进入网址: http://localhost:631

(1) 选择 printer>add printer 进行 add printer 的配置,登录:

Usename: root

password: rootpassword (先设置好 root 的密码)

会出现如下添加打印机的界面:

#### Add Printer

Connection:	
	Examples: http://hostname:631/ipp/ http://hostname:631/ipp/port1 ipp://hostname/ipp/ ipp://hostname/ipp/port1 lpd://hostname/queue socket://hostname socket://hostname:9100
	See "NetworkPrinters" for the correct URI to use with your printer.

# 输入:

socket://hostname:9100 即可,hostname 可以输网络打印机的 ip 地址,如:

socket://192.168.1.102:9100

(2) 然后会进入如下关于打印机描述的界面:

## Add Printer

Name:	(May contain any printable characters except "/", "#", and space)
Description:	(Human-readable description such as "HP LaserJet with Duplexer")
Location:	(Human-readable location such as "Lab 1")
Connection:	socket://192.168.1.102:9100
Sharing:	Share This Printer

(3) 输入相应的描述,进入以下选择打印机类型和型号的界面:

#### Add Printer

Name:	printer	
Description:	HP CM1312	
Location:	network	
Connection:	socket://192.168.1.102:9100	
Sharing:	Do Not Share This Printer	
Make:	НР	
Model:		
Or Provide a PPD File:		

(4) 查找相应的打印机和型号, add printer 即可, 最后出现以下界面:

# Set Default Options for printerBanners Policies Banners

Starting Banner:	
Ending Banner:	

选择 defaults 选项即可,这样配置就完成了。

(5)最后会出现你所设置的打印机的一些配置: (我这里用的是 hp CM1312 的打印机,由于没有 cm1312 的,选择了 cm1413 的)

## printer(Idle,Accepting Jobs,Not Shared)

Description:	HP CM1312
Location:	network
Driver:	HP LaserJet cm1413fn pc13, hpcups 3.12.4 (color)
Connection:	socket://192.168.1.102:9100
Defaults:	job-sheets=none, nonemedia=na_letter_8.5x11in

资料来源: http://blog.sciencenet.cn/blog-499170-852159.html