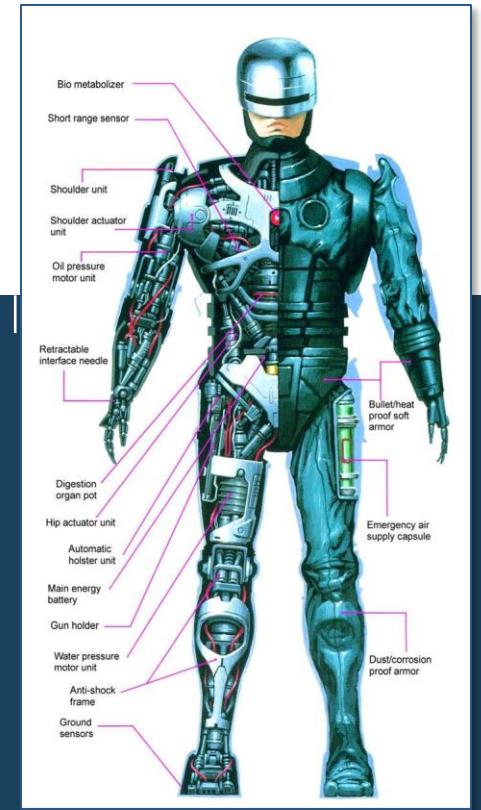




POLITECNICO
MILANO 1863

Robotics

Sensors & Actuators



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What does it make an autonomous robot?

Sensors perceive:

- Internal state of the robot
(proprioceptive sensors)
- External state of the environment
(exteroceptive sensors)

Effectors modify the environment state

- Match the robot task (e.g., wheels, legs, grippers)

Actuators enable effectors to act

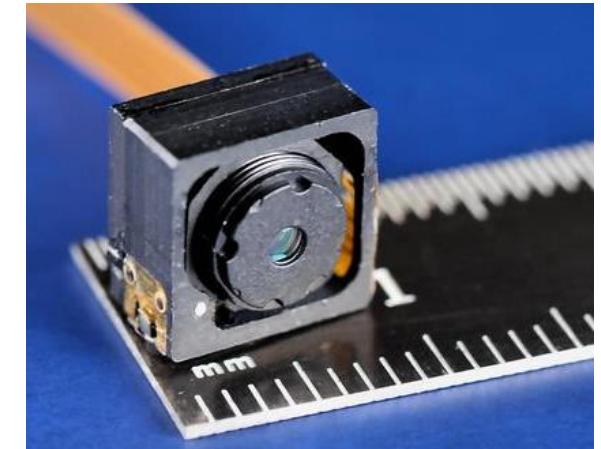
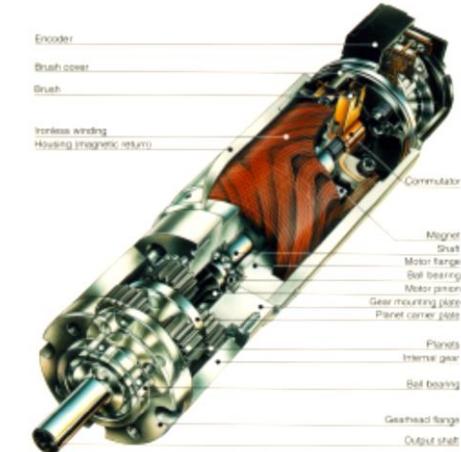
- E.g., passive actuation, motors of various types



Type of Actuators

Actuators enable effectors to act

- Electric motors
- Hydraulics
- Pneumatics
- Photo-reactive materials
- Chemically reactive materials
- Thermally reactive materials
- Piezoelectric materials



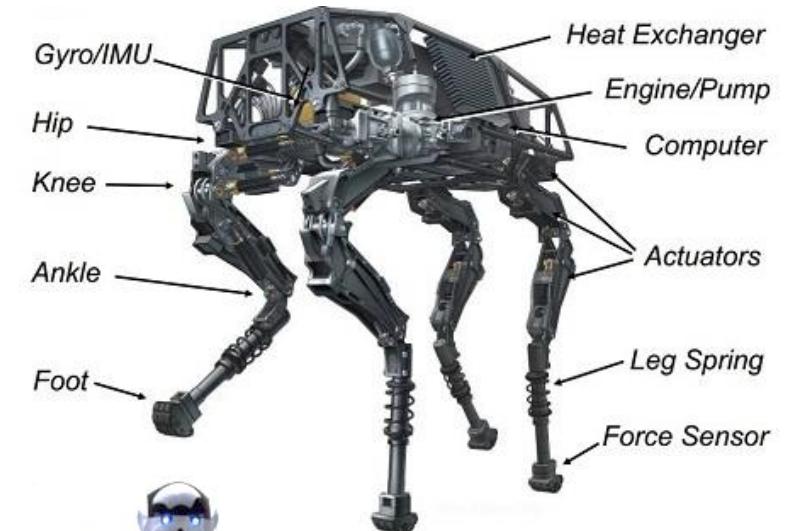
Most Popular Actuators

First robots used hydraulic and pneumatic actuators

- Hydraulic actuators are expensive, weighing, and hard to maintain (big robots)
- Pneumatic actuators are used for stop-to-stop applications such as pick-and-place (fast actuation)

Nowadays most common actuators are electrical motors

- Each joint has usually its own motor (and controller)
- High speed motors are reduced by (elastic) gearing
- They need internal sensors to be controlled
- Stepper motors do not need internal sensors, but when an error occurs their position is unknown

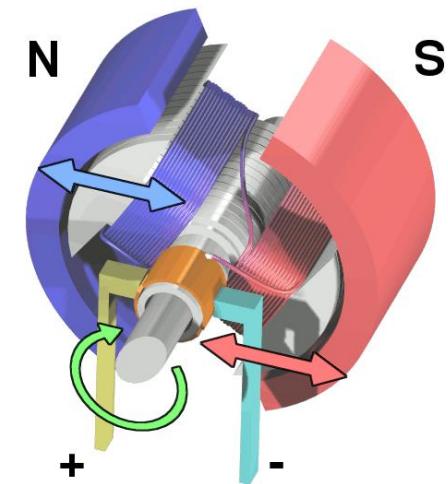


Direct Current (DC) motors

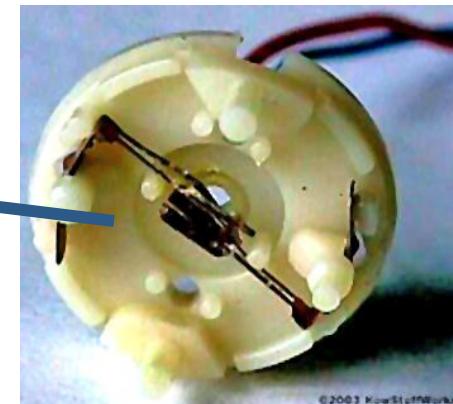
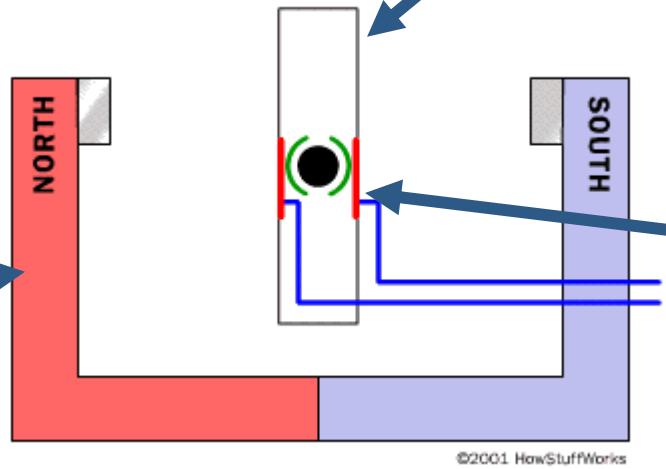
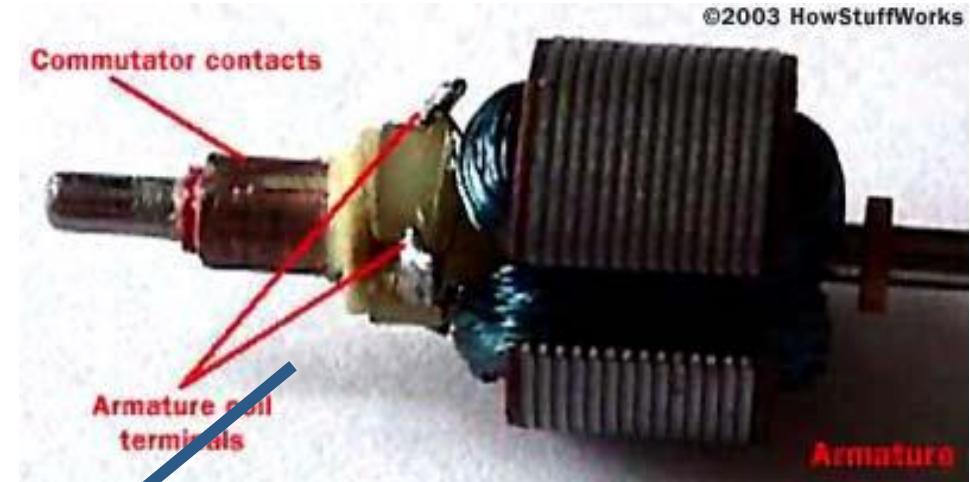
- Convert electrical energy into mechanical energy
- Small, cheap, reasonably efficient, easy to use

How do they work?

- Electrical current traverses loops of wires mounted on a rotating shaft
- Loops of wire generate a magnetic field which reacts against the magnetic fields of permanent magnets placed around
- These two magnetic fields push against one another and the armature turns



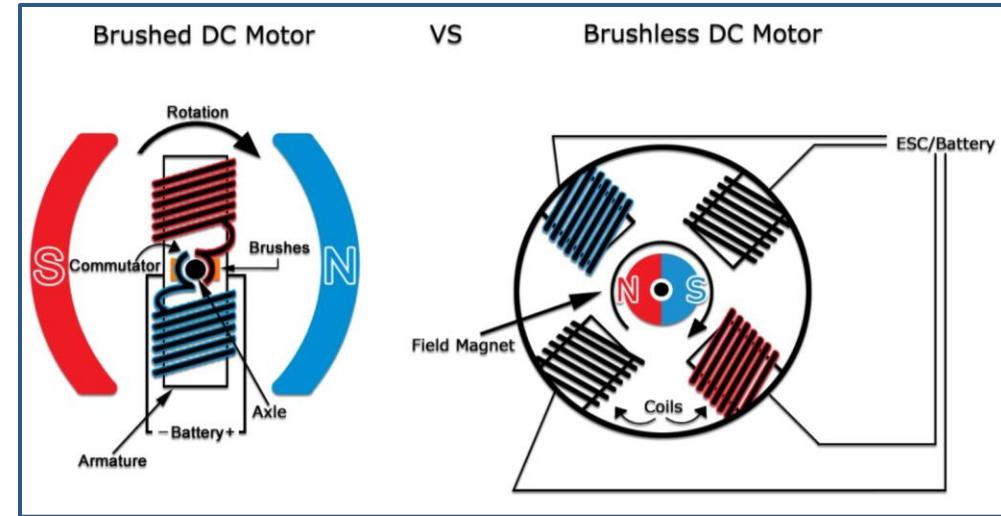
DC Motors



DC Motors: Brushed and Brushless Motors

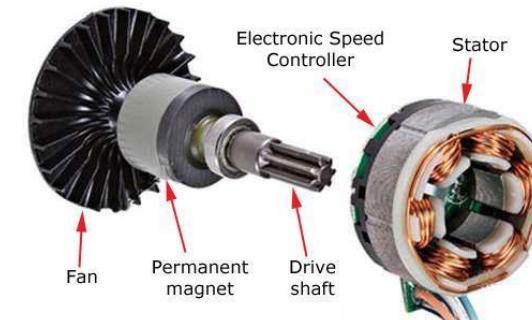
Brushes used to change magnetic polarity, they're cheap but ..

- Brushes eventually wear out
- Brushes make noise
- Limit the maximum speed
- Hard to cool
- Limit the number of poles



Brushless motors overcome these problems but they are more expensive

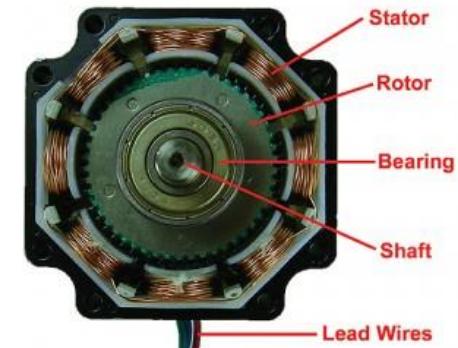
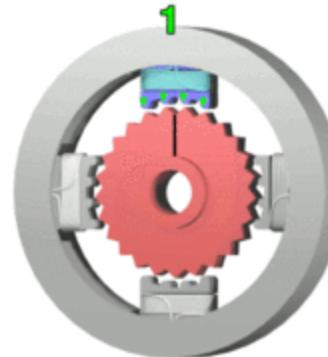
- Brushes are replaced by computer
- Permanent magnets on the rotor
- Electromagnets on the stator



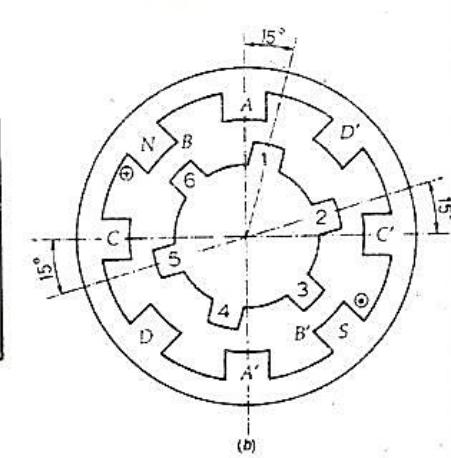
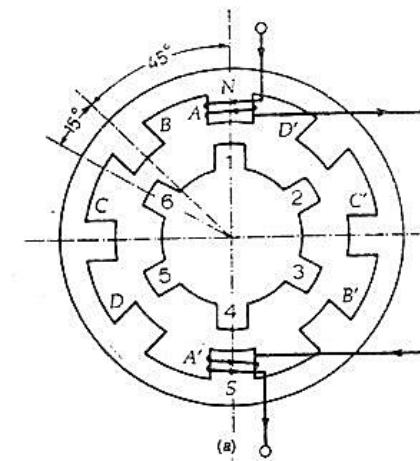
Stepper motors

A stepper motor is a brushless, synchronous electric motor that converts digital pulses into mechanical shaft rotations.

- ✓ Rotation angle proportional to input pulse
- ✓ Full torque at standstill (energized windings)
- ✓ Precise positioning and repeatability
- ✓ Response to starting/stopping/reversing
- ✓ Very reliable (no contact brushes)
- ✓ Allow open-loop control (simpler and cheaper)
- ✓ Allow very low speed synchronous rotation with a load directly coupled to the shaft.
- ✓ Wide range of rotational speeds
- ✗ Require a dedicated control circuit
- ✗ Use more current than D.C. motors
- ✗ Torque reduces at higher speeds
- ✗ Resonances can occur if not properly controlled.
- ✗ Not easy to operate at extremely high speeds



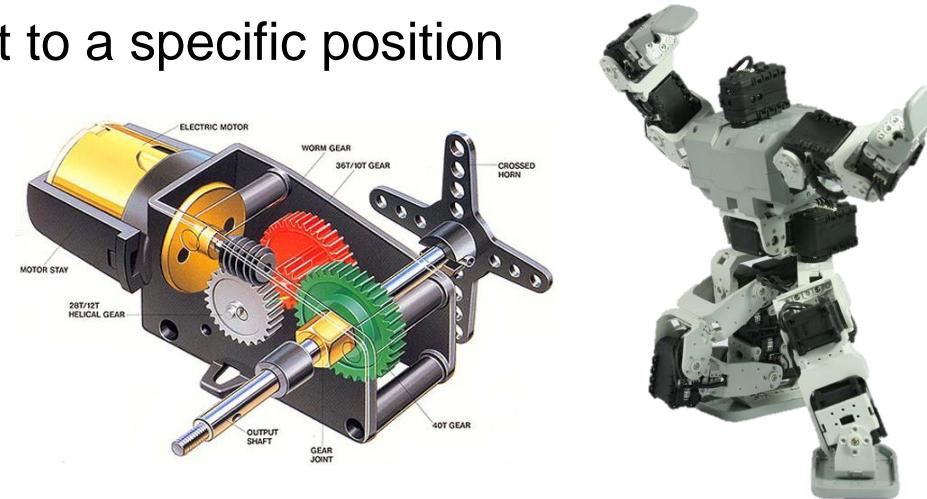
$$\alpha = \frac{N_s - N_r}{N_s N_r} \times 360^\circ$$



Servo Motors

“Servo”: specialized motors that can move their shaft to a specific position

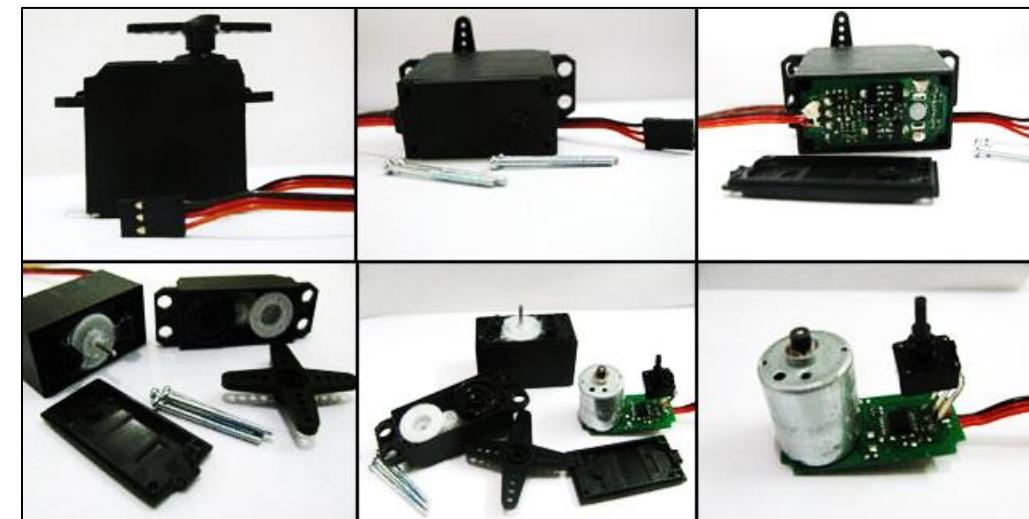
- Used in hobby radio control applications
- Measure their own position and compensate for external loads when corresponding to a control signal



Servo motors are built from DC motors by adding

- Gear reduction
- Position sensor
- Control electronics

Shaft travel is restricted to 180 degrees but it is enough for most applications



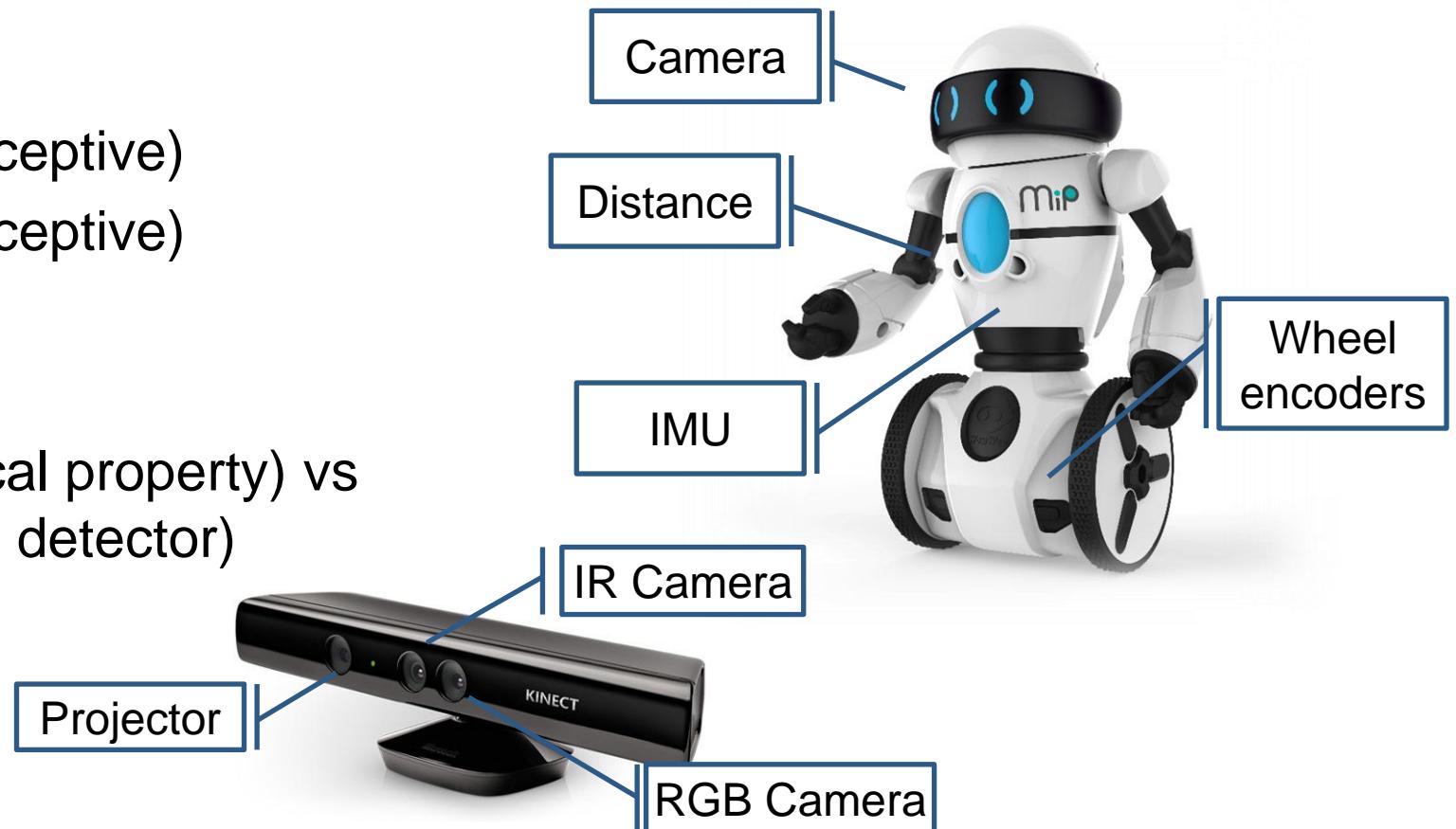
Sensors allow a robot to accomplish complex tasks autonomously

Two main categories

- Internal sensors (proprioceptive)
- External sensors (exteroceptive)

Other classification

- Passive (measure physical property) vs Active sensors (emitter + detector)



Position sensors (outdoor)

Outdoor position can be measured by a Global Navigation Satellite System

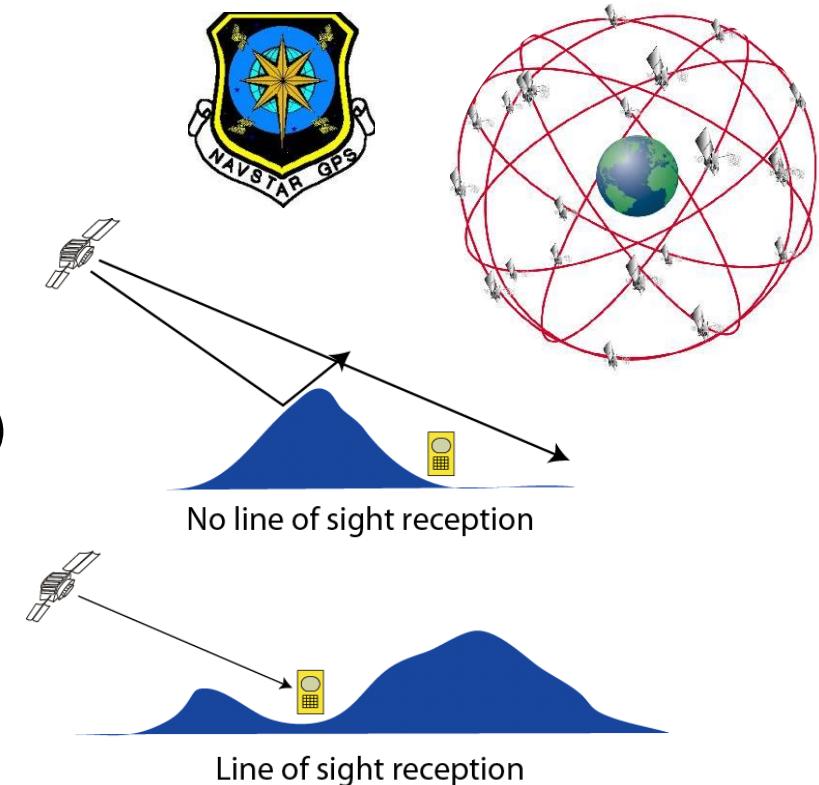
- Several constellations exist (GPS, GLONASS, Beidou, Galileo, ...)

Global Positioning System (GPS)

- 24 satellites orbit the Earth twice a day
- They synchronously emit location and time
- Receiver compares transmitted and arrival times
- At least 4 sensors must be perceived
- Accuracy is about 2.5m@2Hz (20cm DGPS, 2cm RTK)

Several issues

- Do not work indoor, underwater, or in urban canyon
- Need line of sight reception
- Suffer multiple paths and reflections



Encoders

An encoder converts motor/joint rotary motion or position into electronic pulses

Linear encoders

- Consist of a long linear read track, together with a compact read head



Rotary encoders

- Both for rotary and linear motion (in conjunction with some mechanism) convert rotary motion into electrical signals
- They can be incremental or absolute



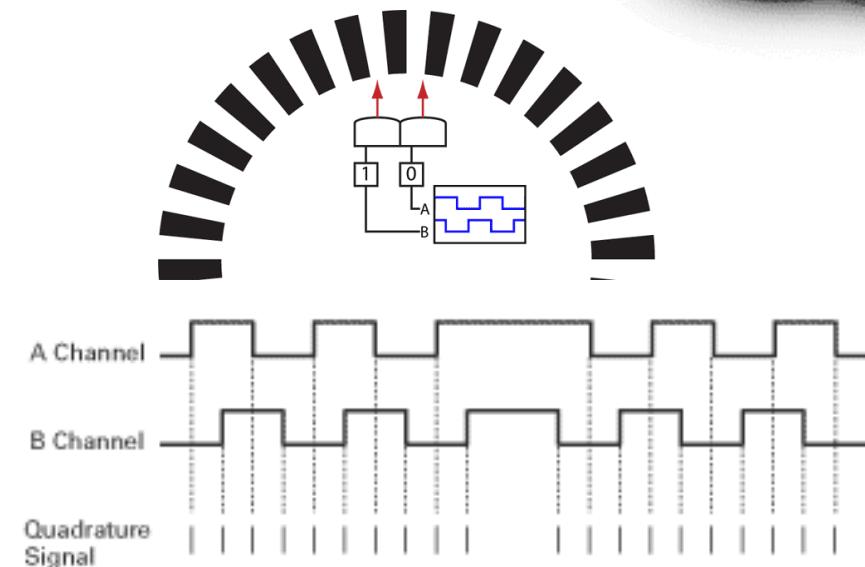
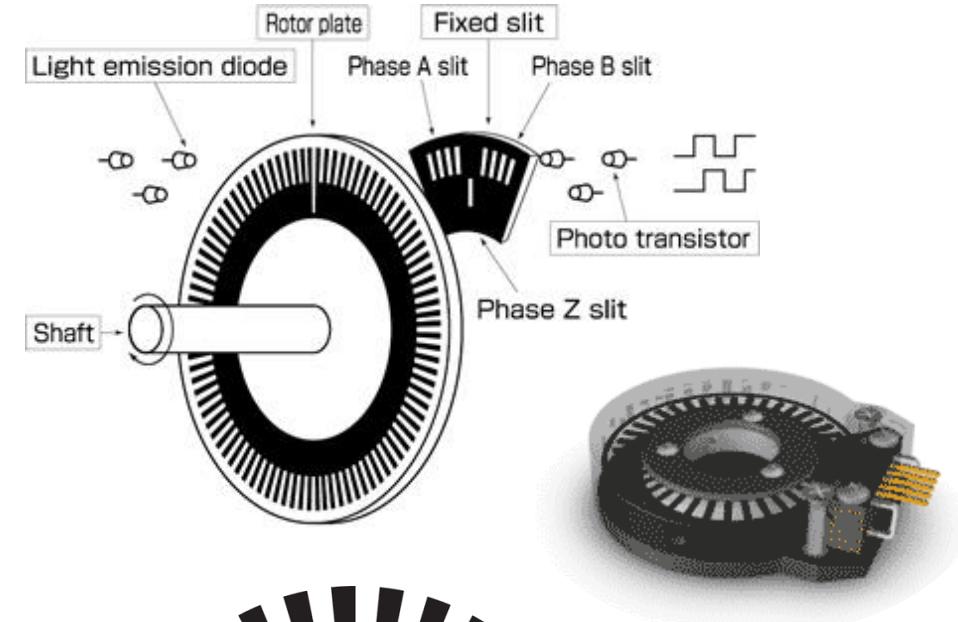
Incremental rotary encoders

It is based on the photoelectric principle

- A disk with two traces (or sensors) where transparent and opaque zones alternate
- The two traces allows to identify rotation direction and increases resolution (quadrature)

Quadrature technique

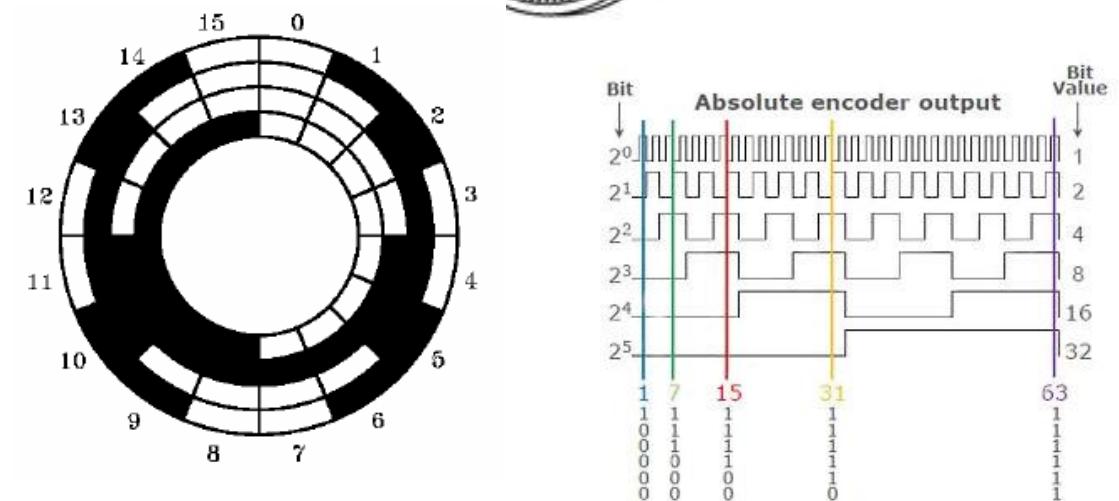
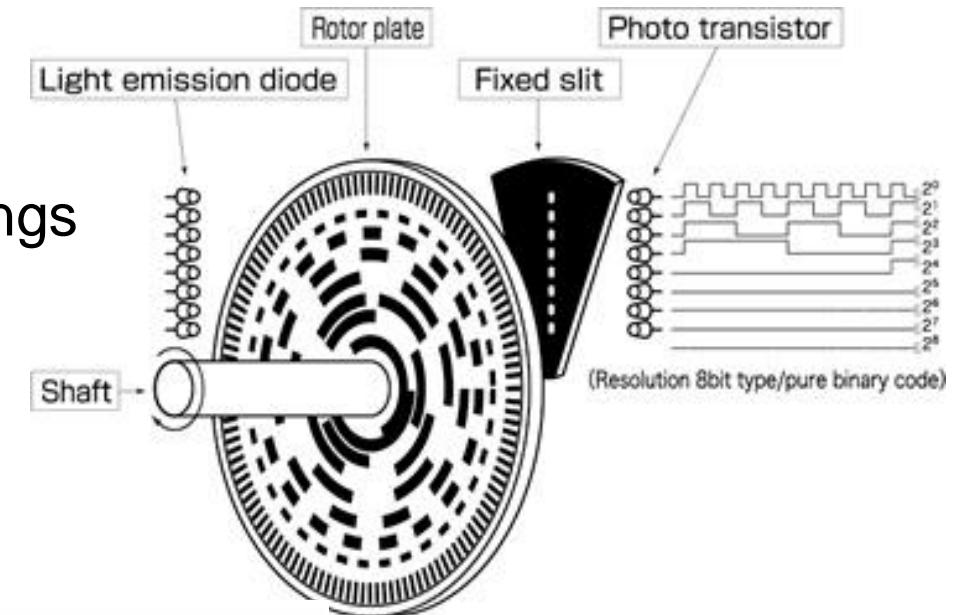
- The two signals are shifted by $\frac{1}{4}$ step
- N , is the number of steps, i.e., the number of light/dark zones, per turn
- Resolution is $360^\circ/4N$
 - CCW: 1 1 is followed by 1 0
 - CW: 1 1 is followed by 0 1



Absolute rotary encoders

The disk encodes a position

- Transparent and opaque areas on concentric rings
- For an N-bit word there are N rings
- Absolute resolution: $360^\circ/2^N$
- In robotic applications at least 12 rings are used ($360^\circ/4096$)
- Binary codes with single variations, i.e., Gray code, are used to avoid ambiguities



Inertial sensor

Gyroscopes

- Angular velocities

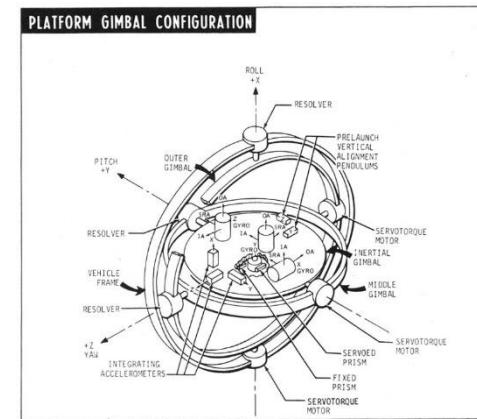
Accelerometers

- Linear accelerations
- Gravitational vector

Magnetometers/compass

- Earth magnetic field vector

ST-124 Inertial Guidance Platform used in the Saturn V, 1960s



An Inertial Measurement Unit (IMU) fuses gyroscopes, accelerometers and magnetometers to provide full 6DoF pose estimate

Inertial measurements integration (e.g., to compute position) cumulate errors and drifts significantly over time, especially with cheap MEMS technology ...



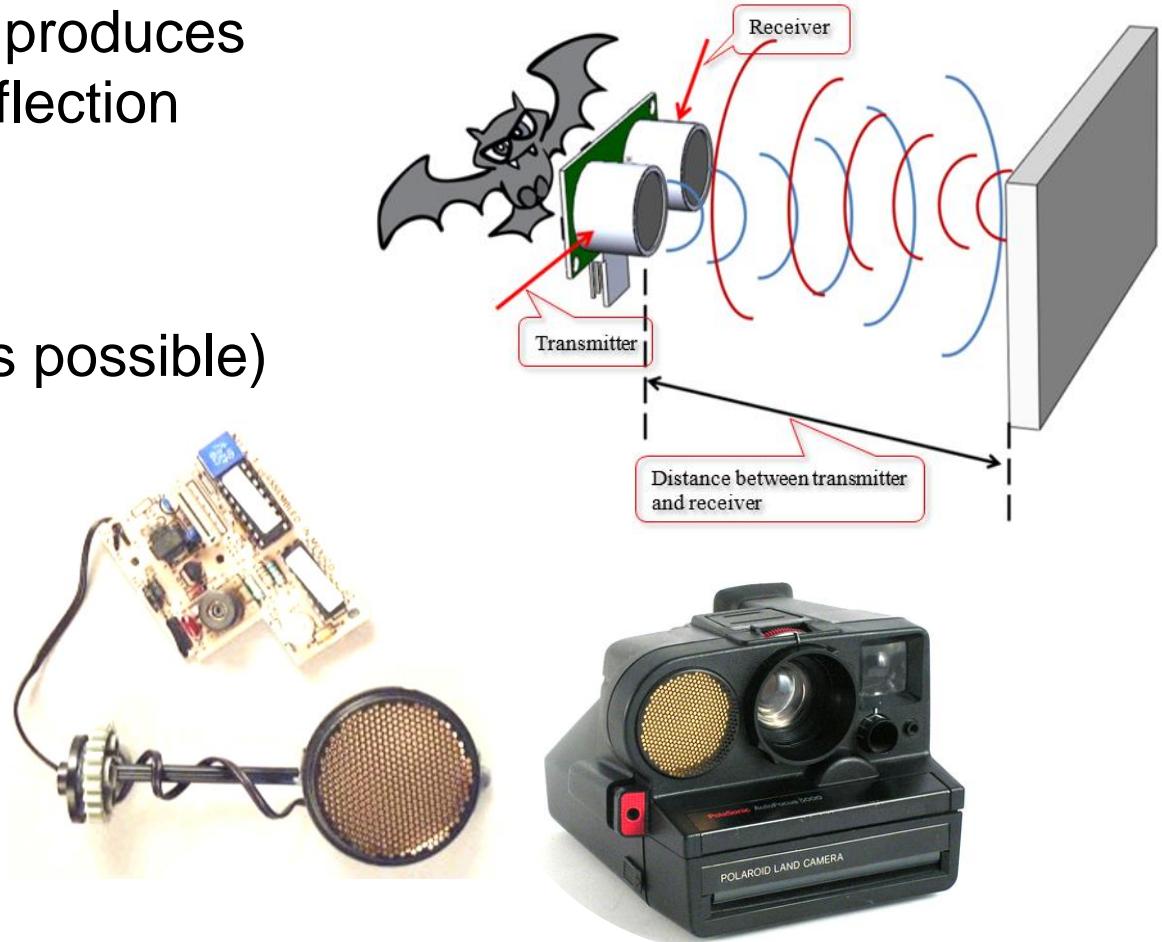
Distance perception: time-of-flight telemeter

It measures the time between the emitter produces the signal and the detector receives its reflection

- Distance covered by the signal is $2d$
- Time of flight is $\Delta T = 2d/c$

Acoustic waves are used (although light is possible)

- Low speed: $v=340 \text{ m/s}$
- Low directionality: $20 - 40^\circ$
- Polaroid ultrasonic sensors (sonar)
 - range $0.3 - 10\text{m}$
 - accuracy 0.025m
 - cone opening 30°
 - frequency 50 KHz

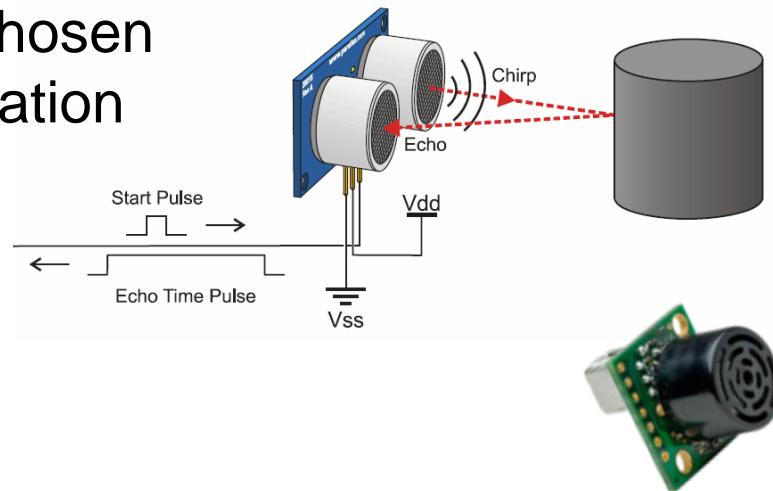


The signal is largely affected by noise with significant reflections ...



Issues with sonars

The range should be chosen according to the application



They do not work in all conditions

- Sampling frequency trade-off
- Reflections against walls
- Small objects
- Soft objects

Rooms may look larger than expected at corners!

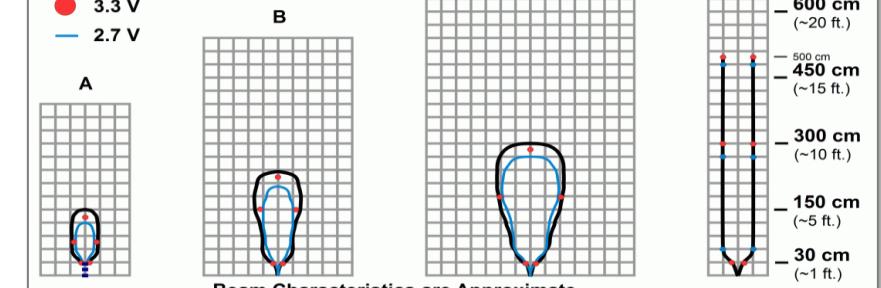
MB1013

HRLV-MaxSonar®-EZ1™ Beam Pattern

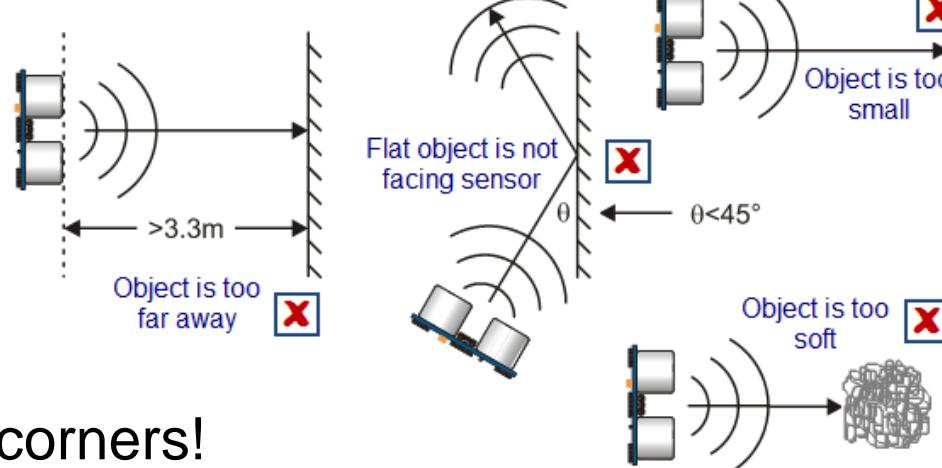
Sample results for measured beam pattern are shown on a 30-cm grid. The detection pattern is shown for dowels of varying diameters that are placed in front of the sensor.
A 6.1-mm (0.25-inch) diameter dowel D 11-inch wide board moved left to right with the board parallel to the front sensor face.
B 2.54-cm (1-inch) diameter dowel C 8.89-cm (3.5-inch) diameter dowel

Partial Detection

- 5.0 V
- 3.3 V
- 2.7 V



Beam Characteristics are Approximate
Beam Patterns drawn to a 1:95 scale for easy comparison to our other products.



Distance perception: reflective optosensors

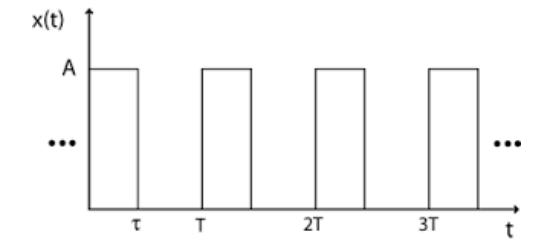
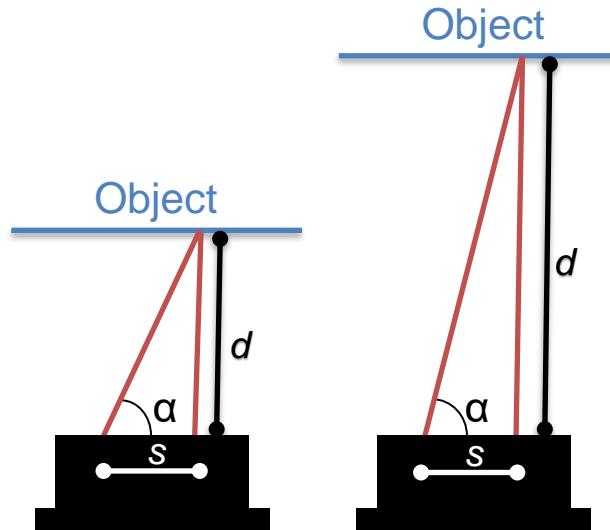
Reflective optosensors are active sensors (e.g., SHARP IR Sensors)

- Emitter: a source of light, e.g., LED (light emitter diode) or IR (infra red)
- Detector: a light detector, e.g., photodiode or phototransistor

It uses triangulation to compute distance

- Emitter casts a beam of light on the surface
- The detector measures the angle corresponding to the maximum intensity of returned light
- Being s the distance between the emitter and the detector

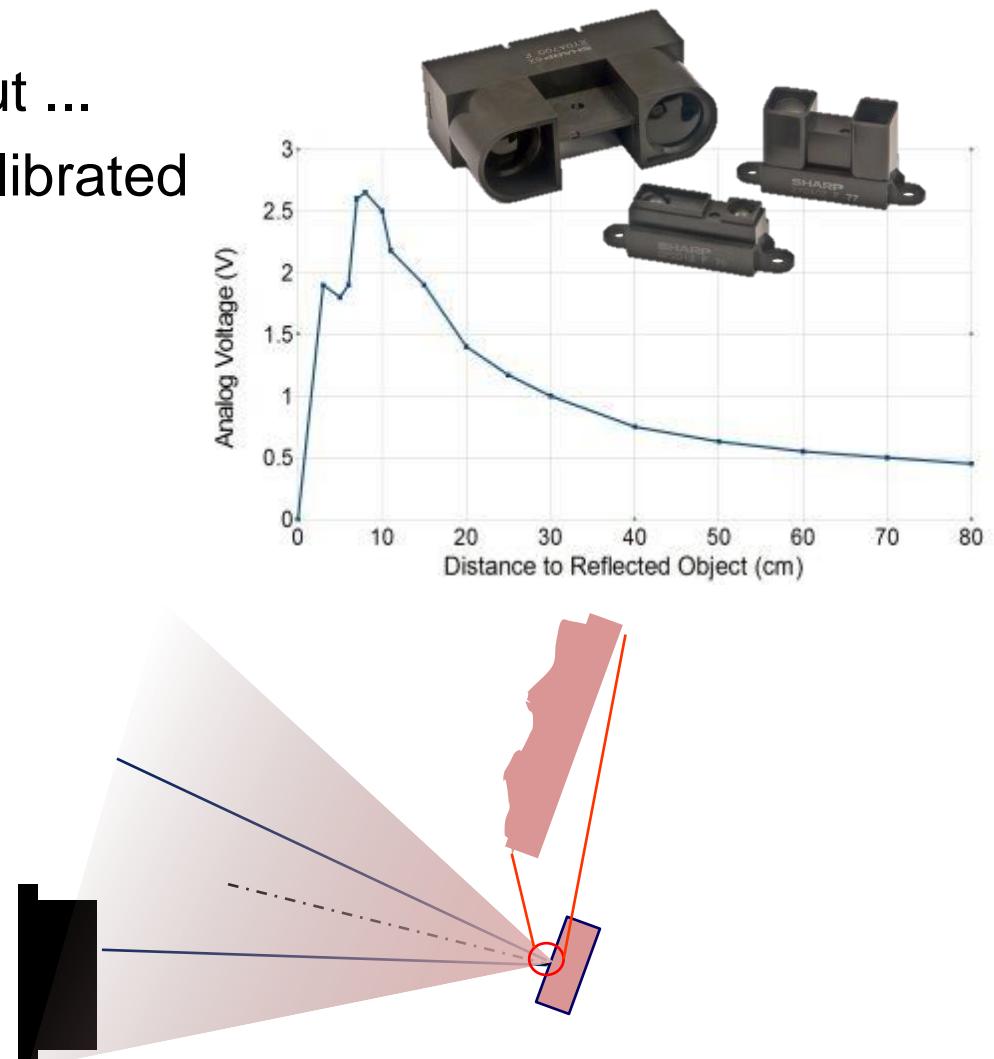
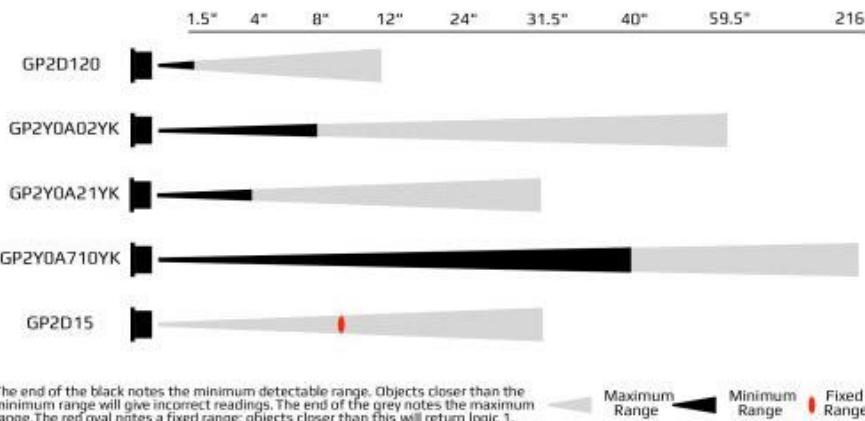
$$d = s \cdot \tan \alpha$$



Issues with reflective optosensors

Infrared sensors are relatively cheap and robust but ...

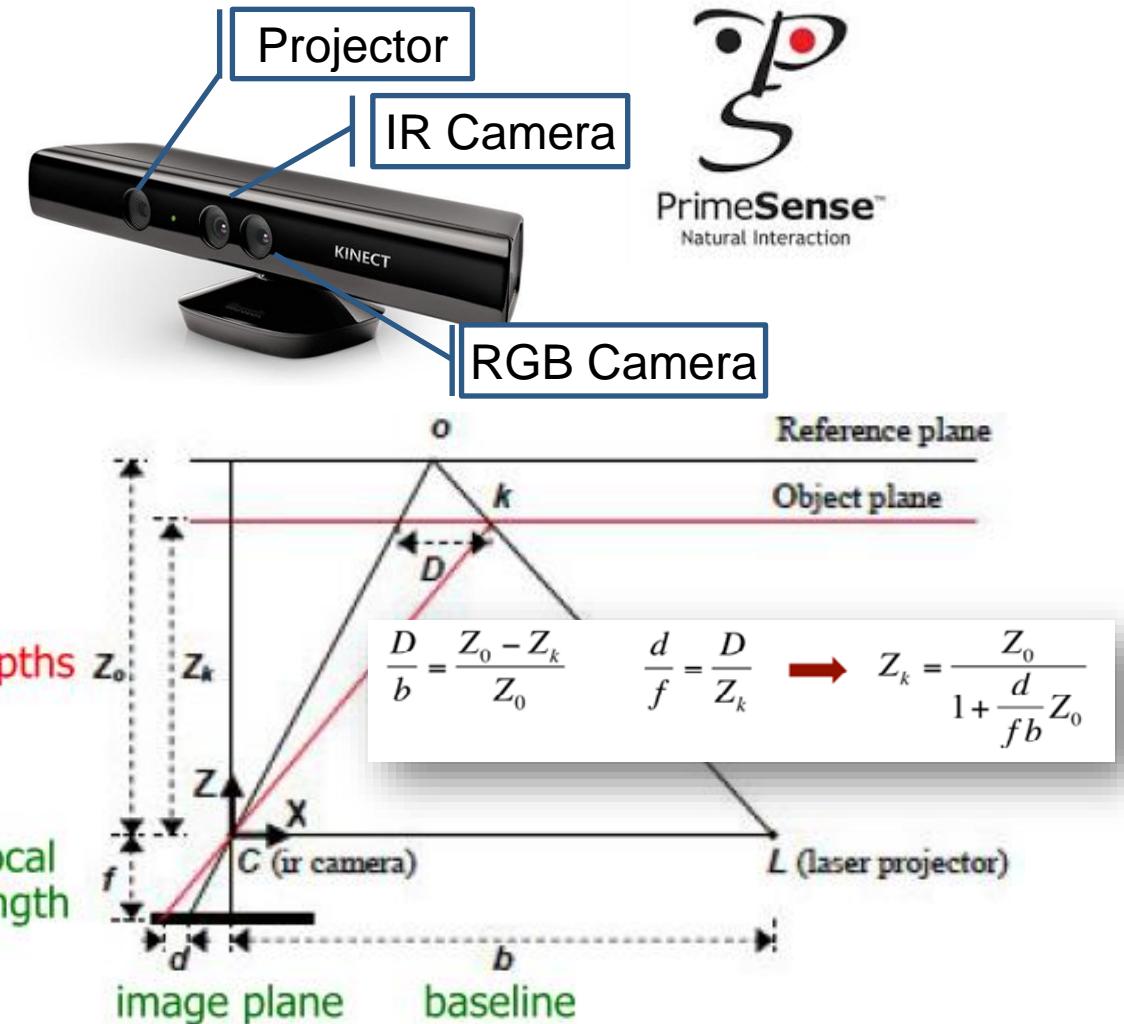
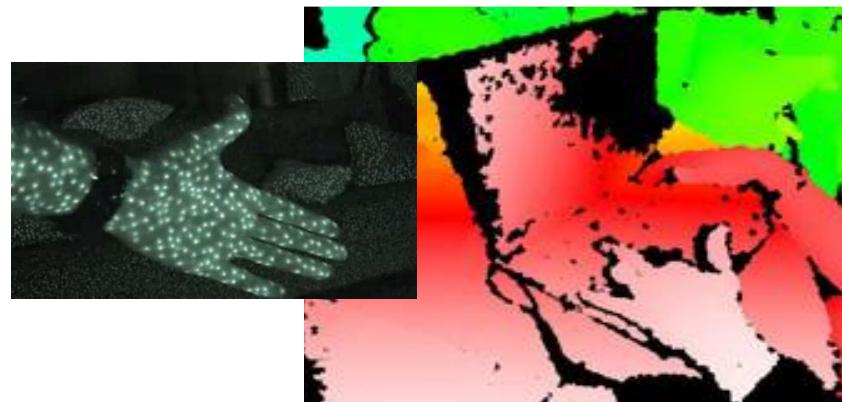
- Non linear characteristics which need to be calibrated
- Have an ambiguity for short range (should be placed in the robot)
- Have fixed ranges / opening angles (requires proper selection)
- May suffer reflections ... sometimes



Distance Perception: Kinect

Kinect is a motion sensing input device built by Microsoft (Primesense) for Xbox 360

- 3D scanner
 - Infrared projector
 - Infrared camera (11-bit 640x480)
 - Range 1.2 – 3.5 m (up to 0.7-6 m)
 - Angular field of view: 57° h, 43° v
- 30Hz 8-bit RGB camera (640x480)



Distance perception: time-of-flight camera

3D time-of-flight (TOF) cameras

- Illuminate the scene with a modulated light source and observe reflected light
- Phase shift between illumination and reflection is translated to distance

Some issues exist with these sensors

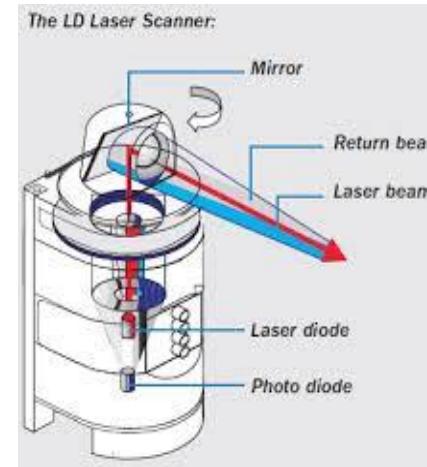
- Illumination is from a solid-state laser or a near-infrared (~850nm) LED
- An imaging sensor receives the light and converts the photonic energy to electrical current
- Distance information is embedded in the reflected component. Therefore, high ambient component reduces the signal to noise ratio (SNR).



Distance perception: Laser Range Finder

Lasers are definitely more accurate sensors

- Up to 360° horizontal plane field of view
- 1 to 128 planes scanned
- 10-75 scans/second
- <1cm range resolution
- Max range up to 100 m
- Problems only with mirrors, glass, and matte black.



< 1000 €



~ 6000 €



~ 40.000 €



> 80.000 €



Distance perception: Laser Range Finder

Lasers are definitely more accurate sensors

- Up to 360° horizontal plane field of view
- 1 to 128 planes scanned
- 10-75 scans/second
- <1cm range resolution
- Max range up to 100-150 m
- Problems only with mirrors, glass, and matte black.



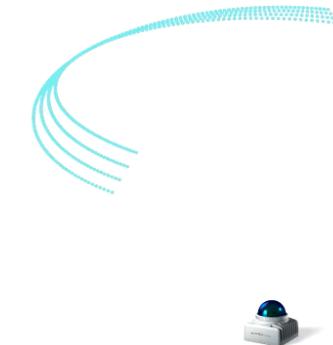
< 1000 €



~ 6000 €



~ 40.000 €



< 800 €



> 80.000 €

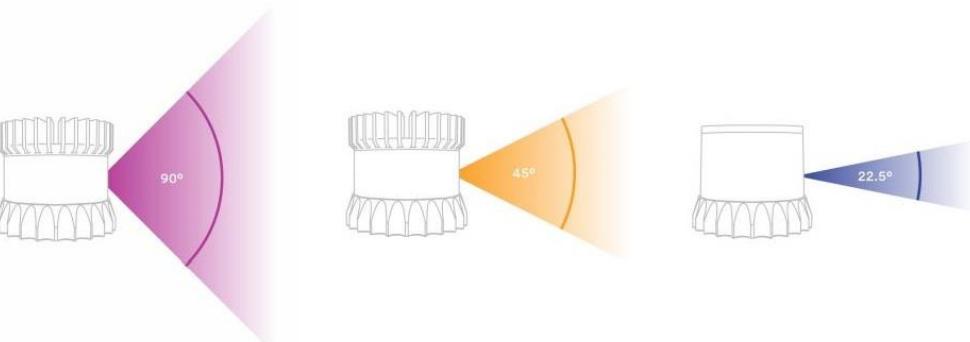


Distance perception: Laser Range Finder

Sensor	Surround Sensors ^b (mid to long range)							
	HDL-64E	HDL-32	Puck	Puck LITE	Puck Hi-Res	Puck 32MR	Ultra Puck	Alpha Puck
								
Range	Up to 120m	Up to 100m	100m	100m	100m	120m	200m	Up to 300m ^b
Range Accuracy	Up to ±2 cm (Typical) ^d	Up to ±2 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ	Up to ±3 cm (Typical) ⁱ
# of Lines	64	32	16	16	16	32	32	128
Horizontal FoV	360°	360°	360°	360°	360°	360°	360°	360°
Vertical FoV	26.9°	41.33°	30°	30°	20°	40°	40°	40°
Horizontal Resolution	0.08° – 0.35°	0.1° – 0.4°	0.1° – 0.4°	0.1° – 0.4°	0.1° – 0.4°	0.1° – 0.4°	0.1° – 0.4°	0.1° – 0.4°
Vertical Resolution	0.4°	1.33°	2.0°	2.0°	1.33°	0.33° (min)	0.33° (min)	0.11° (min)
Points Per Second (Single Return Mode)	~ 1,300,000	~ 695,000	~ 300,000	~ 300,000	~ 300,000	~ 600,000	~ 600,000	~ 2,400,000
Points Per Second (Dual Return mode)	~ 2,200,000 ^b	~ 1,390,000	~ 600,000	~ 600,000	~ 600,000	~ 1,200,000	~ 1,200,000	~ 4,800,000
Refresh Rate	5-20 Hz	5-20 Hz	5-20 Hz	5-20 Hz	5-20 Hz	5-20 Hz	5-20 Hz	5-20 Hz
Operating Voltage	12V - 32V	9 V – 18 V	9 V – 18 V	9 V – 18 V	9 V – 18 V	10.5 V – 18 V	10.5 V – 18 V	9 V – 28 V
Power Consumption	60 W (Typical) ^b	12 W (Typical) ^b	8 W (Typical) ^b	8 W (Typical) ^b	8 W (Typical) ^b	10 W (Typical) ^b	10 W (Typical) ^b	< 30 W (Typical) ^b
Weight (without cabling)	~ 28 lbs. (12.7 Kg)	~ 1.0 kg	~ 830 g	~ 590 g	~ 830 g	~ 925 g	~ 925 g	~ 3.5 kg
Operating Temp	-10°C to +60°C ^b	-10°C to +60°C ^b	-10°C to +60°C ^b	-10°C to +60°C ^b	-10°C to +60°C ^b	-20°C to +60°C ^b	-20°C to +60°C ^b	-20°C to +60°C ^b
Storage Temp	-40°C to +85°C	-40°C to +105°C	-40°C to +105°C	-40°C to +105°C	-40°C to +105°C	-40°C to +85°C	-40°C to +85°C	-40°C to +85°C
Output	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet	UDP packets over Ethernet
Ethernet Connection	100 Mbps	100 Mbps	100 Mbps	100 Mbps	100 Mbps	100 Mbps	100 Mbps	1000 Mbps
GPS Timesync	\$GPRMC	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA	\$GPRMC + \$GPGGA
Laser	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe	903nm Class 1 eye safe
Water Resistance	IP67	IP67	IP67	IP67	IP67	IP67	IP67	IP67

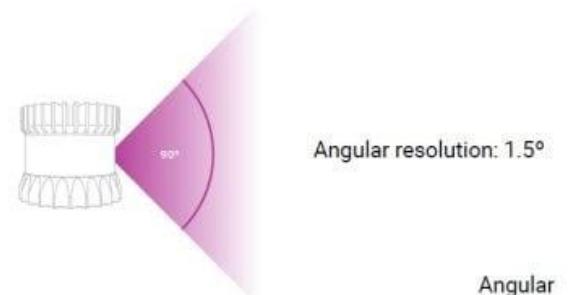


Distance perception: Laser Range Finder

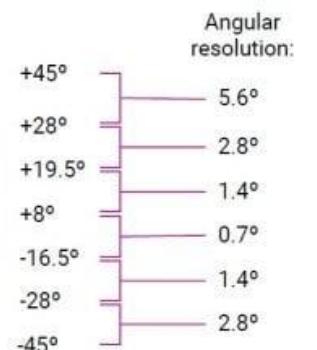


Sensor	OS0 Ultra-wide view			OS1 (Gen 2) Mid-range			OS2 Long-range		
Vertical resolution (channels)	32	64	128	32	64	128	32	64	128
Maximum range*	55 m	55 m	55 m	120 m	120 m	120 m	240 m	240 m	240 m
Minimum range**	0 m	0 m	0 m	0 m	0 m	0 m	0 m	0 m	0 m
Vertical field of view	90°	90°	90°	45°	45°	45°	22.5°	22.5°	22.5°
Vertical angular resolution	2.9°	1.4°	0.7°	1.5°	0.7°	0.4°	0.7°	0.4°	0.2°
Horizontal resolution	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048	512,1024, or 2048
Horizontal field of view	360°	360°	360°	360°	360°	360°	360°	360°	360°
Horizontal angular resolution	0.18°	0.18°	0.18°	0.18°	0.18°	0.18°	0.18°	0.18°	0.18°
Points per second	655,000	1,311,000	2,621,000	655,000	1,311,000	2,621,000	655,000	1,311,000	2,621,000
Frame rate	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz	10-20 Hz
Ingress protection	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K	IP68, IP69K
Typical power consumption***	14-20 W	14-20 W	14-20 W	14-20 W	14-20 W	14-20 W	18-24 W	18-24 W	18-24 W
Operating voltage	24 V	24 V	24 V	24 V	24 V	24 V	24 V	24 V	24 V
Operating temperature	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C	-20 to +50°C
Time synchronization	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC	PTP, \$GPRMC
Weight	445 g	445 g	445 g	455 g	455 g	455 g	910 g	910 g	910 g
Price (before volume or university discounts)	\$6,000	Contact us	Contact us	\$8,000	Contact us	Contact us	\$16,000	Contact us	Contact us

Uniform



Gradient



Above horizon



Below horizon

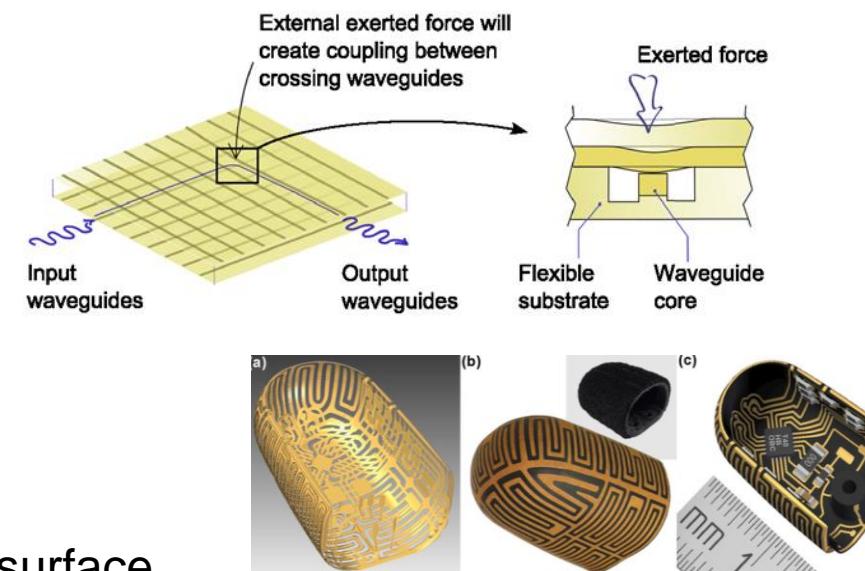


Tactile Sensors

These sensors are used for manipulation purposes

Two main categories

- Binary
 - realized by switches
 - placed on the fingers of a manipulator
 - may be arranged in arrays (bumpers)
 - on the external side to avoid obstacles
- Analogical (real valued)
 - soft devices that produce a signal proportional to the local force
 - a spring coupled with a shaft
 - soft conductive material that change resistance with compression
 - measure also movements tangential to the sensor surface



Proximity Perception (short range distance)

Measure the presence of objects within a specified distance range

- Used to grasp objects and avoid obstacles

Several technologies:

- Ultrasonic (low cost)
- Inductive (ferromagnetic materials at distance <mm)
- Hall effect (ferromagnetic materials, small, robust, & cheap)
- Capacitive (any object, binary output, high accuracy when calibrated for a particular object)
- Optical (infrared light, binary or real valued)

