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Part:

HL-808H238WW-MD



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

#### **Features:**

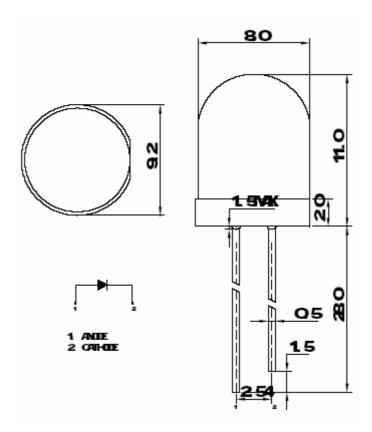
- φ8 LAMP LED
- •LOW POWER CONSUMPTION.
- CABINED VIEWING ANGLE.
- •IDEAL FOR BACKLIGHT, LIGHTING AND INDICATOR.
- ●PACKAGE: 500PCS / BAG.



# **Description:**

This devices are made with TS InGaN.

## **Package Dimensions:**



| Tolerance | Dimension Tolerance (UNIT:mm) |                |      |        |  |
|-----------|-------------------------------|----------------|------|--------|--|
| Grade     | 0.5~3                         | 3~6            | 6~30 | 30~120 |  |
| Medium(m) | ±0.1                          | ±0.2           | ±0.3 | ±0.5   |  |
| Chip      |                               | Lens Color     |      |        |  |
| Material  | Emitting Color                | White Diffused |      |        |  |
| InGaN     | White                         |                |      |        |  |



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### ■Absolute Maximum Rating

| Item                        | Symbol | Absolute Maximum Rating | Unit |
|-----------------------------|--------|-------------------------|------|
| Forward Current             | IF     | 20                      | mA   |
| Peak Forward Current*       | IFP    | 100                     | mA   |
| Reverse Voltage             | VR     | 5                       | V    |
| Power Dissipation           | PD     | 80                      | mW   |
| Electrostatic discharge     | ESD    | 1000                    | V    |
| Operation Temperature       | Topr   | -30~+80                 | °C   |
| Storage Temperature         | Tstg   | -30~+80                 | °C   |
| Lead Soldering Temperature* | Tsol   | Max. 260°C for 5sec Max |      |

<sup>\*</sup> IFP Conditions: Pulse Width≤10msec

### ■Typical Optical/ Electrical Characteristics

| ltem                      | Symbol  | Condition | Min. | Тур. | Max. | Unit      |
|---------------------------|---------|-----------|------|------|------|-----------|
| Forward Voltage           | VF      |           | 2.8  | 3.2  | 3.6  | V         |
| 50% Power Angle           | 2θ 1/2  |           |      | 65   |      | deg       |
| Luminous Intensity        | lv      | IF=20mA   | 2230 | 2600 | 3900 | mcd       |
| Chromaticity coordinates  | Х       |           |      | 0.31 |      | X: ±0.015 |
| Chromaticity coordinates  | Υ       |           |      | 0.32 |      | Y: ±0.025 |
| Prcp Wavelength           | λD      | ]         |      |      |      | nm        |
| Recommend Forward Current | IF(rec) |           |      |      | 20   | mA        |
| Reverse Current           | IR      | Vr=5V     |      |      | 10   | uA        |

#### Notes:

- 1. Absolute maximum ratings Ta=25°C.
- 2. Tolerance of measurement of forward voltage±0.1V.
- 3. Tolerance of measurement of peak Wavelength±2.0nm.
- 4. Tolerance of measurement of luminous intensity±15%.
- 5. Tolerance of measurement of angle intensity±15%.

### ■Reliability Performance Test Items And Result

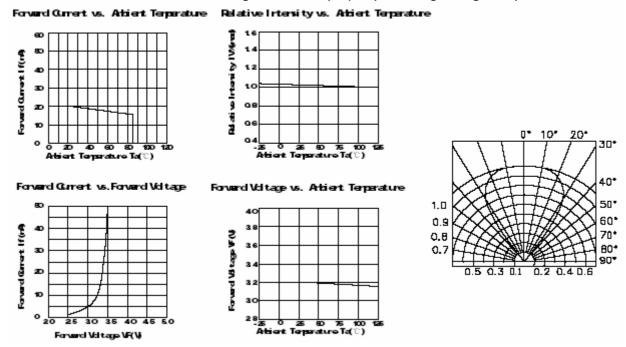
| Test<br>Classification | Test Item                                  | Test Conditions                                 | Test<br>Duration | Sample<br>Size | AC/RE |
|------------------------|--|---|------------------|----------------|-------|
| Life<br>Test           | Room Temperature<br>DC Operating Life Test | Ta=25°C ±5°C, IF=20mA                           | 1000 hrs         | 22 pcs         | 0/1   |
| Environment<br>Test    | Thermal Shock Test                         | 100°C ±5°C 5min<br>↑↓<br>-40°C ±5°C 5min.       | 100 cycles       | 22 pcs         | 0/1   |
|                        | Temperature Cycle Test                     | 100°C ±5°C 30min<br>↑↓5min<br>-40°C ±5°C 30min. | 100 cycles       | 22 pcs         | 0/1   |
|                        | Temperature & Cycle Test                   | 85°C ±5°C /85% RH<br>IF=5mA                     | 1000 hrs         | 22 pcs         | 0/1   |
|                        | Temperature Cycle Test                     | Ta=100°C ±5°C                                   | 1000 hrs         | 22 pcs         | 0/1   |
|                        | Low Temperature<br>Storage                 | Ta=100°C ±5°C                                   | 1000 hrs         | 22 pcs         | 0/1   |
| Mechanical<br>Test     | Resistance to Soldering Heat               | Ta=100°C ±5°C                                   | 1times           | 22 pcs         | 0/1   |
|                        | Lead Integrity                             | Load 2.5N(0.25kgf)<br>0° ~ 90° ~ 0°             | 3times           | 22 pcs         | 0/1   |

<sup>\*</sup> Tsol Conditions: 3mm from the base of the epoxy bulb



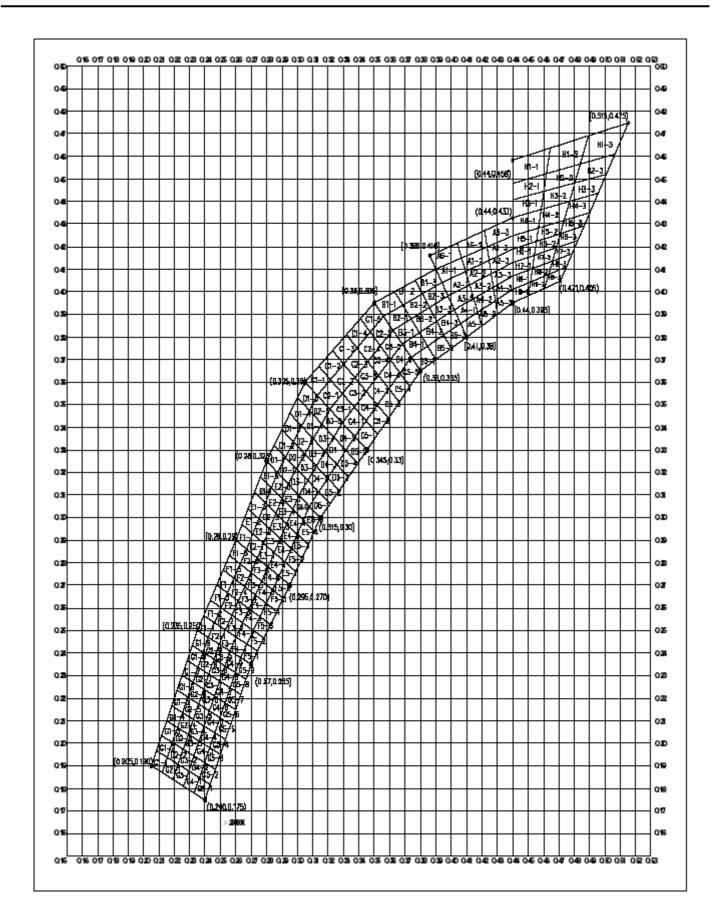
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## Soldering:

### 1. Manual Of Soldering

The temperature of the iron tip should not be higher than 260°C (500°F) and Soldering within 3 seconds per solder-land is to be observed.

2. DIP soldering (Wave Soldering):

Preheating: 120°C ~150°C, within 120~180 sec.

Operation heating: 245°C ±5°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching).

