Current Report w/ noted changes

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JOB/WORK ORDER #: X004039510   ⑧ UPC CODE: ⑥ CUSTOMER: JOHN DEERE DES MOINES WORKS
           PART #: 93212434   ⑦ ~~CUSTOMER~~ PART #: N242922   PAINTED
      DESCRIPTION: JDX N24DB.256-2.067 RCH #10   ① DESCRIPTION:
                   EDGE. PAINTED N242922   ② DATE REQ'D: 11/18/16
QUANTITY REQUIRED: 100   ⑨ BUNDLING: 25.00   ④ DIE SIZE: 24.42   ③ TIME REQ'D: 23:59:00
      25 Bundling   ⑤ M/G CODE: JDS-100
                                                                                ⑩ - ESTIMATES (HR) -

SEQ	DEPT.	WKCTR	OP	DESCRIPTION	SET-UP CREW	RUN CREW	RATE IN PIECES/HR	RUN	LAG	TRANSFER BATCH	START-END DATE START-END TIME	RUN QTY	GOOD QTY
** 10	15	525	FDW	HOT FORM & WATER QUENCH DISC	5	5.00	200.00	.53		1	11/11/16 11/14/16 15:49:56 9:36:26	105	100

MATERIAL REQUIRED
FOR SEQ   10

          0001 RNK34500A   QUANTITY   105 EA   WAREHOUSE LOCATION: DFTFLR
               NOTCHED.256 X 24.750 #10 EDGE,
               10 NOTCHES, LONG BEVEL DOWN.
TOOLING REQUIRED
FOR SEQ   10   DF2442R   QUANTITY   1.0000 EA
               24.42 RADIUS DISC FORM DIE

SEQ	DEPT.	WKCTR	OP	DESCRIPTION	SET-UP CREW	RUN CREW	RATE IN PIECES/HR	RUN	LAG	TRANSFER BATCH	START-END DATE START-END TIME	RUN QTY	GOOD QTY
** 20	25	CPL	PAK	PACK COMPLETE	1	1.00	75.00	1.33	1.00	1	11/18/16 11/18/16 21:39:12 23:59:00	100	100

CUSTOMER: JOHN DEERE DES MOINES WORKS

CUSTOMER PART #: N242922   PAINTED

SEQ. NO
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TO DO>

DONE >
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TO DO>

DONE >
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TO DO>

DONE >
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TO DO>

DONE >
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① DELETE "DESCRIPTION" LABEL & DATA FROM REPORT
② " "DATE REQ'D" LABEL & DATA " "
③ " "TIME REQ'D" " " " "
④ " "DIE SIZE" " " " REPORT
⑤ " "M/G CODE" " " " "
⑥ MOVE "CUSTOMER:" LABEL & DATA 6 SPACES TO THE RIGHT. ALIGN COLONS
⑦ MOVE "CUSTOMER PART #" LABEL & DATA 7 SPACES TO THE RIGHT & DOWN 1 LINE. ALIGN COLONS (DELETE CUSTOMER FROM LABEL)
⑧ MOVE "UPC CODE:" LABEL & DATA WHERE TIME REQ'D:" LABEL & DATA WAS. ALIGN COLONS
⑨ MOVE "BUNDLING:" LABEL & DATA TO THE LEFT & DOWN 2 LINES PUT THE QTY BEFORE THE LABEL
⑩ MOVE "- ESTIMATES (HR) -" COLUMN LABEL DOWN 1 LINE

New Report w/ NEW Header area Labels and data fields

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JOB/WORK ORDER #: X003669442                    | PACKING INFORMATION |          CUSTOMER: GREAT PLAINS MFG. INC.
(14) OSMUNDSON PART#: 231817731    (1)           | STD PACK ZZZZ9 (4) PCS PER  (7)              (8) |  PART#: 820-156C
     DESCRIPTION: GP 17 TURBO.197 C3(BCH+8) (2)  | MASTER PACK ZZZZ9 (5) x PCS PER (10)        (17) |
(3)  QUANTITY REQUIRED:        2,400             |        (5)                                       |  UPC CODE: (4)
     200.00 BUNDLING                             |     (12)         (10)         (13)               |
                                                  - - - - - - - - - - - - - - - - - - - - - - - - - -
                                                 SET-UP  RUN    RATE IN   - ESTIMATES (HR) -  TRANSFER  START-END DATE   RUN   GOOD
SEQ  DEPT. WKCTR  OP   DESCRIPTION                CREW  CREW  PIECES/HR      RUN       LAG     BATCH     START-END TIME   QTY   QTY
==============================================================================================================
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NOTES FOR THE HEADING LABELS AND DATA

(1) data from this field will be used as an index into the USRC FILE.   <-----Osmundson Part Number

(2) ================================   2nd line of description stays where it is   (there is no 2nd line of description on this part)

     LABELS

(3) SAME FIELDS & FORMATS AS BEFORE. THEY HAVE JUST BEEN MOVED
(4)

(5) CALCULATED FIELD   new field--calculated by taking the data from the USRC MFENT#=06 dividing it by the USRC MFENT#=02 Field.
                        The format for the print will vary.   If it divides equally with no remainder then it will be in the format ZZZZ9
                        otherwise the format will be ZZ9.9.   If the divisor or the dividend is blank or non-numeric leave blank.

(6)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=02.   Format ZZZZ9

(7)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=03.   alpha-numeric 20 characters.
(8)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=04.   alpha-numeric 10 characters.

(9)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=06.   Format ZZZZ9

(10)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=07.   alpha-numeric 20 Characters.
(11)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=08.   alpha-numeric 10 characters.

(12)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=10.   alpha numeric 20 characters
(13)   new field, data will come from USRC FILE. Keys will be: MFKEY2=Osmundson Part Number, MFKEY1='PART MASTER', MFENT#=11.   alpha numeric 20 characters

(14) CHANGE LABEL TO "OSMUNDSON PART#:"