

Machine/Cell: 3400

3rd Shift	Part Number
11:00 pm - 12:00 am	11111111
12:00 - 1:00 am	
1:00 - 2:00 am	
2:00 - 3:00 am	
3:00 - 4:00 am	
4:00 - 5:00 am	
5:00 - 6:00 am	
6:00 - 7:00 am	

Intershift Comm

Hourly Downtime Allocation

Total Downtime this Hour

40

This is calculated and not editable
-The goal of this screen is to allocate all of the minutes to downtime events that sum to this amount

System Allocated Time

Break Time

15

Planned Part Setup Time

10

This section is calculated and not editable
-The options for this hour can be the following (or none of them):
-Lunch Time or Break Time
-Planned Part Setup Time

Manually Allocated Time

Time (Min) ▼	DT Code ▼	Description	Entered By
7	21	Additional Setup Time Needed	TC
3	38	Quality Check	TC

In this example the operator has already entered 2 downtime reasons

Edit Selected Downtime Event

User can select a row then click the edit button to populate the entry section at the bottom and adjust the values

Unallocated Downtime

5

Uneditable field (Total Downtime - all Allocated Time)

Time to Allocate (Minutes)

5

Time to Allocate defaults to Unallocated Downtime

Reason Code

404 - Machine Cylinder Adjustment

Submit Downtime

Close

Give a warning if the User tries to exit with Unallocated Downtime not equal to 0