

MT203 操作步驟

Kenny Wu
20 November, 2020



ARCMIS V5 下執行 MT203

ARCMIS 5(吳世仁) (ARCADY) (Server=arc-jvsql)

Start Menu

- My Favorite
- Manufacture System
- Distribution System
- Accounting System
- Manager Inquiry System
- Accounting - Standard Cost System
- Fund System
- Human Resource - Requisition Issue
- Welfare System
- System Administrator
- User Info
- Logout

Open

Ready |

Dept. Name: 硬體二課 (二處三部)

User ID: A060008

User Name: 吳世仁

Last Update Password: 1/1/0001 12:00:00 AM

Last Login: 11/9/2020 3:40:20 PM

Login times: 2449

MDI Mode:

Large Toolbar:

Original password: ●●●●●●●●

New Password:

Confirm Password:

Language: English

System Style: Office2013LightGray

Email: kenny_wu@arcadyan.com.tw

Tel NO:

Fax NO:

選擇 N 階料號，確認 Owner 是不是自己的工號

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ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc_test_uat)

Start Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至[MT225];若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	P
▶	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龐義琳
	18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龐義琳
	19	NWSTH9013011J	2021/01/28	20000		2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龐義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
▶	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VF MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
▶	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	N	1020A0019000J	SIZVR9116000J
	11	N	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.
			No Records	

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
▶	1	SIZVR9116000J	141911620020J	N
			7.PCB	

Save success | Average:185 Count:1 Sum:185

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MT225=> MT203 owner change

The screenshot shows a software interface titled "ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc_test_uat)". The window title bar also includes "(MT203) 34. BOM Prepare-W_BM_T017.xaml" and "(MT225) 34. BOM Prepare change Owner-W_BM_T018.xaml". The main area displays a table with columns: Item, Owner, Product No., Description, Update By, Dt Update. A row is selected with Item 1, Owner 蘭義琳, Product No. NIC198122045J, Description ??PCBA WN8122BTFAC-HF-19 RTL8822CU, Update By 11/11/2020 15:21. A red box highlights the "Owner" column header and the dropdown menu. A modal dialog box is open over the table, showing "User ID." and "Name" fields. The "Name" field contains "A060008" and "吳世仁", which is highlighted with a red box. The text "把 Owner 改成自己的工號" is overlaid in large red font across the center of the dialog.

Item	Owner	Product No.	Description	Update By	Dt Update
1	蘭義琳	NIC198122045J	??PCBA WN8122BTFAC-HF-19 RTL8822CU		11/11/2020 15:21

把 Owner 改成自己的工號

編輯需策備的N階料號方式

方法一：直接在系統裡操作

方法二：Export BOM excel file

編輯需策備的N階料號方式

方法一：直接在系統裡操作

編輯需策備的N階料號

方法一：直接在系統裡操作

ARCMIS 5(主) (ARCADYAN Server - sql - v1_test_dat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Sample/Master

MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC 預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K		2021/01/12	??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/03/17	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
>	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

1

不可備 List

Item	可備料	Part No.	Product No.
1 N	10107000043J	SIZVR9116000J	
2 N	101337000020J	SIZVR9116000J	
3 N	101477000025J	SIZVR9116000J	
4 N	101477000056J	SIZVR9116000J	
5 N	102010301100E	SIZVR9116000J	
6 N	102022205100E	SIZVR9116000J	
7 N	102027202100J	SIZVR9116000J	
8 N	102030200100E	SIZVR9116000J	
9 N	1020A0016000J	SIZVR9116000J	
10 Y	1020A0019000J	SIZVR9116000J	
11 Y	1020A0023000J	SIZVR9116000J	
12 N	1020A0025000J	SIZVR9116000J	

可備 List

Item	可備料	Part No.	Product No.

Error List(顯示異常資料) 若有資料則PC無法Kit工單

Item	Product No.	Part No.	是否可備料
1	SIZVR9116000J	141911620020J	N

步驟1:

在不可備 List 欄位裡可策備的料，把“N變更為Y”，儲存後系統會把變更過的料號，分類到可備 List 的欄位裡。

Digital RD 編輯完，把Owner 轉給 RF RD編輯RF用料，最後Owner 請轉給 Digital RD

Save success

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Sum:0

編輯需策備的N階料號

方法一：直接在系統裡操作

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ARCMIS 5(英仁) (ARCADYAN Server - sql - v1.0_test.dat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Save/My
MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K		2021/01/12	??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/03/07	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2020/03/07	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/03/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
	1	SIZVR9116000J	141911620020J	N

步驟2:
不可策備料號，輸入預計可以開始策備的時間

Save success | Y

Average:非數值 Count:0 Sum:0

編輯需策備的N階料號

方法一：直接在系統裡操作

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ARCMIS 5(英仁) (ARCADYAN Server - sql2012 - v10_test_dat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Save/My
MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC 預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K		2021/01/12	??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K		300K	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000		300K*200	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM				400K*10	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M				200*50	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
>	22	NIZVR9116000J				300K	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1 N	101107000043J	SIZVR9116000J	
	2 N	101337000020J	SIZVR9116000J	
	3 N	101477000025J	SIZVR9116000J	
	4 N	101477000056J	SIZVR9116000J	
	5 N	102010301100E	SIZVR9116000J	
	6 N	102022205100E	SIZVR9116000J	
	7 N	102027202100J	SIZVR9116000J	
	8 N	102030200100E	SIZVR9116000J	
	9 N	1020A0016000J	SIZVR9116000J	
	10 Y	1020A0019000J	SIZVR9116000J	
	11 Y	1020A0023000J	SIZVR9116000J	
	12 N	1020A0025000J	SIZVR9116000J	

可備List

	Item	可備料	Part No.	Product No.

3

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
>	1	SIZVR9116000J	141911620020J	N

步驟3:
Error list 裡的料號 (有未處理的料號，系統還是可以儲存；處理完後 PMC 才可以開立 X 工單)

Save success | Y

Average:非數值 Count:0 Sum:0

編輯需策備的N階料號

方法一：直接在系統裡操作

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ARCMIS 5(英仁) (ARCADYAN Server - sql - v1.0_test.dat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Sample/Master Data Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」
:若要結束測備草據請按「滑鼠右鍵」-->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	備註
	17	NIZAS911B046M	2020/12/31	30K	300K	2021/01/12	??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K*200	2021/03/17	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	400K*10	2020/12/31	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			200*50	2020/11/27	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			300K	2020/12/31	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
>	22	NIZVR9116000J					PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

4

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
>	1	SIZVR9116000J	141911620020J	N

步驟4:
輸入“RD同意”可策備的數量或輸入給
PMC參考的備註訊息。

Save success | Y Average:非數值 Count:0 Sum:0

編輯需策備的N階料號

方法一：直接在系統裡操作

ARCIMS 5(英仁) (ARCADYAN Server - sql - v1.0_test.dat)

Save success | Y Average: 非數值 Count: 0 Sum: 0

5

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000		2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
>	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
>	1	SIZVR9116000J	141911620020J	N

步驟5:
完成後即可儲存。

編輯需策備的N階料號方式

方法二: Export BOM excel file

編輯需策備的N階料號

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方法二: Export BOM excel file

方法一. Export BOM excel file

Product List(黃色為PC維護欄位):若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	F
	12	NWSRLL2213000J			5000K	2021/02/24	??PCBA HMB2213AW22-RL MAIN	A170012	2020/11/05 13:26:20	A170012	2020/11/10 16:03:24	
	13	NWSTT3038204T				2020/12/04	PCBA STB-3038FB_D01-TT EU	A090028	2020/11/05 13:38:34		2020/11/05 13:38:34	
	14	NOBDN2001000M				2020/11/30	****?PCBA UMA2001A-DN MAIN	A170012	2020/11/05 16:57:47		2020/11/05 16:57:47	
	15	NIZAS9117422M	2020/11/26	12M*200K	2000K	2020/04/30	??PCBA WG9117AAC34-ASU U...	A170012	2020/11/10 17:04:45	A170012	2020/11/10 17:16:57	龍義琳
	16	NPHTE3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27	龍義琳
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC1001220450	2021/01/23	2000K			??PCBA WN0122DFTAC-HF 15...	A060008	2020/11/11 15:51:00	A060008	2020/11/11 15:57:30	龍義琳

New Row
Delete Row
Import ...
Export ...
Copy
Copy & Paste Selected Rows
Fill Down Current Column
Import BOM excel file
Export BOM excel file
Close測備BOM
Save as MT-105

1

步驟1:
在需策備的單據上按右鍵，選 Export BOM excel file=>先編輯好 BOM file

步驟1:
在需策備的單據上按右鍵，選 Export BOM excel file=>先編輯好 BOM file

編輯需策備的N階料號

方法二: Export BOM excel file

NIC198122045J_BOM [相容模式] - Excel

匯出後的 Excel file 2

	A	B	C	D	E	F	G	H	I	J
1	Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
2	20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
3	2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
4	204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
5	204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
6	204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
7	110300476300J	U2	SIC198122045J	1	RF IC RTL8822CU-C	1		N	84	Y
8	1020A0037700J	L5	SIC198122045J	1	IND MLCI 1MHz 1uH	1		N	70	N
9	1025A0006200J	DX1, DX2	SIC198122045J	2	DIPLEXER 2.4GHz 0	1		N	70	N

步驟2:

可以策備的料號，把“N 改成 Y”；不可策備的料，維持“N”

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

NIC198122045J_BOM [相容模式] - Excel

匯出後的 Excel file

	A	B	C	D	E	F	G	H	I	J
1	Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
2	20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
3	2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
4	204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
5	204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
6	204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
7	1103004763001	U2	SIC198122045J	1	REFIC RTI 8822CULC	1		N	84	Y

3

步驟3:

"L/T 比較長" and "L/T 超過預計生產日 => Y"

=> 這些是交期不好的料，在"是否可備料"欄位，請優先考慮這些料是否可以策備

使用方法一，直接在MT203編輯策備資料，建議要到 excel file 確認過是否有交期不好的料。
因為 MT203 沒有 "L/T" and "L/T 超過預計生產日" 這二個訊息

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

NIC198122045J_BOM [相容模式] - Excel

匯出後的 Excel file 4

	A	B	C	D	E	F	G	H	I	J
1	Part No.	Location	Product No.	Quantity	Description	Priority	Group No.	是否可備料	L/T	L/T超過預計生產日
2	20413D000003J	C8, C9	SIC198122045J	2	C MLCC NPO 1.3pF	1		N	140	Y
3	2042264A0006J	C168, C172	SIC198122045J	2	*C SMD CER 22UF 2	1		N	112	Y
4	204104AA0007J	C1, C2, C3, C5, C10, C	SIC198122045J	18	C SMD CER 0.1uF 1	1		N	112	Y
5	204105000031J	C19, C20, C33, C43, C	SIC198122045J	5	C MLCC X5R 1uF 20	1		N	112	Y
6	204475000024J	C28, C40, C45, C46	SIC198122045J	4	C MLCC X5R 4.7uF 2	1		N	112	Y
7	110300476300J	U2	SIC198122045J	1	RF IC RTL8822CU-C	1		N	84	Y
8	1020A0037700J	L5	SIC198122045J	1	IND MLCI 1MHz 1uH	1		N	70	N
9	1025A0006200J	DX1, DX2	SIC198122045J	2	DIPLEXER 2.4GHz 0	1		N	70	N

步驟4:

1. N 階 BOM 包含 RF and Digital 用料

=>是否可備料欄位由 digital RD 彙整完後 Import 到 MT203

2. 是否可備料 default 設定成 “N”，請避免修改成 “空白”

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sqit2/arc_test_dat)

Save/Print | Tile Menu | (AT000) ** User Information-W_sys_user_configuration.xaml | (AT000) ** User Information-W_sys_user_configuration.xaml | (MT203) 34. BOM Prepare-W_BM_T017.xaml | - | X

MR192 | | Active Data | History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC 預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX44-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K		300K	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000		300K*200	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM				400K*10	***PCBA WG9117GAC33-2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M				200*50	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J				300K	PCBA WG9116BAX44-VR MAIN	A060008	2020/11/17 14:08:38			

New Row | Delete Row | Import ... | Export ... | Copy | Copy & Paste Selected Rows | Fill Down Current Column |

5 | Import BOM excel file | Export BOM excel file | Close測備BOM

不可備List

	Item	可備料	Part No.	Product No.
	1	N	SIZVR9116000J	SIZVR9116000J
	2	N	SIZVR9116000J	SIZVR9116000J
	3	N	SIZVR9116000J	SIZVR9116000J
	4	N	SIZVR9116000J	SIZVR9116000J
	5	N	SIZVR9116000J	SIZVR9116000J
	6	N	SIZVR9116000J	SIZVR9116000J
	7	N	SIZVR9116000J	SIZVR9116000J
	8	N	SIZVR9116000J	SIZVR9116000J
	9	N	SIZVR9116000J	SIZVR9116000J
	10	Y	SIZVR9116000J	SIZVR9116000J
	11	Y	SIZVR9116000J	SIZVR9116000J
	12	N	SIZVR9116000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.

No Records

步驟5:
點選需策備N階料號的單據，按右鍵選 Import BOM excel file，匯入編輯好的 Excel file

Save success | Y | Average:非數值 | Count:0 | Sum:0

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMS 5(英世仁)(ARCADY) (Server=arc-sq12(arc_test_dat))

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Standard Menu

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至[MT225];若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

Item	Product No.	預計生產日	PC 預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
16	NPHTE332800Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27	龔義琳
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBA444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龔義琳
18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/11 17:00:41	龔義琳
19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龔義琳

不可備LIST 可備LIST Error List(顯示異常資料)若有資料則PC無法Kit工單

Item	可備料	Part No.	Product No.
12	N	1024A0004100J	SIC198122045J
13	N	115000617000J	SIC198122045J
14	N	1195A0000023J	SIC198122045J
15	N	116000281800J	SIC198122045J
16	N	1025A0006200J	SIC198122045J
17	N	1020A0037500J	SIC198122045J
18	N	1020A0037700J	SIC198122045J
19	N	110300476300J	SIC198122045J
20	N	204475000024J	SIC198122045J
21	N	204105000031J	SIC198122045J
22	N	204104AA0007J	SIC198122045J
23	N	2042264A0006J	SIC198122045J
24	N	20413D00003J	SIC198122045J

Item	Product No.	Part No.	是否可備料
1	SIC198122045J	141812220048J	N

6

步驟6:
Excel 匯入後，系統自動分類好“可策備”或“不可策備”的料號

dw9 retrieved | Average:24 Count:1 Sum:24

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編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sqit2/arc_test_dat)

Save/My
Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	PC
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/7	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			400K*10	2020/11/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
	1	SIZVR9116000J	141911620020J	N
				7.PCB

步驟7:
不可策備料號，輸入預計可以開始策備的時間

Save success | Y

Average:非數值 Count:0 Sum:0

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sqit2/arc_test_dat)

Save success | Y Average: 菲數值 Count:0 Sum:0

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC 預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	備註	
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳	
	18	NIC198122045J	2021/01/29	2000K		300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000		300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM				400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M				200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J				300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
	1	SIZVR9116000J	141911620020J	N
				7.PCB

步驟8:

Error list 裡的料號 (有未處理的料號，系統還是可以儲存；處理完後 PMC 才可以開立 X 工單)

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMIS 5 (英世仁) (ARCADY) (Server=arc-sqit2/arc_test_dat)

Save/My
Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

MR192

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備草據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	備註
	17	NIZAS911B046M	2020/12/31	30K	300K	2021/01/12	??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K	300K*200	2021/03/17	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000	400K*10	2020/12/31	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM			200*50	2020/11/27	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M			300K	2020/12/31	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J					PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.
--	------	-----	----------	-------------

Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
	1	SIZVR9116000J	141911620020J	N
				7.PCB

步驟9:
輸入“RD同意”可策備的數量或輸入給
PMC參考的備注訊息。

Save success | Y

Average:非數值 Count:0 Sum:0

編輯需策備的N階料號

方法二: Export BOM excel file

arcadyan

ARCMS 5 (英世仁) (ARCADY) (Server=arc-sqit2/arc_test_dat)

Save success | Y Average:非數值 Count:0 Sum:0

10

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	備註
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
	18	NIC198122045J	2021/01/29	2000K		300K	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/13 10:39:29	龍義琳
	19	NWSTH9013011J	2021/01/28	20000		300K*200	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19	A190060	2020/11/11 17:25:32	龍義琳
	20	NIZAS911701NM				400K*10	??PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:35		2020/11/17 09:51:35	
	21	NIZAS9110009M				200*50	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37		2020/11/17 11:24:37	
	22	NIZVR9116000J				300K	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

不可備List

	Item	可備料	Part No.	Product No.
	1	N	101107000043J	SIZVR9116000J
	2	N	101337000020J	SIZVR9116000J
	3	N	101477000025J	SIZVR9116000J
	4	N	101477000056J	SIZVR9116000J
	5	N	102010301100E	SIZVR9116000J
	6	N	102022205100E	SIZVR9116000J
	7	N	102027202100J	SIZVR9116000J
	8	N	102030200100E	SIZVR9116000J
	9	N	1020A0016000J	SIZVR9116000J
	10	Y	1020A0019000J	SIZVR9116000J
	11	Y	1020A0023000J	SIZVR9116000J
	12	N	1020A0025000J	SIZVR9116000J

可備List

	Item	可備料	Part No.	Product No.
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Error List(顯示異常資料) 若有資料則PC無法Kit工單

	Item	Product No.	Part No.	是否可備料
	1	SIZVR9116000J	141911620020J	N
				7.PCB

步驟10:
完成後即可儲存。

MT203 maintain

MT203 maintain

arcadyan

ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc_test_uat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

MT225

Active Data History Data

Product List(黃色為PC維護欄位): 若要Change Owner請至「MT225」; 若要結束測備單據請按「滑鼠右鍵」-->Close測備BOM

Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	P
12	NWSSL2213000J			5000K	2021/02/24	??PCBA HMB2213AW22-RL MAIN	A170012	2020/11/05 13:26:20	A170012	2020/11/10 16:03:24	
13	NWSTT3038204T				2020/12/04	PCBA STB-3038FB_D01-TT EU	A090028	2020/11/05 13:38:34		2020/11/05 13:38:34	
14	NOBDN2001000M				2020/11/30	****PCBA UMA2001A-DN MAIN	A170012	2020/11/05 16:57:47		2020/11/05 16:57:47	
15	NIZAS9117422M	2020/11/26	12M*200K	2000K	2020/04/30	??PCBA WG9117AAC34-ASU U...	A170012	2020/11/10 17:04:45	A170012	2020/11/10 17:16:57	龍義琳
16	NPHTE3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27	龍義琳
17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龍義琳
18	NIC198122045J	2021/01/29	2000K		2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36	A060008	2020/11/11 17:00:41	龍義琳

不可備List

Item	可備料	Part No.	Product No.
7	N	115000597200J	SIC198122045J
8	N	115000617000J	SIC198122045J
9	N	115000623900J	SIC198122045J
10	N	116000281800J	SIC198122045J
11	N	118200014700J	SIC198122045J
12	N	1195A0000023J	SIC198122045J
13	N	120500056100J	SIC198122045J
14	Y	14112220048J	SIC198122045J
15	N	20000000005J	SIC198122045J
16	N	2002200A030J	SIC198122045J

可備料

Item	可備料
1	Y
2	Y

可策備或是不可策備的料號，有變更/調整後，需要 maintain MT203

方法1. 直接在系統裡變更“N->Y” or “Y->N”，儲存後系統會把變更過的料號重新分類

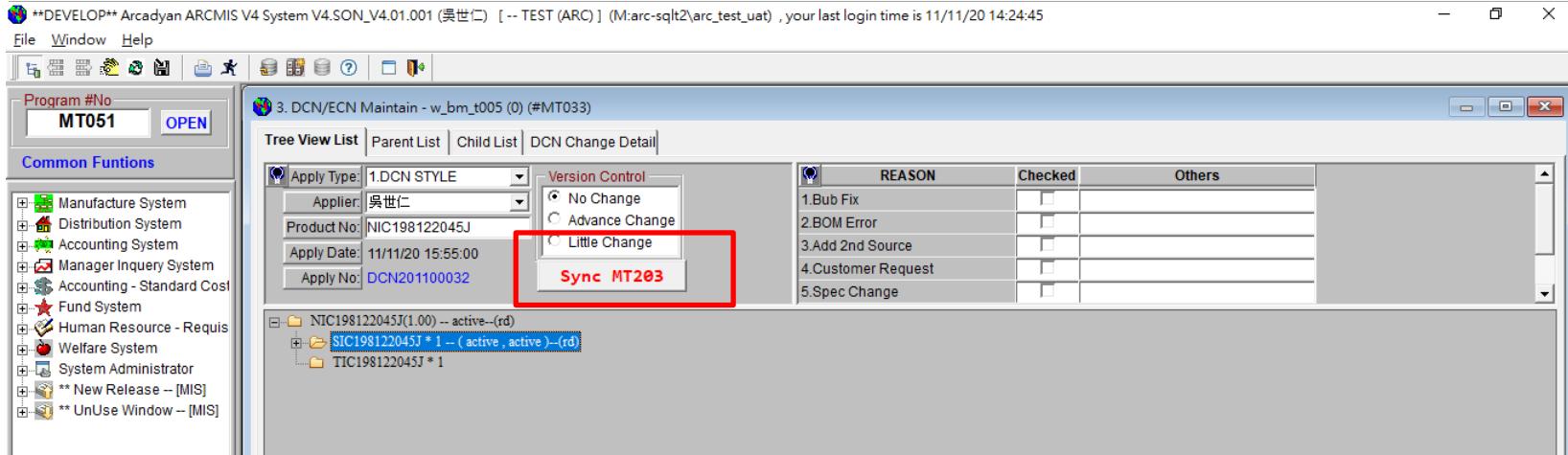
方法2. 重新 Import 編輯過 Excel file，系統會先清掉“可策備/不可策備”欄位裡的料號，再匯入新的資料

Save success | N

Average:非數值 Count:0 Sum:0

MT033 DCN BOM 修改

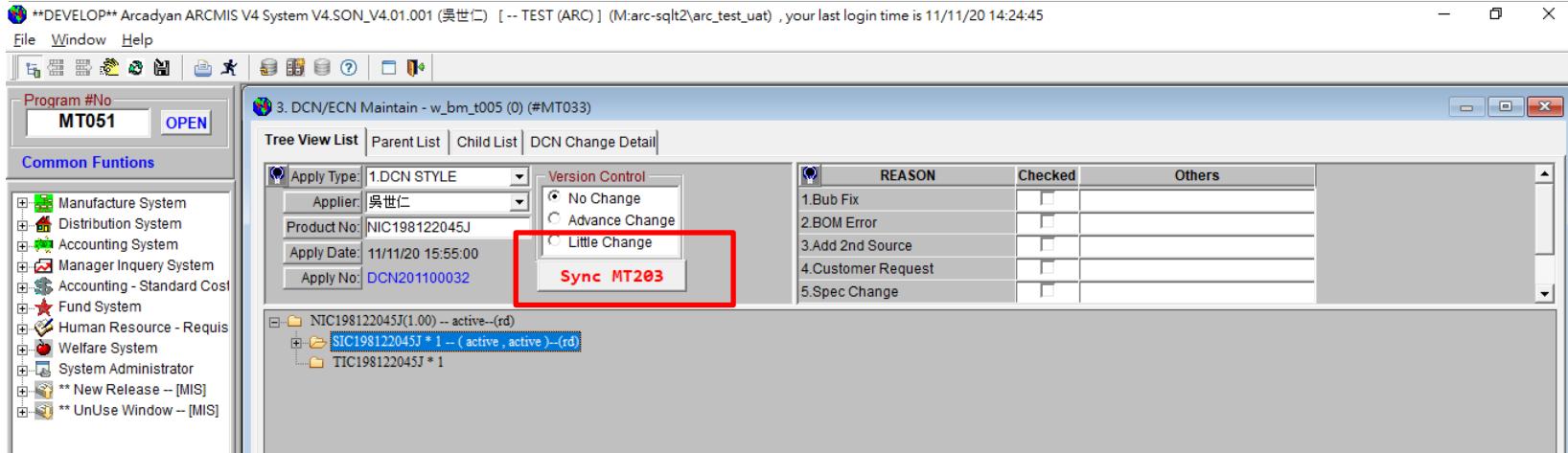
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已經在MT203建立過單據的案子，在"MT033 修改BOM後"，有"新增"或"刪除"料號，會影響到 MT203 策備的資料
=> MT033新增“Sync MT203”的功能，點擊後，BOM "新增"或"刪除"後的料號，系統會自動 Sync 到 MT203。

MT033 DCN BOM 修改

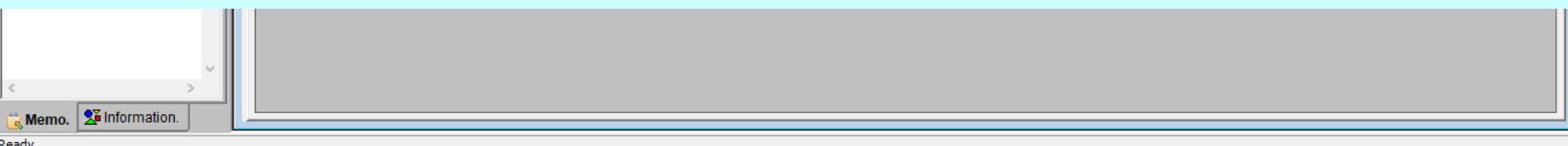
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Sync 到 MT203

新增的料號=> default 歸類到不可備 List 欄位裡，RD 再到MT203 maintain是否可以策備
刪除的料號=> MT203 策備系統自動刪除此料號

數量或零件位置變更(料號不變)，不用做 Sync MT203 的動作



Close策備單據-由PMC負責

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ARCMIS 5(吳世仁) (ARCADY) (Server=arc-sqlt2\arc_test_uat)

Tile Menu (AT000) ** User Information-W_sys_user_configuration.xaml (MT203) 34. BOM Prepare-W_BM_T017.xaml

Active Data History Data

Product List(黃色為PC維護欄位);若要Change Owner請至「MT225」;若要結束測備單據請按「滑鼠右鍵」->Close測備BOM

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	P
	13	NWSTT3038204T				2020/12/04	PCBA STB-3038FB_D01-TT EU	A090028	2020/11/05 13:38:34		2020/11/05 13:38:34	
	14	NOBDN2001000M				2020/11/30	****PCBA UMA2001A-DN MAIN	A170012	2020/11/05 16:57:47		2020/11/05 16:57:47	
	15	NIZAS9117422M	2020/11/26	12M*200K	2000K	2020/04/30	??PCBA WG9117AAC34-ASU U...	A170012	2020/11/10 17:04:45	A170012	2020/11/10 17:16:57	龐義琳
	16	NPHITE3328000Y-S1	2020/11/30	200	100K	2021/02/24	??PCBA PRV33AC238B-B-TE co...	A170012	2020/11/10 17:19:18	A190060	2020/11/10 17:20:27	龐義琳
	17	NIZAS911B046M	2020/12/31	30K			??PCBA WG911BBAX444-ASU...	A060008	2020/11/11 15:19:29	A060008	2020/11/11 15:46:51	龐義琳
	18	NIC198122045J	2021/01/29	2000K	300K	2021/01/12	??PCBA WN8122BTFAC-HF-19...	A060008	2020/11/11 15:21:36			龐義琳
	19	NWSTH9013011J	2021/01/28	20000	300K*200	2021/03/17	??PCBA HMB9013TW22-TH Irdet...	A170012	2020/11/11 17:23:19			龐義琳
	20	NIZAS911701NM			400K*10	2020/12/31	***PCBA WG9117GAC33 2-ASU...	A170012	2020/11/17 09:51:33			
	21	NIZAS9110009M			200*50	2020/11/27	??PCBA WG9110BAX44-ASU SKD	A170012	2020/11/17 11:24:37			
	22	NIZVR9116000J			300K	2020/12/31	PCBA WG9116BAX444-VR MAIN	A060008	2020/11/17 14:08:38			

New Row
Delete Row
Import ...
Export ...
Copy
Copy & Paste Selected Rows
Fill Down Current Column
Import BOM excel file
Export BOM excel file
Close測備BOM
Sync to MT100
Fix Error List(Item:3&4)
Save Layout
Data Process
Print...

dw5 retrieved |

1. 在策備的單據上按右鍵，選 Close 策備BOM (Close 權限: PMC)
2. Close 後的單據會移到 History Data 裡

	Item	Product No.	預計生產日	PC預估備料數量	RD確認可備料數量	預計可備料日	Description	Owner	Create Date	Update By	Update Date	P
	3 N	11500023900J	SIC198122045J									
	4 N	116000281800J	SIC198122045J									
	5 N	118200014700J	SIC198122045J									
	6 N	1195A0000023J	SIC198122045J									
	7 N	123500056100J	SIC198122045J									
	8 N	20000000005J	SIC198122045J									

dw5 retrieved |

MT203 MIS: Stella_wu #14389