



# Technical Service Bulletin

No.LTB00166  
14  
August 2008

**Subject/Concern:** Clutch Noise/Poor Selection

**Models:**

Defender (LD)	2.4 Puma Diesel Engine.	2.4 Puma Diesel Engine. VIN- range: 7A732615-9A766150
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**Markets:** All

**Section:** 308-00

**Summary:**

Potential difficult gear selection and noise in clutch operation.

**Cause:** Improvements have been made to the specification of the clutch plate and clutch cover to address both the potentially difficult gear selection and noise during clutch operation concerns. **Suggested customer concern code P24.**

**Action:** Should it become necessary to install the clutch kit assembly, refer to the new procedure detailed in Global Technical Reference GTR Workshop Manual, section 308-00.

**Parts Required:**

Description	Part Number	Quantity
Clutch kit Assembly.	URB500080	1

**Labour Time:**

Operation Description	Operation No.	Time
Clutch kit Assembly Renew.	33.10.01	3.9 hours

**Repair/Claim Coding:**

<b>Causal Part:</b>	URB500080
<b>ACES Condition Code:</b>	42
<b>Defect Code:</b>	