

# Installation Guideline

Literature Part#: MNL442: Recorder Mounting & VHB Tape Installation

## Related Parts:

Hardware Kit (Temporary & Permanent VHB Tapes with Primer Pen, Allen Wrench, 2 Keys & 4 screws for PDC Mounting) - DV443

Windshield Mount Bracket – DV402

**IMPORTANT:** VHB Tape should only be applied when windshield temperature is within 50°F-100°F (10°C-38°C) to allow proper curing of mounting adhesive pads.



- Heat the windshield with a heat gun or by running the defrost on high heat, or both depending on exterior temperature. It's critical that the glass be above 50°F.
- If using a heat gun, make sure you keep the heat gun at a safe distance from the windshield and keep moving to prevent damage to the glass.
- Clean the windshield with 70% Isopropyl Alcohol on a clean disposable towel or single use alcohol prep pad.
- If using Alcohol Prep Pads **USE AT LEAST ONE PER VEHICLE.**
- After the Alcohol is completely dry, proceed to the mounting instructions on the next page.

**Do not use any other cleaning product on the windshield- Commercial glass cleaners contain surfactants and denatured alcohol which can reduce the effectiveness of the adhesive.**

**Make sure the windshield is at the correct temperature and the mounting area is clean and dry before proceeding to the next step**

Use the Temporary adhesive pad to test mount the recorder.

**DO NOT USE THE PRIMER TO ATTACH THE TEMPORARY PAD**



**ONLY INSTALL THE PRIMER & PERMANENT TAPE WHEN YOU ARE SURE OF YOUR MOUNTING LOCATION**



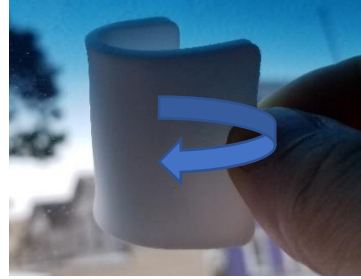
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Apply Primer 94 to the mounting area on the windshield, it will leave a film when dry



Apply Primer 94 to the bracket. Leave the bracket on the dash away from contaminants



Firmly ROLL the permanent VHB tape onto the windshield to prevent air pockets

**Do not mount the bracket to the windshield for at least 30 minutes after the VHB tape is applied. This will give the VHB tape time to cure without the weight of the bracket and the recorder.**



**VERY IMPORTANT STEP!**

Apply firm pressure to the VHB tape especially around all edges for 30 seconds. Allow to cure for 30 minutes



After 30 minutes, remove the clear liner and mount the bracket to the VHB Tape. Once mounted apply pressure for 30 seconds



Attach the Recorder to the bracket and Verify no air pockets

**Mount the bracket in a location that allows the lens to be inside the wiper swipe line (Photo A) Make sure the sun visors are not blocking the recorder when mounted (B)**

