

TOYOTA TACOMA 1995-00

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SPECIAL CAUTIONS

SUPPLEMENTAL RESTRAINT SYSTEM
SRS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located on left lock pillar.

CLEAR COAT IDENTIFICATION

1995-99

All metallic colors are clear coat.

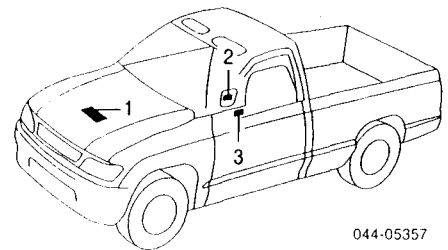
2000

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Emission Control Info



044-05357

4 Cyl	11298-75050	5.32
6 Cyl	11298-62210	3.60
Vacuum Hose Routing		
4 Cyl	17792-75120	3.60
6 Cyl	17792-62070	5.32

Order by Application

Spark Plug Caution

6 Cyl		
1995	11289-62010	1.37
1996		
To 11-95	11289-62010	1.37
From 11-95	11289-62020	1.37
1997-00	11289-62020	1.37

Air Cleaner Caution

2 Unleaded Fuel Caution

A/C Caution	74559-14050	.57
English	88723-35050	1.68
French	N.A.	0.00

Order by Application

3 Differential Lock

41991-60081	2.03
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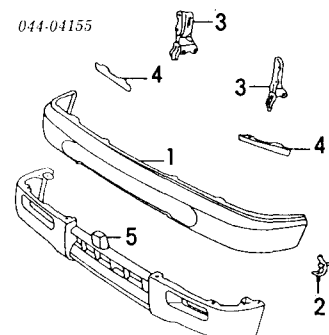
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

1995-97

Refinish Bumper/Grille Filler	R/L	.5
Refinish Valance Panel		1.8
R&I Bumper Assy		#1.0
#Time is to R&I Bumper & Valance as an Assy		
O/H Bumper Assy (Includes R&I)		#1.5
#Includes R&R Valance Panel & Signal Lamps		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Bumper, Front

2WD	Black	52101-04050	#1.5	129.70
	Chrome	52101-04060	#1.5	167.58
4WD	Black	52101-04070	#1.5	141.71
	Chrome	52101-04080	#1.5	164.16

#Includes R&R Valance Panel & Signal Lamps

2 Bracket, Outer	R	52145-35020	IOH	8.92
	L	52146-35020	IOH	8.92
3 Bracket, Mounting	R	52011-AD010	IOH	28.67
	L	52012-AD010	IOH	28.67

4 Filler, Bumper/Grille (P)

2WD	95-96 R	52512-35010	#.1	15.23
	L	52513-35010	#.1	15.23
	97 R	52512-35040	#.1	15.89
	L	52513-35040	#.1	15.89
4WD	R	52512-35020	#.1	15.23
	L	52513-35020	#.1	15.23

(P) Paint to Match

#w/Grille Removed

5 Panel, Valance

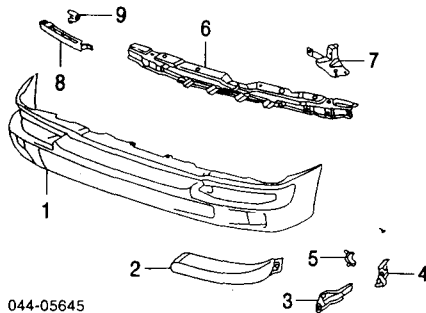
2WD	Black	53911-04041	#.5	104.40
	Paint to Match	53911-04041	#.5	104.40
4WD	Black	53911-04051	#.5	104.40
	Paint to Match	53911-04051	#.5	104.40

#Included in R&R or O/H Bumper Assy

**1998-00
2WD
W/PRERUNNER MODEL**

Refinish Bumper Filler.....	R/L	5
Refinish Front Cover.....		1.8
R&I Bumper Assy.....		1.0
O/H Bumper Assy (Includes R&I).....		#1.9
#Includes R&R Signal Lamps		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

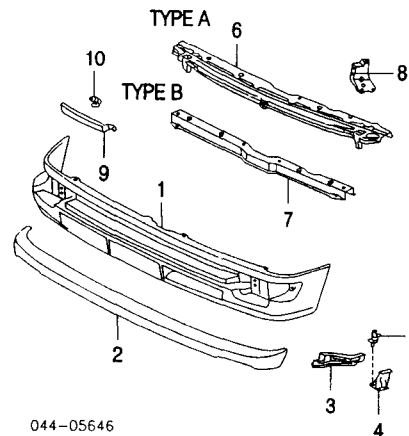


1 Cover, Front				
Black	53911-04090	#1.9	512.15	
Paint to Match	53911-04090	#1.9	512.15	
#Includes R&R Signal Lamps				
2 Trim, Bumper Cover				
Black	R 52102-04020	IOH	80.04	
	L 52103-04020	IOH	80.04	
Chrome	R 52102-04010	IOH	80.04	
	L 52103-04010	IOH	80.04	
3 Retainer, Side	R 52539-35020	IOH	20.98	
	L 52549-35020	IOH	20.98	
4 Support, Side	R 52115-35080	IOH	21.81	
	L 52116-35070	IOH	21.81	
5 Bracket, Side	R 52145-35020		8.92	
	L 52146-35020		8.92	
6 Reinf, Bumper	52506-04010		121.63	
7 Bracket, Bumper Reinf	R 52011-04050	IOH	38.41	
	L 52012-04050	IOH	38.41	
8 Filler, Bumper (P)	R 52512-35060	#.1	15.23	
	L 52513-35050	#.1	15.23	
(P) Paint to Match				
#w/Grille Removed				
9 Bracket, Filler	R/L 53245-04010		4.26	

**1998-00
2WD
W/O PRERUNNER MODEL**

Refinish Bumper Filler.....	R/L	5
Refinish Front Cover.....		1.8
R&I Bumper Assy.....		1.0
O/H Bumper Assy (Includes R&I).....		#1.9
#Includes R&R Signal Lamps		

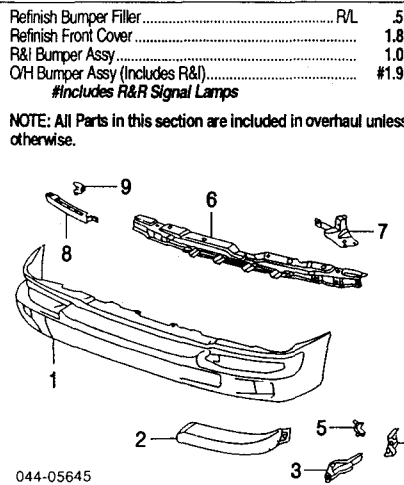
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Front				
w/Bumper Cover Trim				
Black	53911-04060	#1.9	460.96	
Paint to Match	53911-04060	#1.9	460.96	
w/o Bumper Cover Trim				
Black	53911-04070	#1.9	419.35	
Paint to Match	53911-04070	#1.9	419.35	
#Includes R&R Signal Lamps				
2 Trim, Bumper Cover	52101-04090	IOH	195.55	
3 Retainer, Side	R 52539-35010	IOH	29.04	

4 Support, Side	L 52549-35010	IOH	29.04	
	R 52115-35070		21.81	
5 Bracket, Side	L 52116-35060		21.81	
	R 52145-35020		8.92	
	L 52146-35020		8.92	
6 Reinf, Bumper	52506-04010	IOH	117.81	
7 Reinf, Bumper				
Type A	52521-04010	IOH	60.50	
Type B	R 52141-04040	IOH	38.41	
8 Bracket, Bumper Reinf	L 52142-04040	IOH	38.41	
	R 52512-35040	#.1	15.89	
9 Filler, Bumper (P)	L 52513-35040	#.1	15.89	
(P) Paint to Match				
#w/Grille Removed				
10 Bracket, Filler	R/L 53245-35010		4.26	

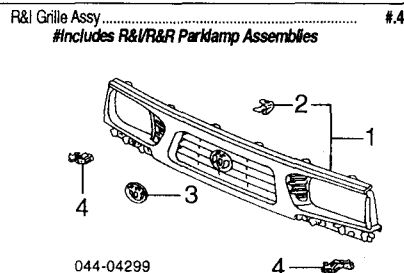
**1998-00
4WD**



1 Cover, Front				
Black	53911-04090	#1.9	512.15	
Paint to Match	53911-04090	#1.9	512.15	
#Includes R&R Signal Lamps				
2 Trim, Bumper Cover				
Black	R 52102-04020	IOH	80.04	
	L 52103-04020	IOH	80.04	
Chrome	R 52102-04010	IOH	80.04	
	L 52103-04010	IOH	80.04	
3 Retainer, Side	R 52539-35020	IOH	20.98	
	L 52549-35020	IOH	20.98	
4 Support, Side	R 52115-35080	IOH	21.81	
	L 52116-35070	IOH	21.81	
5 Bracket, Side	R 52145-35020		8.92	
	L 52146-35020		8.92	
6 Reinf, Bumper	52506-04020	IOH	121.63	
7 Bracket, Bumper Reinf	R 52011-04050	IOH	38.41	
	L 52012-04050	IOH	38.41	
8 Filler, Bumper (P)	R 52512-35060	#.1	15.23	
	L 52513-35050	#.1	15.23	
(P) Paint to Match				
#w/Grille Removed				
9 Bracket, Filler	R/L 53245-04010		4.26	

GRILLE

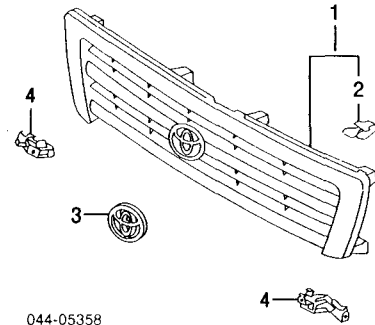
**1995-96 2WD
1995-97 4WD**



R&I Grille Assy.....		#.4		
#Includes R&I/R&R Parklamp Assemblies				
1 Grille Assy				
2WD				
Black	53100-35290	#.6	147.18	
Chrome	53100-35300	#.6	221.22	
4WD				
Black	53100-35310	#.6	147.18	
Chrome	53100-35340	#.6	221.22	
#Includes R&I/R&R Parklamps				
2 Clip, Grille(11)	90467-12040		.69	
3 Emblem, Grille	75311-35090	#.1	22.29	
#Included in R&R Grille				
4 Brkt, Grille Lower-See Cooling Section				

1997-00 2WD

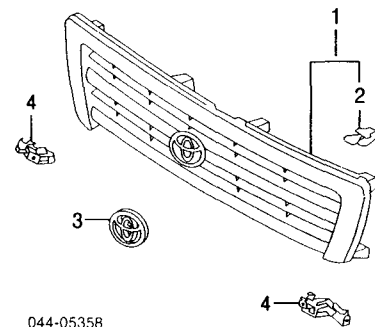
R&I Grille Assy..... #.2
#Included in R&I/R&R Headlamp Assy



1 Grille Assy				
1 Grille Assy				
w/PreRunner Model				
Black				
w/Color Keyed Pkg	53100-04110-C0	.3	134.27	
w/o Color Keyed Pkg	53100-04090	.3	134.27	
Chrome	53100-04100	.3	134.27	
Green				
Code 6P4	98-00 53100-04110-G0	.3	134.27	
Code 6Q7	99-00 53100-04110-G1	.3	134.27	
Red	53100-04110-D0	.3	134.27	
Silver	99-00 53100-04110-B0	.3	134.27	
w/o PreRunner Model				
Black				
w/Color Keyed Pkg	53100-04080-C0	.3	134.27	
w/o Color Keyed Pkg	53100-04060	.3	124.56	
Chrome	53100-04070	.3	155.38	
Green				
Code 6P4	98-00 53100-04080-G0	.3	134.27	
Code 6Q7	99-00 53100-04080-G1	.3	134.27	
Red	53100-04080-D0	.3	134.27	
Silver	53100-04080-B0	.3	134.27	
	90467-12040		.69	
2 Clip, Grille(7)				
#Included w/Grille Assy				
3 Emblem, Grille	75311-35090	#.1	22.29	
#Included in R&R Grille				
4 Bracket, Grille Lwr-See Cooling Section				

1998-00 4WD

R&I Grille Assy..... #.2
#Included in R&I/R&R Headlamp Assy



1 Grille Assy				
Black				
w/Color Keyed Pkg	53100-04110-C0	.3	134.27	
w/o Color Keyed Pkg	53100-04090	.3	134.27	
Chrome	53100-04100	.3	134.27	
Green				
Code 6P4	98-00 53100-04110-G0	.3	134.27	
Code 6Q7	99-00 53100-04110-G1	.3	134.27	
Red	53100-04110-D0	.3	134.27	
Silver	53100-04110-B0	.3	134.27	
	90467-12040		.69	
2 Clip, Grille(7)				
#Included w/Grille Assy				
3 Emblem, Grille	75311-35090	#.1	22.29	
#Included in R&R Grille				
4 Bracket, Grille Lwr-See Cooling Section				

FRONT LAMPS

**HEADLAMP
1995-96 2WD
1995-97 4WD**

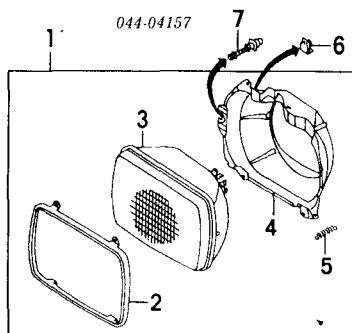
R&R Does Not Include Aim Lamps..... .4
R&I Headlamp Assy..... R/L #.7
#Includes R&I Grille Assy, R&I Both Sides 1.0

TOYOTA TACOMA 1995-00

FRONT LAMPS Cont'd

HEADLAMP

1995-96 2WD
1995-97 4WD Cont'd

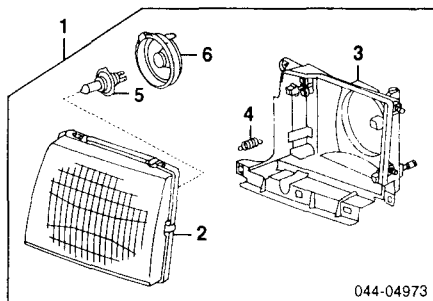


1 Headlamp Assy	R 81110-89155	#.7	62.76
	L 81150-89155	#.7	59.99
#Includes R&I Grille Assy, R&R Both Sides 1.0			
2 Ring, Retaining	R/L 81111-04010	#.8	17.81
3 Sealed Beam (Halogen)	R/L 00234-60H54	#.8	13.02
#R&R Complete, Includes R&I Grille Assy, R&R Both Sides 1.2			
4 Ring, Mounting	R 81113-04010	#.9	17.81
	L 81153-89149	#.9	21.23
#Includes R&I Grille Assy, R&R Both Sides 1.4			
5 Spring, Headlamp	R/L 81121-14670		2.31
#Included w/Headlamp Assy			
6 Plate, Mount (4/Side)	R/L 81124-89101		1.47
7 Adjuster, H/Lamp (2/Side)	R/L 81195-35010		1.66

HEADLAMP

1997-00 2WD

R&R Does Not Include Aim Lamps4
R&I Headlamp Assy R/L #.5
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides .8



1 Headlamp Assy	R 81110-04090	#.5	133.84
	L 81150-04090	#.5	163.21
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides .8			
2 Lens & Housing	R 81130-04090	#.6	160.19
	L 81170-04090	#.6	160.19
#Includes R&I Grille Assy, R&R Both Sides 1.0			
3 Brkt, Headlamp Mtg	R 81105-04090	#.7	39.70
	L 81106-04090	#.7	39.70
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides 1.2			
4 Spring, Tension	R/L 81121-06010		2.09
5 Bulb	R/L 90981-13055	#.2	36.21
6 Cover, Bulb	R/L 81139-16610	#.2	12.57
#Included w/Headlamp Assy			
#R&R One Side Complete			

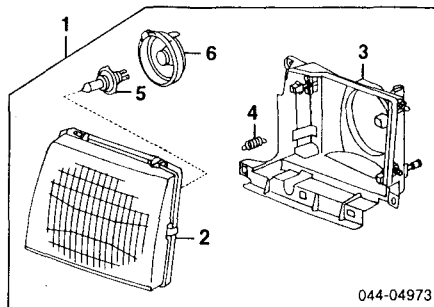
HEADLAMP

1998-00 4WD

R&R Does Not Include Aim Lamps4
R&I Headlamp Assy R/L #.5
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides .8

(Illustration Located in Next Column)

1 Headlamp Assy	R 81110-04090	#.5	133.84
	L 81150-04090	#.5	163.21
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides .8			



2 Lens & Housing	R 81130-04090	#.6	160.19
	L 81170-04090	#.6	160.19
#Includes R&I Grille Assy, R&R Both Sides 1.0			
3 Brkt, Headlamp Mtg	R 81105-04090	#.7	39.70
	L 81106-04090	#.7	39.70
#Includes R&I Grille Assy & R&R/R&R Park Lamp Assy, R&R Both Sides 1.2			
4 Spring, Tension	R/L 81121-06010		2.09
5 Bulb	R/L 90981-13055	#.2	36.21
6 Cover, Bulb	R/L 81139-16610	#.2	12.57
#Included w/Headlamp Assy			
#R&R One Side Complete			

PARK/SIDE MARKER LAMP

R&I Park/Side Marker Lamp Assy

2WD

1995-96 R/L #.2

#Included in R&R/R&R Grille

1997-00 R/L #.2

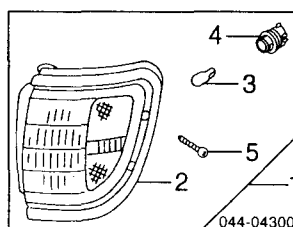
#Included in R&R/R&R Headlamp Assy

1995-97 R/L #.2

#Included in R&R/R&R Grille

1998-00 R/L #.2

#Included in R&R/R&R Headlamp Assy



1 Lamp Assy, Park/Side Marker			
2WD			
1995-96			
Black	R 81610-04010	#.2	57.69
	L 81620-04010	#.2	57.69
Chrome	R 81610-04020	#.2	57.69
	L 81620-04020	#.2	57.69
#Included in R&R/R&R Grille			
1997-00			
w/PreRunner Model	R 81610-04060	#.2	57.69
	L 81620-04060	#.2	57.69
w/o PreRunner Model	R 81610-04050	#.2	57.69
	L 81620-04050	#.2	57.69
#Included in R&R/R&R Headlamp Assy			

4WD			
1995-97			
Black	R 81610-04030	#.2	57.69
	L 81620-04030	#.2	57.69
Chrome	R 81610-04040	#.2	57.69
	L 81620-04040	#.2	57.69
#Included in R&R/R&R Grille			
1998-00			
	R 81610-04060	#.2	57.69
	L 81620-04060	#.2	57.69
#Included in R&R/R&R Headlamp Assy			

2 Lens			
2WD			
1995-96			
Black Trim	R 81611-04010	#.2	46.29
	L 81621-04010	#.2	46.29
Chrome Trim	R 81611-04020	#.2	46.29
	L 81621-04020	#.2	46.29
#Included in R&R/R&R Grille			

1997-00			
w/PreRunner Model	R 81611-04060	#.2	46.29
	L 81621-04060	#.2	46.29
w/o PreRunner Model	R 81611-04050	#.2	46.29
	L 81621-04050	#.2	46.29
#Included in R&R/R&R Headlamp Assy			

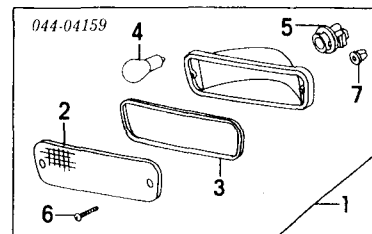
4WD			
1995-97			
Black Trim	R 81611-04030	#.2	46.29
	L 81621-04030	#.2	46.29
Chrome Trim	R 81611-04040	#.2	46.29
	L 81621-04040	#.2	46.29
#Included in R&R/R&R Grille			
1998-00			
	R 81611-04060	#.2	46.29

	L 81621-04060	#.2	46.29
#Included in R&R/R&R Headlamp Assy			
3 Bulb	R/L 90080-81059		4.03
4 Socket & Wire	R/L 81615-04010		16.18
5 Screw, Attaching	R/L 81136-04020		2.09
#Included w/Park/Side Marker Lamp Assy			

SIGNAL LAMP

1995-00 2WD

W/O PRERUNNER MODEL

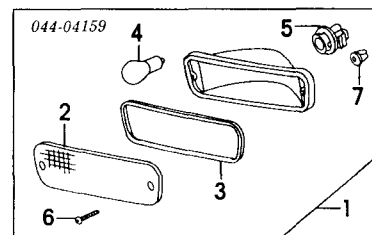


1 Lamp Assy, Signal			
1995-97	R 81510-35100	#.2	44.45
	L 81520-35100	#.2	44.45
1998-00	R 81510-35110	#.2	44.45
	L 81520-35110	#.2	44.45

#Included in R&R or O/H Front Bumper			
2 Lens	R 81511-35100	.1	17.79
	L 81521-35100	.1	17.79
3 Gasket, Lens	R/L 81512-35100		8.17
4 Bulb	R/L 00234-01156	.1	.93
5 Socket, Bulb	R/L 90075-99092		7.15
6 Screw, Mtg (2/Side)	R/L 81739-87003		.92
7 Retainer, Screw (2/Side)	R/L 90075-10012		.60
#Included w/Signal Lamp Assy			

SIGNAL LAMP

1995-97 4WD

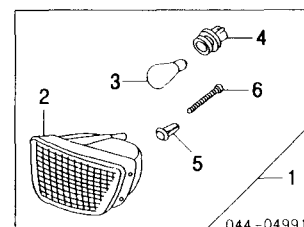


1 Lamp Assy, Signal	R 81510-35110	#.2	44.45
	L 81520-35110	#.2	44.45
#Included in R&R or O/H Front Bumper			
2 Lens	R 81511-35100	.1	17.79
	L 81521-35100	.1	17.79
3 Gasket, Lens	R/L 81512-35100		8.17
4 Bulb	R/L 00234-01156	.1	.93
5 Socket, Bulb	R/L 90075-99092		7.15
6 Screw, Mtg (2/Side)	R/L 81739-87003		.92
7 Retainer, Screw (2/Side)	R/L 90075-10012		.60
#Included w/Signal Lamp Assy			

SIGNAL LAMP

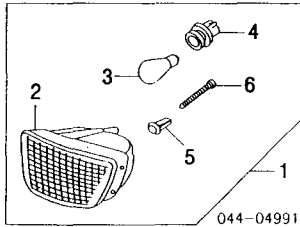
1998-00 2WD

W/PRERUNNER MODEL



1 Lamp Assy, Signal	R 81510-04010	#.2	44.45
	L 81520-04010	#.2	44.45
#Included in R&R or O/H Front Bumper			
2 Lens & Housing	R 81511-04010	.1	17.79
	L 81521-04010	.1	17.79
3 Bulb	R/L 00234-01156	.1	.93
4 Socket, Bulb	R/L 90075-99078		7.06
5 Retainer, Screw (2/Side)	R/L 90069-03035		1.11
6 Screw, Mtg (2/Side)	R/L 90075-02037		.60
#Included w/Signal Lamp Assy			

**SIGNAL LAMP
1998-00 4WD**

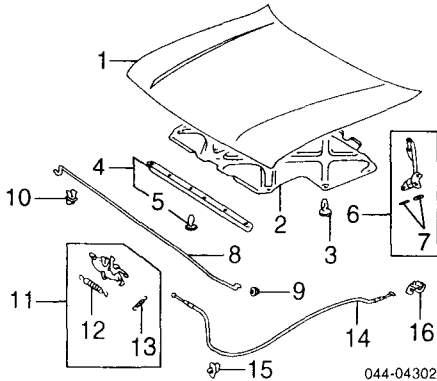


1 Lamp Assy, Signal	R 81510-04010	#2	44.45
	L 81520-04010	#2	44.45
<i>#Included in R&R or OH Front Bumper</i>			
2 Lens & Housing	R 81511-04010	.1	17.79
	L 81521-04010	.1	17.79
3 Bulb	R/L 00234-01156	.1	.93
4 Socket, Bulb	R/L 90075-99078		7.06
5 Retainer, Screw	R/L 90069-03035		1.11
6 Screw, Mtg	R/L 90075-02037		.60
<i>#Included w/Signal Lamp Assy</i>			

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.5
Add for Underside	1.2
Refinish Hinge	R/L 2
R&L Hood Assy	.4
Add to R&R Hood Panel w/Insulator	2



1 Panel, Hood	53301-04030	.7	200.42
2 Insulator, Hood	53341-35010	.3	173.51
3 Clip, Insulator (13)	6 Cyl		.97
4 Seal Assy, Hood Frt	53381-AD010	.3	28.41
5 Clip, Frt Seal (6)	90467-08011-83		.34
<i>#Included w/Hood Front Seal Assy</i>			
6 Hinge Assy, Hood	R 53410-35010	#2	22.92
	L 53420-35010	#2	22.92
<i>#w/Hood & Fender Removed</i>			
7 Pad, Hood Hinge	Front R/L 53498-50010		.80
	Rear R/L 53497-AC010		.97
<i>#Included w/Hood Hinge Assy</i>			
8 Rod, Hood Prop	53441-04030	.1	10.69
9 Grommet, Rod Pivot	95 90480-15028		1.86
	96-97 90480-15012		2.86
	98-00 90480-15028		1.86
10 Clip, Rod Retainer	53452-90351		3.66
11 Latch Assy	53510-35080	.2	39.38
12 Spring, Latch/Cable	90506-20008		2.14
13 Spring, Latch Safety	90506-07021		1.49
<i>#Included w/Latch Assy</i>			
14 Cable, Release	53630-04020	.7	23.24
15 Retainer, Cable	90467-11061		.63
16 Handle, Hood Release	Gray 95-97 53601-01020-B2	.3	38.13
	98-00 53601-01020-B3	.3	36.84
	Oak 53601-01020-E3	.3	38.13

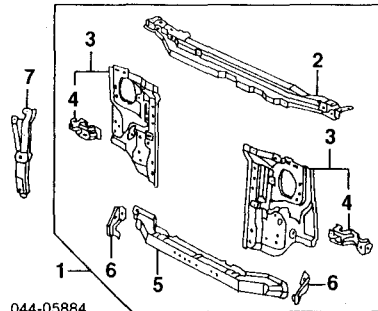
COOLING

Use Procedure Explanations 5 and 28 with the following text.

RADIATOR SUPPORT

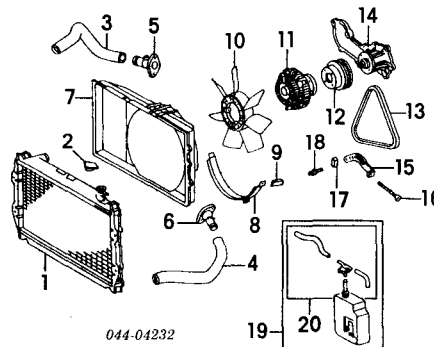
Refinish Radiator Support	1.5
Refinish Upper Tie Bar	.5
Refinish Side Support Panel	R/L .5
Refinish Lower Tie Bar	.5
Add to R&R Radiator Support Assy	

To R&R/R Base Model Mechanical Components	m	#1
<i>#Includes R&R/R Vapor Canister</i>		
w/ A/C	m	#4
<i>#Includes R&R/R A/C Condenser & Receiver/Drier</i>		
w/Auto Trans		.2
w/Skid Plate		.2
To Air Lamps		.4
Evacuate & Recharge System	m	1.4
Recover Refrigerant	m	.3



1 Support Assy, Radiator	95-96 53201-04050	#7.3	392.20
2WD	97-00 53201-04060	#7.3	392.20
4WD	95-97 53201-04050	#7.3	392.20
	98-00 53201-04060	#7.3	392.20
<i>#Includes R&R/R Headlamp Assemblies, R&L Grille, R&R Radiator, Shroud, Windshield Washer Reservoir, Air Cleaner Assy, Coolant Overflow Tank, Battery & Tray, Engine Front Cover, Hood Prop Rod & Disconnect & Connect Hood Release Cable, Wiring &/or Harness</i>			
2 Tie Bar, Up	53216-04022	#1.5	94.98
3 Panel Assy, Side Support	2WD 95-96 R 53211-04900	s #2.0	94.98
	L 53212-04900	s #2.0	108.26
	97-00 R 53211-04902	s #2.0	108.26
	L 53212-04902	s #2.0	108.26
4WD	95-97 R 53211-04900	s #2.0	94.98
	L 53212-04900	s #2.0	108.26
	98-00 R 53211-04902	s #2.0	108.26
	L 53212-04902	s #2.0	108.26
4 Brkt, Grille Lwr (a)	R 53107-35010	#3	16.20
	L 53108-35010	#3	16.20
<i>(a) Included w/Side Support Panel Assy</i>			
5 Tie Bar, Lower	57104-35020	#2.5	129.84
6 Brkt, Frt Body Mount	R 57211-04010	#3	9.35
	L 57212-04010	#3	9.35
<i>#Included w/Radiator Support Assy</i>			
<i>#w/Necessary Bolted Parts & Assemblies Removed</i>			
7 Brkt, Latch Support	53217-35020	#2	29.10
<i>#w/Grille Removed</i>			

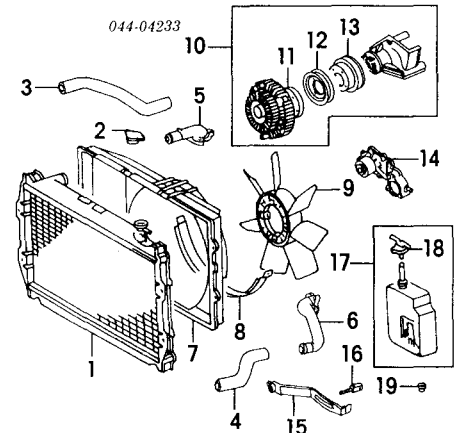
**RADIATOR & COMPONENTS
4 CYL**



1 Radiator	2WD w/PreRunner Model	16410-0C041	1.1	372.56
	w/o PreRunner Model			
	Man Trans	16410-0C013	1.1	362.96
	Auto Trans	16410-0C023	1.3	345.02
4WD	Man Trans	16410-0C031	1.1	383.41
	Auto Trans	16410-0C041	1.3	372.56
<i>#Component Parts Available. Contact Dealer for Details</i>				
2 Cap, Radiator	16401-0C010			13.51
3 Hose, Rad Upper	2WD w/PreRunner Model	16571-0C021	#6	15.86
	w/o PreRunner Model	16571-0C011	#6	15.86
4WD	16571-0C021	#6		15.86
4 Hose, Rad Lower	2WD w/PreRunner Model	16572-0C031	#9	15.86
	w/o PreRunner Model	16572-0C011	#9	15.86
4WD				

Man Trans	16572-0C021	#9	10.56
Auto Trans	16572-0C031	#9	15.86
#R&R Both Upper & Lower 1.1			
5 Flange, Outlet	16331-0W010	.7	24.29
6 Flange, Inlet	16321-0W010	1.0	26.98
7 Shroud, Fan			
2WD			
w/PreRunner Model	16711-0C031	#3	96.68
w/o PreRunner Model	16711-0C011	#3	96.68
4WD			
Man Trans	16711-0C021	#3	96.68
Auto Trans	16711-0C031	#3	96.68
8 Shroud, Lower Fan	16712-0C011	#3	27.24
9 Clip, Lower Fan Shroud			
1995-96	R/L 90468-06013	#3	.26
1997-00	R/L 90468-06092	#3	.11
#R&R Complete			
10 Blade, Fan	16361-75020	#6	72.27
11 Clutch, Fan	16210-75060	#6	124.67
12 Pulley, Fan	16371-75030	#6	77.48
#R&R Complete			
13 Belt, Pump Drive			
1995-96	99365-20890-83	.5	10.01
1997			
To 4-97	99365-20890-83	.5	10.01
From 4-97	90916-02336	.5	24.61
1998-00	90916-02336	.5	24.61
14 Pump, Water	16100-79255	m #1.6	111.53
#w/Engine Cover Removed, Includes R&R Fan, Clutch, Pulley, Shroud, Power Steering Belt & Alternator Belt, w/ A/C Add 2			
15 Adjuster, Tension			
1995-96	16381-75030	#4	22.12
1997			
To 4-97	16381-75030	#4	22.12
From 4-97	16381-75050	#4	13.15
1998-00	16381-75050	#4	13.15
16 Bolt, Tension	90122-08012	#4	9.23
17 Slider, Tension	16385-75030	#4	7.15
18 Bolt, Slider	90119-08A13	#4	.91
#R&R Complete			
19 Tank Assy, Overflow	16470-0C011	.3	67.69
20 Cap, Overflow Tank	16405-0C010		5.69
#Included w/Overflow Tank Assy			

**RADIATOR & COMPONENTS
6 CYL**



1	Radiator			
	w/PreRunner Model	16410-0C041	1.0	372.56
	w/o PreRunner Model			
	Man Trans	16410-0C031	1.0	383.41
	Auto Trans			
	2WD	16410-07061	1.2	504.52
	4WD	16410-0C041	1.2	372.56
*Component Parts Available. Contact Dealer for Details				
2	Cap, Radiator	16401-0C010		13.51
3	Hose, Rad Upper	16571-07030	#.6	13.36
4	Hose, Rad Lower			
	2WD			
	w/PreRunner Model	16572-07040	#.9	13.36
	w/o PreRunner Model	16572-07030	#.9	12.72
	4WD			
	Man Trans	16572-07030	#.9	12.72
	Auto Trans	16572-07040	#.9	13.36
#R&R Both Upper & Lower 1.1				
5	Flange, Outlet	16331-62040	.7	28.49
6	Flange, Inlet	16321-62020	1.0	53.13
7	Shroud, Fan			
	2WD			
	w/PreRunner Model	16711-07030	#.3	96.68
	w/o PreRunner Model	95 16711-62030	#.3	96.68
		96-00 16711-07020	#.3	96.68
	4WD			
	Man Trans	95 16711-62030	#.3	96.68
		96-00 16711-07020	#.3	96.68
	Auto Trans	95 16711-62040	#.3	96.68
		96-00 16711-07030	#.3	96.68
8	Shroud, Lower Fan	95 16702-62010	#.3	2.76
		96-00 16712-07010	#.3	27.24
	Clip, Fan Shroud	R/L 90468-06013	#.3	.26
#R&R Complete				
9	Blade, Fan	16361-62010	.3	94.00
10	Pulley/Clutch Assy	16307-62011	#1.2	438.53

COOLING Cont'd

RADIATOR & COMPONENTS

6 CYL Cont'd

11 Clutch, Fan	08921-04950	#1.2	123.44
12 Pulley, Fan Out	16371-62010	#1.2	30.21
13 Pulley, Fan In	16372-65010	#1.2	36.21
<i>#Included w/Pulley/Clutch Assy</i>			
#R&R Complete, Includes R&R Fan Blade, w/ A/C Add .4			
14 Pump, Water			
2WD			
Man Trans	16100-69395-83	m #2.6	125.24
Auto Trans	16100-69407	m #2.6	125.21
4WD	16100-69395-83	m #2.6	125.24
<i>#w/Engine Under Cover Removed, Includes R&R Fan, Clutch, Pulley, Shroud, Power Steering & Alternator Belt, w/ A/C Add .5</i>			
Belt, Pump Drive	90080-91090-83	.7	9.14
Adjuster, Tension	16381-62041	#.4	9.75
Slider, Adjusting	16385-62020	#.4	3.09
#R&R Complete			
17 Tank Assy, Overflow	16470-0C011	3	67.69
18 Cap, Overflow Tank	16405-0C010		5.69
<i>#Included w/Overflow Tank Assy</i>			
19 Grommet, Tank Hose	90480-25025		7.60

A/C REFRIGERANT CAPACITIES

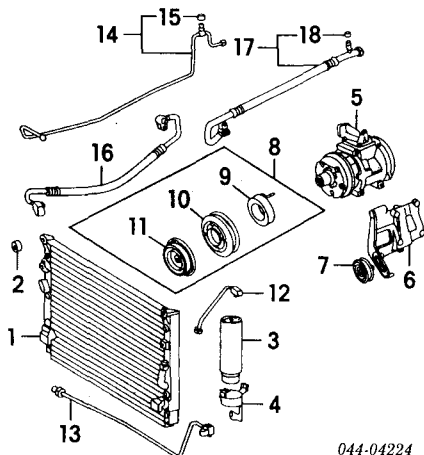
A/C R-134a Refrigerant Capacity
1995-00: 19.4-23.0 Ozs (1.21-1.43 Lbs)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

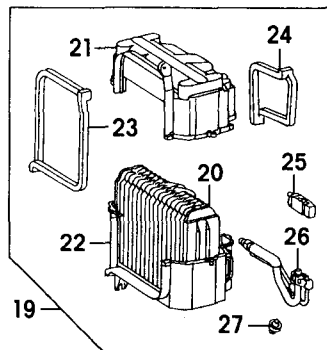
NOTE: R&R/R&R Does Not include recover, evacuate and recharge system.



044-04224

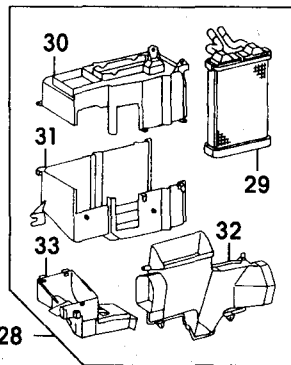
1 Condenser	95-97 88461-04020	m #1.1	211.68
	98-00 88460-04090	m #1.1	265.68
<i>#Includes R&I Grille & R&R Latch Support Bracket</i>			
2 Grommet, Cond Mtg	R/L 90099-32128		.87
3 Receiver/Drier	88471-34010	m #.7	43.67
<i>#Includes R&I Grille</i>			
4 Brkt, Receiver/Drier	88472-04020	#1	9.52
<i>#w/Receiver/Drier Removed</i>			
5 Compressor			
4 Cyl	88320-35540	m #1.1	989.11
6 Cyl	88320-35550	m #1.1	989.11
<i>#Includes R&R Engine Under Cover & Fan Shroud</i>			
6 Brkt, Compressor	88431-34020	#2	91.84
	88431-04040	#2	52.93
<i>#w/Compressor Assy Removed</i>			
7 Pulley, Idle	88440-04030	m .5	36.28
	88440-04040	m .5	33.02
8 Clutch Assy, Compressor			
4 Cyl	88410-34020	m #1.1	214.52
6 Cyl	88410-35340	m #1.1	222.07
	88411-04010	m #1.1	0.00
9 Stator, Clutch			
4 Cyl	88412-95J00	m #1.1	129.49
6 Cyl	88412-35090	m #1.1	207.12
11 Hub, Clutch	88403-30290	m #1.1	95.95
<i>#Included w/Compressor Clutch Assy</i>			
#R&R Complete, Includes R&R Engine Under Cover & Fan Shroud, Included in R&R Compressor			
Pipe, Liquid			
12 Pipe, Cond to Drier	95-96 88840-35080	m #1	66.27
	97 88840-35090	m #1	47.54
	98-00 88716-04171	m #1	33.60
13 Pipe, Front	95-96 88716-04120	m #1	35.33
	97-00 88716-04122	m #1	24.91
<i>#w/Grille Removed</i>			

14 Pipe Assy, Side	95-98 88716-04111	m 1.0	25.76
	99-00 88716-04112	m 1.0	27.15
15 Cap, Service Valve (a)	88375-30280		.87
<i>(a) Included w/Side Pipe Assy</i>			
16 Hose, Discharge			
4 Cyl	88711-04050	m #.5	41.33
6 Cyl	88711-04060	m #.5	83.66
17 Hose Assy, Suction			
4 Cyl	88712-04050	m #.5	70.01
6 Cyl	88712-04061	m #.5	46.28
#R&R Both .8			
18 Cap, Service Valve (b)	88375-02050		.89
<i>(b) Included w/Suction Hose Assy</i>			



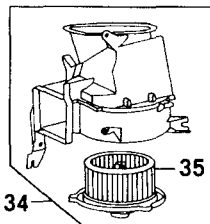
044-04223

19 Evaporator Assy	88510-04131	m #1.0	757.95
<i>#Includes R&R Glove Box, Glove Box Reinf & Glove Box Finish Panel</i>			
20 Core, Evaporator	88501-04030	m #1.2	325.49
21 Case, Evaporator Up	88502-04010	m #1.2	10.44
22 Case, Evaporator Lwr	88502-04021	m #1.2	12.39
23 Gskt, Case Outer	88578-04120	m #1.2	8.80
24 Gskt, Case Inner	88578-04130	m #1.2	8.80
25 Valve, Expansion	88515-20100	m #1.2	68.61
26 Pipe, Liquid	88710-04060	m #1.2	40.49
27 Switch, Pressure	88645-34010	m #1.2	32.94
<i>#Included w/Evaporator Assy</i>			
#R&R Complete, Includes R&R Glove Box, Glove Box Reinf & Glove Box Finish Panel			



044-04222

28 Heater Assy	87150-04052	m #4.0	332.90
<i>#Includes R&R Evaporator Assy, Glove Box, Glove Box Reinf & Glove Box Finish Panel, w/ A/C Add 1.0</i>			
29 Core, Heater	87107-04030	m #4.2	285.05
30 Case, Heater Upper	87111-04030	m #4.2	35.55
31 Case, Heater Lower	87111-04040	m #4.2	35.55
32 Duct, Heater Air Upper	87211-04040	m #4.2	59.22
33 Duct, Heater Air Lower	87211-04051	m #4.2	36.84
<i>#Included w/Heater Assy</i>			
#R&R Complete, Includes R&R Evaporator Assy, Glove Box, Glove Box Reinf & Glove Box Finish Panel, w/ A/C Add 1.0			



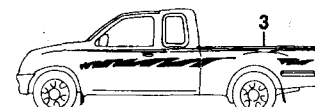
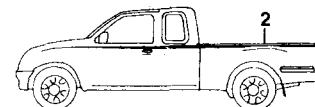
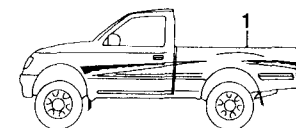
044-04221

34 Blower Assy	95-97 87130-04030	m .8	358.50
	98-00 87130-04031	m .8	358.50
35 Motor w/Fan	87103-04030	m .5	111.79
<i>#Included w/Blower Assy</i>			

STRIPE TAPE

1995-99

Install Fender Stripe	R/L	.3
Install Door Stripe	R/L	.3
Install Corner Panel Stripe		
Std Cab	R/L	.2
Cab Plus	R/L	.3
Install Bedside Pnl Stripe	R/L	.3



044-04925

Tape Kit, Side

1 SX Model			
Copper	R 00211-3R001-02		55.80
	L 00211-3L002-02		55.80
Mango	R 00211-3R001-04		60.16
	L 00211-3L002-04		60.16
Nightshade	R 00211-3R001-01		60.16
	L 00211-3L002-01		60.16
Silver	R 00211-3R001-03		55.80
	L 00211-3L002-03		55.80
2 LX Model			
2WD			
Copper	R 00211-3R003-02		52.62
	L 00211-3L004-02		52.62
Mango	R 00211-3R003-04		52.62
	L 00211-3L004-04		52.62
Nightshade	R 00211-3R003-01		56.78
	L 00211-3L004-01		56.78
Silver	R 00211-3R003-03		52.62
	L 00211-3L004-03		52.62
4WD			
Copper	R 00211-8R005-02		76.51
	L 00211-8L006-02		52.60
Mango	R 00211-8R005-04		76.51
	L 00211-8L006-04		52.60
Nightshade	R 00211-8R005-01		76.51
	L 00211-8L006-01		52.60
Silver	R 00211-8R005-03		76.51
	L 00211-8L006-03		52.60
3 SR5 Model			
Copper	R 00211-8R007-02		128.10
	L 00211-8L008-02		77.93
Nightshade	R 00211-8R007-01		126.33
	L 00211-8L008-01		77.93
Silver	R 00211-8R007-03		126.33
	L 00211-8L008-03		77.93

2000

Information not available at time of publication.

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

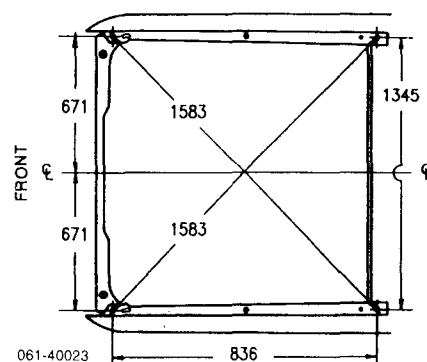
SHEET METAL

Refinish Fender Outside	R/L	2.0
Add to Edge Fender	R/L	.5
Refinish Apron Assy	R/L	1.0
R&I Fender Assy	R/L	#1.2
<i>#Includes R&I/R&R Park/Slide Marker Lamp</i>		
Add to R&R Fender		
w/Antenna Assy		.5
w/Wheel Opening Mtdgs	R/L	.2
w/Mudguards	R/L	.2
w/Fender Flares	R/L	.3

Illustration Located in Next Column

1 Fender			
2WD			
w/PreRunner Model	R 53811-04070	#1.5	127.37
	L 53812-04070	#1.5	122.94
w/o PreRunner Model	R 53811-04061	#1.5	120.88

UNDERHOOD DIMENSIONS



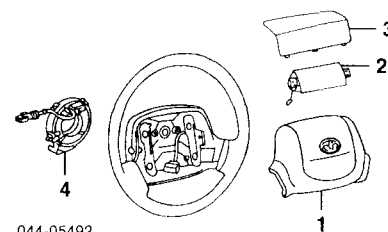
AIR BAG SYSTEM

Disable & Enable Air Bag System.....m .3
 Diagnose Air Bag System (If Required).....m #.5
#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



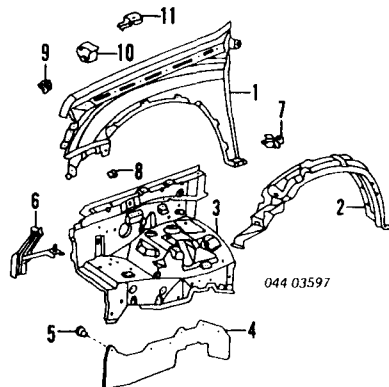
1 Module, Driver Air Bag	Gray	95-97 45130-04020-B0	m	#.2	578.18
		98 45130-04030-B0	m	#.2	578.18
		99 45130-04040-B0	m	#.2	578.18
		00 45130-04050-B0	m	#.2	578.18
Oak		95-97 45130-04020-E0	m	#.2	578.18
		98 45130-04030-E0	m	#.2	578.18
		99 45130-04040-E0	m	#.2	578.18
		00 45130-04050-E0	m	#.2	578.18
<i>#Included in R&R Steering Wheel</i>					
2 Module, Pass Air Bag		98 73960-04010	m	#.4.8	616.23
		99 73960-04040	m	#.4.8	616.23
		00 73960-04050	m	#.4.8	616.23

<i>#Includes R&I Instrument Panel</i>					
3 Cover, Air Bag Module	Gray	98 50540-04010-B0	m	#.1	133.50
		99-00 50540-04040-B0	m	#.1	168.68
	Oak	98 50540-04010-E0	m	#.1	133.50
		99-00 50540-04040-E0	m	#.1	168.68

<i>#w/Passenger Air Bag Removed</i>					
4 Cable, Spiral	2WD				
	1995-97				
	w/Cruise Control				
	Man Trans	84306-04040	m	#.7	221.52
	Auto Trans	84306-04040	m	#.7	221.52
	w/o Cruise Control				
	Man Trans	84306-02020	m	#.7	200.57
	Auto Trans	84306-02020	m	#.7	200.57
	1998-99	84306-06010	m	#.7	152.30
	2000				
	w/PreRunner Model				
	Std Cab	84306-06010	m	#.7	152.30
	Xtra Cab	84306-0C010	m	#.7	221.52
	w/o PreRunner Model	84306-0C010	m	#.7	221.52

	4WD				
	1995-97				
	w/Cruise Control	84306-04040	m	#.7	221.52
	w/o Cruise Control	84306-02020	m	#.7	200.57
	1998-99	84306-06010	m	#.7	152.30
	2000	84306-0C010	m	#.7	221.52

#Included w/Combination Switch Assy-listed in Steering Wheel/Column Section
#Includes R&R Steering Wheel



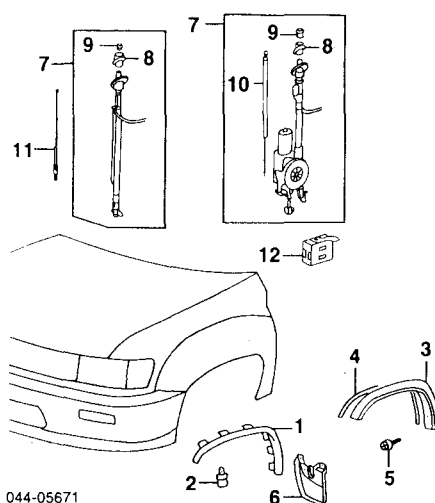
4WD	L 53812-04061	#1.5	120.51
	R 53811-04070	#1.5	127.37
	L 53812-04070	#1.5	122.94
<i>#Includes R&R ParkSide Marker Lamp</i>			
2 Liner, Fender			
	2WD		
	w/PreRunner Model	R 53875-04041	.3 68.51
		L 53876-04041	.3 68.51
	w/o PreRunner Model	R 53875-04031	.3 68.51
		L 53876-04031	.3 68.51
	4WD	R 53875-04041	.3 68.51
		L 53876-04041	.3 68.51
3 Apron			
	Right		
	1995	53701-04141	#6.5 250.33
	1996-00		
	w/ABS	53701-04121	#6.5 237.98
	w/o ABS	53701-04142	#6.5 237.98
	Left		
	2WD		
	1995-96	53702-04240	#6.5 250.33
	1997		
	4 Cy	53702-04240	#6.5 250.33
	6 Cy	53702-04200	#6.5 250.33
	1998	53702-04200	#6.5 250.33
	1999-00	53702-04201	#6.5 250.33
	4WD		
	1995		
	w/Calif Emission	53702-04201	#6.5 250.33
	w/o Calif Emission	53702-04240	#6.5 250.33
	1996-98	53702-04200	#6.5 250.33
	1999-00	53702-04201	#6.5 250.33
<i>#w/Necessary Bolted Parts & Assemblies Removed, Includes R&R Apron Brace, w/Side Supt Panel Removed Deduct 1.5</i>			
4 Seal, Apron			
	2WD		
	w/PreRunner Model		
	Right		
	Front	53738-AD050	.3 34.90
	Rear	53738-AD030	.3 41.95
	Left	53738-AD020	.3 48.33
	w/o PreRunner Model	R/L 53738-AD010	.3 41.95
	4WD		
	1995		
	w/Calif Emission	R 53738-AD030	.3 41.95
		L 53738-AD020	.3 48.33
	w/o Calif Emission	R/L 53738-AD020	.3 48.33
	1996-00		
	Right		
	Front	53738-AD050	.3 34.90
	Rear	53738-AD030	.3 41.95
	Left	53738-AD020	.3 48.33
	5 Clip, Apron Seal (13/Side)	R/L 90467-10173	1.31
6 Brace, Apron			
	2WD		
	w/PreRunner Model	R 53705-35020	.4 20.78
		L 53705-35010	.4 19.03
	w/o PreRunner Model	R 53705-35010	.4 19.03
		L 53706-35020	.4 19.03
	4WD	R 53705-35020	.4 20.78
		L 53706-35010	.4 20.78
7 Spacer, Fender	R/L 53878-34010		12.23
8 Seal, Fender (3/Side)	R/L 53882-16030		.54
9 Retainer, Liner (3/Side)	R/L 53879-14010		1.57
10 Bumper, Fender	R/L 53384-AD010	.1	5.72
11 Brkt, Bumper	R 53386-20020	.1	4.00
	L 53385-20020	.1	4.00

EXTERIOR TRIM

Refinish Fender Flare.....	R/L	.7
R&I Wheel Opening Mldg.....	R/L	.2
R&I Mudguard.....	R/L	.2

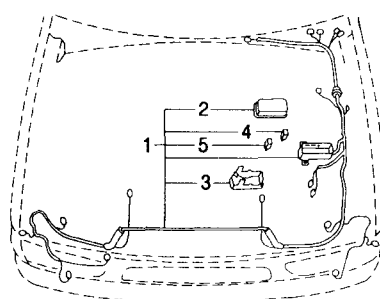
Illustration Located in Next Column

1 Mldg, Wheel Opening	R 75085-35010	.3	67.22
	L 75086-35010	.3	67.22
2 Retainer, Mldg (3/Side)	R/L 90159-60500		.57
3 Flare, Fender			
	Black	R 75871-35900	.3 158.47
		L 75872-35900	.3 158.47



Paint to Match	R 75871-35900	.3	158.47
	L 75872-35900	.3	158.47
4 Pad, Seal	R/L 75696-35010		11.35
5 Bolt, Flare (4/Side)	R/L 90159-60393		.63
6 Mudguard			
	2WD		
	w/PreRunner Model	98-99 R 76621-04040	.2 68.56
		L 76622-04040	.2 68.56
		00 R 76621-04040	.2 68.56
		L 76622-04040	.2 68.56
	w/o PreRunner Model	R 76621-09080	.2 30.42
		L 76622-09080	.2 30.42
	4WD	95-99 R 76621-04040	.2 68.56
		L 76622-04040	.2 68.56
		00 R 76621-04040	.2 68.56
		L 76622-04040	.2 68.56
7 Antenna Assy			
	Manual	95-97 86300-04020	.8 40.65
		98-00 86300-04050	.8 40.65
	Power	95-97 86300-04040	1.0 133.18
		98-00 86300-04060	1.0 133.18
8 Bezel, Antenna			
	Manual	86392-04020	8.40
	Power	86392-04030	4.63
9 Nut, Antenna			
	Manual	86396-16020	9.40
	Power	86396-04030	15.03
10 Mast, Power Antenna		86337-04010	.3 30.55
	<i>#Included w/Antenna Assy</i>		
11 Mast, Manual Antenna	95-97 86309-04020	#.3	33.25
	98-00 86309-AA040	#.3	33.25
<i>#Included in R&R Antenna Assy</i>			
12 Relay, Antenna Motor	85914-04010		164.22
<i>Stripe Tape-See Stripe Tape Section</i>			

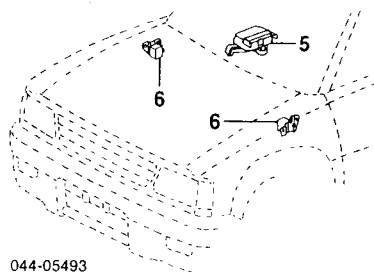
ELECTRICAL



1 Harness Assy, Wiring			
	w/ABS	82111-04691	m d1473.12
	w/o ABS	82111-04661	m 970.99
<i>(Order by Application)</i>			
2 Cover, Upper	95-97 82662-35350		17.98
	98-99 82662-35460		23.32
	00 82662-35461		22.66
3 Cover, Lower	95-97 82663-35040		17.61
	98-00 82663-60020		24.81
4 Fuse			
	7.5 Amp	90080-82020	1.26
	10 Amp	90982-09009	.34
	15 Amp	90080-82022	1.26
	20 Amp	90080-82023	1.26
	30 Amp	90982-10001	3.30
	40 Amp	90982-10002	1.96
5 Link, Fusible (a)	90982-08254	m	10.55
<i>#Included w/Wiring Harness Assy</i>			
<i>(a) Order by Application</i>			

TOYOTA TACOMA 1995-00

AIR BAG SYSTEM Cont'd



044-05493

5 Sensor, Air Bag Ctr	95-97 89170-35010	m	5	507.73
	98 89170-04010	m	5	507.73
	99-00 89170-04021	m	5	507.73
6 Sensor, Air Bag Front				
1998				
To 2-98 Not Applicable				
From 2-98	R 89173-39165	m	5	54.75
	L 89174-39035	m	5	54.75
1999-00	R 89173-39165	m	5	54.75
	L 89174-39035	m	5	54.75

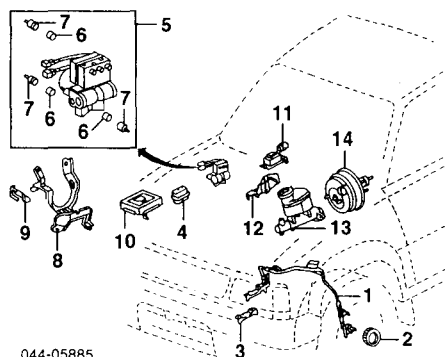
ABS/BRAKES

1995-97

TO 6-97

Bleed System.....m .3

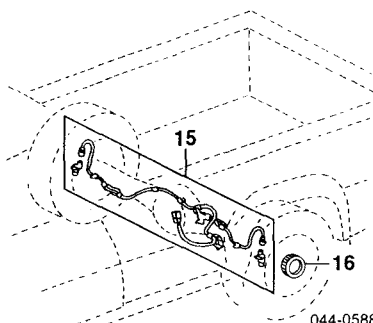
NOTE: R&R Does Not include bleed brake system.



044-05885

1 Sensor, ABS Front				
2WD				
w/PreRunner Model	R 89542-35050	m	.7	178.91
	L 89543-35050	m	.7	178.91
4 Cyl	R 89542-35100	m	.7	178.91
	L 89543-35040	m	.7	178.91
6 Cyl	R 89542-35100	m	.7	178.91
	L 89543-35100	m	.7	178.91
4WD	95-96 R 89542-35020	m	.7	178.91
	L 89543-35020	m	.7	178.91
	97 R 89542-35050	m	.7	178.91
	L 89543-35050	m	.7	178.91
2 Rotor, ABS Front Sensor-See Front Susp Section				
3 Clamp, Front Sensor	R 88266-35520			7.93
	L 88266-35530			7.93
4 Relay, ABS				
1995	88263-12080			70.11
1996				
To 5-96	88263-12080	m	.3	70.11
From 5-96	88263-35090	m	.3	70.11
1997	88263-35090	m	.3	70.11
5 Actuator Assy, ABS	44510-35060	m	1.9	1380.04
6 Bushing, Mounting (3)	44546-30100			2.09
7 Holder, Bushing (3)	44545-12090			3.77
*Included w/ABS Actuator Assy				
8 Brkt, Actuator	44590-35020			26.81
9 Clamp, Actuator Connector	44597-34010			3.83
10 Control Unit, ABS				
2WD	95 89540-35060	m	.6	452.90
	96-97 89540-35061	m	.6	285.53
4WD				
1995	89540-35070	m	.6	452.90
1996				
w/Locking Rear Axle	89540-35081	m	.6	285.53
w/o Locking Rear Axle	89540-35072	m	.6	452.90
1997				
w/Locking Rear Axle	89540-35082	m	.6	285.53
w/o Locking Rear Axle	89540-35073	m	.6	285.53
11 Sensor, Deceleration				
2WD				
w/PreRunner Model	89440-04020	m	.5	781.02
w/o PreRunner Model-Not Applicable				
4WD	89440-35020	m	.5	358.50
	89439-35040			14.83
12 Brkt, Sensor				
13 Cylinder, Brake Master				
w/ABS	47201-3D250	m	.7	219.75
w/o ABS	47201-04030	m	.7	242.56

14 Booster, Brake	44610-04060	m	#1.6	812.06
w/ABS				
w/o ABS				
2WD				
w/PreRunner Model	44610-04050	m	#1.6	812.06
w/o PreRunner Model	44610-04040	m	#1.6	748.64
4WD	44610-04050	m	#1.6	812.06
#Includes R&R Brake Master Cylinder				



044-05887

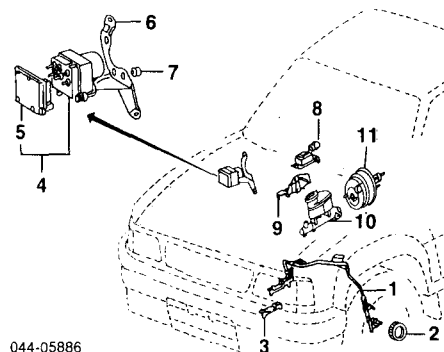
15 Wire, ABS Rear Sensor	04895-35010	m	.5	457.73
2WD				
4WD				
w/Locking Rear Axle	04895-35030	m	.5	428.92
w/o Locking Rear Axle	04895-35020	m	.5	457.73
16 Rotor, ABS Rear Sensor-See Rear Susp Section				

1997-00

FROM 6-97

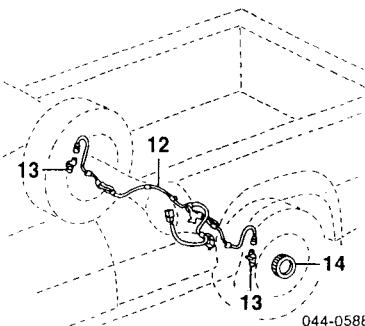
Bleed System.....m .3

NOTE: R&R Does Not include bleed brake system.



044-05886

1 Sensor, ABS Front				
2WD				
w/PreRunner Model	R 89542-35050	m	.7	178.91
	L 89543-35050	m	.7	178.91
w/o PreRunner Model				
4 Cyl	R 89542-35100	m	.7	178.91
	L 89543-35040	m	.7	178.91
6 Cyl	R 89542-35100	m	.7	178.91
	L 89543-35100	m	.7	178.91
4WD	95-96 R 89542-35020	m	.7	178.91
	L 89543-35020	m	.7	178.91
	97 R 89542-35050	m	.7	178.91
	L 89543-35050	m	.7	178.91
2 Rotor, ABS Front Sensor-See Front Susp Section				
3 Clamp, Front Sensor	R 88266-35520			7.93
	L 88266-35530			7.93
4 Actuator Assy, ABS				
2WD				
w/PreRunner Model	44050-04010	m	1.9	1007.60
w/o PreRunner Model	44050-04020	m	1.9	1007.60
4WD	44050-04010	m	1.9	1007.60
5 Control Unit, ABS				
2WD				
w/PreRunner Model	89541-04010	m	.6	414.49
w/o PreRunner Model	89541-04020	m	.6	414.49
4WD	89541-04010	m	.6	414.49
*Included w/ABS Actuator Assy				
6 Brkt, Actuator	44591-04010			15.20
7 Bushing, Mounting (3)	44546-04010			1.71
8 Sensor, Deceleration				
2WD				
w/PreRunner Model	89440-04020	m	.5	781.02
w/o PreRunner Model-Not Applicable				
4WD	89440-04020	m	.5	781.02
	89439-35040			14.83
9 Brkt, Sensor				
10 Cylinder, Brake Master				
w/ABS	47201-3D250	m	.7	219.75
w/o ABS	47201-04030	m	.7	242.56
11 Booster, Brake				
w/ABS	44610-04060	m	#1.6	812.06
w/o ABS				
2WD				
w/PreRunner Model	44610-04050	m	#1.6	812.06
w/o PreRunner Model	44610-04040	m	#1.6	748.64
4WD	44610-04050	m	#1.6	812.06
#Includes R&R Brake Master Cylinder				

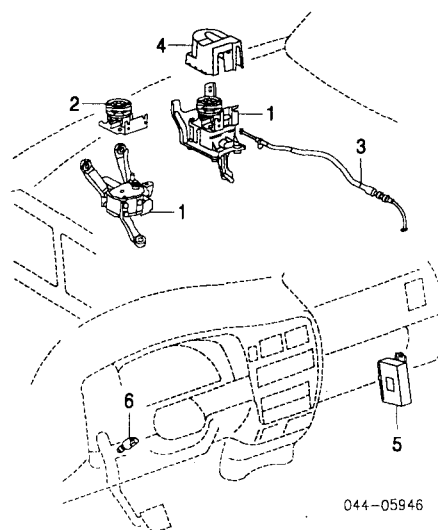


044-05888

12 Wire, ABS Rear Sensor	04895-35020	m	.5	457.73
13 Sensor, Rear Speed	R 89545-35020	m	.5	178.91
	L 89546-35020	m	.5	178.91
14 Rotor, ABS Rear Sensor-See Rear Susp Section				

CRUISE CONTROL SYSTEM

4 CYL



044-05946

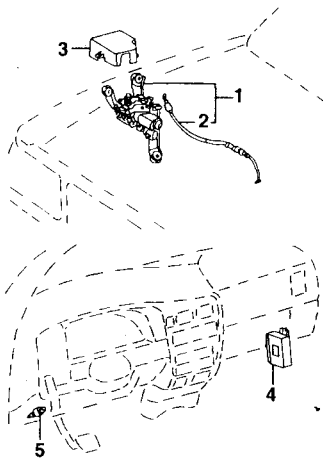
1 Actuator, Cruise	95-97 88200-35260	m	.6	1291.51
	98-00 88200-35290	m	.6	1256.70
2 Link, Cable				
1995-97	78100-34010	m		50.59
1998-00-Serviced w/Cruise Actuator				
3 Cable, Actuator	95-97 78150-35010	m	#.4	80.02
	98-00 78150-35030	m	#.4	69.48
4 Cover, Actuator	95-97 78113-35010	#.2		54.76
	98-00 88212-33010	#.2		29.09
#Included in R&R Actuator Assy				
Switch, Cruise-See Steering Wheel/Column Section				
5 Control Unit, Cruise				
2WD				
1995-96	88240-35230	m	.5	772.45
1997				
To 6-97	88240-35231	m	.5	703.66
From 6-97				
Man Trans	88240-35300	m	.5	681.77
Auto Trans	88240-35281	m	.5	703.66
1998				
Man Trans	88240-35300	m	.5	681.77
Auto Trans	88240-35281	m	.5	703.66
1999-00				
Man Trans	88240-35300	m	.5	681.77
Auto Trans	88240-35281	m	.5	703.66
w/PreRunner Model	88240-35320	m	.5	681.77
w/o PreRunner Model	88240-35281	m	.5	703.66
4WD				
1995-96	88240-35230	m	.5	772.45
1997				
To 6-97	88240-35231	m	.5	703.66
From 6-97	88240-35281	m	.5	703.66
1998	88240-35281	m	.5	703.66
1999-00	88240-35310	m	.5	681.77
6 Switch, Clutch	88280-14030	m	.5	16.38

6 CYL

1995-96

Illustration Located in Next Column

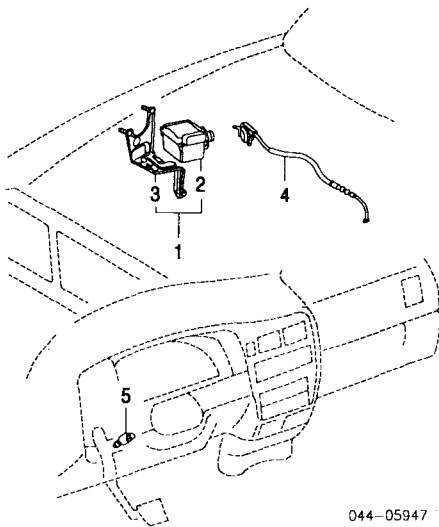
1 Actuator Assy, Cruise



044-04927

2WD	88002-35050	m	.6	1515.78
4WD				
Man Trans	88002-35060	m	.6	1515.78
Auto Trans	88002-35050	m	.6	1515.78
2 Cable, Actuator	83731-35200	m	.4	71.33
4WD				
Man Trans	83731-35210	m	.4	76.59
Auto Trans	83731-35200	m	.4	71.33
<i>Included w/Cruise Actuator Assy</i>				
3 Cover, Actuator	88212-35090	#2		18.86
<i>Included in R&R Actuator Assy</i>				
4 Control Unit, Cruise	88240-35230	m	.5	772.45
Switch, Cruise-See Steering Wheel/Column Section				
5 Switch, Clutch	88280-14030	m	.5	16.38

6 CYL 1997-00



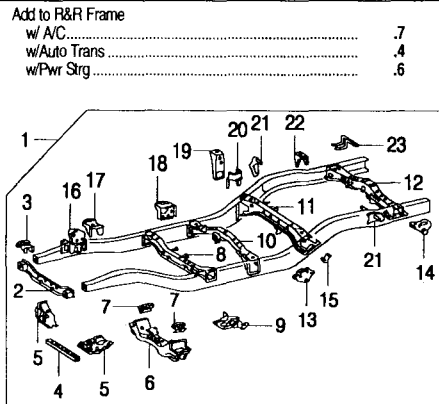
044-05947

1 Actuator Assy, Cruise				
1997	88001-0W010	m	.6	1515.78
1998				
To 3-98	88001-0W010	m	.6	1515.78
From 3-98	88001-04030	m	.6	1515.78
1999-00	88001-04030	m	.6	1515.78
2 Actuator, Cruise	97-98 88260-0W010	m	.6	1488.68
	99-00 88260-0W030	m	.6	1488.68
3 Bracket, Actuator				
1997	88291-0W010			43.56
1998				
To 3-98	88291-0W010			43.56
From 3-98	88291-04020			27.32
1999-00	88291-04020			27.32
<i>Included w/Cruise Actuator Assy</i>				
4 Cable, Actuator	83731-35221	m	.4	51.96
2WD				
4WD				
Man Trans	83731-35241	m	.4	51.96
Auto Trans	83731-35221	m	.4	51.96
5 Switch, Cruise-See Steering Wheel/Column Section				
5 Switch, Clutch	88280-14030	m	.5	16.38

FRAME

Use Procedure Explanation 9 with the following text.

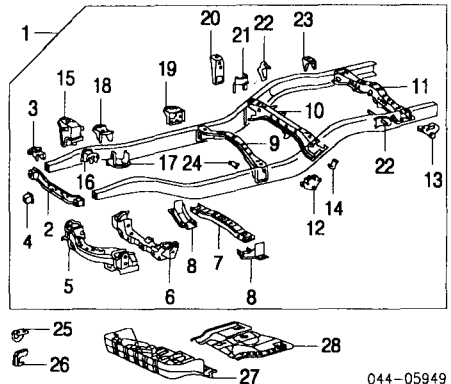
2WD W/O PRERUNNER



Add to R&R Frame				
w/ A/C			.7	
w/ Auto Trans			.4	
w/ Pwr Strg			.6	
1 Frame Assy				
4 Cyl				
Std Cab				
Man Trans	95-97 51001-04010	#23.0	2820.01	
	98-99 51001-04121	#23.0	2779.25	
	00 51001-04121	#23.0	2779.25	
Auto Trans	95-97 51001-04021	#23.0	2820.01	
	98-99 51001-04131	#23.0	2820.01	
	00 51001-04131	#23.0	2820.01	
Xtra Cab				
Man Trans	95-97 51001-04031	#24.0	2820.01	
	98-00 51001-04141	#24.0	2738.50	
Auto Trans	95-97 51001-04041	#24.0	2820.01	
	98-99 51001-04051	#24.0	2820.01	
	00 51001-04151	#24.0	2779.25	
6 Cyl	95 51001-04051	#24.0	2820.01	
	96-97 51001-04051	#24.0	2820.01	
	98-99 51001-04161	#24.0	2820.01	
	00 51001-04161	#24.0	2820.01	
2 Crossmember, Front	95-97 51021-35020	#3	75.88	
	98-00 51021-35050	#3	72.36	
<i>#w/ Front Bumper Removed</i>				
3 Brkt, Rad Mount	R 51701-35150		40.33	
	L 51702-35130		40.33	
4 Xmb, Suspension Front	51201-35270		29.77	
5 Bracket, Front Xmb	R 57107-35090		101.46	
	L 57108-35090		101.46	
6 Xmb, Suspension Rear	51202-35330		470.26	
7 Bracket, Engine Mount				
4 Cyl	R/L 51401-35330		36.21	
6 Cyl	R/L 51401-35340		36.21	
8 Crossmember, Trans	51230-04011		199.43	
9 Plate, Trans Mount				
4 Cyl				
Man Trans	51431-35160		31.09	
Auto Trans	51431-35170		32.98	
6 Cyl	51431-35180		33.95	
10 Crossmember, No. 4				
Std Cab	51204-04010		254.81	
Xtra Cab	51204-04020		254.81	
11 Crossmember, No. 5	51205-04010		223.88	
12 Crossmember, Rear	51209-04010	#3	285.79	
<i>#w/ Necessary Bolted Parts & Assemblies Removed</i>				
13 Brkt, Spring Front	95-97 R 48404-35030		34.58	
	L 48407-35020		34.58	
	98-00 R 48404-35040		38.13	
	L 48407-35030		38.13	
14 Brkt, Spring Rear	95-97 R/L 48405-35030		38.13	
	98-00 R 48405-35040		46.10	
	L 48406-35020		46.10	
15 Bracket, Fuel Tank	57683-35010		7.32	
16 Support, Suspension	R 51501-35080		309.20	
	L 51502-35080		309.20	
17 Brkt, Cab Mount Front	R/L 51703-35100		41.30	
18 Brkt, Cab Mount Rear	R/L 51705-35110		43.87	
19 Brkt, Bed Mount Front	R 51742-35070		31.87	
	L 51743-35080		32.98	
20 Brace, Bracket	R 51767-35060		16.20	
	L 51768-35080		16.20	
21 Bracket, Shock Mount	R 48505-35060		27.69	
	L 48506-35050		43.56	
22 Bracket, Bed Mount Rear	R 51744-35020		13.35	
	L 51745-35010		13.35	
23 Bracket, Muffler	46454-35140		5.54	
<i>Included w/ Frame Assy</i>				
24 Hook, Transport	R 51093-35010		18.21	
	L 51094-35010		18.21	
25 Cover, Engine Front				
6 Cyl	51441-35230	.4	18.89	

2WD W/PRERUNNER 4WD

Add to R&R Frame		
w/ A/C		.7
w/ Auto Trans		.4
w/ Pwr Strg		.6



044-05949

1 Frame Assy				
4 Cyl				
Std Cab				
Man Trans	95-97 51001-04061	#28.0	3232.95	
	98-99 51001-04172	#28.0	3232.95	
	00 51001-04172	#28.0	3232.95	
Auto Trans	95-97 51001-04071	#28.0	3232.95	
	98-99 51001-04182	#28.0	3232.95	
	00 51001-04182	#28.0	3232.95	
Xtra Cab				
Man Trans	95-97 51001-04091	#28.0	3232.95	
	98-99 51001-04202	#28.0	3232.95	
	00 51001-04202	#28.0	3232.95	
Auto Trans	95-97 51001-04101	#28.0	3232.95	
	98-99 51001-04212	#28.0	3232.95	
	00 51001-04212	#28.0	3232.95	
6 Cyl				
Std Cab	95-97 51001-04081	#28.0	3232.95	
	98-00 N.A.	#28.0	0.00	
Xtra Cab				
1995-97	51001-04111	#28.0	3232.95	
1998				
To 2-98	51001-04222	#28.0	3232.95	
From 2-98	51001-04222	#28.0	3232.95	
1999-00	51001-04222	#28.0	3232.95	
2 Crossmember, Front	95-97 51021-35030	#2.0	75.88	
	98-00 51021-60010	#2.0	96.06	
<i>#w/ Front Bumper Removed</i>				
3 Brkt, Rad Mount	R 51701-35150		40.33	
	L 51702-35130		40.33	
4 Extension, Frame	R/L 51110-35020		15.78	
5 Xmb, Suspension Front	51201-04010		687.28	
6 Xmb, Suspension Rear	51202-04010		627.03	
7 Crossmember, Trans				
1995	51203-35321		96.91	
1996				
To 3-96	51203-35321		96.91	
From 3-96	51203-04011		96.91	
1997-00	51203-04011		96.91	
8 Bracket, Trans Xmb	R 51025-04010		117.63	
	L 51026-04010		121.98	
9 Crossmember, No. 4				
Std Cab	51204-04030		223.88	
Xtra Cab	51204-04040		254.81	
10 Crossmember, No. 5	51205-04010		223.88	
11 Crossmember, Rear	51209-04010	#3	285.79	
<i>#w/ Necessary Bolted Parts & Assemblies Removed</i>				
12 Brkt, Spring Front	95-97 R 48404-35030		34.58	
	L 48407-35020		34.58	
	98-00 R 48404-35040		38.13	
	L 48407-35030		38.13	
13 Brkt, Spring Rear	95-97 R/L 48405-35030		38.13	
	98-00 R 48405-35040		46.10	
	L 48406-35020		46.10	
14 Bracket, Fuel Tank	57683-35010		7.32	
15 Support, Suspension	R 51501-35080		309.20	
	L 51502-35080		309.20	
16 Bracket, Engine Mount				
4 Cyl	R/L 51401-35320		43.87	
6 Cyl	R/L 51401-35310		43.87	
17 Support, Stabilizer	R 51591-35060		22.98	
	L 51592-35020		22.98	
18 Bracket, Cab Mount Front	R/L 51703-35100		41.30	
19 Bracket, Cab Mount Rear	R/L 51705-35110		43.87	
20 Bracket, Bed Mount Front	R 51742-35070		31.87	
	L 51743-35080		32.98	
21 Brace, Bracket	R 51767-35060		16.20	
	L 51768-35080		16.20	
22 Bracket, Shock Mount	R 48505-35050		29.87	
	L 48506-35040		46.41	
23 Bracket, Bed Mount Rear	R 51744-35020		13.35	
	L 51745-35010		13.35	
24 Bracket, Handbrake Cable	46454-35140		5.54	
<i>Included w/ Frame Assy</i>				
25 Hook, Transport	R 51963-35070		8.97	
	L 51964-35050		8.97	

TOYOTA TACOMA 1995-00

FRAME Cont'd

2WD

W/PRERUNNER 4WD Cont'd

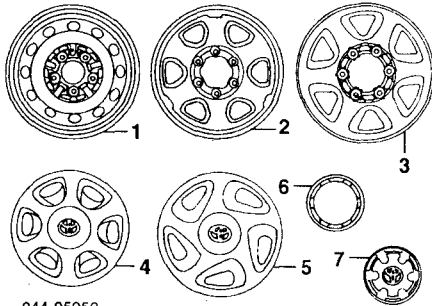
26 Hook, Tow	51961-35051	55.39
27 Cover, Engine Front	51405-35071	221.84
28 Cover, Engine Rear	51406-04010	103.43

WHEEL

Use Procedure Explanation 10 with the following text.

STEEL WHEEL

Refinish Wheel	5
Add to R&I Spare Wheel & Tire Assy	2

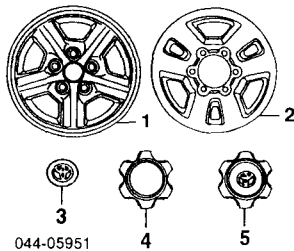


044-05950

Wheel, Steel			
1 Type 1			
14x5J"	42601-04090	3	98.08
14x6J"	42601-04100	3	113.92
2 Type 2			
15x6J"	42601-04110	3	127.44
3 Type 3			
15x7J"	42601-0W020	3	131.62
4 Cover, Wheel			
1995-97	42621-AD010		96.28
1998-00	42621-AD020		96.28
6 Ornament, Front Wheel			
w/ Auto Disconnect Hubs	42603-35610		38.13
w/o Auto Disconnect Hubs	42603-35600		33.61
7 Ornament, Rear Wheel			
Stem, Valve	42603-35610		38.13
Nut, Lug	90942-05009		7.83
2WD			
w/PreRunner Model	90942-01075		4.57
w/o PreRunner Model	90942-01051		3.74
4WD			
	90942-01075		4.57

ALLOY WHEEL

Add to R&I Spare Wheel & Tire Assy	2
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044-05951

Wheel, Alloy			
1 14x6J"	95-96 42611-04030	3	317.04
	97-00 42611-04031	3	317.04
2 15x7J"	95-96 42611-04040	3	364.50
	97-00 42611-04041	3	367.89
3 Ornament, Wheel			
14x6J" Wheels	95-96 42603-24140		10.77
	97-00 42603-04010		10.72
4 Ornament, Front Wheel			
15x7"			
w/ Auto Disconnect	42603-04030		36.21
w/o Auto Disconnect	42603-35620		33.61
5 Ornament, Rear Wheel			
15x7"	42603-04030		36.21
Stem, Valve	90942-05009		7.83
Nut, Lug			
14x6" Wheels	90942-01058		5.97
15x7" Wheels	90942-01077		5.32

FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

2WD

W/PRERUNNER MODEL

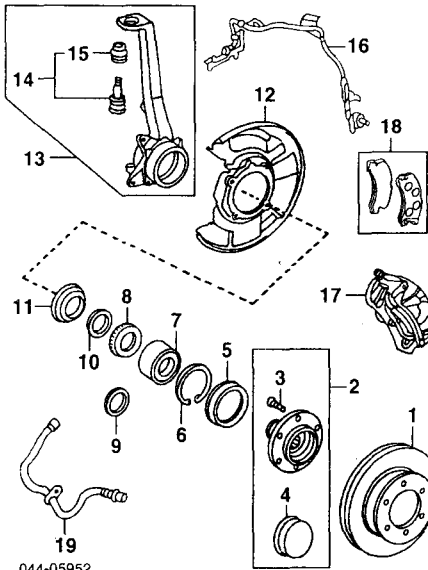
R&I Suspension (One Side)	R/Lm	#3.4
O/H Suspension (Includes R&I)		
One Side	R/Lm	#5.4
Both Sides	m	#9.0

#w/Steering Gear Removed Deduct .8

Add to R&I or O/H Suspension		
w/Pwr Strg	m	.7
Adjust Front Alignment	m	1.5
Bleed Brake System	m	.3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

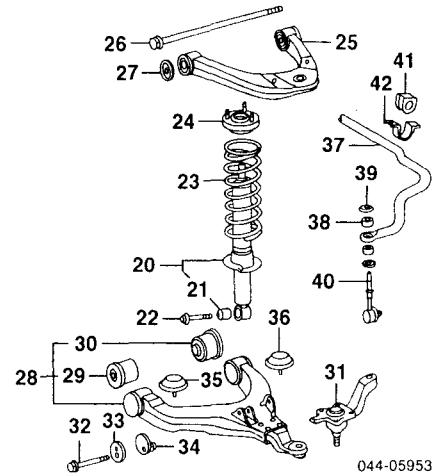


044-05952

1 Rotor, Brake	R/L	43512-04020	m	#.6	99.41
#R&R Both Sides 1.0					
2 Hub Assy	R/L	43502-04050	m	#3.4	145.58
#Includes R&R Rotor, Knuckle, Bearing & Seal, R&R Both Sides					
3 Stud, Wheel (6/Side)	R/L	90942-02049	m		3.00
4 Cap, Grease	R/L	90339-33003	m		7.36
#Included w/Hub Assy					
5 Seal, Hub	R/L	90312-95001	m	#3.4	13.98
6 Ring, Snap	R/L	90521-99114	m	#3.4	5.23
7 Bearing, Wheel	R/L	90369-54001	m	#3.4	59.10
8 Rotor, Frt ABS Sensor	R/L	43515-35010	m	#3.4	19.83
9 Spacer					
w/o ABS	R/L	90560-52001	m	#3.4	11.26
10 Nut, Wheel Adjusting	R/L	43521-35010	m	#3.4	13.38
11 Cap, Grease	R/L	43442-35050	m	#3.4	14.09
12 Shield, Splash	R/L	47703-04030	m	#3.4	54.76
	L	47704-35091	m	#3.4	27.29
13 Knuckle Assy, Steering					
w/ABS	R	43201-35081	m	#3.4	412.92
	L	43202-35071	m	#3.4	412.92
w/o ABS	R	43201-35071	m	#3.4	412.92
	L	43202-35061	m	#3.4	412.92
#R&R One Side Complete, Includes R&R Rotor, Hub, Seals, Bearings, Sensor Rotor & Splash Shield, R&R Both Sides 6.6					
14 Ball Joint Assy, Upper	R/L	43310-39016	m	#1.8	36.97
15 Cover, Ball Joint (a)	R/L	43324-39015	m	#1.8	6.86
#Included w/Steering Knuckle Assy					
(a) Included w/Upper Ball Joint Assy					
#R&R Both Sides 3.4					
16 Sensor, ABS Front-See ABS/Brakes Section					
17 Caliper, Brake	R	47730-04040	m	#.5	385.85
	L	47750-04040	m	#.5	385.85
#R&R Both Sides .8					
18 Pad Set, Brake		04465-35080	m	#1.0	58.81
#Set of 4					
#Deduct .5 for each Caliper Removed					
19 Hose, Brake	R/L	90947-02B41-2	m	#.3	48.04
#w/Caliper Removed Deduct .2					

Illustration Located in Next Column

20 Absorber Assy, Shock					
4 Cyl					
w/Off Road Pkg	R/L	48510-A9080	m	#1.0	95.92
w/o Off Road Pkg	R/L	48510-09270	m	#1.0	152.11
6 Cyl	R/L	48510-A9080	m	#1.0	95.92
21 Bushing, Shock					
4 Cyl					



044-05953

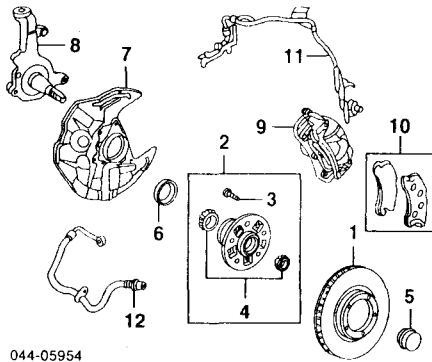
w/Off Road Pkg	R/L	90903-89012	m	#1.0	13.48
w/o Off Road Pkg	R/L	90389-14048	m	#1.0	13.40
6 Cyl	R/L	90903-89012	m	#1.0	13.48
#Included w/Shock Absorber Assy					
22 Bolt, Shock Mount	R/L	90080-10124	m	#1.0	3.57
23 Spring, Coil					
4 Cyl					
Std Cab	R	48131-04150	m	#1.0	69.95
	L	48131-04160	m	#1.0	69.95
Extra Cab					
w/Off Road Pkg	R	48131-AD070	m	#1.0	82.21
	L	48131-AD080	m	#1.0	82.21
w/o Off Road Pkg	R	48131-04170	m	#1.0	69.95
	L	48131-04180	m	#1.0	69.95
6 Cyl	R	48131-AD070	m	#1.0	82.21
	L	48131-AD080	m	#1.0	82.21
24 Mount, Shock Upper	R/L	48609-35010	m	#1.0	56.91
#R&R One Side Complete, R&R Both Sides 1.8					
25 Arm, Upper Control	R	48610-35030	m	#1.6	171.91
	L	48630-35010	m	#1.6	202.63
26 Bolt, Upr Ctrl Arm	R/L	90105-14105	m	#1.6	8.46
27 Washer, Upr Ctrl Arm					
(2/Side)	R/L	90209-14010	m	#1.6	3.59
#R&R One Side Complete, R&R Both Sides 3.0					
28 Arm Assy, Lower Control	R	48068-04011	m	#2.8	221.43
	L	48069-04011	m	#2.8	221.43
#w/Steering Gear Removed Deduct .8, R&R Both Sides 4.6,					
#w/Power Steering Gear Add .7					
29 Bushing, Arm Front	R/L	48061-35040	m	#2.2	43.87
30 Bushing, Arm Rear	R/L	48061-35050	m	#2.2	44.18
#Included w/Lower Control Arm Assy					
#R&R One Side Complete					
31 Ball Joint, Lower	R	43330-39367	m	#1.1	103.33
	L	43340-39287	m	#1.1	103.33
#R&R Both Sides 2.0, Included in R&R Lower Control Arm					
32 Bolt, Lwr Ctrl Arm	R/L	90119-14071	m	#	4.23
33 Cam, Toe Adjust					
(2/Side)	R/L	48409-35050	m	#	12.03
34 Nut Plate, Toe Adjust					
(2/Side)	R/L	48452-35020	m	#	15.98
#Included in R&R Lower Control Arm					
35 Bumper, Coil Spring Front	R/L	48304-35150	m		22.29
36 Bumper, Coil Spring Rear	R/L	48305-35040	m		15.86
37 Bar, Stabilizer					
4 Cyl					
w/Off Road Pkg	R/L	48811-AD010	m	#.9	136.72
w/o Off Road Pkg	R/L	48811-04040	m	#.9	129.64
6 Cyl	R/L	48811-AD010	m	#.9	136.72
#Includes R&R Bushings, Retainers, Links & Brackets, Not Included in O/H					
38 Bush, Slab Mount (2/Side)	R/L	90948-01002	m	#.4	2.31
39 Retainer, Bush (2/Side)	R/L	90948-02069	m	#.4	2.09
40 Link, Stabilizer Bar	R/L	48820-35021	m	#.4	46.41
#R&R One Side Complete, R&R Both Sides .6, Not Included in O/H					
41 Bushing, Stabilizer Bar					
4 Cyl					
w/Off Road Pkg	R/L	48815-AD010	m	#.4	9.89
w/o Off Road Pkg	R/L	48815-04040	m	#.4	10.32
6 Cyl	R/L	48815-AD010	m	#.4	9.89
42 Brkt, Slab Bushing	R	48824-35100	m	#.4	9.23
	L	48829-35070	m	#.4	9.23
#R&R One Side Complete, R&R Both Sides .8, Not Included in O/H					

2WD W/O PRERUNNER MODEL

R&I Suspension (One Side)	R/Lm	2.4
O/H Suspension (Includes R&I)		
One Side	R/Lm	3.8
Both Sides	m	7.4
Adjust Front Alignment	m	1.5
Bleed Brake System	m	.3

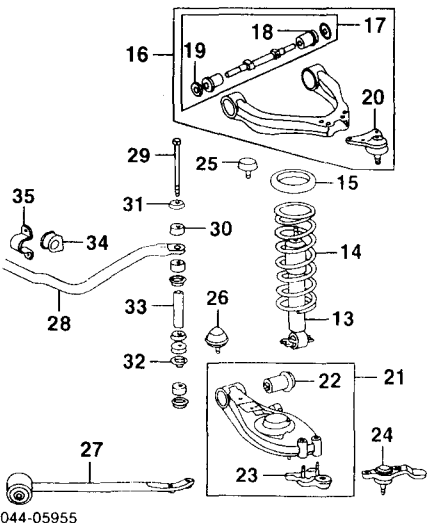
NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-05954

1 Rotor, Brake #R&R Both Sides 2.0	R/L 43512-04010	m #1.1	71.50
2 Hub Assy w/ABS	R/L 43502-09020	m #1.5	142.65
w/o ABS	R/L 43502-09010	m #1.5	136.47
#Includes R&R Rotor, R&R Both Sides 2.8			
3 Stud, Wheel	R/L 90942-02047	m	3.89
4 Bearing Kit	R/L 04421-35020	m	63.42
#Included w/Hub Assy			
#Includes R&R Rotor			
5 Cap, Grease	R/L 43514-35010-86		4.57
6 Seal, Oil	R/L 90311-50005	m #1.4	6.78
#Included in R&R Hub, R&R Both Sides 2.6			
7 Shield, Splash w/ABS	R 47703-35080	m #2	24.52
L 47704-35080		m #2	24.52
w/o ABS	R 47703-35070	m #2	24.52
L 47704-35070		m #2	24.52
#w/Hub Removed, Included in R&R Steering Knuckle			
8 Knuckle, Steering w/ABS	R 43211-35190	m #2.0	148.87
L 43212-35150		m #2.0	148.87
w/o ABS	R 43211-35180	m #2.0	148.87
L 43212-35140		m #2.0	148.87
#Includes R&R Rotor, Hub, Bearings, Seals & Splash Shield, R&R Both Sides 3.8			
9 Caliper, Brake	R 47730-04030	m #5	339.01
L 47750-04030		m #5	339.01
#R&R Both Sides .8			
10 Pad Set, Brake	95-98 04465-35070	m #1.0	58.81
99-00 04465-04040		m #1.0	43.68
#Set of 4			
#Deduct .5 for each Caliper Removed			
11 Sensor, ABS Front-See ABS/Brakes Section			
12 Hose, Brake	R/L 90947-02B39-40	m #3	55.73
#w/Caliper Removed Deduct 2			



044-05955

13 Absorber, Shock 1995 1996 To 1-96 From 1-96 1997 1998-00	R/L 48511-80028	m #7	22.37
R/L 48511-80028		m #7	22.37
R/L 48511-80030		m #7	22.37
R/L 48511-80030		m #7	22.37
R/L 48511-80046		m #7	21.93
#R&R Both Sides 1.2, Included in R&R Lower Control Arm			
14 Spring, Coil Std Cab	R 48131-04090	m #1.8	65.45
L 48131-04100		m #1.8	68.03
Xtra Cab			

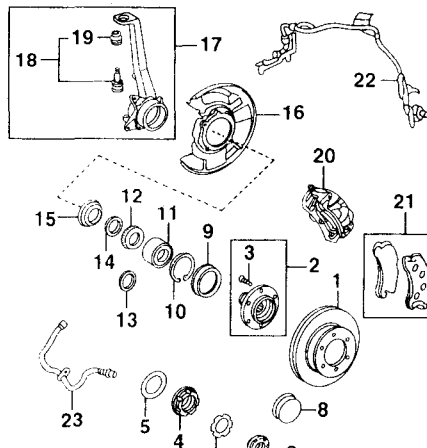
4 Cyl	R 48131-04110	m #1.8	72.00
L 48131-04120		m #1.8	74.42
6 Cyl	R 48131-04130	m #1.8	77.89
L 48131-04140		m #1.8	83.72
15 Insulator, Spring Upper #R&R One Side Complete, Included in R&R Lower Control Arm, R&R Both Sides 3.4	R/L 48157-35010	m #1.8	10.12
16 Arm Assy, Upper Control	R 48066-35120	m #1.8	371.31
L 48067-35050		m #1.8	371.31
#R&R Both Sides 3.4, w/Knuckle Removed Deduct 1.3			
17 Shaft Assy, Control Arm	R/L 04485-35070	m #2.0	55.04
18 Bushing, Control Arm (a) (2/Side)	R/L 48632-35070	m #2.0	20.69
19 Retainer, Bushing (a) (2/Side)	R/L 90948-02162	m #2.0	7.66
(a) Included w/Control Arm Shaft Assy			
#R&R One Side Complete, R&R Both Sides 3.8			
20 Ball Joint, Upper	R 43350-39105	m #1.6	50.18
L 43360-39095		m #1.6	50.18
#Included w/Upper Control Arm Assy			
#w/Knuckle Removed Deduct 1.3			
21 Arm Assy, Lower Control	R 48068-35070	m #2.0	140.67
L 48069-35070		m #2.0	140.67
#R&R Both Sides 3.8, w/Knuckle Removed Deduct 1.5			
22 Bush, Lwr Cont Arm (b)	R/L 48654-35080	m #2.2	29.81
#Included in R&R Lower Control Arm, R&R Both Sides 4.2			
23 Mount, Ball Joint (b)	R/L 48627-35030	m #1.2	41.61
(b) Included w/Lower Control Arm Assy			
#Included in R&R Lower Control Arm, R&R Both Sides 2.2			
24 Ball Joint, Lower	R 43330-39565	m #1.1	66.01
L 43340-39445		m #1.1	66.01
#w/Knuckle Removed Deduct .8, R&R Both Sides 2.0			
25 Bumper, Upper Control Arm	R/L 48332-04030	m	7.03
26 Bumper, Lower Control Arm	R/L 48304-04030	m	23.26
27 Rod, Strut	R 48660-35011	m #8	53.47
L 48670-35011		m #8	53.47
#Included in R&R Lower Control Arm, R&R Both Sides 1.4			
28 Bar, Stabilizer	48811-04030	m #9	146.76
#Includes R&R Bolts, Bushings, Retainers, Collars & Brackets, Not Included in O/H			
29 Bolt, Stabilizer Bar	R/L 90101-10193	m #4	2.83
30 Bushing, Stabilizer Mtg (4/Side)	R/L 90948-01002	m #4	2.31
31 Retainer, Bushing Upper (4/Side)	R/L 90948-02004	m #4	1.14
32 Retainer, Bush Lower	R/L 90948-02034	m #4	1.57
33 Collar, Bar Mounting	R/L 90440-14006	m #4	5.03
#R&R One Side Complete, Both Sides .6, Not Included in O/H			
34 Bushing, Stab Bar	R/L 48815-04030	m #4	7.20
35 Brkt, Stab Bar Bushing	R/L 48823-35050	m #4	5.77
#R&R One Side Complete, Both Sides .6, Not Included in O/H			

4WD

R&I Suspension (One Side)	R/Lm #3.4
O/H Suspension (Includes R&I)	
One Side	R/Lm #5.4
Both Sides	m #9.0
#w/Steering Gear Removed Deduct .8	
Add to R&I or O/H Suspension	
w/Pwr Strg	m .7
Adjust Front Alignment	m 1.5
Bleed Brake System	m .3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

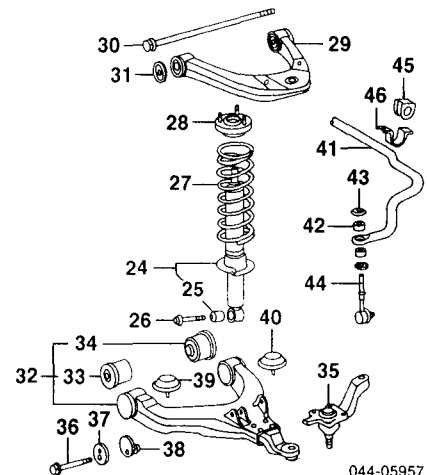
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-05956

1 Rotor, Brake #R&R Both Sides 1.0	R/L 43512-04020	m #6	99.41
2 Hub Assy w/Auto Disconnect	R/L 43502-04040	m #3.4	145.58
#Includes R&R Rotor, R&R Both Sides 6.6			
w/o Auto Disconnect	R/L 43502-04030	m #3.8	144.95
#Includes R&R Rotor, R&R Both Sides 7.4			
3 Stud, Wheel	R/L 90942-02049	m	3.00
#Included w/Hub Assy			

4 Body, Manual Hub	R/L 43508-35040	m #8	90.91
5 Gskt, Hub Body	R/L 43422-60060	m #8	1.51
6 Cover, Hub Body	R/L 43509-35040	m #8	104.34
7 Gskt, Cover	R/L 43531-60010	m #8	1.89
#R&R One Side Complete, R&R Both Sides 1.4			
8 Cap, Grease w/Auto Disconnect	R/L 43514-28010		13.49
9 Seal, Hub	R/L 90312-95001	m #3.4	13.98
10 Ring, Snap	R/L 90521-99114	m #3.4	5.23
11 Bearing, Wheel	R/L 90369-54001	m #3.4	59.10
12 Rotor, ABS Sensor	R/L 43515-35010	m #3.4	19.83
13 Spacer, ABS Rotor w/o ABS	R/L 90560-52001	m #3.4	11.26
14 Nut, Wheel Adjusting	R/L 43521-35010	m #3.4	13.38
15 Seal, Inner	R/L 90316-65001	m #3.4	33.10
16 Shield, Splash	R 47703-35091	m #3.4	27.29
L 47704-35091		m #3.4	27.29
17 Knuckle Assy, Steering w/ABS	R 43201-35081	m #3.4	412.92
L 43202-35071		m #3.4	412.92
R 43201-35071		m #3.4	412.92
L 43202-35061		m #3.4	412.92
#R&R One Side Complete, Includes R&R Rotor, Hub, Seals, Bearing, Sensor Rotor & Splash Shield, w/o Auto Disconnect Add .4, R&R Both Sides 6.6			
18 Ball Joint Assy, Upper	R/L 43310-39016	m #1.8	36.97
19 Cover, Ball Joint (a)	R/L 43324-39015	m #1.8	6.86
(a) Included w/Steering Knuckle Assy			
(a) Included w/Upper Ball Joint Assy			
#R&R One Side Complete, Included in R&R Knuckle, R&R Both Sides 3.4			
20 Caliper, Brake	95-96 R 47730-04040	m #5	385.85
L 47750-04040		m #5	385.85
97-00 R 47730-04040		m #5	385.85
L 47750-04040		m #5	385.85
#R&R Both Sides .8			
21 Pad Set, Brake		m #1.0	
#Set of 4			
#Deduct .5 for each Caliper Removed			
22 Sensor, Front ABS-See ABS/Brakes Section			
23 Hose, Brake	R/L 90947-02B41	m #3	48.04
#w/Caliper Removed Deduct 2			



044-05957

24 Absorber Assy, Shock 1995-97 w/Gas Shocks	95 R/L 48510-09112	m #1.0	44.12
96 R/L 48510-09111		m #1.0	21.93
97 R/L 48510-33676		m #1.0	22.37
w/o Gas Shocks	95 R/L 48510-09102	m #1.0	22.37
96 R/L 48510-09101		m #1.0	19.86
97 R/L 48510-09103		m #1.0	22.37
1998-00 w/Off Road Pkg	R/L 48510-A9050	m #1.0	95.92
w/o Off Road Pkg	R/L 48510-09270	m #1.0	152.11
25 Bushing, Shock	R/L 90389-14048	m #1.0	13.40
1995-97			
1998-00			
w/Off Road Pkg	R/L 90903-89012	m #1.0	13.48
w/o Off Road Pkg	R/L 90389-14048	m #1.0	13.40
#Included w/Shock Absorber Assy			
26 Bolt, Shock Mounting	R/L 90080-10124	m #1.0	3.57
27 Spring, Coil w/Off Road Pkg			
4 Cyl	R 48131-AD010	m #1.0	88.22
L 48131-AD020		m #1.0	88.22
6 Cyl	R 48131-AD010	m #1.0	88.22
Man Trans	L 48131-AD040	m #1.0	88.22
Auto Trans	R 48131-AD030	m #1.0	88.22
L 48131-AD050		m #1.0	88.22
w/o Off Road Pkg			
Man Trans	R 48131-04010	m #1.0	73.21
Std Cab	L 48131-04030	m #1.0	84.08
4 Cyl	R 48131-04030	m #1.0	84.08
6 Cyl	R 48131-04030	m #1.0	84.08
Xtra Cab	R 48131-04030	m #1.0	84.08
4 Cyl	R 48131-04030	m #1.0	84.08
6 Cyl	R 48131-04030	m #1.0	84.08

TOYOTA TACOMA 1995-00

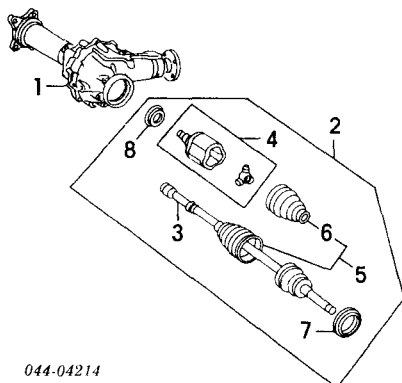
FRONT SUSPENSION Cont'd

4WD Cont'd

Auto Trans Std Cab	L 48131-04070	m #1.0	84.08
	R 48131-04020	m #1.0	84.08
	L 48131-04040	m #1.0	84.08
Xtra Cab 4 Cyl	R 48131-04040	m #1.0	84.08
	L 48131-04070	m #1.0	84.08
	L 48131-04060	m #1.0	84.08
	L 48131-04080	m #1.0	86.68
28 Mount, Shock Upper	R/L 48609-35010	m #1.0	56.91
#R&R One Side Complete, R&R Both Sides 1.8			
29 Arm, Upper Control	R 48610-35030	m #1.6	171.91
	L 48630-35010	m #1.6	202.63
30 Bolt, Uptr Ctrl Arm	R/L 90105-14105	m #1.6	8.46
31 Washer, Uptr Ctrl Arm (2/Side)	R/L 90209-14010	m #1.6	3.59
#R&R One Side Complete, R&R Both Sides 3.0			
32 Arm Assy, Lower Control	R 48068-04011	m #2.8	221.43
	L 48069-04011	m #2.8	221.43
#w/Steering Gear Removed Deduct .8, R&R Both Sides 4.6			
#w/Power Steering Add .7			
33 Bushing, Arm Front	95 R/L 48061-35020	m #3.0	39.04
	96-00 R/L 48061-35040	m #3.0	43.87
34 Bushing, Arm Rear	95 R/L 48061-35020	m #3.0	39.04
	96-00 R/L 48061-35050	m #3.0	44.18
#Included w/Lower Control Arm Assy			
#R&R One Side Complete			
35 Ball Joint, Lower	R 43330-39367	m #1.1	103.33
	L 43340-39287	m #1.1	103.33
#R&R Both Sides 2.0			
36 Bolt, Lwr Ctrl Arm	R/L 90119-14064	m #	4.23
37 Cam, Toe Adjust (2/Side)	95 R/L 48409-35040	m #	10.72
	96-00 R/L 48409-35050	m #	12.03
38 Nut Plate, Toe Adjust	95 R/L 48452-35010	m #	13.75
	96-00 R/L 48452-35020	m #	15.98
#Included in R&R Lower Control Arm			
39 Bumper, Coil Spring Front	R/L 48304-35150	m	22.29
40 Bumper, Coil Spring Rear	R/L 48305-35040	m	15.86
41 Bar, Stabilizer 1995-97	48811-04040	m #9	129.64
1998-00			
w/Off Road Pkg	48811-AD010	m #9	136.72
w/Off Road Pkg	48811-04040	m #9	129.64
#Includes R&R Bushings, Retainers, Links & Brackets, Not Included in OH			
42 Bushing, Stab Mount (2/Side)	R/L 90948-01002	m #4	2.31
43 Retainer, Mount Bushing (2/Side)	R/L 90948-02069	m #4	2.09
44 Link, Stabilizer Bar	R/L 48820-35021	m #4	46.41
#R&R One Side Complete, R&R Both Sides .6, Not Included in OH			
45 Bushing, Stabilizer Bar 1995-97	R/L 48815-04040	m #4	10.32
1998-00			
w/Off Road Pkg	R/L 48815-AD010	m #4	9.89
w/Off Road Pkg	R/L 48815-04040	m #4	10.32
46 Brkt, Stab Bar Bushing	R 48824-35100	m #4	9.23
	L 48829-35070	m #4	9.23
#R&R One Side Complete, Both Sides .6, Not Included in OH			

FRONT DRIVE AXLE

R&I Axle Shaft Assy R/Lm #2.0
OH Axle Shaft Assy (Includes R&I) R/Lm #2.6
#w/Steering Knuckle Removed Deduct 1.7



044-04214

1 Carrier			
w/Auto Disconnect	41110-35710	m 3.2	1241.96
w/o Auto Disconnect	41110-35700	m 2.8	923.30
#Order by Application			
2 Shaft Assy, Axle			
w/Auto Disconnect	R/L 43430-04020	m #2.0	370.10
w/o Auto Disconnect	R/L 43430-04010	m #2.0	370.10
#w/Knuckle Removed Deduct 1.7			
3 Joint/Shaft, Outer (a)			
w/Auto Disconnect	R/L 43460-09101	m #2.6	468.73
w/o Auto Disconnect	R/L 43460-09091	m #2.6	443.85

4 Joint, Inner (a)	R/L 43040-04010	m #2.6	303.46
5 Boot Kit, Complete (a)	R/L 04438-04021	m #2.6	31.98
6 Boot, Inner Joint (a) (b)	R/L 04438-04011	m #2.6	19.93
(b) Included w/Complete Boot Kit			
7 Seal, Outer Dust (a)	R/L 90080-30028	m #2.6	12.55
8 Seal, Inner Dust (a)	R/L 41336-04010	m #2.6	5.46
(a) Included w/Axle Shaft Assy			
#Time is to OH Axle Shaft Assy One Side Complete			

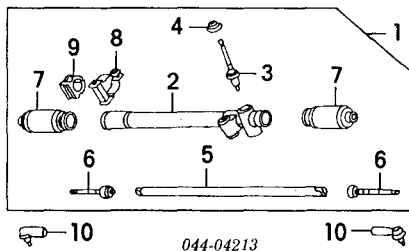
FRONT STEERING LINKAGE/GEAR

MANUAL

R&I Steering Gear Assy	m 1.0
OH Steering Gear Assy (Includes R&I)	m 2.5

NOTE 1: R&I/R&R or OH Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



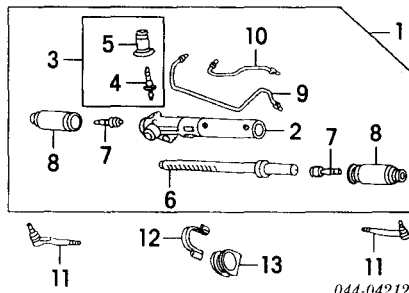
1 Gear Assy, Steering	45510-35010	m 1.5	710.60
2 Housing, Rack	45501-35010	m 2.5	191.43
3 Pinion	45509-35010	m	110.43
4 Cover, Pinion	45222-27020	m	5.80
5 Rack, Steering	45521-35010	m 2.5	112.69
6 End, Rack	R/L 45503-39085	m #1.6	113.98
#Includes R&I Steering Gear & R&R Boot & Tie Rod End			
7 Boot	R 45535-35020	m #3	16.46
	L 45536-35010	m #3	16.46
#Includes R&R Tie Rod End			
8 Brkt, Mounting	45515-35030	m	26.35
9 Grommet, Mounting	45517-35030	m	16.63
#Included w/Steering Gear Assy			
10 End, Tie Rod	R/L 45046-39285	m .3	50.74

POWER

R&I Steering Gear Assy	m 1.7
OH Steering Gear Assy (Includes R&I)	m 4.3

NOTE 1: R&I/R&R or OH Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



1 Gear Assy, Steering			
2WD			
w/PreRunner Model	44250-35042	m 1.9	859.73
w/o PreRunner Model	95-97 44250-35020	m 1.9	840.87
	98-00 44250-04010	m 1.9	812.58
4WD			
1995	44250-35010	m 1.9	859.73
1996			
To 1-96	44250-35010	m 1.9	859.73
From 1-96	44250-35042	m 1.9	859.73
1997-00	44250-35042	m 1.9	859.73
2 Housing, Shaft			
2WD			
w/PreRunner Model	44203-35040	m 4.3	540.98
w/o PreRunner Model	95-97 44203-35010	m 4.3	489.77
	98-00 44240-04010	m 4.3	384.14
4WD	44203-35040	m 4.3	540.98
3 Valve Assy, Control			
2WD			
w/PreRunner Model	44210-35021	m #3.4	829.04
w/o PreRunner Model	95-97 44210-35010	m #3.4	829.04
	98-00 44210-04010	m #3.4	752.22
4WD	44210-35021	m #3.4	829.04
4 Pinion (a)			
2WD			
w/PreRunner Model	44201-35020	m #3.4	540.98
w/o PreRunner Model	1995-97 44201-35010	m #3.4	540.98
	1998-00-Not Serviced		

4WD	44201-35020	m #3.4	540.98
5 Housing, Valve (a)			
2WD			
w/PreRunner Model	44022-35030	m #3.4	175.11
w/o PreRunner Model			
1995-97	44022-35010	m #3.4	175.11
1998-00-Not Serviced	44022-35030	m #3.4	175.11
4WD			
(a) Included w/Control Valve Assy			
#R&R Complete			

6 Rack, Steering			
2WD			
w/PreRunner Model	44204-35020	m 4.3	248.07
w/o PreRunner Model	95-97 44204-35010	m 4.3	248.07
	98-00 44204-04010	m 4.3	248.07
4WD	44204-35020	m 4.3	248.07

7 Rod, Tie			
2WD			
w/PreRunner Model	R/L 45503-39075	m #2.3	134.78
w/o PreRunner Model	R/L 45503-39066	m #2.3	113.98
4WD	R/L 45503-39075	m #2.3	134.78
#Includes R&I Steering Gear & R&R Boot & Tie Rod End			

8 Boot			
2WD			
w/PreRunner Model	R/L 45535-35030	m #3	16.46
w/o PreRunner Model	95-97 R 45535-20080	m #3	16.55
	L 45535-20190	m #3	16.46
	98-00 R/L 45535-04010	m #3	16.46
4WD	R/L 45535-35030	m #3	16.46
#Includes R&R Tie Rod End			

9 Tube, Pressure			
Right Turn			
2WD			
w/PreRunner Model	44418-35050	m	42.27
w/o PreRunner Model	95-97 44418-35010	m	28.12
	98-00 44418-04010	m	28.12
4WD			
1995	44418-35020	m	28.12
1996			
To 1-96	44418-35020	m	28.12
From 1-96	44418-35050	m	42.27
1997-00	44418-35050	m	42.27

10 Left Turn			
2WD			
w/PreRunner Model	44419-35050	m	23.46
w/o PreRunner Model	95-97 44419-35010	m	18.75
	98-00 44419-04010	m	18.75
4WD			
1995	44419-35020	m	18.75
1996			
To 1-96	44419-35020	m	18.75
From 1-96	44419-35050	m	23.46
1997-00	44419-35050	m	23.46
#Included w/Steering Gear Assy			

11 End, Tie Rod			
2WD			
w/PreRunner Model	R/L 45046-39295	m .3	38.06
w/o PreRunner Model	R/L 45046-39285	m .3	50.74
4WD	R 45046-39295	m .3	38.06
	L 45047-39175	m .3	38.06

12 Brkt, Mounting			
2WD			
w/PreRunner Model	45515-35010	m	35.87
w/o PreRunner Model	95-97 45515-35020	m	24.58
	98-00 45515-04010	m	21.06
4WD	45515-35010	m	35.87

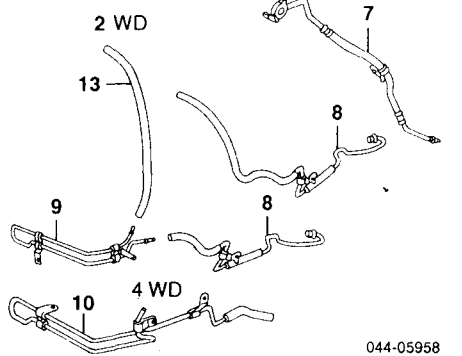
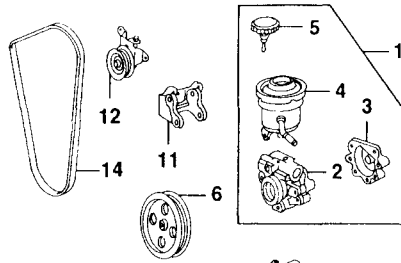
13 Grommet, Mounting			
2WD			
w/PreRunner Model	45517-35010	m	21.98
w/o PreRunner Model	95-97 45517-35020	m	16.63
	98-00 45517-04010	m	16.63
4WD	45517-35010	m	21.98

STEERING PUMP

4 CYL

Illustration Located in Next Column

1 Pump Assy			
2WD			
w/PreRunner Model	44320-04043	m 1.3	373.08
w/o PreRunner Model	44320-04020	m 1.3	373.08
4WD			
1995	44320-04041	m 1.3	373.08
1996			
To 1-96	44320-04041	m 1.3	373.08
From 1-96	44320-04043	m 1.3	373.08
1997-00	44320-04043	m 1.3	373.08
2 Housing, Front Pump	44302-04010	m 2.8	186.94
3 Housing, Rear Pump	44324-04010	m	44.84
4 Reservoir, Fluid			
2WD			
w/PreRunner Model	44306-04020	m 1.5	158.47
w/o PreRunner Model	44306-04010	m 1.5	158.47
4WD	44306-04020	m 1.5	158.47
5 Cap, Reservoir	44305-22040		13.69
#Included w/Pump Assy			
6 Pulley, Pump			
2WD			
4WD	44311-04011	m .5	109.17
	44319-04010	m .5	40.33
7 Hose, Pressure			
1995-99			
2WD			
w/PreRunner Model	44411-04040	m 1.0	225.04
w/o PreRunner Model	95-97 44411-04010	m 1.0	205.14



4WD	98-99	44411-04020	m	1.0	225.04
Man Trans	95-97	44411-35391	m	1.0	205.14
	98-99	44411-04030	m	1.0	225.04
Auto Trans	95-97	44411-35421	m	1.0	233.72
	98-99	44411-04040	m	1.0	225.04

2000					
w/Calif Emission					
2WD					
w/PreRunner Model	44411-04110	m	1.0	225.04	
w/o PreRunner	44411-04090	m	1.0	225.04	

4WD					
Man Trans	44411-04100	m	1.0	225.04	
Auto Trans	44411-04110	m	1.0	225.04	

w/o Calif Emission					
2WD					
w/PreRunner Model	44411-04040	m	1.0	225.04	
w/o PreRunner	44411-04020	m	1.0	225.04	
4WD					
Man Trans	44411-04030	m	1.0	225.04	
Auto Trans	44411-04040	m	1.0	225.04	

8 Hose, Cooling					
2 WD Only					
w/PreRunner Model-Not Applicable		m	#.6		
w/o PreRunner Model	95-97 44420-04010	m	#.6	84.20	
	98-00 44420-04020	m	#.6	126.15	

9 Tube, Cooling					
2WD					
1995-96	44420-35120	m	#.6	98.29	

1997-00-Not Applicable
#R&R Both 1.0

10 Hose & Tube, Cooling					
4WD					
Man Trans	95-97 44420-35101	m	.8	140.53	
	98-00 44420-04030	m	.8	140.53	
Auto Trans	95-97 44420-35131	m	.8	168.39	
	98-00 44420-04040	m	.8	126.15	

11 Bracket, Pump	44443-34010	#.2	51.56		
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#wPump Removed

12 Pulley, Idler	44350-34010	m		146.61	
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13 Hose, Return					
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2WD					
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1995-96	90445-18125	m	.6	16.00	
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1997-00-Not Applicable					
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4WD					
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Man Trans	95-97 44412-35270	m	.6	25.24	
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	98-00 44412-04010	m	.6	25.24	
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Auto Trans-Serviced w/Cooling Hose & Tube					
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14 Belt, Steering Pump					
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2WD					
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w/PreRunner Model	90916-02336	.5	24.61		
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w/o PreRunner Model	95-97 99364-91080	.5	23.62		
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	98-00 90080-91124-83	.5	7.90		
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	95-97 99364-21110-78	.5	25.05		
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	98-00 90080-91125-83	.5	9.03		
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6 CYL

Illustration Located in Next Column

1 Pump Assy					
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2WD					
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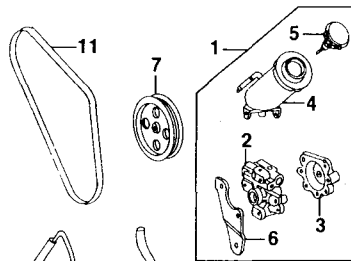
w/PreRunner Model	44320-04052	m	1.5	373.08	
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w/o PreRunner Model	44320-04030	m	1.5	373.08	
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4WD					
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1995	44320-04050	m	1.5	373.08	
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1996					
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044-04933

To 1-96	44320-04050	m	1.5	373.08	
From 1-96	44320-04052	m	1.5	373.08	
1997-00	44320-04052	m	1.5	373.08	
2 Housing, Front Pump	44302-04020	m	3.0	186.94	
3 Housing, Rear Pump	44324-04020	m		44.84	
4 Reservoir, Fluid	44306-35240	m	1.7	158.47	
5 Cap, Reservoir	44305-50010	m		22.72	
6 Brlt, Pump Mounting	44441-04010	m		34.90	

#Included w/Pump Assy

7 Pulley, Pump					
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1995					
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To 10-95	44311-34030	m	.7	109.17	
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From 10-95	44311-04021	m	.7	109.17	
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1996-00	44311-04021	m	.7	109.17	
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8 Tube, Pressure					
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2WD					
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w/PreRunner Model	44410-04030	m	1.2	332.90	
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w/o PreRunner Model	95-97 44410-04010	m	1.2	332.90	
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	98-00 44410-04020	m	1.2	332.90	
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4WD					
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2WD					
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w/PreRunner Model-Serviced w/Pressure Tube		m	.8	42.27	
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w/o PreRunner Model	95-97 44406-04010	m	.8	56.02	
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	98-00 44406-04020	m	.8	56.02	
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4WD-Serviced w/Pressure Tube					
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10 Hose, Return					
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2WD					
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w/PreRunner Model	44412-04020	m	.8	17.83	
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w/o PreRunner Model-Serviced w/Pressure Tube		m	.8	17.83	
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4WD					
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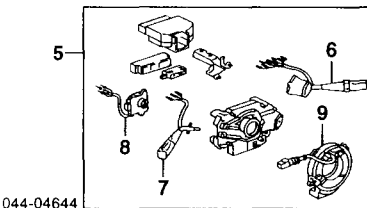
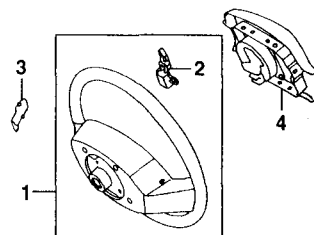
11 Belt, Steering Pump	95-97 99364-21070-83	.5	7.95		
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	98-00 90080-91126-83	.5	7.88		
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STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM



044-04644

1 Wheel Assy, Steering					
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w/SR5					
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Blue/Gray	95-97 45100-04040-B1	m	.5	923.95	
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	98 45100-04040-B2	m	.5	923.95	
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	99-00 45100-04110-B0	m	.5	591.66	
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Oak	95-98 45100-04040-E1	m	.5	923.95	
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	99-00 45100-04110-E0	m	.5	591.66	
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w/o SR5					
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w/Cruise Control					
Blue/Gray	95-97 45100-04030-B1	m	.5	476.16	
	98 45100-04030-B2	m	.5	476.16	
	99-00 45100-04080-B0	m	.5	591.66	
Oak	95-98 45100-04030-E1	m	.5	476.16	
	99-00 45100-04080-E0	m	.5	591.66	

w/o Cruise Control					
Blue/Gray	95-97 45100-04020-B1	m	.5	346.47	
	98 45100-04020-B2	m	.5	346.47	
	99-00 45100-04070-B0	m	.5	591.66	
Oak	95-98 45100-04020-E1	m	.5	346.47	
	99-00 45100-04070-E0	m	.5	591.66	

Order by Application

2 Switch, Cruise Control (a)	84630-35060	m	.6	135.41	
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(a) Included w/Steering Wheel Assy

3 Cover, Switch Hole					
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w/Cruise Control					
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Blue/Gray	95-97 45186-04010-B0			5.86	
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	98-00 45186-04010-B1			6.09	
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Oak	45186-04010-E0			5.86	
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w/o Cruise Control					
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Blue/Gray	95-97 45186-07010-B0			.63	
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	98-00 45186-07010-B1			.63	
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Oak	45186-07010-E2			.63	
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4 Module, Driver Air Bag-See Air Bag System Section					
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5 Switch Assy, Combination					
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1995-97					
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2WD					
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w/Tilt Column					
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w/Cruise Control					
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Man Trans	84310-04080	m	1.0	191.00	
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Auto Trans	84310-04090	m	1.0	191.00	
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w/o Cruise Control					
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Man Trans	84310-04080	m	1.0	191.00	
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Auto Trans	84310-04090	m	1.0	191.00	
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w/o Tilt Column					
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Man Trans	84310-04080	m	1.0	191.00	
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Auto Trans	84310-04090	m	1.0	191.00	
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4WD					
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w/Tilt Column					
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w/Cruise Control	84310-04080	m	1.0	191.00	
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w/o Cruise Control	84310-04080	m	1.0	191.00	
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w/o Tilt Column					
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w/Cruise Control	84310-04080	m	1.0	191.00	
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w/o Cruise Control	84310-04080	m	1.0	191.00	
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1998-99					
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2WD					
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w/Tilt Column					
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Man Trans	84310-04130	m	1.0	249.03	
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Auto Trans	84310-04130	m	1.0	249.03	
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w/o Tilt Column					
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Man Trans	84310-04100	m	1.0	235.92	
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Auto Trans	84310-04120	m	1.0	232.19	
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4WD					
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w/Tilt Column	84310-04110	m	1.0	162.53	
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w/o Tilt Column	84310-04100	m	1.0	235.92	
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TOYOTA TACOMA 1995-00

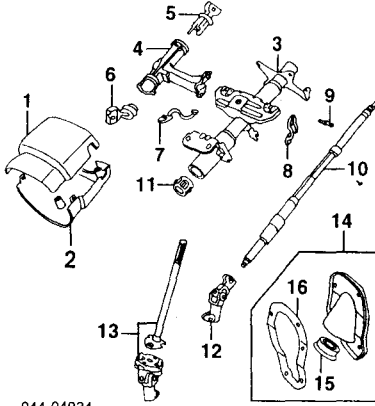
STEERING WHEEL/COLUMN Cont'd

WHEEL & TRIM Cont'd

9 Cable, Spiral] See Air Bag System Section
 †Included w/Combination Switch Assy

COLUMN FIXED 2WD MAN TRANS

R&I Steering Column.....m 2.3
 O/H Steering Column (Includes R&I).....m 3.0



044-04934

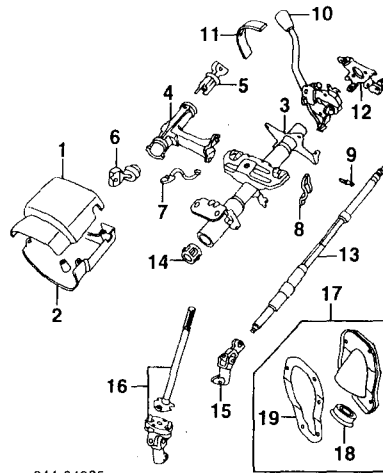
1 Cover, Column Up	95-97 45286-35370-B0	m	#.5	39.70
Blue/Gray	98-00 45286-04031-B0	m	#.5	33.95
Oak	95-97 45286-35370-E0	m	#.5	39.70
	98-00 45286-04031-E0	m	#.5	33.95
2 Cover, Column Lwr	95-97 45287-35250-B0	m	#.5	51.87
Blue/Gray	98-00 45287-04031-B0	m	#.5	44.18
Oak	95-97 45287-35250-E0	m	#.5	51.87
	98-00 45287-04031-E0	m	#.5	44.18
#R&R Complete				
3 Tube, Column	95-97 45870-35300	m		91.88
	98-00 45870-04030	m		82.28
4 Housing, Cylinder	45280-35290	m	1.8	186.00
5 Cylinder, Ignition	69057-35070	m	#.8	80.73
6 Switch, Ignition/Star	84450-41010	m	#.8	75.22
#R&R Complete, Included in R&R Cylinder Housing				
7 Switch, Unlock Warning	84052-20030	m	1.0	29.75
8 Clamp, Housing	45271-12050	m		11.57
9 Bolt, Lock Shear (2)	45897-12020	m		2.83
10 Shaft, Up Steering	95-97 45210-35190	m		101.80
	98-00 45210-35200	m		178.62
11 Bushing, Up Shaft	45273-16010	m		5.89
12 Yoke, Up Steering	95-97 45209-35030	m		105.63
	98-00 45209-35110	m		74.91
13 Shaft, Intermediate	4 Cyl			
Man Strg	95-97 45260-35060	m		194.63
	98-00 45260-35080	m		214.15
Pwr Strg	95-97 45260-35050	m		194.63
	98-00 45260-35070	m		214.15
6 Cyl	95-97 45260-35050	m		194.63
	98-00 45260-35070	m		214.15
14 Cover Assy, Column Hole	1995-97 45025-35270	m		51.56
	1998-00 45025-04010	m		68.51
15 Seal, Shaft Lwr†	95-97 45292-35070	m		15.20
	1998-00-Not Applicable			
16 Shield, Column Hole†	1995-97 45254-35140	m		2.74
	1998-00-Not Applicable			
†Included w/Column Hole Cover Assy				

COLUMN FIXED 2WD AUTO TRANS

R&I Steering Column.....m 2.3
 O/H Steering Column (Includes R&I).....m 3.0

Illustration Located in Next Column

1 Cover, Column Up	95-97 45286-35380-B0	m	#.5	39.70
Blue/Gray	98-00 45286-04050-B0	m	#.5	33.95
Oak	95-97 45286-35380-E0	m	#.5	39.70
	98-00 45286-04050-E0	m	#.5	33.95
2 Cover, Column Lwr	95-97 45287-35260-B0	m	#.5	51.87
Blue/Gray	98-00 45287-04050-B0	m	#.5	44.18
Oak	95-97 45287-35260-E0	m	#.5	51.87



044-04935

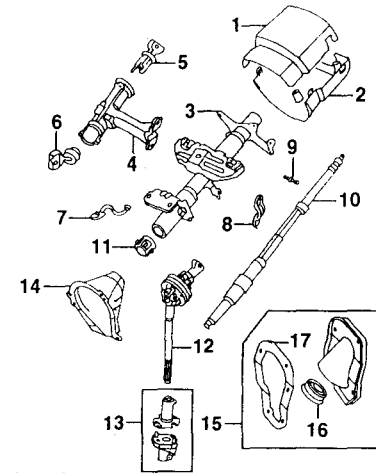
#R&R Complete				
3 Tube, Column	95-97 45870-35310	m	#.5	44.18
	98-00 45870-04040	m		91.88
4 Housing, Cylinder	45280-35300	m	1.8	186.00
5 Cylinder, Ignition	69057-35080	m	#.8	80.73
Column Shift	69057-35070	m	#.8	80.73
Floor Shift	84450-41010	m	#.8	75.22
6 Switch, Ignition/Star	84450-41010	m	#.8	75.22
#R&R Complete, Included in R&R Cylinder Housing				
7 Switch, Unlock Warning	84052-35020	m	1.0	22.75
8 Clamp, Housing	45271-12050	m		11.57
9 Bolt, Lock Shear (2)	45897-12020	m		2.83
10 Lever, Column Shift	95-97 33055-35110	m	2.0	52.19
	98-00 33055-35150	m	2.0	58.27
11 Trim, Shift Lever	Blue/Gray			
	95-97 35975-35110-B0	m		13.40
	98-00 35975-04010-B0	m		35.55
Oak	95-97 35975-35110-E0	m		13.40
	98-00 35975-04010-E0	m		35.55
12 Brkt, Signal Switch	45891-35070	m		10.83
	1995-97 45891-04020	m		10.89
†Order by Application				
13 Shaft, Up Steering	95-97 45210-35190	m		101.80
	98-00 45210-35200	m		178.62
14 Bushing, Up Shaft	45273-16010	m		5.89
15 Yoke, Up Steering	95-97 45209-35030	m		105.63
	98-00 45209-35110	m		74.91
16 Shaft, Intermediate	4 Cyl			
Man Strg	95-97 45260-35060	m		194.63
	1995-97 45260-35080	m		214.15
1998-00-Not Applicable				
Pwr Strg	95-97 45260-35050	m		194.63
	98-00 45260-35070	m		214.15
17 Cover Assy, Column Hole	95-97 45025-35270	m		51.56
	98-00 45025-04010	m		68.51
18 Seal, Shaft Lower†	95-97 45292-35070	m		15.20
	1998-00-Not Applicable			
19 Shield, Column Hole†	1995-97 45254-35140	m		2.74
	1998-00-Not Applicable			
†Included w/Column Hole Cover Assy				

COLUMN FIXED 4WD

R&I Steering Column.....m 2.3
 O/H Steering Column (Includes R&I).....m 3.0

Illustration Located in Next Column

1 Cover, Column Up	95-97 45286-35370-B0	m	#.5	39.70
Blue/Gray	98-00 45286-04031-B0	m	#.5	33.95
Oak	95-97 45286-35370-E0	m	#.5	39.70
	98-00 45286-04031-E0	m	#.5	33.95
2 Cover, Column Lower	95-97 45287-35250-B0	m	#.5	51.87
Blue/Gray	98-00 45287-04031-B0	m	#.5	44.18
Oak	95-97 45287-35250-E0	m	#.5	51.87
	98-00 45287-04031-E0	m	#.5	44.18
#R&R Complete				
3 Tube, Column	95-97 45870-35300	m		91.88
	98-00 45870-04030	m		82.28
4 Housing, Cylinder	45280-35290	m	1.8	186.00
Man Trans	45280-35300	m	1.8	186.00
Auto Trans	69057-35070	m	#.8	80.73
5 Cylinder, Ignition				

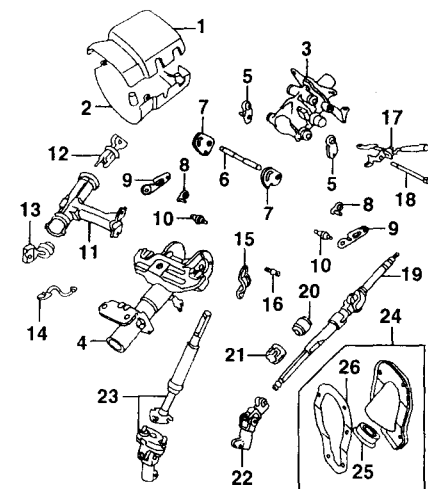


044-04936

6 Switch, Ignition/Star	84450-41010	m	#.8	75.22
#R&R Complete, Included in R&R Cylinder Housing				
7 Switch, Unlock Warning	84052-20030	m		29.75
Man Trans	84052-35020	m		22.75
Auto Trans	45271-12050	m		11.57
8 Clamp, Housing	45897-12020	m		2.83
9 Bolt, Lock Shear (2)	95-97 45210-35190	m		101.80
10 Shaft, Up Steering	98-00 45210-35200	m		178.62
11 Bushing, Shaft	45273-16010	m		5.89
12 Yoke, Steering	95-97 45290-35011	m		261.85
	98-00 45290-35040	m		261.85
13 Shaft, Lwr Steering	95-97 45860-35160	m		128.35
	98-00 45860-35170	m		128.35
14 Cover, Up Column Hole	45025-35260	m		37.47
15 Cover Assy, Lwr Column Hole	1995-97 45025-04021	m		76.19
	1998-00 45025-35070	m		15.20
16 Seal, Shaft Lwr†	95-97 45292-35090	m		11.49
	98-00 45292-35090	m		
17 Shield, Column Hole†	1995-97 45254-35130	m		2.74
	1998-00-Not Applicable			
†Included w/Lower Column Hole Cover Assy				

COLUMN TILT 2WD MAN TRANS

R&I Steering Column.....m 2.3
 O/H Steering Column (Includes R&I).....m 3.8



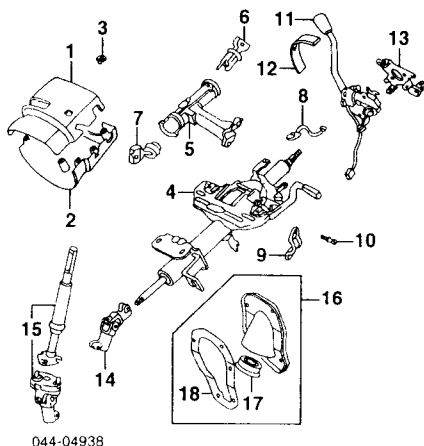
044-04937

1 Cover, Column Up	95-97 45286-35390-B0	m	#.5	39.70
Blue/Gray	98-00 45286-04041-B0	m	#.5	58.59
Oak	95-97 45286-35390-E0	m	#.5	39.70
	98-00 45286-04041-E0	m	#.5	58.59
2 Cover, Column Lwr	95-97 45287-35270-B0	m	#.5	51.87
Blue/Gray	98-00 45287-04041-B0	m	#.5	44.18
Oak	95-97 45287-35270-E0	m	#.5	51.87
	98-00 45287-04041-E0	m	#.5	44.18
#R&R Complete				
3 Tube, Column Up	95-97 45205-35250	m		52.19
	98-00 45205-35300	m		45.78
4 Tube, Column Lwr	95-97 45870-35290	m		100.83

5 Pawl, Tilt Steering	98-00 45870-04050	m	#1.3	97.91
	95-97 R/L 45890-20110	m	#1.3	10.83
	L 45890-22090	m	#1.3	11.12
	98-00 R/L 45890-35010	m	#1.3	13.80
#R&R Both 1.7				
6 Shaft, Tilt Lock	1995-97 45831-22020	m	1.7	4.60
1998-00-Not Applicable				
7 Lever, Tilt	1995-97 R 45826-22050	m	#1.3	3.49
	L 45827-22030	m	#1.3	3.49
1998-00-Not Applicable				
8 Stopper, Strg Pawl	1995-97 R 45893-22030	m	#1.3	4.32
	L 45893-22080	m	#1.3	4.32
1998-00-Not Applicable				
Order by Application				
9 Retainer, Tilt Lever	95-97 R/L 45819-22060	m	#1.3	3.03
	98-00 R/L 45819-35010	m	#1.3	6.94
10 Bolt, Tilt Lever	95-97 R/L 45856-22010	m	#1.3	5.20
	98-00 R/L 45855-35010	m	#1.3	3.69
	L 45856-42010	m	#1.3	2.43
#R&R One Side Complete, Both Sides 1.7				
11 Housing, Cylinder	45280-35310	m	1.8	186.00
12 Cylinder, Ignition	69057-35070	m	#8	80.73
13 Switch, Ignition/Starter	84450-41010	m	#8	75.22
#R&R Complete, Included in R&R Cylinder Housing				
14 Switch, Unlock Warning	84052-20030	m	1.0	29.75
15 Clamp, Housing	45271-12060	m		11.57
16 Bolt, Lock Shear (2)	45897-12020	m		2.83
17 Handle, Tilt	95-97 45880-35020	m	1.0	32.32
	98-00 45880-35030	m	1.0	32.32
18 Bolt, Tilt Handle	90109-06162	m		1.51
1995-97				
1998-00-Not Applicable				
19 Shaft, Steering Main	95-97 45210-35180	m	153.33	
	98-00 45210-35220	m	214.15	
20 Collar, Main Shaft	1995-97 45865-12060	m	8.77	
1998-00-Not Applicable				
21 Bushing, Main Shaft	45273-16010	m	5.89	
22 Yoke, Up'r Steering	95-97 45209-35030	m	105.63	
	98-00 45209-35110	m	74.91	
23 Shaft, Intermediate	4 Cyl			
	Main Strg	95-97 45260-35060	m	194.63
		98-00 45260-35080	m	214.15
	Pwr Strg	95-97 45260-35050	m	194.63
		98-00 45260-35070	m	214.15
	6 Cyl	95-97 45260-35050	m	194.63
		98-00 45260-35070	m	214.15
24 Cover Assy, Column Hole	95-97 45025-35270	m	51.56	
	98-00 45025-04010	m	68.51	
25 Seal, Shaft Lwr	1995-97 45292-35070	m	15.20	
1998-00-Not Applicable				
26 Shield, Column Hole	1995-97 45254-35140	m	2.74	
1998-00-Not Applicable				
Included w/Column Hole Cover Assy				

COLUMN TILT 2WD AUTO TRANS

R&I Steering Column.....	m	2.3
O/H Steering Column (Includes R&I).....	m	3.8



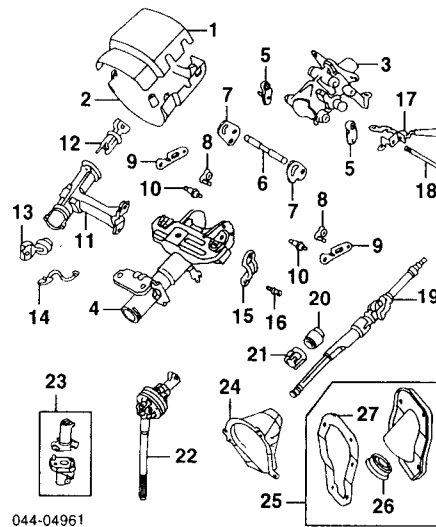
044-04938

1 Cover, Column Up'r	Blue/Gray	95-97 45286-35400-B0	m	#5	39.70
	Oak	98-00 45286-04060-B0	m	#5	33.95
		95-97 45286-35400-E0	m	#5	39.70
		98-00 45286-04060-E0	m	#5	33.95
2 Cover, Column Lwr	Blue/Gray	95-97 45287-35280-B0	m	#5	51.87
	Oak	98-00 45287-04050-B0	m	#5	44.18
		95-97 45287-35280-E0	m	#5	51.87
		98-00 45287-04050-E0	m	#5	44.18
#R&R Complete					
3 Cover, Shift Lock	Blue/Gray	95-97 33554-35060-B0	m		7.06

	Oak	98-00 33554-04010-B0	m		.91
		95-97 33554-35060-E0	m		7.06
		98-00 33554-04010-E0	m		.91
4	Column, Steering	95-97 45280-04010	m		588.97
		98-00 N.A.	m		0.00
5	Housing, Cylinder	45280-35330	m	1.8	186.00
6	Cylinder, Ignition				
	Column Shift	69057-35080	m	#.8	80.73
	Floor Shift	69057-35070	m	#.8	80.73
7	Switch, Ignition/Starter	84450-41010	m	#.8	75.22
	#R&R Complete, Included in R&R Cylinder Housing				
8	Switch, Unlock Warning	84052-35020	m	1.0	22.75
9	Clamp, Housing	45271-33010	m		8.86
10	Bolt, Lock Shear (2)	45897-12020	m		2.83
11	Lever, Column Shift	95-97 33055-35120	m	2.0	52.19
		98-00 33055-35160	m	2.0	58.27
12	Trim, Shift Lever				
	Blue/Gray	95-97 35975-35110-B0	m		13.40
		98-00 35975-04010-B0	m		35.55
	Oak	95-97 35975-35110-E0	m		13.40
		98-00 35975-04010-E0	m		35.55
13	Brkt, Signal Switch				
	1995-97	45891-04010	m		42.27
	1998-00	45891-35100	m		9.40
	<i>Order by Application</i>				
14	Yoke, Up'r Shaft	95-97 45209-35030	m		105.63
		98-00 45209-35110	m		74.91
15	Shaft, Intermediate				
	4 Cyl				
	Main Strg	45260-35080	m		214.15
	Pwr Strg	45260-35070	m		214.15
	6 Cyl	45260-35070	m		214.15
16	Cover Assy, Column Hole	95-97 45025-35270	m		51.56
		98-00 45025-04010	m		68.51
17	Seal, Shaft Lwr				
	1995-97	45292-35070	m		15.20
	1998-00-Not Applicable				
18	Shield, Column Hole				
	1995-97	45254-35140	m		2.74
	1998-00-Not Applicable				
	<i>Included w/Column Hole Cover Assy</i>				

COLUMN TILT 4WD

R&I Steering Column.....	m	2.3
O/H Steering Column.....	m	3.8



044-04961

1 Cover, Column Up'r	Blue/Gray	95-97 45286-35390-B0	m	#5	39.70
	Oak	98-00 45286-04041-B0	m	#5	58.59
		95-97 45286-35390-E0	m	#5	39.70
		98-00 45286-04041-E0	m	#5	58.59
2 Cover, Column Lwr	Blue/Gray	95-97 45287-35270-B0	m	#5	51.87
	Oak	98-00 45287-04041-B0	m	#5	44.18
		95-97 45287-35270-E0	m	#5	51.87
		98-00 45287-04041-E0	m	#5	44.18
#R&R Complete					
3 Tube, Column Up'r	95-97 45205-35250	m		52.19	
	98-00 45205-35300	m		45.78	
4 Tube, Column Lwr	95-97 45870-35290	m		100.83	
	98-00 45870-04050	m		97.91	
5 Pawl, Tilt	95-97 R 45890-20110	m	#1.3	10.83	
	L 45890-22090	m	#1.3	11.12	
	98-00 R/L 45890-35010	m	#1.3	13.80	
#R&R Both Sides 1.7					
6 Shaft, Tilt	1995-97 45831-22020	m	1.7	4.60	
1998-00-Not Applicable					
7 Brkt, Tilt Pawl	1995-97 R 45826-22050	m	#1.3	3.49	
	L 45827-22030	m	#1.3	3.49	
1998-00-Not Applicable					
8 Stopper, Pawl	1995-97 R 45893-22030	m	#1.3	4.32	
	L 45893-22080	m	#1.3	4.32	
1998-00-Not Applicable					

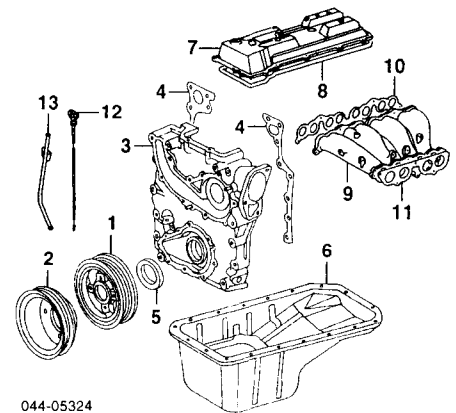
Order by Application					
9 Retainer, Tilt Lever	95-97 R/L 45819-22060	m	#1.3	3.03	
	98-00 R/L 45819-35010	m	#1.3	6.94	
10 Bolt, Tilt	1995-97 R/L 45856-22010	m	#1.3	5.20	
1998-00-Not Applicable					
#R&R One Side Complete, Both Sides 1.7					
11 Housing, Cylinder	45280-35310	m	1.8	186.00	
Man Trans	45280-35320	m	1.8	186.00	
Auto Trans	69057-35070	m	#8	80.73	
12 Cylinder, Ignition	84450-41010	m	#8	75.22	
13 Switch, Ignition/Starter	84052-20030	m	1.0	29.75	
#R&R Complete, Included in R&R Cylinder Housing					
14 Switch, Unlock Warning	84052-20030	m	1.0	29.75	
Man Trans	84052-35020	m	1.0	22.75	
Auto Trans	45271-12060	m		11.57	
15 Clamp, Housing	45897-12020	m		2.83	
16 Bolt, Lock Shear (2)	95-97 45880-35020	m	1.0	32.32	
	98-00 45880-35030	m	1.0	32.32	
17 Handle, Tilt	90109-06162	m		1.51	
1995-97					
1998-00-Not Applicable					
19 Shaft, Up'r Steering	95-97 45210-35180	m	153.33		
	98-00 45210-35220	m	214.15		
20 Collar, Shaft	1995-97 45865-12060	m	8.77		
1998-00-Not Applicable					
21 Bushing, Shaft	45273-16010	m	5.89		
22 Yoke, Steering	95-97 45290-35011	m	261.85		
	98-00 45290-35040	m	261.85		
	95-97 45860-35160	m	128.35		
	98-00 45860-35170	m	128.35		
23 Shaft, Lwr Steering	45026-35050	m	32.32		
24 Cover, Up'r Column Hole	45025-35260	m		37.47	
25 Cover Assy, Lwr Column Hole	1995-97 45025-04021	m		76.19	
	1998-00 45292-35070	m		15.20	
26 Seal, Shaft Lwr	95-97 45292-35090	m		11.49	
	98-00 45292-35090	m			
27 Shield, Column Hole	1995-97 45254-35130	m	2.74		
1998-00-Not Applicable					
Included w/Lower Column Hole Cover Assy					

ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

4 CYL

R&I Engine/Trans Assy					
2WD		m	9.8		
4WD		m	13.3		
Add to R&I Engine/Trans Assy					
w/ A/C		m	.4		
w/ Auto Trans		m	.4		
w/ Pwr Strg		m	.6		



044-05324

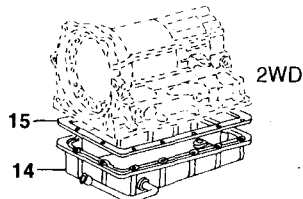
1 Pulley, Crankshaft	13408-75030	m	1.4	199.11
2 Pulley, A/C	88451-34010	m	1.6	18.47
3 Cover, Timing				
2WD				
w/ PreRunner Model	11301-75021	m	#12.1	352.13
w/o PreRunner Model	11301-75030	m	#12.1	371.31
#Includes R&R Engine Under Cover, Fan, Pulley, Water Pump & Cylinder Head, w/Power Steering Add. 4, w/ A/C Add. 4				
4WD	11301-75021	m	#14.1	352.13
#Includes R&R Engine Under Cover, Fan, Pulley, Water Pump, Cylinder Head & Carrier Assy, w/ A/C Add. 4, w/Power Steering Add. 4				
4 Gskt, Front Cover				
2WD				
w/ PreRunner Model	R 11329-75021	m		9.17
	L 11328-75021	m		9.17
w/o PreRunner Model	R 11329-75010	m		7.86
	L 11328-75010	m		7.86
4WD	R 11329-75021	m		9.17
	L 11328-75021	m		9.17
5 Seal, Crankshaft	90311-48014	m		7.15
6 Pan, Eng Oil				
2WD				
w/ PreRunner Model	12101-75050	m	3.6	132.52
w/o PreRunner Model	12101-75041	m	3.6	114.92

TOYOTA TACOMA 1995-00

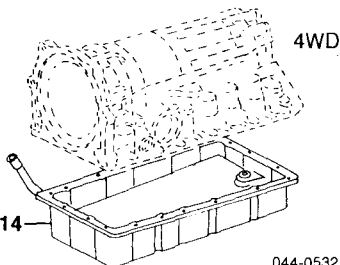
ENGINE/TRANS Cont'd

4 CYL Cont'd

4WD	12101-75050	m	5.0	132.52
Sealant, Eng Oil Pan	00295-00103			12.76
7 Cover, Valve	11201-75020	m	1.1	128.07
8 Gskt, Valve Cover	11213-75030	m		13.50
9 Manifold, Intake	95-97 17111-75031	m	3.3	257.59
	98-00 17111-75031	m	3.3	257.59
10 Gskt, Intake/Head	17177-75020	m		9.85
11 Gskt, Intake/Air Tank	17176-75010	m		7.86
12 Dipstick, Engine Oil				
1995	15301-75040			11.69
1996				
To 11-95	15301-75040			11.69
From 11-95	15301-75060			11.69
1997-00	15301-75060			11.69
13 Tube, Engine Dipstick				
1995	11409-75030			12.40
1996				
To 11-95	11409-75030			12.40
From 11-95	11409-75040			12.55
1997-00	11409-75040			12.55



2WD



4WD

044-05325

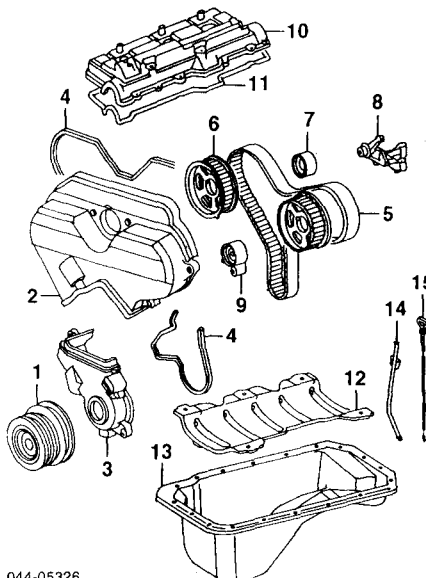
14 Pan, Trans Oil				
2WD				
w/PreRunner Model	35106-34010	m	1.5	114.60
w/o PreRunner Model	35106-30051	m	1.5	108.20
4WD	35106-35070	m	1.9	114.60
15 Gskt, Trans Oil Pan				
2WD				
w/PreRunner Model-Use Trans Oil Pan Sealant				
w/o PreRunner Model	35168-22011	m		10.95
Sealant, Trans Oil Pan				
4WD	00295-00103			12.76

6 CYL

R&I Engine/Trans Assy				
2WD		m	11.8	
4WD		m	14.5	
Add to R&I Engine/Trans Assy				
w/ A/C		m	.4	
w/Auto Trans		m	.4	
w/Pwr Strg		m	.6	

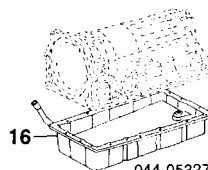
Illustration Located in Next Column

1 Pulley, Crankshaft	13408-62040	m	1.6	330.34
2 Cover, Upper Timing	11322-62901	m	#1.6	84.82
#w/ A/C Add .4				
3 Cover, Lower Timing	11321-62900	m	#2.2	41.30
#Includes R&R Upper Timing Cover, w/ A/C Add .4				
4 Gskt, Timing Cover				
Upper	11329-20010	m		4.54
Lower	11328-20020	m		4.54
5 Belt, Timing	13568-69095	m	#2.4	45.67
#w/ A/C Add .4				
6 Sprocket, Timing Belt	R 13051-62030	m	#2	98.29
	L 13528-62020	m	#2	62.10
#w/Timing Belt Removed				
7 Pulley, Upper Idler	13503-62040	m		81.94
8 Bkt, Upper Idler	13584-62050	m		66.90
9 Pulley, Lower Idler	13505-62070	m		109.80
10 Cover, Valve	R 11201-62040	m	#2.8	177.65
	L 11202-62050	m	#2.8	177.99
11 Gskt, Valve Cover	R/L 11213-62020	m	#2.8	21.48
#R&R Complete				
12 Baffle, Eng Oil Pan	12122-62040	m		24.09
13 Pan, Eng Oil				
2WD				
w/PreRunner Model	12101-62070	m	3.8	142.44



044-05326

w/o PreRunner Model	12101-62080	m	3.8	142.44
4WD	12101-62070	m	5.4	142.44
Sealant, Eng Oil Pan	00295-00103			12.76
14 Tube, Engine Dipstick	11452-62050			13.86
15 Dipstick, Engine Oil	15301-62070			9.72

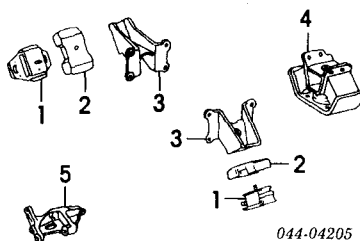


044-05327

16 Pan, Trans Oil				
2WD				
1995-96	35106-35060	m	1.9	114.60
1997-99	35106-35090	m	1.9	94.11
2000				
w/PreRunner Model	35106-34020	m	1.9	91.25
w/Calif Emission	35106-35090	m	1.9	94.11
w/o PreRunner Model	35106-34020	m	1.9	91.25
4WD				
1995-96	35106-35050	m	1.9	114.60
1997-99	35106-35100	m	1.9	100.83
2000				
w/Calif Emission	35106-35110	m	1.9	93.80
w/o Calif Emission	35106-35100	m	1.9	100.83
Sealant, Trans Oil Pan	00295-00103			12.76

ENGINE/TRANS MOUNTS

4 CYL

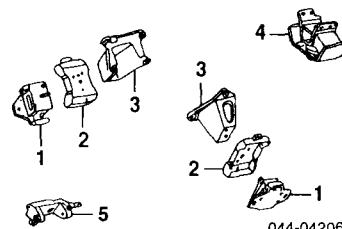


044-04205

1 Mount, Engine	R/L 12361-35090	#.7	52.16
2 Stabilizer, Mount	R 12381-75020	#.7	16.80
	L 12382-75010	#.7	16.80
#R&R One Side Complete, Both Sides 1.2			
3 Bkt, Engine Mount	R 12311-75050	#.2	48.33
	L 12315-75050	#.2	53.13
#w/Mount Removed			
4 Mount, Trans			
2WD			
w/PreRunner Model	12371-75090	.7	57.30
w/o PreRunner Model	95-97 12371-75100	.7	52.16
	98-00 12371-0C010	.7	57.30
4WD			
Man Trans	95-97 12371-35080	.7	89.68
	98-00 12371-0C020	.7	89.68
Auto Trans	95-97 12371-35090	.7	89.68
	98-00 12371-0C030	.7	89.68

5 Bkrt, Alternator-See Electrical Section

6 CYL

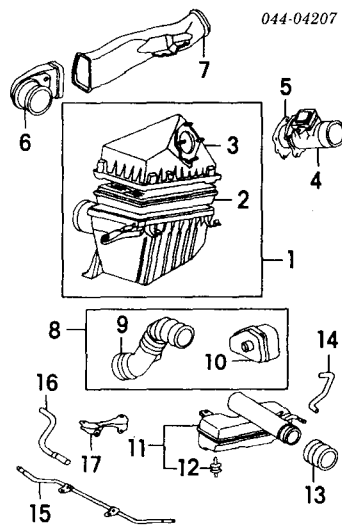


044-04206

1 Mount, Engine			
Right	95-99 12361-62090	#1.0	52.16
	00 12361-62140	#1.0	62.48
	#w/ A/C Add 1.0, w/4 WD Add .3		
Left	95-99 12361-62090	#1.0	52.16
	00 12361-62140	#1.0	62.48
	#w/4 WD Add .3		
2 Stabilizer, Mount	95-99 R/L 12381-65030		15.60
	00 R 12381-62020		22.86
	L 12382-62010		22.86
3 Brkt, Engine Mount	95-99 R 12311-62030	#.2	69.16
	L 12315-62040	#.2	69.16
	00 R 12311-62070	#.2	48.33
	L 12315-62080	#.2	43.56
	#w/Mount Removed		
4 Mount, Trans			
2WD			
w/PreRunner Model	12371-62130	.7	96.57
w/o PreRunner Model	95-97 12371-62070	.7	57.30
	98-00 12371-0C010	.7	57.30
4WD			
Man Trans	95-97 12371-62080	.7	100.57
	98-00 12371-07020	.7	95.11
Auto Trans	95-97 12371-62090	.7	89.68
	98-00 12371-62090	.7	89.68

AIR CLEANER

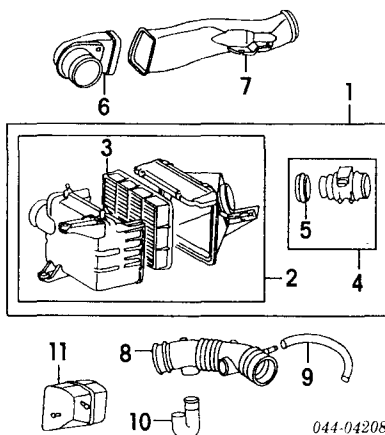
4 CYL



044-04207

1	Cleaner Assy, Air				
	2WD	95-97	17700-0C010	#.5	287.14
		98-00	17700-0C020	#.5	311.15
	4WD	95-96	17700-0C010	#.5	287.14
		97-00	17700-0C020	#.5	311.15
	#Includes R&R Element & Cover				
2	Element, Cleaner[]		17801-35020-83	.3	15.61
3	Cover, Cleaner[]				
	2WD	95-97	17705-0C010	.3	55.04
		98-00	17705-0C020	.3	55.04
	4WD	95-96	17705-0C010	.3	55.04
		97-00	17705-0C020	.3	55.04
	#Included w/Air Cleaner Assy				
4	Meter, Air Flow				
	2WD	95-97	22250-75010	m #1.2	567.16
		98-99	22250-75020	m #1.2	567.16
		00	22250-0C010	m #1.2	567.16
	4WD	95-96	22250-75010	m #1.2	567.16
		97-99	22250-75020	m #1.2	567.16
		00	22250-0C010	m #1.2	567.16
			22275-0C010	m #1.2	7.66
5	Gskt, Air Flow Meter				
	#R&R Complete				
6	Duct, Intake Air		52810-35010	#.3	31.69
7	Duct, Fender Air		53607-35020	#.3	54.42

#R&R Complete			
8 Hose Assy, Intake Air	17880-0C010	#3	70.45
9 Hose, Intake Air	17881-0C010	#3	59.56
10 Resonator, Intake Air	17893-0C010	#3	16.83
<i>Included w/Intake Air Hose Assy</i>			
#R&R Complete			
11 Connector Assy, Intake Air			
1995	17805-75040	#4	284.28
1996-99	17805-75100	#4	285.22
2000			
w/Calif Emission	17805-75171	#4	249.36
w/o Calif Emission	17805-75100	#4	285.22
12 Retainer, Connector (2)	17853-75010	#4	6.46
<i>Included w/Intake Air Connector Assy</i>			
13 Hose, Connector	17882-75040	#4	17.72
14 Hose, Connector By-Pass	17343-75010	#4	19.86
#R&R Complete			
15 Tube, Air			
2WD	98-00 17361-75010	#3	21.12
4WD			
1995 (a)	17361-75010	#3	21.12
1996-00	17361-75010	#3	21.12
16 Hose, Air Tube			
2WD	98-00 17882-75050	#3	9.52
4WD			
1995 (a)	17882-75050	#3	9.52
1996-00	17882-75050	#3	9.52
<i>(a) Order by Application</i>			
#R&R Complete			
17 Brkt, Intake Connector	17871-75011		12.00

6 CYL

1 Cleaner/Meter Assy, Air	95-98 22020-07051	.4	292.26
	99-00 22020-07070	.4	292.26
2 Cleaner Assy, Air	95-98 17700-07041	#5	336.10
	99-00 17700-07060	#5	336.10
#Includes R&R Element			
3 Element, Cleaner (a)	17801-07020	.3	15.61
<i>(a) Included w/Air Cleaner Assy</i>			
4 Meter Assy, Air Flow	95-98 22250-20020	m #1.2	567.16
	99-00 22204-07010	m #1.2	153.33
5 Gskt, Air Flow Meter (b)	1995-98 22275-20010	m #1.2	3.29
<i>1999-00-Not Applicable</i>			
<i>Included w/Air Cleaner/Meter Assy</i>			
<i>(b) Included w/Air Flow Meter Assy</i>			
#R&R Complete			
6 Duct, Intake Air	52810-35010	#3	31.69
7 Duct, Fender Air	53807-35020	#3	54.42
#R&R Complete			
8 Hose, Intake Air	17881-62130	#4	76.19
9 Hose, By-Pass			
1995-96	90445-18148	#4	9.57
1997			
To 12-96	90445-18148	#4	9.57
From 12-96	12261-62050	#4	9.82
1998-00	12261-62050	#4	9.82
10 Tube, Resonator	17893-62040	#4	15.40
11 Resonator, Intake Air	95-97 17894-62010	#4	41.30
	98-00 17894-62030	#4	41.30

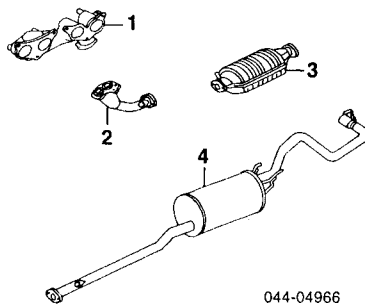
#R&R Complete

EXHAUST**4 CYL**

R&R Exhaust System Complete	#1.3
#Does Not Include R&R Exhaust Manifold	

Illustration Located in Next Column

1 Manifold, Exhaust			
1995-99	17141-75030	m 1.0	204.29
2000			
w/Calif Emission			
2WD			



044-04966

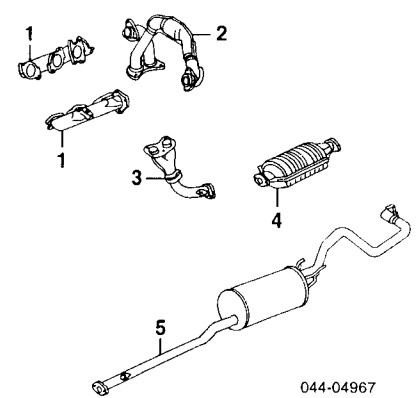
w/PreRunner Model	17141-75080	m 1.0	204.09
w/o PreRunner Model	17141-75090	m 1.0	204.09
4WD	17141-75080	m 1.0	204.09
w/Calif Emission	17141-75030	m 1.0	204.29
2 Pipe, Front Exhaust			
1995-99			
2WD			
w/PreRunner Model	17410-0C020	.7	158.78
w/o PreRunner Model	17410-0C010	.7	158.78
4WD	17410-0C020	.7	158.78
2000			
2WD			
w/PreRunner Model	17410-0C040	.7	901.23
w/Calif Emission	17410-0C020	.7	158.78
w/o PreRunner Model	17410-0C030	.7	879.49
w/Calif Emission	17410-0C010	.7	158.78
4WD			
w/Calif Emission	17410-0C040	.7	901.23
w/o Calif Emission	17410-0C020	.7	158.78
<i>Inw/Calif Emissions for 2000 Includes Front Converter</i>			
3 Converter, Catalytic			
1995-99			
2WD			
w/PreRunner Model	18450-0C020	.8	771.30
w/o PreRunner Model	18450-75060	.8	537.03
4WD	18450-0C020	.8	771.30
2000			
2WD			
w/PreRunner Model	17403-0C010	.8	1002.71
w/Calif Emission	18450-0C020	.8	771.30
w/o PreRunner Model	17403-0C010	.8	1002.71
w/Calif Emission	18450-75060	.8	537.03
4WD			
w/Calif Emission	17403-0C010	.8	1002.71
w/o Calif Emission	18450-0C020	.8	771.30
4 Muffler/Pipe			
1995-99			
2WD			
Std Cab	95-97 17430-0C050	.8	268.40
	98-99 17430-0C012	.8	219.60
Xtra Cab			
w/PreRunner Model	17430-0C042	.8	219.60
w/o PreRunner Model	95-97 17430-0C060	.8	268.40
	98-99 17430-0C022	.8	219.60
4WD			
Std Cab	95-97 17430-0C070	.8	268.40
	98-99 17430-0C032	.8	219.60
Xtra Cab	95-97 17430-0C080	.8	268.40
	98-99 17430-0C042	.8	219.60
2000			
2WD			
w/PreRunner Model			
Std Cab			
w/Calif Emission	17405-0C050	.8	219.60
w/o Calif Emission	17430-0C012	.8	219.60
Xtra Cab			
w/Calif Emission	17405-0C060	.8	219.60
w/o Calif Emission	17430-0C042	.8	219.60
4WD			
Std Cab			
w/Calif Emission	17405-0C030	.8	219.60
w/o Calif Emission	17430-0C012	.8	219.60
Xtra Cab			
w/Calif Emission	17405-0C040	.8	219.60
w/o Calif Emission	17430-0C022	.8	219.60
4WD			
Std Cab			
w/Calif Emission	17405-0C050	.8	219.60
w/o Calif Emission	17430-0C032	.8	219.60
Xtra Cab			
w/Calif Emission	17405-0C060	.8	219.60
w/o Calif Emission	17430-0C042	.8	219.60

6 CYL

R&R Exhaust System Complete	#1.5
#Does Not Include R&R Exhaust Manifold	

Illustration Located in Next Column

1 Manifold, Exhaust			
1995-99			
2WD			



044-04967

w/PreRunner Model	R 17141-62080	m 1.2	161.68
	L 17142-62090	m 1.2	161.68
w/o PreRunner Model	R 17141-62080	m 1.2	161.68
	L 17142-62070	m 1.2	161.68
4WD			
95-97 R	17141-62080	m 1.2	161.68
	L 17142-62070	m 1.2	161.68
98-99 R	17141-62080	m 1.2	161.68
	L 17142-62090	m 1.2	161.68
2000			
w/Calif Emission	R 17141-62110	m 1.2	162.54
	L 17142-62110	m 1.2	162.54
w/o Calif Emission	R 17141-62080	m 1.2	161.68
	L 17142-62090	m 1.2	161.68
2 Pipe, Crossover			
1995-99	17106-62020	.8	190.65
2000			
w/Calif Emission	17106-62030	.8	216.25
w/o Calif Emission	17106-62020	.8	190.65
3 Pipe, Front Exhaust			
1995-99			
2WD			
w/PreRunner Model	17410-07070	.7	139.65
w/o PreRunner Model	17410-07060	.7	139.65
4WD	17410-07070	.7	139.65
2000			
w/Calif Emission	17410-07040	.7	862.57
w/o Calif Emission	17410-07070	.7	139.65
Inw/Calif Emissions for 2000 Includes Front Converter			
4 Converter, Catalytic			
1995-99			
2WD			
w/PreRunner Model	18450-07020	.8	732.88
w/o PreRunner Model	18450-0C010	.8	771.30
4WD	95-97 18450-0C010	.8	771.30
	98-99 18450-07020	.8	732.88
2000			
2WD			
w/PreRunner Model			
w/Calif Emission	17403-07041	.8	720.25
w/o Calif Emission	18450-07020	.8	732.88
w/o PreRunner Model			
w/Calif Emission	17403-07041	.8	720.25
w/o Calif Emission	N.A.	.8	0.00
4WD			
w/Calif Emission	17403-07041	.8	720.25
w/o Calif Emission	18450-07020	.8	732.88
5 Muffler/Pipe			
1995-99			
2WD			
w/PreRunner Model	17430-07092	.8	219.60
w/o PreRunner Model	95-97 17430-07100	.8	382.91
	98-99 17430-07072	.8	219.60
4WD			
Std Cab	95-97 17430-07110	.8	361.05
	98-99 N.A.	.8	0.00
Xtra Cab	95-97 17430-07120	.8	382.91
	98-99 17430-07092	.8	219.60
2000			
2WD			
w/PreRunner Model			
w/Calif Emission	17405-07030	.8	219.60
w/o Calif Emission	17430-07092	.8	219.60
w/o PreRunner Model			
w/Calif Emission	17405-07020	.8	219.60
w/o Calif Emission	N.A.	.8	0.00
4WD			
w/Calif Emission	17405-07030	.8	219.60
w/o Calif Emission	17430-07092	.8	219.60

EMISSION SYSTEM

Valve, EGR			
2WD			
4 Cyl			
Man Trans	25620-75030	m .7	152.33
Auto Trans	25620-75050	m .7	152.33
6 Cyl			
Man Trans	25620-62050	m .7	152.33
Auto Trans	25620-62060	m .7	152.33
4WD			
4 Cyl			
Man Trans	25620-75040	m .7	152.33
Auto Trans	25620-75050	m .7	152.33
6 Cyl	25620-62050	m .7	152.33
Modulator, Vacuum			

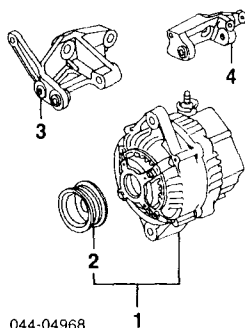
TOYOTA TACOMA 1995-00

EMISSION SYSTEM Cont'd

4 Cyl				
Man Trans	25870-75040	m	.4	59.90
Auto Trans	25870-75030	m	.4	60.13
6 Cyl	25870-65010	m	.4	43.41
Pipe, EGR				
4 Cyl	25611-75021	m	.6	92.20
6 Cyl	25611-62030	m	.7	84.82
Canister, Vapor				
2WD				
4 Cyl	95-97 77740-35350	m	.3	206.59
	98-00 77740-35392	m	.3	246.38
6 Cyl	95-96 77740-35350	m	.3	206.59
	97-00 77740-35392	m	.3	246.38
4WD				
1995				
USA				
w/Calif Emission	77740-35360	m	.3	193.34
w/o Calif Emission	77740-35350	m	.3	206.59
Canada	N/A	m	.3	0.00
1996-00	77740-35392	m	.3	246.38
Computer, Engine Control ^(a)	89661-04010-84	m	.7	R975.11
^(a) Order by Application				
^(a) Part Numbers w/84" Suffix are Remanufactured Parts, Contact Dealer for Core Charge & Exchange Information				
Sensor, EGR Temp				
4 Cyl	89412-34010	m	.3	141.15
6 Cyl	89412-35020	m	.3	141.15

ELECTRICAL

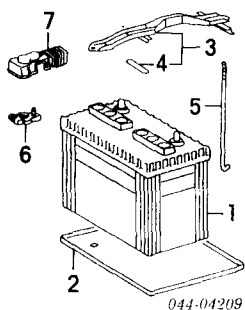
ALTERNATOR



044-04968

1 Alternator Assy ^(a)				
4 Cyl	95-96 27060-75040-84	m	.7	R296.97
	97 27060-75170-84	m	.7	R240.55
	98-99 27060-75170-84	m	.7	R240.55
	00 27060-75160	m	.7	492.41
6 Cyl	95-96 27060-62110-84	m	.7	R296.97
	97-99 27060-62180-84	m	.7	R240.55
	00 27060-62160	m	.7	492.41
^(a) Part Numbers w/84" Suffix are Remanufactured Parts, Contact Dealer for Core Charge & Exchange Information				
2 Pulley, Alternator (a)				
4 Cyl	95-96 27411-16180	m	.4	16.98
	97-99 27411-16150	m	.4	31.72
	00 27411-42030	m	.4	30.21
6 Cyl	95-99 27411-70200	m	.4	35.21
	00 27411-42010	m	.4	30.21
^(a) Included w/Alternator Assy				
3 Brkt, Alternator				
4 Cyl	95-97 12511-75030	#2		87.37
	98-00 12511-75041	#2		47.74
4 Brkt, Alternator				
6 Cyl	12511-62010	#2		65.11
^(a) w/Alternator Removed				

BATTERY



044-04209

1 Battery	N/A		.2	0.00
2 Tray, Battery	74431-14030	#1		30.87
^(a) w/Battery Removed				
3 Clamp Assy, Hold-Down	74404-35140			14.43
4 Spacer, Clamp ^(a)	74473-22010			3.06

^(a)Included w/Hold-Down Clamp Assy

5 Bolt, Clamp	74451-AD010			5.92
6 Terminal, Positive	90982-05035		.2	14.63
7 Cover, Terminal	82821-35020			10.46
Cable, Positive-Serviced w/Engine Wiring Loom				
Cable, Negative				
4 Cyl	95-96 82122-04040		.5	68.47
	97-99 82122-04041		.5	174.19
	00 82122-04042		.5	146.76
6 Cyl	95-96 82122-04050		.5	163.29
	97-99 82122-04051		.5	294.41
	00 82122-04052		.5	249.81

HORN

Horn	95-96 86520-12250		.6	54.56
	97-00 86520-08010		.6	50.33
Relay, Horn	86530-20070		.3	12.20

IGNITION

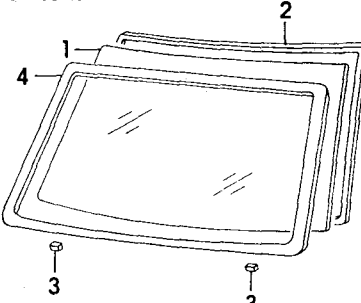
R&R Ignition Coils Complete		m	1.5	
Distributor Assy				
4 Cyl				
2WD				
w/PreRunner Model-Not Applicable				
w/o PreRunner Model				
4WD	95-96 19050-75020	m	1.0	429.81
	95-96 19050-75020	m	1.0	429.81
Cap, Distributor ^(a)	19101-75010	m	.4	37.75
^(a) Included w/Distributor Assy				
Coil, Ignition				
4 Cyl				
2WD				
w/PreRunner Model				
Front	90919-02220	m	.5	87.69
Rear	90080-19007	m	.5	87.69
w/o PreRunner Model	90919-02163	m	.5	87.69
4WD				
1995-96	90919-02163	m	.5	87.69
1997-00				
Front	90919-02220	m	.5	87.69
Rear	90080-19007	m	.5	87.69
6 Cyl (3)	90919-02212	m	#1.4	87.69
^(a) Time is for One, R&R All 1.5				

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&R Windshield	#3.8
#Includes Clean Up Old Adhesive as Necessary and R&R/R	
Rear View Mirror, Sun Visors, Front Pillar Trim, Wiper Arms & Cowl Top Louver	

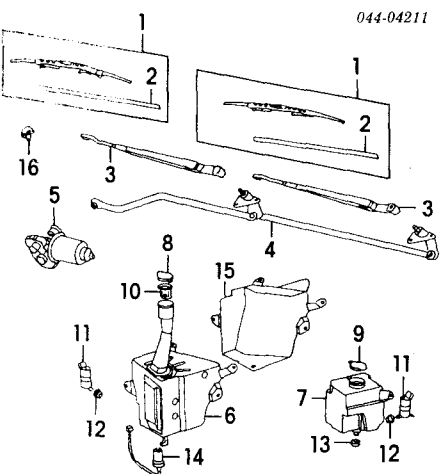
044-04210



1 Glass, Windshield				
Toyota (Green)	56111-AD010-83	#3.5		298.94
NAGS				
Green	FW00799GTN	#3.5		534.90
Green/Green Shade	FW00799GGN	#3.5		534.90
#Includes Clean Up Old Adhesive as Necessary and R&R/R				
Rear View Mirror, Sun Visors, Front Pillar Trim, Wiper Arms & Cowl Top Louver				
2 Dam, Adhesive	56117-35020			17.81
3 Spacer, Windshield (2)				
Type A (Thin)	56116-24010			1.54
Type B (Thick)	56116-35030			1.94
4 Moulding, Windshield				
w/Cold Climate Spec	75531-04010			40.04
w/o Cold Climate Spec	75531-04020			40.04
Trim, Windshield Pillar-See Rocker/Pillars/Floor Section				
Visor, Sun ^(a)				
Right (Passenger)	95-97 74310-35091-B0		.2	44.18
	98-00 74310-35400-B0		.2	56.02
Left (Driver)	95-97 74320-35061-B0		.2	35.87
	98-00 74320-35420-B0		.2	40.98
^(a) Order by Application				
Holder, Visor Clip				
Blue/Gray	R/L 74348-AD010-B0			6.52
Oak	R/L 74348-22020-E1			6.52
Mirror, Rear View				
1995-97				
Std Cab				
Blue/Gray	87810-04040-B1		.2	99.26
Oak	87810-04040-E0		.2	99.26
Xtra Cab				
w/SRS				
Blue/Gray	87810-35010-B0		.2	128.69
Oak	87810-35010-E0		.2	128.69
w/o SRS				

Blue/Gray	87810-89141-B0		.2	83.57
Oak	87810-89141-E1		.2	83.57
1998-00				
Std Cab				
Single Lamp				
Blue/Gray	87810-04040-B2		.2	99.26
Oak	87810-04040-E0		.2	99.26
Dual Lamps				
Blue/Gray	87810-89142-B1		.2	128.35
Oak	87810-89142-E1		.2	128.35
Xtra Cab				
Single Lamp				
Blue/Gray	87810-04060-B0		.2	68.19
Oak	87810-04060-E0		.2	68.19
Dual Lamps				
Blue/Gray	87810-04070-B0		.2	84.54
Oak	87810-04070-E0		.2	84.54
Cover, Mirror Base				
Blue/Gray	95-97 87834-89105-B1			6.87
	98-00 87834-89105-B2			6.87
Oak	87834-89105-E2			6.87
Black	87834-89104			3.99
Lens, Map Light				
1995-97				
SPS Only				
Blue/Gray	81261-89104-B0		.1	6.23
Oak	81261-89104-E1		.1	5.92
1998-00				
Blue/Gray	81261-89104-B1		.1	6.23
Oak	81261-89104-E1		.1	5.92
Trim, Frt Pillar-See Rocker/Pillars/Floor Section				

WIPER SYSTEM



044-04211

1 Blade Assy, Wiper				
95-97 R	85212-35021		.2	12.27
L	85222-35071		.2	12.27
98-00 R	85212-04010		.2	12.27
L	85222-04010		.2	12.27
2 Insert, Blade ^(a)	95-97 R/L 85214-YZZB5		.1	3.40
	98-00 R/L 85214-04010		.1	3.61
^(a) Included w/Wiper Blade Assy				
3 Arm, Wiper				
95-97 R	85211-35080		.2	51.21
L	85221-35080		.2	16.03
98-00 R	85211-04010		.2	51.21
L	85221-04010		.2	40.21
4 Linkage, Wiper				
w/Cold Climate Spec	85150-35110		.7	168.05
w/o Cold Climate Spec	95-97 85150-35200		.7	168.05
	98-00 85150-04010		.7	168.05
5 Motor, Wiper				
w/Cold Climate Spec	95-97 85110-35180		.3	164.74
w/o Cold Climate Spec	98-00 85110-04020		.3	167.84
	95-97 85110-35180		.3	164.74
	98-00 85110-04010		.3	234.65
Reservoir, Washer Fluid ^(a)				
4.5 Liter Capacity	85315-04050		.5	80.02
2.5 Liter Capacity	85315-04040		.5	53.13
^(a) Order by Application				
Cap, Reservoir				
4.5 Liter Capacity	85316-06020			3.97
2.5 Liter Capacity	85332-04010			3.29
10 Filter, Fluid Fill				
Large Tank	85333-03010			5.49
11 Pump, Washer	85330-06030		#5	62.22
12 Grommet, Pump	85365-02010		#5	1.29
13 Grommet, Tank Mount				
Small Tank	90480-25025		#5	7.60
14 Sensor, Low Fluid Level				
Large Tank	95-97 85397-35140		#5	44.18
	98-00 85397-35141		#5	44.18
^(a) R&R Complete w/Reservoir				
15 Shield, Reservoir				
Large Tank	85336-04010			40.98
16 Nozzle, Washer	R/L 85381-04010		.2	14.89

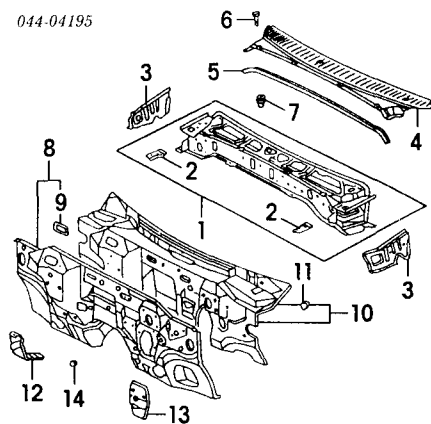
COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Panel	1.0
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Refinish Cowl Top Louver 12

044-04195

1 Panel Assy, Cowl
2WD

4 Cyl	95-97 55700-04190	#7.5	380.94
	98-00 55700-04250	#7.5	380.94
6 Cyl	95-96 55700-04180	#7.5	380.94
	97-00 55700-04230	#7.5	380.94

4WD

1995			
w/Calif Emission	55700-04200	#7.5	380.94
4 Cyl	55700-04210	#7.5	380.94
w/o Calif Emission			
4 Cyl	55700-04170	#7.5	380.94
6 Cyl	55700-04180	#7.5	380.94

1996			
4 Cyl	55700-04200	#7.5	380.94
6 Cyl	55700-04210	#7.5	380.94

1997-00			
4 Cyl	55700-04250	#7.5	380.94
6 Cyl	55700-04230	#7.5	380.94

#w/Windshield & Necessary Bolted Parts & Assemblies

2 Removed, Includes R&R Cowl Side Panels

R	55715-35010	7.63	
L	55714-35011	7.63	

3 Panel, Cowl Side

R	55713-35011	#1.0	24.75
L	55714-35011	#1.0	24.75

4 Louver, Cowl Top

R	55716-35010	#5	193.37
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5 Seal, Cowl/Hood

R	53383-AD010	28.41	
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6 Clip, Louver Retainer

Outer (4)	90467-07045-22	.89	
Inner (6)	90164-40093	.57	

7 Grommet, Louver Retainer Clip

Outer (4)	90467-08184	.80	
Inner (6)	90189-04184	.63	

8 Panel Assy, Dash

2WD			
4 Cyl			

w/PreRunner Model

Man Trans	55101-04917	1612.03	
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w/o PreRunner Model

Man Trans	95-97 55101-04902	1635.67	
	98-00 55101-04912	1612.03	
Auto Trans	95-97 55101-04903	1635.67	
	98-00 55101-04913	1635.67	

6 Cyl

w/PreRunner Model	55101-04915	1612.03	
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w/o PreRunner Model

Man Trans	95-97 55101-04908	1635.67	
	98-00 55101-04918	1612.03	
Auto Trans	95-97 55101-04909	1635.67	
	98-00 55101-04919	1635.67	

4WD

4 Cyl			
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w/Auto Disconnect Diff'l

Man Trans	95-97 55101-04901	1635.67	
	98-00 55101-04911	1612.03	
Auto Trans	95-97 55101-04900	1635.67	
	98-00 55101-04910	1612.03	

w/o Auto Disconnect Diff'l

Man Trans	95-97 55101-04902	1635.67	
	98-00 55101-04912	1612.03	
Auto Trans	95-97 55101-04907	1635.67	
	98-00 55101-04917	1612.03	

9 Reinf, Parking Brake

#Included w/Dash Panel Assy	55127-34010	6.23	
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10 Insulator Assy, Dash

#Included w/Dash Insulator Assy	55210-04050	197.83	
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11 Clip, Insulator Retainer (6)

#Included w/Dash Insulator Assy	90467-10075	1.52	
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12 Insulator, Exhaust

4 Cyl	95-96 55225-35040	12.98	
	97-00 55225-04050	14.92	

6 Cyl	95-96 55225-35030	28.69	
	97-00 55225-04040	30.95	

13 Insulator, Heat	55220-AD010	17.41	
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14 Plug, Dash Panel	90950-01866	3.79	
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INSTRUMENT PANEL

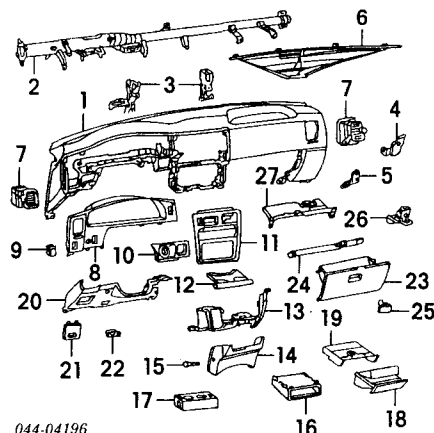
Use Procedure Explanation 14 with the following text.

1995-97

R&I Instrument Panel m #4.5

#Includes R&I Steering Column

NOTE: All Parts in this section are included in R&I Instrument Panel unless noted otherwise.



044-04196

1 Panel, Instrument	Blue/Gray	55301-04030-B0	m #6.5	293.90
	Oak	55301-04030-E0	m #6.5	293.90

#Includes R&I Steering Column

2 Reinf, Inst Panel	95-96 55330-04030	#5	261.22
	97 55330-04031	#5	261.22

3 Brace, Inst Panel	R 55307-04020	#2	32.04
	L 55306-04020	#2	40.32

4 Brkt, Panel Side	61181-04010	#1	7.72
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#w/Instrument Panel Removed, Not Included in R&R Instrument Panel

5 Stay, Inst Panel	55327-04020	2.83	
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6 Nozzle, Defroster	55950-04020	34.90	
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7 Register, Vent			
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Passenger Side			
Blue/Gray	55660-04020-B0	#2	78.45
Oak	55660-04020-E0	#2	78.45
Driver Side	55650-04020	#2	78.45

#w/Instrument Panel Removed

8 Panel, Cluster Finish	55411-04030	.3	86.45
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9 Cover, Switch Hole (3)	55539-04040-C0	.1	4.20
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10 Bezel, Starter Switch			
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w/Clock			
Man Trans	55408-04040	.2	13.00
Auto Trans	55408-04040	.2	13.00

w/o Clock			
Man Trans	55408-04090	.2	9.66
Auto Trans	55408-04080	.2	9.66

11 Panel, Center Finish	55405-04010	.4	101.80
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12 Holder, Cup	55620-04010	34.24	
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Stereo, AM/FM	08600-00872	#5	149.95
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AM/FM Cassette			
Base Sound System	08600-00881	#5	192.65
Premium Sound System	08600-00882	#5	299.95
Player, Cassette	08690-00821	#5	258.25

Player, CD			
w/3 Disc Changer	08601-00865	#5	679.25
w/o 3 Disc Changer	08601-00852	#5	441.00

#Includes R&R Center Finish Panel

Brkt, Stereo	R 86211-89111	8.09	
	L 86212-89111	8.09	

13 Panel, Center Lower			
Blue/Gray	55413-04020-B0	#3	101.80
Oak	55413-04020-E0	#3	101.80

#Includes R&R Center Lower Cover

14 Cover, Center Lower	Blue/Gray	55479-04020-B0	.2	58.27
	Oak	55479-04020-E0	.2	58.27

15 Clip, Cover (2)	Blue/Gray	90467-07041-B0	.89	
	Oak	90467-07041-E0	.89	

16 Pocket, Dash	55521-04010	24.52	
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17 Cover, Stereo Opening	55521-89104	10.46	
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18 Ashtray			
Blue/Gray	74102-04020-B0	53.13	
Oak	74102-04020-E0	53.13	

19 Retainer, Ashtray			
w/Pocket	74104-04020	76.19	
w/o Pocket	74104-04010	76.19	

20 Panel, Lower Finish	Blue/Gray	55046-04010-B0	.3	282.65
	Oak	55046-04010-E0	.3	282.65

21 Cover, Fuse Box			
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Blue/Gray	55545-04030-B0	6.29	
Oak	55545-04030-E0	6.29	

Lighter Assy, Cigarette	85500-12240	29.14	
Element, Lighter	85520-28010	18.12	

#Included w/Cigarette Lighter Assy			
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22 Bezel, Lighter	55477-04030	7.46	
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23 Box, Glove			
Blue/Gray	55550-04030-B0	#3	91.54
Oak	55550-04030-E0	#3	91.54

24 Reinf, Glove Box	55558-04010	#3	23.95
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25 Lock, Glove Box			
Blue/Gray	55560-04020-B0	#3	20.26
Oak	55560-04020-E0	#3	20.26

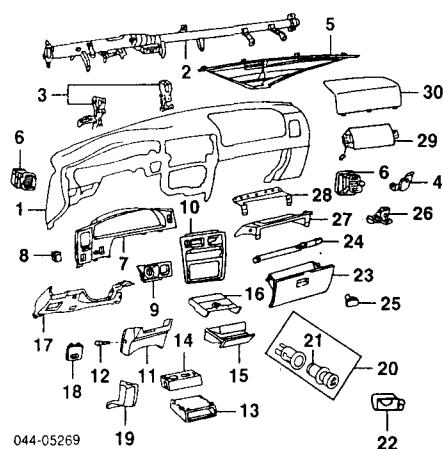
#R&R Complete			
26 Striker, Glove Box	55308-04010	.2	9.76
27 Panel, Glove Box Finish	55433-04020	48.04	

1998-00

R&I Instrument Panel m #4.5

#Includes R&I Steering Column

NOTE: All Parts in this section are included in R&I Instrument Panel unless noted otherwise.



044-05269

1 Panel, Instrument	Blue/Gray	55301-04020-B0	m #6.5	293.90
	Oak	55301-04020-E0	m #6.5	293.90

#Includes R&I Steering Column

2 Reinf, Inst Panel	R 55307-04030	#2	29.04
3 Brace, Inst Panel	L 55306-04030	#2	37.78

#w/Instrument Panel Removed, Not Included in R&R Instrument Panel

4 Brkt, Panel Side	61181-04010	#1	7.72
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5 Nozzle, Defroster	55950-04020	34.90	
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6 Register, Vent			
Passenger Side			
Blue/Gray	55660-04030-B0	#2	78.45
Oak	55660-04030-E0	#2	78.45
Driver Side	55650-04020	#2	78.45

#w/Instrument Panel Removed

7 Panel, Cluster Finish	55411-04030	.3	86.45
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1998			
To 2-98	83950-35010	44.84	
From 2-98	83950-35011	44.84	
1999-00	83950-35011	44.84	
Switch, Air Bag	98 69006-35010	61.66	
	99 69006-35011	163.67	
	00 69006-35012	163.67	

8 Cover, Switch Hole	Blue/Gray	55539-04040-B1	.1	3.92
	Oak	55539-04040-E0	.1	4.20

9 Bezel, Starter Switch			
Man Trans			
w/Clock			
w/Light	55408-04070	.2	13.00
w/o Light	55408-04040	.2	13.00
w/o Clock			
w/o Light	55408-04090	.2	9.66
Auto Trans			
w/Clock	55408-04060	.2	13.00
w/Light	55408-04060	.2	13.00
w/o Light	55408-04040	.2	13.00
w/o Clock	55408-04080	.2	9.66

10 Panel, Center Finish	55405-04030	.4	98.29
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Stereo, AM/FM	08600-00905	#5	164.00
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Base Sound System	08600-00906	#5	211.00
Premium Sound System	86120-04090	#5	1470.45
Player, Cassette	08690-00823	#5	199.00

Player, CD			
w/3 Disc Changer	08601-00891-00	#5	569.00
w/o 3 Disc Changer	08601-00870	#5	315.00

#Includes R&R Center Finish Panel

Brkt, Stereo	R 86211-89111	8.09	
	L 86212-89111	8.09	

11 Cover, Center Lower	Blue/Gray	55479-04030-B0	.2	58.27
	Oak	55479-04030-E0	.2	58.27

12 Clip, Cover (2)	Blue/Gray	90467-07041-B5	1.03	
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TOYOTA TACOMA 1995-00

INSTRUMENT PANEL Cont'd

1998-00 Cont'd

Oak	90467-07041-E0	.89	
13 Pocket, Dash	55521-04010	24.52	
14 Cover, Stereo Opening	55521-89104	10.46	
15 Ashtray	74102-04020-C0	53.13	
16 Retainer, Ashtray			
w/Pocket	74104-04020	76.19	
w/o Pocket	74104-04010	76.19	
17 Panel, Lower Finish			
Blue/Gray	55046-04010-B1	.3	282.65
Oak	55046-04010-E0	.3	282.65
18 Cover, Fuse Box			
Blue/Gray	55545-04040-B0		10.55
Oak	55545-04040-E0		10.55
19 Panel, Center Finish Lower			
Blue/Gray	55434-04010-B0		22.12
Oak	55434-04010-E0		22.12
20 Lighter Assy, Cigarette	85500-12240		29.14
21 Element, Lighter	85520-28010		18.12
†Included w/Cigarette Lighter Assy			
22 Bezel, Lighter	55477-04030		7.46
23 Box, Glove			
Blue/Gray	55550-04040-B0	.#3	136.04
Oak	55550-04040-E0	.#3	136.04
24 Reinf, Glove Box	55558-04010	.#3	23.95
25 Lock, Glove Box			
Blue/Gray	55560-04020-B2	.#3	20.26
Oak	55560-04020-E0	.#3	20.26
#R&R Complete			
26 Striker, Glove Box	55308-04020	.2	10.43
27 Panel, Glove Box Finish	55045-04020		80.99
28 Brkt, Glove Box	55303-35030		24.41
29 Module, Pass Air Bag-See Air Bag System Section			
30 Cover, Air Bag Module-See Air Bag System Section			

CENTER CONSOLE

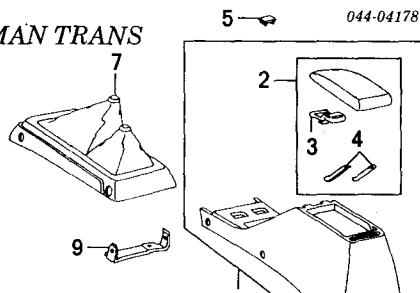
Use Procedure Explanation 14 with the following text.

1995-97

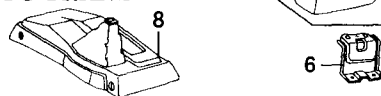
4WD

R&I Console Assy			
Rear.....		.3	
Front.....		.#5	
#Includes R&I Rear			

MAN TRANS



AUTO TRANS



1 Console Assy, Rear			
Blue/Gray	58901-35090-B0	.3	148.80
Oak	58901-35090-E0	.3	148.80
2 Lid Assy, Console			
Blue/Gray	58905-35040-B0	.2	41.84
Oak	58905-35040-E0	.2	41.84
3 Latch, Console Lid (a)	58908-32040	.1	7.37
4 Stopper, Console Lid (a)	R 58964-16010		3.40
	L 58965-16010		3.40
†Included w/Rear Console Assy			
(a) Included w/Console Lid Assy			
5 Cover, Switch Hole (2)			
Blue/Gray	55539-04040-B0		4.20
Oak	55539-04040-E0		4.20
6 Brkt, Rear Mounting Console, Front	58993-35020		16.40
7 Man Trans			
w/SRS			
Blue/Gray	58802-35090-B0	.#6	48.27
Oak	58802-35200-E0	.#6	71.37
w/o SRS			
Blue/Gray	58802-35080-B0	.#6	52.26
Oak	58802-35190-E0	.#6	52.26
8 Auto Trans			
w/SRS			
Blue/Gray	58802-04020-B0	.#6	48.27
Oak	58802-04090-E0	.#6	36.63
w/o SRS			
Blue/Gray	58802-04010-B0	.#6	48.27
Oak	58802-04080-E0	.#6	42.70
#Includes R&I/R&R Rear Console			
9 Brkt, Frt Console			

Man Trans 58991-35020 6.83

1998-00

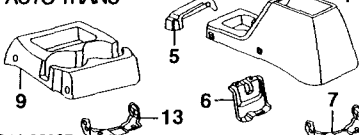
2WD

R&I Console Assy			
Rear.....		.3	
Front.....		.#5	
#Includes R&I Rear			

MAN TRANS



AUTO TRANS



044-05967

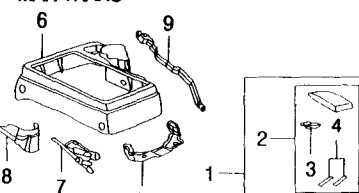
1 Console Assy, Rear			
Blue/Gray	58901-35130-B1	.3	148.80
Oak	58901-35130-E1	.3	148.80
2 Lid Assy, Console			
Blue/Gray	58905-35040-B1	.2	41.84
Oak	58905-35040-E0	.2	41.84
3 Latch, Console Lid (a)	58908-32040	.1	7.37
†Included w/Rear Console Assy			
(a) Included w/Console Lid Assy			
4 Stopper, Console Lid	R 58964-16010		3.40
	L 58965-16010		3.40
5 Cover, Rear Console			
Blue/Gray	58917-35010-B0		21.92
Oak	58917-35010-E0		21.92
6 Bracket, Console Rear	58993-35020		16.40
7 Bracket, Console Upper Console, Front	58991-04020		6.83
8 Man Trans			
Blue/Gray	58802-04030-B0	.#6	74.07
Oak	58802-04030-E0	.#6	74.07
9 Auto Trans			
w/PreRunner Model			
Blue/Gray	58802-35170-B0	.#6	42.84
Oak	58802-35170-E0	.#6	42.84
w/o PreRunner Model			
Blue/Gray	58811-04020-B0	.#6	42.84
Oak	58811-04020-E0	.#6	42.84
#Includes R&I/R&R Rear Console			
10 Console, Cup Holder			
Blue/Gray	58837-04010-B0		21.92
Oak	58837-04010-E0		21.92
11 Bracket, Console	58804-04010		16.75
12 Bracket, Console Support	58861-04010		15.46
13 Bracket, Mounting	58991-04020		6.83

1998-00

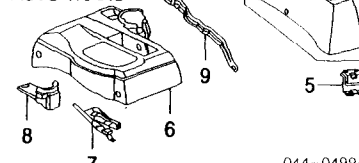
4WD

R&I Console Assy			
Rear.....		.3	
Front.....		.#5	
#Includes R&I Rear			

MAN TRANS



AUTO TRANS



044-04994

1 Console Assy, Rear			
Blue/Gray	58901-35130-B1	.3	148.80
Oak	58901-35130-E1	.3	148.80
2 Lid Assy, Console			
Blue/Gray	58905-35040-B1	.2	41.84

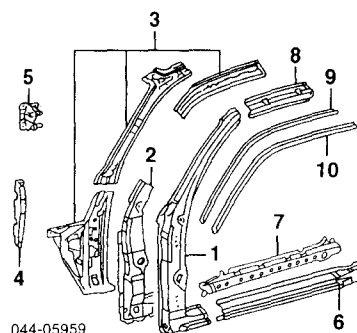
Oak	58905-35040-E0	.2	41.84
3 Latch, Console Lid (a)	58908-32040	.1	7.37
4 Stopper, Console Lid (a)	R 58964-16010		3.40
	L 58965-16010		3.40
†Included w/Rear Console Assy			
(a) Included w/Console Lid Assy			
5 Bracket, Rear Mounting	58993-35020		16.40
6 Console, Front			
w/Bucket Seats			
Man Trans	58802-35090-B1	.#6	48.01
Auto Trans	58802-04020-B1	.#6	48.27
w/o Bucket Seats			
Man Trans	58802-04040-B0	.#6	74.07
Auto Trans	58802-04060-B0	.#6	84.10
†Order by Application			
#Includes R&I/R&R Rear Console			
7 Bracket, Console	58804-04010		16.75
8 Console, Cup Holder			
Blue/Gray	58837-04010-B0		21.92
Oak	58837-04010-E0		21.92
9 Bracket, Console Support	58861-04020		12.83
10 Bracket, Console Upper	58991-04020		6.83

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

ROCKER/PILLARS

Refinish Outer Hinge Pillar.....	R/L	1.0
Refinish Outer Rocker Panel.....	R/L	1.3



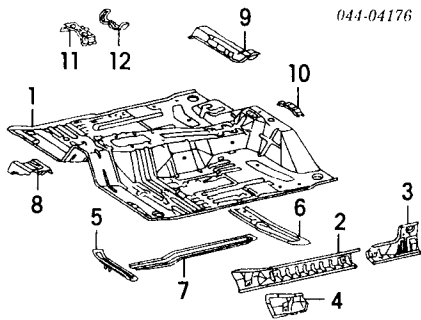
044-05959

1 Pillar, Outer Hinge	R 61131-04020	.65	232.72
	L 61132-04020	.65	232.72
2 Reinf, Hinge Pillar	R 61108-04012	.20	98.60
	L 61109-04012	.20	98.60
3 Pillar, Inner Frt			
w/Sunroof	R 61161-04903	.25	34.94
	L 61162-04903	.25	155.22
w/o Sunroof	R 61161-04902	.25	34.94
	L 61162-04902	.25	34.94
4 Insulator, Cowl Side	R 62156-35020		8.52
	L 62157-35020		8.52
5 Bracket, Inst Pnl/Cowl Side			
Right Side	61035-35010		22.18
6 Panel, Otr Rocker	R 61411-04031	4.0	85.48
	L 61412-04031	4.0	85.48
7 Reinf, Rocker			
1995-96-Not Applicable			
1997			
To 3-97-Not Applicable			
From 3-97	R 61413-04012	.25	126.78
	L 61414-04012	.25	126.78
1998	R 61413-04012	.25	126.78
	L 61414-04012	.25	126.78
1999			
To 6-99	R 61413-04012	.25	126.78
	L 61414-04012	.25	126.78
From 6-99	R 61413-04012	.25	126.78
	L 61414-04012	.25	126.78
2000	R 61413-04012	.25	126.78
	L 61414-04012	.25	126.78
8 Rail, Roof Otr Side	R 61211-04010		46.10
	L 61212-04010		46.10
9 Channel, Roof Drip	R 61261-04010	1.0	44.50
	L 61262-04010	1.0	44.50
10 Weatherstrip, Roof Rail	R 62381-04030	.3	35.31
	L 62382-04030	.3	35.31

FLOOR STD CAB

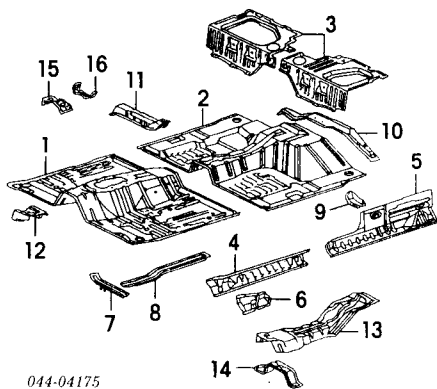
Illustration Located in Next Column

1 Pan, Floor			
2WD			
Bench Seat	95-98 58111-04040		480.14
Man Trans	99-00 58111-04041		480.14
Auto Trans	95-97 58111-04030		480.14
	98 58111-04110		480.14
	99-00 58111-04111		480.14
Bucket Seats			



Man Trans	96-97	58111-04100	480.14
	98	58111-04120	480.14
	99-00	58111-04121	480.14
Auto Trans	1996-97	58111-04090	480.14
	1998-00-Not Applicable		
4WD			
4 Cyl			
Man Trans	95-98	58111-04080	480.14
	99-00	58111-04081	480.14
Auto Trans	95-98	58111-04070	480.14
	99-00	58111-04071	480.14
6 Cyl	1995-97	58111-04060	480.14
	1998-00-Not Applicable		
2 Pnl, Inr Rocker Frt	R	57411-35022	2.5 74.42
	L	57412-35022	2.5 74.42
3 Pnl, Inr Rocker Rear	R	57401-04900	1.0 102.43
	L	57402-04900	1.0 102.43
4 Reinf, Floor/Rocker	95-96	R 57486-04010	1.0 23.49
		L 57487-04010	1.0 23.49
	97-00	R 57486-04010	1.0 23.49
		L 57487-04011	1.0 23.49
5 Reinf, Floor Frt	R	57512-04010	.5 24.75
	L	57513-04010	.5 24.75
6 Crossmember, Floor			
Bench Seat	57605-04070	1.5	95.71
Bucket Seats			
2WD	95-96	57605-04080	1.5 120.06
	97-00	57605-04091	1.5 120.06
4WD		57605-04091	1.5 120.06
7 Reinf, Longitudinal	R/L	57417-35020	46.41
8 Brkt, Body Mounting	R	57023-35011	69.48
	L	57024-35011	69.48
9 Crossmember, Side	R	57051-04060	56.36
	L	57052-04070	56.36
10 Brkt, Ctr Mount		58225-35010	7.46
11 Brkt, Inst Pnl Mount		58109-35010	21.15
12 Brkt, Console			
4WD	58995-35010		9.20

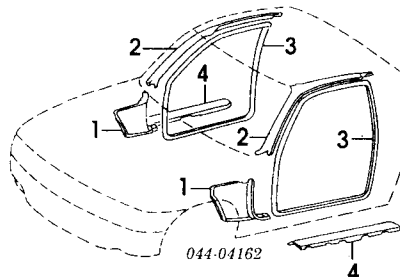
FLOOR XTRA CAB



1 Pan, Frt Floor			
2WD			
Man Trans	95-97	58111-35040	480.14
	98	58111-04190	480.14
	99-00	58111-04191	438.53
Auto Trans			
w/PreRunner Model	58111-04211	438.53	
w/o PreRunner Model			
1995-96	58111-04180	480.14	
1997			
To 6-97	58111-04180	480.14	
From 6-97	58111-04240	480.14	
1998	58111-04240	480.14	
1999-00	58111-04241	438.53	
4WD			
Man Trans			
4 Cyl			
1995-96	58111-04220	480.14	
1997			

To 1-97	58111-04220	480.14	
From 1-97	58111-04220	480.14	
1998	58111-04220	480.14	
1999-00	58111-04221	438.53	
6 Cyl			
1995-96	58111-04200	480.14	
1997			
To 1-97	58111-04200	480.14	
From 1-97	58111-04200	480.14	
1998	58111-04200	480.14	
1999-00	58111-04201	438.53	
Auto Trans			
1995-96	58111-35060	480.14	
1997			
To 1-97	58111-35060	480.14	
From 1-97	58111-04210	480.14	
1998	58111-04210	480.14	
1999-00	58111-04211	438.53	
2 Pan, Rear Floor			
1995-96	58311-04010	396.94	
1997			
To 1-97	58311-04010	396.94	
From 1-97	58311-04010	396.94	
1998-00	58311-04010	396.94	
3 Panel, Seat Floor	95-97 R	58201-04010	93.46
	L	58202-04010	93.46
	98-00 R	58201-04011	93.46
	L	58202-04011	93.46
4 Pnl, Inr Rocker Frt	R	57411-35022	2.5 74.42
	L	57412-35022	2.5 74.42
5 Pnl, Inr Rocker Rear	95-98 R	57401-04901	2.5 160.05
	L	57402-04902	2.5 123.58
	99-00 R	57401-04903	2.5 218.01
	L	57402-04902	2.5 123.58
6 Reinf, Floor/Rocker	95-96 R	57486-04010	1.0 23.49
	L	57487-04010	1.0 23.49
	97-00 R	57486-04010	1.0 23.49
	L	57487-04011	1.0 23.49
7 Reinf, Floor Frt	R	57512-04010	.5 24.75
	L	57513-04010	.5 24.75
8 Reinf, Longitudinal	R/L	57417-35010	26.86
9 Holder, Jack		58965-35010	13.98
10 Crossmember, Rear		57652-04040	70.73
11 Crossmember, Side	R	57051-04060	56.36
	L	57052-04070	56.36
12 Brkt, Body Mounting	R	57023-35011	1.0 69.48
	L	57024-35011	1.0 69.48
13 Reinf, Seat Belt Anchor		58295-04020	123.58
14 Reinf, Anchor/Pan			
w/Bucket Seats	58161-35020	77.79	
w/o Bucket Seats	58161-35030	77.79	
15 Brkt, Inst Pnl Mount	58109-35010	21.15	
16 Brkt, Console			
4WD	58995-35010	9.20	

INTERIOR TRIM



1 Panel, Cowl Trim			
Blue/Gray	95-97	R 62111-04030-B0	.3 42.58
		L 62112-04030-B0	.3 42.58
	96-00	R 62111-04030-B1	.3 42.58
		L 62112-04030-B1	.3 42.58
Oak		R 62111-04030-E0	.3 42.58
		L 62112-04030-E0	.3 42.58
2 Trim, Windshield Pillar			
2WD			
w/PreRunner Model			
Blue/Gray	R	62211-04050-B1	.3 46.41
	L	62212-04050-B1	.3 46.41
Oak	R	62211-04050-E0	.3 46.41
	L	62212-04050-E0	.3 46.41
w/o PreRunner Model			
Std Cab			
Bench Seat	R	62211-04020-B0	.3 36.21
	L	62212-04020-B0	.3 36.21
Oak	R	62211-04020-E0	.3 36.21
	L	62212-04020-E0	.3 36.21
Bucket Seats			
Blue/Gray	95-97	R 62211-04040-B0	.3 47.04
		L 62212-04040-B0	.3 47.04
	98-00	R 62211-04040-B1	.3 47.04
		L 62212-04040-B1	.3 47.04
Oak	R	62211-04040-E0	.3 47.04
	L	62212-04040-E0	.3 47.04
Xtra Cab			
Blue/Gray	95-97	R 62211-04040-B0	.3 47.04
		L 62212-04040-B0	.3 47.04
	98-00	R 62211-04040-B1	.3 47.04
		L 62212-04040-B1	.3 47.04
Oak	R	62211-04040-E0	.3 47.04
	L	62212-04040-E0	.3 47.04

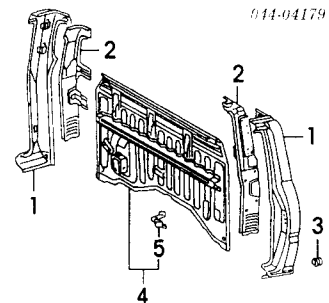
4WD			
Std Cab			
Bench Seat			
Blue/Gray	R	62211-04030-B0	.3 36.21
	L	62212-04030-B0	.3 36.21
Oak	R	62211-04030-E0	.3 36.21
	L	62212-04030-E0	.3 36.21
Bucket Seats			
Blue/Gray	95-97	R 62211-04050-B0	.3 46.41
		L 62212-04050-B0	.3 46.41
	98-00	R 62211-04050-B1	.3 46.41
		L 62212-04050-B1	.3 46.41
Oak	R	62211-04050-E0	.3 46.41
	L	62212-04050-E0	.3 46.41
Xtra Cab			
Blue/Gray	95-97	R 62211-04050-B0	.3 46.41
		L 62212-04050-B0	.3 46.41
	98-00	R 62211-04050-B1	.3 46.41
		L 62212-04050-B1	.3 46.41
Oak	R	62211-04050-E0	.3 46.41
	L	62212-04050-E0	.3 46.41
3 W/Strip, Door Opening	R/L	62311-04010	.5 65.42
4 Plate, Door Scuff			
Std Cab			
Bench Seat			
Blue/Gray	95-97	R 67913-04020-B0	.2 57.93
		L 67914-04020-B0	.2 57.93
	98-00	R 67913-04020-B1	.2 57.93
		L 67914-04020-B1	.2 57.93
Oak	R	67913-04020-E0	.2 57.93
	L	67914-04020-E0	.2 57.93
Bucket Seats			
Blue/Gray	95-97	R 67913-04030-B0	.2 57.93
		L 67914-04030-B0	.2 57.93
	98-00	R 67913-04030-B1	.2 57.93
		L 67914-04030-B1	.2 57.93
Oak	R	67913-04030-E0	.2 57.93
	L	67914-04030-E0	.2 57.93
Xtra Cab			
Blue/Gray	95-97	R 67913-04030-B0	.2 57.93
		L 67914-04030-B0	.2 57.93
	98-00	R 67913-04030-B1	.2 57.93
		L 67914-04030-B1	.2 57.93
Oak	R	67913-04030-E0	.2 57.93
	L	67914-04030-E0	.2 57.93

CAB

Use Procedure Explanations 8, 14, 15, 17, 18 and 28 with the following text.

SHEET METAL STD CAB

Refinish Cab Corner	R/L	1.7
Refinish Cab Back Panel		2.4



1 Panel, Cab Corner	R	61501-04030	#10.0 188.23
	L	61502-04030	#10.0 188.23
2 Pillar, Inner Lock			
Bench Seat	95-98	R 61703-04010	#10.0 12.06
		L 61704-04010	#10.0 12.06
	99-00	R 61703-04011	#10.0 104.34
		L 61704-04011	#10.0 104.34
Bucket Seats	95-98	R 61703-04020	#10.0 12.06
		L 61704-04020	#10.0 12.06
	99-00	R 61703-04021	#10.0 104.34
		L 61704-04021	#10.0 104.34
#Time is to Replace Inner & Outer Panels as an Assy, w/Bed Removed, w/Door Removed Deduct 1.0, w/Cab Back Panel Removed Deduct 3.5			
3 Plug, Hole	R/L	90950-01353	.78
4 Panel Assy, Cab Back			
Bench Seat		64101-04060	#10.0 540.98
Bucket Seats		64101-04070	#10.0 540.98
#w/Bed Assy Removed, Includes R&R Back Glass, Trim & Seats, w/Door Removed Deduct 3.0			
5 Clamp, Jack Handle		58706-35020	5.52
[Included w Cab Back Panel Assy]			

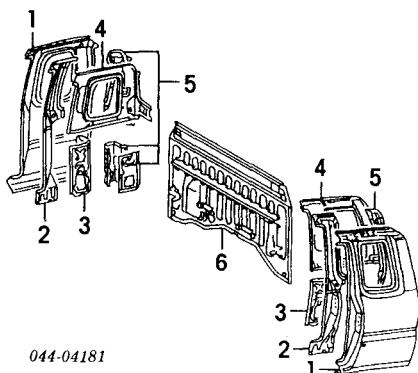
SHEET METAL XTRA CAB

Refinish Cab Corner Panel	R/L	2.2
Refinish Cab Back Panel		2.4

TOYOTA TACOMA 1995-00

CAB Cont'd

SHEET METAL XTRA CAB Cont'd



044-04181

1 Pnl, Otr Cab Corner	R 61611-04011	#11.5	211.09
	L 61612-04011	#11.5	211.09
<i>#w/Bed Assy Removed, Includes R&R Glass, w/Roof Removed</i>			
<i>Deduct 1.0</i>			
2 Reinf, Lock Pillar	R 61503-04030	3.0	122.58
	L 61504-04030	3.0	122.58
3 Reinf, Lower Front	95-97 R 61617-35020	1.0	43.21
	L 61618-35020	1.0	43.21
	98 R 61617-04012	1.0	41.95
	L 61618-04012	1.0	41.95
	99-00 R 61617-04012	1.0	41.95
	L 61618-04012	1.0	41.95
4 Pnl, Inr Cab Corner	R 61705-04010	3.5	330.17
	L 61706-04010	3.5	330.17
5 Reinf, Uprr Rear	R 61701-04900	4.0	241.98
	L 61702-04900	4.0	241.98
6 Panel, Cab Back	64101-04080	#11.0	540.98
<i>#w/Bed Assy Removed, Includes R&R Back Glass, Trim & Seats, w/Roof Removed Deduct 3.0</i>			

EXTERIOR TRIM

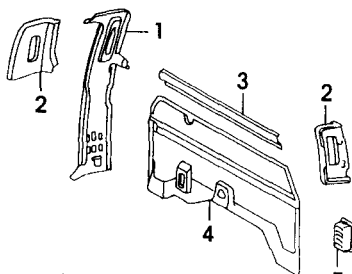
LIMITED—1

PRERUNNER—2

SRS—3 044-06092

Nameplate	R/L	PT211-LT982	2	19.47
1 "Limited"	R/L	PT211-21027	2	48.02
2 "PreRunner"	R/L	PT211-SR982	2	7.84
3 "SR5"				

INTERIOR TRIM STD CAB

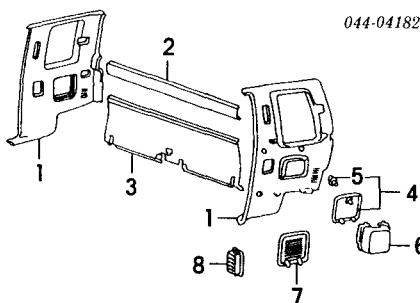


044-04180

Trim, Lock Pillar				
1	Bucket Seats Blue/Gray	95-97 R	62511-04030-B0	.4 99.44
		L	62512-04030-B0	.4 99.44
	Oak	98-00 R	62511-04030-B1	.4 99.44
		L	62512-04030-B1	.4 99.44
		R	62511-04030-E0	.4 99.44
		L	62512-04030-E0	.4 165.73
2	Bench Seats Blue/Gray	95-97 R	62511-04010-B0	.4 31.09
		L	62512-04010-B0	.4 31.09
	Oak	98-00 R	62511-04040-B0	.4 32.84
		L	62512-04040-B0	.4 32.67
		95-97 R	62511-04010-E0	.4 31.09
		L	62512-04010-E0	.4 31.09
	98-00 R	62511-04040-E0	.4 32.84	
	L	62512-04040-E0	.4 32.67	
3 Garnish, Back Panel Upr				

Bucket Seats	95-97 64261-35020-B0	.3	53.79
Blue/Gray	98-00 64261-35020-B1	.3	53.79
Oak	64261-35020-E0	.3	53.79
4 Trim, Cab Back	95-97 64271-04010-B1	.5	454.53
Blue/Gray	98-00 64271-04010-B2	.5	454.53
Oak	64271-04010-E1	.5	454.53
5 Louver, Vent	R 62905-04030	.2	68.51
	L 62906-AD010	.2	80.65

INTERIOR TRIM XTRA CAB



044-04182

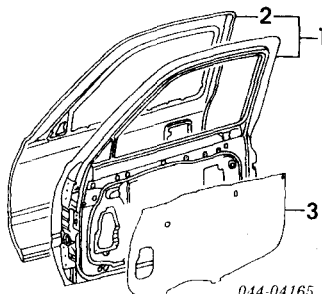
1 Trim, Lock Pillar	95-97 R 62511-04020-B0	.6	165.73
Blue/Gray	L 62512-04020-B0	.6	165.73
	98-00 R 62511-04020-B1	.6	165.73
	L 62512-04020-B1	.6	165.73
Oak	R 62511-04020-E0	.6	165.73
	L 62512-04020-E0	.6	165.73
2 Garnish, Back Pnl Uprr	95-97 64261-04020-B0	.3	58.27
Blue/Gray	98-00 64261-04020-B1	.3	58.27
Oak	64261-04020-E0	.3	58.27
3 Trim, Back Panel	95-97 64262-04010-B0	.5	181.82
Blue/Gray	98-00 64262-04011-B1	.5	181.82
Oak	95-97 64262-04010-E0	.5	181.82
	98-00 64262-04011-E0	.5	181.82
4 Lid Assy, Compartment	95-97 R/L 62605-04010-B0	.2	64.02
Blue/Gray	98-00 R/L 62605-04010-B1	.2	64.02
Oak	R/L 62605-04010-E0	.2	64.02
5 Knob, Lid	95-97 R/L 64982-16020-B1	1.89	
Blue/Gray	98-00 R/L 64982-16020-B2	1.89	
Oak	R/L 64982-16020-E4	1.89	
<i>#Included w/Compartment Lid Assy</i>			
6 Pocket, Side	95-97 R/L 62594-89102-B0	.3	96.06
Blue/Gray	98-00 R/L 62594-04010-B0	.3	78.11
Oak	95-97 R/L 62594-89102-E1	.3	96.06
	98-00 R/L 62594-04010-E0	.3	78.11
7 Grille, Speaker	95-97 R/L 64383-35010-B0	.2	33.95
Blue/Gray	98-00 R/L 64383-35010-B1	.2	50.59
Oak	R/L 64383-35010-E0	.2	33.95
Speaker, Rear	R 86160-04040	.3	57.96
8 Louver, Vent	R 62905-35010	.2	40.33
	L 62906-35010	.2	40.33

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.2
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&I Door Assy	R/L	.5
Section Door Repair Panel	R/L	#4.8
<i>#Trim Is to Cut at Belt Line</i>		
Add to R&I/R&R Door Shell or Repair Panel		
w/Pwr Windows	R/L	.3



044-04165

1 Shell Assy, Door	R 67001-04130	3.5	674.49
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2 Panel, Door Repair	L 67002-04120	3.5	674.49
1995-98	R 67111-04051	5.8	252.53
	L 67112-04061	5.8	252.53
1999	R 67111-04051	5.8	252.53
To 5-99	L 67112-04061	5.8	252.53
From 5-99	R 67111-04051	5.8	252.53
	L 67112-04061	5.8	252.53
2000	R 67111-04051	5.8	252.53
	L 67112-04061	5.8	252.53

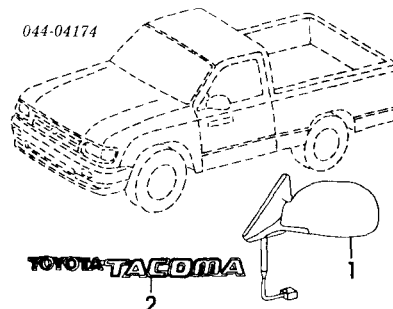
#Included w/Door Shell Assy

3 Cover, Inr Moisture			
Pwr Windows	R/L 67831-04050	.1	9.75
w/Speakers	R/L 67831-04030	.1	9.75
Man Windows	R/L 67831-04040	.1	9.75
w/Speakers	R/L 67831-04020	.1	9.75
w/o Speakers			

EXTERIOR TRIM

R&I Rear View Mirror		
Manual	R/L	.3
Power	R/L	#7

#Includes R&I Trim Panel



044-04174

1 Mirror, Rear View			
1995-99			
Manual	R 87910-04030	.3	62.45
	L 87940-04040	.3	62.45
Power	R 87910-35220	#3	210.53
	L 87940-35210	#3	210.53
2000			
Manual			
Black	R 87910-35560	.3	114.44
w/Off Road Pkg	L 87940-35531	.3	112.23
w/o Off Road Pkg	R 87910-04030	.3	62.45
	L 87940-04040	.3	62.45
Red (Code 3K4)	R 87910-04070-D0	.3	0.00
	L 87940-04080-D0	.3	0.00
Power	R 87910-35840	#3	181.47
	L 87940-35750	#3	181.47

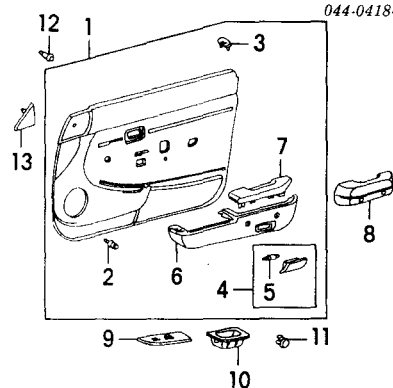
#w/Trim Panel Removed

2 Nameplate	R/L 75473-04010	.2	27.52
<i>*TOYOTA TACOMA*</i>			

INTERIOR TRIM

R&I Trim Panel	R/L	.4
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



044-04184

1 Panel Assy, Door Trim			
2WD			
Pwr Windows	95-97 R 67610-04050-B0	.6	332.90
Blue/Gray	L 67620-04050-B0	.6	332.90
	98-99 R 67610-04090-B0	.6	332.90
	L 67620-04090-B0	.6	332.90
	00 R 67610-04170-B1	.6	332.90
	L 67620-04190-B1	.6	332.90
Oak	95-97 R 67610-04050-E0	.6	332.90

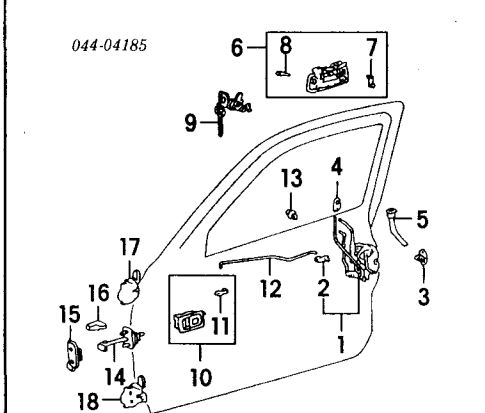
	L	67620-04050-E0	.6	332.90
98-99 R	R	67610-04090-E0	.6	332.90
	L	67620-04090-E0	.6	332.90
00 R	R	67610-04170-E1	.6	332.90
	L	67620-04190-E1	.6	332.90
Man Windows Blue/Gray	95-97 R	67610-04040-B0	.6	262.16
	L	67620-04040-B0	.6	262.16
98-99 R	R	67610-04080-B0	.6	262.16
	L	67620-04080-B0	.6	262.16
00 R	R	67610-04160-B1	.6	262.16
	L	67620-04180-B1	.6	262.16
Oak	95-97 R	67610-04040-E0	.6	262.16
	L	67620-04040-E0	.6	262.16
98-99 R	R	67610-04080-E0	.6	262.16
	L	67620-04080-E0	.6	262.16
00 R	R	67610-04160-E1	.6	262.16
	L	67620-04180-E1	.6	262.16
4WD w/SP5 Pwr Windows Blue/Gray	95-97 R	67610-04070-B1	.6	464.16
	L	67620-04070-B1	.6	464.16
98-99 R	R	67610-04070-B2	.6	464.16
	L	67620-04070-B2	.6	464.16
00 R	R	67610-04070-B3	.6	464.16
	L	67620-04070-B3	.6	464.16
Oak	95-97 R	67610-04070-E1	.6	464.16
	L	67620-04070-E1	.6	464.16
98-99 R	R	67610-04070-E2	.6	464.16
	L	67620-04070-E2	.6	464.16
00 R	R	67610-04070-E3	.6	464.16
	L	67620-04070-E3	.6	464.16
Man Windows Blue/Gray	95-97 R	67610-04060-B1	.6	451.36
	L	67620-04060-B1	.6	451.36
98-99 R	R	67610-04060-B2	.6	451.36
	L	67620-04060-B2	.6	451.36
00 R	R	67610-04060-B3	.6	451.36
	L	67620-04060-B3	.6	451.36
Oak	95-97 R	67610-04060-E1	.6	451.36
	L	67620-04060-E1	.6	451.36
98-99 R	R	67610-04060-E2	.6	451.36
	L	67620-04060-E2	.6	451.36
00 R	R	67610-04060-E3	.6	451.36
	L	67620-04060-E3	.6	451.36
w/o SP5 Pwr Windows Blue/Gray	95-97 R	67610-04050-B0	.6	332.90
	L	67620-04050-B0	.6	332.90
98-99 R	R	67610-04090-B0	.6	332.90
	L	67620-04090-B0	.6	332.90
00 R	R	67610-04170-B1	.6	332.90
	L	67620-04190-B1	.6	332.90
Oak	95-97 R	67610-04050-E0	.6	332.90
	L	67620-04050-E0	.6	332.90
98-99 R	R	67610-04090-E0	.6	332.90
	L	67620-04090-E0	.6	332.90
00 R	R	67610-04170-E1	.6	332.90
	L	67620-04190-E1	.6	332.90
Man Windows Blue/Gray	95-97 R	67610-04040-B0	.6	262.16
	L	67620-04040-B0	.6	262.16
98-99 R	R	67610-04080-B0	.6	262.16
	L	67620-04080-B0	.6	262.16
00 R	R	67610-04160-B1	.6	262.16
	L	67620-04180-B1	.6	262.16
Oak	95-97 R	67610-04040-E0	.6	262.16
	L	67620-04040-E0	.6	262.16
98-99 R	R	67610-04080-E0	.6	262.16
	L	67620-04080-E0	.6	262.16
00 R	R	67610-04160-E1	.6	262.16
	L	67620-04180-E1	.6	262.16
2 Clip, Trim Panel (12/Side)	R/L	67771-04040		2.09
3 Bushing, Lock Knob	95-97 R/L	69751-04010-B1		1.74
	98-00 R/L	69751-04010-B2		1.74
Oak	R/L	69751-04010-E0		1.74
4 Lamp Assy, Courtesy	R/L	81230-89104		15.17
5 Bulb, Courtesy (a)	R/L	90981-14001		2.92
(a) Included w/Courtesy Lamp Assy				
6 Panel, Armrest Base				
Pwr Windows Blue/Gray	95-97 R	74233-35020-B0	2	48.33
	L	74234-35020-B0	2	48.33
98-00 R	R	74233-35020-B1	2	48.33
	L	74234-35020-B1	2	48.33
Oak	R	74233-35020-E0	2	48.33
	L	74234-35020-E0	2	48.33
Man Windows Blue Gray	95-97 R	74233-35010-B0	2	44.50
	L	74234-35010-B0	2	44.50
98-00 R	R	74233-35010-B1	2	44.50
	L	74234-35010-B1	2	44.50
Oak	R	74233-35010-E0	2	44.50
	L	74234-35010-E0	2	44.50
Armrest, Door SP5 Pkg	95-97 R	74210-35010-B0	2	80.65
	L	74220-35010-B0	2	80.65
Blue/Gray	98-00 R	74210-35010-B1	2	80.65
	L	74220-35010-B1	2	80.65
Oak	R	74210-35010-E0	2	80.65
	L	74220-35010-E0	2	80.65
8 Deluxe Pkg Blue/Gray	95-97 R/L	74210-89106-13	2	63.39
	98-00 R/L	74210-04020-B2	2	63.39
Oak	R/L	74210-04020-E2	2	63.39
(a) Included w/Door Trim Panel Assy				
Panel, Armrest Up				
Pwr Windows Blue/Gray	95-97 R	74231-35010-B0	2	25.75

	L	74232-89104-B0	.2	26.61
98-00 R	R	74231-35010-B1	.2	25.75
	L	74232-89104-B1	.2	26.81
Oak	R	74231-35010-E0	.2	25.75
	L	74232-89104-E2	.2	26.61
10 Man Windows SP5 Blue/Gray	95-97 R	74231-89102-B0	.2	24.32
	L	74232-89102-B0	.2	24.32
98-00 R	R	74231-89102-B1	.2	24.32
	L	74232-89102-B1	.2	24.32
Oak	R	74231-89102-E2	.2	24.32
	L	74232-89102-E2	.2	24.32
11 Cap, Armrest Screw (2/Side)				
Blue/Gray	95-97 R/L	74237-35010-B0		.60
	98-00 R/L	74237-35010-B1		.60
Oak	R/L	74237-35010-E0		.60
12 Retainer, Trim Panel Blue/Gray	95-97 R/L	90467-07085-B1		.83
	98-00 R/L	90467-07085-B2		.83
Oak	R/L	90467-07085-E4		.83
13 Garnish, Door Frame	R	67491-AD010		13.15
	L	67492-AD010		13.15
Retainer, Garnish	R/L	67499-AD010		1.03

HARDWARE

Refinish Upper Hinge	R/L	.2
Refinish Lower Hinge	R/L	.2
R&I Outside Handle	R/L	#.7

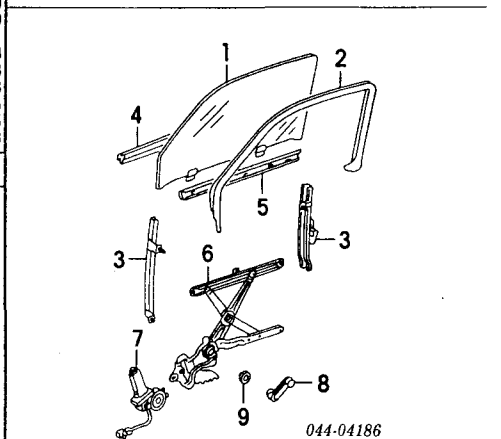
#Includes R&I Trim Panel



1 Latch Assy, Door Pwr Windows	95-97 R	69030-35140	#.4	271.31
	L	69040-35120	#.4	271.31
	98-00 R	69030-04010	#.4	248.70
	L	69040-04010	#.4	248.70
Man Windows	95-97 R	69310-35220	#.4	133.50
	L	69320-35200	#.4	133.50
	98-00 R	69310-04010	#.4	108.83
	L	69320-04010	#.4	120.69
#w/Trim Panel Removed				
2 Clip, Linkage				
1995-97	R/L	69759-20110		1.86
Black	R/L	69759-24020		2.06
Blue	R/L	69759-20050		1.60
Brown	R/L	69759-24010		2.06
Natural	R/L	69759-20100		1.86
Red	R/L	69759-20040		1.60
Yellow	R/L	69759-24010		2.06
1998-00	R/L	69759-24020		2.06
Orange	R/L	69759-24010		2.06
Pink	R/L	69759-24020		2.06
(a) Included w/Door Latch Assy-As Required				
3 Striker, Door	95-97 R/L	69410-AA020	2	13.86
	98-00 R/L	69410-AC010	2	13.86
4 Knob, Lock Blue/Gray	95-97 R/L	69741-04010-B0		3.23
	98-00 R/L	69741-04010-B1		3.23
Oak	R/L	69741-04010-E0		3.23
5 Holder, Lock Knob	R	69751-35010		5.49
	L	69752-35010		5.49
6 Handle Assy, Outside Door				
Black	R	69210-35020	#.3	79.71
	L	69220-35020	#.3	79.71
Chrome	R	69210-35030	#.3	79.71
	L	69220-35030	#.3	79.71
Red (Code 3K4)	R	69210-35070-D0	#.3	79.71
	L	69220-35070-D0	#.3	79.71
#w/Trim Panel Removed, Includes R&R Lock Cylinder				
7 Snap, Handle	R	69293-12060		4.66
	L	69293-12050		4.66
8 Bumper, Handle (2/Side)	R/L	90541-04014		.69
(a) Included w/Outside Door Handle Assy				
9 Cyl w/Key, Lock	R	69051-35070	#.3	46.34
	L	69052-35070	#.3	46.34
10 Handle Assy, Inside Door Blue/Gray	95-97 R	69205-04010-B1	#.2	20.58
	L	69206-04010-B1	#.2	20.58
	98-00 R	69205-04010-B2	#.2	20.58
	L	69206-04010-B2	#.2	20.58
Oak	R	69205-04010-E0	#.2	20.58
	L	69206-04010-E0	#.2	20.58
#w/Trim Panel Removed				
11 Snap, Inside Handle	R	69759-20070		1.60
	L	69759-20060		1.60

#Included w/Inside Door Handle Assy				
12 Rod, Door Release	R	69711-04020		7.20
	L	69712-04020		7.20
13 Clip, Rod	R/L	69749-89101		.94
14 Check, Door	R	68610-04010	#.2	47.52
	L	68620-04010	#.2	55.27
#w/Trim Panel Removed				
15 Gasket, Door Check	R/L	68621-35010		5.52
16 Cover, Door Check	R/L	68621-34010		2.11
	L	68622-34010		2.11
17 Hinge, Door Up	R/L	68740-34010	#.2	39.70
18 Hinge, Door Lwr	R/L	68730-34010	#.2	39.70
#w/Door Removed				

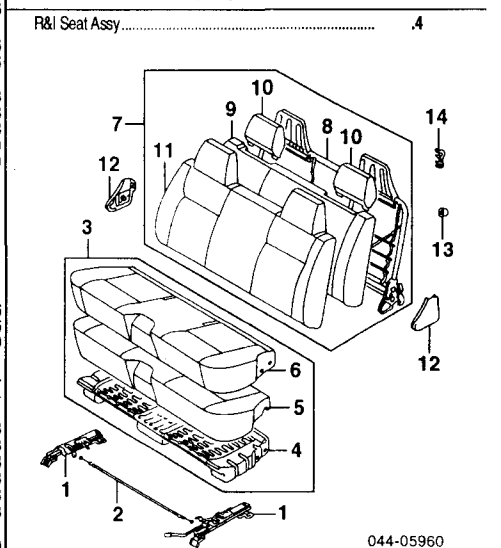
GLASS & PARTS



1 Glass, Front Door Toyota (Blue)	R	68101-AD020-83	1.2	90.66
	L	68102-AD020-83	1.2	90.66
NAGS (Green)	R/L	FD05471-2GTy	1.2	365.15
2 Run, Glass	R	68141-04010	#.3	95.71
	L	68151-04010	#.3	95.71
#w/Glass Removed				
3 Channel, Glass Run Front	R	67401-04010		32.98
	L	67402-04010		32.98
Rear	R	67403-04010		42.58
	L	67404-04010		42.58
4 W/Strip, Outer Belt	R	68160-04020		16.65
	L	68210-04020		16.65
5 W/Strip, Inner Belt	R	68171-35010		13.14
	L	68172-35010		13.14
6 Regulator, Window Manual	R	69810-04080	#.8	77.45
	L	69820-04080	#.8	77.45
#w/Glass Removed Deduct .6				
Power	R	69801-35100	#1.0	77.45
	L	69802-35090	#1.0	77.45
7 Motor, Regulator	R	85710-35080	#1.0	258.65
	L	85720-35040	#1.0	258.65
#R&R One Side Complete, w/Glass Removed Deduct .6				
8 Handle, Regulator Blue/Gray	95-97 R/L	69260-04020-B1		13.19
	98-00 R/L	69260-04020-B2		13.12
Oak	R/L	69260-04020-E0		13.19
9 Plate, Regulator Handle	R/L	69268-20020		1.40

FRONT SEAT

BENCH SEAT



TOYOTA TACOMA 1995-00

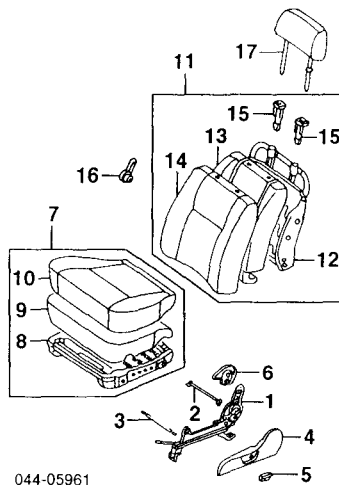
FRONT SEAT Cont'd

BENCH SEAT Cont'd

1 Track, Seat	R 72110-04010 L 72120-04010	#5 114.66 #5 126.21
#R&R Both Sides .6		
2 Cable, Adjuster Connecting	72210-35010	24.29
3 Bottom Assy, Seat		
2WD		
w/PreRunner Model		
Blue/Gray	99 71410-04081-B1 00 71410-04082-B2	.7 861.05 .7 861.05
Oak	99 71410-04081-E1 00 71410-04082-E2	.7 861.05 .7 861.05
w/o PreRunner Model		
Blue/Gray	95-97 71410-04070-B0 98-99 71410-04071-B1 00 71410-04072-B2	.7 d874.19 .7 861.05 .7 861.05
Oak	95-97 71410-04070-E0 98-99 71410-04071-E1 00 71410-04072-E2	.7 d878.18 .7 861.05 .7 861.05
4WD		
Blue/Gray	95-97 71410-04080-B0 98-99 71410-04081-B1 00 71410-04082-B2	.7 d878.18 .7 861.05 .7 861.05
Oak	95-97 71410-04080-E0 98-99 71410-04081-E1 00 71410-04082-E2	.7 d874.19 .7 861.05 .7 861.05
4 Spring & Frame, Bottom	71610-04010 71610-04020	#1.0 320.09 #1.0 313.72
5 Pad, Seat Bottom	71511-04050 71511-04070	#1.0 237.87 #1.0 232.72
6 Cover, Lower Cushion (Upholstery)		
2WD		
w/PreRunner Model		
Blue/Gray	99 71071-04051-B1 00 71071-04052-B2	#1.0 444.81 #1.0 407.71
Oak	99 71071-04051-E1 00 71071-04052-E2	#1.0 444.81 #1.0 407.71
w/o PreRunner Model		
Blue/Gray	95-97 71071-04040-B0 98-99 71071-04041-B1 00 71071-04042-B2	#1.0 444.81 #1.0 444.81 #1.0 407.71
Oak	95-97 71071-04040-E0 98-99 71071-04041-E1 00 71071-04042-E2	#1.0 444.81 #1.0 444.81 #1.0 407.71
4WD		
Blue/Gray	95-97 71071-04050-B0 98-99 71071-04051-B1 00 71071-04052-B2	#1.0 444.81 #1.0 444.81 #1.0 407.71
Oak	95-97 71071-04050-E0 98-99 71071-04051-E1 00 71071-04052-E2	#1.0 444.81 #1.0 444.81 #1.0 407.71
<i>†Included w/Seat Bottom Assy</i>		
#R&R Complete		
7 Back Assy, Seat		
Blue/Gray	95-97 71430-04140-B0 98-99 71430-04141-B1 00 71430-04142-B2	.6 d947.91 .6 949.67 .6 950.07
Oak	95-97 71430-04140-E0 98-99 71430-04141-E1 00 71430-04142-E2	.6 d947.74 .6 949.67 .6 950.07
8 Spring & Frame, Back	71630-04010	#1.0 313.06
9 Pad, Seat Back	71551-04040	#1.0 170.65
#R&R Complete w/Seat Back Cover		
10 Pad, Headrest	R/L 71561-35010	2 136.38
11 Cover, Seat Back (Upholstery)		
Blue/Gray	95-97 71073-04060-B0 98-99 71073-04061-B1 00 71073-04062-B2	1.0 781.23 1.0 781.23 1.0 459.06
Oak	95-97 71073-04060-E0 98-99 71073-04061-E1 00 71073-04062-E2	1.0 781.23 1.0 781.23 1.0 459.06
<i>†Included w/Seat Back Assy</i>		
12 Cover, Seat Hinge		
Blue/Gray	95-97 R 71831-04010-B0 L 71832-04010-B0 98-00 R 71831-04010-B1 L 71832-04010-B1	19.49 19.60 19.49 19.49
Oak	R 71831-04010-E1 L 71832-04010-E1	19.49 19.49
13 Bumper, Seat Back	R/L 71739-04030	7.83
14 Hook, Seat Back Lock	R/L 71318-04010	d1.94

BUCKET SEAT

R&I Seat Assy.....	R/L	3
<i>Illustration Located in Next Column</i>		
1 Track, Seat		
Passenger		
Std Cab	R 72011-04010 L 72021-04010	#5 230.38 #5 211.40
Xtra Cab	R 72011-04020 L 72021-04020	#5 249.67 #5 211.40
Driver		
Std Cab	R 72022-04010 L 72012-04010	#5 211.40 #5 230.38
Xtra Cab	R 72022-35080 L 72012-35070	#5 211.40 #5 297.31
#R&R Both One Side .6		
2 Tube, Recline Connecting	R/L 72501-04010	19.32



044-05961

3 Spring, Track Equalizing		
Passenger	72301-04010	3.83
Driver		
Std Cab	72301-04010	3.83
Xtra Cab	72301-04020	3.83
4 Cover, Seat Adjuster		
Passenger		
Blue/Gray	95-97 R 71811-04010-B0 L 71861-04010-B0	.2 59.56 .2 41.95
Oak	98-00 R 71811-04010-B1 L 71861-04010-B1	.2 59.56 .2 41.95
Driver		
Std Cab		
Blue/Gray	95-97 R 71862-04010-B0 L 71812-04010-B0	.2 41.95 .2 59.56
Oak	98-00 R 71862-04010-B1 L 71812-04010-B1	.2 41.95 .2 59.56
Xtra Cab		
Blue/Gray	95-97 R 71862-04010-B0 L 71812-35020-B0	.2 41.95 .2 45.47
Oak	98-00 R 71862-04010-B1 L 71812-04010-B1	.2 41.95 .2 59.56
5 Handle, Recline Adjust		
Blue/Gray	95-97 R 72525-04040-B0 L 72526-04010-B0	5.29 5.29
Oak	98-00 R 72525-04040-B1 L 72526-04010-B1	5.29 5.29
6 Cover, Recliner Inside		
Passenger		
Blue/Gray	95-97 R 71875-04010-B0 L 71867-04010-B0	14.12 12.57
Oak	98-00 R 71875-04010-B1 L 71867-04010-B1	14.12 12.57
Driver		
Blue/Gray	95-97 R 71862-04010-B0 L 71812-04010-B0	41.95 59.56
Oak	98-00 R 71862-04010-B1 L 71812-04010-B1	41.95 59.56
7 Bottom Assy, Seat		
Std Cab		
Passenger		
Blue/Gray	95-97 71410-04090-B0 98-99 71410-04091-B1 00 71410-04092-B2	.8 d584.45 .8 569.82 .8 570.05
Oak	95-97 71410-04090-E0 98-99 71410-04091-E1 00 71410-04092-E2	.8 d581.78 .8 569.76 .8 570.05
Driver		
Blue/Gray	95-97 71420-04010-B0 98-99 71420-04011-B1 00 71420-04012-B2	.8 d584.45 .8 569.82 .8 570.05
Oak	95-97 71420-04010-E0 98-99 71420-04011-E1 00 71420-04012-E2	.8 d581.78 .8 569.82 .8 570.05
Xtra Cab		
Passenger		
w/SR5		
Blue/Gray	95-97 71410-04110-B0 98-99 71410-04110-B1 00 71410-04110-B2	.8 d609.19 .8 598.75 .8 598.75
Oak	95-97 71410-04110-E0 98-99 71410-04110-E1 00 71410-04110-E2	.8 d611.16 .8 595.31 .8 598.75
w/o SR5		
Blue/Gray	95-97 71410-04100-B0 98-99 71410-04101-B2 00 71410-04102-B4	.8 573.09 .8 618.26 .8 570.05
Oak	95-97 71410-04100-E0 98-99 71410-04101-E2	.8 573.09 .8 618.26

Driver			
w/SR5			
Blue/Gray	95-97 71410-04110-B0 98-99 71410-04110-B1 00 71410-04110-B2	.8 d609.19 .8 598.75 .8 598.75	00 71410-04102-E4 .8 570.05
Oak	95-97 71410-04110-E0 98-99 71410-04110-E1 00 71410-04110-E2	.8 d611.16 .8 595.31 .8 598.75	
w/o SR5			
Blue/Gray	95-97 71420-04030-B0 98-99 71420-04031-B1 00 71420-04032-B2	.8 569.82 .8 570.05 .8 570.05	
Oak	95-97 71420-04030-E0 98-99 71420-04031-E1 00 71420-04032-E2	.8 569.76 .8 569.82 .8 570.05	
8 Spring & Frame, Bottom	R/L 71610-04050	#1.1 161.02	
9 Pad, Seat Bottom			
Std Cab	R/L 71511-04080	#1.1 95.71	
Xtra Cab	R/L 71511-04090	#1.1 103.72	
10 Cover, Lwr Cushion (Upholstery)			
Std Cab			
Blue/Gray	95-97 R 71071-04060-B0 L 71072-04010-B0	#1.1 299.36 #1.1 299.36	
Oak	98-99 R 71071-04061-B1 L 71072-04011-B1	#1.1 299.36 #1.1 299.36	
00 R 71071-04062-B2 L 71072-04012-B2		#1.1 274.85 #1.1 274.85	
95-97 R 71071-04060-E0 L 71072-04010-E0		#1.1 299.36 #1.1 299.36	
98-99 R 71071-04061-E1 L 71072-04011-E1		#1.1 299.36 #1.1 299.36	
00 R 71071-04062-E2 L 71072-04012-E2		#1.1 274.85 #1.1 274.85	
Xtra Cab			
w/SR5			
Blue/Gray	95-97 R/L 71071-04080-B0 98-99 R/L 71071-04080-B1 00 R/L 71071-04080-B2	#1.1 344.99 #1.1 344.99 #1.1 344.99	
Oak	95-97 R/L 71071-04080-E0 98-99 R/L 71071-04080-E1 00 R/L 71071-04080-E2	#1.1 344.99 #1.1 344.99 #1.1 344.99	
w/o SR5			
Blue/Gray	95-97 R 71071-04070-B0 L 71072-04030-B0	#1.1 299.36 #1.1 274.85	
Oak	98-99 R 71071-04071-B1 L 71072-04031-B1	#1.1 299.36 #1.1 299.36	
00 R 71071-04072-B3 L 71072-04032-B2		#1.1 274.85 #1.1 274.85	
95-97 R 71071-04070-E0 L 71072-04030-E0		#1.1 299.36 #1.1 274.85	
98-99 R 71071-04071-E1 L 71072-04031-E1		#1.1 299.36 #1.1 299.36	
00 R 71071-04072-E3 L 71072-04032-E2		#1.1 274.85 #1.1 274.85	
<i>†Included w/Seat Bottom Assy</i>			
#R&R One Side Complete			
11 Back Assy, Seat			
Passenger			
w/SR5			
Blue/Gray	95-97 71430-04170-B0 98-99 71430-04170-B1 00 71430-04170-B2	.6 d611.12 .6 615.88 .6 615.88	
Oak	95-97 71430-04170-E0 98-99 71430-04170-E1 00 71430-04170-E2	.6 d612.60 .6 615.88 .6 615.88	
w/o SR5			
Blue/Gray	95-97 71430-04160-B1 98-99 71430-04161-B3 00 71430-04162-B5	.6 630.13 .6 727.04 .6 630.13	
Oak	95-97 71430-04160-E1 98-99 71430-04161-E3 00 71430-04162-E5	.6 630.13 .6 630.13 .6 630.13	
Driver			
w/SR5			
Blue/Gray	95-97 71440-04050-B0 98-99 71440-04050-B1 00 71440-04050-B2	.6 d611.12 .6 615.88 .6 615.88	
Oak	95-97 71440-04050-E0 98-99 71440-04050-E1 00 71440-04050-E2	.6 d611.12 .6 615.88 .6 615.88	
w/o SR5			
Blue/Gray	95-97 71440-04030-B0 98-99 71440-04031-B2 00 71440-04032-B3	.6 630.13 .6 630.13 .6 630.13	
Oak	95-97 71440-04030-E0 98-99 71440-04031-E2 00 71440-04032-E3	.6 630.13 .6 630.13 .6 630.13	
12 Spring & Frame, Back			
Std Cab	R/L 71630-04040	#.8 149.16	
Xtra Cab	R 71630-04050 L 71640-04020	#.8 130.29 #.8 166.76	
13 Pad, Seat Back			
Std Cab	R/L 71511-04080	#.8 95.71	
Xtra Cab	R/L 71511-04090	#.8 103.72	
14 Cover, Seat Back (Upholstery)			
Std Cab			
Blue/Gray	95-97 R 71073-04100-B0 L 71074-04010-B0	#.8 327.89 #.8 327.89	
Oak	98-99 R 71073-04101-B3 L 71074-04011-B2	#.8 327.89 #.8 327.89	
00 R 71073-04102-B5 L 71074-04012-B3		#.8 302.24 #.8 302.24	
95-97 R 71073-04100-E0 L 71074-04010-E0		#.8 327.89 #.8 327.89	
98-99 R 71073-04101-E3 L 71074-04011-E2		#.8 327.89 #.8 302.24	
00 R 71073-04102-E5 L 71074-04012-E3		#.8 302.24 #.8 302.24	
Xtra Cab			
w/SR5			
Blue/Gray	95-97 R 71073-04110-B0	#.8 387.77	

	L 71074-04030-B0	#.8	387.77
	98-99 R 71073-04110-B1	#.8	387.77
	L 71074-04030-B1	#.8	387.77
	00 R 71073-04110-B2	#.8	387.77
	L 71074-04030-B2	#.8	387.77
Oak	95-97 R 71073-04110-E0	#.8	387.77
	L 71074-04030-E0	#.8	387.77
	98-99 R 71073-04110-E1	#.8	387.77
	L 71074-04030-E1	#.8	387.77
	00 R 71073-04110-E2	#.8	387.77
	L 71074-04030-E2	#.8	387.77
w/o SR5			
Blue/Gray	95-97 R 71073-04100-B0	#.8	327.89
	L 71074-04010-B0	#.8	327.89
	98-99 R 71073-04101-B3	#.8	327.89
	L 71074-04011-B2	#.8	327.89
	00 R 71073-04102-B5	#.8	302.24
	L 71074-04012-B3	#.8	302.24
Oak	95-97 R 71073-04100-E0	#.8	327.89
	L 71074-04010-E0	#.8	327.89
	98-99 R 71073-04101-E3	#.8	327.89
	L 71074-04011-E2	#.8	327.89
	00 R 71073-04102-E5	#.8	302.24
	L 71074-04012-E3	#.8	302.24

#R&R One Side Complete

15 Support, Headrest (2/Seat)

Locking			
Blue/Gray	95-97 R/L 71930-02010-B2	11.06	
	98-00 R/L 71930-02010-B8	11.06	
	R/L 71930-02010-E3	11.06	
Oak			
Non-Locking			
Blue/Gray	95-97 R/L 71931-02010-B2	5.29	
	98-00 R/L 71931-02010-B7	4.97	
	R/L 71931-02010-E3	5.29	

*Included w/Seat Back Assy

16 Lever, Lumbar Control

Xtra Cab			
Driver Seat			
Blue/Gray	95-97 72791-89102-B0	22.01	
	98-00 72791-89102-B1	19.86	
	72791-89102-E1	22.75	
Oak			

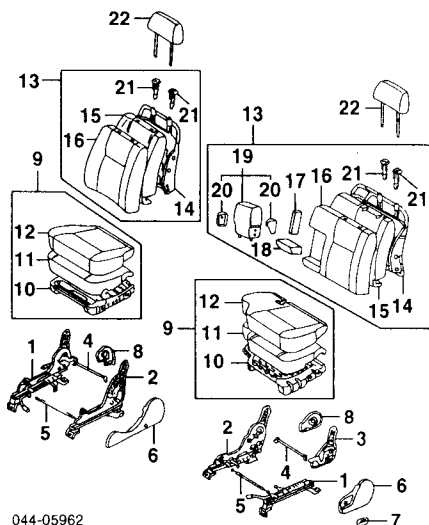
17 Headrest, Seat

w/SR5	R/L 71910-04020-B0	2	350.93
w/o SR5	R/L 71910-04010-B0	2	163.77

*Order by Application

60/40 SPLIT SEAT

R&I Seat Assy.....R/L	3
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044-05962

1 Track, Outer Seat			
Passenger	72011-04030	#.5	250.59
Driver	71220-04020	#.5	137.78
2 Track, Inner Seat			
Passenger	72021-04030	#.5	212.29
Driver	72022-04020	#.5	211.40
#R&R Both One Side .6			
3 Recliner, Driver Seat	72520-04010		134.50
4 Tube, Recline Connecting	R 72501-04010	19.32	
	L 72501-04020	19.32	
5 Wire, Track Equalizing	R 72301-04010	3.83	
	L 72210-35020	15.98	
6 Cover, Seat Adjuster			
Passenger			
Blue/Gray	95-97 R 71811-04010-B0	2	59.56
	L 71861-04010-B0	2	41.95
	98-00 R 71811-04010-B1	2	59.56
	L 71861-04010-B1	2	41.95
Oak	R 71811-04010-E0	2	59.56
	L 71861-04010-E0	2	41.95
Driver			
Blue/Gray	95-97 R 71862-04020-B0	2	27.84
	L 71812-04020-B0	2	11.98
	98-00 R 71862-04020-B1	2	27.84
	L 71812-04020-B1	2	11.98
Oak	R 71862-04020-E0	2	27.84
	L 71812-04020-E0	2	11.98
7 Handle, Recline Adjust			

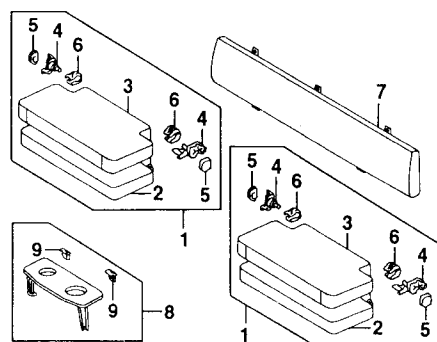
Blue/Gray	95-97 R 72525-04040-B0	5.29	
	L 72526-04010-B0	5.29	
	98-00 R 72525-04040-B1	5.29	
	L 72526-04010-B1	5.29	
	R 72525-04040-E0	5.29	
	L 72526-04010-E0	5.29	
8 Cover, Recliner Inside			
Passenger			
Blue/Gray	95-97 R 71875-04010-B0	14.12	
	L 71867-04010-B0	12.57	
	98-00 R 71875-04010-B1	14.12	
	L 71867-04010-B1	12.57	
	R 71875-04010-E0	14.12	
	L 71867-04010-E0	12.57	
Oak			
Driver			
Blue/Gray	95-97 R 71868-04020-B0	15.63	
	L 71876-04020-B0	14.12	
	98-99 R 71868-04020-B1	15.63	
	L 71876-04020-B1	14.12	
Oak	R 71868-04020-E0	15.63	
	L 71876-04020-E0	14.12	
9 Bottom Assy, Seat			
Passenger			
Blue/Gray	95-97 71410-04100-B0	.8	573.09
	98-99 71410-04101-B2	.8	618.26
	00 71410-04102-B4	.8	570.05
Oak	95-97 71410-04100-E0	.8	573.09
	98-99 71410-04101-E2	.8	618.26
	00 71410-04102-E4	.8	570.05
Driver			
Blue/Gray	95-97 71420-04020-B0	.8	513.32
	98-99 71420-04021-B2	.8	513.06
	00 71420-04022-B4	.8	711.86
Oak	95-97 71420-04020-E0	.8	d525.23
	98-99 71420-04011-E1	.8	569.82
	00 71420-04022-E4	.8	711.86
10 Spring & Frame, Bottom			
Passenger	71610-04050	#.1	161.02
Driver	71620-04010	#.1	289.05
11 Pad, Seat Bottom			
Passenger	71511-04080	#.1	95.71
Driver	71512-04010	#.1	174.48
12 Cover, Lwr Cushion (Upholstery)			
Passenger			
Blue/Gray	95-97 71071-04070-B0	#.1	299.36
	98-99 71071-04071-B1	#.1	299.36
	00 71071-04072-B3	#.1	274.85
Oak	95-97 71071-04070-E0	#.1	299.36
	98-99 71071-04071-E1	#.1	299.36
	00 71071-04072-E3	#.1	274.85
Driver			
Blue/Gray	95-97 71072-04020-B0	#.1	359.24
	98-99 71072-04021-B2	#.1	359.24
	00 71072-04022-B4	#.1	342.14
Oak	95-97 71072-04020-E0	#.1	359.24
	98-99 71072-04021-E2	#.1	359.24
	00 71072-04022-E4	#.1	342.14
#Included w/Seat Bottom Assy			
#R&R One Side Complete			
13 Back Assy, Seat			
Passenger			
Blue/Gray	95-97 71430-04160-B1	.6	630.13
	98-99 71430-04161-B3	.6	727.04
	00 71430-04162-B5	.6	630.13
Oak	95-97 71430-04160-E1	.6	630.13
	98-99 71430-04161-E3	.6	630.13
	00 71430-04162-E5	.6	630.13
Driver			
Blue/Gray	95-97 71440-04040-B0	.6	1000.78
	98-99 71440-04041-B2	.6	1000.78
	00 71440-04042-B4	.6	804.05
Oak	95-97 71440-04040-E0	.6	1000.78
	98-99 71440-04041-E2	.6	1000.78
	00 71440-04042-E4	.6	804.05
14 Spring & Frame, Back			
Passenger	71630-04040	#.9	149.16
Driver	71640-04010	#.1	218.98
15 Pad, Seat Back			
Passenger	71551-04060	#.9	107.55
Driver	71552-04010	#.1	113.63
16 Cover, Seat Back (Upholstery)			
Passenger			
Blue/Gray	95-97 71073-04100-B0	#.9	327.89
	98-99 71073-04101-B3	#.9	327.89
	00 71073-04102-B5	#.9	302.24
Oak	95-97 71073-04100-E0	#.9	327.89
	98-99 71073-04101-E3	#.9	327.89
	00 71073-04102-E5	#.9	302.24
Driver			
Blue/Gray	95-97 71074-04020-B0	#.1	396.30
	98-99 71074-04021-B2	#.1	396.30
	00 71074-04022-B4	#.1	387.77
Oak	95-97 71074-04020-E0	#.1	396.30
	98-99 71074-04021-E2	#.1	396.30
	00 71074-04022-E4	#.1	387.77
#R&R One Side Complete			
17 Pad, Back Corner	71581-04010		7.40
18 Pad, Seat Back	71553-04010		16.09
19 Armrest Assy, Center (a)			
Blue/Gray	95-97 72810-04010-B0	352.13	
	98-99 72810-04010-B2	352.13	
	00 72810-04010-B4	352.13	
Oak	95-97 72810-04010-E0	352.13	
	98-99 72810-04010-E2	352.13	
	00 72810-04010-E4	352.13	
20 Cover, Armrest Hinge (a)			
Blue/Gray	95-97 R 72868-04010-B0	8.37	
	L 72868-04020-B0	8.37	
	98-00 R 72868-04010-B1	8.37	
	L 72868-04020-B1	8.37	
Oak	R 72868-04010-E0	8.37	
	L 72868-04020-E0	8.37	

(a) Included w/Center Armrest Assy			
21 Support, Headrest (2/Seat)			
Locking			
Blue/Gray	95-97 R/L 71930-02010-B2	11.06	
	98-00 R/L 71930-02010-B7	d9.66	
	R/L 71930-02010-E3	11.06	
Oak			
Non-Locking			
Blue/Gray	95-97 R/L 71931-02010-B2	5.29	
	98-00 R/L 71931-02010-B7	4.97	
	R/L 71931-02010-E3	5.29	
#Included w/Seat Back Assy			
22 Headrest, Seat			
Fabric			
Blue/Gray	95-97 R/L 71910-04030-B0	.2	d235.95
	98-99 R/L 71910-04030-B2	.2	320.09
	00 R/L 71910-04031-B3	.2	320.09
Oak	95-99 R/L 71910-04030-E0	.2	253.13
	00 R/L 71910-04031-E2	.2	320.09
Vinyl			
Blue/Gray	95-97 R/L 71910-04010-B0	.2	163.77
	98-00 R/L 71910-04010-B2	.2	161.33
Oak	R/L 71910-04010-E0	.2	163.77

REAR SEAT

XTRA CAB

R&I Rear Seat Bottom Assy.....R/L	2
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044-05963

1 Bottom Assy, Seat				
w/SR5				
Blue/Gray	95-97 R/L	71460-04020-B0	2	d770.64
	98-99 R/L	71460-04020-B1	2	754.42
	00 R/L	71460-04020-B2	2	754.42
Oak	95-97 R/L	71460-04020-E0	2	d774.34
	98-99 R/L	71460-04020-E1	2	629.85
	00 R/L	71460-04020-E2	2	754.42
w/o SR5				
Blue/Gray	95-97 R/L	71460-04010-B0	2	754.39
	98-99 R/L	71460-04011-B2	2	629.85
	00 R/L	71460-04012-B4	2	754.42
Oak	95-97 R/L	71460-04010-E0	2	d774.34
	98-99 R/L	71460-04011-E2	2	629.85
	00 R/L	71460-04012-E4	2	754.42
	R/L	71503-04010	#.4	123.89
2 Cushion, Seat Bottom				
3 Cover, Seat Bottom				
w/SR5				
Blue/Gray	95-97 R/L	71075-04020-B0	#.4	461.90
	98-99 R/L	71075-04020-B1	#.4	461.90
	00 R/L	71075-04020-B2	#.4	461.90
Oak	95-97 R/L	71075-04020-E0	#.4	461.90
	98-99 R/L	71075-04020-E1	#.4	461.90
	00 R/L	71075-04020-E2	#.4	461.90
w/o SR5				
Blue/Gray	95-97 R/L	71075-04010-B0	#.4	396.30
	98-99 R/L	71075-04011-B2	#.4	396.30
	00 R/L	71075-04012-B4	#.4	364.96
Oak	95-97 R/L	71075-04010-E0	#.4	396.30
	98-99 R/L	71075-04011-E2	#.4	396.30
	00 R/L	71075-04012-E4	#.4	364.96
#R&R One Side Complete				
4 Hinge, Seat Cushion				
Passenger Side	R	71350-04010		46.53
	L	71360-04010		46.76
Driver Side	R	71350-04010		46.53
	L	71360-04010		46.76
5 Cover, Side (2/Side)				
Blue/Gray	95-97 R	71629-04010-B0	5.29	
	L	71639-04010-B0	5.29	
	98-00 R	71629-04010-B1	5.29	
	L	71639-04010-B1	5.29	
Oak	R	71629-04010-E1	5.29	
	L	71639-04010-E1	5.29	
6 Cover, Hinge Up (2/Side)				
Blue/Gray	95-97 R	71691-04010-B0	10.95	
	L	71692-04010-B0	10.95	
	98-00 R	71691-04010-B1	10.95	
	L	71692-04010-B1	10.95	
Oak	R	71691-04010-E1	10.95	
	L	71692-04010-E1	10.95	
Included w/Seat Bottom Assy				
7 Cushion, Seat Back				
w/SR5				
Blue/Gray	95-97	71480-04020-B0	.4	402.55
	98-99	71480-04020-B1	.4	496.51
	00	71480-04020-B2	.4	496.51
Oak	95-97	71480-04020-E0	.4	402.55
	98-99	71480-04020-E1	.4	496.51

TOYOTA TACOMA 1995-00

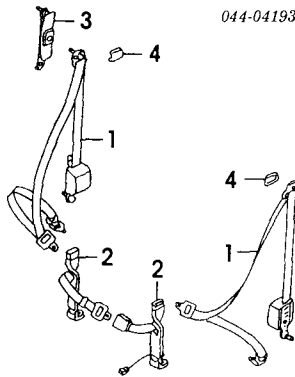
REAR SEAT Cont'd

XTRA CAB Cont'd

	00 71480-04020-E2	.4	496.51
w/o SR5			
Blue/Gray	95-97 71480-04010-B0	.4	369.40
	98-99 71480-04011-B2	.4	455.63
	00 71480-04012-B4	.4	820.66
Oak	95-97 71480-04010-E1	.4	369.40
	98-99 71480-04011-E2	.4	455.63
	00 71480-04012-E4	.4	820.66
8 Cup Holder Assy, Rear Seat			
Blue/Gray	95-97 72960-35010-B0		63.39
	98-00 72960-35010-B1		63.39
Oak	72960-35010-E0		63.39
9 Hinge, Cup Holder†	R 71301-35010		10.43
	L 71302-35010		8.92
†Included w/Rear Seat Cup Holder Assy			

SEAT BELTS

FRONT STD CAB W/BENCH SEAT



1 Belt, Outer			
Blue/Gray	95-97 R 73210-04030-B0	#.3	114.95
	L 73220-04040-B0	#.3	114.95
	98 R 73210-04050-B0	#.3	114.95
	L 73220-04060-B0	#.3	114.95
	99-00 R 73210-04070-B0	#.3	177.09
	L 73220-04080-B0	#.3	177.09
Oak	95-97 R 73210-04030-E0	#.3	114.95
	L 73220-04040-E0	#.3	114.95
	98 R 73210-04050-E1	#.3	114.95
	L 73220-04060-E1	#.3	114.95
	99-00 R 73210-04070-E0	#.3	177.09
	L 73220-04080-E0	#.3	177.09

#w/Necessary Trim Removed

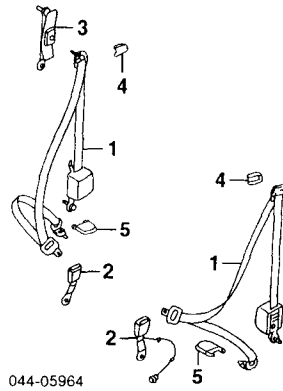
2 Belt, Center Lap			
Right Half			
Blue/Gray	95-97 73230-04050-B0	.3	50.19
	98-00 73230-04060-B0	.3	50.19
Oak	95-97 73230-04050-E0	.3	50.19
	98-00 73230-04060-E1	.3	50.19
Left Half			
Blue/Gray	95-97 73240-04050-B0	.3	44.91
	98-00 73240-04070-B0	.3	35.74
Oak	95-97 73240-04050-E0	.3	44.91
	98-00 73240-04070-E1	.3	35.74

3 Adjuster, Otr Belt Anchor			
Blue/Gray	95-97 R/L 73200-04010-B0		47.70
	98-00 R/L 73200-04010-B1		47.70
Oak	95-99 R/L 73200-04010-E0		47.70
	00 R/L 73200-04010-E0		47.70
4 Cap, Adjuster			
Blue/Gray	95-97 R/L 73178-07020-B0		6.12
	98-00 R/L 73178-04030-B0		2.43
Oak	95-97 R/L 73178-07020-E2		6.12
	98-00 R/L 73178-04030-E0		2.43

FRONT BUCKET SEATS

Illustration Located in Next Column

1 Belt, Outer			
Std Cab			
Blue/Gray	95-97 R 73210-04030-B0	#.3	114.95
	L 73220-04011-B0	#.3	114.95
	98 R 73210-04050-B0	#.3	114.95
	L 73220-04060-B0	#.3	114.95
	99-00 R 73210-04070-B0	#.3	177.09
	L 73220-04080-B0	#.3	177.09
Oak	95-97 R 73210-04030-E0	#.3	114.95
	L 73220-04011-E0	#.3	114.95
	98 R 73210-04050-E1	#.3	114.95



Xtra Cab			
Blue/Gray	95-97 R 73210-04040-B0	#.3	114.16
	L 73220-04030-B0	#.3	114.16
	98 R 73210-04060-B0	#.3	114.16
	L 73220-04070-B0	#.3	114.16
	99-00 R 73210-04080-B0	#.3	114.16
	L 73220-04090-B0	#.3	114.16
Oak	95-97 R 73210-04040-E0	#.3	114.16
	L 73220-04030-E0	#.3	114.16
	98 R 73210-04060-E1	#.3	114.16
	L 73220-04070-E1	#.3	114.16
	99-00 R 73210-04080-E0	#.3	114.16
	L 73220-04090-E0	#.3	114.16

#w/Necessary Trim Removed

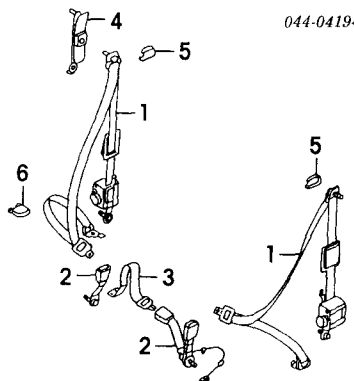
2 Buckle, Outer Belt			
Std Cab			
Blue/Gray	95-97 R 73230-04040-B0	.3	17.70
	L 73240-04040-B0	.3	26.72
	98-00 R 73230-04070-B0	.3	17.70
	L 73240-04070-B0	.3	35.74
Oak	95-97 R 73230-04040-E0	.3	17.70
	L 73240-04040-E0	.3	26.72
	98-00 R 73230-04070-E0	.3	17.70
	L 73240-04080-E0	.3	17.70

Xtra Cab			
Blue/Gray	95-97 R 73230-04040-B0	.3	17.70
	L 73240-04060-B0	.3	26.72
	98-00 R 73230-04070-B0	.3	17.70
	L 73240-04100-B0	.3	17.70
Oak	95-97 R 73230-04040-E0	.3	17.70
	L 73240-04060-E0	.3	26.72
	98-00 R 73230-04070-E0	.3	17.70
	L 73240-04100-E0	.3	17.70

3 Adjuster, Otr Belt Anchor			
Blue/Gray	95-97 R/L 73200-04010-B0		47.70
	98-00 R/L 73200-04010-B1		47.70
Oak	R/L 73200-04010-E0		47.70
4 Cap, Adjuster			
Blue/Gray	95-97 R/L 73178-07020-B0		6.12
	98-00 R/L 73178-04030-B0		2.43
Oak	95-97 R/L 73178-07020-E2		6.12
	98-00 R/L 73178-04030-E0		2.43

5 Cover, Otr Belt Anchor			
Xtra Cab			
Blue/Gray	95-97 R/L 73139-89101-B0		5.49
	98-00 R/L 73139-89101-B1		5.49
Oak	R/L 73139-89101-E2		5.52

FRONT 60/40 SPLIT SEAT



1 Belt, Outer			
Blue/Gray	95-97 R 73210-04040-B0	#.3	114.16
	L 73220-04030-B0	#.3	114.16
	98 R 73210-04060-B0	#.3	114.16
	L 73220-04070-B0	#.3	114.16
	99-00 R 73210-04080-B0	#.3	114.16

Oak	L 73220-04090-B0	#.3	114.16
	95-97 R 73210-04040-E0	#.3	114.16
	L 73220-04030-E0	#.3	114.16
	98 R 73210-04060-E1	#.3	114.16
	L 73220-04070-E1	#.3	114.16
	99-00 R 73210-04080-E0	#.3	114.16
	L 73220-04090-E0	#.3	114.16

#w/Necessary Trim Removed

2 Buckle, Otr Belt			
Passenger			
Blue/Gray	95-97 73230-04040-B0	.3	17.70
	98-00 73230-04070-B0	.3	17.70
Oak	95-97 73230-04040-E0	.3	17.70
	98-00 73230-04070-E0	.3	17.70
Driver (w/Center Lap Belt Buckle)			
Blue/Gray	95-97 73240-04020-B0	.3	35.74
	98-00 73240-04090-B0	.3	33.89
Oak	95-97 73240-04020-E0	.3	35.74
	98-00 73240-04090-E1	.3	33.89

3 Belt, Ctr Lap			
1995			
To 5-95			
Blue/Gray	73130-04010-B0	.3	32.00
Oak	73130-04010-E0	.3	32.00
From 5-95			
Blue/Gray	73130-04011-B0	.3	32.00
Oak	73130-04011-E0	.3	32.00

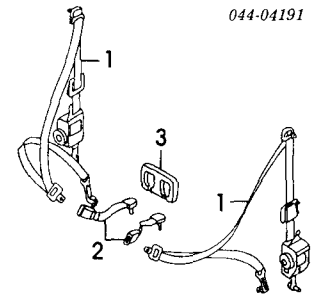
1996-98			
Blue/Gray	73130-04011-B0	.3	32.00
Oak	73130-04011-E0	.3	32.00
1999-00			
Blue/Gray	73130-04020-B0	.3	32.00
Oak	73130-04020-E1	.3	32.00

4 Adjuster, Otr Belt Anchor			
Blue/Gray	95-97 R/L 73200-04010-B0		47.70
	98-00 R/L 73200-04010-B1		47.70
Oak	R/L 73200-04010-E0		47.70

5 Cap, Adjuster			
Blue/Gray	95-97 R/L 73178-07020-B0		6.12
	98-00 R/L 73178-04030-B0		2.43
Oak	95-97 R/L 73178-07020-E2		6.12
	98-00 R/L 73178-04030-E0		2.43

6 Cover, Otr Belt Anchor			
Blue/Gray	95-97 R/L 73139-89101-B0		5.49
	98-00 R/L 73139-89101-B1		5.49
Oak	R/L 73139-89101-E2		5.52

REAR XTRA CAB



1 Belt, Outer			
Blue/Gray	95-97 R 73360-04010-B0	#.4	111.20
	L 73370-04010-B0	#.4	111.20
	98-00 R 73360-04010-B1	#.4	111.20
	L 73370-04010-B1	#.4	111.20
Oak	R 73360-04010-E0	#.4	111.20
	L 73370-04010-E0	#.4	111.20

#w/Necessary Trim Removed

2 Buckle, Otr Belt			
Blue/Gray	95-97 R/L 73380-04010-B0	#.2	17.70
	98-00 R/L 73380-04010-B1	#.2	17.70
Oak	R/L 73380-04010-E0	#.2	17.70

#w/Seat Removed

3 Holder, Rear Belts			
Blue/Gray	95-97 73381-04010-B0		16.69
	98-00 73381-04020-B1		18.26
Oak	95-97 73381-04010-E0		16.69
	98-00 73381-04020-E0		18.26

ROOF

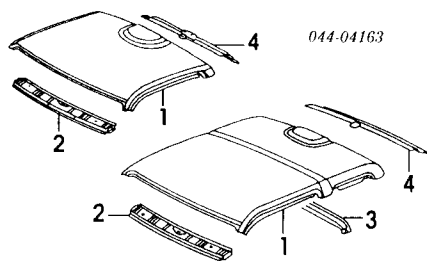
Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL

Refinish Roof Outside		
Std Cab		2.2
Xtra Cab		2.5
Add to Edge Roof		.8

Illustration Located in Next Column

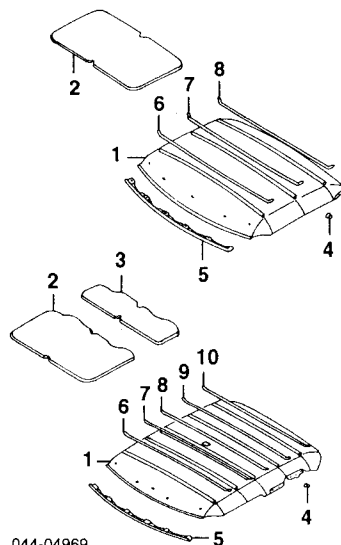
1 Panel, Roof			
Std Cab	63111-04040	13.5	199.11
Xtra Cab			



w/Sunroof	63111-04060	15.5	199.11
w/o Sunroof	63111-04050	15.5	199.11
2 Panel, Frt Header	63102-04050	1.0	52.70
3 Retainer, Roof Center			
Xtra Cab	63141-35011	1.0	58.93
4 Panel, Rear Header			
Std Cab	95-97 63105-04060	1.0	68.19
	98-00 63105-04030	1.0	76.54
	95-97 63105-04070	1.0	57.65
Xtra Cab	98-00 N.A.	1.0	0.00

INTERIOR TRIM

R&I Headliner			
w/Sunroof		#6.0	
w/o Sunroof		#5.5	
#Includes R&R Windshield & Back Window			



1 Headliner, Roof			
Std Cab			
1995-97			
Bench Seat	63311-35020-B0	#5.5	588.97
Blue/Gray	63311-35020-E0	#5.5	588.97
Oak			
Bucket Seats			
Blue/Gray	63311-35030-B0	#5.5	588.97
Oak	63311-35030-E0	#5.5	588.97
1998-00			
w/Map Lamp			
Blue/Gray	63310-04020-B1	#5.5	588.97
Oak	63310-04020-E1	#5.5	588.97
w/o Map Lamp			
Blue/Gray	63310-04010-B1	#5.5	588.97
Oak	63310-04010-E1	#5.5	588.97
Xtra Cab			
1995-97			
w/Sunroof			
Blue/Gray	63311-35050-B0	#6.0	774.62
Oak	63311-35050-E0	#6.0	774.62
w/o Sunroof			
Blue/Gray	63311-35040-B0	#5.0	774.62
Oak	63311-35040-E0	#5.0	774.62
1998-00			
w/Sunroof			
w/Map Lamp			
Blue/Gray	63310-04060-B1	#5.0	774.62
Oak	63310-04060-E1	#5.0	774.62
w/o Map Lamp			
Blue/Gray	63310-04050-B1	#5.0	774.62
Oak	63310-04050-E1	#5.0	774.62
w/o Sunroof			
w/Map Lamp			
Blue/Gray	63310-04040-B1	#5.0	774.62
Oak	63310-04040-E1	#5.0	774.62
w/o Map Lamp			
Blue/Gray	63310-04030-B1	#5.0	774.62
Oak	63310-04030-E1	#5.0	774.62

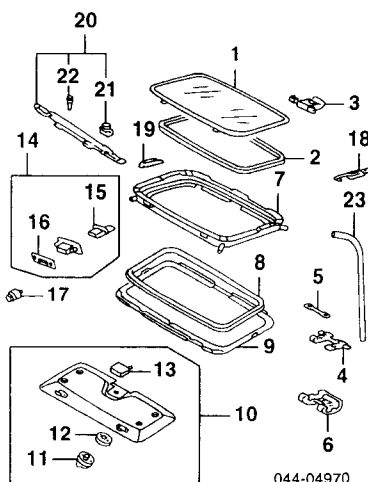
#Includes R&R Windshield & Back Window

2 Pad, Roof Front Silencer			
Std Cab	63341-35060	14.26	
Xtra Cab			
w/o Sunroof	63341-89121	11.63	
3 Pad, Roof Rear Silencer			
Xtra Cab	63341-89118	8.29	
4 Clip, Headliner			
Std Cab (4)			
1995-97	90467-08122	.89	
1998-00			
Blue/Gray	90467-06020-B1	1.26	
Oak	90467-06020-E1	1.26	
Xtra Cab (12)			
1995-97	90467-08122	.89	
1998-00			
Blue/Gray	90467-06020-B1	1.26	
Oak	90467-06020-E1	1.26	
5 Retainer, Headliner			
1995-97	63381-35020	24.78	
1998-00-Not Applicable			
6 Support, No. 1 Headliner			
w/Sunroof (2)			
1995-97	63361-35090	2.51	
1998-00-Not Applicable			
w/o Sunroof			
1995-97	63362-35020	6.54	
1998-00-Not Applicable			
7 Support, No. 2 Headliner			
w/Sunroof (2)			
1995-97	63361-35090	2.51	
1998-00-Not Applicable			
w/o Sunroof			
1995-97	63362-35020	6.54	
1998-00-Not Applicable			
8 Support, No. 3 Headliner			
Std Cab			
1995-97	63363-35010	5.89	
1998-00-Not Applicable			
Xtra Cab			
1995-97	63362-35020	6.54	
1998-00-Not Applicable			
9 Support, No. 4 Headliner			
Xtra Cab			
1995-97	63364-35020	6.83	
1998-00-Not Applicable			
10 Support, No. 5 Headliner			
Xtra Cab			
1995-97	63365-35020	4.92	
1998-00-Not Applicable			

SUNROOF

O/H Sunroof Assy	3.0
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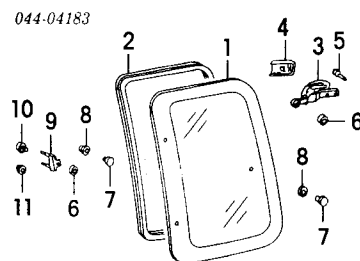
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Glass, Sunroof	95-97 63201-35030	.5	562.41
	98-00 63201-35031	.5	764.35
2 W/Strip, Glass	63252-35010	.7	18.51
3 Handle, Glass Lock			
Blue/Gray	95-97 63260-17022-B3	108.20	
Oak	98-00 63260-35040-B0	108.20	
	63260-35040-E0	108.20	
4 Base, Lock Handle	63250-17011	85.80	
5 Spacer, Base	63277-89101	5.23	
(As Required)			
6 Trim, Lock Handle			
Blue/Gray	95-97 63271-89102-B0	9.69	
	98-00 63271-16010-B1	11.03	
Oak	95-97 63271-89102-E0	9.69	
	98-00 63271-16010-E0	11.03	
7 Housing, Sunroof	63203-04010	1.0	285.22
8 Trim, Headliner Edge			
Blue/Gray	95-97 63393-89104-B0	24.12	
	98-00 63393-35010-B0	32.96	
Oak	95-97 63393-89104-E0	24.12	
	98-00 63393-35010-E0	32.96	
9 Pad, Roof Headlining	95-97 63351-89107	51.56	
Trim Assy, Sunshade			

Blue/Gray	95-97 63306-35020-B0	1.5	377.71
	98-00 63306-35040-B0	1.5	332.90
Oak	95-97 63306-35020-E0	1.5	377.71
	98-00 63306-35040-E0	1.5	332.90
11 Handle, Sunshade Trim Lock			
Blue/Gray	95-97 64251-16010-B0	15.46	
	98-00 64251-16010-B2	15.46	
Oak	64251-16010-E0	15.46	
12 Retainer, Handle	63338-12010	21.18	
13 Lock, Sunshade Trim	63330-16010	82.28	
#Included w/Sunshade Trim Assy			
14 Case Assy, Hinge	R 63273-17040	27.47	
	L 63274-17040	27.47	
15 Holder, Hinge	R 63275-17010	3.00	
	L 63276-17010	3.00	
16 Seal, Hinge Case	R/L 63278-12010	2.34	
#Included w/Hinge Case Assy			
17 Bolt, Hinge Case (2/Side)	R/L 63297-12010	1.97	
18 Catch Auxiliary	L 63280-89101	19.03	
19 Brkt, Housing Side	R/L 63243-35021	6.26	
20 Deflector Assy, Wind	63209-35010	101.17	.4
21 Clip, Wind Deflector	R/L 63227-17010	2.14	
22 Bumper, Deflector	90541-04007	1.90	
#Included w/Wind Deflector Assy			
23 Hose, Housing Drain			
Front	R/L 63249-35020	14.66	
Rear	R/L 63249-35030	14.06	

QUARTER GLASS



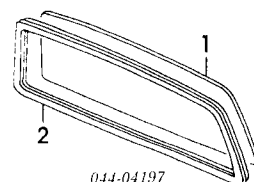
1 Glass, Quarter			
Toyota			
Blue	R 62711-04020-83	1.0	53.52
	L 62712-04020-83	1.0	53.52
Gray	95-98 R 62711-04030-83	1.0	71.23
	L 62712-04030-83	1.0	71.23
	00 R 62711-04050	1.0	107.84
	L 62712-04050	1.0	107.84
NACS			
Green			
w/Attachment	R/L FQ05473-4GTU	1.0	491.35
w/o Attachment	R/L FQ05473-4GTN	1.0	443.20
Gray Privacy			
w/Attachment	R/L FQ05473-4YPY	1.0	520.60
w/o Attachment	R/L FQ05473-4YPN	1.0	443.20
2 Weatherstrip, Glass	R 62741-35010	#1.0	13.87
	L 62742-35010	#1.0	13.87
#R&R Complete w/Glass			
3 Latch, Glass			
Blue/Gray	95-97 R/L 62910-35010-B0	.4	23.12
	98-00 R/L 62910-35010-B2	.4	23.12
Oak	R/L 62910-35010-E0	.4	23.12
4 Cover, Latch Trim			
Blue/Gray	95-97 R/L 62521-89102-B0	1.77	
	98-00 R/L 62521-89102-B1	1.77	
Oak	R/L 62521-89102-E1	1.77	
5 Screw, Latch (2/Side)	R/L 90159-60380	.46	
6 Washer, Glass (3/Side)	R/L 90202-11001	.78	
7 Retainer, Glass (3/Side)	R/L 62735-35010	6.12	
8 Washer, Glass (3/Side)	R/L 90386-11013	1.36	
9 Hinge, Glass			
Upper	R/L 62731-89102	#1.0	8.52
Lower	R/L 62731-89101	#1.0	8.52
#R&R Complete w/Glass			
10 Screw, Hinge (2/Side)	R/L 90157-06002	.52	
11 Nut, Hinge (4/Side)	R/L 90179-06156	.43	

BACK WINDOW

Use Procedure Explanation 19 with the following text.

STATIONARY

R&I Back Glass	1.0
----------------	-----



1 Glass, Fixed Back			
Toyota (Blue)	64811-AD020-83	1.0	141.25
NACS (Green)	FB05475GTN	1.0	492.25

TOYOTA TACOMA 1995-00

BACK WINDOW Cont'd

STATIONARY Cont'd

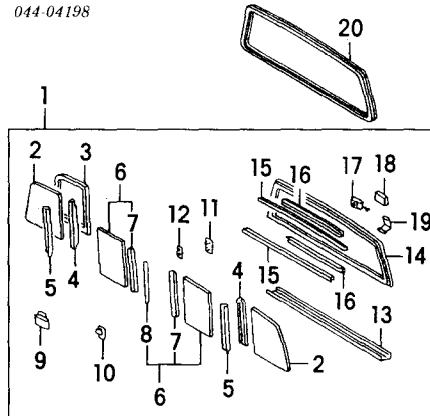
2 Weatherstrip, Glass	64812-AD010	1.0	27.71
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SLIDING

R/L Sliding Window Assy	1.0
O/H Sliding Window Assy	2.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

044-04198



1 Window Assy, Sliding

Toyota			
Blue	64810-04010	1.0	399.58
Gray	95-98 64810-04020	1.0	481.33
	99-00 64810-04030	1.0	481.33

NAGS			
Green	FB05476GT	1.0	1182.70
Gray Privacy	FB05476PY	1.0	977.35

2 Glass, Otr Stationary			
Toyota			
Blue	R 64813-04010-83	2.6	31.33
	L 64814-04010-83	2.6	31.33
Gray	95-98 R 64813-04020-83	2.6	39.44
	L 64814-04020-83	2.6	39.44
	00 R 64813-04030	2.6	50.66
	L 64814-04030	2.6	50.66

NAGS			
Green	N.A.	2.6	0.00
Gray Privacy	N.A.	2.6	0.00

3 W/Strip, Stationary Glass	R/L 64837-04010	1.0	6.73
4 Frame, Otr Glass	R/L 64881-04010	1.0	18.35
5 W/Strip, Frame	R/L 64834-04010	1.0	4.97

6 Glass Assy, Moveable			
Toyota			
Blue	R 64807-04010	2.6	53.62
	L 64809-04010	2.6	55.22
Gray	95-98 R 64807-04030	2.6	55.22
	L 64809-04030	2.6	55.22
	00 R 64807-04030	2.6	55.22
	L 64809-04030	2.6	55.22

NAGS			
Green	N.A.	2.6	0.00
Gray Privacy	N.A.	2.6	0.00

7 Channel, Glass (a)	R 64885-04010	8.55	
	L 64886-04010	8.55	

(a) Included w/Moveable Glass Assy (Right & Left)			
8 W/Strip, Frame Center (b)	64833-04010	2.31	

(b) Included w/Left Moveable Glass Assy			
9 Latch, Window	69370-35010	21.93	
10 Catch, Window Latch	69374-89103	8.63	
11 Retainer, Latch/Catch (2)	69375-89103	7.03	
12 Gasket, Retainer (2)	69376-89103	2.09	
13 Packing, Back Window	64839-04010	14.38	
14 Channel, Back Window	64808-04010	134.41	

15 Run, Sliding Glass			
Upper	64825-04010	20.41	
Lower	64826-04010	20.41	

16 W/Strip, Frame Ctr (2)			
Upper/Lower	64831-04010	10.07	
Stop, Sliding Glass	64851-89103	3.32	
17 Stop, Sliding Glass	64835-89101	2.93	
18 W/Strip, Back Glass Ctr	R/L 64818-89101	1.34	

19 Spacer, Back Glass			
Included w/Sliding Window Assy			
20 Weatherstrip, Window	64812-04040	26.11	

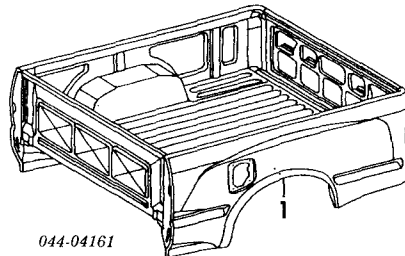
PICKUP BED

Use Procedure Explanations 21 and 28 with the following text.

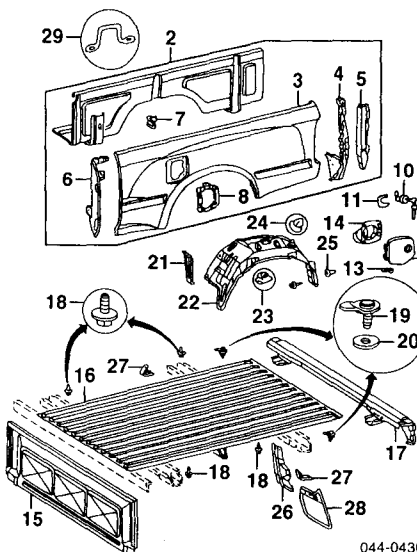
SHEET METAL STD BED

Refinish Bed Assy	#8.5
#Includes Refinish Floor & Inside Panels	
Refinish Side Panel	
Outside	R/L 3.4
Inside	R/L 1.4
Refinish Bed Front Panel Complete	2.2
Refinish Bed Front Panel Inside Only	1.1
Refinish Front Post	R/L .8

Refinish Rear Post	R/L .5
Refinish Rear Plate	R/L .5
Refinish Floor Panel (Complete)	#4.2
#Includes Refinish Rear Cross Sill	
Refinish Rear Cross Sill	1.0
Refinish Fuel Door	#.4
#Included in Refinish Bed Assy or Side Panel	
Add to R&R Bed Assy	
w/Mudguards	.4
w/Wheel Opening Mdgs	.4
w/Bed Side Flare	.6
Add to R&R Side Panel Assy	
w/Mudguards	R/L .2
w/Wheel Opening Mdgs	R/L .2
w/Bed Side Flare	R/L .3
R&I Bed Assy	2.5
R&I Mudguard	R/L .2



1 Bed Assy, Complete 66000-04070 4.0 2479.10



2 Panel Assy, Bed Side	R 65500-04050	#12.5	724.48
	L 65600-04050	#13.0	724.48
3 Panel, Otr Side (a)	R 65816-04030	#10.7	281.05
	L 65817-04030	#11.2	275.94

#Includes R&I Bed Assy			
4 Post, Rear (a)	R 65505-04030	2.5	146.61
	L 65506-04030	2.5	146.93
5 Plate, Rear Post (a)	R 65593-04010	1.5	24.75
	L 65594-04010	1.5	24.75
6 Post, Front (a)	R 65503-04010	#2.0	43.21
	L 65504-04010	#2.0	43.21

#w/Bed Assy Removed			
7 Bkt, Frt Whlase Seal (a)	R/L 65655-89103	4.57	
8 Box, Fuel Filler (a)	R/L 61709-04020	12.95	

#Included w/Complete Bed Assy			
(a) Included w/Bed Side Panel Assy			
9 Door, Fuel	L 77305-04020	.3	24.84
10 Cylinder & Key, Lock	L 69058-35140	46.34	
11 Retainer, Cylinder	L 69581-13010	1.40	
12 Bumper, Door	L 90541-06018	4.34	
13 Stopper, Door	L 77358-35010	1.34	
14 Housing, Filler	L 77290-35020	5.97	
15 Panel, Bed Front	65405-04010	#3.0	204.62

#w/Bed Assy Removed			
16 Pan, Bed Floor	65311-89128	444.93	
17 Sill, Rear Cross	65240-04040	#5.5	219.61

#Included w/Complete Bed Assy			
#Includes R&I Tailgate			
18 Bolt, Body (4)	90119-12254	1.60	
19 Bolt, Rear Body	R/L 64189-35030	5.97	
20 Washer, Rear Bolt	R/L 90201-12061	2.47	
21 Brace, Liner Frt	R 65671-04030	23.49	
	L 65672-04030	23.49	
22 Liner, Wheelhouse	R 65637-04020	.3	56.67
	L 65638-04020	.3	56.67
23 Retainer, Liner (2/Side)	R/L 53879-14010	1.57	
24 Clip, Liner (3/Side)	R/L 90467-10018	1.00	

25 Nut, Insert (6/Side)	R/L 90189-06028	.63	
26 Support, Mudguard			
2WD			
w/PreRunner Model	R 76647-04040	22.69	
	L 76648-04040	22.69	
w/o PreRunner Model	R 76647-04030	18.86	
	L 76648-04030	18.86	
4WD	R 76647-04040	22.69	
	L 76648-04040	22.69	
27 Bkt, Mudguard	R 76645-04010	8.03	
	L 76646-04010	8.03	

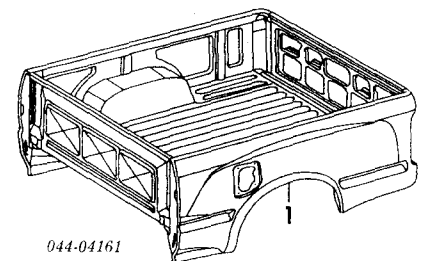
28 Mudguard, Rear			
2WD			
w/PreRunner Model	R 76625-04060	.2	59.13
	L 76626-04060	.2	59.13
w/Off Road Pkg	R 76625-04050	.2	59.13
	L 76626-04050	.2	59.13
w/o Off Road Pkg	R 76625-09100	.2	33.52
	L 76626-09100	.2	33.79
4WD			
w/Off Road Pkg	R 76625-04041	.2	59.13
	L 76626-04041	.2	59.13
w/o Off Road Pkg	R 76625-04031	.2	59.13
	L 76626-04031	.2	59.13
29 Tie-Down, Cargo (2/Side)	R/L 66312-35010	7.97	

SHEET METAL STEPSIDE

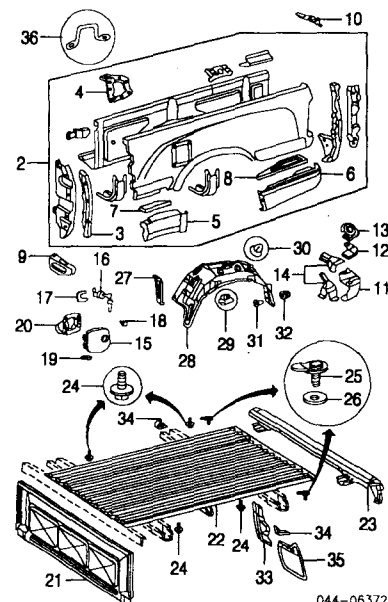
Refinish Bed Assy	#8.5
#Includes Refinish Floor & Inside Panels	
Refinish Side Panel	
Outside	R/L 3.4
Inside	R/L 1.4
Refinish Bed Front Panel Complete	2.2
Refinish Bed Front Panel Inside Only	1.1
Refinish Front Side Panel Skirt	R/L 1.0
Refinish Rear Side Panel Skirt	R/L 1.0
Refinish Bed Floor Pan (Complete)	#4.2

#Includes Refinish Rear Cross Sill	
Refinish Rear Cross Sill	1.0
Refinish Fuel Door	#.4

#Included in Refinish Bed Assy or Side Panel	
Add to R&R Bed Assy	
w/Mudguards	R/L .2
w/Bed Side Flare	R/L .3
R&I Bed Assy	2.5
R&I Mudguard	R/L .2



1 Bed Assy, Complete 66000-04150 4.0 3974.71

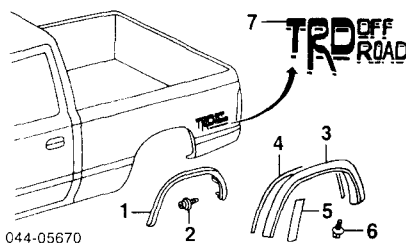


2 Panel Assy, Bed Side	R 65500-04340	#12.5	724.48
	L 65600-04300	#13.0	724.48

#Includes R&I Bed Assy			
3 Cover, Side Panel (a)	R 65549-04900	54.16	
	L 65649-04900	54.16	
4 Box, Fuel Inlet (a)	R 61709-04030	12.92	
5 Skirt, Front Side Panel (a)	R 66403-04010	68.19	#2.0
	L 66404-04010	68.19	#2.0
6 Skirt, Rear Side Panel (a)	R 65607-04010	85.17	#2.5
	L 65608-04010	85.17	#2.5
7 Pad, Front Side Skirt (a)	R 66425-04070	28.47	
	L 66426-04010	28.47	
8 Pad, Rear Side Skirt (a)	R 66437-04010	16.12	
	L 66438-04010	16.12	
#Included w/Complete Bed Assy			
(a) Included w/Bed Side Panel Assy			
9 Brace, Front Side Skirt	R 66423-04020	12.86	
	L 66424-04010	12.86	
10 Brace, Rear Side Skirt	R 66437-04010	16.12	
	L 66436-04010	40.21	
11 Cap, Step/Bumper	R 66451-04900	64.19	
	L 66452-04900	64.19	
12 Plate, Cap	R 66465-YY010	12.92	
	L 66466-YY010	12.92	
13 Pad, Cap	R 66455-04010	36.01	
	L 66456-04010	36.01	
14 Reinf, Cap	R 66405-04010	29.87	
	L 66406-04010	29.87	
15 Door, Fuel	L 77305-04050	24.81	3
16 Cylinder & Key, Lock	L 69058-35140	46.34	
17 Retainer, Cylinder	L 69581-13010	1.40	
18 Bumper, Door	L 90541-06018	4.34	
19 Stopper, Door	L 77358-YY010	1.66	
20 Housing, Filler	L 77290-35080	24.69	
21 Panel, Bed Front (a)	R 65405-YY010	204.62	#3.0
#w/Bed Assy Removed			
22 Pan, Bed Floor (a)	R 65311-89128	444.93	
23 Sill, Rear Cross (a)	R 65240-YY010	0.00	#5.5
#Included w/Complete Bed Assy			
#Includes R&I Tailgate			
24 Bolt, Body (4)	R/L 90119-12254	1.60	
25 Bolt, Rear Body	R/L 64189-35030	5.97	
26 Washer, Rear Bolt	R/L 90201-12061	2.47	
27 Brace, Liner Frt	R 65671-04030	23.49	
	L 65672-04030	23.49	
28 Liner, Wheelhouse	R 65637-04020	56.67	3
	L 65638-04020	56.67	3
29 Retainer, Liner (2/Side)	R/L 53879-14010	1.57	
30 Clip, Liner (3/Side)	R/L 90467-09118	1.12	
31 Bolt, Liner (6/Side)	R/L 90159-60393	.63	
32 Nut, Liner Bolt (8/Side)	R/L 90189-06157	.63	
33 Support, Mudguard			
2WD	R 76647-04030	18.86	
	L 76648-04030	18.86	
4WD	R 76647-04040	22.69	
	L 76648-04040	22.69	
34 Brkt, Mudguard	R 76645-04010	8.03	
	L 76646-04010	8.03	
35 Mudguard, Rear			
2WD	R 76625-04050	59.13	2
	L 76626-04050	59.13	2
4WD	R 76625-04041	59.13	2
	L 76626-04041	59.13	2
36 Tie-Down, Cargo (2/Side)	R/L 66312-35010	7.97	

EXTERIOR TRIM

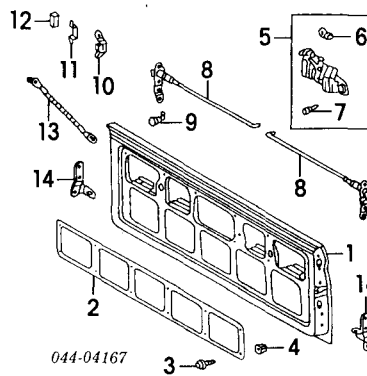
Refinish Bed Side Flare	R/L	.7
R&I Wheel Opening Moulding	R/L	2
R&I Bed Side Flare	R/L	3



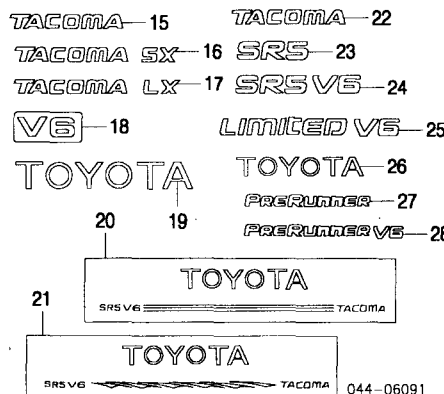
1 Moulding, Wheel Opening	R 75087-35010	2	78.45
	L 75088-35010	2	78.45
2 Screw, Mldg (4/Side)	R/L 90159-60500		.57
3 Flare, Bed Side			
Black	R 75873-35900	3	245.84
	L 75874-35900	3	245.84
Paint to Match	R 75873-35900	3	245.84
	L 75874-35900	3	245.84
4 Pad, Seal	R/L 75696-35020		14.38
5 Pad, Protecting	R 75688-35010		3.63
	L 75687-35010		3.63
6 Bolt, Flare (4/Side)	R/L 90159-60393		.63
7 Decal, "TRD"			
w/PreRunner Model	R/L PT211-TT980-28	2	25.07
Silver/Charcoal	R/L PT211-TT980-02	2	25.07
Red/Black			
w/o PreRunner Model-Not Applicable			

TAILGATE

Refinish Tailgate Complete	2.3
Refinish Outside	2.0
Refinish Inside (Only)	1.0
Refinish Hinge	R/L 2
R&I Tailgate Assy	4



1 Shell, Tailgate (a)			
w/Stepside	65700-04040	1.3	288.69
w/o Stepside	65700-04030	1.3	288.69
#Included w/Complete Bed Assy			
2 Panel, Tailgate Service			
w/Stepside	65759-04050	3	105.34
w/o Stepside	65759-89000	3	24.53
3 Bolt, Service Pnl (12)	90159-60535		.52
4 Nut, Service Pnl Insert (12)	90189-05010		.97
5 Handle Assy, Tailgate	69090-35010	#2	63.06
#w/Service Panel Removed			
6 Snap, Lock Link (2)	69759-20110		1.86
7 Bumper, Rubber (2)	90541-04014		.69
#Included w/Tailgate Handle Assy			
8 Latch, Tailgate			
w/Stepside	R 65780-YY010	#2	33.30
	L 65790-YY010	#2	33.30
w/o Stepside	R 65780-35020	#2	33.30
	L 65790-35030	#2	33.30
#w/Service Panel Removed			
9 Clip, Latch Rod	R/L 90080-46184		.57
10 Striker, Tailgate	R/L 65768-35020		6.12
11 Stop, Tailgate	R/L 65737-35030		1.11
12 Bumper, Tailgate	R/L 66321-04020		1.17
13 Stay, Tailgate	R/L 65770-04030		9.89
14 Hinge, Tailgate	R 66110-89108	#2	26.69
	L 66120-89102	#2	24.24



Decal			
15 "Tacoma"			
Copper	00211-TC102-02	2	17.39
Mango	00211-TC102-04	2	12.28
Nightshade	00211-TC102-01	2	17.39
Silver	00211-TC102-03	2	17.39
16 "Tacoma SX"			
Copper	00211-SX105-02	2	12.51
Mango	00211-SX105-04	2	7.10
Nightshade	00211-SX105-01	2	12.51
Silver	00211-SX105-03	2	18.98
17 "Tacoma LX"			
Copper	00211-LX104-02	2	11.16
Mango	00211-LX104-04	2	17.63
Nightshade	00211-LX104-01	2	18.98
Silver	00211-LX104-03	2	17.63
18 "V6"			
1995-96			
Copper	00211-V6103-02	2	17.14
Mango	00211-V6103-04	2	18.47
Nightshade	00211-V6103-01	2	18.47
Silver	00211-V6103-03	2	17.14
1997-Not Applicable			
1998-00			
Black	PT211-V6980-01	2	9.43
Silver	PT211-V6980-28	2	15.39
19 "Toyota"			
1995-96			
Copper	00211-TT101-02	2	19.84
Mango	00211-TT101-04	2	15.39
Nightshade	00211-TT101-01	2	13.70

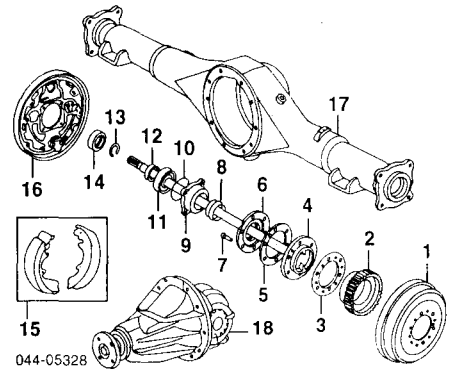
Silver	00211-TT101-03	2	19.84
1997-Not Applicable			
1998-00			
Black	PT211-TT982-01	2	37.17
Silver	PT211-TT981-28	2	23.67
Decal Kit			
20 1996			
Copper	00211-SV106-02	2	31.56
Nightshade	00211-SV106-01	2	31.56
Silver	00211-SV106-03	2	31.56
21 1997			
Gold	00211-TT107-19	2	50.22
Silver	00211-TT107-28	2	50.22
#Includes Decal for Toyota Tacoma V6 & Graphic Bar			
Nameplate			
Tacoma			
Black	PT211-21024	2	66.75
Chrome	PT211-TC980	2	13.49
"SR5"	PT211-SR982	2	7.84
"SR5 V6"	PT211-SR981	2	10.53
"Limited V6"	PT211-V6981	2	12.35
22 "Toyota"			
Black	PT211-21023	2	73.03
Chrome	PT211-TT980	2	17.37
23 "PreRunner"			
Black	PT211-21025	2	24.19
Chrome	PT211-21028	2	16.06
24 "PreRunner V6"			
Black	PT211-21026	2	42.37
Chrome	PT211-21029	2	17.09

REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&I Suspension/Axle Housing Assy	m	2.5
Check Rear Alignment	m	.8
Add to Adjust Front Alignment	m	.7
Bleed Brake System	m	.3

NOTE: R&I/R&R Does Not include alignment or bleed brake system.



1 Drum, Brake			
2WD			
w/PreRunner Model	R/L 42431-04030	m	#3 120.92
w/o PreRunner Model	R/L 42431-04010	m	#3 111.99
4WD	R/L 42431-04030	m	#3 120.92
#R&R Both .5			
2 Rotor, Rear ABS Sensor	R/L 43517-35010	m	#2.0 43.21
#Included in R&R Axle Shaft Assy & Backing Plate R&R Both Sides 3.8			
3 Gasket, Drum			
2WD			
w/PreRunner Model	R/L 42444-35050	m	.74
w/o PreRunner Model	R/L 42444-35070	m	1.54
4WD	R/L 42444-35050	m	.74
4 Shaft, Axle			
2WD			
w/PreRunner Model			
w/ABS	R/L 42311-35220	m	#2.0 332.61
w/o ABS	R/L 42311-35210	m	#2.0 329.69
w/o PreRunner Model			
4 Cyl			
w/ABS	R/L 42311-35240	m	#2.0 305.06
w/o ABS	R/L 42311-35230	m	#2.0 305.06
6 Cyl			
w/ABS	R/L 42311-35260	m	#2.0 337.55
w/o ABS	R/L 42311-35250	m	#2.0 342.53
4WD			
w/ABS	R/L 42311-35220	m	#2.0 332.61
w/o ABS	R/L 42311-35210	m	#2.0 329.69
5 Gasket, Oil Deflector			
2WD			
w/PreRunner Model	R/L 42443-55020	m	#2.0 1.14
w/o PreRunner Model	R/L 42443-30010	m	#2.0 1.14
4WD	R/L 42443-55020	m	#2.0 1.14
6 Deflector, Oil			
2WD			
w/PreRunner Model	R/L 42441-35020	m	#2.1 10.63
w/o PreRunner Model	R/L 42441-26010	m	#2.0 6.54
4WD	R/L 42441-35020	m	#2.0 0.63
7 Stud, Wheel			
2WD			
w/PreRunner Model (6/Side)	R/L 90942-02052	m	# 4.92
w/o PreRunner Model (6/Side)	R/L 90942-02049	m	# 3.00
4WD (6/Side)	R/L 90942-02052	m	# 4.92
8 Seal, Outer	R/L 90313-48001	m	#2.0 4.11
9 Case, Bearing			

REAR SUSPENSION Cont'd

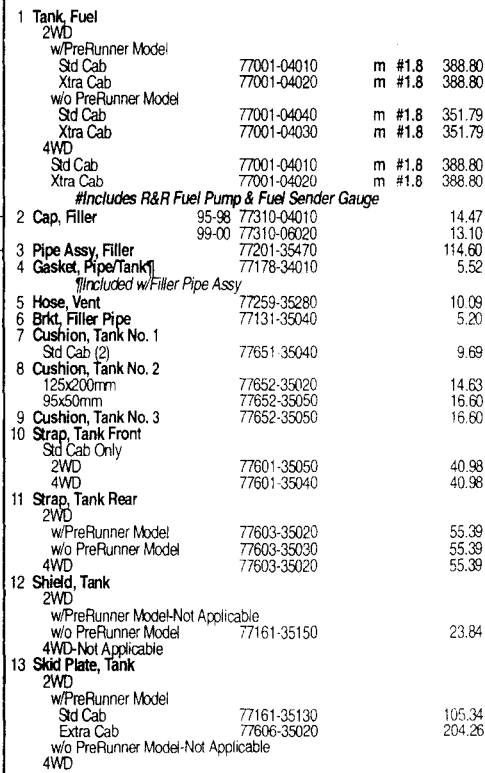
CLAD

1404

LOAD-SENSING PROPORTIONING VALVE

6	Shackle, Spring/Axle	47935-35010	m	#.4	4.72
7	Clip, Adjustment	47929-35010	m	#.4	d4.28
<i>#R&R Complete</i>					
8	Rod, Load Sensing				
	2WD				
	w/PreRunner Model	47920-35110	m	.4	74.91
	w/o PreRunner Model	47920-35120	m	.4	74.91
	4WD	47920-35110	m	.4	74.91
9	Valve, Proportioning				
	2WD				
	w/PreRunner Model	47910-35320	m	.5	146.30
	w/o PreRunner Model	47910-35330	m	.5	146.30
	4WD	47910-35320	m	.5	146.30
10	Bkrt, Valve	47931-35100	m	#.1	14.66
11	Plate, Mounting	47937-60010	m	#.1	8.29
<i>#R&R Complete, w/Proportioning Valve Removed</i>					
12	Bkrt, Rear Flex Hose	47352-35290	m		5.54
13	Tube, Rear Brake	47324-04040	m		4.14

NOTE: R&R Does Not include drain and refill.

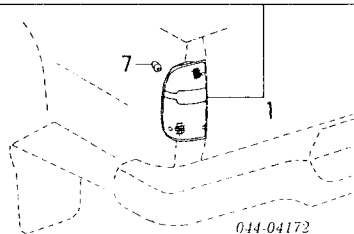
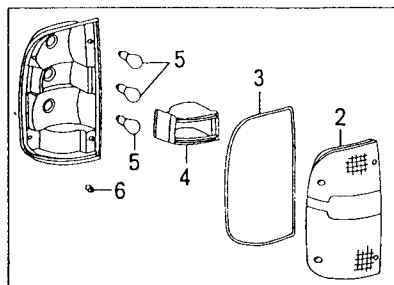


Std Cab	77161-35130		105.34
Xtra Cab	77606-35020		204.26
14 Brkt, Skid Plate			
Std Cab (4WD)	77283-35010		28.12
15 Tube, Tank Vent	77018-35020		15.45
16 Valve, Fuel Cut-Off	77380-26010		10.95
17 Holder, Fuel Pump			
2WD			
w/PreRunner Model	23206-0C020	#1.8	87.71
w/o PreRunner Model	23206-0C010	#1.8	87.71
4WD	23206-0C020	#1.8	87.71
18 Pump Assy, Fuel	23220-0C010	m #1.8	287.15
19 Filter, Intake	23217-0C010	#1.8	10.32
*Included w/Fuel Pump Assy			
20 Cushion, Pump	23218-0C010	#1.8	1.77
*R&R Complete			
21 Hose, Pump	23233-02010		7.73
22 Lead, Pump Wiring	23237-0C010		11.35
23 Gauge, Fuel Sender			
2WD			
w/PreRunner Model			
4 Cyl	83320-80308	m 1.8	56.36
6 Cyl			
w/Tachometer	83320-80309	m 1.8	101.46
w/o Tachometer	83320-80308	m 1.8	56.36
w/o PreRunner Model	83320-80307	m 1.8	56.36
4WD			
w/Tachometer	83320-80309	m 1.8	101.46
w/o Tachometer	83320-80308	m 1.8	56.36
24 Cap, Connector	82821-15040		04.14
25 Hose, Fuel Outlet	23091-75020		48.33

REAR LAMPS

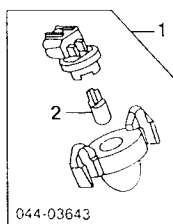
COMBINATION LAMP

R&I Combination Lamp Assy.....R/L 2



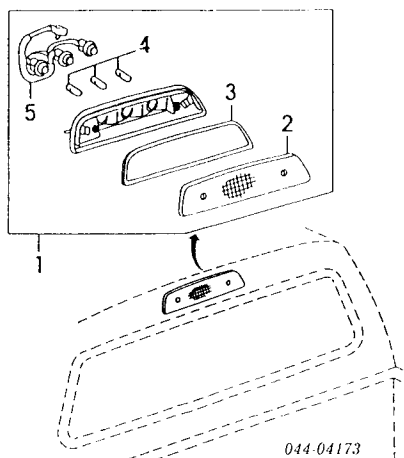
1 Lamp Assy, Combination	R 81550-04030	.3	104.15
	L 81560-04030	.3	104.15
2 Lens, Combination	R 81551-04020	.2	51.00
	L 81561-04020	.2	51.00
3 Gasket, Lens	R/L 81552-04010		6.47
4 Shade, Back-Up	R 81557-04020		4.68
	L 81567-04020		4.68
5 Bulb, Lamp			
Single Element	R/L 00234-01156	#2	.93
Dual Element (2/Side)	R/L 00234-01157	#2	.49
*R&R One or All One Side			
6 Nut Insert (2/Side)	R/L 90080-46195		.83
*Included w/Combination Lamp Assy			
7 Nut Insert, Lamp (2/Side)	R/L 90189-04144		1.17

LICENSE LAMP



1 Lamp Assy, License	R/L 81270-35110	2	25.51
2 Bulb	R/L 00234-00194	2	.54
*Included w/License Lamp Assy			

HIGH MOUNT STOP LAMP

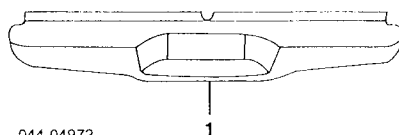


1 Lamp Assy, Stop	81570-04010	#.3	76.60
*w/Headliner Removed			
2 Lens	81571-04010	.2	11.00
3 Gasket	81572-04010		5.40
4 Bulb (3)	00234-00192	.2	1.00
5 Socket	81576-04010		12.98
*Included w/Stop Lamp Assy			

REAR BUMPER

Use Procedure Explanation 27 with the following text.

R&I Rear Bumper Assy......4



1 Bumper Assy, Rear			
Black	00228-35982-01	.7	224.00
Chrome	00228-35981-13	.7	312.00
Pad Kit, Step (a)	00228-35956		60.40
*Included w/Rear Bumper Assy			
(a) Kit Includes Both Right & Left Step Pads			