# Mind Project

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## June 4, 2025

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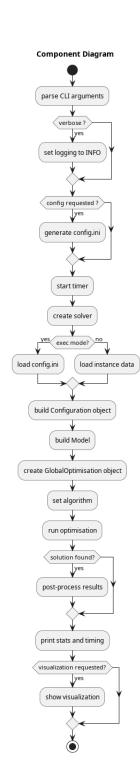
### 1 Architecture Overview

## 1.1 Code components and Explanation

### **Explanation:**

- 1. **Parse arguments:** Command line arguments are parsed (e.g., which instance to run, which solver, algorithm).
  - -verbose Enable logging output
  - -debug Enable debug mode (solver logging)
  - -config Generate default config.ini
  - -exec Use *config.ini* for execution, tels the program to load all configuration and instance parameters from the *config.ini* file instead of using command line arguments or defaults
  - -no starting point Do not generate starting point
  - -no\_simplified\_model Do not use simplified model
  - -gams Use GAMS solver
  - -solver Specify solver name
  - -maxiter Max iterations for algorithms
  - -maxtime Time limit for execution
  - -algorithm Algorithm choice (multistart, mbh, etc.)
  - -instance Use case/instance name
  - -visualize Visualize results
  - **-opex** Show opex visualization
  - -capex Show capex visualization
  - -save log sol Save solution log
  - -version Print software version
- 2. **Set Logging** If -verbose is set, logging shows more info
- 3. Generate Config (if requested) The config.ini file is a dictionnary of algorith/tunning parameters (seeds, epsilon, iteration count) If -config is set, a default config.ini is generated by the generate\_configuration() function. The function generates the config based on the default case (default use case: instance specific parameters such as file paths, nr membrane, bounds flags), which is fixed to point to: Arkema\_1.dat Arkema\_1\_fix\_perm.dat Archema\_1\_eco.dat

Figure 1: Component Diagram



- 1. Start timer The timer is started to measure execution time.
- 2. Solver Setup If -exec is set, the configuration is loaded from *config.ini*, otherwise, the instance is loaded based on the -instance argument, and default tuning parameters are used
- 3. **Build Configuration** The Configuration object is created, it encapsulates all parameters needed for the model construction and optimisation using data from cli arguments, data files or config
- 4. **Build model** system.py The model is built using the configuration and data files (main data, permeability, economics, mask(optional)). It defines all declarative variables, adds all constraints, sets up the objective function for economic cost obj.py etc...
- 5. Create Solver Instance A GlobalOptimisation object is created, which will run the optimisation
- 6. **Set Algorithm** The algorithm is set based on the arguments, (default is multistart). The available algorithm are:
  - multistart: Runs the local solver multiple times from different random starting points and keep the best feasible solution
  - mbh (Monotonic Basin Hopping) A metaheuristic that perturbs a current solution and performs local search from the perturbed point, accept solution if improved, this repeats over a set number of iterations
  - global\_opt Runs multistart and then it applies mbh to find a global solution
  - genetic Runs a genetic algorithm for optimisation
  - population Runs a modified population-based algorithm
- 7. Run Optimisation The selected algorithm is executed
- 8. **Post-Processing** If a feasible solution is found, post-processing is performed (printing results, saving logs, plotting etc)
- 9. Print Statistics and Timing Prints solver statistic and execution time
- 10. Visualisation Plotting visualisation if requested

#### 1.2 Overview on data files

#### 1.2.1 Main configuration file

- Contains two sections: [tuning] (algorithmic/tuning parameters) and [instance] (file paths, process settings). See Figure 2 for an example.
- When –exec is used, all parameters and file paths are loaded from here
- Parameters:
  - Tunning Section

```
* pressure ratio (float)
    * epsilon (dict: keys like At, press up f, press down f, feed, perm ref, alpha,
      delta, xout)
    * seed1 (int)
    * seed2 (int)
    * iteration (int)
    * max no improve (int)
    * max trials (int)
    * pop size (int)
    * generations (int)
    * n1 element (int)
- Instance Section
    * fname (str): path to general data file (e.g., Arkema 1.dat)
    * fname perm (str): path to permeability file (e.g., Arkema 1 fix perm.dat)
    * fname eco (str): path to economics file (e.g., Arkema 1 eco.dat)
    * num membranes (int)
    * ub area (list of float)
    * lb area (list of float)
    * ub acell (list of float)
    * vp (bool)
    * uniform pup (bool)
    * variable perm (bool)
    * fixing var (bool)
    * fname mask (str, optional): path to mask file
    * prototype data (str, optional): path to prototype individuals file
    * log dir (str, optional): path to log directory
    * data dir (str, optional): path to data directory
```

#### 1.2.2 General Data File

- Contains process/system parameters: feed composition, pressure, product purity, bounds, etc...
- Used to define sets, parameters and initial values in the Pyomo model

#### • Parameters:

```
pressure_in — Feed pressure
pressure_prod — (optional) Product pressure
lb_perc_prod — Lower bound on product purity for each component
ub_perc_prod — Upper bound on product purity for each component
lb_perc_waste — Lower bound on waste purity for each component
```

- **ub perc waste** Upper bound on waste purity for each component
- **normalized product\_qt** Minimum required product quantity (fraction)
- final product Name of the final product component
- **FEED** Feed flow rate (mol/s)
- XIN Feed composition for each component
- molarmass Molar mass for each component
- ub press down Upper bound on downstream pressure
- lb press down Lower bound on downstream pressure
- lb press up Lower bound on upstream pressure
- ub\_press\_up Upper bound on upstream pressure
   Other possible parameters (from code, not always present):
- ub feed
- ub\_feed\_tot
- ub out prod
- ub out waste
- tol zero
- **n** (number of discretization pieces)
- states (set of membrane stages)

#### 1.2.3 Permeability File

- Contains membrane type definitions and permeability values for each component
- Used to set up membrane behaviour, assign permeability to each membrane, and define which component is the product/waste

#### • Parameters:

- mem\_types\_set Set of membrane types (e.g., 'A')
- $\mathbf{nb}_{\_}\mathbf{gas}$  Number of gas components
- **Permeability** Permeability values for each (membrane type, component) pair
- thickness Thickness for each membrane type
- mem\_product
   For each membrane type, which side is the product ('RET' or 'PERM')
  - Other possible parameters (from code, not always present):
- **alpha** (selectivity, if variable permeability is used)
- perm\_ref (reference permeability, if variable permeability is used)

#### 1.2.4 Economics File

- Contains economic coefficients and constants (costs, rates, operation time, etc...)
- Used by the objective function (in obj.py) to compute costs, CAPEX, OPEX ...

#### • Parameters:

- R— Ideal gas constant
- T Temperature
- eta cp Compressor efficiency
- eta vp 0, , eta vp 1 Vacuum pump efficiency coefficients
- C cp Compressor base cost
- C vp ─ Vacuum pump cost factor
- C exp Expander base cost
- **K** m Unit cost of membrane module
- − K mf Base frame cost
- K mr Membrane replacement cost
- **K** el ─ Electricity cost factor
- K gp Upgraded biogas sales price
- **K** er ─ Exchange rate
- MDFc Compressor module factor
- MPFc Material and pressure factor for compressor
- MFc Module factor for compressor
- UF 2000, 'UF 2011', 'UF 1968' Update factors
- ICF Indirect cost factor
- **nu** Membrane replacement rate
- − t op Operation time per year
- gamma Gas expansion coefficient
- phi Mechanical efficiency
- a Annuity coefficient
- i Interest rate
- **z** Project lifetime

Other possible parameters (from code, not always present): bp\_coef, p\_coef, cmc\_coef, lti\_coef, loc\_coef, dl\_coef (various cost coefficients)

#### 1.2.5 Loading info

The *config.ini* is loaded in the *laucher.py* to provide file paths and parameters, then the general data file and permeability file are loaded in build\_model and *system.py* to set up the process and configure the membranes, the economics file is loaded in *obj.py* and used in the ObjFunction to define the cost structure and to use in the objective function. See Figures 3 - 5 for examples of those files.

### 1.2.6 (Optional: Fixing File)

An additionnal mask file can be used if specified in the *config.ini* file with the option fixing\_var = true and fname\_mask = ../min/data/fixing/mask.data for the filepath. When fixing\_var is set to true, the mask file is read and used to apply these constraints during model initialization and perturbation. A mask file in the fixing directory usually contains infomation specifying which variables in the optimisation model should be fixed (not changed) and which should free in the applied model. See Figure 6 for an example

Each line has the following syntax:

```
fix <variable>:<indexing> <value>
```

- fix indicates this variable is to be fixed.
- <variable> the name of the model variable (e.g., area, pressure\_up, splitFEED\_frac).
- $\langle \text{indexing} \rangle$  the index or indices for the variable (e.g., #1, #2, #3).
- <value> the value to which the variable should be fixed.

How to interpret:

**Example**: fix area:  $\#1.5 \rightarrow$  the variable area for membrane 1 is fixed to value 5

#### Parameters that can be fixed via a mask file

- Membrane-level variables:
  - area membrane area for each stage
  - **pressure** up upstream pressure for each membrane
  - pressure down downstream pressure for each membrane
  - Feed mem
  - Flux RET mem
  - Flux PERM mem
  - XIN mem
  - X RET mem
  - X PERM mem
- Split variables:
  - splitFEED absolute feed split (not the fraction)
  - splitFEED frac fraction of retentate from one membrane sent to another
  - splitRET #membrane, #membrane absolute retentate split
  - splitRET\_frac #membrane, #membrane fraction of permeate from one membrane sent to another
  - splitPERM#membrane, #membrane absolute permeate split

- splitPERM frac#membrane, #membrane
- splitOutRET absolute retentate out
- splitOutRET frac fraction of retentate from a membrane sent out of the system
- splitOutPERM absolute permeate out
- splitOutPERM frac fraction of permeate from a membrane sent out of the system
- System-level variables:
  - OUT prod
  - OUT waste
  - XOUT prod
  - XOUT waste
- Membrane type (if applicable):
  - mem\_type (sometimes fixed in mask files for architecture) type of membrane assigned to a stage (e.g., A, B)

## 2 Solver usage

Knitro is used as the default solver via Pyomo's SolverFactory. It is possible to use any other Pyommo supported solver by launching the program with the -solver argument or the config file. Free alternatives supported by Pyomo:

- ipopt (for nonlinear problems, the case here)
- couenne (for MINLP (Mixed-Integer Linear Programming))
- bonmin (MINLP)
- cbc (for MILP/LP (Mixed-Integer Nonlinear Programming))

For our context, ipopt would be a an alternative to try, it is well supported by Pyomo, open source and it handles large-scale nonlinear programming.

```
[tuning]
pressure_ratio = 0.03
epsilon = {'At': 0.3, 'press_up_f': 0.2, 'press_down_f': 0.2,
'feed': 0.3, 'perm_ref': 0.1, 'alpha': 0.1,
'delta': 0.1, 'xout': 0.0001}
seed1 = 2
seed2 = 1
#Nombre d iterations generees par le programme
iteration = 200
max_no_improve = 5
max\_trials = 10
pop_size = 30
generations = 5
n1_element = 5
[instance]
data_dir = ../mind/data/
log_dir = ../mind/log/
num\_membranes = 2
ub area = [5, 5]
lb\_area = [0.1, 0.1]
ub\_acell = [0.1, 0.1]
\# num_membranes = 3
\# ub_area = [300 , 300, 300]
# lb_area = [1, 1, 1]
\# ub_acell = [0.5, 0.5, 0.5]
fixing_var = False
fname = ../mind/data/CH4_KHIMOD_glob_01.dat
fname_perm = ../mind/data/CH4_KHIMOD_ZEOLITE_perm.dat
fname_eco = ../mind/data/CH4_KHIMOD_ZEOLITE_01_eco.dat
# si fixing_var = false la ligne fname_mask doit etre commentee
# si fixing_var = true le fichier fname_mask doit etre indique
#fname_mask = ../mind/data/fixing/mask.dat
#prototype_data = ../mind/data/prototype_individuals.yaml
uniform_pup = False
vp = false
variable_perm = False
```

Figure 2: Example of config.ini

```
#This file is an example of format for input
  data;
 param pressure_in := 2; #bar
#param pressure_prod := 10;
#set of components of each mixture gaseous
  set components := "H2" "236ea";
#param ub_perc_waste:=
#"N2" 0.001 #0.01,0.005,0.001
#;
 param lb_perc_prod:=
  "236ea" 0.995
  param normalized_product_qt := 0.95; #0.90,0.95,0.99
  param final_product:= "236ea";
 param FEED := 0.02; #1.483; #mol/s
  param XIN:=
   "H2" 0.829 #0.015
   "236ea" 0.171 #0.985
  ;
 param molarmass:=
    "H2"
   "236ea" 152.04
  ;
  param ub_press_down := 1;
  param lb_press_down := 0.01;
 param lb_press_up := 1;
  param ub_press_up := 2;
```

Figure 3: Arkema\_1.dat

```
param R := 8.3144659848
param phi := 0.95
param T := 298.15
param gamma := 1.36
param C_cp := 23000
param C_{exp} := 420
param C_vp := 1000
param eta_cp := 0.85
param K_mr := 25
param K_gp := 0
param K_m := 50
param K_mf := 286000
param K_el := 0.08
param K_er = 0.9
param t_op := 8322
param MFc := 5.11
param nu := 0.25
param UF_2000 := 1.42
param UF_1968 := 4.99
param MPFc := 2.72
param i = 0.08
param z = 15
param eta_vp_1 := 0.1058
param eta_vp_0 := 0.8746
```

Figure 4: Arkema 1 eco.dat

```
# Set of membranes types
set mem_types_set := A

# number of gas (components)
param nb_gas := 2

# permeability values (mem_type component value) A PMP
param Permeability :=
A H2 130.1
A 236ea 0.1

# thickness
param thickness :=
A := 1

# membrane output
param mem_product :=
A RET
```

Figure 5: Arkema 1 fix perm.dat

```
fix area:#1 1644.51
fix area:#2 982.35
fix splitFEED_frac:#1 0
fix splitFEED_frac:#2 1
fix pressure_up:#1 49.08
fix pressure_up:#2 49.08
fix pressure_down:#1 1
fix pressure_down:#2 1
fix splitOutPERM_frac:#1 0
fix splitOutRET_frac:#2 0
fix splitRET_frac:#1,#1 0.000
fix splitRET_frac:#2,#1 1.000

fix splitRET_frac:#2,#1 1.000
```

Figure 6: Example of mask.dat