

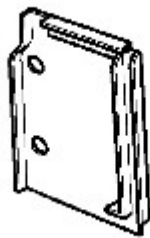
## Rear Lamp Mounting Panel (77.80.25)

### Removal

- 1 . Disconnect both battery leads, negative lead first.
- 2 . Disconnect generator.
- 3 . Remove rear bench seat.
- 4 . RH side: Remove tail door.  
For additional information, refer to [Taildoor](#)
- 5 . Remove rear lights and reflector.
- 6 . LH side: Remove licence plate and taildoor striker.

### Installation

- 1 . Prepare and clean panel joint faces.



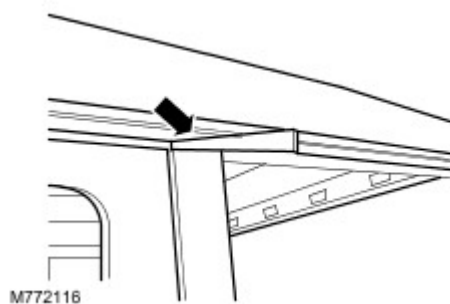
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- 2 . Reverse removal procedure.

## Rear Quarter Upper Panel

### Removal

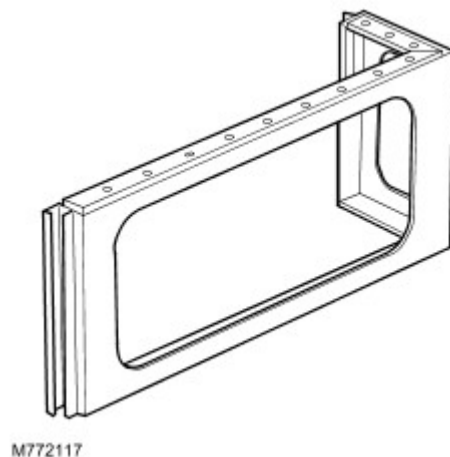
- 1 . Disconnect both battery leads, negative lead first.
- 2 . Remove front, centre and rear sections of headlining.
- 3 . Release upper edge of front door aperture seal.
- 4 . Release upper edge of rear door aperture seal.
- 5 . Remove fixings from front edge of roof, and along side being replaced.
- 6 . Release sealant securing front edge of roof.
- 7 . Insert wedges into top of both B-pillar and C-pillar. This will allow access for removal of body side.



- 8 . RH side: Remove tail door.
- 9 . Remove side window.
- 10 . Remove rear sixth light.
- 11 . Remove all bolts securing rear quarter upper panel.

### Installation

- 1 . Prepare and clean panel joint faces.



**2 . NOTE:**

When refitting, ensure rear quarter upper panel is correctly fitted onto location pins.

Reverse removal procedure.

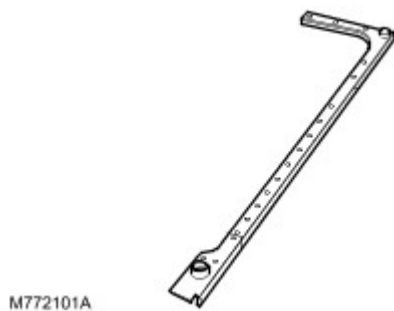
## Rear Quarter Lower Panel

### Removal

**NOTE:**

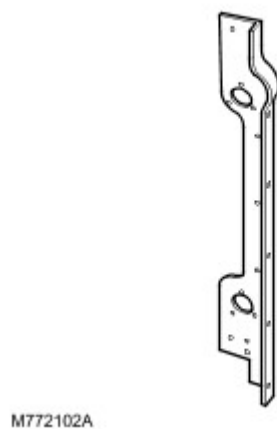
In this procedure the bodyside capping and the corner capping are also changed.

- 1 . Disconnect both battery leads, negative lead first.
- 2 . Remove rear quarter upper panel.  
For additional information, refer to [Rear Quarter Upper Panel](#).
- 3 . Remove all rear lamps and reflectors.
- 4 . LH side: Remove licence plate and lamp.
- 5 . LH side: Remove taildoor striker.
- 6 . RH side: Remove fuel filler and grommet.
- 7 . Remove all bolts and rivets securing rear quarter lower panel.



### Installation

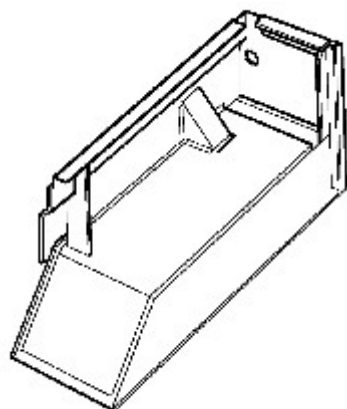
- 1 . Prepare and clean panel joint faces.



**2 . NOTE:**

When refitting, ensure rear quarter lower panel is correctly fitted onto location pins.

Reverse removal procedure.



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## Rear Crossmember Panel

### Removal

- 1 . Disconnect both battery leads, negative lead first.
- 2 . Remove both rear lamp panels.  
For additional information, refer to [Rear Lamp Mounting Panel \(77.80.25\)](#)

### Installation

- 1 . Prepare and clean panel joint faces.



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- 2 . Reverse removal procedure.