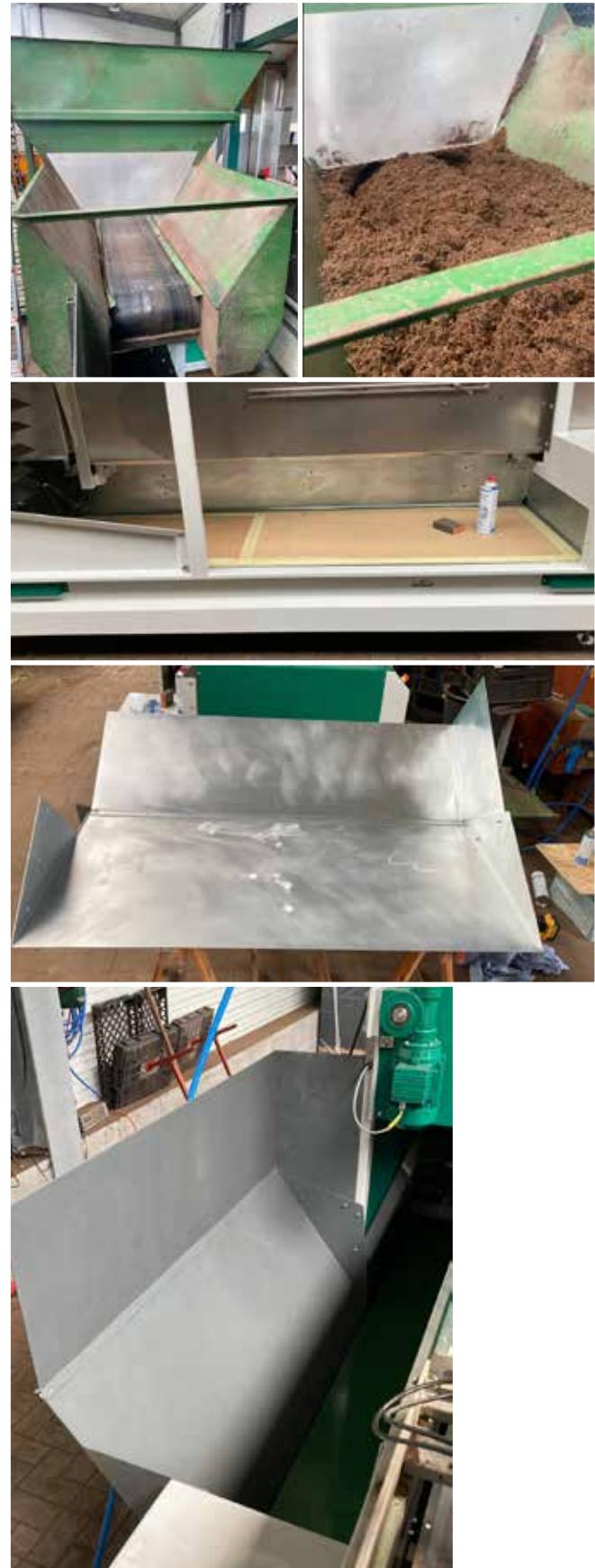
WEICON Anti-Stick

► 0.2 kg ► 0.5 kg ► 2.0 kg
10062938 10062940 10062941



Advantages of our solution:

- ▶ no adhesion of the material
- ▶ efficient production process



Removal of construction foam/adhesive residues



Description:

- the exposed Trespa mineral fibre façade was soiled by the excessive application of construction foam
- spray WEICON Sealant and Adhesive Remover onto the dried construction foam
- allow to take effect
- use WEICON Processing Spatula as an aid



Sealant and Adhesive Remover

► 400 ml
10026705



Advantages of our solution:

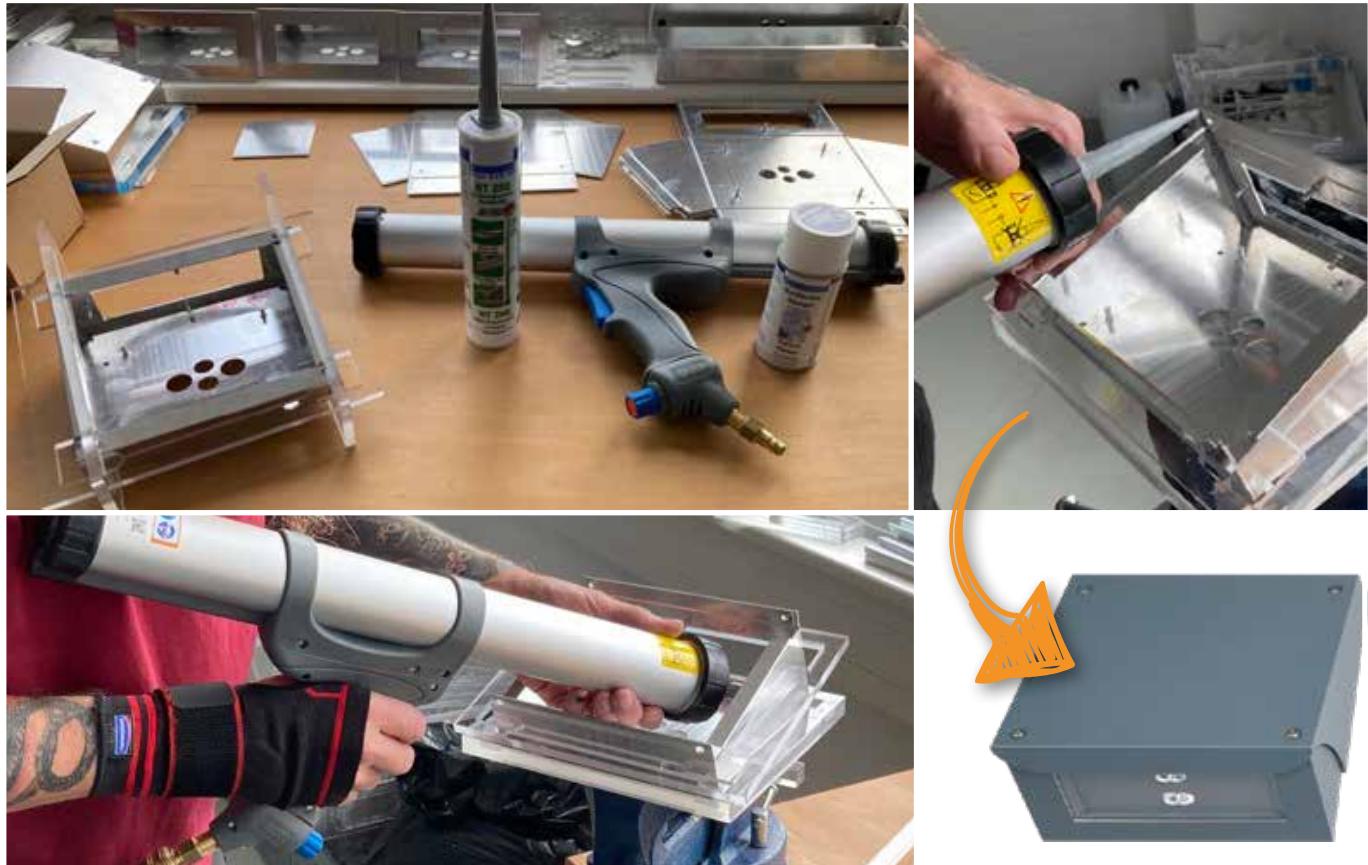
- rapid, uncomplicated cleaning on a wide variety of surfaces



Processing Spatula, short version

► 400 ml
10010887

Production of emergency lighting systems



Description:

- ▶ WEICON Flex 310 M HT 200 is used to seal metal housings, which are subsequently powder-coated
- ▶ the adhesive must be dosed selectively and with great precision
- ▶ the dispenser Airflow 3 is suitable for this task, as both the speed and the quantity can be precisely adjusted



Flex 310 M® HT 200

- ▶ 310 ml
- ▶ 10031149
grey



Surface Cleaner

- ▶ 150 ml
- ▶ 400 ml
- ▶ 10024317
- ▶ 10024313



Coating of a container for saline solutions



Description:

- ▶ the special challenge here was the large area and, at times, the very limited freedom of movement in the container (approx. 20 m²)
- ▶ roughen and clean the container with WEICON Cleaner Spray S
- ▶ 1. layer: apply WEICON GL-S
- ▶ the dried WEICON GL-S layer was roughened and cleaned again the following day, followed by the 2. layer: WEICON Ceramic HC 220



Cleaner Spray S



WEICON GL-S

► 500 ml
10000147

► 0.2 kg
10060361

► 0.5 kg
10060362

► 2.0 kg
10060363



WEICON Ceramic HC 220

► 0.2 kg
10060702

► 0.5 kg
10060705

► 2.0 kg
10060707



Advantages of our solution:

- ▶ protects the base material
- ▶ increases the intervals between service maintenance
- ▶ resistant to a wide range of media

Production of agricultural technology



Description:

- ▶ motorised mower especially for steep slopes and difficult terrain
- ▶ the basic unit can be fitted with various attachments
- ▶ the housing is bonded with WEICON Easy-Mix RK-7100 and WEICONLOCK AN 302-43 is used as threadlocker



Easy-Mix RK-7100

▶ 50 g 10030534	▶ 50 g 10051232
transparent	black

AN 302-43

▶ 10 ml 10030474	▶ 20 ml 10016419
▶ 50 ml 10017876	▶ 200 ml 10019968



Advantages of our solution:

- ▶ reliable bonds even in extreme applications, e.g. agriculture, construction etc.
- ▶ economical production through the use of bonding technology



Anti-stick coating of idler rollers for conveyor belts (waste disposal)



Description:

- WEICON Anti-Stick is used here to prevent dust/dirt and waste residues from sticking to the roller (18 cm Ø x 150 cm) and impairing its functioning
- roughen the surfaces with flap disc K80
- clean with WEICON Cleaner Spray S
- 1. layer: apply WEICON Ceramic BL, then apply WEICON Anti-Stick wet on wet



Cleaner Spray S



WEICON Ceramic BL

► 500 ml 10000147	► 0.2 kg 10054394	► 0.5 kg 10000093	► 2.0 kg 10005233
----------------------	----------------------	----------------------	----------------------



WEICON Anti-Stick

► 0.2 kg 10062938	► 0.5 kg 10062940	► 2.0 kg 10062941
----------------------	----------------------	----------------------

Advantages of our solution:

- longer service life of machine parts
- reduction of material sticking to the rollers and therefore less downtime

Production of heavy-duty ropes (LCP)



Description:

- ▶ an LCP rope (liquid crystal polymer) is to be connected with a stainless steel connector
- ▶ after joining them, the ropes are immersed in seawater once they have cured 100 %
- ▶ WEICON Easy-Mix N 5000 withstood a tensile test of up to 6 tonnes
- ▶ a total of 6000 ropes were bonded
- ▶ for one rope, two cartridges WEICON Easy-Mix N 5000 were required



Easy-Mix N 5000

► 50 ml
10016374

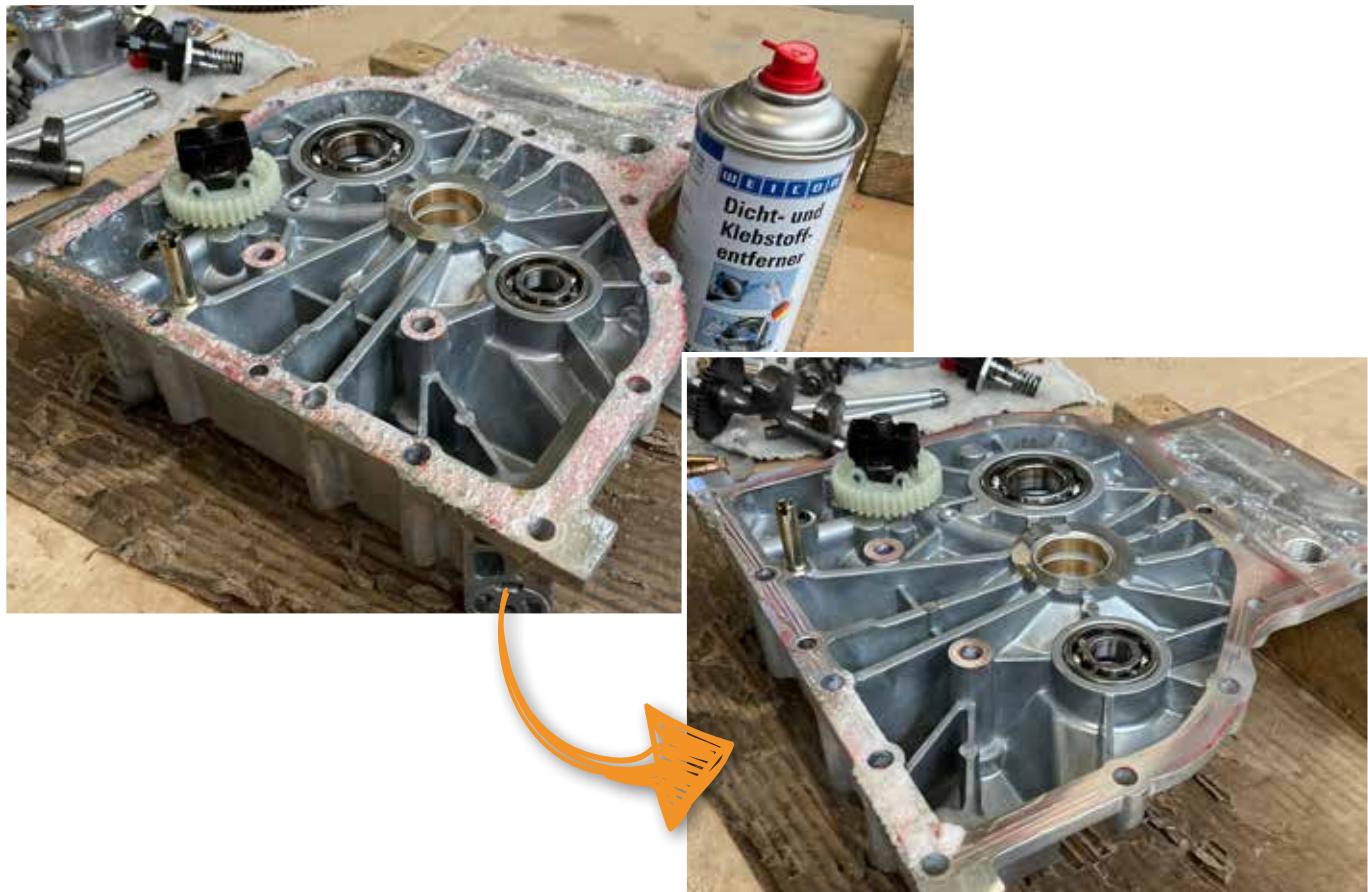
Advantages of our solution:

- ▶ high-strength bonding of rope sockets
- ▶ capillary penetration thanks to low viscosity

VIDEO



Removal of sealant residues from a flange gasket



Description:

- ▶ apply WEICON Sealant and Adhesive Remover
- ▶ allow to take effect
- ▶ repeat, if necessary
- ▶ mechanical removal of the residues



Sealant and Adhesive Remover

▶ 400 ml
10026705



Advantages of our solution:

- ▶ facilitates work
- ▶ no damage to the sealed surfaces
- ▶ residue-free removal of old sealing material



Processing Spatula, short version

▶ 400 ml
10010887



Casting junction boxes on outdoor floor lighting

Description:

- ▶ electronic components buried underground have to be protected against the weather / moisture / pests
- ▶ the liquid Urethane 90 SF reliably encases all connections and offers long-term protection



Urethane 90 SF

Shore hardness: D 90

- ▶ 550 g
- 10053974



Advantages of our solution:



- ▶ easy to process
- ▶ low exothermic reaction
- ▶ cures rapidly

[VIDEO](#)



Maintenance and protection of injection moulds



Description:

- ▶ the magenta-coloured Corro-Protection protects tools from flash rust during storage
- ▶ clean with Mould Cleaner to remove any impurities during the process
- ▶ Anti-Friction Spray, PTFE-Spray or Anti-Seize High-Tech for lubricating the ejectors
- ▶ Mould Release Agent to make it easier to remove components from the moulds



Anti-Friction Spray MoS₂

- ▶ 400 ml
10029748

Mould Cleaner

- ▶ 500 ml
10025766

PTFE-Spray

- ▶ 400 ml
10000151

Mould Release Agent

- ▶ 400 ml
10000154

Corro-Protection

- ▶ 400 ml
10000157 colourless
- ▶ 400 ml
10053034 magenta

Anti-Seize High-Tech

- ▶ 120 g
10000221

Advantages of our solution:

- ▶ easily visible corrosion protection
- ▶ high temperature resistance (ASW)
- ▶ longer functioning thanks to a wide range of products

Repair of a conveyor belt



Description:

- ▶ a CNC saw for horizontal foam cutting required repair work
- ▶ processing of end products in the areas of filtration, acoustics, sealing, packaging technology and other industries
- ▶ repair with WEICON Belt Repair-Kit



Cleaner Spray S

- ▶ 500 ml

10000147



WEICON Belt Repair-Kit

Belt Repair-Kit 550

- ▶ 500 g + Primer G 50 g

10055014

Belt Repair-Kit 590

- ▶ 540 g + Primer G 50 g

10052425



Advantages of our solution:



- ▶ no new purchase necessary
- ▶ sustainable repair



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