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Doctor of  
Computer Science



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# Lightweight Advanced Encryption Standard (AES) Model to Secure Data Transfer in Industrial Control Systems for Smart Factory in Manufacturing Industry

### Background

- ✓ Security threats in OT systems are a recent trend in ICS, Industrial Control Systems (Stouffer et al., 2023; Jayalaxmi et al., 2021).
- ✓ The IT/OT convergence introduces security risks to OT systems (Cyber attack), including PLCs, the core controller in ICS (Wu H, Geng Y, Liu K, Liu W., 2019)
- ✓ Lack of encryption in industrial protocols. A secure communication between IoT devices to protect the data is essential [Jayalaxmi, P. et al. (2021)]
- ✓ PLC has been the core automation in Industrial Automation and the manufacturing industry since the beginning of Industry 3.0 (Yadav R, Namekar S., 2020)
- ✓ Symmetric scheme is computationally inexpensive compared to the Asymmetric [Maqsood, F. et al. (2017)], suitable for ICS (low resource requirements).
- ✓ In 2000, NIST announced the selection of the Rijndael block cipher family for the AES for Symmetric Encryption [Morris J. Dworkin, 2023]
- ✓ For the security aspect and implementation complexity, AES is considered as one of the strongest and most efficient algorithms [John, S. k (2023)]
- ✓ Modifying the existing algorithm: AES for lightweight applications is possible [John, S. k (2023)]
- ✓ The Lightweight AES (LAES) algorithm increased higher than AES by 4.2969% in terms of avalanche effect, meaning increased security [Salman, R.S., Farhan, A.K. and Shakir, A. (2022); Acla, H.B., and Gerardo, B.D. (2019)]

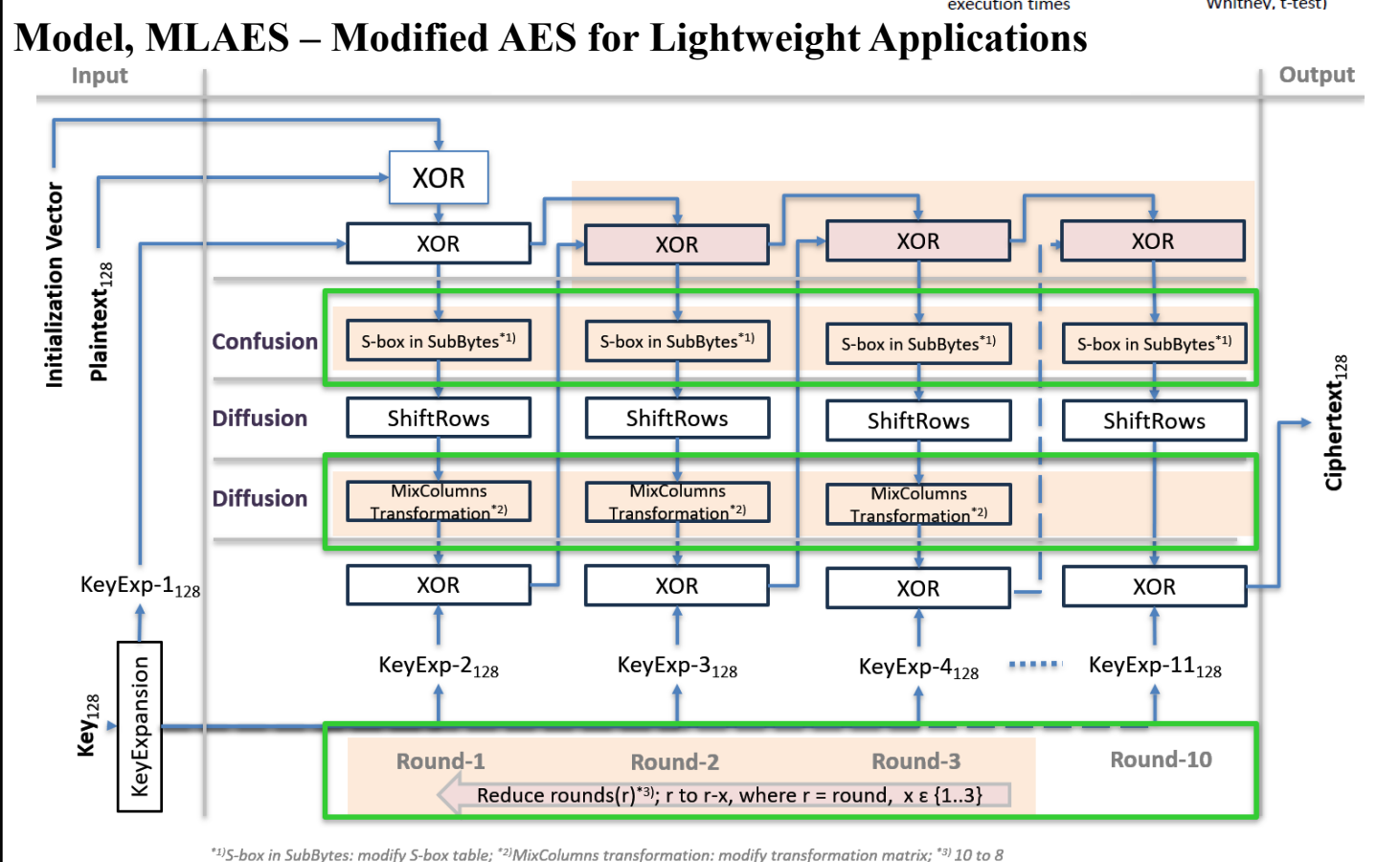
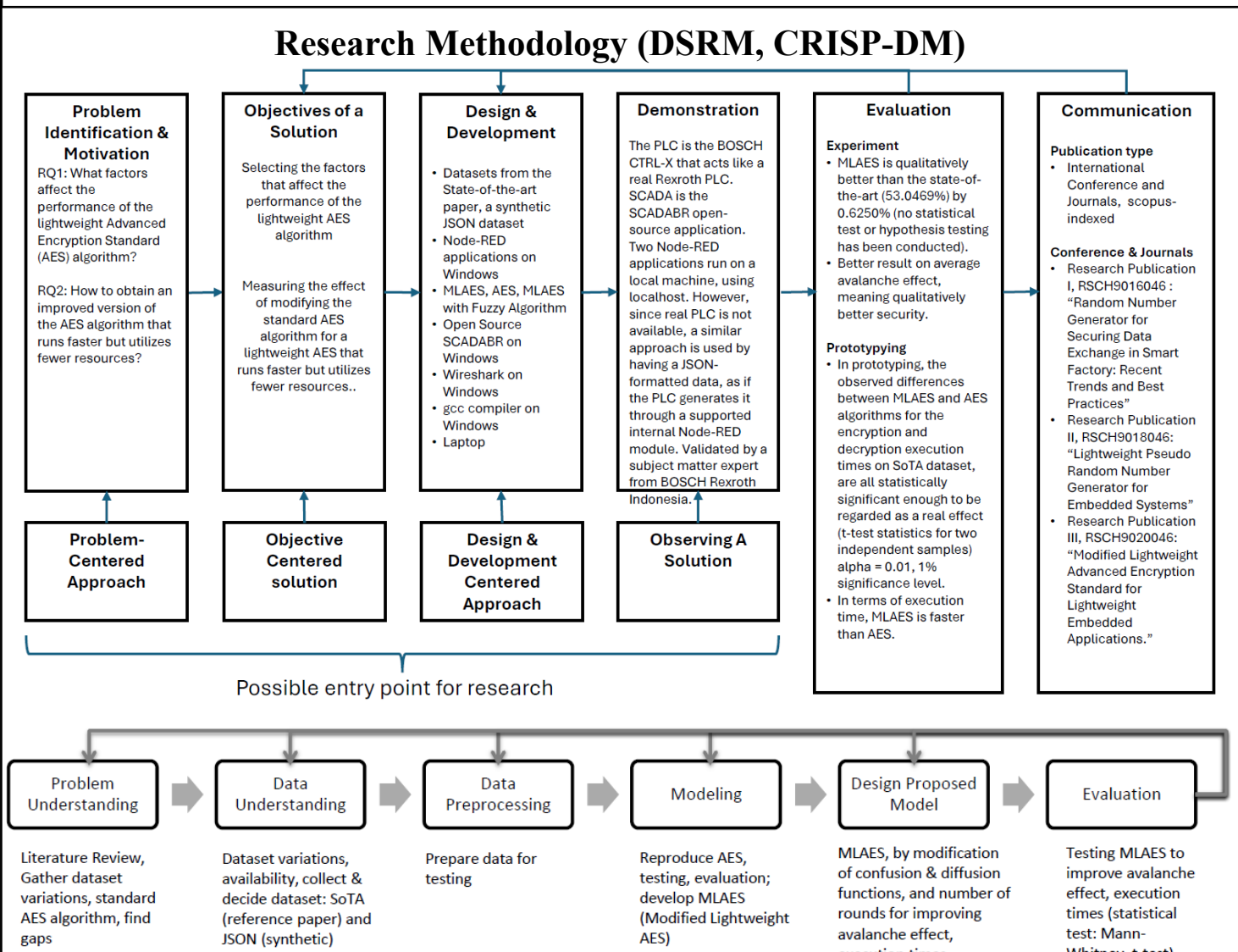
In Industrial Control Systems (ICS) within Industry 4.0, lightweight cryptography (LWC) is crucial for securing the Internet of Things (IoT)/Industrial IoT (IIoT). IIoT devices have limited resources (memory, CPU, and battery) and thus require light techniques for securing communications. LWC is a collection of solutions for encryption techniques that feature devices with low computational complexity. It aims to expand the applications of cryptography to limited-resource devices while providing a high level of security (Mammeri, 2024, p. 194).

### Objectives

Securing data exchange in ICS through the modification of the symmetric-based encryption algorithm, based on the AES, Advanced Encryption Standard, for lightweight applications.

### Research Questions

RQ-1: What factors that affect the performance of the lightweight Advanced Encryption Standard (AES) algorithm?  
RQ-2: How to obtain an improved version of the AES algorithm that runs faster but utilizes fewer resources?



### Conclusion

The MLEA algorithm is based on the AES with the purpose of obtaining an improved version that runs faster while utilizing fewer resources, while providing secure data exchange within the ICS environment. In terms of execution time during prototyping, MLEA is faster than AES (statistically significant), while maintaining the level of security.

### Benefits/Implications

MLEA provides lightweight security to improve computation time (faster execution) for low-resource devices such as IIoT within ICS in the Manufacturing Industry or Industrial Automation in general. MLEA will provide lower latency in an FPGA-based hardware implementation than in a software implementation, such as PLC firmware or a Node-RED based application, in an edge computing gateway.

### Limitations

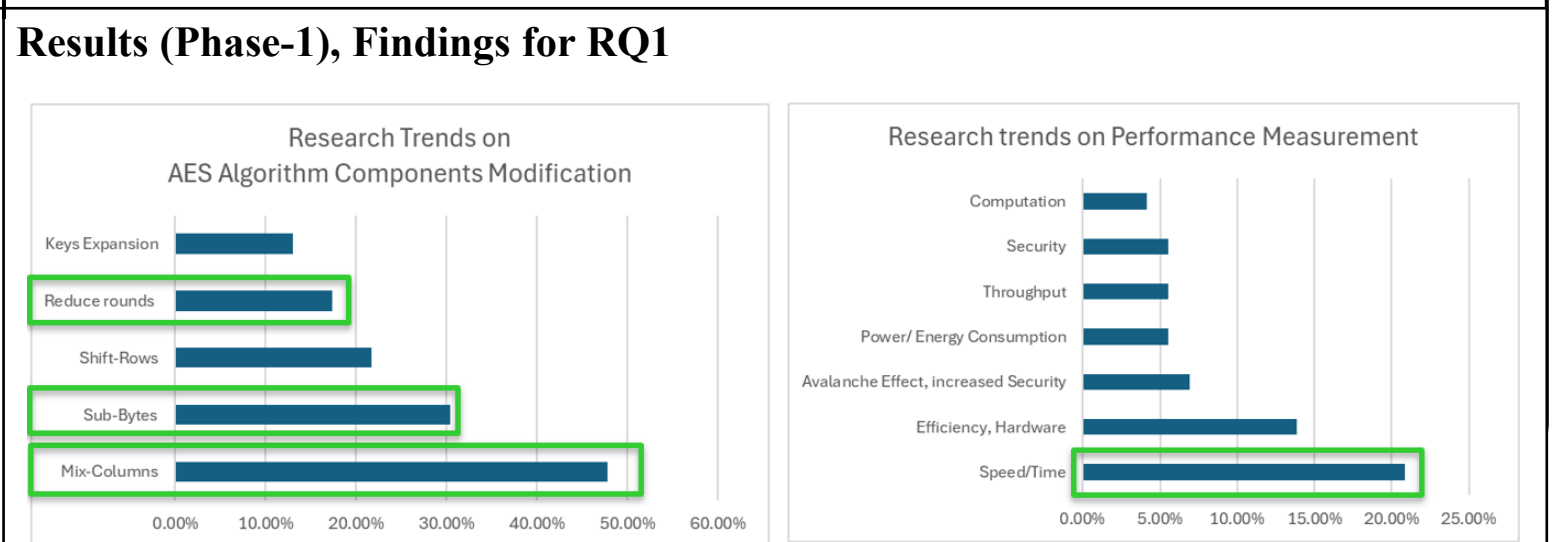
MLEA, based on AES-128, is limited to 128-bit (key size). Prototyping is on the local network. However, it is expected that the execution times for MLEA/AES encryption/decryption will be approximately comparable to those in the actual PLC, e.g., with JSON.

### Suggestion/Future Work

Future theoretical contributions could enhance the algorithm by further exploring the transformation into an S-box table within the SubBytes operation, modifying the ShiftRows and MixColumns algorithms, and considering the use of lightweight computing power and limited resources in embedded systems. Future practical implementation research may involve implementing the MLEA on PLCs within the firmware or FPGA; or within PLCs that support Node-RED, edge computing, or IIoT devices within ICS.

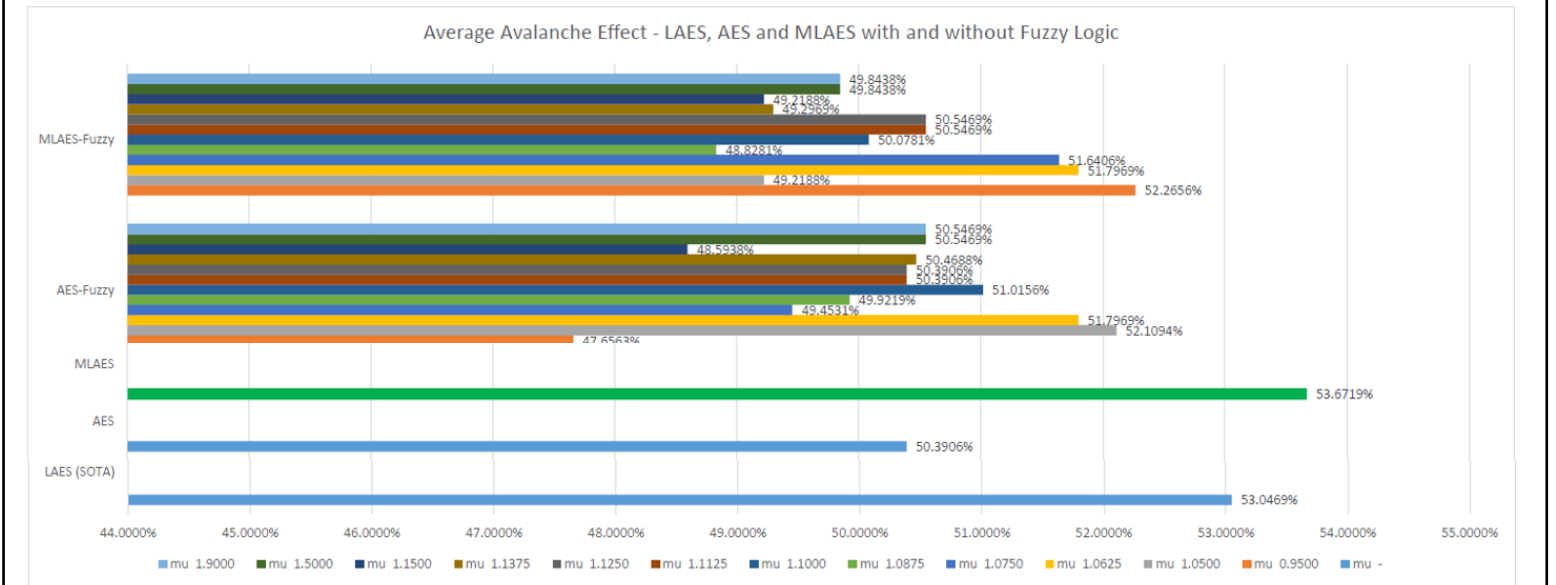
### Publications

- Conference, Procedia Computer Science, 2023, Indexed, Acquiring Automation and Control Data in The Manufacturing Industry: A Systematic Review (citation: 4)
- Conference, ICICIYA, 2023, Indexed, Implementation of Lightweight PRNG on PLC for Industrial Control Systems
- Conference for RSCH9016 Publication I (ICCTech, 2024, Indexed), Random Number Generator for Securing Data Exchange in Smart Factory: Recent Trends and Best Practices
- Journal for RSCH9018 Publication II (IJSE, 2024, Indexed), Lightweight Pseudo Random Number Generator for Embedded Systems
- Journal for RSCH9020 Publication III (IJSE, 2025, Indexed), Modified Lightweight Advanced Encryption Standard for Lightweight Applications



### Research Results (Phase-2), Experiments

With SoTA (state-of-the-art) dataset from the reference paper (Acla and Gerardo, 2019; Salman, Farhan, and Shakir, 2022), the Modified Lightweight AES (MLEA) achieved **53.6719%** in average avalanche effect. MLEA is **1.5625%, 1.4063%, and 0.6250%** higher than AES with fuzzy logic (52.1094%,  $\mu=1.0500$ ), MLEA with fuzzy logic (52.2656%,  $\mu=0.9500$ ), and the SoTA Lightweight AES, LAES (53.0469%)—fuzzy logic with a tent chaotic map inference rule and a center-of-gravity method for defuzzification. Despite insignificant statistical performance improvement (fivefold dataset, SoTA+) with the Mann-Whitney statistical test, MLEA has qualitatively better average avalanche effect than the standard (AES), LAES, and MLEA with Fuzzy Logic ( $\alpha=0.05$ ).



### Results (Phase-3), Findings for RQ2

Non-encrypted

encrypted

Non-encrypted

PLC

Gateway

protocol: websocket

Gateway

batch through file

SCADA

connect to ws://localhost:1880/ws

listen on ws://localhost:1880/ws

http://localhost:8443 id: boschrexroth pwd: boschrexroth

multiple blocks of ciphertext<sub>128</sub> websocket

Node-RED

Node-RED

scadaBR

http://localhost:8080/ScadaBR/ id: admin, pwd: admin

read(plaintext\_in)

scheduled export(plaintext)

plaintext\_in

plaintext<sub>128</sub>

ciphertext<sub>128</sub>

Encrypt (mlaes)

Decrypt (mlaes)

Key<sub>128</sub>, iv<sub>128</sub>

encrypted.bin

encrypted\_received.bin

Key<sub>128</sub>, iv<sub>128</sub>

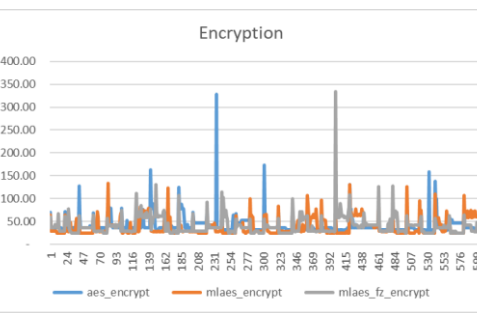
decrypted.txt

mlaes\_cbcnr ecb mlaes encrypt key iv dataset\dataset\_laes\_sota.txt hex\_text

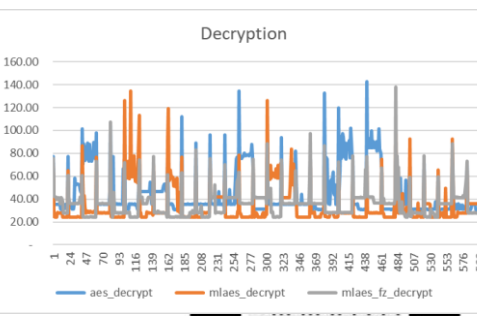
mlaes\_cbcnr ecb mlaes decrypt key iv encrypted\_received.bin hex\_text

\*1) Salman, R.S., Farhan, A.K. and Shakir, A. (2022); Acla, H.B. and Gerardo, B.D. (2019); Key, iv (initialization vector), plaintext, ciphertext: 128-bit block; algorithm: aes | mlaes | aes\_fz | mlaes\_fz

Encryption



Decryption



In the prototyping (SoTA dataset, N=600 for each algorithm (MLEA, AES) and mode of operations (encrypt, decrypt),  $\alpha=0.01$ ), there is a **statistically significant mean difference** in the **execution time** for the **encryption and decryption operations** between the MLEA and AES algorithms, validated by t-test statistics for two independent samples.

In terms of execution time, MLEA is faster than AES by using fewer resources (reducing the original AES rounds from 10 to 8).