

# SERVICE ACTION

Service Action Number: Q038

Subject

# Insufficient Grease in Front CV Joint

| Publication No.  | Q038v2                 |
|------------------|------------------------|
| Model            | Defender               |
| Model Year       | 2007                   |
| VIN Range        | LD 744261 to LD 747253 |
| Date of Issue:   | 10 December 2008       |
| Expiration Date: | 31 December 2009       |

| То:                   | All UK Authorised Repairers              |
|-----------------------|--|
| For the Attention of: | The Managing Director                    |
| Copies To:            | The Service/After Sales Director/Manager |
|                       | The Parts Director/Manager               |

| Related Information | This Service Action has been re-issued to advise dealers of the |
|---------------------|---|
|                     | change to expiry date.  |

#### **RE: Insufficient Grease in Front CV Joint**

Dear Colleagues,

Land Rover is conducting a customer satisfaction program on 2007MY Defender vehicles that may have insufficient lubrication in the front axle Constant Velocity (CV) joints. The same process is used to fill the front and rear differential with oil; it is therefore possible, in a small number of cases, that some front and rear differentials may have insufficient oil.

This Service Action affects specific vehicles only; the affected vehicles are listed in Appendix 1.

#### Action to be taken

Unsold vehicles must be repaired prior to hand-over of the vehicle for retail sale. This Service Action supersedes Update Prior to Sale Notice Q4507-2.

For those vehicles in the hands of the customer you are requested to repair the vehicle at the first available opportunity.

The workshop procedure is attached as Appendix 2.

Note: Please refer to Appendix 1 to determine what repair is required for each individual vehicle as not all vehicles require the same repair.

Please ensure you check DDW to ensure the vehicle is affected by this Service Action prior to undertaking any rework action. DDW will be updated to reflect only those vehicles affected. Should you require a listing of the affected vehicles, please contact the Land Rover Field Actions team by e-mail at jlrcamp@landrover.com.

At the time of confirming a booking for vehicle repair, please ensure that all outstanding Field Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.



#### **Parts Information**

If required the parts from Table 1, 2 and 3 should be ordered through Land Rover Parts in the normal manner.

Note: if the halfshaft part numbers TDB500280 and TDB500290 are not available, please order and install part numbers TDB000180 and TDB000190.

Table 1 - Renew Front Halfshafts

| Description     | Model | Part Number | Qty |
|-----------------|-------|-------------|-----|
| Halfshaft – RHF | All   | TDB500280   | 1   |
| Halfshaft – LHF | All   | TDB500290   | 1   |
| Nut             | All   | RFD100000   | 2   |
| Shim 0.45mm     | All   | FRC6782     | 2   |
| Shim 0.60mm     | All   | FRC6783     | 2   |
| Shim 0.75mm     | All   | FRC6784     | 2   |
| Shim 1.05mm     | All   | FRC6786     | 2   |
| Shim 1.20mm     | All   | FRC6787     | 2   |
| Shim 1.35mm     | All   | FRC6788     | 2   |
| Shim 1.50mm     | All   | FRC6789     | 2   |
| Caliper Bolts   | All   | SYP500090   | 4   |
| Gasket          | All   | 571752      | 2   |
| Gasket          | All   | FTC3648     | 2   |
| Rear Hub Bolt   | All   | BX110095M   | 10  |
| Grease (375ml)  | All   | STC3435     | 2   |

Table 2 - Renew Front Differential

| abio 2 Rollow Front Billorollar |              |             |     |
|---------------------------------|--------------|-------------|-----|
| Description                     | Model        | Part Number | Qty |
| Front Differential              | Defender 90  | TBB000250   | 1   |
| Front Differential              | Defender 110 | TBB000250   | 1   |
| Front Differential              | Defender 130 | TBB000250   | 1   |
| Differential fixing nuts        | All          | NY606042    | 10  |
| Stabilizer Bar nuts             | All          | NY110047L   | 4   |
| Front driveshaft nuts           | All          | NZ606042    | 4   |
| Sealant                         | All          | RTC3254     | *   |
| Differential Oil                |              |             | **  |

Table 3 - Renew Rear Differential

| Table 5 - Kellew Kear Differential |              |             |     |
|------------------------------------|--------------|-------------|-----|
| Description                        | Model        | Part Number | Qty |
| Rear Differential                  | Defender 90  | TBB000250   | 1   |
| Rear Differential                  | Defender 110 | TBB000270   | 1   |
| Rear Differential                  | Defender 130 | TBB000270   | 1   |
| Differential fixing nuts           | All          | NY606042    | 10  |
| Rear driveshaft nuts               | All          | NZ606042    | 4   |
| Brake Fluid                        | All          | SIJ500030   | 1   |
| Sealant                            | All          | RTC3254     | *   |
| Differential Oil                   |              |             | **  |

<sup>\*</sup>One tube of sealant will cover three vehicles. An allowance equivalent to £1.60 sterling may be claimed per vehicle to cover the cost of the sealant using sundry item code 'ZZZ001'.

For the initial top up during the oil level check procedure 0.1 litres of oil is required. For the second scenario during the oil level check procedure approximately 0.4 litres of oil is required. Should either the front or rear differential require replacement 1.6 litres of oil will be required.

<sup>\*\*</sup>Differential oil should be sourced locally using either Castrol EPX 80W090 or Texaco Geartex EP 85W-90.



The differential top up oil will be reimbursed at the £ sterling values quoted in Table 4 against sundry item code 'Other'.

Table 4 - differential oil reimbursement values

| Oil Qty   | Sundry I tem Value |
|-----------|--------------------|
| 0.1 Litre | £0.84              |
| 0.4 Litre | £3.36              |
| 1.6 Litre | £13.44             |

# **Warranty Information**

#### Table 5 - SROs

| Table 5 – 5103   |             |      |
|--|-------------|------|
| Description  | SRO         | Time |
| Renew front halfshafts                                   | 54.20.08    | 2.4  |
| Remove excess grease and refill                          | 05.10.10    | 0.1  |
| Check either front or rear differential fluid level – no | 51.15.89/30 | 0.2  |
| further action required                                  | 51.15.69/30 | 0.2  |
| Renew front halfshafts and front differential assembly   | 54.10.01    | 2.8  |
| Renew rear differential                                  | 51.15.01    | 1.3  |
| Drive in/drive out                                       | 02.02.02    | 0.2  |
|  |             |      |

## **GACES Direct Dealer Warranty**

Warranty claims should be submitted quoting the program code **Q038** together with option code X. In this instance it will also be necessary to quote the relevant SROs, parts and sundry items from Tables 1 through 5.

Note: The SRO that allows for the drive in/drive out allowance can only be claimed if the vehicle is brought back into the workshop for this action alone to be undertaken.

Warranty claims should be submitted in accordance with the current Land Rover Warranty Policy and Procedures Manual and its amendments, unless stated otherwise in this Service Action.

Yours faithfully

K Phelps

**Director - Service Operations** 

Attached: Appendix 1 – Affected Vehicles

Appendix 2 - Workshop Procedure



# Appendix 1 – Affected vehicles

Repair Item 1 – Renew front halfshaft.

Repair Item 2 – Check oil in front differential and if necessary renew front differential. Repair Item 3 – Check oil in rear differential and if necessary renew rear differential.

| Full Vin          | Country          | Repair Item         |
|-------------------|------------------|---------------------|
| SALLDHMS77A745177 | Australia        | Repair item 3       |
| SALLDHMS77A745242 | Australia        | Repair item 1 and 2 |
| SALLDKAS77A745248 | Australia        | Repair item 1 and 2 |
| SALLDHMS77A745255 | Australia        | Repair item 1 and 2 |
| SALLDHMS77A745300 | Australia        | Repair item 3       |
| SALLDHMS77A745417 | Australia        | Repair item 3       |
| SALLDHMS77A745446 | Australia        | Repair item 1 and 2 |
| SALLDVAS87A745190 | Austria          | Repair item 1 and 2 |
| SALLDVAS87A745211 | Austria          | Repair item 3       |
| SALLDVBS87A745365 | Austria          | Repair item 3       |
| SALLDHMS87A745180 | Belgium          | Repair item 3       |
| SALLDVAS87A745184 | Belgium          | Repair item 3       |
| SALLDVBS87A745593 | Belgium          | Repair item 3       |
| SALLDVAS87A746232 | Belgium          | Repair item 1 and 2 |
| SALLDVBS87A745209 | Brazil           | Repair item 3       |
| SALLDVBS87A745276 | Brazil           | Repair item 3       |
| SALLDVBS87A746276 | Brazil           | Repair item 1 and 2 |
| SALLDVBS87A745282 | Czech Republic   | Repair item 3       |
| SALLDVAS87A745264 | Denmark          | Repair item 3       |
| SALLDVAS87A745273 | Denmark          | Repair item 3       |
| SALLDVAS87A745319 | Denmark          | Repair item 1 and 2 |
| SALLDVAS87A745375 | Denmark          | Repair item 1 and 2 |
| SALLDHMT77A745602 | Falkland Islands | Repair item 3       |
| SALLDBHS87A745202 | France           | Repair item 1 and 2 |
| SALLDKHS87A745214 | France           | Repair item 1 and 2 |
| SALLDHMS87A745232 | France           | Repair item 1 and 2 |
| SALLDKHS87A745243 | France           | Repair item 1 and 2 |
| SALLDHMS87A745358 | France           | Repair item 1 and 2 |
| SALLDKAS87A745378 | France           | Repair item 1 and 2 |
| SALLDHMS87A745394 | France           | Repair item 3       |
| SALLDHMS87A745407 | France           | Repair item 3       |
| SALLDKAS87A745428 | France           | Repair item 1 and 2 |
| SALLDKAS87A745433 | France           | Repair item 1 and 2 |
| SALLDVAS87A745455 | France           | Repair item 1 and 2 |
| SALLDVBS87A745580 | France           | Repair item 3       |
| SALLDVBS87A745585 | France           | Repair item 3       |
| SALLDHFS87A745769 | France           | Repair item 3       |
| SALLDKAS87A745825 | France           | Repair item 1 and 2 |
| SALLDKAS87A745909 | France           | Repair item 1 and 2 |
| SALLDHMS87A745158 | Germany          | Repair item 3       |
| SALLDHMS87A745189 | Germany          | Repair item 3       |
| SALLDHMS87A745192 | Germany          | Repair item 3       |
| SALLDHMS87A745218 | Germany          | Repair item 3       |
| SALLDHMS87A745224 | Germany          | Repair item 1 and 2 |
| SALLDVAS87A745225 | Germany          | Repair item 1 and 2 |
| SALLDVBS87A745227 | Germany          | Repair item 3       |
| SALLDHMS87A745228 | Germany          | Repair item 1 and 2 |
| SALLDVAS87A745238 | Germany          | Repair item 1 and 2 |



| y                 |               |                     |
|-------------------|---------------|---------------------|
| Full Vin          | Country       | Repair Item         |
| SALLDHMS87A745338 | Germany       | Repair item 1 and 2 |
| SALLDVBS87A745355 | Germany       | Repair item 1 and 2 |
| SALLDKHS87A745366 | Germany       | Repair item 1 and 2 |
| SALLDHMS87A745382 | Germany       | Repair item 3       |
| SALLDVBS87A745399 | Germany       | Repair item 1 and 2 |
| SALLDHMS87A745437 | Germany       | Repair item 1 and 2 |
| SALLDVAS87A745441 | Germany       | Repair item 1 and 2 |
| SALLDVBS87A745609 | Germany       | Repair item 3       |
| SALLDHFS77A745182 | Hong Kong     | Repair item 3       |
| SALLDKHS87A745569 | Israel        | Repair item 1 and 2 |
| SALLDBAS87A746148 | Israel        | Repair item 1 and 2 |
| SALLDHMS87A745235 | Italy         | Repair item 1 and 2 |
| SALLDVBS87A745247 | Italy         | Repair item 1 and 2 |
| SALLDVAS77A745249 | Italy         | Repair item 1 and 2 |
| SALLDVBS87A745291 | Italy         | Repair item 3       |
| SALLDVBS87A745293 | Italy         | Repair item 3       |
| SALLDVBS87A745297 | Italy         | Repair item 3       |
| SALLDVBS87A745301 | Italy         | Repair item 3       |
| SALLDVAS87A745317 | Italy         | Repair item 1 and 2 |
| SALLDKHS87A745398 | Italy         | Repair item 1 and 2 |
| SALLDVBS87A745503 | Italy         | Repair item 1 and 2 |
| SALLDVBS87A745507 | Italy         | Repair item 1 and 2 |
| SALLDVBS87A745576 | Italy         | Repair item 1 and 2 |
| SALLDHMS87A745689 | Italy         | Repair item 3       |
| SALLDHHS87A745774 | Italy         | Repair item 1 and 2 |
| SALLDHMS87A745887 | Italy         | Repair item 3       |
| SALLDVBS87A745914 | Italy         | Repair item 1 and 2 |
| SALLDHMS87A745971 | Italy         | Repair item 3       |
| SALLDHMS87A745983 | Italy         | Repair item 3       |
| SALLDHMT87A745665 | Morocco       | Repair item 3       |
| SALLDHMT77A745905 | Morocco       | Repair item 3       |
| SALLDHMS87A745160 | Netherlands   | Repair item 3       |
| SALLDBAS87A745262 | Netherlands   | Repair item 1 and 2 |
| SALLDVAS87A745357 | Netherlands   | Repair item 1 and 2 |
| SALLDVBS87A745373 | Netherlands   | Repair item 3       |
| SALLDHMT87A745368 | New Caledonia | Repair item 1 and 2 |
| SALLDHMS77A745292 | New Zealand   | Repair item 3       |
| SALLDHMS77A745330 | New Zealand   | Repair item 1 and 2 |
| SALLDVBS77A745347 | New Zealand   | Repair item 1 and 2 |
| SALLDHMS77A745370 | New Zealand   | Repair item 3       |
| SALLDHMS77A745392 | New Zealand   | Repair item 3       |
| SALLDHMS77A745402 | New Zealand   | Repair item 3       |
| SALLDHMS77A745411 | New Zealand   | Repair item 1 and 2 |
| SALLDVBS77A745419 | New Zealand   | Repair item 1 and 2 |
| SALLDHMS77A745422 | New Zealand   | Repair item 1 and 2 |
| SALLDHMS77A745427 | New Zealand   | Repair item 3       |
| SALLDHMS87A745206 | Norway        | Repair item 3       |
| SALLDVAS87A745207 | Portugal      | Repair item 1 and 2 |
| SALLDVAS87A745325 | Portugal      | Repair item 3       |
| SALLDKHS87A745356 | Portugal      | Repair item 1 and 2 |
| SALLDHFS87A745823 | Portugal      | Repair item 1 and 2 |
| SALLDKHS87A746293 | Portugal      | Repair item 1 and 2 |
| SALLDHMS87A745315 | Russia        | Repair item 1 and 2 |
|                   |               | <u> </u>            |



| CALL DUMCOZAZAE 27A | Durada       | Denois Hors 1 and 2 |
|---------------------|--------------|---------------------|
| SALLDHMS87A745374   | Russia       | Repair item 1 and 2 |
| Full Vin            | Country      | Repair Item         |
| SALLDVBS87A745387   | Russia       | Repair item 3       |
| SALLDVBS87A745390   | Russia       | Repair item 3       |
| SALLDVBS87A745424   | Russia       | Repair item 1 and 2 |
| SALLDVBS87A745439   | Russia       | Repair item 1 and 2 |
| SALLDHMS87A745677   | Russia       | Repair item 3       |
| SALLDYBT77A745184   | Russia       | Repair item 3       |
| SALLDVBT77A745186   | South Africa | Repair item 1 and 2 |
| SALLDVBT77A745197   | South Africa | Repair item 1 and 2 |
| SALLDVBT77A745213   | South Africa | Repair item 3       |
| SALLDVBT77A745221   | South Africa | Repair item 3       |
| SALLDVBT77A745280   | South Africa | Repair item 3       |
| SALLDHMT77A745296   | South Africa | Repair item 3       |
| SALLDHMT77A745332   | South Africa | Repair item 1 and 2 |
| SALLDHMT77A745360   | South Africa | Repair item 1 and 2 |
| SALLDVBT77A745409   | South Africa | Repair item 1 and 2 |
| SALLDUMT77A745414   | South Africa | Repair item 1 and 2 |
| SALLDHMT77A745440   | South Africa | Repair item 3       |
| SALLDHMT77A745454   | South Africa | Repair item 3       |
| SALLDHMT77A745458   | South Africa | Repair item 3       |
| SALLDHMT77A745460   | South Africa | Repair item 3       |
| SALLDVBT77A745512   | South Africa | Repair item 1 and 2 |
| SALLDVBT77A745599   | South Africa | Repair item 3       |
| SALLDHMT77A745797   | South Africa | Repair item 1 and 2 |
| SALLDHMS87A745230   | Spain        | Repair item 3       |
| SALLDHMS87A745250   | Spain        | Repair item 1 and 2 |
| SALLDHMS87A745396   | Spain        | Repair item 3       |
| SALLDHMS87A745435   | Spain        | Repair item 1 and 2 |
| SALLDKAS87A745502   | Spain        | Repair item 1 and 2 |
| SALLDHMS87A745594   | Spain        | Repair item 3       |
| SALLDHMS87A745600   | Spain        | Repair item 3       |
| SALLDHMS87A745827   | Spain        | Repair item 1 and 2 |
| SALLDVBS87A745838   | Spain        | Repair item 1 and 2 |
| SALLDHMS87A745989   | Spain        | Repair item 3       |
| SALLDHMS87A746157   | Spain        | Repair item 1 and 2 |
| SALLDHMS87A746159   | Spain        | Repair item 1 and 2 |
| SALLDVBS87A746184   | Spain        | Repair item 3       |
| SALLDHMS87A746259   | Spain        | Repair item 1 and 2 |
| SALLDVBS87A745377   | Switzerland  | Repair item 1 and 2 |
| SALLDHMS87A745385   | Switzerland  | Repair item 3       |
| SALLDHMS87A745425   | Switzerland  | Repair item 1 and 2 |
| SALLDHMS87A746135   | Switzerland  | Repair item 1 and 2 |
| SALLDVAS77A744261   | UK           | Repair item 1 and 2 |
| SALLDVBS77A745168   | UK           | Repair item 3       |
| SALLDHMS77A745171   | UK           | Repair item 3       |
| SALLDVAS77A745172   | UK           | Repair item 1 and 2 |
| SALLDBAS77A745183   | UK           | Repair item 1 and 2 |
| SALLDHMS77A745187   | UK           | Repair item 1 and 2 |
| SALLDVBS77A745195   | UK           | Repair item 3       |
| SALLDHMS77A745200   | UK           | Repair item 3       |
| SALLDBAS77A745201   | UK           | Repair item 1 and 2 |
| SALLDKAS77A745208   | UK           | Repair item 1 and 2 |
| SALLDHMS77A745212   | UK           | Repair item 1 and 2 |



| SALLDVBS77A745215 | UK      | Repair item 3  |
|-------------------|---------|--|
| SALLDHMS77A745216 | UK      | Repair item 1 and 2  |
| Full Vin          | Country | Repair Item  |
| SALLDHAT87A745217 | UK      | No action required - vehicles to be                            |
| SALLDHAT6/A/45217 | UK      | reworked prior to dispatch                                     |
| SALLDHMS77A745222 | UK      | Repair item 1 and 2  |
| SALLDBHS77A745231 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDBAS77A745233 | UK      | Repair item 1 and 2  |
| SALLDBAS77A745236 | UK      | Repair item 1 and 2  |
| SALLDBAS77A745241 | UK      | Repair item 1 and 2  |
| SALLDBAS77A745244 | UK      | Repair item 1 and 2  |
| SALLDHFS77A745246 | UK      | Repair item 1 and 2  |
| SALLDHMS77A745251 | UK      | Repair item 1 and 2  |
| SALLDBAS77A745252 | UK      | Repair item 1 and 2  |
| SALLDVAS77A745254 | UK      | Repair item 3  |
| SALLDBAS77A745259 | UK      | Repair item 1 and 2  |
| SALLDHMS77A745265 | UK      | Repair item 1 and 2  |
| SALLDHMS77A745283 | UK      | Repair item 3  |
| SALLDBAS77A745286 | UK      | Repair item 1 and 2  |
| SALLDVAS77A745288 | UK      | Repair item 1 and 2  |
| SALLDVAS77A745303 | UK      | Repair item 1 and 2  |
| SALLDVBS77A745340 | UK      | Repair item 1 and 2  |
| SALLDHFS77A745349 | UK      | Repair item 1 and 2  |
| SALLDHAT87A745354 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745359 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDKAS77A745361 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHMS77A745362 | UK      | Repair item 3  |
| SALLDVBS77A745367 | UK      | Repair item 3  |
| SALLDKHS77A745372 | UK      | Repair item 1 and 2  |
| SALLDHMS77A745379 | UK      | Repair item 3  |
| SALLDKAS77A745383 | UK      | Repair item 1 and 2  |
|                   |         | No action required - vehicles to be                            |
| SALLDHAT87A745386 | UK      | reworked prior to dispatch                                     |
| SALLDHAT87A745391 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDBHS77A745393 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745395 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745401 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDBAS77A745432 | UK      | Repair item 1 and 2  |
| SALLDHAT87A745436 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDKAS77A745438 | UK      | Repair item 1 and 2  |
| SALLDHMS77A745442 | UK      | Repair item 3  |
| SALLDHAT87A745499 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDKAS77A745508 | UK      | Repair item 1 and 2  |
|                   |         | No action required - vehicles to be                            |
| SALLDHAT87A745511 | UK      | reworked prior to dispatch                                     |



| SALLDHAT87A745522 | UK      | No action required - vehicles to be reworked prior to dispatch |
|-------------------|---------|--|
| Full Vin          | Country | Repair Item  |
| SALLDHAT87A745578 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745584 | UK      | Repair item 3  |
| SALLDHAT87A745589 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745601 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDVAS77A745603 | UK      | Repair item 3  |
| SALLDHMS77A745667 | UK      | Repair item 3  |
| SALLDHAT87A745673 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745678 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745768 | UK      | Repair item 3  |
| SALLDHAS77A745770 | UK      | Repair item 3  |
| SALLDHMS87A745773 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745780 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745824 | UK      | Repair item 1 and 2  |
| SALLDKAS77A745831 | UK      | Repair item 1 and 2  |
| SALLDHAS77A745848 | UK      | Repair item 1 and 2  |
| SALLDHAS77A745872 | UK      | Repair item 1 and 2  |
| SALLDHAT87A745882 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745894 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745900 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745901 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745906 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745911 | UK      | Repair item 1 and 2  |
| SALLDHAT87A745912 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAS77A745968 | UK      | Repair item 3  |
| SALLDHAT87A745972 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHAT87A745996 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDVAS77A746192 | UK      | Repair item 3  |
| SALLDVBS77A746258 | UK      | Repair item 1 and 2  |
| SALLDHMS77A746303 | UK      | Repair item 3  |
| SALLDHHS77A746407 | UK      | No action required - vehicles to be reworked prior to dispatch |
| SALLDHMS77A747253 | UK      | Repair item 1 and 2  |



## **Appendix 2 – Workshop Procedure**

Note: Please ensure that you check Appendix 1 to determine what repair is required for each individual vehicle as not all vehicles require the same repair.

Repair Item 1 – Renew front halfshaft.

Repair Item 2 – Check oil in front differential and if necessary renew front differential.

Repair Item 3 – Check oil in rear differential and if necessary renew rear differential.

| Item | Description   |  |  |
|------|---|--|--|
|      | Repair I tem 1  |  |  |
| 1    | Note: Carry out the workshop procedure in GTR for 'Disassembly' up to step 6 only (Withdraw axle shaft and constant velocity joint from axle casing).  Remove the Front Stub Axle, Constant Velocity (CV) Joint and Swivel Pin Housing up to step 6 only (see Global Technical Reference GTR Workshop Manual, section: 205-03).   |  |  |
| 2    | Remove as much grease as possible from the swivel pin housing.  |  |  |
| 3    | Note: Check the differential oil level in Repair I tem 2 to see if a new differential is required, before installing the new halfshafts.  Install new halfshafts.   |  |  |
| 4    | Note: Carry out the workshop procedure in GTR for 'Assembly' from step 4 onwards (Remove bearing and oil seal using special tool LRT-37-004 and slide hammer LRT-99-004. Ensure lip of tool locates behind bearing to drive it out). Install the Front Stub Axle, Constant Velocity (CV) Joint and Swivel Pin Housing from step 4 onwards (see Global Technical Reference GTR Workshop Manual, section: 205-03).  |  |  |
|      | Repair I tem 2  |  |  |
| 1    | Raise the vehicle on ramp.  |  |  |
| 2    | Remove the front differential oil level plug.   |  |  |
| 3    | <ul> <li>If oil is visible, or you can detect oil just below the level hole:</li> <li>Top up the oil level until the oil trickles out of the hole.</li> <li>Install the oil level plug. No further action required on the front differential.</li> </ul>  |  |  |
| 4    | If no oil can be detected:  |  |  |
|      | <ul> <li>Remove the differential drain plug and allow the oil to drain into a suitable measuring jug.</li> <li>If the collected oil in the measuring jug is 1.2 litres or more - Top up the oil level until the oil trickles out of the hole.</li> <li>Install the oil level plug. No further action required on the front differential.</li> <li>If the collected oil in the measuring jug is less than 1.2 litres. Carry on from step 5.</li> </ul>                                     |  |  |
| 5    | Install a new front differential (see Global Technical Reference GTR Workshop Manual, section: 205-03).   |  |  |
|      | Repair Item 3   |  |  |
| 1    | Raise the vehicle on ramp.  |  |  |
| 3    | Remove the rear differential oil level plug.  |  |  |
| 3    | <ul> <li>If oil is visible, or you can detect oil just below the level hole:</li> <li>Top up the oil level until the oil trickles out of the hole.</li> <li>Install the oil level plug. No further action required on the front differential.</li> </ul>  |  |  |
| 4    | <ul> <li>If no oil can be detected:</li> <li>Remove the differential drain plug and allow the oil to drain into a suitable measuring jug.</li> <li>If the collected oil in the measuring jug is 1.2 litres or more - Top up the oil level until the oil trickles out of the hole.</li> <li>Install the oil level plug. No further action required on the front differential.</li> <li>If the collected oil in the measuring jug is less than 1.2 litres. Carry on from step 5.</li> </ul> |  |  |
| 5    | Install a new rear differential (see Global Technical Reference GTR Workshop Manual, section: 205-02).  |  |  |