

# MT203 操作步驟

Kenny Wu  
20 November, 2020



# ARCMIS V5 下執行 MT203

The screenshot displays the ARCMIS V5 user configuration window (MT203). The window title is "ARCMIS 5(吳世仁) (ARCADY) (Server=arc-jvsq)". The left sidebar shows a "Start Menu" with various system options. The main area contains a "User Information" form with the following fields:

Field	Value
Dept. Name:	硬體二課 (二處三節)
User ID:	A060008
User Name:	吳世仁
Last Update Password:	1/1/0001 12:00:00 AM
Last Login:	11/9/2020 3:40:20 PM
Login times:	2449
MDI Mode:	<input type="checkbox"/>
Large Toolbar:	<input checked="" type="checkbox"/>

On the right side of the form, there are additional fields for password and system settings:

Field	Value
Original password:	●●●●●●●●
New Password:	
Confirm Password:	
Language:	English
System Style:	Office2013LightGray
Email:	kenny_wu@arcadyan.com.tw
Tel NO:	
Fax NO:	

The bottom status bar shows "Ready" and a progress indicator.

# 選擇 N 階料號，確認 Owner 是不是自己的工號

ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc\_test\_uat)

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VF MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SIZVR9116000J
2	N	101337000020J	SIZVR9116000J
3	N	101477000025J	SIZVR9116000J
4	N	101477000056J	SIZVR9116000J
5	N	102010301100E	SIZVR9116000J
6	N	102022205100E	SIZVR9116000J
7	N	102027202100J	SIZVR9116000J
8	N	102030200100E	SIZVR9116000J
9	N	1020A0016000J	SIZVR9116000J
10	N	1020A0019000J	SIZVR9116000J
11	N	1020A0023000J	SIZVR9116000J
12	N	1020A0025000J	SIZVR9116000J

可備List

Item	可備料	Part No.	Product No.
No Records			

Error List(顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SIZVR9116000J	141911620020J	N

Save success

Average:185 Count:1 Sum:185

# MT225=> MT203 owner change

ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc\_test\_uat)

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml (MT225) 34. BOM Prepare change Owner-W\_BM\_T018.xml

Product No. NIC198122045J

Item	Owner	Product No.	Description	Update By	Dt Update
1	龍義琳	NIC198122045J	??PCBA WN8122BTAC-HF-19 RTL8822CU		11/11/2020 15:21

A060008

User ID.	Name
A060008	吳世仁

把 Owner 改成自己的工號

dw1 retrieved

# 編輯需策備的N階料號方式

方法一: 直接在系統裡操作

方法二: Export BOM excel file

# 編輯需策備的N階料號方式

方法一：直接在系統裡操作

# 編輯需策備的N階料號

## 方法一: 直接在系統裡操作

ARCMS 5(5.1.5) (MR-ADY) (Server: arc-sql2 (arc-test-dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

1

不可備List

	Item	可備料	Part No.	Product No.
	1	N	1020107000043J	SI2VR9116000J
	2	N	1020337000020J	SI2VR9116000J
	3	N	1020477000025J	SI2VR9116000J
	4	N	1020477000056J	SI2VR9116000J
	5	N	102010301100E	SI2VR9116000J
	6	N	102022205100E	SI2VR9116000J
	7	N	102027202100J	SI2VR9116000J
	8	N	102030200100E	SI2VR9116000J
	9	N	1020A0016000J	SI2VR9116000J
	10	Y	1020A0019000J	SI2VR9116000J
	11	Y	1020A0023000J	SI2VR9116000J
	12	N	1020A0025000J	SI2VR9116000J

可備List

	Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料	
	1	SI2VR9116000J	141911620020J	N	7.PCB

Save success Y

### 步驟1:

在不可備 List 欄位裡可策備的料，把“N”變更為“Y”，儲存後系統會把變更過的料號，分類到可備 List 的欄位裡。

Digital RD 編輯完，把Owner 轉給 RF RD 編輯RF 用料，最後Owner 請轉給 Digital RD

# 編輯需策備的N階料號

## 方法一: 直接在系統裡操作

ARCMS 5(5) (5) (ARCADY) (Server: arc-sql2 (arc-test-dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date
17	NIZAS911B046M	2020/12/31	30K		2021/01/12	??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51
18	NIC198122045J	2021/01/29	2000K	300K	2021/03/17	??PCBA WN8122BTFC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29
19	NWSTH9013011J	2021/01/28	20000	300K*200	2020/12/31	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32
20	NIZAS911701NM			400K*10	2020/11/27	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38		

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SI2VR9116000J
2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

步驟2:  
不可策備料號，輸入預計可以開始策備的時間

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法一: 直接在系統裡操作

ARCMS 5(5515) (MRADY) (Server: arc-sql2 (arc-test-04))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SI2VR9116000J
2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

3

步驟3:  
Error list 裡的料號 (有未處理的料號, 系統還是可以儲存; 處理完後 PMC 才可以開立 X工單)

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法一: 直接在系統裡操作

ARCMS 5(5.1.5) (MR-ADY) (Server: arc-sql2 (arc-test-04))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->「Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29
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20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38		

不可備List

Item	可備料	Part No.	Product No.
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2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

步驟4:  
輸入"RD同意"可策備的數量或輸入給PMC參考的備注訊息。

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法一：直接在系統裡操作

ARCMS 5(5.0.5) (MR-ADY) (Server: arc-sql2 (arc-test-dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

5

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
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20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
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2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

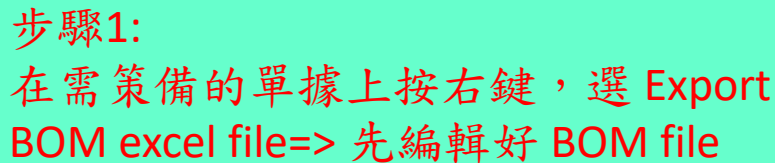
步驟5:  
完成後即可儲存。

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號方式

方法二: Export BOM excel file



# 編輯需策備的N階料號

## 方法二: Export BOM excel file

### 匯出後的Excel file

NIC198122045J\_BOM [相容模式] - Excel

	A	B	C	D	E	F	G	H	I	J
	Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
1	20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
2	2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
3	204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
4	204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
5	204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
6	110300476300J	U2	SIC198122045J	1	RF IC RTL8822CU-C	1		N	84	Y
7	1020A0037700J	L5	SIC198122045J	1	IND MLCI 1MHz 1uH	1		N	70	N
8	1025A0006200J	DX1, DX2	SIC198122045J	2	DIPLEXER 2.4GHz 0	1		N	70	N

### 步驟2:

可以策備的料號，把“N 改成 Y”；不可策備的料，維持“N”

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

### 匯出後的Excel file

NIC198122045J\_BOM [相容模式] - Excel

Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
110300476300J	L12	SIC198122045J	1	BE IC RTI 8822CULC	1		N	84	Y

### 步驟3:

“L/T 比較長” and “L/T 超過預計生產日=> Y”

=> 這些是交期不好的料，在“是否可備料”欄位，請優先考慮這些料是否可以策備

使用方法一，直接在MT203編輯策備資料，建議要到 excel file 確認過是否有交期不好的料。  
因為 MT203 沒有“L/T” and “L/T 超過預計生產日” 這二個訊息

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

### 匯出後的Excel file

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	A	B	C	D	E	F	G	H	I	J
	Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
1	20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
2	2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
3	204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
4	204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
5	204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
6	110300476300J	U2	SIC198122045J	1	RF IC RTL8822CU-C	1		N	84	Y
7	1020A0037700J	L5	SIC198122045J	1	IND MLCI 1MHz 1uH	1		N	70	N
8	1025A0006200J	DX1, DX2	SIC198122045J	2	DIPLEXER 2.4GHz 0	1		N	70	N

#### 步驟4:

1. N 階 BOM 包含 RF and Digital 用料

=>是否可備料欄位由 digital RD 彙整完後 Import 到 MT203

2. 是否可備料 default 設定成 “N”，請避免修改成 “空白”

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sql2(arc\_test.dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SI2VR9116000J
	2	N	101337000020J	SI2VR9116000J
	3	N	101477000025J	SI2VR9116000J
	4	N	101477000056J	SI2VR9116000J
	5	N	102010301100E	SI2VR9116000J
	6	N	102022205100E	SI2VR9116000J
	7	N	102027202100J	SI2VR9116000J
	8	N	102030200100E	SI2VR9116000J
	9	N	1020A0016000J	SI2VR9116000J
	10	Y	1020A0019000J	SI2VR9116000J
	11	Y	1020A0023000J	SI2VR9116000J
	12	N	1020A0025000J	SI2VR9116000J

可備List

	Item	可備料	Part No.
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5

Import BOM excel file

步驟5:  
點選需策備N階料號的單據，按右鍵選 Import BOM excel file，匯入編輯好的 Excel file

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMS 5 (英世仁) (ARCADY) (Server=arc-sqlt2(arc\_test\_dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	
16	NPHTE3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27	龍義琳
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/11 17:00:41	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳

不可備List

Item	可備料	Part No.	Product No.
12	N	1024A0004100J	SIC198122045J
13	N	115000617000J	SIC198122045J
14	N	1195A0000023J	SIC198122045J
15	N	116000281800J	SIC198122045J
16	N	1025A0006200J	SIC198122045J
17	N	1020A0037500J	SIC198122045J
18	N	1020A0037700J	SIC198122045J
19	N	110300476300J	SIC198122045J
20	N	204475000024J	SIC198122045J
21	N	204105000031J	SIC198122045J
22	N	204104AA0007J	SIC198122045J
23	N	2042264A0006J	SIC198122045J
24	N	20413D000003J	SIC198122045J

可備List

Item	可備料	Part No.	Product No.
1	Y	20001000JN60J	SIC198122045J
2	Y	20047010A040J	SIC198122045J

Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料	
1	SIC198122045J	141812220048J	N	7.PCB

步驟6:  
Excel 匯入後，系統自動分類好“可策備”或“不可策備”的料號

dw9 retrieved

Average:24 Count:1 Sum:24

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sql2(arc\_test\_dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List (黃色為PC維護欄位); 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/27	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/11/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SI2VR9116000J
2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List (顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

步驟7:  
不可策備料號，輸入預計可以開始策備的時間

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMIS 5(英世仁) (ARCADY) (Server=arc-sqlt2(arc\_test.dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

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Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SI2VR9116000J
2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

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步驟8:  
Error list 裡的料號 (有未處理的料號，系統還是可以儲存；處理完後 PMC 才可以開立 X工單)

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMIS 5(英世仁) (ARCADY) (Server=arc-sql2(arc\_test.dat))

File Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFC-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SI2VR9116000J
2	N	101337000020J	SI2VR9116000J
3	N	101477000025J	SI2VR9116000J
4	N	101477000056J	SI2VR9116000J
5	N	102010301100E	SI2VR9116000J
6	N	102022205100E	SI2VR9116000J
7	N	102027202100J	SI2VR9116000J
8	N	102030200100E	SI2VR9116000J
9	N	1020A0016000J	SI2VR9116000J
10	Y	1020A0019000J	SI2VR9116000J
11	Y	1020A0023000J	SI2VR9116000J
12	N	1020A0025000J	SI2VR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SI2VR9116000J	141911620020J	N

步驟9:  
輸入"RD同意"可策備的數量或輸入給PMC參考的備注訊息。

Save success Y

Average:非數值 Count:0 Sum:0

# 編輯需策備的N階料號

## 方法二: Export BOM excel file

ARCMIS 5(英世仁) (ARCADY) (Server=arc-sqlt2(arc\_test.dat))

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MR192

Active Data History Data

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Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

Item	可備料	Part No.	Product No.
1	N	101107000043J	SIZVR9116000J
2	N	101337000020J	SIZVR9116000J
3	N	101477000025J	SIZVR9116000J
4	N	101477000056J	SIZVR9116000J
5	N	102010301100E	SIZVR9116000J
6	N	102022205100E	SIZVR9116000J
7	N	102027202100J	SIZVR9116000J
8	N	102030200100E	SIZVR9116000J
9	N	1020A0016000J	SIZVR9116000J
10	Y	1020A0019000J	SIZVR9116000J
11	Y	1020A0023000J	SIZVR9116000J
12	N	1020A0025000J	SIZVR9116000J

可備List

Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SIZVR9116000J	141911620020J	N

步驟10:  
完成後即可儲存。

Save success Y

Average:非數值 Count:0 Sum:0

# MT203 maintain

# MT203 maintain

ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc\_test\_uat)

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

MT225

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date
12	NWSRL2213000J			5000K	2021/02/24	??PCBA HMB2213AW22-RL MAIN	A170012	2020/11/05 13:26:20	A170012	2020/11/10 16:03:24
13	NWSTT3038204T				2020/12/04	PCBA STB-3038FB_D01-TT EU	A090028	2020/11/05 13:38:34		2020/11/05 13:38:34
14	NOBDN2001000M				2020/11/30	***??PCBA UMA2001A-DN MAIN	A170012	2020/11/05 16:57:47		2020/11/05 16:57:47
15	NIZAS9117422M	2020/11/26	12M*200K	2000K	2020/04/30	??PCBA WG9117AAC34-ASU U...	A170012	2020/11/10 17:04:45	A170012	2020/11/10 17:16:57
16	NPHTE3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51
18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/11 17:00:41

不可備List

Item	可備料	Part No.	Product No.
7	N	115000597200J	SIC198122045J
8	N	115000617000J	SIC198122045J
9	N	115000623900J	SIC198122045J
10	N	116000281800J	SIC198122045J
11	N	118200014700J	SIC198122045J
12	N	1195A0000023J	SIC198122045J
13	N	123000056100J	SIC198122045J
14	Y	14112220048J	SIC198122045J
15	N	20000000005J	SIC198122045J
16	N	20002200A030J	SIC198122045J

可備List

Item	可備料
1	Y
2	Y

Save success N

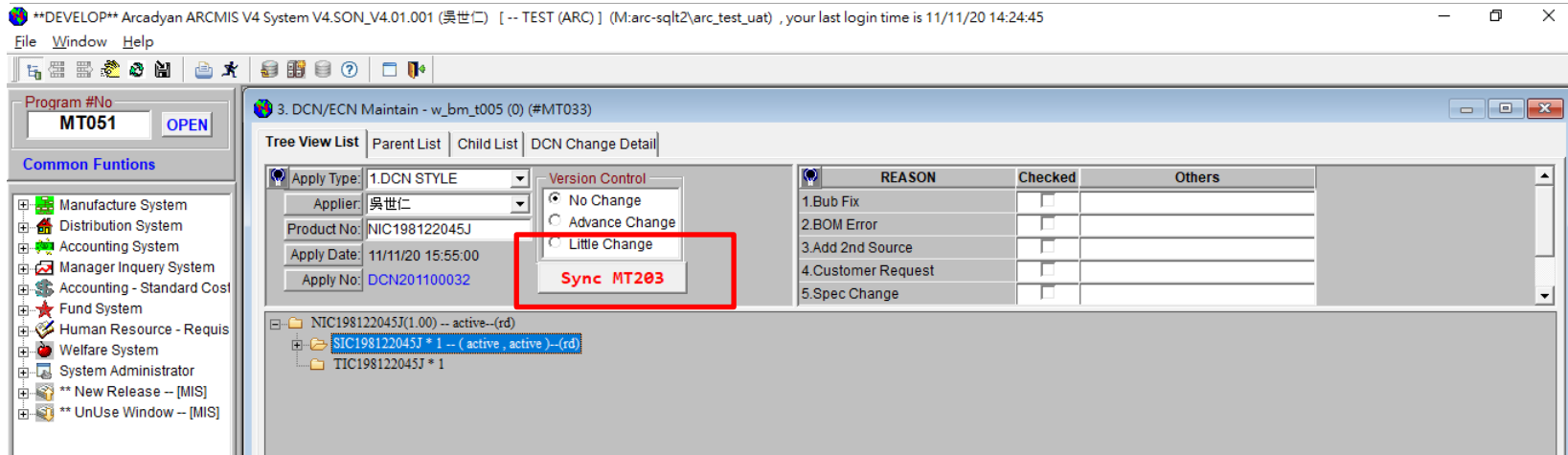
Average:非數值 Count:0 Sum:0

可策備或是不可策備的料號，有變更/調整後，需要 maintain MT203

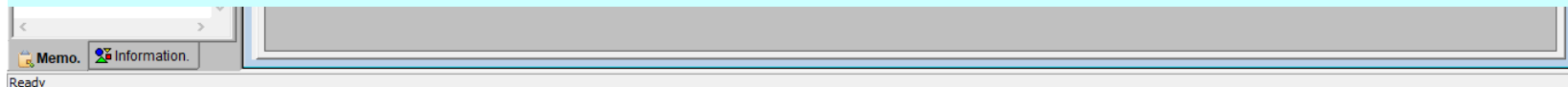
方法1. 直接在系統裡變更“N->Y” or “Y->N”，儲存後系統會把變更過的料號重新分類

方法2. 重新 Import 編輯過 Excel file，系統會先清掉“可策備/不可策備”欄位裡的料號，再匯入新的資料

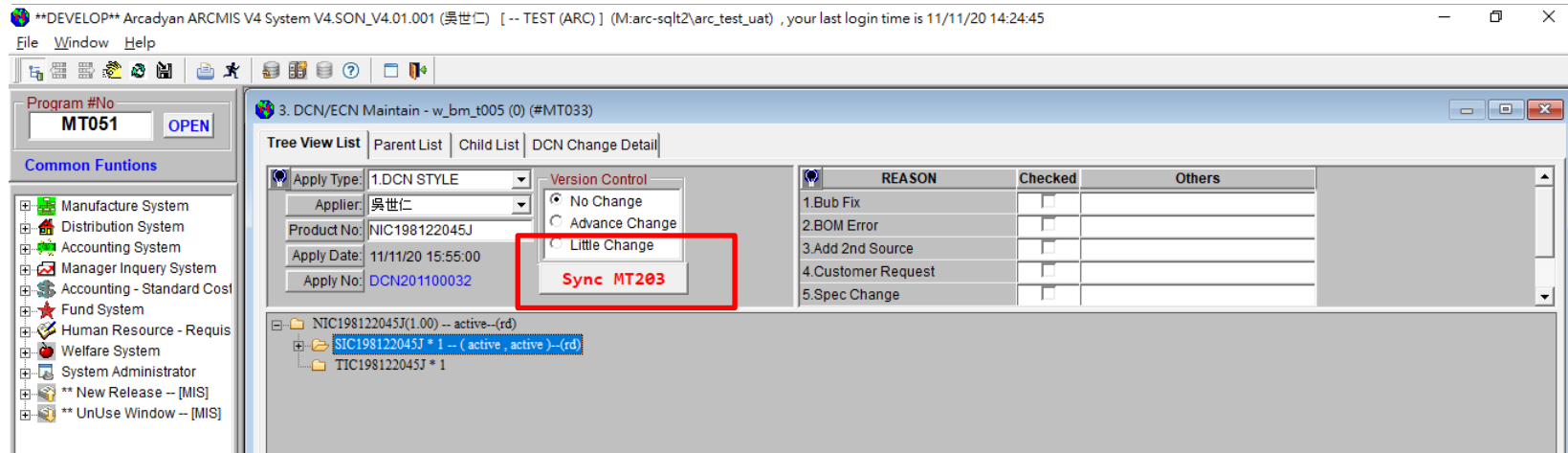
# MT033 DCN BOM 修改



已經在MT203建立過單據的案子，在“MT033 修改BOM後”，有“新增”或“刪除”料號，會影響到 MT203 策備的資料  
=> MT033新增 “Sync MT203”的功能，點擊後，BOM “新增”或“刪除”後的料號，系統會自動 Sync 到 MT203。

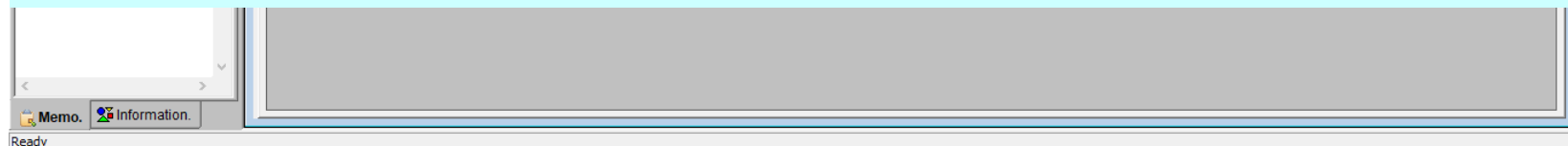


# MT033 DCN BOM 修改



## Sync 到 MT203

新增的料號=> default 歸類到不可備 List 欄位裡，RD 再到MT203 maintain是否可以策備  
刪除的料號=> MT203 策備系統自動刪除此料號  
數量或零件位置變更(料號不變)，不用做 Sync MT203 的動作



# Close 策備單據- 由PMC 負責

ARCMS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc\_test\_uat)

Tile Menu (AT000) \*\* User Information-W\_sys\_user\_configuration.xml (MT203) 34. BOM Prepare-W\_BM\_T017.xml

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date
13	NWSTT3038204T				2020/12/04	PCBA STB-3038FB_D01-TT EU	A090028	2020/11/05 13:38:34		2020/11/05 13:38:34
14	NOBDN2001000M				2020/11/30	***??PCBA UMA2001A-DN MAIN	A170012	2020/11/05 16:57:47		2020/11/05 16:57:47
15	NIZAS9117422M	2020/11/26	12M*200K	2000K	2020/04/30	??PCBA WG9117AAC34-ASU U...	A170012	2020/11/10 17:04:45	A170012	2020/11/10 17:16:57
16	NPHT3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51
18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFC-HF-19...	A060008	2020/11/11 15:21:30		
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdeto	A170012	2020/11/11 17:23:11		
20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:31		
21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:31		
22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:31		

dw5 retrieved

1. 在策備的單據上按右鍵，選 Close 策備BOM (Close 權限: PMC)

2. Close 後的單據會移到 History Data 裡

Close 策備BOM

MT203 MIS: Stella\_wu #14389