Production Performance Indicators for Car Seat Factory

LineID: All | TeamID: All | Date: All

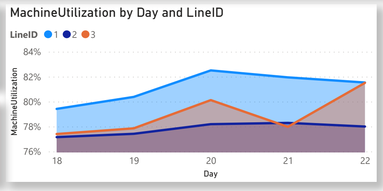
Team 6 - Hexagon

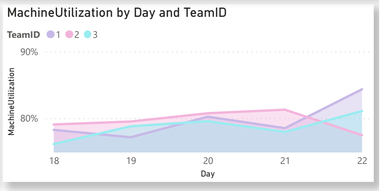
79.16%	98.79%	0.99%	0.22%	497.75	774.62K
MachineUtilization	RightFirstTime	ReworkRate	ScrapRate	Downtime (Minutes)	Total Production Pieces

Machine Utilization

79.16% MachineUtilization

20.84% IdleTime



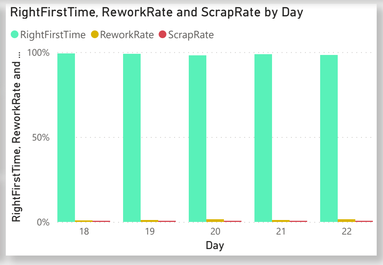


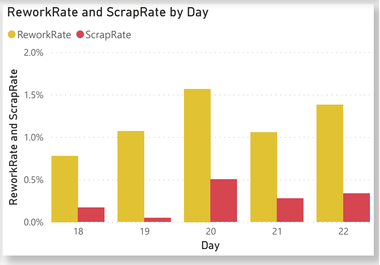
Right First Time, Rework and Scrap Rates

98.79% RightFirstTime

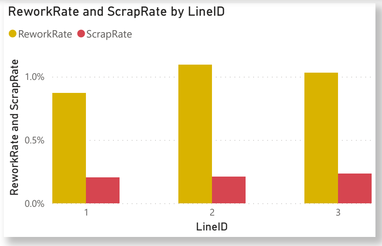
0.99% ReworkRate

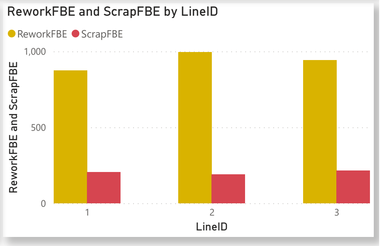
0.22% ScrapRate





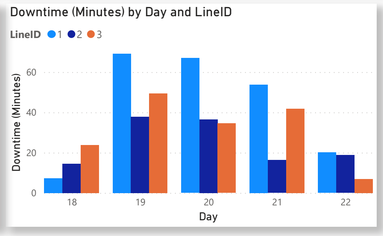
Rework & Scrap Rates and Total Units by LineID

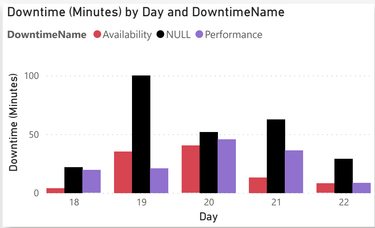




Machine Downtime by LineID Daily

497.75 Downtime (Minutes)

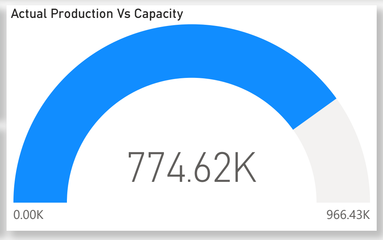


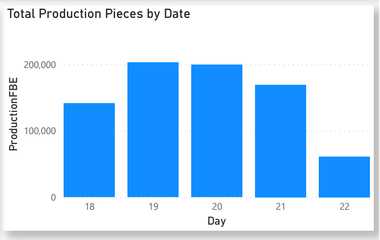


Production Pieces Produced vs Theoretical Production Capacity

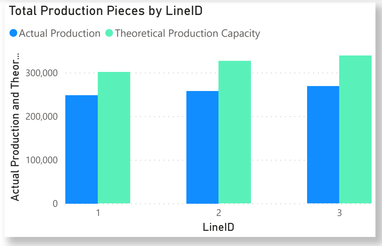
774.62K Total Production Pieces

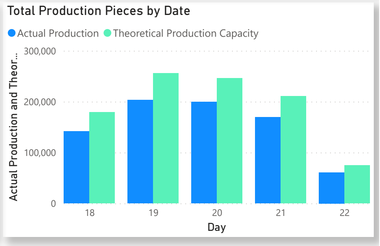
966.43K Theoretical Production Capacity





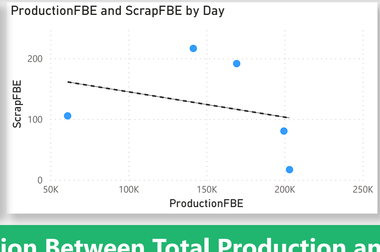
Production Pieces Produced vs Theoretical Production Capacity by LineID and Date

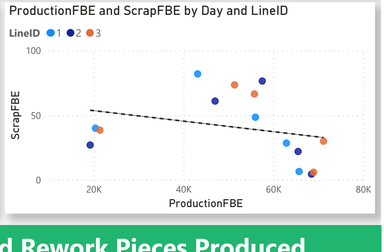




Correlation Between Total Production and Scrap Pieces Produced

-0.30 (MachineUtilization) ProductionFBE and (RightFirstTime) ScrapFBE correlation for Date

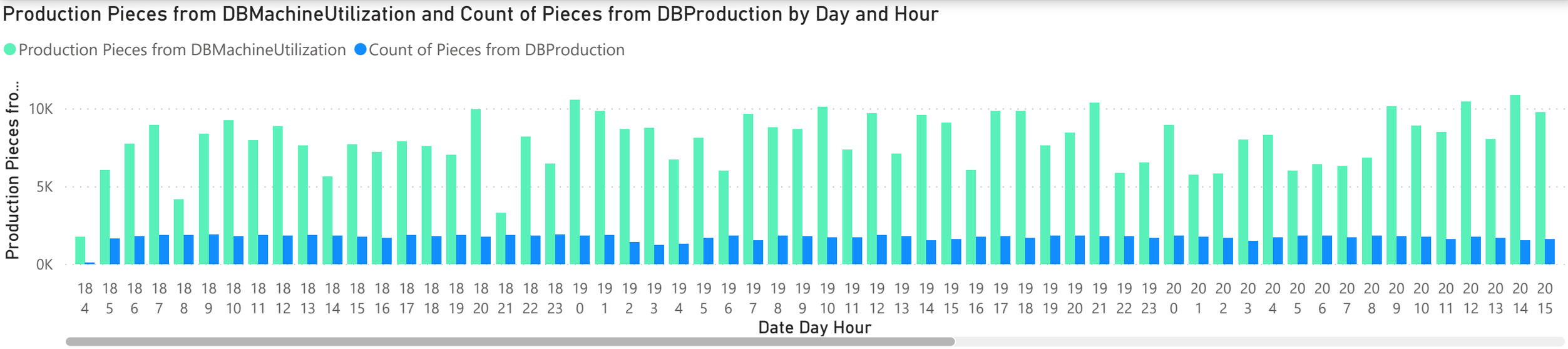




Correlation Between Total Production and Rework Pieces Produced

-0.20 (MachineUtilization) ProductionFBE and (RightFirstTime) ReworkFBE correlation for Date

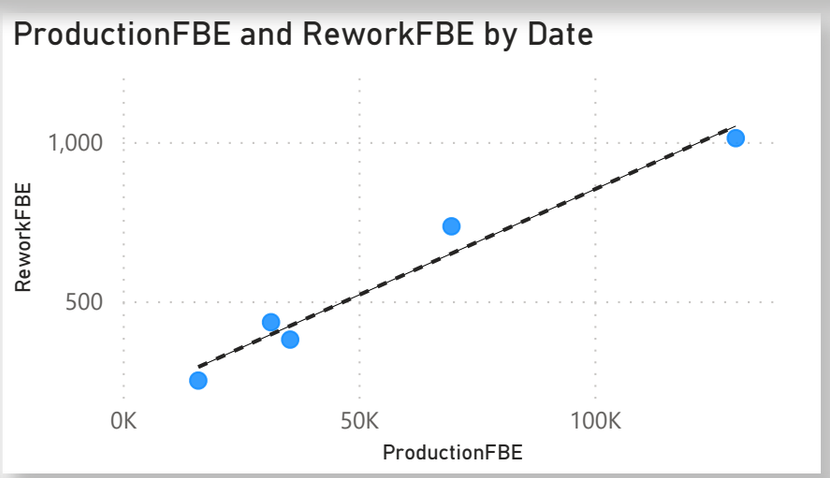
Overall MachineUtilization vs Pieces Recorded in DBProduction



Correlation Between Production and Rework/Scrap Rate Within DBRightFirstTime

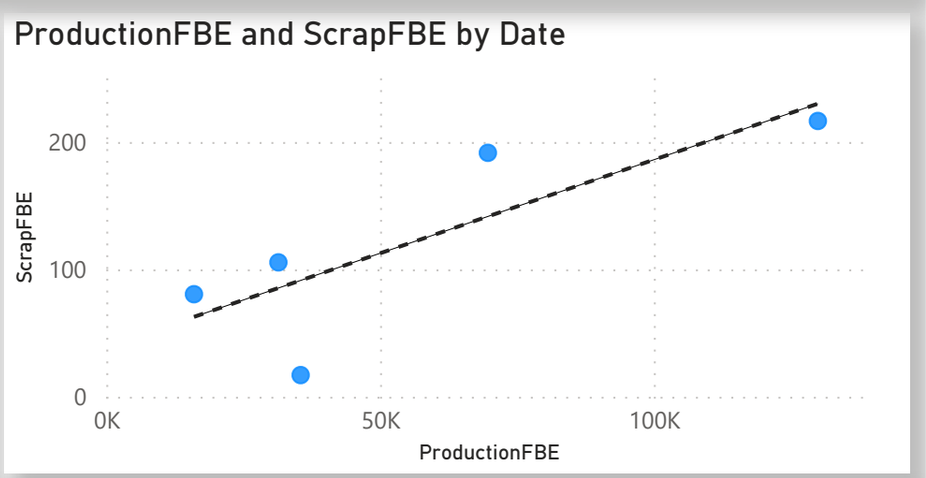
0.98

RFTProductionFBE and RFTReworkFBE correlation for Date

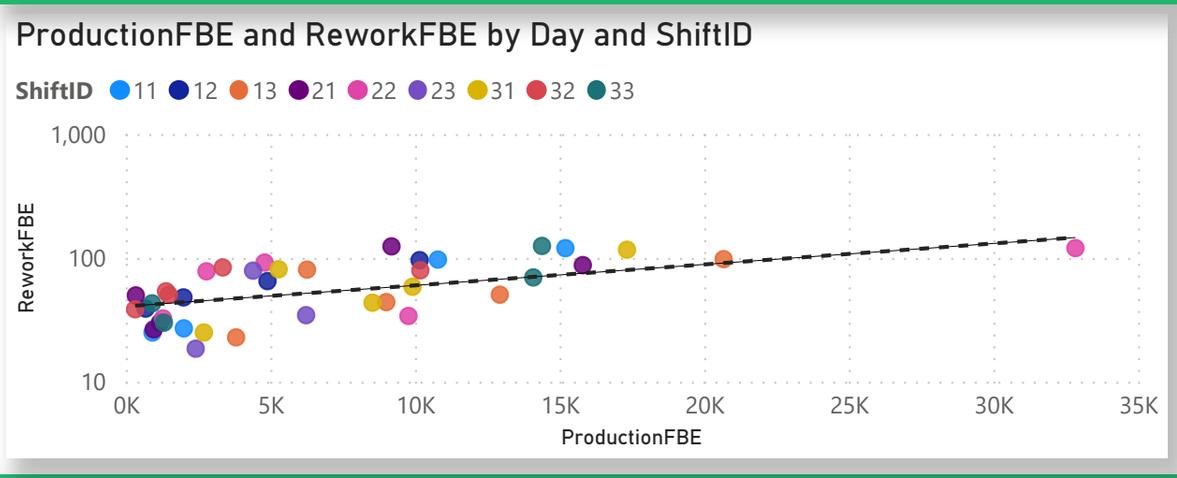


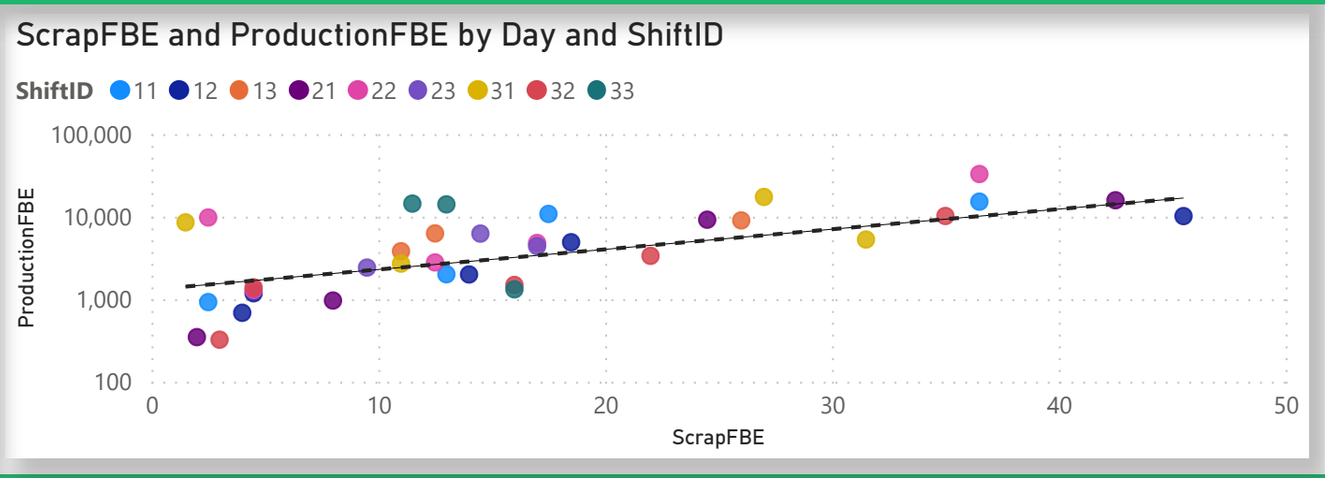
0.82

RFTProductionFBE and RFTScrapFBE correlation for Date



Trend Between Production and Rework/Scrap Rate Within DBRightFirstTime By ShiftID





Trend Between Total Production and Rework/Scrap Rate By ShiftID