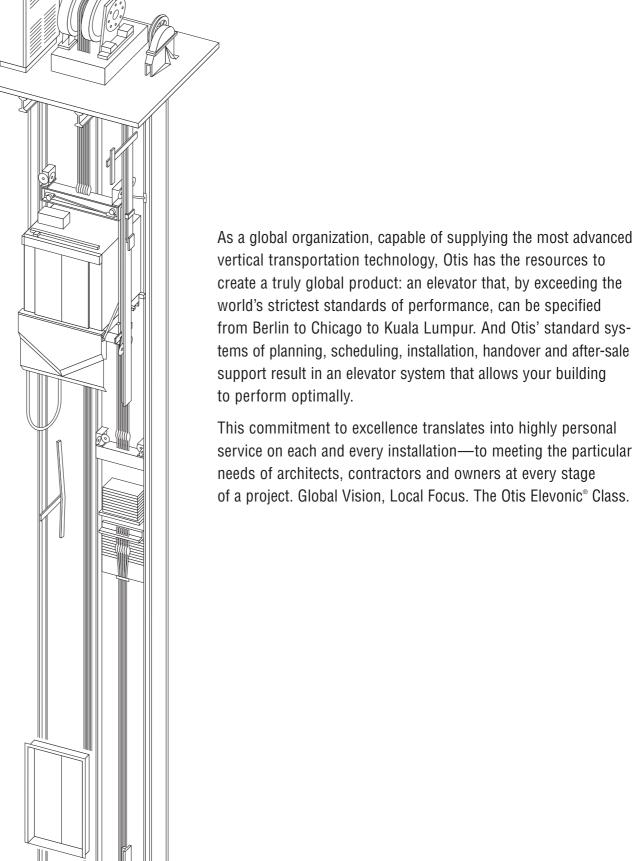


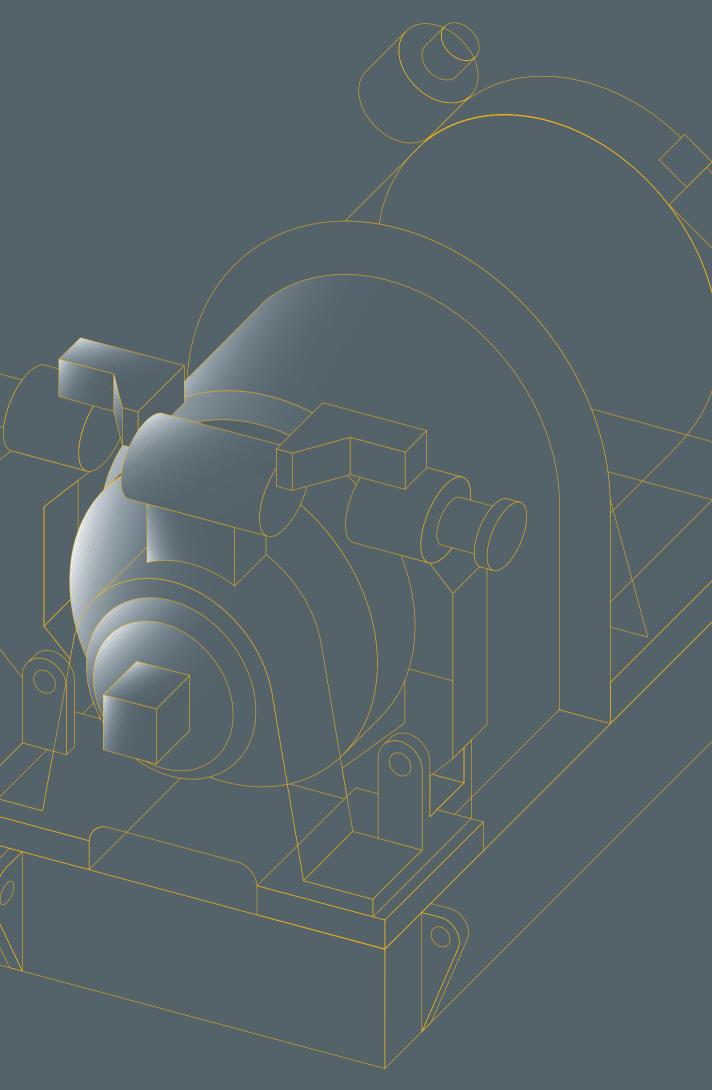


Global



As a global organization, capable of supplying the most advanced vertical transportation technology, Otis has the resources to create a truly global product: an elevator that, by exceeding the world's strictest standards of performance, can be specified from Berlin to Chicago to Kuala Lumpur. And Otis' standard systems of planning, scheduling, installation, handover and after-sale support result in an elevator system that allows your building

This commitment to excellence translates into highly personal service on each and every installation—to meeting the particular needs of architects, contractors and owners at every stage



Feeders. C-----...... 991 ----STREET, STREET, SQUARE, SQUARE, acadasacadacadacadacada

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Considering a machine

pounds into the sky-

that can move thousands of

not once, but hundreds of

times a day, for decades-

power involved in the task.

Considering the precision

and safety with which the

same machine executes this

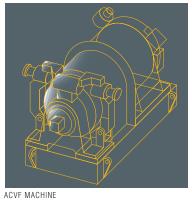
extraordinarily sophisticated

power under perfect control.

function, one thinks of the

elements that bring that

one thinks of the sheer



ntro

(1)

Power Matched with Precision

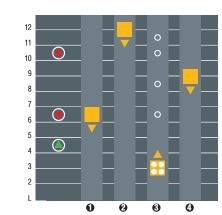
The Elevonic® Class uses advanced variable-voltage, variable-frequency machines with sophisticated AC drive systems. The resulting power train:

- Reduces machine size and weight
- Reduces starting current
- Eliminates power-supply line pollution
- Eliminates carbon-brush dust
- Provides an optimum machinedrive combination for the duty loads required by your building

The Intelligence of a Great System

Otis' intelligent Elevonic® controller reduces waiting times, enhances group performance and guarantees the same smooth, quiet ride, regardless of circumstances.

The Elevonic Class of ACVF control systems delivers consistent, precise leveling and optimal ride comfort. Multiple closed-loop functions constantly monitor a car's performance, measuring every aspect against predetermined standards, and correcting even the slightest deviations within milliseconds.



The Definitive Measure of Performance

Efficient dispatching is key to performance; and the most efficient dispatching systems in the industry are provided within the Elevonic® Class range of products.

A dispatcher faces many challenges; it must interface with other parts of the control system, adapt to different performance guidelines, handle demanding traffic loads, and achieve minimal wait times.

The core of the Elevonic Class controller is the RSR Plus® dispatcher the most efficient in the vertical transportation industry. Its algorithm of bonuses and penalties consistently delivers the shortest waiting times with the minimum number of elevators.

The Elevonic controller has the ability to further refine its decisions by factoring in less clear-cut dispatching issues, such as load weighing and traffic mode identification.

The push of a hall button sets the RSR Plus® system in motion, performing split-second calculations to dispatch the best car.

(A) NEW 'UP' CALL MADE ON 4TH FLOOR:

- Empty car delayed, picking up passenger on 6th floor
- 2 Empty car going down, making stop on 10th floor, then express to lobby
- 3 Full car going up, making four stops

Additional state-of-the-art dis-

CHANNELING® system, Neural

Networks and CANBUS are also

available within the Elevonic® Class.

With information about passenger

can reduce the number of stops

These dispatching systems can

elevators-24 doors-in a 140-

story structure.* This exceptional

capability stems, in part, from the

architecture, which delivers a ten-

fold increase in the speed at which

data is gathered and deployed.

system's cutting-edge digital

control as many as 12 double-deck

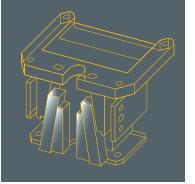
destinations, these systems

for each round trip.

patching technologies such as the

4 Empty car, going down

Car 4 is assigned to the new call, minimizing wait times and limiting delays for all passengers.



VARIABLE VOLTAGE, VARIABLE FREQUENCY

SAFETY BRAKE SHOE

Safety First

Otis has earned, and maintains, the best safety record in the vertical transportation industry. This unprecedented record results from many factors.

Product innovation: Otis works constantly to improve the safety of existing products and to implement new safer technologies.

- A high-tech alloy wedge face for the safety brake shoe, with exceptional temperature, strength and friction characteristics improves braking performance, and reliability in emergency situations
- The HPLIM® door system eliminates pinch points
- The LAMBDA® 3D entrance-protection system prevents doors from striking passengers

Safe practices: The Otis Safety Management System begins with a corporate policy of 'safety first.' Standardized procedures ensure that every installation and service task is performed the safest way every time. 'Safe management' infuses safety issues into daily planning processes.

The result: The Elevonic® Class exceeds all the world's major safety codes.

Energy Efficient

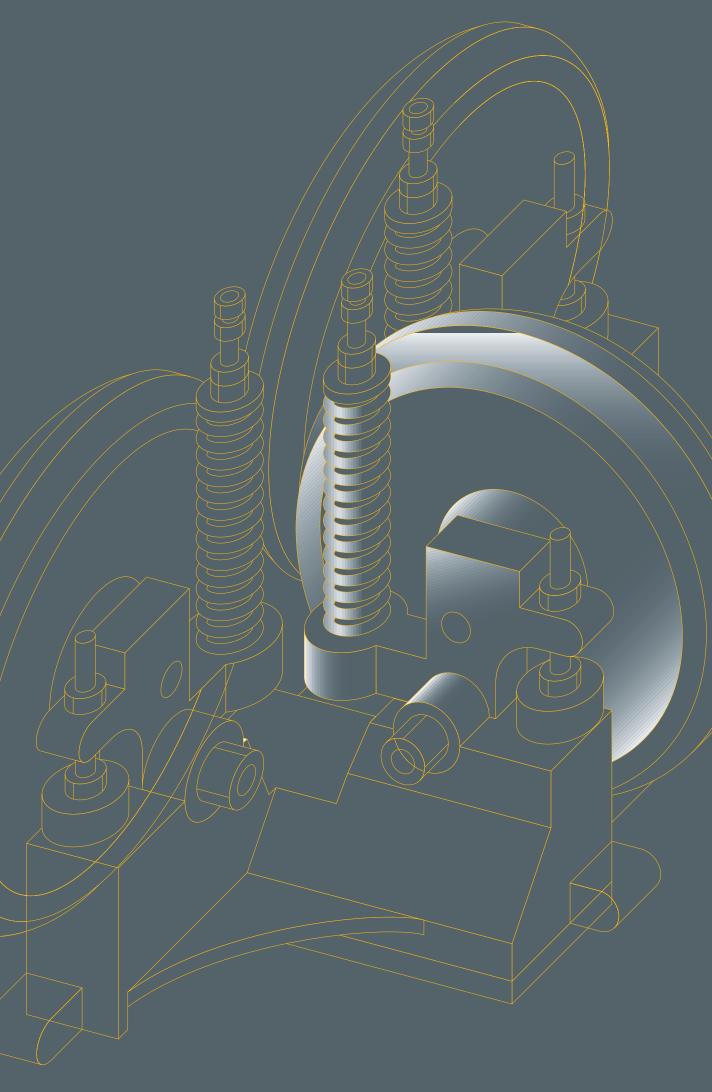
To promote a cleaner environment, the Elevonic® Class systems use ACVF regenerative equipment whenever possible, to return energy to a building's electrical grid for reuse. They provide a total power factor that is near unity, resulting in the most energy-efficient elevators in existence.

The gearless Elevonic AC machines further conserve power by reducing initial starting currents, improving drive-train efficiencies and eliminating carbon brushes.

The efficiency of the Elevonic Class system's dispatchers also save energy by reducing unnecessary starts and stops, resulting in elevators that are environmentally friendly.

These efforts reflect Otis' corporate commitment to a cleaner and safer environment.

^{*} Available on duties over 7 meters per second





Ride quality must exceed the

the passenger and meet the

design engineer. Passengers

define luxury as a ride that

is swift, smooth and silent.

this luxury be delivered by

logically advanced and as

dependable as science can

make them.

discerning expectations of

exacting standards of the

d <u>'</u>

World-Class Ride Quality

mum vibration and noise.

Otis provides a world-class ride

on every elevator we install; the

result of continuous efforts to

achieve smooth acceleration and

deceleration with absolute mini-

Having installed vertical trans-

portation systems in most of the

world's 125 tallest buildings, Otis

understands that a smooth ride

depends on more than superior

configuration, air flow, the shape

of the car, even architectural finish-

es can impact ride quality. That's

why Otis uses its experience and

resources to help architects and

to create installations that harmo-

nize both structural and elevator

approach allows Otis to achieve

consistent world-class ride quality

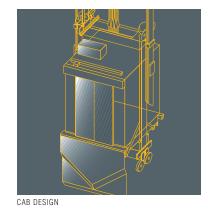
system design. This universal

on every project.

engineers optimize building design

features in the planning stage, and

elevator design. Hoistway size and



Many factors ensure the Elevonic®

Class can deliver a quiet elevator

ride. Using computer simulation

techniques and prototypes tested

in the wind tunnels of the United

Otis' engineers crafted a cab de-

sign that achieves smooth air flow,

Technologies Research Center,

even at high speeds. Cabs are

designed to provide the required

ventilation while still sealing eleva-

tors from speed-generated sound.

Using flow-related noise analysis,

Acoustic damping materials and

ther prevent noise from entering

fan features a uniquely designed

baffle that provides superior forced

ventilation with minimal percepti-

ble noise increase.

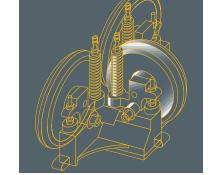
other highly effective insulators fur-

the cab interior. And Otis' balanced

the cab ventilation system has

been rendered virtually silent.

A Quiet Ride



ROLLER GUIDE



By minimizing vibration from the rails, as well as from aerodynamic forces affecting the car, the Elevonic® Class combines the fastest speeds in the world with an astonishingly smooth ride.

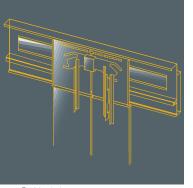
As a car moves up and down, imbalances created by the dynamically changing loads of the traveling and compensating cables alter the forces on the roller guides. This results in horizontal and vertical vibration and, often, noise. Otis engineers neutralize these factors by determining the proper load locations of the suspension points. The process—called dynamic balancing—dramatically improves ride quality.

Furthermore, since precise rail alignment is the most effective way to minimize horizontal vibration, Otis has developed the patented Rail Survey Unit (RSU), a computerbased tool that, by mapping rail deviations, enables installers to ensure a precise, accurate degree of alignment.

Entrances: The First Impression

Door systems represent a passenger's first interface with a vertical transportation system. They must work safely, efficiently and dependably, and are critical to the successful handling of a building's elevator traffic. The door system contributes, not just to the passenger's perception of the elevator, but to the quality of the building.

The Elevonic® Class meets these challenges with two unique systems.



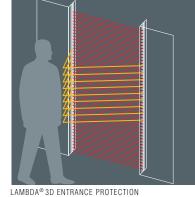
HPLIM® DOOR SYSTEM

The Best Door Operator in the World

Otis' High Performance Linear Induction Motor (HPLIM®) door system is one of the fastest in the world. The system replaces the traditional rotary motor with radically innovative linear induction technology.

Linear-induction motors significantly reduce the number of moving parts resulting in more dependable and safe operation. Since door problems represent some 40 percent of all service calls, the HPLIM system's superior reliability enhances a building's overall elevator performance.

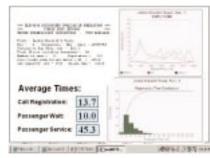
The HPLIM system's closed-loop software maintains the same profile despite environmental conditions such as wind, dirty sills or worn rollers. Doors close with consistent speed and smoothness on every floor. The system also offers the added value of nearsilent performance.



An Invisible Safety Net

The LAMBDA® 3D entrance-protection system offers maximum protection for passenger safety. Using 56 infrared emitters and detectors to create an invisible safety net across the elevator entrance, the microprocessor-controller system continually scans for interrupted beams. If a beam in the curtain is interrupted, the LAMBDA system will reopen the elevator door instantly—without touching passengers.

In addition to the curtain of protection across the door, the LAMBDA 3D system has protection beams that project into the hallway, to detect passengers before they enter, and as they exit the elevator.



OTISPLAN® TRAFFIC SIMULATION SCREEN



Using principles, methods, The OTISPLAN® design and evalutools and techniques ation tool simulates the actual developed and refined around operation of a building's vertical the globe, Otis' system of transportation system. This tool project management ensures facilitates the selection of elevator that customers receive systems to provide optimal traffic an installation of the highest handling, regardless of a structure's size, function or style. quality. Standard processes help projects remain By partnering with planners in the on schedule and on budget. **Projects are installed**

in compliance with specifi-

absolute focus on safety.

Otis' emphasis on early plan-

ning and proven practices,

along with our unmatched

ensures maximum reliability

seamless transitions through-

out all phases of the project.

cations and with an

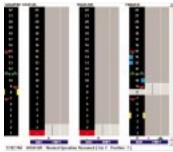
service organization,

and uptime, as well as

design stages, Otis can also help avoid potential, often costly elevator system problems, including those arising from rope sway, a phenomenon occurring in high-rise structures. Using specifically designed computer software, Otis can perform detailed sway analysis, and develop strategies that eliminate the problem before construction starts.

Project Management

As a global company with decades of experience in sharing and standardizing best practices, Otis is uniquely capable of selecting the optimal installation method for each project. By combining our proven processes with early-stage planning and a policy of open, consistent communication, Otis stands ready to deliver a quality installation within the overall construction program.



EMS GRAPHIC STATUS SCREEN

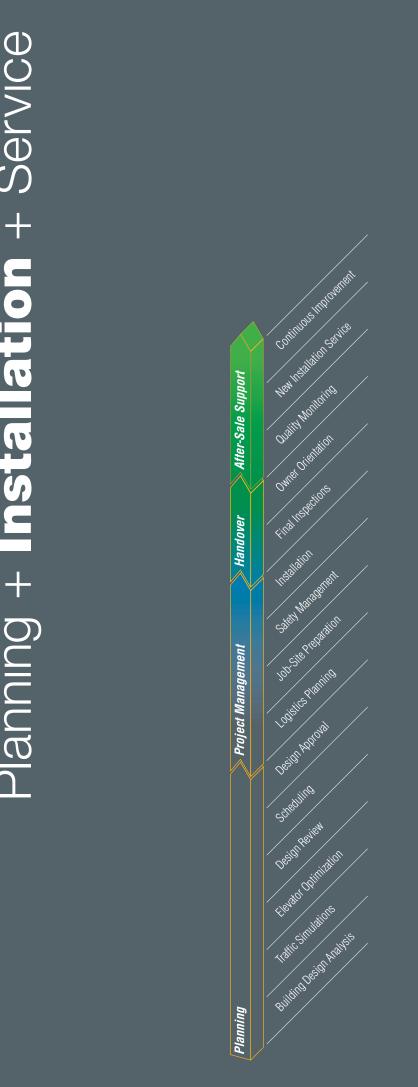
Handover and After-Sale Support

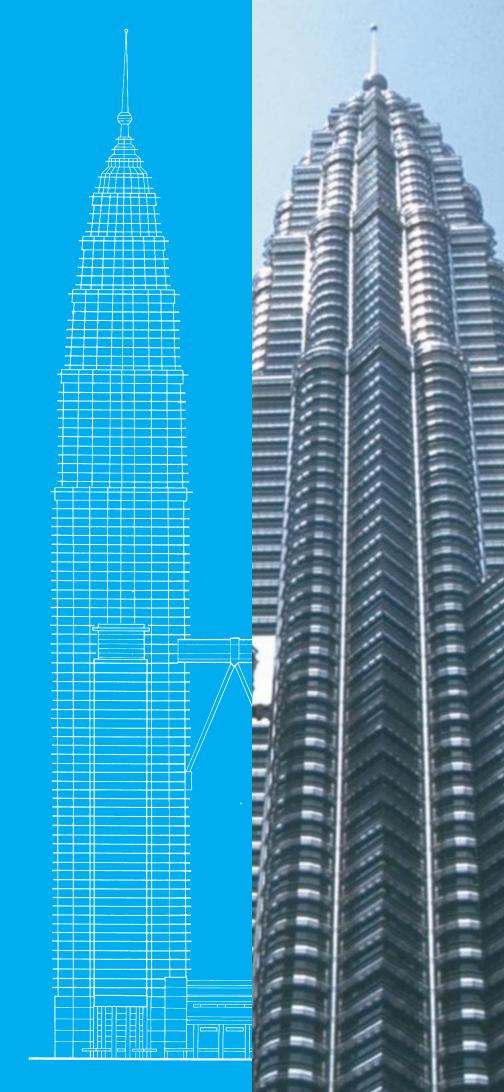
At handover, Otis works to ensure that the code-required inspection proceeds smoothly. Project managers help to identify the service features appropriate to an installation, and to schedule all necessary maintenance.

Once building management has developed an accurate picture of elevator use, Otis' EMS (Elevator Management System) allows for customization of the system's response patterns. As tenant requirements evolve, EMS can be used to adapt elevator operation to any changes.

Maintenance

Otis' maintenance systems reflect the philosophy that the best time to resolve problems is before they arise. Otis technicians pursue a rigorous service program to meet a building's requirements, and when interfaced with our Remote Elevator Monitoring (REM®) system, Otis service expertise can better predict maintenance issues before they result in disruptive shutdowns. The sophisticated REM system constantly tracks hundreds of separate elevator functions—24 hours a day, seven days a week.







BRISTOL TEST TOWER, USA



SHIBAYAMA TEST TOWER, JAPAN

Otis Quality Testing Procedure

- 1. Thermal Shock
- 2. Vibration
- 3. Drop
- 4. Impact
- 5. Temperature / Humidity
- 6. Salt Fog
- 7. AC Power Quality
- 8. Cold Operation
- 9. Power On / Off
- 10. Electrostatic Discharge
- 11. Electromagnetic Interference
- 12. Transient Surge
- 13. Electrical Fast Transient Burst
- 14. Simulated Condensation / Contamination
- 15. High Potential (Hi-Pot)
- 16. Leakage Current
- 17. Open / Short
- 18. Light Exposure19. Dust Contamination
- 20. Water Resistance
- 21. Highly Accelerated Life Test
- 22. Heat Release
- 23. Verify AC motors

Inherent Quality

From start to finish, Otis subjects each new elevator and component design to a comprehensive and intense quality assurance program. Two features make Otis' program unique. The first is the establishment of strict checkpoints that occur at each significant step in the process: a new design cannot proceed to its next stage without approval at each checkpoint. The second is the nature of the approval itself: it must be obtained, not just from project managers and senior executives, but from everyone involved in a new design.

Otis applies the same rigorous quality control to the small details as it does to complete systems. Every new part evolves from a comprehensive, quality-based process in which new designs are tested prior to manufacture, then tested again as finished parts. This rigorous testing guarantees that each part will perform optimally. If a malfunction occurs, Otis conducts a relentless root-cause analysis, and uses the results to perfect the part.

A Global Presence

For a century and a half, Otis has played a central role in shaping, not just the look, but the capabilities of the world's great cities. The company has enabled architects, builders and engineers to realize their grandest dreams, and to shape an even more amazing future. With the Elevonic® Class, Otis stands ready to work with today's visionaries—to define and achieve the promise of tomorrow.

Assuran

Landmark Projects

Chifley Tower	Sydney	Australia
Governor Phillip Tower	Sydney	Australia
World Trade Center	Sao Paulo	Brazil
Canada Trust Tower 1	Toronto	Canada
First Canadian Place	Toronto	Canada
Canary Wharf DS7 Tower	London	England
Maine Montparnasse	Paris	France
Main Tower	Frankfurt/Main	Germany
Sony Center	Berlin	Germany
Central Plaza		Hong Kong
Shinjuku Park	Tokyo	Japan
Petronas Towers	Kuala Lumpur	Malaysia
Petron Mega Plaza	Manila	Philippines
Republic Plaza		Singapore
United Overseas Bank Plaza 1		Singapore
World Trade Center	Bangkok	Thailand
Chrysler Building	New York	USA
Empire State Building	New York	USA
John Hancock Center	Chicago	USA
Texas Commerce Plaza	Houston	USA
World Trade Center	New York	USA

