

TOYOTA TACOMA 2001-02

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SPECIAL CAUTIONS

SUPPLEMENTAL RESTRAINT SYSTEM
SRS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located on left lock pillar.

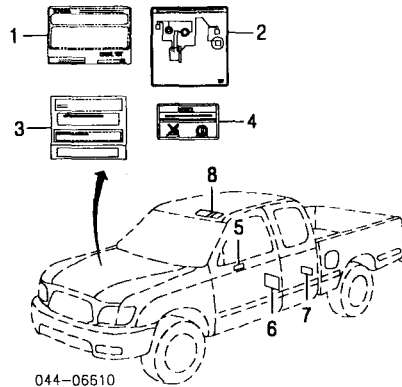
CLEAR COAT IDENTIFICATION

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Emission		
4 Cyl		
2.4L Eng	01 11298-75560	1.54
	02 11298-75600	1.54
2.7L Eng		
2WD		
Regular Cab, Xtra Cab	01 11298-75570	1.54
	02 11298-75610	1.54
Double Cab	01 11298-75580	1.54
	02 11298-75620	1.54
4WD		



044-06510

Regular Cab	01 11298-75570	1.54
	02 11298-75610	1.54
Xtra Cab	01 11298-75580	1.54
	02 11298-75610	1.54
6 Cyl		
2WD		
PreRunner Model	01 11298-62710	.80
	02 11298-62750	.80
S-Runner Model	01 11298-62700	.80
	02 11298-62740	.80
4WD	01 11298-62710	.80
	02 11298-62750	.80
2 Label, Vacuum Routing		
4 Cyl		
2.4L Eng	01 17792-75330	1.60
	02 17792-75340	1.54
2.7L Eng	01 17792-75320	1.60
	02 17972-75350	0.00
6 Cyl	01 17972-62250	5.23
	02 17792-62280	.80
3 Label, Timing Belt Replacement		
6 Cyl	13564-10010	1.69
4 Label, Spark Plug Caution		
6 Cyl	11289-62020	1.37
5 Label, Diff/Lock Caution	41991-35020	1.94
6 Label, Tire Pressure		
2WD		
4 Cyl		
2.4L Eng	42661-04010	1.74
2.7L Eng		
Regular Cab, Xtra Cab	42661-04030	1.74
Double Cab	42661-04040	1.74
6 Cyl		
PreRunner Model	42661-04030	1.74
Xtra Cab	42661-04040	1.74
Double Cab	42661-04040	1.74
S-Runner Model	42661-04020	1.74
4WD		
Regular Cab, Xtra Cab	42661-04030	1.74
Double Cab	42661-04040	1.74
7 Label, Child Lock Caution		
Double Cab	R/L 69339-12010	.77
8 Label, Transfer Information		
4WD		
w/2-4 Selector	36369-35400	4.34
w/o 2-4 Selector	36369-35390	4.34
Label, Air Bag	74599-06010	1.37
Label, A/C Caution	88723-35050	1.65
†Order by Application		

FRONT BUMPER

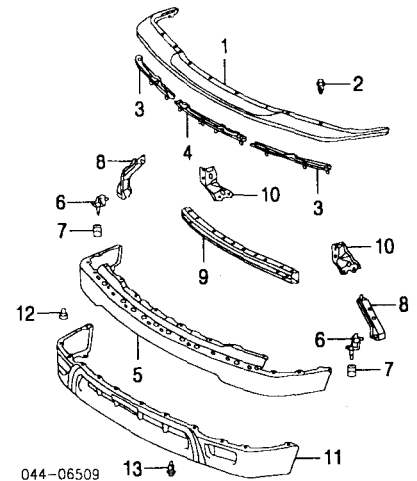
Use Procedure Explanations 1 and 28 with the following text.

Refinish Bumper Filler	1.3
Refinish Bumper Bar	1.6
R&I Bumper Assy	#1.0
#Time is to R&I Bumper & Valance as an Assy	
O/H Bumper Assy (Includes R&I)	#1.9
#Includes R&R Valance Panel & Signal Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Filler, Bumper		
Gray	52119-AD010	1.3
Paint to Match	52119-AD010	1.3
2 Clip, Bumper Cover (8)	52161-02020	1.69
3 Brkt, Otr Bumper	R 52133-AD010	13.12
	L 52134-AD010	13.12
	52533-AD010	17.12
4 Brkt, Ctr Bumper		
5 Bar, Bumper		
Chrome	52101-AD030	#1.9 249.80
Gray	52101-AD020	#1.9 199.83
Paint to Match	52101-AD900	#1.9 139.90
#Includes R&R Valance Panel & Signal Lamps		
6 Brkt, Bumper Mtg	R 52145-AD010	8.29
	L 52146-AD010	8.29
7 Bushing, Mounting	R/L 90540-08018	3.94

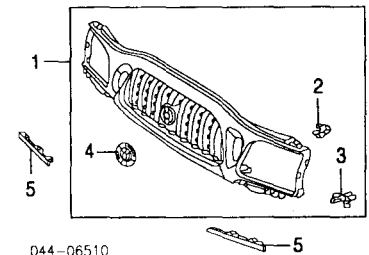


044-06509

8 Brace, Fender/Apron-See Front Fender Section		
9 Reinforcement, Bumper	52131-AD010	#.3 183.84
#w/Bumper Assy Removed, Not Included in OH		
10 Bracket, Bumper	R 52141-AD020	IOH 28.27
	L 52142-AD020	IOH 28.27
11 Panel, Valance		
2WD		
w/PreRunner Model	53901-AD030	.7 128.09
w/o PreRunner Model	53901-AD010	.7 128.09
4WD	53901-AD030	.7 128.09
12 Grommet, Valance	R/L 90189-06214	.60
13 Clip, Valance	R/L 52161-02020	1.69

GRILLE

Refinish Grille Assy	1.0
Refinish Lower Filler	R/L .5
R&I Grille Assy	#.7
#Includes R&I/R&R Park Lamps	



044-06510

1 Grille Assy		
w/S-Runner Model		
Black (Code 209)	53100-04270-C1	#.7 157.46
Red (Code 3L5)	53100-04270-D2	#.7 157.46
w/o S-Runner Model		
Chrome	53100-04240	#.7 221.27
Black (Code 209)	53100-04250-C0	#.7 157.46
Gray	53100-04230	#.7 102.49
Red		
Code 3L5	53100-04250-D0	#.7 157.46
Code 3P1	53100-04250-D1	#.7 157.46
Silver (Code 1C8)	53100-04250-B0	#.7 157.46
#Includes R&I/R&R Park Lamps		
2 Clip, Upper Grille (7)	90467-12040	.66
3 Clip, Lower Grille	R/L 53145-12010	2.63
4 Emblem (Adhesive)	75311-04040	.2 21.92
#Includes w/Grille Assy		
5 Filler, Lower (P)	R 52512-35050	#.1 14.03
	L 52513-35060	#.1 14.03
(P) Paint to Match		
#w/Grille Removed		

FRONT LAMPS

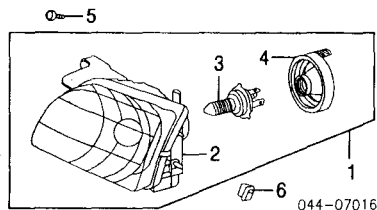
HEADLAMP

Aim Lamps	4
R&I Headlamp Assy	R/L #1.0
#Includes R&I/R&R Grille & Park Lamps	

NOTE: R&R Does Not include aim lamps.

Illustration Located in Next Column

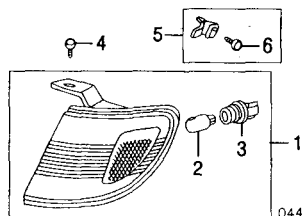
1 Headlamp Assy	R 81110-04110	#1.0 178.34
	L 81150-04110	#1.0 178.34
2 Lens & Housing	R 81130-04110	#1.0 157.09



L 81170-04110	#1.0	157.09
<i>#Includes R&R/R Grille & Park Lamps</i>		
3 Bulb, Headlamp	R/L 90084-98033	#2 21.46
<i>#Included in R&R Lens & Housing</i>		
4 Cover, Socket	R/L 81139-0C020	11.00
<i>#Included w/Headlamp Assy</i>		
5 Bolt, Mfg	R/L 90119-06506	.66
6 Nut, Retainer (2/Side)	R/L 90179-06274	.57

PARK LAMP

Refinish Park Lamp Assy	R/L	.3
R&I Park Lamp Assy	R/L	#2
<i>#Included in R&I/R&R Fender</i>		



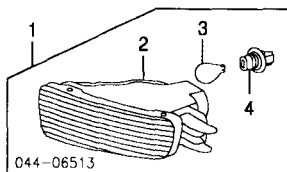
1 Lamp Assy, Park		
Chrome	R 81610-04080	#2 57.67
Black (Code 209)	L 81620-04080	#2 57.67
	R 81610-04090-C0	#2 57.67
	L 81620-04090-C0	#2 57.67
Gray	R 81610-04070	#2 57.67
	L 81620-04070	#2 57.67
Red		
Code 3L5	R 81610-04090-D0	#2 57.67
	L 81620-04090-D0	#2 57.67
Code 3P1	R 81610-04090-D1	#2 57.67
	L 81620-04090-D1	#2 57.67
Silver (Code 1C8)	R 81610-04090-B0	#2 57.67
	L 81620-04090-B0	#2 57.67

#Included in R&I/R&R Fender

2 Bulb, Park Lamp	R/L 90080-81059	2 3.97
3 Socket, Bulb	R/L 81615-04010	15.92
<i>#Included w/Park Lamp Assy</i>		
4 Bolt, Mfg	R/L 93560-54012	.49
5 Retainer Assy	R 53137-04010	3.06
	L 53138-04010	3.06
6 Bolt, Mfg	R/L 90168-40122	.57
<i>#Included w/Retainer Assy</i>		

SIGNAL LAMP

R&I Signal Lamp Assy	R/L	#2
<i>#Included in R&R or Q/H Front Bumper</i>		

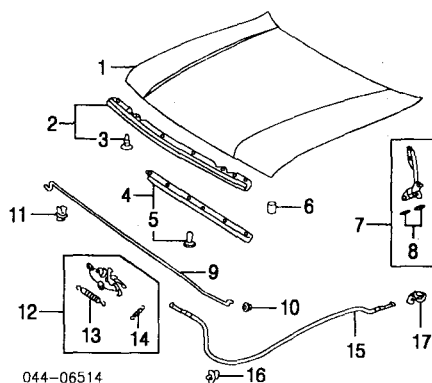


1 Lamp Assy, Signal	R 81510-04080	#2 47.70
	L 81520-04080	#2 47.70
2 Lens & Housing	R 81511-04080	#2 43.04
	L 81521-04080	#2 43.04
<i>#Included in R&R or Q/H Front Bumper</i>		
3 Bulb, Signal	R/L 90084-98062	#2 3.80
<i>#Included in R&R Lens & Housing</i>		
4 Socket, Bulb	R/L 90069-81003	7.56
<i>#Included w/Signal Lamp Assy</i>		

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.5
Add for Underside	1.2
Refinish Hinge	R/L 2
R&I Hood Assy	.4



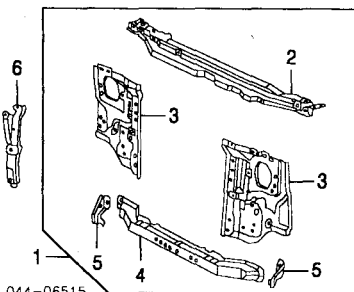
1 Panel, Hood	53301-04051	.7	257.91
2 Seal Assy, Front Hood	53183-04010	.2	35.35
3 Clip, Seal (10)	90467-08011-83		.33
<i>¶Included w/Front Hood Seal Assy</i>			
4 Seal Assy, Rear Hood	53381-AD010	.2	27.98
5 Clip, Seal (6)	90467-08011-83		.33
<i>¶Included w/Rear Hood Seal Assy</i>			
6 Bumper, Hood	R/L 90541-15004		3.89
7 Hinge Assy, Hood	R 53410-35010	#.2	22.58
	L 53420-35010	#.2	22.58
<i>¶w/Hood & Fender Removed</i>			
8 Pad, Hood Hinge¶			
Front	R/L 53498-50010		.80
Rear	R/L 53497-AC010		1.05
<i>¶Included w/Hood Hinge Assy</i>			
9 Rod, Hood Prop	53441-04030	.1	10.52
10 Grommet, Prop Rod	90480-15028		1.83
11 Holder, Prop Rod	53452-90351		3.60
12 Latch Assy	53510-35180	.2	38.50
13 Spring, Latch/Cable¶	90506-20008		2.11
14 Spring, Latch Safety¶	90506-07021		1.46
<i>¶Included w/Latch Assy</i>			
15 Cable, Release	53630-04020	.7	22.89
16 Clip, Cable	90467-11061		.63
17 Handle, Hood Release			
Bluish Gray	53601-01020-B2	#.3	37.55
Charcoal	53601-01020-B4	#.3	39.75
Moon Mist	53601-01020-B3	#.3	36.52
Oak	53601-01020-E3	#.3	37.55
<i>¶Included in R&R Release Cable</i>			

COOLING

Use Procedure Explanations 5 and 28 with the following text.

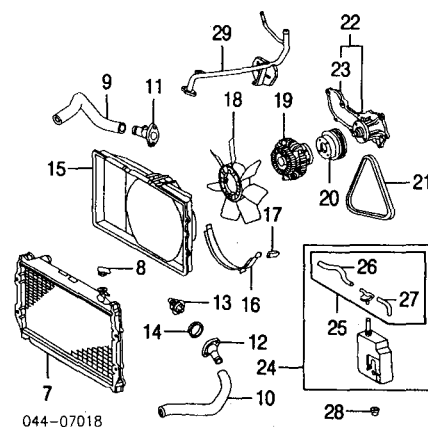
4 CYL

Refinish Radiator Support	1.5
Refinish Upper Tie Bar	.5
Refinish Side Support Panel	R/L .5
Refinish Lower Tie Bar	.5
Add to R&R Radiator Support Assy	
To R&I/R&R Base Model Mechanical Components	m #.1
<i>#Includes R&I/R&R Vapor Canister</i>	
w/ A/C	m #.4
<i>#Includes R&I/R&R A/C Condenser & Receiver/Drier</i>	
w/Auto Trans	.2
w/Skid Plate	.2
To Air Lamps	.4
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3



1 Support Assy, Radiator		
2001		
To 5-01	53201-04080	#7.3 279.94
From 5-01	53201-04081	#7.3 279.94
2002	53201-04081	#7.3 279.94
<i>#Includes R&I/R&R Headlamp Assemblies and Grille, R&R Radiator, Shroud, Windshield Washer Reservoir, Air cleaner Assy, Coolant Overflow Tank, Battery & Tray, Engine Front Cover, Latch, Hood Prop Rod & Disconnect & Connect Hood Release Cable, Wiring &/or Harness as Necessary</i>		
2 Bar, Upper Tie	53216-04022	1.5 94.95
3 Panel, Side Support	R 53211-04902	2.0 108.21

4 Bar, Lower Tie	L 53212-04902	2.0 108.21
5 Bracket, Mounting	R 57104-35020	2.5 129.84
	L 57211-04010	.3 9.20
	L 57212-04010	.3 9.20
<i>#Included w/Radiator Support Assy</i>		
6 Brace, Latch Support	53217-35020	.2 29.07



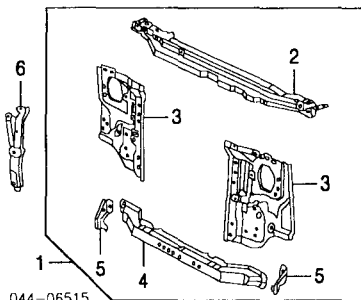
7 Radiator		
2.4L Eng		
Man Trans	16410-0C013	1.1 362.96
Auto Trans	16410-0C023	1.3 345.02
2.7L Eng		
Man Trans	16410-0C031	1.1 383.41
Auto Trans	16410-0C041	1.3 372.56
8 Cap, Radiator	16401-0C010	13.91
9 Hose, Upper Rad		
2.4L Eng	16571-0C011	#6 15.74
2.7L Eng	16571-0C021	#6 15.74
10 Hose, Lower Rad		
2WD		
2.4L Eng	16572-0C011	#9 15.74
2.7L Eng	16572-0C031	#9 15.74
4WD		
Man Trans	16572-0C021	#9 10.49
Auto Trans	16572-0C031	#9 15.74
<i>#R&R Both 1.1</i>		
11 Housing, Outlet	16331-0W010	.7 23.95
12 Housing, Thermostat	16321-0W010	1.0 26.61
13 Thermostat	90916-03120	12.86
14 Gasket, Thermostat	16325-76010	4.29
15 Shroud, Fan		
2WD		
2.4L Eng	16711-0C011	#3 95.28
2.7L Eng	16711-0C031	#3 95.28
4WD		
Man Trans	16711-0C021	#3 95.28
Auto Trans	16711-0C031	#3 95.28
16 Shroud, Lower Fan	16712-0C011	#3 26.84
17 Clip, Lwr Fan Shroud	R/L 90468-06092	#3 .10
<i>#R&R Complete</i>		
18 Blade, Fan	16361-75020	#6 71.23
19 Clutch, Fan	16210-75060	#6 124.75
20 Pulley, Fan	16371-75030	#6 76.34
<i>#R&R Complete</i>		
21 Belt, Drive-See Electrical Section		
22 Pump Assy, Water	16100-79255	m #1.6 111.62
23 Gskt, Water Pump	16124-75030	m #1.6 8.40
<i>#Included w/Water Pump Assy</i>		
<i>#w/Engine Cover Removed, Includes R&R Fan, Clutch, Pulley, Shroud, Power Steering Belt & Alternator Belt, w/ A/C Add 2</i>		
24 Tank Assy, Coolant	16470-0C011	.3 68.56
25 Cap Assy, Coolant Tank	16405-0C010	5.60
26 Hose, Inlet (a)	16472-0C021	2.89
27 Hose, Outlet (a)	16472-0C010	8.09
<i>#Included w/Coolant Tank Assy</i>		
<i>(a) Included w/Coolant Tank Cap Assy</i>		
28 Grommet, Tank Hose	90480-25025	7.49
29 Pipe, By-Pass	16268-75080	34.10

6 CYL

Refinish Radiator Support	1.5
Refinish Upper Tie Bar	.5
Refinish Side Support Panel	R/L .5
Refinish Lower Tie Bar	.5
Add to R&R Radiator Support Assy	
To R&I/R&R Base Model Mechanical Components	m #.5
<i>#Includes R&I/R&R Vapor Canister & Eng Oil Cooler</i>	
w/ A/C	m #.4
<i>#Includes R&I/R&R A/C Condenser & Receiver/Drier</i>	
w/Auto Trans	.2
w/Skid Plate	.2
To Air Lamps	.4
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

COOLING Cont'd

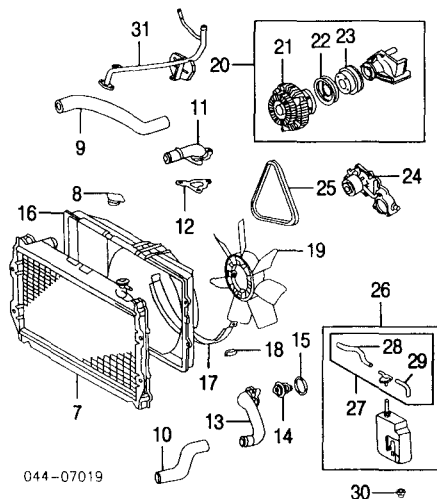
6 CYL Cont'd



044-06515

1 Support Assy, Radiator

2001				
To 5-01	53201-04080	#7.3	279.94	
From 5-01	53201-04081	#7.3	279.94	
2002	53201-04081	#7.3	279.94	
#Includes R&R Headlamp Assemblies and Grille, R&R Radiator, Shroud, Windshield Washer Reservoir, Air cleaner Assy, Coolant Overflow Tank, Battery & Tray, Engine Front Cover, Latch, Hood Prop Rod & Disconnect & Connect Hood Release Cable, Wiring &/or Harness as Necessary				
2 Bar, Upper Tie[]	53216-04022	1.5	94.95	
3 Panel, Side Support[]	R 53211-04902	2.0	108.21	
	L 53212-04902	2.0	108.21	
4 Bar, Lower Tie[]	57104-35020	2.5	129.84	
5 Bracket, Mounting[]	R 57211-04010	3	9.20	
	L 57212-04010	3	9.20	
#Included w/Radiator Support Assy				
6 Brace, Latch Support	53217-35020	2	29.07	



044-07019

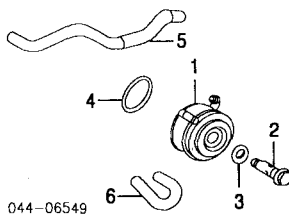
7 Radiator

Man Trans	16410-0C031	1.0	383.41	
Auto Trans	16410-0C041	1.2	372.56	
8 Cap, Radiator	16401-0C010		13.91	
9 Hose, Upper Rad	16571-07030	#.6	13.28	
10 Hose, Lower Rad				
Man Trans	16572-07030	#.9	12.64	
Auto Trans	16572-07040	#.9	13.28	
#R&R Both Upper & Lower 1.1				
11 Housing, Outlet	16331-62040	.7	28.09	
12 Gskt, Housing	16341-62040		2.72	
13 Housing, Thermostat	16321-62020	1.0	52.36	
14 Thermostat	90916-03075		21.72	
15 Gasket, Thermostat	16325-62010		4.57	
16 Shroud, Fan				
Man Trans	16711-07020	#.3	95.28	
Auto Trans	16711-07030	#.3	95.28	
17 Shroud, Lower Fan	16712-07010	#.3	26.84	
#R&R Complete				
18 Clip, Lwr Fan Shroud	R/L 90468-06092		10	
19 Blade, Fan	16361-62010	.3	92.64	
20 Pulley/Clutch Assy				
2WD				
Man Trans	16307-62030	#1.2	283.31	
Auto Trans	16307-62011	#1.2	432.21	
4WD	16307-62011	#1.2	432.21	
21 Clutch, Fan[]				
2WD				
Man Trans	16210-62030	#1.2	124.75	
Auto Trans	08921-04950	#1.2	123.44	
4WD	08921-04950	#1.2	123.44	
22 Pulley, Outer[]	16371-62010	#1.2	29.78	
23 Pulley, Inner[]	16372-65010	#1.2	35.67	
#Included w/Pulley/Clutch Assy				

#R&R Complete, Includes R&R Fan Blade, w/ A/C Add .4				
24 Pump, Water	16100-69395-83	m #2.6	125.24	
#w/Engine Under Cover Removed, Includes R&R Fan, Clutch, Pulley, Shroud, Power Steering & Alternator Belt, w/ A/C Add .5				
25 Belt, Drive-See Electrical Section				
26 Tank Assy, Coolant	16470-0C011	.3	68.56	
27 Cap Assy, Coolant Tank[]	16405-0C010		5.60	
28 Hose, Inlet[] (a)	16472-0C021		2.89	
29 Hose, Outlet[] (a)	16472-0C010		8.09	
#Included w/Coolant Tank Assy				
(a) Included w/Coolant Tank Cap Assy				
30 Grommet, Tank Hose	90480-25025		7.49	
31 Pipe, By-Pass	16268-62060		47.33	

ENGINE OIL COOLER

6 CYL



044-06549

1 Cooler, Eng Oil

2WD				
PreRunner Model	15710-62060	m #1.2	451.10	
S-Runner Model	15710-62050	m #1.2	511.06	
4WD				
Man Trans	15710-62040	m #1.2	570.99	
Auto Trans	15710-62060	m #1.2	451.10	
2 Valve, Relief				
2WD				
PreRunner Model	15695-62030	m #1.2	9.97	
S-Runner Model	15695-62020	m #1.2	7.97	
4WD				
Man Trans	15695-62010	m #1.2	10.37	
Auto Trans	15695-62030	m #1.2	9.97	
#R&R Complete				
3 Seal, Cooler	90210-22001		3.53	
4 O-Ring, Cooler	90301-67004		3.46	
5 Hose, Cooler Inlet	15778-62030	m #.3	23.85	
6 Hose, Cooler Outlet	15777-62020	m #.3	9.59	
#R&R Both .4				

A/C REFRIGERANT CAPACITIES

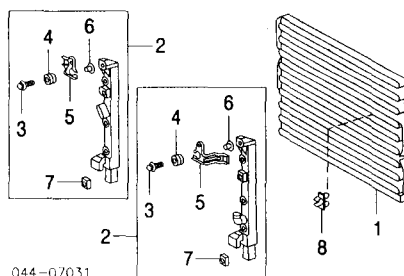
A/C R-134a Refrigerant Capacity
2001-02: 19.4-23.0 Ozs (1.21-1.43 Lbs)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

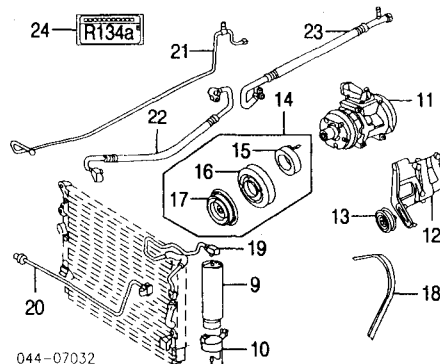
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



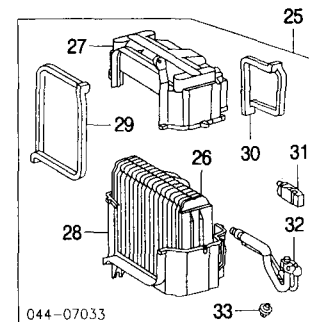
044-07031

1 Condenser	88461-04030	m #1.7	181.37	
#Includes R&I Grille & R&R Latch Support Brace				
2 Bracket Assy, Condenser	R 88463-04020	#	17.12	
	L 88463-04030	#	16.06	
#Included in R&R Condenser				
3 Bolt, Mounting Bracket[]	R/L 90099-04465		7.70	
4 Bushing, Cond Mtg[]	R/L 90099-32128		.86	
5 Plate, Mounting[]	R 88688-04100		3.01	
	L 88688-04090		3.01	
6 Collar, Mounting Bushing[]	R/L 88895-89102		.33	
7 Insulator, Lower[]	R/L 88467-35010		13.75	
#Included w/Condenser Bracket Assy				
8 Clip, Front Evaporator Pipe	88718-35090		1.49	



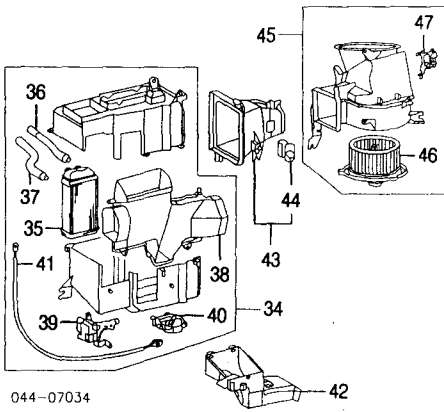
044-07032

9 Receiver/Drier	88471-20050	m #1.0	51.94	
#Includes R&I Grille				
10 Bkt, Receiver/Drier	88472-04020	#1	9.37	
#w/Receiver/Drier Removed				
11 Compressor				
4 Cyl	88320-35540	m #1.1	974.79	
6 Cyl	88320-04010	m #1.1	861.23	
#Includes R&R Engine Under Cover & Fan Shroud				
12 Bkt, Compressor				
4 Cyl	88431-34020	#2	90.49	
6 Cyl	88431-0C020	#2	100.16	
#w/Compressor Assy Removed				
13 Pulley, Idler				
4 Cyl	88440-04030	m .6	35.76	
6 Cyl	88440-04040	m .6	32.52	
14 Clutch Assy, Compressor				
4 Cyl	88410-34020	m #1.1	211.40	
6 Cyl	88410-35340	m #1.1	218.79	
15 Stator, Clutch[]				
4 Cyl	88411-04010	m #1.1	0.00	
6 Cyl	88411-0C010	m #1.1	45.26	
16 Rotor, Clutch[]				
4 Cyl	88412-95J00	m #1.1	127.59	
6 Cyl	88412-35090	m #1.1	204.12	
17 Hub, Clutch[]	88403-30290	m #1.1	94.54	
#Included w/Compressor Clutch Assy				
#R&R Complete, Includes R&R Engine Under Cover & Fan Shroud, Included in R&R Compressor				
18 Belt, Drive	99364-20870-78	.5	23.81	
19 Pipe, Condenser	88716-04103	m #1	32.72	
20 Pipe, Front Evaporator	88716-04280	m #1	37.01	
#w/Grille Removed				
21 Pipe, Rear Evaporator	88716-04270	m 1.0	25.69	
22 Hose, Discharge				
4 Cyl	88711-04100	m #.5	49.90	
6 Cyl	88711-04110	m #.5	35.87	
23 Hose, Suction				
4 Cyl	88712-04100	m #.5	60.96	
6 Cyl	88712-04110	m #.5	46.61	
#R&R Both .8				
24 Label, A/C Caution-See Information Labels Section				



044-07033

25 Evaporator Assy	88510-04190	m #1.0	355.07	
#Includes R&R Glove Box, Glove Box Reinf & Inst Panel Finisher				
26 Core, Evaporator[]	88501-04030	m #1.2	320.73	
27 Case, Upper Evaporator[]	88502-04010	m #1.2	10.31	
28 Case, Lower Evaporator[]	88502-04021	m #1.2	12.21	
29 Gskt, Outer Case[]				
Factory Installed	88578-04220	m #1.2	1.55	
Dealer Installed	88578-04120	m #1.2	8.46	
30 Gskt, Inner Case[]				
Factory Installed	88578-04230	m #1.2	1.55	
Dealer Installed	88578-04130	m #1.2	8.46	
31 Valve, Expansion[]	88515-20100	m #1.2	67.59	
32 Pipe, Liquid[]	88710-04120	m #1.2	40.73	
33 Switch, Pressure[]	88645-34010	m #1.2	32.44	
#Included w/Evaporator Assy				
#R&R Complete, Includes R&R Glove Box, Glove Box Reinf & Inst Panel Finisher				



044-07034

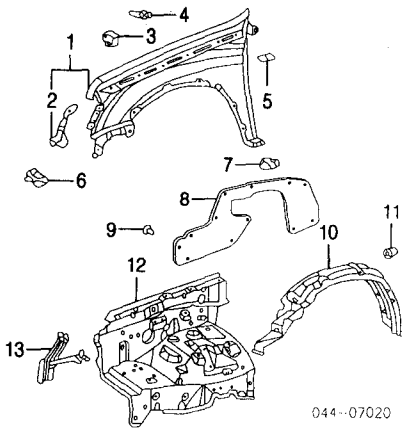
34 Heater Assy	87150-04060	m #4.0	523.69
#Includes R&R Evaporator Assy, Glove Box, Glove Box Reinf & Inst Panel Finisher, w/ A/C Add 1.0			
35 Core, Heater	87107-0C010	m #4.2	280.94
36 Pipe, No. 1 Heater	87156-04010	m #4.2	9.23
37 Pipe, No. 2 Heater	87156-04020	m #4.2	9.23
38 Duct, Upper Air	87211-04040	m #4.2	58.36
39 Motor, Upper Servo	87106-04020	m #4.2	125.86
40 Motor, Lower Servo	87106-04030	m #4.2	125.86
41 Cable, Water Valve	87286-04010		13.20
#Included w/Heater Assy			
42 Duct, Lower Air			
2 Door	87211-04080	m #4.2	36.30
4 Door	87211-04070	m #4.2	11.20
43 Duct Assy, Blower	87211-04061	m #4.2	63.42
#R&R Complete, Includes R&R Evaporator Assy, Glove Box, Glove Box Reinf & Inst Panel Finisher, w/ A/C Add 1.0			
44 Resistor	87138-35040	m #5	13.32
#Included w/Blower Duct Assy			
45 Blower Assy	87130-04050	m #1.0	447.96
46 Fan/Motor, Blower	87103-04030	m #7	110.97
47 Motor, Blower Servo	87106-04010	m #5	131.58
#Included w/Blower Assy			

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL

Refinish Fender Outside	R/L	2.0
Add to Edge Fender	R/L	.5
Refinish Apron Assy	R/L	1.0
R&I Fender Assy	R/L	1.2



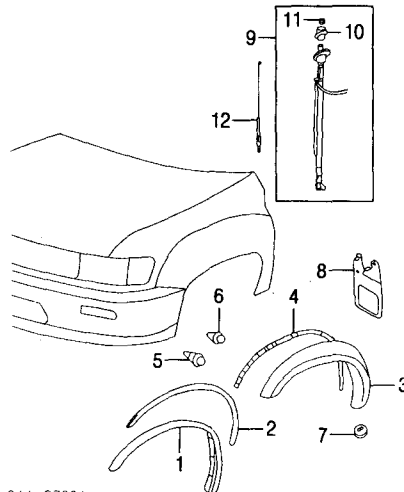
044-07020

1 Fender Assy			
w/Wheel Opening Flares	R 53801-04060	1.5	255.01
	L 53802-04080	1.5	255.01
w/o Wheel Opg Flares	R 53801-04050	1.5	255.01
	L 53802-04070	1.5	255.01
2 Brkt, Front Fender	R 53803-35010	24.75	
	L 53804-35020	24.75	
#Included w/Fender Assy			
3 Bumper, Fender	R/L 53384-AD010	5.63	
4 Brkt, Fender Bumper	R 53386-20020	3.94	
	L 53385-20020	3.94	
5 Seal, Rear Fender	R/L 53882-16030	.54	
6 Retainer, Filler	R 52522-35050	1.46	
	L 52523-35050	1.46	
7 Spacer, Fender	R/L 53878-34010	12.06	
8 Seal, Fender			
4 Cyl			
2.4L Eng	R/L 53738-04010	2	24.09
2.7L Eng			
Right			
Front	53738-04040	2	15.69

Rear	53738-04030	2	15.06
Left	53738-04020	2	27.47
6 Cyl			
Right			
Front	53738-04040	2	15.69
Rear	53738-04030	2	15.06
Left	53738-04020	2	27.47
9 Retainer, Fender Seal (9/5ide)	R/L 90080-46327	.86	
10 Liner, Fender	R 53875-04050	.3	67.51
	L 53876-04050	.3	67.51
11 Grommet, Liner (9/5ide)	R/L 90189-06157	.63	
12 Apron			
Right			
w/ABS	53701-04220	#6.5	247.04
w/o Cruise Control	53701-04250	#6.5	247.04
w/o ABS			
w/Cruise Control	53701-04230	#6.5	247.04
w/o Cruise Control	53701-04240	#6.5	247.04
Left	01 53702-04201	#6.5	246.70
	02 53702-04320	#6.5	215.18
#w/Necessary Bolted Parts & Assemblies Removed, Includes R&R Fender/Apron Brace, w/Side Support Panel Removed, Deduct 1.5			
13 Brace, Fender/Apron	R 53705-35020	.4	20.46
	L 53706-35010	.4	20.46

EXTERIOR TRIM

Refinish Wheel Opening Flare	R/L	.7
Refinish Wheel Opening Mldg	R/L	.5
R&I Wheel Opening Flare	R/L	#4
R&I Wheel Opening Mldg	R/L	#4
#Includes R&I/R&R Mudguard		
R&I Mudguard	R/L	2



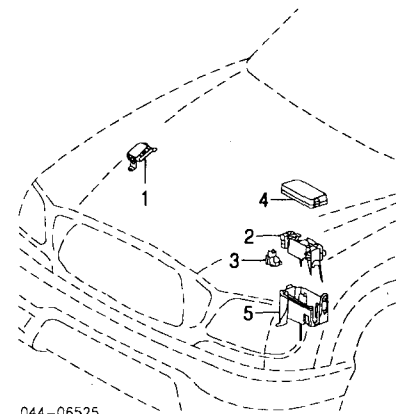
044-07021

1 Mldg, Wheel Opening			
Black	R 75871-35900	#4	156.19
	L 75872-35900	#4	156.19
Paint to Match	R 75871-35900	#4	156.19
	L 75872-35900	#4	156.19
2 Seal, Moulding	R/L 75696-35010	11.20	
3 Flare, Wheel Opening			
Black	R 75871-04010	#4	137.55
	L 75872-04010	#4	137.55
Paint to Match	R 75871-04010	#4	137.55
	L 75872-04010	#4	137.55
#Includes R&I/R&R Mudguard			
4 Seal, Flare	R/L 53851-35061	12.35	
Clip, Flare			
Blue (2/5ide)	R/L 90904-67036	1.06	
Red (4/5ide)	R/L 90904-67037	1.06	
6 Grommet, Flare	R/L 90179-06314	.66	
8 Mudguard			
2WD			
2.4L Eng	R 76621-04050	2	67.59
	L 76622-04050	2	67.59
2.7L, 3.4L Eng	R 76621-04040	2	67.59
	L 76622-04040	2	67.59
4WD	R 76621-04040	2	67.59
	L 76622-04040	2	67.59
9 Antenna Assy	R 86300-04050	.8	37.98
10 Bezel, Antenna	R 86392-04020	8.29	
11 Nut, Antenna	R 86396-16020	9.29	
#Included w/Antenna Assy			
12 Mast, Antenna	R 86309-AA040	.2	30.42

ELECTRICAL

Illustration Located in Next Column

1 Igniter-See Electrical Section			
2 Block, Fuse/Relay	L 82741-35080	m	101.92
3 Sub-Block, Relay	L 82602-60060	m	15.55



044-06525

4 Cover, Upper Block			
w/DRL	L 82661-3D100	.1	21.32
w/o DRL	L 82661-3D090	.1	21.32
5 Cover, Lower Block	L 82663-35070		54.24

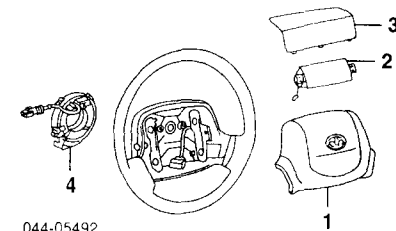
AIR BAG SYSTEM

Disable & Enable Air Bag System	m	.3
Diagnose Air Bag System (If Required)	m	.5
#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes		

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

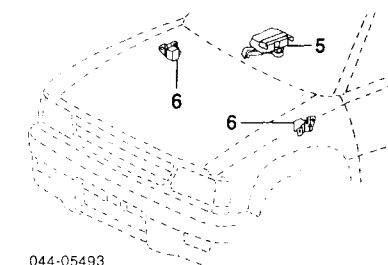
NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



044-05492

1 Module, Driver Air Bag			
Charcoal	45130-04060-B0	m #2	572.28
Oak	45130-04060-E0	m #2	572.28
#Included in R&R Steering Wheel			
2 Module, Pass Air Bag	73960-04020	m #4.8	610.31
#Includes R&I Instrument Panel			
3 Cover, Air Bag Module			
Charcoal	50640-04040-B1	m	166.25
Oak	50640-04040-E0	m	167.28
4 Cable, Spiral	84306-0C010	m #7	218.32
#Included w/Combination Switch Assy-listed in Steering Wheel/Column Section			



044-05493

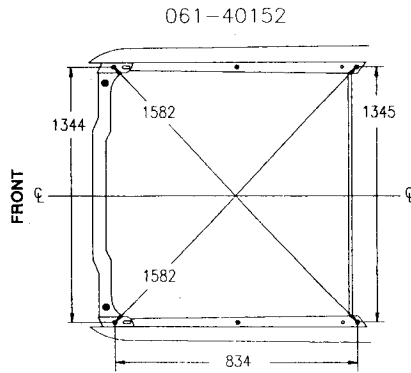
5 Control Unit, Air Bag	01 89170-04030	m	.5	508.16
	02 89170-04040	m	.5	508.16
6 Sensor, Air Bag	R 89173-39275	m	.5	54.79
	L 89174-39145	m	.5	54.79

UNDERHOOD DIMENSIONS

Illustration Located in Next Column

TOYOTA TACOMA 2001-02

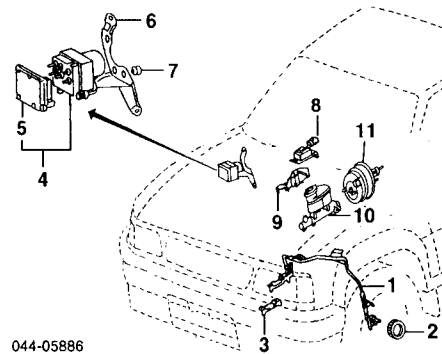
UNDERHOOD DIMENSIONS Cont'd



ABS/BRAKES

Bleed System.....m 3

NOTE: R&R Does Not include bleed brake system.



1 Sensor, Front ABS

2WD				
4 Cyl				
2.4L Eng	R 89542-35100	m .7	176.34	
	L 89543-35110	m .7	176.34	
2.7L Eng	R 89542-04010	m .7	176.34	
	L 89543-04010	m .7	176.05	
6 Cyl				
PreRunner Model	R 89542-04010	m .7	176.34	
	L 89543-04010	m .7	176.05	
S-Runner Model	R 89542-35100	m .7	176.34	
	L 89543-35100	m .7	176.34	
4WD	R 89542-04010	m .7	176.34	
	L 89543-04010	m .7	176.05	

2 Rotor, Front ABS Sensor

2WD				
w/PreRunner Model	R/L 43515-35010	m	19.55	
4WD	R/L 43515-35010	m	19.55	

(w/o Pre Runner Model-Serviced Hub Assy)

3 Clamp, Front Sensor

	R 88266-35520		7.82	
	L 88266-35530		7.82	

4 Actuator Assy, ABS

2WD				
4 Cyl				
2.4L Eng	44050-04020	m 1.9	959.18	
2.7L Eng	44050-04010	m 1.9	959.18	
6 Cyl				
PreRunner Model	44050-04010	m 1.9	959.18	
S-Runner Model	44050-04020	m 1.9	959.18	
4WD	44050-04010	m 1.9	959.18	

5 Control Unit, ABS

2WD				
4 Cyl				
2.4L Eng	89541-04020	m .6	417.02	
2.7L Eng	89541-04010	m .6	417.02	
6 Cyl				
PreRunner Model	89541-04010	m .6	417.02	
S-Runner Model	89541-04020	m .6	417.02	
4WD	89541-04010	m .6	417.02	

(Included w/ABS Actuator Assy)

6 Brkt, Actuator

	44591-04010		14.98	
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7 Bushing, Mounting (3)

	44546-04010			
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8 Sensor, Deceleration

4WD	89440-04020	m .5	769.73	
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9 Brkt, Sensor

	89439-35040		14.60	
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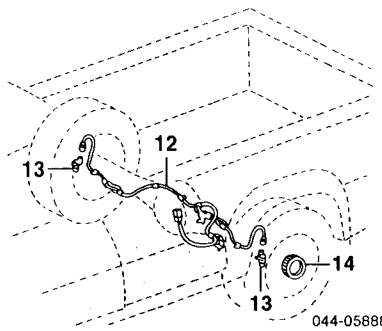
10 Cylinder, Brake Master

	47201-04060	m .7	242.65	
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11 Booster, Brake

2WD				
4 Cyl				
2.4L Eng	44610-04100	m #1.6	581.51	
2.7L Eng	44610-04110	m #1.6	581.51	
6 Cyl				
PreRunner Model	44610-04110	m #1.6	581.51	
S-Runner Model	44610-04100	m #1.6	581.51	

4WD 44610-04110 m #1.6 581.51
#Includes R&R Brake Master Cylinder



12 Wire, Rear ABS Sensor

2WD				
4 Cyl				
2.4L Eng	01 89516-35040	m .5	88.68	
	02 89516-35070	m .5	90.77	
2.7L Eng	01 89516-35010	m .5	67.19	
	02 89516-35080	m .5	90.77	
6 Cyl				
PreRunner Model	01 89516-35010	m .5	67.19	
	02 89516-35080	m .5	90.77	
S-Runner Model	01 89516-35040	m .5	88.68	
	02 89516-35070	m .5	90.77	
4WD	01 89516-35010	m .5	67.19	
	02 89516-35080	m .5	90.77	
	R 89545-35020	m .5	176.34	
	L 89546-35020	m .5	176.34	

13 Sensor, Rear ABS

	R/L 43517-35010	m #2.0	42.58	
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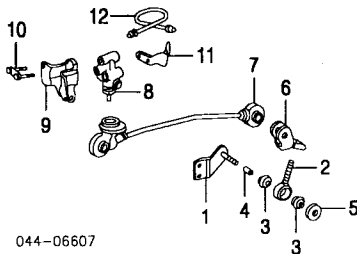
14 Rotor, Rear ABS Sensor

#Included in R&R Rear Axle Shaft Assy & Backing Plate, R&R Both Sides 3.8

LOAD-SENSING PROPORTIONING VALVE

Bleed System.....m 3

NOTE: R&R Does Not include bleed brake system.



1 Brkt, Lower Shackle

2WD				
w/PreRunner Model	47933-35091	m .4	5.54	
w/o PreRunner Model	47933-35101	m .4	6.17	
4WD	47933-35091	m .4	5.54	

2 Shackle, Lwr Sensing Spring

2WD				
w/PreRunner Model	47936-35050	m .4	7.12	
w/o PreRunner Model	47936-26020	m .4	6.37	
4WD	47936-35050	m .4	7.12	
3 Bushing, Lwr Shackle (2)	47924-35010	m .4	2.06	
4 Collar, Lower Shackle	90387-08099	m .4	4.40	
5 Retainer, Shackle	90201-08062	m .4	2.01	
6 Shackle, Up Spring	47935-35030	m .4	5.06	

7 Spring, Load Sensing

2WD				
w/PreRunner Model	47920-35110	m .4	73.82	
w/o PreRunner Model	47920-35120	m .4	73.82	
4WD	47920-35110	m .4	73.82	

8 Valve, Proportioning

2WD				
w/PreRunner Model	47910-35320	m .5	144.18	
w/o PreRunner Model	47910-35330	m .5	144.18	
4WD	47910-35320	m .5	144.18	
9 Brkt, Valve	47931-35100	m .1	14.43	
10 Plate, Mounting	47937-60010	m .1	8.17	

#R&R Complete, w/Proportioning Valve Removed

11 Brkt, Brake Tube

2WD				
w/PreRunner Model	47352-35290	m	5.46	

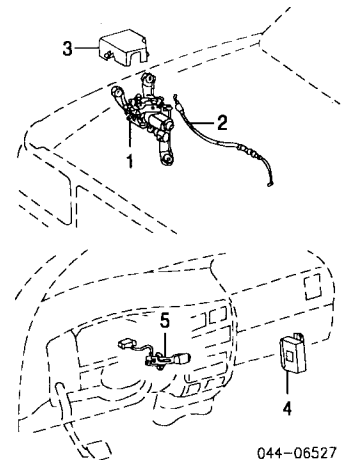
12 Tube, Rear Brake

2WD				
w/o PreRunner Model	47324-04040	m	4.09	

CRUISE CONTROL SYSTEM

Illustration Located in Next Column

1 Actuator, Cruise Control



4 Cyl	88200-35290	m .6	1238.53	
6 Cyl	88200-04030	m .6	1242.33	

2 Cable, Actuator

4 Cyl	78150-35030	m .4	68.48	
6 Cyl				
2WD	83731-35230	m .4	75.48	
4WD				
Man Trans	83731-60040	m .4	42.44	
Auto Trans	83731-35230	m .4	75.48	

3 Cover, Actuator

4 Cyl	88212-33010	#2	28.69	
6 Cyl	88212-35110	#2	13.18	

#Included in R&R Cruise Control Actuator

4 Module, Cruise Control

4 Cyl				
2.4L Eng				
Man Trans	88240-04040	m .5	382.20	
Auto Trans	88240-04010	m .5	397.60	
2.7L Eng	88240-04020	m .5	397.60	
6 Cyl				
2WD				
PreRunner Model	88240-04030	m .5	397.60	
S-Runner Model	88240-04050	m .5	382.20	
4WD				
Man Trans	88240-04050	m .5	382.20	
Auto Trans	88240-04030	m .5	397.60	

5 Switch, Cruise Control

#See Steering Wheel/Column Section

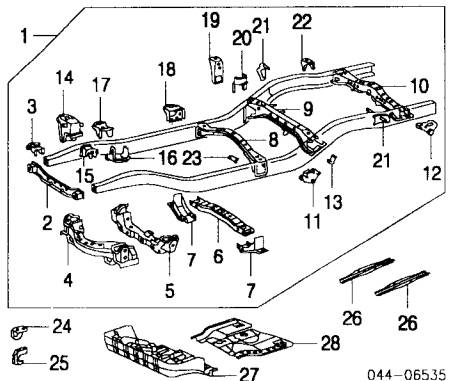
#Included w/Steering Wheel Assy

FRAME

Use Procedure Explanation 9 with the following text.

2WD W/PRERUNNER

Add to R&R Frame				
w/ A/C			.7	
w/ Auto Trans			.4	



1 Frame Assy				
Regular Cab	51001-04290	29.0	3139.47	
Xtra Cab				
4 Cyl	51001-04310	30.0	3111.98	
6 Cyl	51001-04320	30.0	3139.47	
Double Cab				
4 Cyl	51001-04330	30.0	3186.20	
6 Cyl	51001-04340	30.0	3139.47	
	51021-35060	#2.0	68.48	

2 Crossmember, Front

#w/ Front Bumper Removed

3 Brkt, Front Cab Mtg	R 51701-35130		63.73	
	L 51702-35130		39.75	

4 Crossmember, No. 1

	51201-04010		692.33	
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5 Crossmember, No. 2

	51202-04010		631.60	
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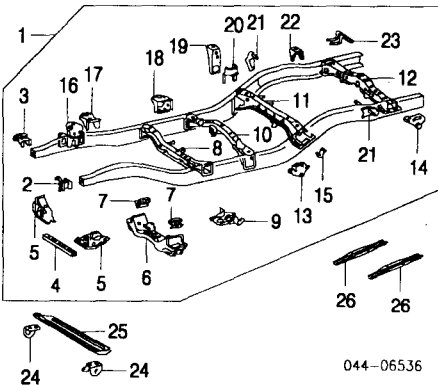
6 Crossmember, No. 3

	51203-04011		96.97	
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7 Brkt, No. 3 Crossmember	R 51025-04010	116.78
	L 51026-04010	120.21
8 Crossmember, No. 4		
4 Cyl		
Regular Cab	51204-04030	225.51
Xtra Cab, Double Cab	51204-04040	256.66
6 Cyl	51204-04040	256.66
9 Crossmember, No. 5	51205-04020	254.78
10 Crossmember, Rear	51209-04010	287.87
#3		
w/Necessary Bolted Parts & Assemblies Removed		
11 Brkt, Front Leaf Spring	R 48404-35040	37.55
	L 48407-35030	37.55
12 Brkt, Rear Leaf Spring	R 48405-35040	45.44
	L 48406-35020	45.44
13 Brkt, Fuel Tank Mtg	L 57683-35010	7.23
14 Support, Susp Arm	R 51501-35080	304.74
	L 51502-35080	304.74
15 Brkt, Eng Mounting		
4 Cyl	R/L 51401-35320	43.21
6 Cyl	R/L 51401-35310	43.21
16 Support, Stabilizer	R 51591-35060	22.66
	L 51592-35020	22.66
17 Brkt, Ctr Cab Mtg	R/L 51703-35170	54.59
18 Brkt, Rear Cab Mtg		
Regular Cab, Xtra Cab	R/L 51705-35110	43.21
Double Cab	R/L 51705-35170	36.61
	L 51706-35050	31.58
19 Brkt, Front Bed Mtg		
Regular Cab, Xtra Cab	R 51742-35070	31.41
Double Cab	L 51743-35080	32.50
	R 51742-35140	24.55
	L 51743-35130	33.75
20 Reinf, Bed Mtg Brkt		
Regular Cab, Xtra Cab	R 51767-35060	15.98
Double Cab	R/L 51768-35080	15.98
	R/L 51767-35070	10.26
21 Brkt, Shock Mtg	R 48505-35050	29.44
	L 48506-35040	45.76
22 Brkt, Rear Bed Mtg	R 51744-35020	13.15
	L 51745-35010	13.15
23 Brkt, Brake Cable	L 46454-35140	5.46
	Included w/Frame Assy	
24 Hook, Transport	R 51963-35070	2 8.83
	L 51964-35050	2 8.83
25 Hook, Tow	R 51961-35051	2 54.59
26 Stopper, Spare Wheel		
w/Alloy Wheels	R/L 51933-35160	51.10
27 Cover, Front Lwr Eng	51405-35071	4 218.61
28 Cover, Rear Lwr Eng	51406-04010	3 101.92

**2WD
W/O PRERUNNER**

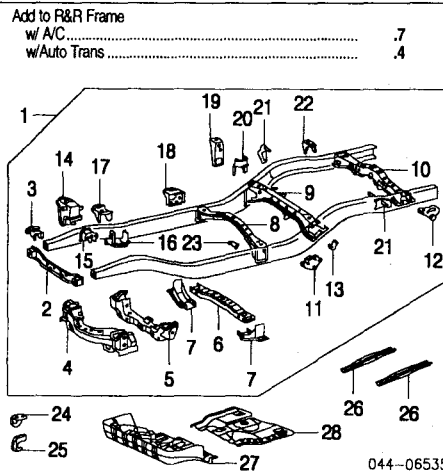
Add to R&R Frame		
w/ A/C		.7
w/Auto Trans		.4



1 Frame Assy		
Regular Cab		
Man Trans	51001-04230	24.0 2714.49
Auto Trans	51001-04240	24.0 2779.25
Xtra Cab		
4 Cyl		
Man Trans	51001-04250	25.0 3111.98
Auto Trans	51001-04260	25.0 3111.98
6 Cyl	51001-04270	25.0 3186.20
2 Extension, Frame	R/L 51110-35030	16.40
3 Brkt, Front Cab Mtg	R 51701-35150	39.75
	L 51702-35130	39.75
4 Crossmember, No. 1	51201-04010	692.33
5 Brkt, No. 1 Crossmember	51202-04010	631.60
	51203-04011	96.97
6 Crossmember, No. 3	R 51025-04010	116.78
	L 51026-04010	120.21
8 Crossmember, No. 4		
4 Cyl		
Regular Cab	51204-04030	225.51
Xtra Cab	51204-04040	256.66
6 Cyl	51204-04040	256.66
9 Crossmember, No. 5	51205-04020	254.78
10 Crossmember, Rear	51209-04010	287.87
#3		
w/Necessary Bolted Parts & Assemblies Removed		
11 Brkt, Front Leaf Spring	R 48404-35040	37.55
	L 48407-35030	37.55
12 Brkt, Rear Leaf Spring	R 48405-35040	45.44
	L 48406-35020	45.44
13 Brkt, Fuel Tank Mtg	L 57683-35010	7.23
14 Support, Susp Arm	R 51501-35080	304.74
	L 51502-35080	304.74
15 Brkt, Eng Mounting		
4 Cyl	R/L 51401-35320	43.21
6 Cyl	R/L 51401-35310	43.21
16 Support, Stabilizer	R 51591-35060	22.66
	L 51592-35020	22.66
17 Brkt, Ctr Cab Mtg	R/L 51703-35170	54.59
18 Brkt, Rear Cab Mtg		
Regular Cab, Xtra Cab	R/L 51705-35110	43.21
Double Cab	R/L 51705-35170	36.61
	L 51706-35050	31.58
19 Brkt, Front Bed Mtg		
Regular Cab, Xtra Cab	R 51742-35070	31.41
Double Cab	L 51743-35080	32.50
	R 51742-35140	24.55
	L 51743-35130	33.75
20 Reinf, Bed Mtg Brkt		
Regular Cab, Xtra Cab	R 51767-35060	15.98
Double Cab	R/L 51768-35080	15.98
	R/L 51767-35070	10.26
21 Brkt, Shock Mtg	R 48505-35050	29.44

w/Necessary Bolted Parts & Assemblies Removed		
13 Brkt, Front Leaf Spring	R 48404-35040	37.55
	L 48407-35030	37.55
14 Brkt, Rear Leaf Spring	R 48405-35040	45.44
	L 48406-35020	45.44
15 Brkt, Fuel Tank Mtg	L 57683-35010	7.23
16 Support, Susp Arm	R 51501-35150	331.24
	L 51502-35150	331.24
17 Brkt, Ctr Cab Mtg	R/L 51703-35170	54.59
18 Brkt, Rear Cab Mtg	R/L 51705-35110	43.21
19 Brkt, Front Bed Mtg	R 51742-35070	31.41
	L 51743-35080	32.50
20 Reinf, Bed Mtg Brkt	R 51767-35060	15.98
	L 51768-35080	15.98
21 Brkt, Shock Mtg	R 48505-35060	27.29
	L 48506-35050	42.93
22 Brkt, Rear Bed Mtg	R 51744-35020	13.15
	L 51745-35010	13.15
23 Brkt, Exhaust Mtg	R 51398-35020	17.32
	Included w/Frame Assy	
24 Hook, Transport	R 51093-35010	17.95
	L 51094-35010	17.95
25 Cover, Front Eng		
6 Cyl	51441-35230	.3 18.61
26 Stopper, Spare Wheel		
w/Alloy Wheels	R/L 51933-35200	58.36

4WD



Add to R&R Frame		
w/ A/C		.7
w/Auto Trans		.4
1 Frame Assy		
Regular Cab		
Man Trans	51001-04280	29.0 3139.47
Auto Trans	51001-04290	29.0 3139.47
Xtra Cab		
4 Cyl		
Man Trans	51001-04300	30.0 3186.20
Auto Trans	51001-04310	30.0 3111.98
6 Cyl	51001-04320	30.0 3139.47
Double Cab	51001-04340	30.0 3139.47
2 Crossmember, Front	51021-35060	#2.0 68.48
w/Frame Bumper Removed		
3 Brkt, Front Cab Mtg	R 51701-35150	39.75
	L 51702-35130	39.75
4 Crossmember, No. 1	51201-04010	692.33
5 Crossmember, No. 2	51202-04010	631.60
6 Crossmember, No. 3	51203-04011	96.97
7 Brkt, No. 3 Crossmember	R 51025-04010	116.78
	L 51026-04010	120.21
8 Crossmember, No. 4		
4 Cyl		
Regular Cab	51204-04030	225.51
Xtra Cab	51204-04040	256.66
6 Cyl	51204-04040	256.66
9 Crossmember, No. 5	51205-04020	254.78
10 Crossmember, Rear	51209-04010	287.87
#3		
w/Necessary Bolted Parts & Assemblies Removed		
11 Brkt, Front Leaf Spring	R 48404-35040	37.55
	L 48407-35030	37.55
12 Brkt, Rear Leaf Spring	R 48405-35040	45.44
	L 48406-35020	45.44
13 Brkt, Fuel Tank Mtg	L 57683-35010	7.23
14 Support, Susp Arm	R 51501-35080	304.74
	L 51502-35080	304.74
15 Brkt, Eng Mounting		
4 Cyl	R/L 51401-35320	43.21
6 Cyl	R/L 51401-35310	43.21
16 Support, Stabilizer	R 51591-35060	22.66
	L 51592-35020	22.66
17 Brkt, Ctr Cab Mtg	R/L 51703-35170	54.59
18 Brkt, Rear Cab Mtg		
Regular Cab, Xtra Cab	R/L 51705-35110	43.21
Double Cab	R/L 51705-35170	36.61
	L 51706-35050	31.58
19 Brkt, Front Bed Mtg		
Regular Cab, Xtra Cab	R 51742-35070	31.41
Double Cab	L 51743-35080	32.50
	R 51742-35140	24.55
	L 51743-35130	33.75
20 Reinf, Bed Mtg Brkt		
Regular Cab, Xtra Cab	R 51767-35060	15.98
Double Cab	R/L 51768-35080	15.98
	R/L 51767-35070	10.26
21 Brkt, Shock Mtg	R 48505-35050	29.44

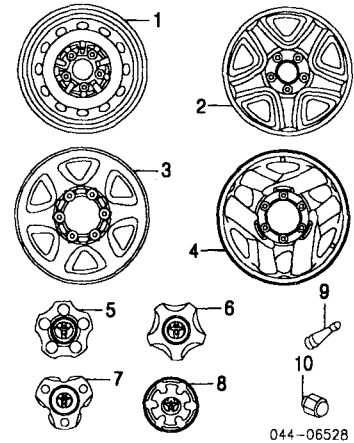
22 Brkt, Rear Bed Mtg	L 48506-35040	45.76
	R 51744-35020	13.15
23 Brkt, Brake Cable	L 51745-35010	13.15
	L 46454-35140	5.46
	Included w/Frame Assy	
24 Hook, Transport	R 51963-35070	8.83
	L 51964-35050	8.83
25 Hook, Tow	R 51961-35051	54.59
26 Stopper, Spare Wheel	R/L 51933-35160	51.10
27 Cover, Front Lwr Eng	51405-35071	4 218.61
28 Cover, Rear Lwr Eng	51406-04010	3 101.92

WHEEL

Use Procedure Explanation 10 with the following text.

STEEL WHEEL

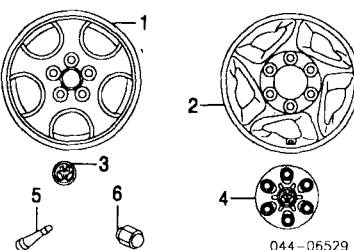
Refinish Wheel	5
Add to R&I Spare Wheel & Tire Assy	2



Wheel, Steel			
15x6"			
1 Type 1	42601-04170	.3	118.05
2 Type 2	42601-04180	.3	121.26
3 15x7"	42601-0W020	.3	130.25
4 16x7"			
Chrome	42601-04200	.3	138.08
Painted	42601-04190	.3	143.40
Cap, Center			
5 Type 1	42603-04060		46.38
6 Type 2	42603-35680		35.35
7 Type 3			
Chrome	42603-04090		76.68
Painted	42603-04070		60.25
8 Type 4	42603-35740		37.55
9 Stem, Valve	90942-05009		7.72
10 Nut, Lug	90942-01104		2.88

ALLOY WHEEL

Add to R&I Spare Wheel & Tire Assy	2
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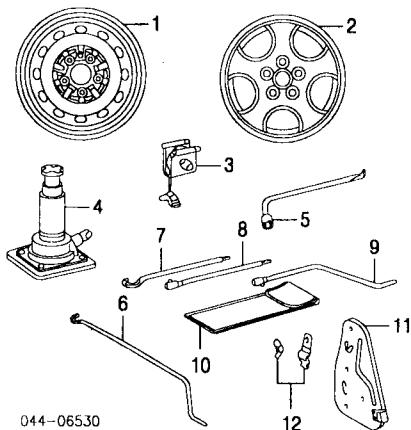
Wheel, Alloy			
16x6-1/2"			
1 16x7"	42611-04070	.3	376.51
2 Standard	42611-35170	.3	390.05
Offset	42611-0C020	.3	386.70
Cap, Center			
3 Type 1	42603-AC030		20.29
4 Type 2	42603-OC030		50.47
5 Stem, Valve	90942-05009		7.72
6 Nut, Lug	90942-01058		5.89

SPARE WHEEL & HARDWARE

Illustration Located in Next Column			
1 Wheel, Steel Spare			
15x6"	42601-04170		118.05

WHEEL Cont'd

SPARE WHEEL & HARDWARE Cont'd



044-06530

15x7"	42601-04130	133.79
16x7"	42601-0C010	140.16
2 Wheel, Alloy Spare 2WD (16x-1/2")	42611-04070	376.51
3 Hanger, Spare Wheel 2WD		
w/PreRunner Model	51900-04040	164.08
w/o PreRunner Model	51900-04030	123.98
4WD	51900-04040	164.08
4 Jack 2WD		
w/PreRunner Model	09111-04020	133.95
w/o PreRunner Model	09111-04030	101.37
4WD	09111-04020	133.95
5 Wrench, Lug Handle, Jack	09150-AD020	21.92
6 Regular Cab	09113-04020	23.86
7 Xtra Cab, Double Cab	09115-60030	14.12
8 Extension, Jack Handle Xtra Cab, Double Cab	09114-04030	13.40
9 Lever, Jack Handle Xtra Cab, Double Cab	09116-04020	33.95
10 Bag, Tool Xtra Cab, Double Cab	09120-04030	20.03
11 Bracket, Jack Handle Regular Cab	58706-35010	18.66
12 Holder, Jack Handle Regular Cab	58707-34010	7.74

FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

2WD W/PRERUNNER

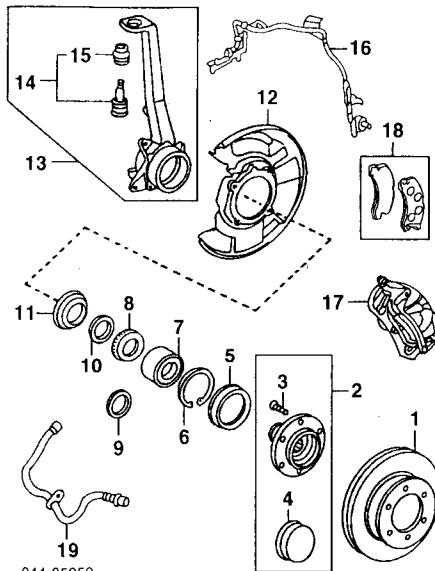
R&I Suspension (One Side)	R/Lm #3.4
O/H Suspension (Includes R&I)	
One Side	R/Lm #4.9
Both Sides	m #9.0
#w/Steering Gear Removed Deduct .8	
Adjust Front Alignment	m 1.5
Bleed Brake System	m .3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

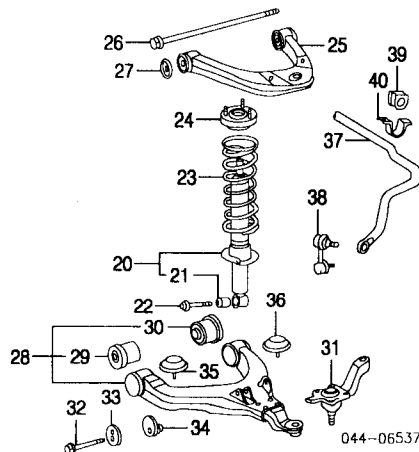
Illustration Located in Next Column

1 Rotor, Brake	R/L 43512-04020	m #.6	99.33
#R&R Both Sides 1.0			
2 Hub Assy	R/L 43502-04050	m #3.4	143.47
#Includes R&R Rotor, Knuckle, Bearing & Seal, R&R Both Sides 6.6			
3 Stud, Lug (6/Side)	R/L 90942-02049	m	2.94
4 Cap, Grease	R/L 90339-33003	m	7.27
#Included w/Hub Assy			
5 Seal, Oil	R/L 90312-95001	m #3.4	13.98
6 Ring, Snap	R/L 90521-99114	m #3.4	5.17
7 Bearing, Axle	R/L 90369-54001	m #3.4	58.25
8 Rotor, Front ABS Sensor-See ABS/Brakes Section			
9 Spacer, Hub			
w/o ABS	R/L 90560-52001	m #3.4	11.09
10 Nut, Adjusting	R/L 43521-35010	m #3.4	13.18
11 Cap, Grease Retainer	R/L 43442-35050	m #3.4	13.89
12 Shield, Splash	R 47703-04030	m #3.4	54.29
	L 47704-35091	m #3.4	26.89
13 Knuckle Assy			



044-05952

w/ABS	R 43201-35081	m #3.4	406.95
	L 43202-35071	m #3.4	406.95
w/o ABS	R 43201-35071	m #3.4	406.95
	L 43202-35061	m #3.4	406.95
#R&R One Side Complete, Includes R&R Rotor, Hub, Seals, Bearings, Sensor Rotor & Splash Shield, R&R Both Sides 6.6			
14 Joint Assy, Upper Ball	R/L 43310-39016	m #1.8	35.19
15 Boot, Upper Ball Joint (a)	R/L 43324-39015	m #1.8	6.74
#Included w/Knuckle Assy			
(a) Included w/Upper Ball Joint Assy			
#R&R One Side Complete, R&R Both Sides 3.4			
16 Sensor, Front ABS-See ABS/Brakes Section			
17 Caliper, Brake	R 47730-04040	m #.5	380.28
	L 47750-04040	m #.5	380.28
#R&R Both Sides .8, w/Rotor Removed Deduct .3			
18 Pad Set, Brake	04465-04050	m #1.0	36.95
#Deduct .5 for Each Caliper Removed			
19 Hose, Brake	R/L 90947-02B41-2	m #.3	47.33
#w/Caliper Removed Deduct .2			



044-06537

20 Absorber Assy, Shock			
Regular Cab	R/L 48510-09270	m #1.0	152.11
Xtra Cab			
w/Off Road Pkg	R/L 48510-A9080	m #1.0	95.92
w/o Off Road Pkg	R/L 48510-09280	m #1.0	44.26
Double Cab			
w/Off Road Pkg	R/L 48510-A9160	m #1.0	112.24
w/o Off Road Pkg	R/L 48510-80012	m #1.0	112.24
21 Bushing, Shock Mtg			
w/Off Road Pkg	R/L 90903-89012	m #1.0	13.27
w/o Off Road Pkg	R/L 90389-14048	m #1.0	13.20
#Included w/Shock Absorber Assy			
22 Bolt, Shock Mtg	R/L 90080-10124		3.54
23 Spring, Coil			
Regular Cab	R 48131-04350	m #1.0	80.29
	L 48131-04360	m #1.0	80.29
Xtra Cab			
w/Off Road Pkg	R 48131-AD070	m #1.0	79.23
4 Cyl	L 48131-AD080	m #1.0	79.23
6 Cyl	R 48131-AD080	m #1.0	79.23
	L 48131-AD090	m #1.0	79.23
w/o Off Road Pkg			
4 Cyl	R 48131-04360	m #1.0	80.29

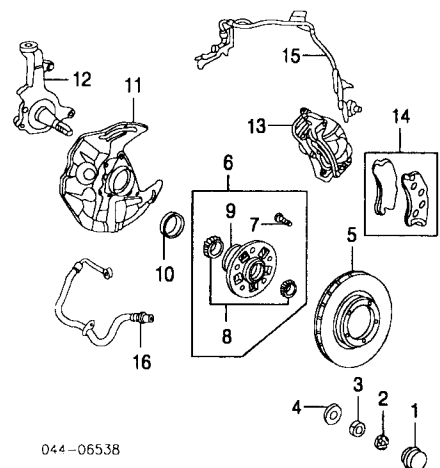
6 Cyl	L 48131-04380	m #1.0	80.29
	R 48131-04390	m #1.0	80.29
	L 48131-04400	m #1.0	80.29
Double Cab w/Off Road Pkg 4 Cyl	R 48131-AD121	m #1.0	77.53
	L 48131-AD131	m #1.0	77.53
6 Cyl	R 48131-AD160	m #1.0	83.75
	L 48131-AD170	m #1.0	83.75
w/o Off Road Pkg 4 Cyl	R 48131-04430	m #1.0	65.28
	L 48131-04440	m #1.0	65.28
6 Cyl	R 48131-04450	m #1.0	65.28
	L 48131-04460	m #1.0	65.28
	R/L 48609-35010	m #1.0	59.95
24 Mount, Upper Shock	#R&R One Side Complete, R&R Both Sides 1.8		
25 Arm, Upper Control	R 48610-35050	m #1.6	199.71
	L 48630-35030	m #1.6	199.71
26 Bolt, Up Control Arm	R/L 90105-14105	m #1.6	8.35
#R&R One Side Complete, R&R Both Sides 3.0			
27 Washer, Up Control Arm (2/Side)	R/L 90209-14010		3.53
28 Arm Assy, Lower Control			
Regular Cab, Xtra Cab			
Japan Built	R 48068-35120	m #2.8	330.57
	L 48069-35120	m #2.8	330.57
Non-Japan Built	R 48068-04011	m #2.8	223.09
	L 48069-04011	m #2.8	223.09
Double Cab	R 48068-35120	m #2.8	330.57
	L 48069-35120	m #2.8	330.57
#w/Steering Gear Removed Deduct .8, R&R Both Sides 4.8			
29 Bushing, Front Arm	R/L 48061-35040	m #.2	43.21
30 Bushing, Rear Arm	R/L 48061-35050	m #.2	43.56
#Included w/Lower Control Arm Assy			
#w/Lower Control Arm Assy Removed			
31 Joint, Lower Ball	R 43330-39556	m #1.1	98.00
	L 43340-39436	m #1.1	98.00
#R&R Both Sides 2.0, Included in R&R Lower Control Arm			
32 Bolt, Lwr Control Arm (2/Side)	R/L 90080-11283	m	4.20
33 Cam, Toe Adjust (2/Side)	R/L 48409-35050	m	11.86
34 Plate, Toe Adjust (2/Side)	R/L 48452-35020	m	15.75
35 Bumper, Front Spring	R/L 48304-35150	m	21.95
36 Bumper, Rear Spring	R/L 48305-35040	m	15.63
37 Bar, Stabilizer	48811-04110	m #.9	136.64
#Includes R&R Bushings, Links & Brackets, Not Included in O/H			
38 Link, Stabilizer	R 48820-35040	m #.4	45.76
	L 48810-35020	m #.4	45.76
#R&R Both Sides .6, Not Included in O/H			
39 Bushing, Stabilizer Bar	R/L 48815-35090	m #.4	11.72
40 Brkt, Stabilizer Bar	R 48824-35100	m #.4	9.12
	L 48829-35070	m #.4	9.12
#R&R One Side Complete, R&R Both Sides .6, Not Included in O/H			

2WD W/O PRERUNNER

R&I Suspension One Side	R/Lm 2.4
O/H Suspension (Includes R&I)	
One Side	R/Lm 3.8
Both Sides	m 7.4
Adjust Front Alignment	m 1.5
Bleed Brake System	m .3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

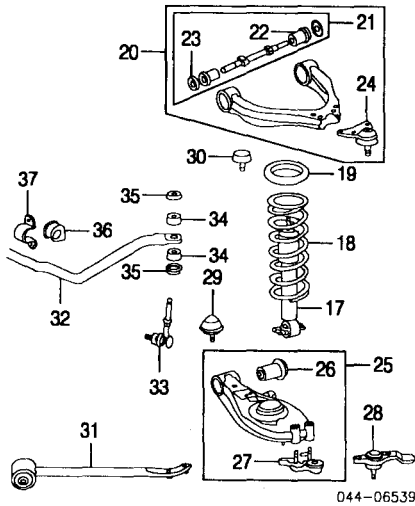
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-06538

1 Cap, Grease	R/L 43514-35010-86		4.57
2 Cap, Adjusting	R/L 43525-22010		1.74
3 Nut, Axle	R/L 90170-19185	m	2.09
4 Washer, Lock	R/L 90214-20007	m	.83
5 Rotor, Brake	R/L 43512-04010	m #1.1	71.48
#R&R Both Sides 2.0			
6 Hub Assy			

w/ABS	R/L 43502-09020	m #1.5	140.59
w/o ABS	R/L 43502-09010	m #1.5	134.50
#Includes R&R Rotor, R&R Both Sides 2.8			
7 Stud, Lug (5/Side)	R/L 90942-02047	m	3.83
8 Bearing Kit	R/L 04421-35020	m #1.7	62.50
#Includes R&R Rotor			
9 Rotor, Front ABS Sensor-Serviced w/Hub Assy			
#Included w/Hub Assy			
10 Seal, Oil	R/L 90311-50005	m #1.4	6.78
#Included in R&R Hub, R&R Both Sides 2.6			
11 Shield, Splash			
w/ABS	R 47703-04020	m #2	47.94
	L 47704-04020	m #2	47.94
w/o ABS	R 47703-04010	m #2	47.94
	L 47704-04010	m #2	47.94
#w/Hub Removed, Included in R&R Steering Knuckle			
12 Knuckle			
w/ABS	R 43211-35190	m #2.0	146.70
	L 43212-35150	m #2.0	146.70
w/o ABS	R 43211-35180	m #2.0	146.70
	L 43212-35140	m #2.0	146.70
#Includes R&R Rotor, Hub, Bearings, Seals & Splash Shield, R&R Both Sides 3.8			
13 Caliper, Brake	R 47730-04030	m #5	334.10
	L 47750-04030	m #5	334.10
#R&R Both Sides .8, w/Rotor Removed Deduct .3			
14 Pad Set, Brake	04465-04040	m #1.0	36.95
#Deduct .5 for Each Caliper Removed			
15 Sensor, Front ABS-See ABS/Brakes Section			
16 Hose, Brake	R/L 90947-02B39-40	m #3	54.93
#w/Caliper Removed Deduct 2			



044-06539

17 Absorber, Shock			
w/S-Runner Model	R/L 48510-A9140	m #7	26.18
w/o S-Runner Model	R/L 48511-80083	m #7	26.18
#R&R Both Sides 1.2, Included in R&R Lower Control Arm			
18 Spring, Coil			
w/S-Runner Model	R 48131-AD060	m #1.8	72.17
	L 48131-AD110	m #1.8	72.17
w/o S-Runner Model			
Regular Cab	R 48131-04190	m #1.8	67.52
	L 48131-04200	m #1.8	67.52
Xtra Cab	R 48131-04210	m #1.8	71.14
	L 48131-04220	m #1.8	71.14
19 Insulator, Upper Spring	R/L 48157-35010	m #1.8	9.97
#R&R One Side Complete, Included in R&R Lower Control Arm, R&R Both Sides 3.4			
20 Arm Assy, Upper Control			
w/S-Runner Model	R 48066-35120	m #1.8	365.96
	L 48067-35050	m #1.8	365.96
w/o S-Runner Model	R 48066-35140	m #1.8	369.11
	L 48067-35070	m #1.8	369.11
#R&R Both Sides 3.4, w/Knuckle Removed Deduct 1.3			
21 Shaft Assy, Upr Arm	R/L 04485-35070	m #2.0	54.24
#R&R Both Sides 3.8			
22 Bushing, Upr Control Arm (a)			
(2/Side)	R/L 48632-35070	m	20.41
23 Retainer, Bushing (a)			
(2/Side)	R/L 90948-02162	m	7.54
(a) Included w/Upper Arm Shaft Assy			
24 Joint, Upper Ball	R 43350-39105	m #1.6	47.76
	L 43360-39095	m #1.6	47.76
#Included w/Upper Control Arm Assy			
#w/Knuckle Removed Deduct 1.3			
25 Arm Assy, Lower Control	R 48068-35110	m #2.0	140.70
	L 48069-35110	m #2.0	140.70
#R&R Both Sides 3.8, w/Knuckle Removed Deduct 1.5			
26 Bushing, Lwr Cont Arm	R/L 48654-35080	m #2.2	29.38
#Included in R&R Lower Control Arm, R&R Both Sides 4.2			
27 Arm, Lwr Ball Joint	R/L 48627-35040	m #1.2	42.58
#Included w/Lower Control Arm Assy			
#Included in R&R Lower Control Arm, R&R Both Sides 2.2			
28 Joint, Lower Ball	R 43330-39565	m #1.1	62.81
	L 43340-39445	m #1.1	62.81
#w/Knuckle Removed Deduct .8, R&R Both Sides 2.0			
29 Bumper, Front Spring	R/L 48304-04080	m	22.92
30 Bumper, Rear Spring	R/L 48332-04030	m	6.92
31 Rod, Strut	R 48660-35020	m #8	54.24

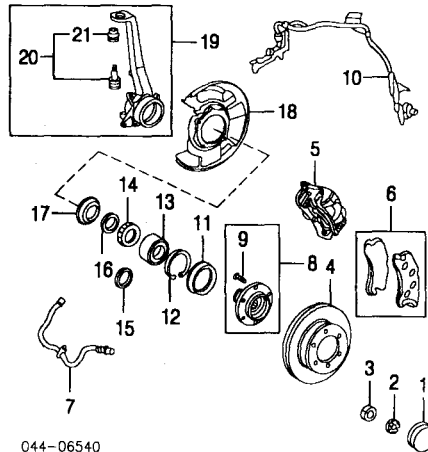
#Included in R&R Lower Control Arm, R&R Both Sides 1.4			
32 Bar, Stabilizer			
w/S-Runner Model	48811-AD040	m #9	160.36
w/o S-Runner Model	48811-04090	m #9	153.50
#Includes R&R Bushings, Retainers & Brackets, Not Included in OH			
33 Link, Stabilizer	R/L 48820-35021	m #4	45.76
#R&R Both Sides .6, Not Included in OH			
34 Bushing, Link (2/Side)			
w/S-Runner Model	R/L 90948-01080	m	2.49
w/o S-Runner Model	R/L 90948-01061	m	3.77
35 Retainer, Bushing			
(2/Side)	R/L 90948-02069	m	2.06
36 Bushing, Stabilizer Bar			
w/S-Runner Model	R/L 48815-AD020	m #4	6.54
w/o S-Runner Model	R/L 48815-04050	m #4	6.54
37 Bkt, Stabilizer Bar	R/L 48823-35080	m #4	9.09
#R&R One Side Complete, R&R Both Sides .6, Not Included in OH			

4WD

R&I Suspension (One Side).....	R/Lm #3.4
OH Suspension (Includes R&I)	
One Side.....	R/Lm #4.9
Both Sides.....	m #9.0
#w/Steering Gear Removed Deduct .8	
Adjust Front Alignment.....	m 1.5
Bleed Brake System.....	m .3

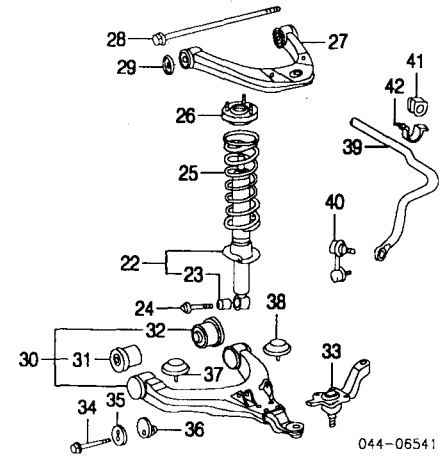
NOTE 1: R&I/R&R or OH Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-06540

1 Cap, Grease	R/L 43514-28010		13.29
2 Cap, Adj Lock	R/L 43525-35010		2.54
3 Nut, Lock	R/L 90179-28007	m	2.54
4 Rotor, Brake	R/L 43512-04020	m #6	99.33
#R&R Both Sides 1.0			
5 Caliper, Brake	R 47730-04040	m #5	380.28
	L 47750-04040	m #5	380.28
#R&R Both Sides .8, w/Rotor Removed Deduct .3			
6 Pad Set, Brake	04465-04050	m #1.0	36.95
#Deduct .5 for Each Caliper Removed			
7 Hose, Brake	R/L 90947-02B41-2	m #3	47.33
#w/Caliper Removed Deduct 2			
8 Hub Assy	R/L 43502-04040	m #3.4	142.58
#Includes R&R Rotor, R&R Both Sides 6.6			
9 Stud, Lug (6/Side)	R/L 90942-02049	m	2.94
#Included w/Hub Assy			
10 Sensor, Front ABS-See ABS/Brakes Section			
11 Seal, Outer	R/L 90312-95001	m #3.4	13.98
12 Ring, Snap	R/L 90521-99114	m #3.4	5.17
13 Bearing, Axle	R/L 90369-54001	m #3.4	58.25
14 Rotor, Front ABS Sensor-See ABS/Brakes Section			
15 Spacer, Hub			
w/o ABS	R/L 90560-52001	m #3.4	11.09
16 Spacer, Inner Bearing	R/L 43524-35010	m #3.4	15.92
17 Seal, Inner	R/L 90316-69001	m #3.4	33.10
18 Shield, Splash	R 47703-04030	m #3.4	54.29
	L 47704-35091	m #3.4	26.89
19 Knuckle Assy			
w/ABS	R 43201-35081	m #3.4	406.95
	L 43202-35071	m #3.4	406.95
w/o ABS	R 43201-35071	m #3.4	406.95
	L 43202-35061	m #3.4	406.95
#R&R One Side Complete, Includes R&R Rotor, Hub Seals, Bearings & Splash Shield, R&R Both Sides 6.6			
20 Joint Assy, Upr Ball	R/L 43310-39016	m #1.8	35.19
21 Cover, Dust (a)	R/L 43324-39015	m #1.8	6.74
#Included w/Knuckle Assy			
(a) Included w/Upper Ball Joint Assy			
#Included in R&R Knuckle, R&R Both Sides 3.4			



044-06541

22 Absorber Assy, Shock			
Regular Cab	R/L 48510-09270	m #1.0	152.11
Xtra Cab			
w/Off Road Pkg	R/L 48510-A9050	m #1.0	95.92
w/o Off Road Pkg	R/L 48510-09270	m #1.0	152.11
Double Cab			
w/Off Road Pkg	R/L 48510-A9160	m #1.0	112.24
w/o Off Road Pkg	R/L 48510-80012	m #1.0	112.24
23 Bushing, Shock			
w/Off Road Pkg	R/L 90903-89012	m #1.0	13.27
w/o Off Road Pkg	R/L 90389-14048	m #1.0	13.20
#Included w/Shock Absorber Assy			
24 Bolt, Shock Mounting	R/L 90080-11283		4.20
25 Spring, Coil			
Regular Cab	R 48131-04020	m #1.0	83.48
Man Trans	L 48131-04040	m #1.0	83.48
Auto Trans	R 48131-04030	m #1.0	83.48
	L 48131-04050	m #1.0	83.48
Xtra Cab			
w/Off Road Pkg			
Man Trans			
4 Cyl	R 48131-AD010	m #1.0	85.05
	L 48131-AD020	m #1.0	85.05
6 Cyl	R 48131-AD010	m #1.0	85.05
	L 48131-AD040	m #1.0	85.05
Auto Trans	R 48131-AD030	m #1.0	85.05
	L 48131-AD050	m #1.0	85.05
w/o Off Road Pkg			
Man Trans			
4 Cyl	R 48131-04050	m #1.0	83.48
	L 48131-04070	m #1.0	83.48
6 Cyl	R 48131-04050	m #1.0	83.48
	L 48131-04320	m #1.0	86.86
Auto Trans			
4 Cyl	R 48131-04050	m #1.0	83.48
	L 48131-04080	m #1.0	86.07
6 Cyl	R 48131-04070	m #1.0	83.48
	L 48131-04080	m #1.0	86.07
Double Cab			
w/Off Road Pkg	R 48131-AD140	m #1.0	83.75
	L 48131-AD150	m #1.0	83.75
	R 48131-04410	m #1.0	77.53
	L 48131-04420	m #1.0	77.53
w/o Off Road Pkg	R/L 48609-35010	m #1.0	59.95
26 Mount, Upper Shock			
#R&R One Side Complete, R&R Both Sides 1.8			
27 Arm, Upper Control	R 48610-35050	m #1.6	199.71
	L 48630-35030	m #1.6	199.71
28 Bolt, Upr Cont Arm	R/L 90105-14105	m #1.6	8.35
#R&R One Side Complete, R&R Both Sides 3.0			
29 Washer, Upr Cont Arm			
(2/Side)	R/L 90209-14010		3.53
30 Arm Assy, Lower Control			
Japan Built	R 48068-35120	m #2.8	330.57
	L 48069-35120	m #2.8	330.57
Non-Japan Built	R 48068-04011	m #2.8	223.09
	L 48069-04011	m #2.8	223.09
#w/Steering Gear Removed Deduct .8, R&R Both Sides 4.8			
31 Bushing, Front Arm	R/L 48061-35040	m #2	43.21
32 Bushing, Rear Arm	R/L 48061-35050	m #2	43.56
#Included w/Lower Control Arm Assy			
#w/Lower Control Arm Assy Removed			
33 Joint, Lower Ball	R 43330-39556	m #1.1	98.00
	L 43340-39436	m #1.1	98.00
#R&R Both Sides 2.0			
34 Bolt, Lower Cont Arm			
(2/Side)	R/L 90080-11283	m	4.20
35 Cam, Toe Adjust			
(2/Side)	R/L 48409-35050	m	11.86
36 Plate, Toe Adjust			
(2/Side)	R/L 48452-35020	m	15.75
37 Bumper, Front Spring	R/L 48304-35150	m	21.95
38 Bumper, Rear Spring	R/L 48305-35040	m	15.63
39 Bar, Stabilizer	48811-04110	m #9	136.64
#Includes R&R Bushings, Links & Brackets, Not Included in OH			
40 Link, Stabilizer	R 48820-35040	m #4	45.76
	L 48810-35020	m #4	45.76
#R&R Both Sides .6, Not Included in OH			
41 Bushing, Stabilizer	R/L 48815-35090	m #4	11.72
42 Bracket, Stabilizer	R 48824-35100	m #4	9.12
	L 48829-35070	m #4	9.12

TOYOTA TACOMA 2001-02

FRONT SUSPENSION Cont'd

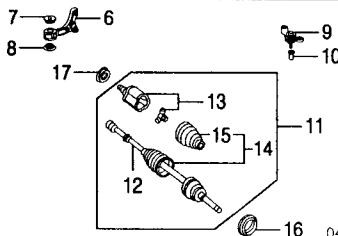
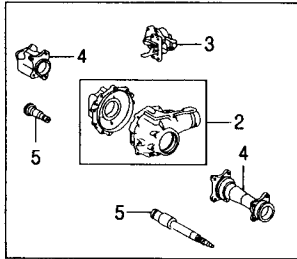
4WD Cont'd

#R&R One Side Complete, R&R Both Sides .6, Not Included in O/H

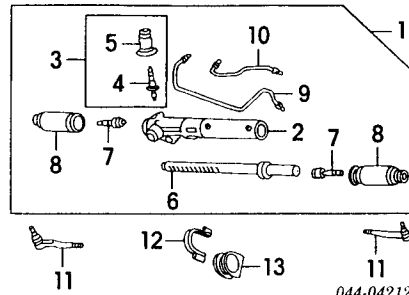
FRONT DRIVE AXLE

R&I Axle Shaft Assy..... R/Lm #2.0
O/H Axle Shaft Assy (Includes R&I)..... R/Lm #2.6
#w/Knuckle Removed Deduct 1.7

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Differential Assy			
4 Cyl			
Man Trans			
3.909 Axle Ratio	41110-34101	m #3.2	1242.08
4.300 Axle Ratio	41110-34241	m #3.2	1242.08
Auto Trans			
4.100 Axle Ratio	41110-34261	m #3.2	1242.08
4.555 Axle Ratio	41110-3D321	m #3.2	923.38
6 Cyl			
3.909 Axle Ratio	41110-34101	m #3.2	1242.08
4.100 Axle Ratio	41110-34261	m #3.2	1242.08
2 Carrier, Differential	41101-35131	m	291.14
3 Actuator, Vacuum	41400-34012	m #	271.62
4 Housing, Otr	R 41435-35010	m	59.62
	L 41320-35040	m	123.06
5 Shaft, Inner	R 41306-35030	m	100.34
	L 41337-35020	m	102.86
#Included w/Differential Assy			
#Not Included in O/H			
6 Mount, Front Differential	R 52380-04010	m #1.8	87.08
	L 52380-04020	m #1.8	88.68
#R&R Both 2.0, Not Included in O/H			
7 Stopper, Upper	R/L 41653-35010	m #	14.12
8 Stopper, Lower	R/L 41654-26010	m #	12.20
9 Mount, Rear Differential	52380-35010	m #	53.96
10 Nut, Rear Mount	41655-35010	m #	6.37
#Not Included in O/H			
11 Axle Assy, Front Drive	R/L 43430-04020	m #2.0	350.22
#w/Knuckle Removed Deduct 1.7			
12 Joint/Shaft, Outer	R/L 43460-09101	m #2.6	459.10
13 Joint, Inner	R/L 43040-04010	m #2.6	299.09
14 Boot Kit, Axle	R/L 04438-04021	m #2.6	31.96
15 Boot Kit, Inner (a)	R/L 04438-04011	m #2.6	19.93
#Included w/Front Drive Axle Assy			
(a) Included w/Axle Boot Kit			
16 Seal, Outer Axle	R/L 90080-30028	m #2.6	12.35
17 Seal, Inner Axle	R/L 41336-04010	m #2.6	5.37
#R&R One Side Complete			



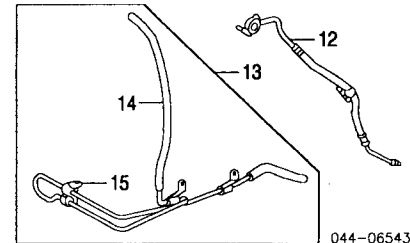
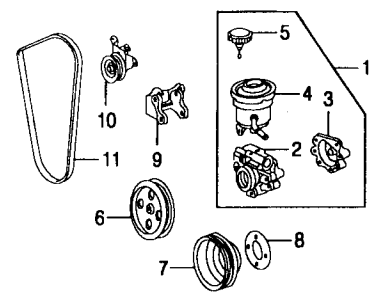
2 Housing, Shaft			
2WD			
w/PreRunner Model	44203-35040	m 4.3	533.15
w/o PreRunner Model	44240-04010	m 4.3	378.57
4WD	44203-35040	m 4.3	533.15
3 Valve Assy, Control			
2WD			
w/PreRunner Model	44210-35021	m 3.4	817.06
w/o PreRunner Model	44210-04020	m 3.4	817.06
4WD	44210-35021	m 3.4	817.06
4 Valve, Control (a) (b)			
2WD			
w/PreRunner Model	44201-35021	m #3.4	533.15
4WD	44201-35021	m #3.4	533.15
5 Housing, Valve (a) (b)			
2WD			
w/PreRunner Model	44022-35031	m #3.4	172.56
4WD	44022-35031	m #3.4	172.56
(a) Included w/Control Valve Assy			
(b) w/o PreRunner-Serviced w/Control Valve Assy			
#R&R Complete			
6 Rack, Steering			
2WD			
w/PreRunner Model	44204-35050	m 4.3	244.50
w/o PreRunner Model	44204-04010	m 4.3	244.50
4WD	44204-35050	m 4.3	244.50
7 Rod, Inner Tie			
2WD			
w/PreRunner Model	R/L 45503-39075	m #2.3	132.84
w/o PreRunner Model	R/L 45503-39066	m #2.3	112.32
4WD	R/L 45503-39075	m #2.3	132.84
#Includes R&I Steering Gear & R&I Boot & Tie Rod End			
8 Boot, Rack			
2WD			
w/PreRunner Model	R/L 45535-35030	m .3	16.23
w/o PreRunner Model	R 45535-04010	m .3	16.23
	L 45535-07010	m .3	10.83
4WD	R/L 45535-35030	m .3	16.23
9 Tube, Right Pressure			
2WD			
w/PreRunner Model	44418-35050	m	41.67
w/o PreRunner Model	44418-04010	m	27.72
4WD	44418-35050	m	41.67
10 Tube, Left Pressure			
2WD			
w/PreRunner Model	44419-35050	m	23.12
w/o PreRunner Model	44419-04010	m	18.49
4WD	44419-35050	m	23.12
#Included w/Steering Gear Assy			
11 End, Tie Rod			
2WD			
w/PreRunner Model	R 45046-39295	m #.3	37.69
	L 45047-39175	m #.3	37.69
w/o PreRunner Model	R/L 45046-39285	m #.3	50.22
4WD	R 45046-39295	m #.3	37.69
	L 45047-39175	m #.3	37.69
#Includes R&I Boot			
12 Bracket, Rack Mounting			
2WD			
w/PreRunner Model	45515-35010	m	35.35
w/o PreRunner Model	45515-04010	m	20.78
4WD	45515-35010	m	35.35
13 Bushing, Rack Mounting			
2WD			
w/PreRunner Model	45517-35010	m	21.66
w/o PreRunner Model	45517-04010	m	16.40
4WD	45517-35010	m	21.66

STEERING PUMP

4 CYL

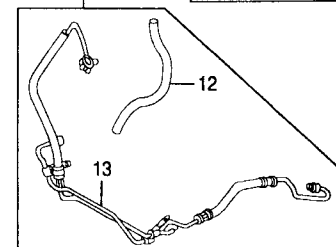
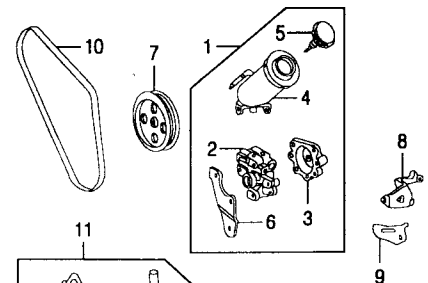
Illustration Located in Next Column

1 Pump Assy			
2WD			
w/PreRunner Model	44320-04043	m 1.3	372.96
w/o PreRunner Model	44320-04020	m 1.3	372.96
4WD	44320-04043	m 1.3	372.96
2 Housing, Front Pump			
4WD	44302-04010	m 2.8	184.22
3 Housing, Rear Pump			
4WD	44324-04010	m	44.18
4 Reservoir, Pump			
2WD			
w/PreRunner Model	44306-04020	m 1.5	156.19
w/o PreRunner Model	44306-04010	m 1.5	156.19



4WD			
5 Cap, Reservoir			
4WD	44306-04020	m 1.5	156.19
#Included w/Pump Assy			
4WD	44306-22040	m	13.49
6 Pulley, Pump			
4WD	44311-04011	m .5	107.57
7 Pulley, Drive Pump			
4WD	44319-04010	m	39.75
8 Spacer, Pulley			
w/o A/C	44318-26020	m	5.57
9 Bracket, Pump Mtg			
#w/Pump Removed	44443-34010	m #.2	50.81
10 Pulley, Idler			
4WD	44350-34010	m .7	144.50
11 Belt, Drive			
2WD			
w/PreRunner Model	90080-91125-83	.5	9.03
w/o PreRunner Model	90080-91124-83	.5	7.90
4WD	90080-91125-83	.5	9.03
12 Hose, Pressure			
2WD			
w/PreRunner Model	44411-04110	m 1.0	221.78
w/o PreRunner Model	44411-04090	m 1.0	221.78
4WD			
Man Trans	44411-04100	m 1.0	221.78
Auto Trans	44411-04110	m 1.0	221.78
13 Hose/Tube Assy, Return			
2WD			
w/PreRunner Model	44420-04040	m .6	125.10
w/o PreRunner Model	44420-04020	m .6	124.32
4WD			
Auto Trans	44420-04040	m .6	125.10
#4WD Man Trans-Serviced by Components			
14 Hose, Return (a) (b) (c)			
4WD			
Man Trans	44412-04010	m .6	24.86
15 Hose/Tube, Return (a) (b) (c)			
4WD			
Man Trans	44420-04030	m .6	139.36
(a) Included w/Return Hose/Tube Assy			
(b) 2WD-Serviced w/Return Hose/Tube Assy			
(c) 4WD Auto Trans-Serviced w/Return Hose/Tube Assy			

6 CYL



1 Pump Assy

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear Assy.....m 1.7
O/H Steering Gear Assy (Includes R&I).....m 4.3

NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

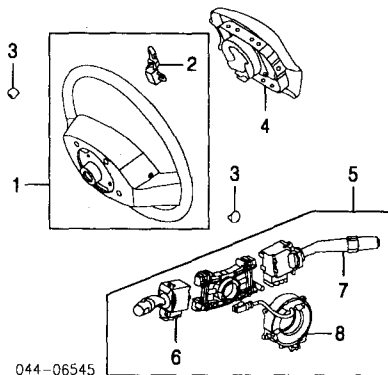
1 Gear Assy, Steering			
2WD			
w/PreRunner Model	44250-35042	m 1.9	860.25
w/o PreRunner Model	44250-04011	m 1.9	813.09
4WD	44250-35042	m 1.9	860.25

2WD					
PreRunner Model	44320-04052	m	1.5	372.96	
S-Runner Model	44320-04030	m	1.5	372.96	
4WD	44320-04052	m	1.5	372.96	
2 Housing, Front Pump	44302-04020	m	3.0	184.22	
3 Housing, Rear Pump	44324-04020	m		44.18	
4 Reservoir, Pump	44306-35240	m	1.7	156.19	
5 Cap, Reservoir	44305-50010			22.38	
6 Bracket, Front Pump	44441-04010	#2		34.38	
(Included w/Pump Assy #w/Pump Removed)					
7 Pulley, Pump	44311-04021	m	.7	107.57	
8 Bracket, Pump Mtg	44443-34030			65.96	
9 Bracket, Adjusting	44446-35010			14.46	
10 Belt, Steering Pump	90080-91126-83	.5		7.88	
11 Hose/Tube Assy, Steering	(a) 44410-04170	m	1.2	328.09	
2WD					
S-Runner Model	44410-04170	m	1.2	328.09	
(2WD PreRunner Model-Serviced by Components (a) 4WD-Serviced by Components)					
12 Hose, Return	(b) 44412-04020	m	.8	17.58	
2WD					
PreRunner Model	44412-04020	m	.8	17.58	
4WD	44412-04020	m	.8	17.58	
13 Hose/Tube, Steering	(b) 44410-04030	m	1.2	330.14	
2WD					
PreRunner Model	44410-04030	m	1.2	330.14	
4WD	44410-04030	m	1.2	330.14	
(Included w/Steering Hose/Tube Assy (b) 2WD S-Runner Model-Serviced w/Steering Hose/Tube Assy)					

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM

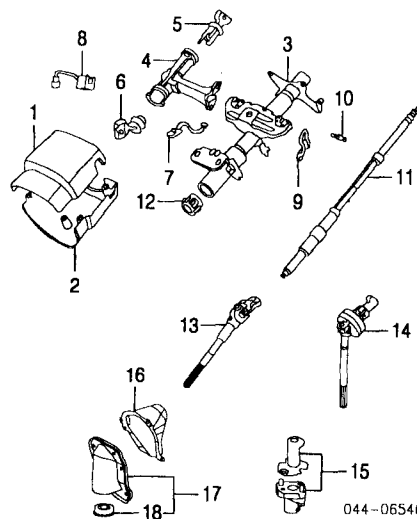


044-06545

1 Wheel Assy, Steering					
w/Cruise Control					
Leather					
Charcoal	45100-0C100-B0	m	.5	923.55	
Oak	45100-0C100-E0	m	.5	923.55	
Urethane					
Man Trans					
Charcoal	45100-0C090-B0	m	.5	475.94	
Oak	45100-0C090-E0	m	.5	475.94	
Auto Trans					
Charcoal	45100-04150-B0	m	.5	475.94	
Oak	45100-04150-E0	m	.5	475.94	
w/o Cruise Control					
Leather					
Charcoal	45100-04160-B0	m	.5	795.94	
Oak	45100-04160-E0	m	.5	795.94	
Urethane					
Man Trans					
Charcoal	45100-04120-B0	m	.5	346.33	
Oak	45100-04120-E0	m	.5	346.33	
Auto Trans					
Charcoal	45100-04130-B0	m	.5	346.33	
Oak	45100-04130-E0	m	.5	346.33	
2 Switch, Cruise Control	84630-0C010	m	.5	82.05	
(Included w/Steering Wheel Assy)					
3 Cover, Steering Wheel					
Charcoal	R/L 45186-06070-B1			3.72	
Oak	R/L 45186-06070-E0			3.74	
4 Module, Driver Air Bag-See Air Bag System Section					
5 Switch Assy, Combination					
Fixed Column	84310-04210	m	1.0	226.98	
Tilt Column	84310-04220	m	1.0	245.43	
6 Switch, Headlamp	84140-02020	m	1.0	109.06	
7 Switch, Wiper					
Fixed Column	84652-02070	m	1.0	81.28	
Tilt Column	84652-02180	m	1.0	130.09	
8 Cable, Spiral-See Air Bag System Section					
(Included w/Combination Switch Assy)					

COLUMN FIXED

R&I Steering Column	m	2.3	
O/H Steering Column (Includes R&I)	m	3.0	



044-06546

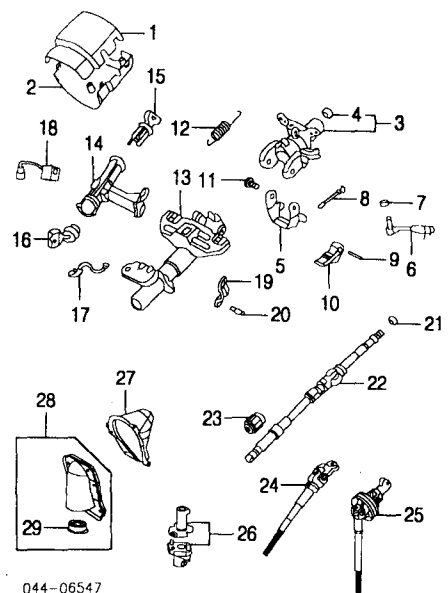
1 Cover, Upper Column					
Charcoal	45286-04030-B1	m	.5	33.47	
Oak	45286-04031-E0	m	.5	33.47	
2 Cover, Lower Column					
Charcoal	45287-04030-B1	m	.5	43.56	
Oak	45287-04031-E0	m	.5	43.56	
#R&R Complete					
3 Tube, Column	45870-04030	m	3.0	81.08	
4 Housing, Strg Lock					
Man Trans	45280-35290	m	1.8	183.31	
Auto Trans	45280-35300	m	1.8	183.31	
Lock Set, Complete					
Regular Cab, Xtra Cab					
w/Stepside Bed	69005-35472	m		146.31	
w/o Stepside Bed	69005-35840	m		302.40	
Double Cab	69005-35850	m		149.48	
Cylinder, Lock	69057-35070	m	.8	80.70	
(Included w/Complete Lock Set)					
6 Switch, Ignition	84450-41010	m	.8	74.14	
#R&R Complete, Included in R&R Steering Lock Housing					
7 Switch, Unlock Warning					
Man Trans	84052-20030	m	1.0	29.32	
Auto Trans	84052-35020	m	1.0	22.44	
8 Solenoid, Interlock					
Auto Trans	85432-35020	m		56.13	
9 Clamp, Housing	45271-12050	m		11.40	
10 Bolt, Shear (2)	45897-12020	m		2.77	
11 Shaft, Upper Steering	45210-35200	m	3.0	176.05	
12 Bushing, Shaft	45273-16020	m		3.77	
13 Shaft, Intermediate					
2WD					
w/o PreRunner Model	45260-35090	m		211.06	
14 Yoke, Steering					
2WD					
w/PreRunner Model	45290-35040	m		258.07	
4WD	45290-35040	m		258.07	
15 Joint, Lower Steering					
2WD					
w/PreRunner Model	45860-35171	m		70.99	
w/o PreRunner Model					
2.4L Eng	45860-35230	m		149.21	
3.4L Eng	45860-35240	m		119.61	
4WD	45860-35171	m		70.99	
16 Cover, Inr Column Hole					
2WD					
w/PreRunner Model	45026-35050	m		31.87	
4WD	45026-35050	m		31.87	
17 Cover Assy, Otr Column Hole					
2WD					
w/PreRunner Model	45025-04021	m		75.08	
w/o PreRunner Model	45025-04030	m		70.99	
4WD	45025-04021	m		75.08	
18 Seal, Dust	45292-35090	m		11.32	
(Included w/Outer Column Hole Cover Assy)					

COLUMN TILT

R&I Steering Column	m	2.3	
O/H Steering Column (Includes R&I)	m	3.0	

Illustration Located in Next Column

1 Cover, Upper Column					
Charcoal	45286-04040-B1	m	.5	33.47	
Oak	45286-04041-E0	m	.5	57.73	
2 Cover, Lower Column					
Charcoal	45287-04041-B1	m	.5	43.56	
Oak	45287-04041-E0	m	.5	43.56	
#R&R Complete					
3 Tube Assy, Upper Column	45205-35300	m		45.13	
4 Bearing, Upr Shaft	90363-18009	m		5.03	
(Included w/Upper Column Tube Assy)					
5 Bracket, Pivot	45819-35010	m		6.86	



044-06547

6 Lever, Tilt	45880-35030	m		31.87	
7 Bushing, Lever (2)	90389-08120	m		5.89	
8 Link, Lever	45885-35010	m		1.31	
9 Shaft, Pivot	45856-42010	m		2.37	
10 Pawl, Lever	45890-35010	m		13.60	
11 Bolt, Pivot (2)	45855-35010	m		3.63	
12 Spring, Tension					
Type 1 (2)	90506-25006			5.20	
Type 2	90607-16024			3.42	
Type 3	90905-07012			1.37	
13 Tube, Lower Column	45870-04050	m	3.0	96.48	
14 Housing, Strg Lock					
Man Trans	45280-35310	m	1.8	183.31	
Auto Trans	45280-35320	m	1.8	183.31	
Lock Set, Complete					
Regular Cab, Xtra Cab					
w/Stepside Bed	69005-35472	m		146.31	
w/o Stepside Bed	69005-35840	m		302.40	
Double Cab	69005-35850	m		149.48	
Cylinder, Lock	69057-35070	m	.8	80.70	
(Included w/Complete Lock Set)					
16 Switch, Ignition	84450-41010	m	.8	74.14	
#R&R Complete, Included in R&R Steering Lock Housing					
17 Switch, Unlock Warning					
Man Trans	84052-20030	m	1.0	29.32	
Auto Trans	84052-35020	m	1.0	22.44	
18 Solenoid, Interlock					
Auto Trans	85432-35020	m		56.13	
19 Clamp, Housing	45271-12050	m		11.40	
20 Bolt, Shear (2)	45897-12020	m		2.77	
21 Bearing, Lwr Shaft					
2WD					
w/PreRunner Model					
Regular Cab, Xtra Cab	90363-18009	m		5.03	
Double Cab	90363-18011	m		5.03	
w/o PreRunner Model	90363-18011	m		5.03	
4WD	90363-18011	m		5.03	
22 Shaft, Upper Steering	45210-35221	m	3.0	211.06	
23 Bushing, Shaft	45273-16020	m		3.77	
24 Shaft, Intermediate					
2WD					
w/o PreRunner Model	45260-35090	m		211.06	
25 Yoke, Steering					
2WD					
w/PreRunner Model	45290-35040	m		258.07	
4WD	45290-35040	m		258.07	
26 Joint, Lower Steering					
2WD					
w/PreRunner Model	45860-35171	m		70.99	
w/o PreRunner Model					
2.4L Eng	45860-35230	m		149.21	
3.4L Eng	45860-35240	m		119.61	
4WD	45860-35171	m		70.99	
27 Cover, Inr Column Hole					
2WD					
w/PreRunner Model	45026-35050	m		31.87	
4WD	45026-35050	m		31.87	
28 Cover Assy, Otr Column Hole					
2WD					
w/PreRunner Model	45025-04021	m		75.08	
w/o PreRunner Model	45025-04030	m		70.99	
4WD	45025-04021	m		75.08	
29 Seal, Dust	45292-35090	m		11.32	
(Included w/Outer Column Hole Cover Assy)					

ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

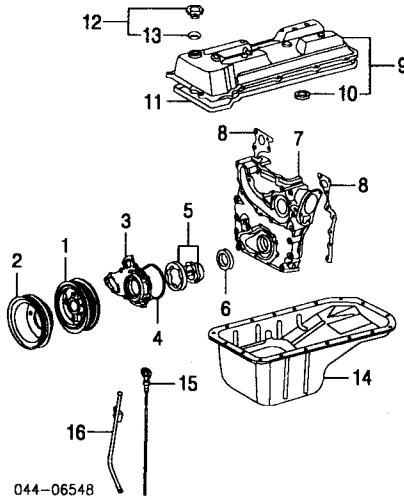
4 CYL

R&I Engine/Trans Assy					
2WD	m	10.4			

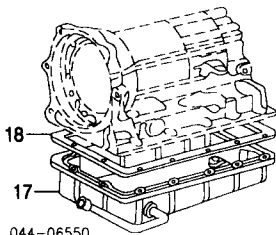
ENGINE/TRANS Cont'd

4 CYL Cont'd

4WD	m	13.9
Add to R&I Engine/Trans Assy		
w/ A/C	m	.4
w/Auto Trans	m	.4



1 Pulley, Crankshaft	13408-75030	m	#1.6	196.24
#Includes R&I A/C Drive Pulley				
2 Pulley, A/C Drive	88451-34010	m	1.4	18.21
3 Cover, Oil Pump				
2.4L Eng	15115-75051	m		28.81
2.7L Eng	15115-75020	m		28.75
4 O-Ring, Pump	15188-75021	m		5.20
5 Pump, Oil				
2.4L Eng	15103-75010	m		42.30
2.7L Eng	15103-75020	m		42.30
6 Seal, Crankshaft	90311-48014	m		7.15
7 Cover, Timing				
2.4L Eng	11301-75030	m	#12.5	365.96
2.7L Eng				
2WD	11301-75021	m	#12.5	347.04
4WD	11301-75021	m	#14.5	347.04
#Includes R&I Engine Under Cover, Fan, Pulley, Water Pump & Cylinder Head, w/ A/C Add .4				
8 Gskt, Timing Cover				
2.4L Eng	R 11329-75010	m		7.74
	L 11328-75010	m		7.74
2.7L Eng	R/L 11329-75021	m		9.03
9 Cover Assy, Valve	11201-75040	m	1.1	238.81
10 Seal, Spark Plug (4)				
w/Calif Emission	11193-76020	m		2.15
w/o Calif Emission	11193-15010	m		7.40
#Included w/Valve Cover Assy				
11 Gskt, Valve Cover	11213-75030	m		13.10
12 Cap Assy, Oil Filler	12180-0D010			9.12
13 Gskt, Oil Cap	90430-37140			1.57
#Included w/Oil Filler Cap Assy				
14 Pan, Eng Oil				
2.4L Eng	12101-75041	m	3.6	113.26
2.7L Eng				
2WD	12101-75050	m	3.6	130.61
4WD	12101-75050	m	5.0	130.61
15 Dipstick, Eng Oil	15301-75060			11.52
16 Tube, Eng Dipstick	11409-75041			12.32



044-06550

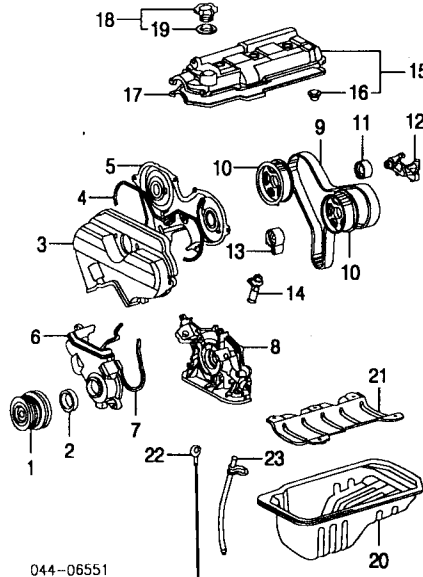
17 Pan, Trans Oil				
2WD				
2.4L Eng	35106-30051	m	1.5	106.63
2.7L Eng	35106-34010	m	1.5	112.95
4WD	35106-35070	m	1.9	112.95
18 Gskt, Trans Oil Pan				
2.4L Eng	35168-22011	m		10.80

6 CYL

R&I Engine/Trans Assy				
2WD	m	12.4		
4WD	m	15.1		

Add to R&I Engine/Trans Assy

w/ A/C	m	.4
w/Auto Trans	m	.4



044-06551

1 Pulley, Crankshaft	13408-62040	m	1.6	325.54
2 Seal, Crankshaft	90311-40022	m	#1.8	5.89
#Includes R&I Crankshaft Pulley				
3 Cover, Up Front Timing	11322-62901	m	#1.6	83.60
#w/ A/C Add .4				
4 Gskt, Up Timing Cover	11329-20010	m		4.46
#Cut to Fit				
5 Cover, Up Rear Timing	11323-62050	m		45.13
6 Cover, Lower Timing	11321-62900	m	#2.2	40.70
#Includes R&I Upper Timing Cover, w/ A/C Add .4				
7 Gskt, Lwr Timing Cover	11328-20020	m		4.46
8 Pump, Oil	15100-62050	m		178.64
9 Belt, Timing	13568-69095	m	#2.4	45.67
#Includes R&I Lower Timing Cover, w/ A/C Add .4				
10 Sprocket, Camshaft				
Intake	13051-62030	m	#2	96.86
Exh	13528-62020	m	#2	61.22
#w/Timing Belt Removed				
11 Pulley, Up Idler	13503-62040	m		80.77
12 Bkt, Up Idler Pulley	13584-62050	m		65.96
13 Pulley, Lwr Idler	13505-62070	m		108.20
14 Tensioner, Timing Belt	13540-62021	m		35.12
15 Cover Assy, Valve	R 11201-62040	m	#2.8	175.08
	L 11202-62050	m	#2.8	175.42
#R&I Complete				
16 Gskt, Spark Plug Hole				
(3/Side)	R/L 11193-16010			2.20
#Included w/Valve Cover Assy				
17 Gskt, Valve Cover	R/L 11213-62020	m		20.86
18 Cap Assy, Oil Filler	12180-0D010			9.12
19 Gskt, Filler Cap	90430-37140			1.57
#Included w/Oil Filler Cap Assy				
20 Pan, Eng Oil				
2WD				
PreRunner Model	12101-62070	m	3.8	140.38
S-Runner Model	12101-62080	m	3.8	140.38
4WD	12101-62070	m	5.4	140.38
21 Baffle, Eng Oil Pan	12122-62040	m		23.75
22 Dipstick, Eng Oil	15301-62070			9.57
23 Tube, Eng Dipstick	11452-62050			13.66

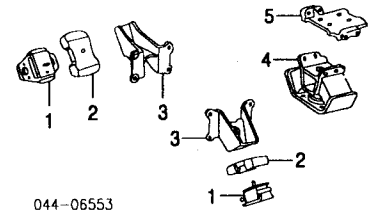
24 Pan, Trans Oil				
2WD	35106-34020	m	1.9	89.94
4WD	35106-35110	m	1.9	92.46

ENGINE/TRANS MOUNTS

4 CYL

Illustration Located in Next Column

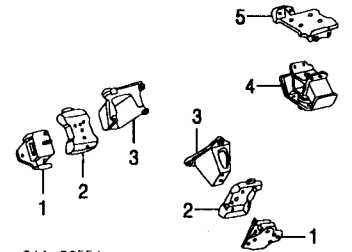
1 Mount, Engine	R/L 12361-35090	#.7	51.41
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044-06553

2 Stabilizer, Mount	R 12381-75020	#.7	16.58
	L 12382-75010	#.7	16.58
#R&I One Side Complete, R&I Both Sides 1.2			
3 Bkt, Engine Mount	R 12311-75050	#.2	47.64
	L 12315-75050	#.2	52.36
#w/Mount Removed			
4 Mount, Trans			
2.4L Eng	12371-0C010	.7	56.83
2.7L Eng	12371-75090	.7	56.47
4WD			
Man Trans	12371-0C020	.7	88.92
Auto Trans	12371-0C030	.7	88.92
5 Spacer, Trans Mount			
2WD			
2.7L Eng	12341-75020		45.76

6 CYL



044-06554

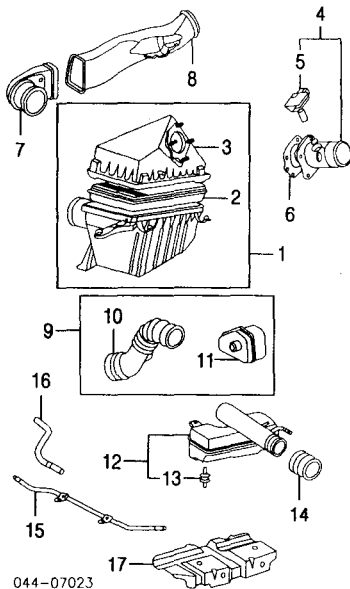
1 Mount, Engine	R 12361-62140	#1.0	61.56
#w/ A/C Add 1.0, w/4 WD Add .3			
	L 12361-62140	#1.0	61.56
#w/4 WD Add .3			
2 Stabilizer, Mount	R 12381-62020		22.52
	L 12382-62010		22.52
3 Bkt, Engine Mount	R 12311-62070	#.2	47.64
	L 12315-62070	#.2	42.93
#w/Mount Removed			
4 Mount, Trans			
2WD			
PreRunner Model	12371-62130	.7	95.17
S-Runner Model	12371-0C010	.7	56.83
4WD			
Man Trans	12371-07020	.7	94.33
Auto Trans	12371-62090	.7	88.37
5 Spacer, Trans Mount			
2WD			
PreRunner Model	12341-75020		45.76

AIR CLEANER

4 CYL

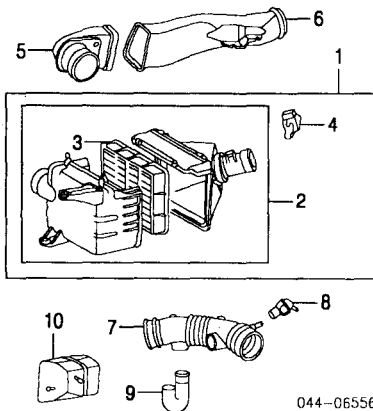
Illustration Located in Next Column

1	Cleaner Assy, Air	17700-0C020	#.5	306.66
#Includes R&R Element & Cover				
2	Element, Cleaner	17801-35020-83	.3	14.87
3	Cover, Cleaner	17705-0C020	.3	54.24
#Included w/Air Cleaner Assy				
4	Meter Assy, Air Flow	22250-0C010	m	1.2
5	Meter, Air Flow	22204-0C010	m	1.2
#Included w/Air Flow Meter Assy				
6	Gskt, Air Flow Meter	22275-0C010	m	7.54
7	Duct, Intake Air	52810-35010	#.3	31.24
8	Duct, Fender Air	53807-35020	#.3	53.62
#R&R Complete				
9	Hose Assy, Air	17880-0C010	.3	69.42
10	Hose, Air	17881-0C010	#.3	58.70
11	Resonator, Intake Air	17893-0C010	#.3	16.60
#Included w/Air Hose Assy				
#R&R Complete				
12	Connector Assy, Intake Air	17805-75171	#.4	245.76
13	Retainer, Connector (2)	17853-75020		6.37
#Included w/Intake Air Connector Assy				
14	Hose, Connector	17882-75040	#.4	17.46
#R&R Complete				
15	Tube, Air	17361-75010	#.3	20.81
16	Hose, Air Tube	17882-75050	#.3	9.37
#R&R Complete				



17 Brkt, Intake Connector 17871-75020 23.06

6 CYL



1 Cleaner/Meter Assy, Air	22020-07070	.4	289.85
2 Cleaner Assy, Air	17700-07060	#.5	333.30
<i>#Includes R&R Element</i>			
3 Element, Cleaner	17801-07020	.3	14.87
<i>(a) Included w/Air Cleaner Assy</i>			
4 Meter, Air Flow	22204-07010	m 1.2	151.10
<i>#Included w/Air Cleaner/Meter Assy</i>			
5 Duct, Intake Air	52810-35010	#.3	31.24
6 Duct, Fender Air	53807-35020	#.3	53.62
<i>#R&R Complete</i>			
7 Hose, Intake Air	17881-62170	#.4	75.08
8 Connector, Air Intake	17659-62010	11.52	
9 Tube, Resonator	17893-62040	#.4	15.18
10 Resonator, Intake Air	17894-62030	#.4	40.70
<i>#R&R Complete</i>			

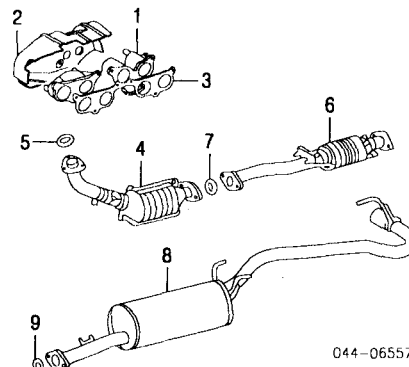
EXHAUST

4 CYL

R&R Exhaust System Complete..... #1.3
#Does Not Include R&R Exhaust Manifold or Shield

Illustration Located in Next Column

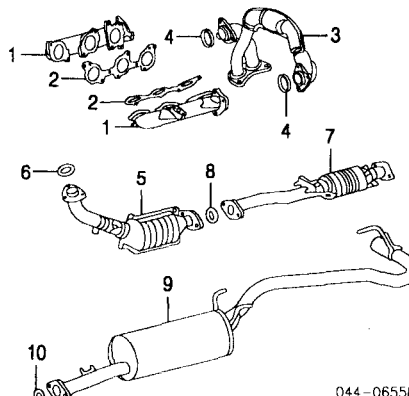
1 Manifold, Exhaust			
2.4L Eng	17141-75090	m 1.0	198.20
2.7L Eng	17141-75080	m 1.0	198.20
2 Shield, Manifold Heat			
2.7L Eng	17167-75100	66.59	
3 Gasket, Manifold	17173-75020	35.84	
4 Pipe/Converter, Frt Exhaust			
2.4L Eng	01 17410-0C030	.8	879.49
	02 17410-0C031	.8	915.76
2.7L Eng	01 17410-0C040	.8	901.23
	02 17410-0C041	.8	935.09
5 Gasket, Front Pipe			



2.4L Eng	90917-06067	8.40
2.7L Eng (2)	90917-06061	6.21
6 Pipe/Converter, Ctr Exhaust	01 17403-0C010	.8 1002.71
	02 17403-0C011	.8 983.38
7 Gskt, Center Pipe	90917-06057	7.46
8 Muffler		
2.4L Eng	17405-0C030	.8 219.60
Xtra Cab	17405-0C040	.8 219.60
2.7L Eng		
Regular Cab	17405-0C050	.8 219.60
Xtra Cab, Double Cab	17405-0C060	.8 219.60
9 Gasket, Muffler	90917-06057	7.46

6 CYL

R&R Exhaust System Complete..... #1.5
#Does Not Include R&R Exhaust Manifolds

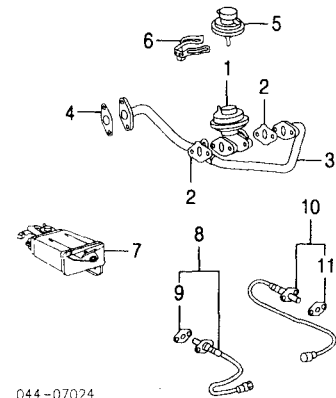


1 Manifold, Exhaust	R 17141-62110	m 1.2	157.88
	L 17142-62110	m 1.2	157.88
2 Gasket, Manifold	R/L 17163-62060		28.32
3 Pipe, Crossover	17106-62030	.8	216.25
4 Gskt, Crossover Pipe	R/L 90917-06083		7.80
5 Pipe/Converter, Frt Exhaust	17410-07040	.7	862.57
6 Gasket, Front Pipe	90917-06086		7.74
7 Pipe/Converter, Ctr Exhaust	17403-07040	.8	1002.71
8 Gasket, Center Pipe	90917-06057		7.46
9 Muffler			
2WD	17405-07030	.8	219.60
PreRunner Model	17405-07040	.8	360.87
S-Runner Model	17405-07030	.8	219.60
4WD	17405-07030	.8	219.60
10 Gasket, Muffler	90917-06057		7.46

EMISSION SYSTEM

Illustration Located in Next Column

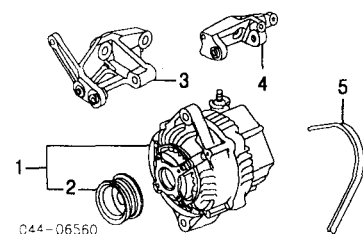
1 Valve, EGR			
4 Cyl			
2WD	25620-75050	m .7	150.13
4WD			
Man Trans	25620-75040	m .7	150.13
Auto Trans	25620-75050	m .7	150.13
2 Gskt, EGR Valve (2)	25628-75010		4.40
3 Tube, EGR	25611-75021	m .6	90.85
4 Gskt, EGR Tube	25634-75010		10.37
5 Modulator, EGR Valve			
4 Cyl			
2WD	25870-75030	m .4	59.27
4WD			
Man Trans	25870-75040	m .4	59.05
Auto Trans	25870-75030	m .4	59.27
6 Bracket, Modulator	25691-75031		8.49
7 Canister, Vapor	01 77740-35470	m .3	395.01



8 Sensor Assy, Air/Fuel	02 77740-04010	m .3	270.17
	89467-35060	m .3	375.42
<i>#Order by Application</i>			
9 Gasket, Sensor	89466-20020-83	m	6.74
<i>#Included w/Air/Fuel Sensor Assy</i>			
10 Sensor Assy, Oxygen			
4 Cyl			
Regular Cab	89465-09280	m .3	120.55
Xtra Cab, Double Cab	89465-09330	m .3	120.55
6 Cyl	89465-09340	m .3	120.55
11 Gskt, Oxygen Sensor	89466-20020-83	m	6.74
<i>#Included w/Oxygen Sensor Assy</i>			

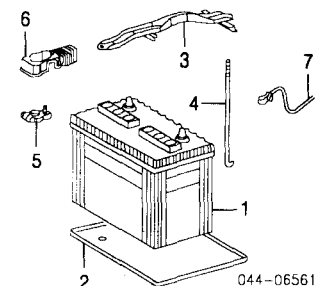
ELECTRICAL

ALTERNATOR



1 Alternator Assy			
4 Cyl	27060-75160	m .7	492.81
6 Cyl	27060-62160	m .7	492.81
2 Pulley, Alternator			
4 Cyl	27411-42030	m .4	29.78
6 Cyl	27411-42010	m .4	29.78
<i>#Included w/Alternator Assy</i>			
3 Bracket, Alternator Mtg			
4 Cyl	12511-75041	#.2	47.05
6 Cyl	12511-62010	#.2	64.16
<i>#w/Alternator Removed</i>			
5 Belt, Drive			
4 Cyl	90916-02336	.5	23.45
6 Cyl	90080-91090-83	.5	9.14

BATTERY

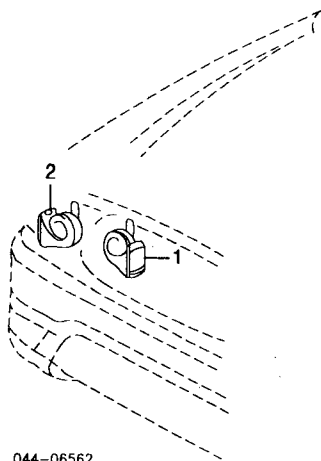


1 Battery	N.A.	.2	0.00
2 Tray, Battery	74431-14030		30.41
<i>#Order by Application</i>			
3 Clamp, Hold-Down	74404-35140		14.20
4 Bolt, Hold-Down	74451-AD010		5.83
5 Terminal, Positive	90982-05035	.2	14.40
6 Cover, Terminal	82821-35020		10.29
7 Cable, Battery			
4 Cyl	82122-04042	.5	144.65
6 Cyl	82122-04052	.5	246.21

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ELECTRICAL Cont'd

HORN



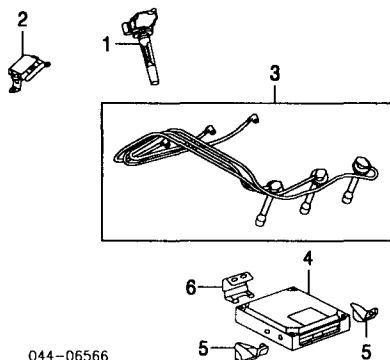
044-06562

1 Horn, High Note	86510-04010	.6	51.84
2 Horn, Low Note	86520-04010	.6	51.84

IGNITION

R&R Ignition Coils Complete

4 Cyl	m	.5
6 Cyl	m	1.5



044-06566

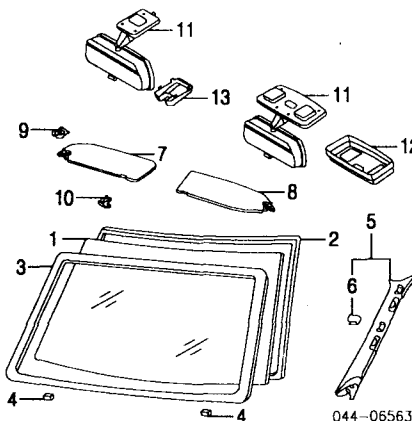
1 Coil, Ignition				
4 Cyl (4)	90919-02237	m	#2	82.73
*Time is for One, R&R All 1.5				
6 Cyl (3)	90919-02212	m	#1A	82.73
*Time is for One, R&R All 1.5				
2 Igniter				
6 Cyl	89620-04010	m	.4	389.29
3 Wire Set, Ignition				
6 Cyl	19037-62010	m	.4	55.03
4 Module, Engine Control				
2WD				
4 Cyl				
2.4L Eng				
Man Trans	89661-04750	m	.7	996.14
Auto Trans	89661-04760	m	.7	996.14
2.7L Eng				
Regular Cab	89661-04790	m	.7	1063.33
Xtra Cab, Double Cab	89661-04780	m	.7	1063.33
6 Cyl				
PreRunner Model	89661-04701	m	.7	1510.26
S-Runner Model	89661-04800	m	.7	1259.05
4WD				
4 Cyl				
Man Trans	89661-04770	m	.7	996.14
Auto Trans	89661-04780	m	.7	1063.33
6 Cyl				
Man Trans	89661-04810	m	.7	1259.33
Auto Trans	89661-04820	m	.7	1326.21
5 Bracket, Front Module				
4 Cyl	R 89668-35150			6.54
	L 89667-35120			7.00
6 Cyl	R 89668-35120			6.83
	L 89667-35080			7.20
6 Bracket, Rear Module	89669-35080			5.92
*Order by Application				

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield	#3.8
----------------	------

#Includes Clean Up Old Adhesive as Necessary and R&I/R&R Rear View Mirror, Sun Visors, Windshield Garnish, Wiper Arms & Cowl Grille



044-06563

1 Glass, Windshield				
Toyota	56111-04050	#3.5	230.37	
NAGS				
Green Tint	FW00799GTN	#3.5	534.90	
Green Tint/Green Shade	FW00799GGN	#3.5	534.90	
#Includes Clean Up Old Adhesive as Necessary and R&I/R&R Rear View Mirror, Sun Visors, Windshield Garnish, Wiper Arms & Cowl Grille				
2 Dam, Windshield	56117-35020		17.55	
3 Moulding, Windshield				
Type 1	75531-04010		39.44	
Type 2	75531-04020		39.44	
4 Spacer, Windshield				
Type 1	R/L 56116-24010		1.51	
Type 2	R/L 56116-35030		1.91	
5 Garnish Assy, Windshield				
Charcoal	R 62211-04070-B0	.2	43.56	
	L 62212-04070-B0	.2	53.62	
Oak	R 62211-04070-E0	.2	43.56	
	L 62212-04070-E0	.2	53.62	
	R/L 90468-05076		.92	
#Included w/Windshield Garnish Assy				
7 Visor, Passenger Sun				
w/Vanity Mirror				
Regular Cab, Xtra Cab				
Charcoal	74310-35570-B0	.2	65.33	
Oak	74310-35570-E0	.2	65.33	
Double Cab				
Charcoal	74310-35600-B0	.2	65.33	
Oak	74310-35600-E0	.2	65.33	
w/o Vanity Mirror				
Regular Cab, Xtra Cab				
Charcoal	74310-35580-B0	.2	37.87	
Oak	74310-35580-E0	.2	37.87	
Double Cab				
Charcoal	74310-35590-B0	.2	37.87	
Oak	74310-35590-E0	.2	37.87	
8 Visor, Driver Sun				
2WD				
w/Extender				
Regular Cab, Xtra Cab				
w/PreRunner Model				
Charcoal	74320-35660-B0	.2	56.47	
Oak	74320-35660-E0	.2	56.47	
w/o PreRunner Model				
Charcoal	74320-35640-B0	.2	51.73	
Oak	74320-35640-E0	.2	51.73	
Double Cab				
Charcoal	74320-35690-B0	.2	56.47	
Oak	74320-35690-E0	.2	56.47	
w/o Extender				
Regular Cab, Xtra Cab				
w/PreRunner Model				
Charcoal	74320-35670-B0	.2	40.38	
Oak	74320-35670-E0	.2	40.38	
w/o PreRunner Model				
Charcoal	74320-35650-B0	.2	35.35	
Oak	74320-35650-E0	.2	35.35	
Double Cab				
Charcoal	74320-35680-B0	.2	40.38	
Oak	74320-35680-E0	.2	40.38	
4WD				
w/Extender				
Regular Cab, Xtra Cab				
Charcoal	74320-35660-B0	.2	56.47	
Oak	74320-35660-E0	.2	56.47	
Double Cab				
Charcoal	74320-35690-B0	.2	56.47	
Oak	74320-35690-E0	.2	56.47	
w/o Extender				
Regular Cab, Xtra Cab				
Charcoal	74320-35670-B0	.2	40.38	
Oak	74320-35670-E0	.2	40.38	
Double Cab				
Charcoal	74320-35680-B0	.2	40.38	
Oak	74320-35680-E0	.2	40.38	
9 Support, Visor				
Charcoal	R 74325-04010	3.32		
Oak	L 74326-04010	3.32		
10 Holder, Visor				
Charcoal	R/L 74348-22020-B9	6.43		
Oak	R/L 74348-22020-E1	6.43		

11 Mirror, Rear View

w/Map Lamp	87810-04050-B0	.2	82.97
Charcoal	87810-04050-E0	.2	82.97
w/o Map Lamp			
Regular Cab			
Charcoal	87810-04040-B3	.2	97.83
Oak	87810-04040-E0	.2	97.83
Xtra Cab, Double Cab			
Charcoal	87810-04060-B1	.2	67.22
Oak	87810-04060-E0	.2	67.64

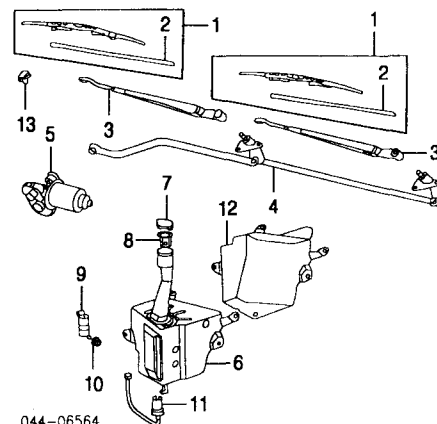
12 Cover/Lens, Mirror

w/Map Lamp	87818-35010-B3	26.92	
Charcoal	87818-35010-E0	6.54	

13 Cover, Mirror

w/o Map Lamp	87834-89104	3.94	
Regular Cab			
Xtra Cab, Double Cab			
Charcoal	87834-89105-B3	6.58	
Oak	87834-89105-E2	6.75	

WIPER SYSTEM



044-06564

1 Blade Assy, Wiper	R 85212-04010	.1	12.19
	L 85222-04010	.1	12.19
2 Insert, Wiper	R/L 85214-04010	.1	3.48
#Included w/Wiper Blade Assy			
3 Arm, Wiper	R 85211-04010	#2	50.47
	L 85221-04010	#2	38.12
#Includes R&R Blade Assy or Insert			
4 Link, Wiper			
w/Cold Climate Spec	85150-04020	.7	166.65
w/o Cold Climate Spec	85150-04010	.7	166.65
5 Motor, Wiper			
w/Cold Climate Spec	85110-04020	.3	163.51
w/o Cold Climate Spec	85110-04010	.3	228.62
6 Tank, Washer			
w/Cold Climate Spec	85315-04060	.5	78.88
w/o Cold Climate Spec	85315-04050	.5	78.88
7 Cap, Washer Tank	85316-06020	3.94	
8 Filter, Washer Tank	85333-03010	5.44	
9 Pump, Washer	85330-06030	#5	61.71
10 Grommet, Washer Pump	85365-02010	1.29	
11 Sensor, Fluid Level	85397-35141	#5	43.56
#Included in R&R Washer Tank			
12 Shield, Washer Tank	85336-04010	40.38	
13 Nozzle, Washer	R/L 85381-04030	.2	9.60

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

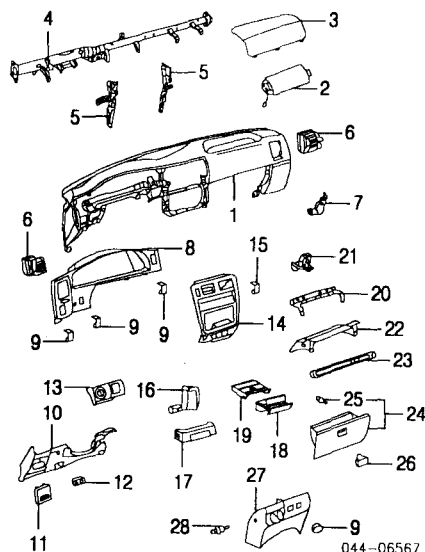
R&I Instrument Panel m #4.5

#Includes R&I Steering Column

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

Illustration Located in Next Column

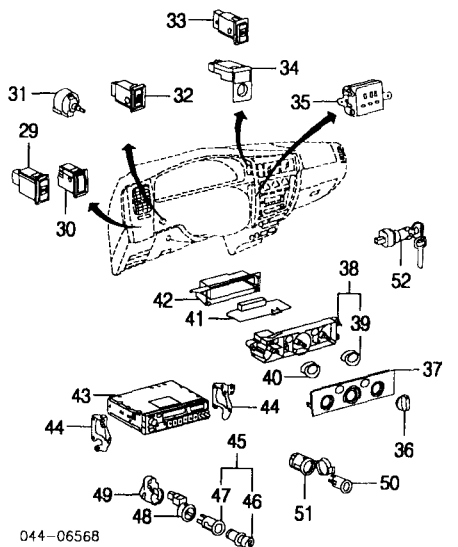
1 Panel, Instrument				
Charcoal	55301-04020-B1	m	#6.5	289.29
Oak	55301-04020-E0	m	#6.5	297.73
#Includes R&I Steering Column				
2 Module, Pass Air Bag-See Air Bag System Section				
3 Cover, Air Bag Module-See Air Bag System Section				
4 Reinf, Instrument Panel	01 55330-04060	#5	243.56	
	02 55330-04070	#5	243.87	
#w/Instrument Panel Removed, Not Included in R&R Instrument Panel				
5 Brace, Instrument Panel	R 55307-04050		34.38	
	L 55306-04030		37.24	
6 Vent, Air				
Passenger Side				
Charcoal	55660-04030-B1	.2	77.31	
Oak	55660-04030-E0	.2	77.31	
Driver Side				
Charcoal	55650-04020	.2	77.31	
Oak	R 61181-04010		7.63	



8 Bezel, Inst Cluster	55411-04030	3	85.20
9 Cover, Switch Hole			
Black (3)	55539-04040-C0	4.14	
Charcoal	55539-06010-B2	3.97	
Oak	55539-12120-E2	4.00	
10 Finisher, Lower Inst Panel			
Charcoal	L 55046-04010-B2	3	278.57
Oak	L 55046-04010-E0	3	278.57
11 Cover, Fuse Box			
Charcoal	55545-04050-B0	10.37	
Oak	55545-04050-E0	10.37	
12 Bezel, Cigarette Lighter			
Japan Built	55477-35010	3.69	
Non-Japan Built	55477-04030	7.34	
13 Bezel, Ignition Switch			
w/Clock			
Man Trans	55408-04050	2	12.83
Auto Trans	55408-04040	2	12.83
w/o Clock			
Man Trans	55408-04090	2	9.52
Auto Trans	55408-04080	2	9.52
14 Finisher, Center Cluster	55405-04030	4	96.86
15 Cover, Switch Hole			
Double Cab	55524-04010	6.29	
16 Panel, Lower Ctr Finish			
Charcoal	55434-04010-B1	2	21.81
Oak	55434-04010-E0	2	21.81
17 Cover, Radio Opng	55522-35020	17.52	
18 Ashtray	74102-04020-C0	52.36	
19 Retainer, Ashtray	74104-04040	37.24	
20 Stay, Instrument Panel	55303-35030	24.04	
21 Striker, Glove Box	55308-04020	10.26	
22 Finisher, Inst Panel	R 55045-04010	94.00	
23 Reinf, Glove Box			
Japan Built	55558-35010	23.49	
Non-Japan Built	55558-04010	23.61	
24 Box Assy, Glove			
Charcoal	55550-04040-B1	3	134.41
Oak	55550-04040-E0	3	134.10
25 Cushion, Glove Box			
Side	R/L 90080-54012	1.83	
Center	90541-06018	4.25	
*Included w/Glove Box Assy			
26 Lock, Glove Box			
Charcoal	55560-04020-B3	#2	19.98
Oak	55560-04020-E0	#2	19.98
*Included in R&R Glove Box Assy			
27 Panel, Lower Instrument			
Regular Cab, Xtra Cab			
Charcoal	55479-04050-B0	2	53.62
Oak	55479-04050-E0	2	53.62
Double Cab			
Charcoal	55479-04060-B0	2	50.47
Oak	55479-04060-E0	2	50.47
28 Clip, Lwr Inst Panel			
Charcoal	R/L 90467-07041-B7	83	
Oak	R/L 90467-07041-E0	.86	

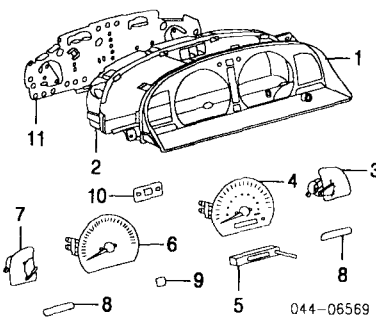
Illustration Located in Next Column

29	Switch, Pattern Select	84720-35080	46.38
30	Switch, Clutch Cancel		
	4WD	84480-35030	53.62
31	Rheostat		
	2WD†	84119-32090	105.37
	4WD		
	w/ Tachometer	84119-32090	105.37
	w/o Tachometer	84119-35010	70.68
	†Order by Application		
32	Switch, Diff/L Lock	84725-35010	53.62
33	Switch, Hazard	84332-04030	40.69



34	Indicator, Anti-Theft	83950-35020	44.18
35	Clock	83910-35020	223.69
36	Knob, A/C/Heater Cont (3)	55905-35310	8.40
37	Plate, Control Unit		
	w/ A/C	55519-35350	31.21
	w/o A/C	55519-35340	31.21
38	Cont Assy, A/C/Heater	55910-35240	.6 121.18
39	Knob, Heater Cont	55905-35320	5.06
	*Included w/ A/C/Heater Control Assy		
40	Knob, A/C Cont	84661-35010	4.72
41	Amplifier, A/C		
	2001		
	To 5-01	88650-35120	391.20
	From 5-01	88650-35121	244.58
	2002	88650-35121	244.58
42	Housing, Cont Unit	55912-35030	24.24
43	Radio		
	Regular Cab, Extra Cab		
	AM-FM	86120-AD010	#.5 237.88
	AM-FM-Cassette	86120-AD030	#.5 295.45
	AM-FM-Cassette-CD	86120-AD020	#.5 414.75
	Double Cab	86120-AD040	#.5 414.75
	*Includes R&R Center Cluster Finisher		
44	Bracket, Radio	R 86211-89111	7.97
		L 86212-89111	7.97
45	Lighter Assy, Cigarette	85500-12240	28.71
46	Element, Lighter	85520-28010	17.87
47	Socket, Lighter	85510-16040	16.75
	*Included w/Cigarette Lighter Assy		
48	Ring, Lighter		
	w/Lamp	85515-35010	7.66
	w/o Lamp	85533-26010	9.86
49	Holder, Lighter	85513-02010	5.83
50	Socket, Accessory (2)	85530-06010	18.02
51	Holder, Socket (2)	85535-35010-B0	8.83
52	Switch, Pass Air Bag		
	Regular Cab, Xtra Cab	69006-35012	161.32

INSTRUMENT CLUSTER



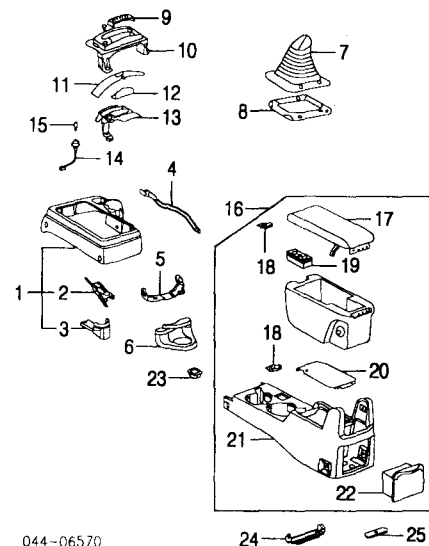
1 Lens, Meter			
w/Tachometer			
Man Trans	83852-04110	m #1.0	19.66
Auto Trans	83852-04140	m #1.0	19.66
w/o Tachometer	83852-04050	m #1.0	19.79
2 Housing, Meter			
w/Tachometer	83841-04450	m #1.0	72.56
w/o Tachometer	83841-04060	m #1.0	70.68
3 Gauge, Fuel			
w/Tachometer	83882-04450	m #1.0	100.00
w/o Tachometer	83882-04530	m #1.0	115.46
4 Speedometer			
USA			
w/Tachometer			

2WD	83220-04130	m #1.0	278.22
4WD	83220-04120	m #1.0	264.42
w/o Tachometer	83220-04140	m #1.0	264.42
Canada	N.A.	m #1.0	0.00
5 Odometer			
w/Tachometer			
4 Cyl	83293-04010	m #1.0	145.97
6 Cyl	83293-04020	m #1.0	145.97
6 Tachometer	83881-04450	m #1.0	492.14
7 Gauge, Temp			
w/Tachometer	83883-04450	m #1.0	82.05
w/o Tachometer	83883-04530	m #1.0	98.46
*Order by Application			
8 Lens, Side Indicator			
w/Tachometer	R 83834-04100	m #1.0	5.77
	L 83833-04100	m #1.0	5.77
w/o Tachometer	R 83145-04120	m #1.0	5.92
	L 83145-04110	m #1.0	5.92
9 Lens, Center Indicator			
Auto Trans	83832-04100	m #1.0	5.92
10 Lens, Signal Indicator (2)	83145-0W010	m #1.0	5.92
11 Board, Printed Circuit			
w/Tachometer	83861-04450	m #1.0	70.99
w/o Tachometer	83861-04060	m #1.0	70.68
*R&R Complete, Not Included in R&R Instrument Panel			

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Console Assy		
Rear		#3
Front		#5
*Includes R&I Rear Console		



1 Console Assy, Front			
2WD			
w/Rear Console			
Charcoal	58802-35210-B0	#8	47.58
Oak	58802-35210-E0	#8	47.58
*Includes R&I Rear Console			
w/o Rear Console			
Man Trans			
Charcoal	58802-04140-B0	.8	82.89
Oak	58802-04140-E0	.8	82.89
Auto Trans			
Charcoal	58802-35170-B1	.8	42.09
Oak	58802-35170-E0	.8	42.24
4WD			
w/Rear Console			
w/2-4 Selector			
Man Trans			
Charcoal	58802-35200-B0	#8	70.34
Oak	58802-35200-E0	#8	70.34
Auto Trans			
Charcoal	58802-04130-B0	#8	82.89
Oak	58802-04130-E0	#8	82.89
w/o 2-4 Selector			
Man Trans			
Charcoal	58802-35190-B0	#8	51.49
Oak	58802-35190-E0	#8	51.49
Auto Trans			
Charcoal	58802-04080-B0	#8	42.09
Oak	58802-04080-E0	#8	42.09
*Includes R&I Rear Console			
w/o Rear Console			
w/2-4 Selector			
Man Trans			
Charcoal	58802-04110-B0	.8	73.01
Oak	58802-04110-E0	.8	73.01
Auto Trans			
Charcoal	58802-04090-B0	.8	36.12
Oak	58802-04090-E0	.8	36.12
w/o 2-4 Selector			
Man Trans			
Charcoal	58802-04100-B0	.8	73.01
Oak	58802-04100-E0	.8	73.01

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CENTER CONSOLE Cont'd

Auto Trans Charcoal	58802-04120-B0	.8	82.89
Oak	58802-04120-E0	.8	82.89
2 Insert, Console[] Regular Cab, Xtra Cab			
Man Trans	58804-04010		16.59
3 Holder, Console Cup[] Regular Cab, Xtra Cab			
Man Trans			
Charcoal	58837-04010-B1		21.58
Oak	58837-04010-E0		21.61
[Included w/ Front Console Assy]			
4 Support, Side Console Man Trans	58861-04020		12.74
5 Bracket, Front Console Man Trans	58991-04030		11.17
6 Holder, Inst Panel Cup Man Trans			
Charcoal	55620-35060-B0		44.81
Oak	55620-35060-E0		44.81
7 Boot, Shift Man Trans			
2WD	58280-04020		56.82
4WD			
2.7L Eng	58280-04030		84.85
3.4L Eng	58280-04040		84.85
8 Retainer, Shift Boot 2WD	58287-AD010		16.46
9 Lens, Indicator Auto Trans			
2WD			
w/PreRunner Model	35921-35172		33.47
w/o PreRunner Model	35921-35210		33.47
4WD	35921-35172		33.47
10 Housing, Upper Indicator Auto Trans	35971-35130		22.32
11 Cover, Indicator Auto Trans	35975-35121		13.54
12 Shade, Position Auto Trans	35961-35020		2.04
13 Housing, Lower Indicator Auto Trans	35974-35130		21.32
14 Socket, Indicator Lamp Auto Trans	35906-35100		12.52
15 Bulb, Indicator Auto Trans	90981-11018		2.17
16 Console Assy, Rear Charcoal	58910-AD010-B0	.3	282.58
Oak	58910-AD010-E0	.3	282.58
17 Lid, Console[] Charcoal	58905-AD010-B0	.2	64.96
Oak	58905-AD010-E0	.2	64.96
18 Lock, Console Lid[] (2)	58908-32040		7.37
19 Box, Coin[]	55450-0C010		23.52
20 Door, Lower Console[] Charcoal	58951-AD010-B0		13.58
Oak	58951-AD010-E0		13.58
21 Box, Rear Console[] Charcoal	58901-AD010-B0	.6	160.15
Oak	58901-AD010-E0	.6	160.15
22 Panel, Rear Console[] Charcoal	58923-AD010-B0		50.81
Oak	58923-AD010-E0		50.81
[Included w/ Rear Console Assy]			
23 Holder, Coin Charcoal	58916-AD010-B0		9.40
Oak	58916-AD010-E0		9.40
24 Bracket, Rear Console	58993-AD010		15.69
25 Plug, Hole (2)	90950-06102		2.67

CAB

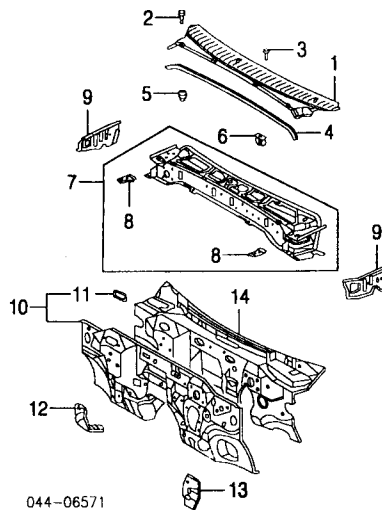
Use Procedure Explanations 8, 14, 15, 17, 18 and 28 with the following text.

SHEET METAL REGULAR CAB

Refinish Cowl Panel Assy	1.0
Refinish Front Outer Pillar	R/L 1.0
Refinish Rear Corner Panel	R/L 1.7
Refinish Rocker Panel Outside	R/L 1.3
Refinish Roof Panel Outside	2.2
Add to Edge Roof	.8
Refinish Back Panel Assy	2.4

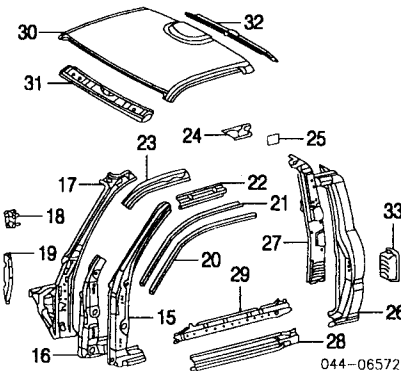
Illustration Located in Next Column

1 Grille, Cowl w/Cold Climate Spec	55708-04040	#.5	98.11
w/o Cold Climate Spec	55708-04030	#.5	81.08
[Includes R&R Wiper Arms]			
2 Clip, Front Cowl (4)	90467-07045-22		.86
3 Clip, Rear Cowl (6)	90164-40093		.57
4 Seal, Cowl	53383-AD010		27.98
5 Grommet, Front Cowl (4)	90467-08184		.80
6 Grommet, Rear Cowl (6)	90189-04184		.63
7 Panel Assy, Cowl 2001			
4 Cyl	55700-04250	#7.5	375.42
6 Cyl	55700-04240	#7.5	375.42
2002	55700-04290	#7.5	378.57
[Includes R&R Cowl Side Panels]			



044-06571

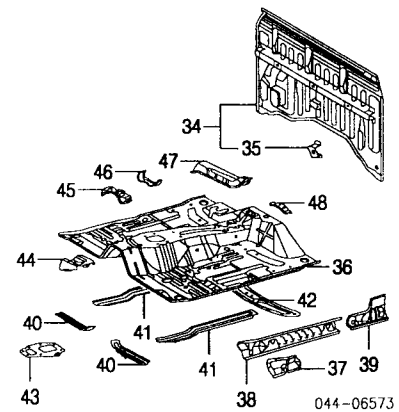
8 Brace, Cowl Panel[]	R 55715-35010		7.52
	L 55716-35010		7.52
[Included w/ Cowl Panel Assy]			
9 Panel, Side Cowl	R 55713-35011	1.0	24.38
	L 55714-35011	1.0	24.38
10 Panel Assy, Dash 2WD			
Man Trans	55101-04922		282.05
Auto Trans	55101-04926		282.05
4WD			
Man Trans[]	55101-04921		282.05
Auto Trans	55101-04920		282.05
[Order by Application]			
11 Reinf, Parking Brake (a)	55127-34010		6.12
[a] Included w/ Dash Panel Assy			
12 Shield, Dash Heat	R 55225-04050		14.72
13 Insulator, Outer	L 55220-AD010		17.15
14 Insulator, Dash	55210-04050		194.97



044-06572

15 Pillar, Outer Front	R 61131-04020	6.5	229.35
	L 61132-04020	6.5	229.35
16 Reinf, Front Pillar	R 61108-04012	2.0	97.20
	L 61109-04012	2.0	97.20
17 Pillar, Inner Front	R 61161-04906	2.5	145.76
	L 61162-04906	2.5	145.76
18 Brkt, Inst Panel	R 61035-35010		21.86
19 Insulator, Side Cowl	R 62156-35020		8.37
	L 62157-35020		8.37
20 W/Strip, Roof Rail	R 62381-04030	.3	34.16
	L 62382-04030	.3	34.16
21 Rail, Roof Drip	R 61261-04010	1.0	44.14
	L 61262-04010	1.0	44.14
22 Rail, Outer Roof	R 61211-04010		45.44
	L 61212-04010		45.44
23 Rail, Inner Roof	R 61231-35130		62.48
	L 61162-04904		145.76
24 Reinf, Roof Rail	R 61247-35011		27.38
	L 61248-35011		27.38
25 Cover, Inner Side	R/L 61815-04020		5.54
26 Panel, Rear Corner	R 61501-04030	#10.0	185.48
	L 61502-04030	#10.0	185.48
27 Panel, Inr Rear Corner	R 61703-04021	#10.0	103.50
	L 61704-04021	#10.0	103.50
[Time is to Replace Inner & Outer Panels as an Assy, w/Bed Removed, w/ Roof Removed Deduct 1.0, w/ Cab Back Panel Removed Deduct 3.5]			
28 Panel, Outer Rocker	R 61411-04031	4.0	84.22
	L 61412-04031	4.0	84.22
29 Reinf, Inr Rocker Panel	R 61413-04012	2.5	124.95
	L 61414-04012	2.5	124.95
30 Panel, Roof	63111-04040	13.5	199.11
31 Panel, Front Header	63102-04050	1.0	51.93
32 Panel, Rear Header	63105-04030	1.0	75.42

33 Vent, Corner Panel	R 62905-04030		67.51
	L 62906-AD010		79.51



044-06573

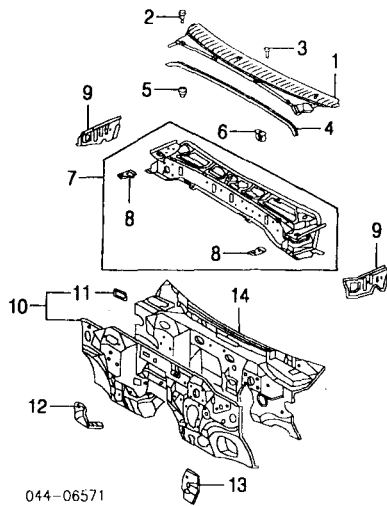
34 Panel Assy, Back Bench Seat			
w/6 Speaker System	64101-04100	#10.0	498.46
w/o 6 Speaker System	64101-04120	#10.0	498.46
Bucket Seats			
w/6 Speaker System	64101-04130	#10.0	498.46
w/o 6 Speaker System	64101-04110	#10.0	498.46
[w/Bed Assy Removed, Includes R&R Back Glass, Trim & Seats, w/ Roof Removed Deduct 3.0]			
35 Clamp, Jack Handle[]	58706-35020		5.43
[Included w/ Back Panel Assy]			
36 Panel, Floor 2WD			
w/PreRunner Model	58111-04072		473.19
w/o PreRunner Model			
Man Trans	58111-04122		473.19
Auto Trans	58111-04170		473.19
4WD			
Man Trans	58111-04082		473.19
Auto Trans	58111-04072		473.19
37 Reinf, Sidemember	R 57486-04010		23.15
	L 57487-04011		23.15
38 Sidemember, Front	R 57411-35022	2.5	73.34
	L 57412-35022	2.5	73.34
39 Sidemember, Rear	R 57401-04002	1.0	119.06
	L 57402-04900	1.0	100.97
40 Reinf, Front Floor	R 57512-04010		24.38
	L 57513-04010		24.38
41 Reinf, Side Floor	R/L 57417-35020		45.76
42 Crossmember, Lower Rear Bench Seat	57605-04070	1.5	94.34
Bucket Seat, Seat	57605-04091	1.5	118.32
43 Support, Shift Lever	58123-35070		26.84
44 Brkt, Front Body Mtg	R 57023-35011		68.48
	L 57024-35011		68.48
45 Brace, Inst Panel	58109-35010		20.83
46 Bracket, Console	58995-35011		9.09
47 Crossmember, Uprr Rear	R 57051-04060		55.56
	L 57052-04070		55.56
48 Brkt, Center Mtg	58225-35010		7.34

SHEET METAL XTRA CAB

Refinish Cowl Panel Assy	1.0
Refinish Front Outer Pillar	R/L 1.0
Refinish Rear Corner Panel	R/L 2.2
Refinish Rocker Panel Outside	R/L 1.3
Refinish Roof Panel Outside	2.5
Add to Edge Roof	.8
Refinish Back Panel Assy	2.4

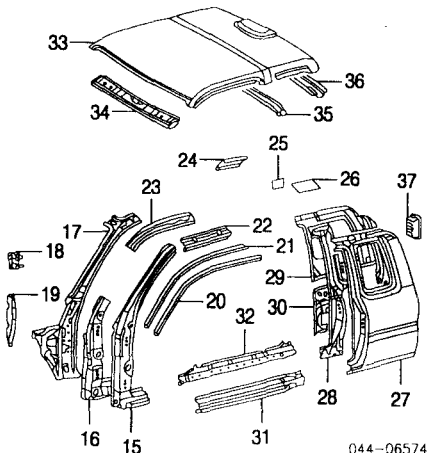
Illustration Located in Next Column

1 Grille, Cowl w/Cold Climate Spec	55708-04040	#.5	98.11
w/o Cold Climate Spec	55708-04030	#.5	81.08
[Includes R&R Wiper Arms]			
2 Clip, Front Cowl (4)	90467-07045-22		.86
3 Clip, Rear Cowl (6)	90164-40093		.57
4 Seal, Cowl	53383-AD010		27.98
5 Grommet, Front Cowl (4)	90467-08184		.80
6 Grommet, Rear Cowl (6)	90189-04184		.63
7 Panel Assy, Cowl 2001			
4 Cyl	55700-04250	#7.5	375.42
6 Cyl	55700-04240	#7.5	375.42
2002	55700-04290	#7.5	378.57
[Includes R&R Cowl Side Panels]			
8 Brace, Cowl Panel[]	R 55715-35010		7.52
	L 55716-35010		7.52
[Included w/ Cowl Panel Assy]			
9 Panel, Side Cowl	R 55713-35011	1.0	24.38
	L 55714-35011	1.0	24.38
10 Panel Assy, Dash 2WD			
4 Cyl			



044-06571

Man Trans	55101-04922	282.05
Auto Trans	55101-04926	282.05
PreRunner Model	55101-04924	282.05
S-Runner Model	55101-04927	282.05
4WD		
4 Cyl		
Man Trans	55101-04921	282.05
Auto Trans	55101-04920	282.05
6 Cyl		
Man Trans	55101-04925	282.05
Auto Trans	55101-04923	282.05
<i>(Order by Application)</i>		
11 Reinf, Parking Brake (a)	55127-34010	6.12
<i>(a) Included w/Dash Panel Assy</i>		
12 Shield, Dash Heat		
4 Cyl	R 55225-04050	14.72
6 Cyl	R 55225-04040	30.49
13 Insulator, Outer	L 55220-AD010	17.15
14 Insulator, Dash	55210-04050	194.97

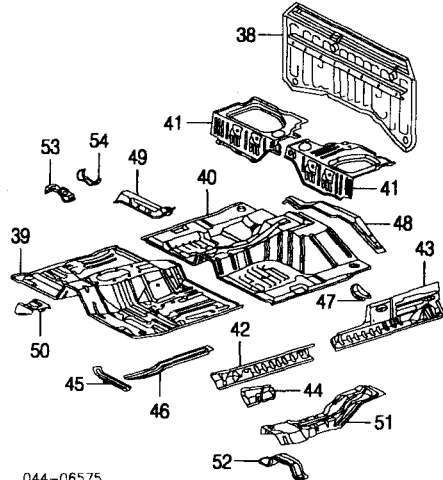


044-06574

15 Pillar, Outer Front	R 61131-04020	6.5	229.35
	L 61132-04020	6.5	229.35
16 Reinf, Front Pillar	R 61108-04012	2.0	97.20
	L 61109-04012	2.0	97.20
17 Pillar, Inner Front	R 61161-04906	2.5	145.76
	L 61162-04906	2.5	145.76
18 Brkt, Inst Panel	R 61035-35010		21.86
	R 62156-35020		8.37
19 Insulator, Side Cowl	L 62157-35020		8.37
20 W/Strip, Roof Rail	R 62381-04030	.3	34.16
	L 62382-04030	.3	34.16
21 Rail, Roof Drip	R 61261-04010	1.0	44.14
	L 61262-04010	1.0	44.14
22 Rail, Outer Roof	R 61211-04010		45.44
	L 61212-04010		45.44
23 Rail, Inner Roof			
w/Sunroof	R 61231-35140		62.48
	L 61162-04905		145.76
	R 61231-35130		62.48
	L 61162-04904		145.76
24 Reinf, Roof Rail	R 61247-35011		27.38
	L 61248-35011		27.38
25 Cover, Front Inner Side	R/L 61815-04020		5.54
26 Cover, Rear Inner Side	R/L 61815-04010		8.80
	L 61816-04010		8.80
27 Panel, Rear Otr Corner	R 61611-04011	#11.5	211.09
	L 61612-04011	#11.5	211.09

#w/Bed Assy Removed, Includes R&R Glass, w/Roof Removed Deduct 1.0, w/Back Panel Removed Deduct 3.5

28 Reinf, Corner Panel	R 61503-04030	3.0	120.21
	L 61504-04030	3.0	120.21
29 Panel, Upr Inr Corner	R 61705-04020	3.5	170.99
	L 61706-04020	3.5	170.99
30 Panel, Lwr Inr Corner	R 61617-04012	1.0	41.58
	L 61618-04012	1.0	41.58
31 Panel, Outer Rocker	R 61411-04031	4.0	84.22
	L 61412-04031	4.0	84.22
32 Reinf, Rocker Panel	R 61413-04012	2.5	124.95
	L 61414-04012	2.5	124.95
33 Panel, Roof			
w/Sunroof	63111-04060	15.5	199.11
w/o Sunroof	63111-04050	15.5	199.11
34 Panel, Front Header	63102-04050	1.0	51.93
35 Reinf, Roof Panel	63141-35011	1.0	58.07
36 Panel, Rear Header	63135-04022	1.0	43.21
37 Vent, Corner Panel	R 62905-35010		39.75
	L 62906-35010		39.75

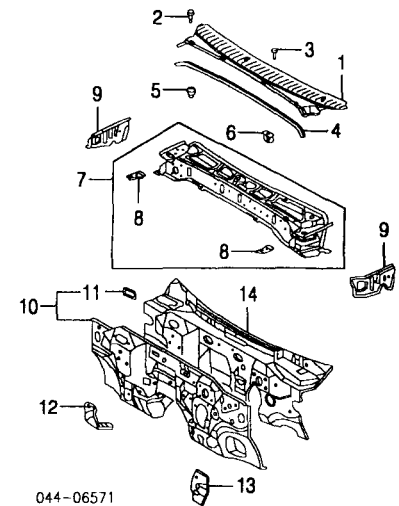


044-06575

38 Panel, Back	64101-04140	#11.0	498.46
<i>#w/Bed Assy Removed, Includes R&R Back Glass, Trim & Seats, w/Roof Removed Deduct 3.0</i>			
39 Panel, Front Floor			
2WD			
w/PreRunner Model	58111-04211		432.21
w/o PreRunner Model			
Man Trans	58111-04231		432.21
Auto Trans	58111-04310		432.21
4WD			
Man Trans	58111-04221		432.21
4 Cyl	58111-04201		432.21
6 Cyl	58111-04211		432.21
Auto Trans	58111-04211		432.21
40 Panel, Rear Floor	R 58201-04011		92.11
	L 58202-04011		92.11
41 Panel, Seat Floor	R 57411-35022	2.5	73.34
	L 57412-35022	2.5	73.34
42 Sidemember, Front	R 57401-04903	2.5	214.83
	L 57402-04902	2.5	121.81
43 Sidemember, Rear	R 57486-04010		23.15
	L 57487-04011		23.15
44 Reinf, Sidemember	R 57512-04010		24.38
	L 57513-04010		24.38
45 Reinf, Front Floor	R 57417-35010		26.46
	L 58965-35010		13.78
46 Reinf, Side Floor	R 57652-04041		69.73
47 Holder, Jack	R 57051-04060		55.56
48 Crossmember, Rear	L 57052-04070		55.56
49 Crossmember, Seat	R 57023-35011		68.48
	L 57024-35011		68.48
50 Brkt, Front Body Mtg	58295-04021		140.07
51 Reinf, Seat Belt Anchor			
52 Reinf, Anchor/Panel			
Bench Seat	58161-35031		76.68
Bucket Seats	58161-35021		76.68
53 Brkt, Inst Panel	58109-35010		20.83
54 Brkt, Console Mtg	58995-35011		9.09

SHEET METAL DOUBLE CAB

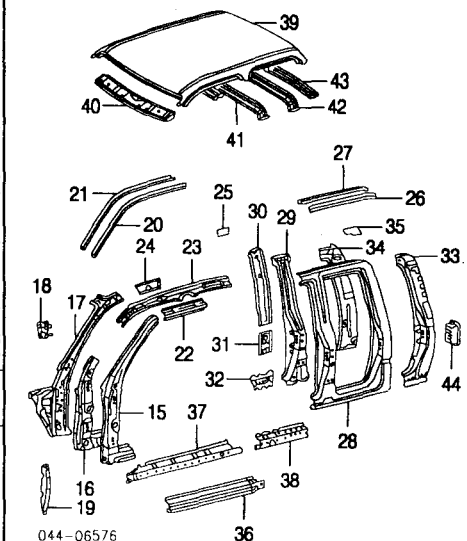
Refinish Cowl Panel Assy	1.0
Refinish Front Outer Pillar	R/L 1.0
Refinish Center Pillar Section	R/L 1.0
Refinish Rear Otr Corner Pillar Section	R/L 1.0
Refinish Otr Door Opening Panel	R/L 3.0
Refinish Rocker Panel Outside	R/L 1.3
Refinish Roof Panel	2.7
Add to Edge Roof	.8
Refinish Back Panel Assy	2.4
Section Center Pillar	R/L 6.5
Section Rear Otr Corner Pillar	R/L 6.5
Add to R&R Outer Door Opening Panel	
w/Step Plate	R/L .5



044-06571

1 Grille, Cowl			
w/Cold Climate Spec	55708-04040	#5	98.11
w/o Cold Climate Spec	55708-04030	#5	81.08
<i>#Includes R&R Wiper Arms</i>			
2 Clip, Front Cowl (4)	90467-07045-22		.86
3 Clip, Rear Cowl (6)	90164-40093		.57
4 Seal, Cowl	53383-AD010		27.98
5 Grommet, Front Cowl (4)	90467-08184		.80
6 Grommet, Rear Cowl (6)	90189-04184		.63
7 Panel Assy, Cowl			
2001			
4 Cyl	55700-04250	#7.5	375.42
6 Cyl	55700-04240	#7.5	375.42
2002	55700-04290	#7.5	378.57
<i>#Includes R&R Cowl Side Panels</i>			
8 Brace, Cowl Panel	R 55715-35010		7.52
	L 55716-35010		7.52
<i>#Included w/Cowl Panel Assy</i>			
9 Panel, Side Cowl	R 55713-35011	1.0	24.38
	L 55714-35011	1.0	24.38

10 Panel Assy, Dash			
2WD			
4 Cyl	55101-04926		282.05
6 Cyl	55101-04924		282.05
4WD			
Man Trans	55101-04925		282.05
Auto Trans	55101-04923		282.05
11 Reinf, Parking Brake (a)	55127-34010		6.12
<i>(a) Included w/Dash Panel Assy</i>			
12 Shield, Dash Heat			
4 Cyl	R 55225-04050		14.72
6 Cyl	R 55225-04040		30.49
13 Insulator, Outer	L 55220-AD010		17.15
14 Insulator, Dash	55210-04050		194.97



044-06575

15 Pillar, Outer Front	R 61131-04020	6.5	229.35
	L 61132-04020	6.5	229.35
16 Reinf, Front Pillar	R 61108-04012	2.0	97.20
	L 61109-04012	2.0	97.20
17 Pillar, Inner Front	R 61161-04906	2.5	145.76
	L 61162-04906	2.5	145.76
18 Brkt, Inst Panel	R 61035-35010		21.86
	R 62156-35020		8.37
19 Insulator, Side Cowl	L 62157-35020		8.37

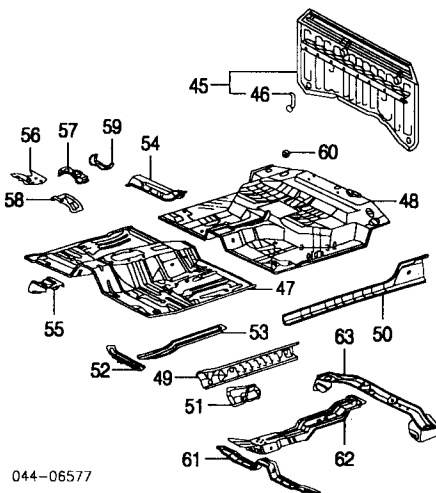
TOYOTA TACOMA 2001-02

CAB Cont'd

SHEET METAL

DOUBLE CAB Cont'd

20 W/Strip, Front Roof Rail	R 62381-04030	.3	34.16
	L 62382-04030	.3	34.16
21 Rail, Front Roof Drip	R 61261-04010	1.0	44.14
	L 61262-04010	1.0	44.14
22 Rail, Outer Roof	R 61211-04010	1.0	45.44
	L 61212-04010	1.0	45.44
23 Rail, Inner Roof	R 61231-04020	2.0	108.20
	L 61232-04020	2.0	108.20
24 Reinf, Roof Rail	R/L 61247-35011		27.38
25 Cover, Front Inner Side	R/L 61815-04020		5.54
26 W/Strip, Rear Roof Rail	R/L 62383-04010	.3	35.19
27 Rail, Rear Roof Drip	R 61267-04010		34.38
	L 61268-04010		34.38
28 Panel, Otr Door Opening	R 61611-04021	#14.5	354.05
	L 61612-04021	#14.5	354.05
#w/Bed Removed, w/Roof Removed Deduct 1.0, w/Cab Back Panel Removed Deduct 3.5			
29 Reinf, Center Pillar	R 61303-35012	2.0	159.62
	L 61304-35012	2.0	159.62
30 Panel, Inr Upr Pillar	R 61341-04010	1.0	83.60
	L 61342-04010	1.0	83.60
31 Panel, Inr Ctr Pillar	R 61343-04010	.5	19.81
	L 61344-04010	.5	19.81
32 Panel, Inr Lwr Pillar	R 61345-04010	.5	22.58
	L 61346-04010	.5	22.58
33 Pillar, Rear Corner	R 61501-04040	2.5	212.00
	L 61502-04040	2.5	212.00
34 Panel, Inner Corner	R 61703-04040	2.0	87.08
	L 61704-04040	2.0	87.08
35 Cover, Inner Rear Side	R 61815-04030		8.80
	L 61816-04020		8.80
36 Panel, Outer Rocker	R 61411-04031	4.0	84.22
	L 61412-04031	4.0	84.22
37 Reinf, Front Rocker Panel	R 61413-04012	2.5	124.95
	L 61414-04012	2.5	124.95
38 Reinf, Rear Rocker Panel	R 61423-04010	2.0	76.05
	L 61424-04010	2.0	76.05
39 Panel, Roof w/Sunroof	63111-04070	17.0	536.92
w/o Sunroof	63111-04080	17.0	536.92
w/ Roof Rack	63111-04030	17.0	536.92
40 Panel, Front Header w/ Roof Rack	63102-04030	1.0	54.53
w/o Roof Rack	63102-04050	1.0	51.93
41 Reinf, Front Roof Panel w/o Roof Rack	63141-04900	1.0	64.08
42 Reinf, Rear Roof Panel w/o Roof Rack	63141-04010	1.0	56.47
43 Panel, Rear Header w/ Roof Rack	63109-04010	1.0	19.29
w/o Roof Rack	63135-04022	1.0	43.21
44 Vent, Corner Panel	R 62905-04030	1.0	67.51

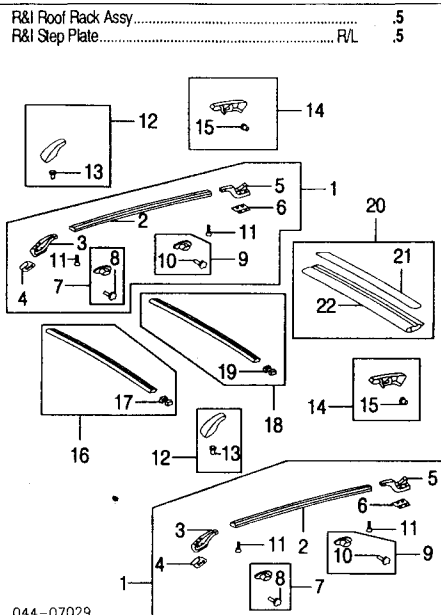


044-06577

45 Panel Assy, Back	64101-04150	#11.0	488.97
#w/Bed Assy Removed, Includes R&R Back Glass, Trim & Seats, w/Roof Removed Deduct 3.0			
46 Bracket, Tool Bag	58785-89106		9.09
#Included w/Back Panel Assy			
47 Panel, Front Floor 2WD	58111-04211		432.21
4WD	58111-04201		432.21
Man Trans	58111-04201		432.21
Auto Trans	58111-04211		432.21
48 Panel, Rear Floor	58311-04900		552.07
49 Sidemember, Front	R 57411-35022		73.34
	L 57412-35022		73.34
50 Sidemember, Rear	R 57415-04900		127.78
	L 57416-04900		127.78
51 Reinf, Sidemember	R 57486-04010		23.15
	L 57487-04011		23.15
52 Reinf, Front Floor	R 57512-04010		24.38
	L 57513-04010		24.38
53 Reinf, Side Floor	R/L 57417-35010		26.46

54 Crossmember, Seat	R 57051-04060		55.56
	L 57052-04070		55.56
55 Brkt, Front Body Mtg	R 57023-35011		68.48
	L 57024-35011		68.48
56 Reinf, Side Floor	R 58117-35010		26.95
	L 58118-35010		26.95
57 Brkt, Inst Panel	58109-35010		20.83
58 Plate, Front Floor	58194-35010		15.23
59 Brkt, Console Mtg	58995-35011		9.09
60 Reinf, Rear Seat Hinge	R/L 58247-35020		10.66
61 Crossmember, Front	57652-04070	1.5	118.32
62 Reinf, Rear Floor	58351-04010		212.00
63 Crossmember, Rear	57606-35060	2.5	288.05

EXTERIOR TRIM DOUBLE CAB

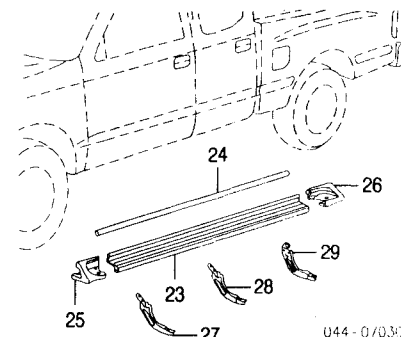


044-07029

1 Rail Assy, Side	R 63407-AD011	.3	261.22
	L 63408-AD011	.3	388.05
2 Rail, Side	R/L 63447-AD010		163.73
3 End, Front Rail	R 63471-AD010		58.70
	L 63472-AD010		58.70
4 Cushion, Front	R 63486-AD010		4.23
	L 63487-AD010		4.23
5 End, Rear Rail	R 63473-AD010		78.88
	L 63474-AD010		78.88
6 Cushion, Rear	R 63488-AD010		6.37
	L 63489-AD010		6.37
7 Stay Assy, Front	R 63453-AD010		41.67
	L 63454-AD010		41.67
8 Cap, Front Retainer (a)	R/L 63498-OC010		8.32
(a) Included w/Front Stay Assy			
9 Stay Assy, Rear	R 63456-AD010		41.67
	L 63457-AD010		41.67
10 Cap, Rear Retainer (b)	R/L 63498-OC010		8.32
(b) Included w/Rear Stay Assy			
11 Retainer, Mtg (4/Side)	R/L 90162-50016		.57
#Included w/Side Rail Assy			
12 Cover Assy, Front End	R 63491-AD010		38.81
	L 63492-AD010		38.81
13 Retainer, Cover	R/L 90467-11094		.86
#Included w/Front End Cover Assy			
14 Cover Assy, Rear End	R 63493-AD010		39.13
	L 63494-AD010		39.13
15 Retainer, Cover (2/Side)	R/L 90467-11094		.86
#Included w/Rear End Cover Assy			
16 Support Assy, Frt Rack	63409-AD011		163.73
17 Retainer, Support	R/L 63479-OC010		.86
#Included w/Front Rack Support Assy			
18 Support Assy, Ctr Rack	63409-AD011		163.73
19 Retainer, Support	R/L 63479-OC010		.86
#Included w/Center Rack Support Assy			
20 Support Assy, Rear Rack	63409-AD020		261.85
21 Protector, Rack	63446-AD010		53.62
22 Retainer, Rack	63459-AD010		226.49
#Included w/Rear Rack Support Assy			

Illustration Located in Next Column

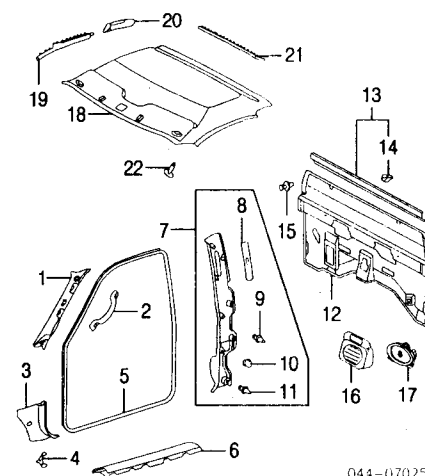
23 Plate, Step	R 51771-04010	1.0	266.25
	L 51772-04010	1.0	266.25
24 Moulding, Step Plate	R/L 51775-04010		27.12
25 Cap, Front Plate	R 51773-04010		48.30
	L 51774-04010		48.30
26 Cap, Rear Plate	R 51779-04010		48.30
	L 51759-04010		48.30
27 Brkt, Front Step Plate	R 51793-04010		36.30
	L 51794-04010		36.30
28 Brkt, Center Step Plate	R 51795-04010		41.01



044-07030

29 Brkt, Rear Step Plate	L 51796-04010		41.01
	R 51797-04010		42.93
	L 51798-04010		42.93

INTERIOR TRIM REGULAR CAB

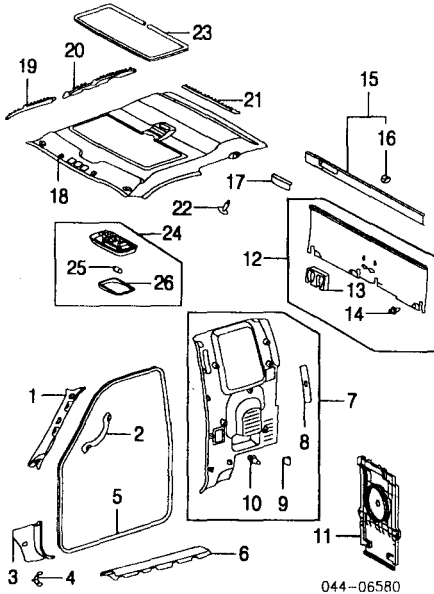


044-07025

1 Garnish Assy, Windshield-See Windshield Section			
2 Grip, Assist	R 74610-04040-B0	.2	30.98
	R 74610-04040-E0	.2	30.98
3 Panel, Cowl Trim			
Charcoal	R 62111-04030-B2	.3	41.67
	L 62112-04030-B2	.3	41.67
Oak	R 62111-04030-E1	.3	41.67
	L 62112-04030-E1	.3	41.67
4 Retainer, Cowl Trim	R/L 62135-35010		2.92
5 W/Strip, Door Opng	R 62311-04020	.5	70.35
	L 62312-04030	.5	70.35
6 Plate, Scuff			
Charcoal	R 67913-04040-B0	.2	67.22
	L 67914-04040-B0	.2	67.22
Oak	R 67913-04040-E0	.2	67.22
	L 67914-04040-E0	.2	67.22
7 Panel Assy, Corner Trim			
Charcoal	R 62511-04080-B0	.4	140.82
	L 62512-04080-B0	.4	140.82
Oak	R 62511-04080-E0	.4	140.82
	L 62512-04080-E0	.4	140.82
8 Cover, Seat Belt Anchor			
Charcoal	R/L 73237-04010-B0		6.20
	R/L 73237-04010-E0		6.20
Oak	R/L 90467-10168		.86
9 Clip, Upper (3/Side)	R/L 90468-05076		.92
10 Clip, Center (4/Side)	R/L 90467-10148		.86
11 Clip, Lower			
#Included w/Corner Trim Panel Assy			
12 Panel, Back Trim			
w/ Speaker			
Charcoal	64271-04090-B0	.5	378.57
	64271-04090-E0	.5	378.57
Oak	64271-04100-B0	.5	388.05
	64271-04100-E0	.5	388.05
13 Garnish Assy, Back			
Charcoal	64261-35020-B2	.3	52.99
	64261-35020-E1	.3	52.99
Oak	90468-05047		.46
14 Clip, Garnish (5)			
#Included w/Back Garnish Assy			
15 Clip, Trim Panel (4)			
Charcoal	90467-06159-B2		1.00
	90467-06159-E2		1.00
Oak			
16 Box, Speaker			
Charcoal	R/L 86269-04010-B0		79.19
	R/L 86269-04010-E0		79.19
Oak	R/L 86160-AD050	.3	39.96
17 Speaker, Rear			
Headliner	63310-04080-B0	3.0	454.30

19	Spacer, Front Rail	R 66413-04010	23.55	454.30
		L 66423-04010	23.55	
20	Spacer, Rear Rail	R 66415-04010	20.18	
		L 66425-04010	20.18	
21	Pad, Rear Headliner	R 63355-04010	23.55	
		L 63356-04010	18.18	
22	Clip, Headliner (2)	90467-06020-B2	1.23	
		90467-06020-E1	1.23	
	Lamp Assy, Room	81240-02030-B1	2	29.78
	Charcoal	81240-12051-E1	2	29.97
	Oak	90981-14011	1.94	
	Bulb	81241-01020	2	7.02
	Lens, Room Lamp	Included w/Room Lamp Assy		

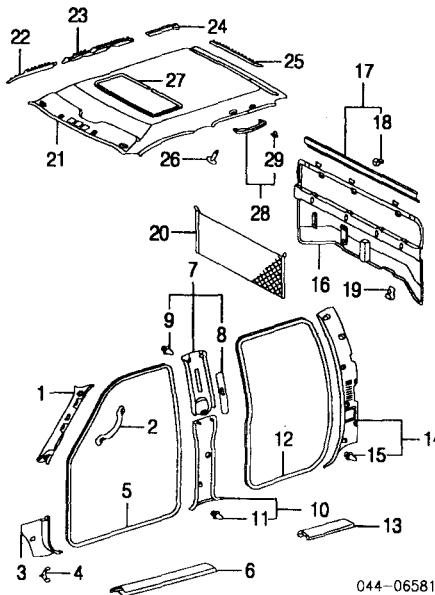
INTERIOR TRIM
XTRA CAB



1	Garnish Assy, Windshield-See Windshield Section			
2	Grip, Assist	R 74610-04040-B0	2	30.98
	Charcoal	R 74610-04040-E0	2	30.98
3	Panel, Cowl Trim	R 62111-04030-B2	3	41.67
	Charcoal	L 62112-04030-B2	3	41.67
	Oak	R 62111-04030-E1	3	41.67
		L 62112-04030-E1	3	41.67
4	Retainer, Cowl Trim	R/L 62135-35010	2	2.92
5	W/Strip, Door Opng	R 62311-04020	5	70.35
		L 62312-04030	5	70.35
6	Plate, Scuff	R 67913-04040-B0	2	67.22
	Charcoal	L 67914-04040-B0	2	67.22
	Oak	R 67913-04040-E0	2	67.22
		L 67914-04040-E0	2	67.22
7	Panel Assy, Side Trim	R 62511-04090-B0	6	169.06
	Charcoal	L 62512-04090-B0	6	169.06
	Oak	R 62511-04090-E0	6	169.06
		L 62512-04090-E0	6	169.06
8	Cover, Seat Belt Anchor	R/L 73237-04010-B0	6	6.20
	Charcoal	R/L 73237-04010-E0	6	6.20
	Oak	R/L 90468-05076	.92	
9	Clip, Front (4/Side)	R/L 90467-10148	.86	
10	Clip, Rear (9/Side)	Included w/Side Trim Panel Assy		
11	Speaker, Rear	R/L 86160-AD060	42.89	
12	Panel Assy, Back Trim			
	Japan Built	64262-04010-B2	5	179.19
	Charcoal	64262-04010-E1	5	179.19
	Oak			
	Non-Japan Built	64262-04011-B2	5	0.00
	Charcoal	64262-04011-E1	5	0.00
	Oak			
13	Holder, Rear Seat Belt			
	Japan Built	73381-04010-B2	16.46	
	Charcoal	73381-04010-E1	16.46	
	Oak			
	Non-Japan Built	73381-04020-B2	17.32	
	Charcoal	73381-04020-E1	17.32	
	Oak	67711-30070	1.64	
14	Clip, Back Panel (10)	Included w/Back Trim Panel Assy		
15	Garnish Assy, Back			
	Charcoal	64261-04050-B0	3	53.62
	Oak	64261-04050-E0	3	53.62
		90468-04134	.69	
16	Clip, Garnish (5)	Included w/Back Garnish Assy		
17	Cover, Back Garnish			
	Charcoal	64275-04030-B0	20.18	
	Oak	64275-04030-E0	20.18	

18	Headliner			
	w/Sunroof			
	Charcoal	63310-04100-B0	4.0	580.45
	Oak	63310-04100-E0	4.0	580.45
	w/o Sunroof			
	w/Map Lamp	63310-04090-B0	3.8	580.45
	Charcoal	63310-04090-E0	3.8	580.45
	Oak			
	w/o Map Lamp	63310-04070-B0	3.8	580.45
	Charcoal	63310-04070-E0	3.8	580.45
	Oak			
19	Spacer, Front Rail	R 66413-04010	23.55	
		L 66423-04010	23.55	
20	Spacer, Rear Rail	R 66415-04030	33.47	
		L 66425-04030	33.47	
21	Pad, Rear Headliner	R 63355-04020	23.55	
		L 63356-04020	18.18	
22	Clip, Headliner (2)	90467-06020-B2	1.23	
	Charcoal	90467-06020-E1	1.23	
23	Welt, Sunroof-See Sunroof Section			
24	Lamp Assy, Room	81240-02030-B1	2	29.78
	Charcoal	81240-12051-E1	2	29.97
	Oak	90981-14011	1.94	
25	Bulb	81241-01020	2	7.02
26	Lens, Room Lamp	Included w/Room Lamp Assy		

INTERIOR TRIM
DOUBLE CAB



1	Garnish Assy, Windshield-See Windshield Section			
2	Grip, Assist	R 74610-04040-B0	2	30.98
	Charcoal	R 74610-04040-E0	2	30.98
3	Panel, Cowl Trim	R 62111-04030-B2	3	41.67
	Charcoal	L 62112-04030-B2	3	41.67
	Oak	R 62111-04030-E1	3	41.67
		L 62112-04030-E1	3	41.67
4	Retainer, Cowl Trim	R/L 62135-35010	2	2.92
5	W/Strip, Front Door Opng	R 62311-04020	5	70.35
		L 62312-04030	5	70.35
6	Plate, Front Scuff	R 67913-04040-B0	2	67.22
	Charcoal	L 67914-04040-B0	2	67.22
	Oak	R 67913-04040-E0	2	67.22
		L 67914-04040-E0	2	67.22
7	Panel Assy, Upr Center Trim			
	Charcoal	R 62411-04010-B0	#3	53.62
		L 62412-04010-B0	#3	53.62
	Oak	R 62411-04010-E0	#3	53.62
		L 62412-04010-E0	#3	53.62
	#Includes R&R Lower Center Trim Panel			
8	Cover, Seat Belt Anchor	R/L 73237-04010-B0	6.20	
	Charcoal	R/L 73237-04010-E0	6.20	
	Oak	R/L 90467-10168	.86	
9	Clip, Trim Panel (2/Side)	Included w/Upper Center Trim Panel Assy		
10	Panel Assy, Lwr Center Trim			
	Charcoal	R 62413-04010-B0	2	53.62
		L 62414-04010-B0	2	53.62
	Oak	R 62413-04010-E0	2	53.62
		L 62414-04010-E0	2	53.62
11	Clip, Trim Panel (2/Side)	R/L 90467-10161	.80	
	Included w/Lower Center Trim Panel Assy			
12	W/Strip, Rear Door Opng	R 62331-04010	5	54.73
		L 62332-04010	5	54.73
13	Plate, Rear Scuff	R/L 67917-04010-B0	2	33.47
	Charcoal	R/L 67917-04010-E0	2	33.47
14	Panel Assy, Rear Pillar Trim	R 62511-04070-B0	4	140.82

	Oak	L 62512-04070-B0	4	140.82
		R 62511-04070-E0	4	140.82
		L 62512-04070-E0	4	140.82
15	Clip, Trim Panel (7/Side)	R/L 90467-10168	.86	
	Included w/Rear Pillar Trim Panel Assy			
16	Panel, Back Trim			
	Charcoal	64271-04080-B0	5	457.45
	Oak	64271-04080-E0	5	457.45
17	Garnish Assy, Back			
	Charcoal	64261-35020-B2	3	52.99
	Oak	64261-35020-E1	3	52.99
		90468-05047	.46	
18	Clip, Garnish (5)	Included w/Back Garnish Assy		
19	Hook, Cargo Net (4)			
	Charcoal	64267-35010-B0	12.06	
	Oak	64267-35010-E0	12.06	
20	Net, Cargo	58299-AD010	176.99	
21	Headliner			
	w/Sunroof			
	Charcoal	63310-04120-B0	5.0	697.20
	Oak	63310-04120-E0	5.0	697.20
	w/o Sunroof			
	Charcoal	63310-04110-B0	4.8	697.20
	Oak	63310-04110-E0	4.8	697.20
22	Spacer, Front Rail	R 66413-04010	23.55	
		L 66423-04010	23.55	
23	Spacer, Center Rail	R 66415-04060	34.72	
		L 66425-04060	34.72	
24	Spacer, Rear Rail	R 66415-04050	30.24	
		L 66425-04050	30.24	
25	Pad, Rear Headliner	R 63355-04020	23.55	
		L 63356-04020	18.18	
26	Clip, Headliner (2)	90467-06020-B2	1.23	
	Charcoal	90467-06020-E1	1.23	
27	Welt, Sunroof-See Sunroof Section			
28	Grip Assy, Rear Assist	R/L 74610-04030-B0	2	20.03
	Charcoal	R/L 74610-04030-E0	2	20.03
29	Hook, Coat			
	Charcoal	R/L 74631-35010-B2	2	1.49
	Oak	R/L 74631-35010-E0	2	1.49
	Included w/Rear Assist Grip Assy			
	Lamp Assy, Room	81240-02030-B1	2	29.78
	Charcoal	81240-12051-E1	2	29.97
	Oak	90981-14011	1.94	
	Bulb	81241-01020	2	7.02
	Lens, Room Lamp	Included w/Room Lamp Assy		

FRONT SEAT
BENCH SEAT

R&L Seat Assy	4	
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044-06582

1	Adjuster, Seat Track	R 72110-04010	#5	113.00
		L 72120-04010	#5	124.38
2	Cable, Adjuster Control	72210-35010	23.95	

BUCKET SEAT
PASSENGER SIDE

R&L Seat Assy	3	
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044-06583

1	Adjuster, Outer Seat Track	72011-04060	#5	227.07
	Regular Cab	72011-04080	#5	245.78
	Xtra Cab	72011-04090	#5	227.07
2	Adjuster, Inner Seat Track	72012-04060	#5	227.07
	Regular Cab	72012-35170	#5	293.03
	Xtra Cab, Double Cab			
	#R&R Complete .7			
3	Pipe, Connecting	72501-04010	19.03	
4	Wire, Adjusting	72301-04010	3.77	
5	Cap, Seat Track			
	Charcoal	R 72137-04030-B0	4.14	
		L 72137-04010-B2	5.20	
	Oak	R 72137-04030-E0	4.14	
		L 72137-04010-E0	5.20	

TOYOTA TACOMA 2001-02

FRONT SEAT Cont'd

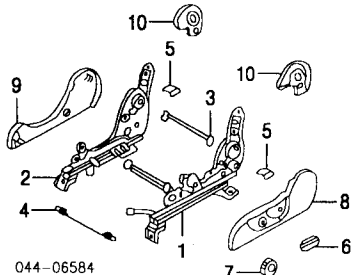
BUCKET SEAT

PASSENGER SIDE Cont'd

6	Handle, Recliner Adjuster			
	Charcoal	72525-04040-B2	5.20	
	Oak	72525-04040-E0	5.20	
7	Cover, Outer Trim			
	Charcoal	71811-04010-B2	2	58.70
	Oak	71811-04010-E0	2	58.70
8	Cover, Inner Trim			
	Charcoal	71861-04010-B2	2	41.33
	Oak	71861-04010-E0	2	41.33
9	Cover, Inner Recliner			
	Charcoal	R 71875-04040-B0		13.89
		L 71867-04010-B2		12.35
		R 71875-04040-E0		13.89
		L 71867-04010-E0		12.38

BUCKET SEAT DRIVER SIDE

R&I Seat Assy..... 3

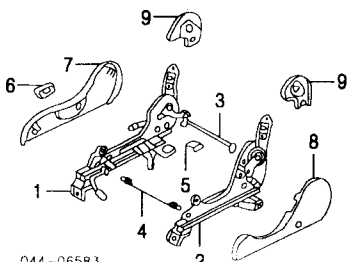


044-06584

1	Adjuster, Outer Seat Track			
	Regular Cab	72012-04060	#5	227.07
	Xtra Cab, Double Cab	72012-35170	#5	293.03
2	Adjuster, Inner Seat Track			
	Regular Cab	72021-04010	#5	208.35
	Xtra Cab, Double Cab			
	w/ Sport Seats	72022-35080	#5	208.35
	w/o Sport Seats	72022-04030	#5	208.35
	#R&R Complete .7			
3	Pipe, Connecting	72501-04010		19.03
4	Wire, Adjusting			
	w/ Sport Seats	72301-04020		3.77
	w/o Sport Seats	72301-04010		3.77
5	Cap, Seat Track			
	Charcoal	R 72138-04010-B2		5.20
		L 72137-04030-B0		4.14
	Oak	R 72138-04010-E0		5.20
		L 72137-04030-E0		4.14
6	Handle, Recliner Adjuster			
	Charcoal	72526-04010-B2		5.20
	Oak	72526-04010-E0		5.20
7	Knob, Vertical Adjuster			
	Charcoal	72457-06010-B6		9.95
	Oak	72457-06010-E3		9.95
8	Cover, Outer Trim			
	w/ Sport Seats			
	Charcoal	71812-35020-B2	2	44.81
	Oak	71812-35020-E0	2	44.81
	w/o Sport Seats			
	Charcoal	71812-04010-B2	2	58.70
	Oak	71812-04010-E0	2	58.70
9	Cover, Inner Trim			
	Charcoal	71862-04010-B2	2	41.33
	Oak	71862-04010-E0	2	41.33
10	Cover, Inner Recliner			
	Charcoal	R 71868-04010-B2		12.35
		L 71876-04010-B2		13.89
		R 71868-04010-E0		12.38
		L 71876-04010-E0		13.92

SPLIT SEAT PASSENGER SIDE

R&I Seat Assy..... 3



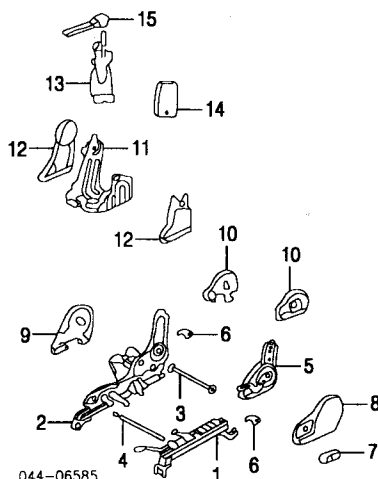
044-06583

1	Adjuster, Otr Seat Track	72011-04070	#5	245.78
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2	Adjuster, Inr Seat Track	72021-04030	#5	209.20
	#R&R Complete .7			
3	Pipe, Connecting	72501-04010		19.03
4	Wire, Adjusting	72301-04010		3.77
5	Cap, Seat Track			
	Charcoal	R 72137-04030-B0		4.14
		L 72137-04010-B2		5.20
		R 72137-04030-E0		4.14
		L 72137-04010-E0		5.20
6	Handle, Recliner Adjuster			
	Charcoal	72525-04040-B2		5.20
	Oak	72525-04040-E0		5.20
7	Cover, Outer Trim			
	Charcoal	71811-04010-B2	2	58.70
	Oak	71811-04010-E0	2	58.70
8	Cover, Inner Trim			
	Charcoal	71861-04010-B2	2	41.33
	Oak	71861-04010-E0	2	41.33
9	Cover, Inner Recliner			
	Charcoal	R 71875-04010-B0		13.92
		L 71867-04010-B2		12.35
		R 71875-04010-E0		13.92
		L 71867-04010-E0		12.38

SPLIT SEAT DRIVER SIDE

R&I Seat Assy..... .3



044-06585

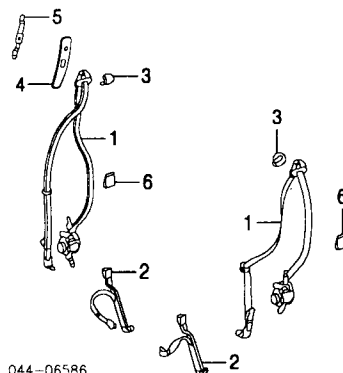
1	Adjuster, Otr Seat Track	72120-04030	#5	135.78
2	Adjuster, Inr Seat Track	72022-04070	#5	208.03
	#R&R Complete .7			
3	Rod, Connecting	72501-04020		19.03
4	Wire, Adjusting	72301-04010		3.77
5	Adjuster, Otr Recliner	72520-04010		132.55
6	Cap, Seat Track			
	Charcoal	R 72138-04010-B2		5.20
		L 72137-04030-B0		4.14
	Oak	R 72138-04010-E0		5.20
		L 72137-04030-E0		4.14
7	Handle, Recliner Adjuster			
	Charcoal	72526-04010-B2		5.20
	Oak	72526-04010-E0		5.20
8	Cover, Outer Trim			
	Charcoal	71812-04020-B2	2	11.80
	Oak	71812-04020-E0	2	11.80
9	Cover, Inner Trim			
	Charcoal	71862-04020-B2	2	27.44
	Oak	71862-04020-E0	2	27.44
10	Cover, Inner Recliner			
	Charcoal	R 71868-04020-B2		15.40
		L 71876-04020-B2		13.89
		R 71868-04020-E0		15.40
		L 71876-04020-E0		13.92
		71162-04040		55.84
11	Brkt, Lower Seat Back			
12	Cover, Seat Cushion			
	Charcoal	R 72991-04050-B0		25.66
		L 72992-04010-B0		25.66
	Oak	R 72991-04050-E0		25.66
		L 72992-04010-E0		25.66
		72809-04030		214.55
13	Lock, Armrest			
14	Cover, Lock			
	Charcoal	72551-0C010-B1		18.01
	Oak	72551-0C010-E0		18.01
15	Handle, Lock			
	Charcoal	72525-0C010-B1		4.57
	Oak	72525-0C010-E0		4.57

SEAT BELTS

FRONT BENCH SEAT

Illustration Located in Next Column

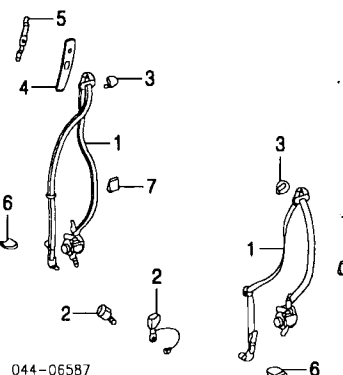
1	Belt, Shoulder			
---	----------------	--	--	--



044-06586

Charcoal	R 73210-04120-B0	#3	114.16
	L 73220-04130-B0	#3	114.16
Oak	R 73210-04120-E0	#3	114.16
	L 73220-04130-E0	#3	114.16
#w/Corner Trim or Side Trim Removed			
Belt/Buckle, Center			
Charcoal	R 73230-04110-B0	.3	50.19
	L 73240-04120-B0	.3	31.22
Oak	R 73230-04110-E0	.3	50.19
	L 73240-04120-E0	.3	31.22
Cap, Belt Anchor			
Japan Built			
Charcoal	R/L 73178-33020-B1		4.80
Oak	R/L 73178-33020-E0		4.77
Non-Japan Built			
Charcoal	R/L 73178-AA010-B1		6.00
Oak	R/L 73178-AA010-E1		6.00
Cover, Seat Belt Anchor-See Cab Section			
Adjuster, Seat Belt	R/L 73200-04020		47.01
Cover, Seat Belt Hole			
Charcoal	R/L 73297-04010-B0		9.23
Oak	R/L 73297-04010-E0		9.23

FRONT BUCKET SEATS

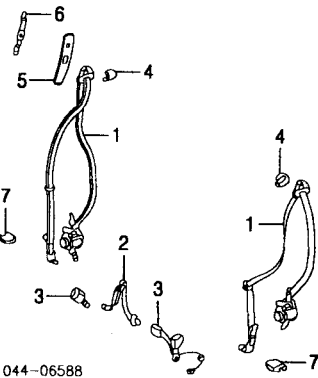


044-06587

1	Belt, Shoulder			
	Regular Cab			
	Charcoal	R 73210-04120-B0	#3	114.16
		L 73210-04130-B0	#3	114.16
	Oak	R 73210-04120-E0	#3	114.16
		L 73220-04130-E0	#3	114.16
	Xtra Cab			
	Charcoal	R 73210-04130-B0	#3	114.16
		L 73220-04140-B0	#3	114.16
	Oak	R 73210-04130-E0	#3	114.16
		L 73220-04140-E0	#3	114.16
	Double Cab			
	Charcoal	01 R 73210-04110-B0	#3	114.16
		L 73220-04120-B0	#3	114.16
		02 R 73210-04140-B0	#3	144.60
		L 73220-04140-B0	#3	114.16
		01 R 73210-04110-E0	#3	114.16
		L 73220-04120-E0	#3	114.16
		02 R 73210-04110-E0	#3	114.16
		L 73220-04140-E0	#3	114.16
	#w/Corner Trim, Side Trim or Upper Center Pillar Trim Removed			
2	Buckle, Seat Belt			
	Charcoal	R 73230-04120-B0	.3	0.00
		L 73240-04130-B0	.3	0.00
	Oak	R 73230-04120-E0	.3	0.00
		L 73240-04130-E0	.3	0.00
3	Cap, Belt Anchor			
	Japan Built			
	Charcoal	R/L 73178-33020-B1		4.80
	Oak	R/L 73178-33020-E0		4.77
	Non-Japan Built			
	Charcoal	R/L 73178-AA010-B1		6.00
	Oak	R/L 73178-AA010-E1		6.00
4	Cover, Seat Belt Anchor-See Cab Section			

5 Adjuster, Seat Belt	R/L 73200-04020	47.01
6 Cover, Lower Anchor		
Xtra Cab, Double Cab		
Charcoal	R/L 73139-89101-B3	5.40
Oak	R/L 73139-89101-E2	5.43
7 Cover, Seat Belt Hole		
Regular Cab		
Charcoal	R/L 73297-04010-B0	9.23
Oak	R/L 73297-04010-E0	9.23

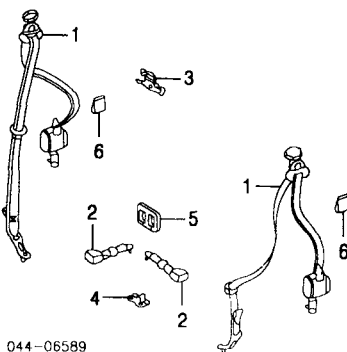
FRONT SPLIT SEAT



044-06588

1 Belt, Shoulder			
Charcoal	R 73210-04130-B0	#.3	114.16
	L 73220-04140-B0	#.3	114.16
Oak	R 73210-04130-E0	#.3	114.16
	L 73220-04140-E0	#.3	114.16
#w/Corner Trim or Side Trim Removed			
2 Belt, Center			
Charcoal	73130-04040-B0	.3	35.74
Oak	73130-04040-E0	.3	35.74
3 Buckle, Seat Belt			
Charcoal	R 73230-04120-B0	.3	0.00
	L 73240-04140-B0	.3	0.00
Oak	R 73230-04120-E0	.3	0.00
	L 73240-04140-E0	.3	0.00
4 Cap, Belt Anchor			
Japan Built			
Charcoal	R/L 73178-33020-B1	4.80	
Oak	R/L 73178-33020-E0	4.77	
Non-Japan Built			
Charcoal	R/L 73178-AA010-B1	6.00	
Oak	R/L 73178-AA010-E1	6.00	
5 Cover, Seat Belt Anchor-See Cab Section			
6 Adjuster, Seat Belt	R/L 73200-04020	47.01	
7 Cover, Lower Anchor			
Charcoal	R/L 73139-89101-B3	5.40	
Oak	R/L 73139-89101-E2	5.43	

REAR XTRA CAB

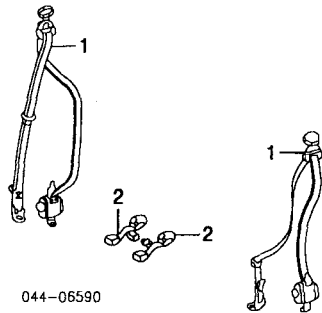


044-06589

1 Belt, Shoulder			
Japan Built			
Charcoal	R 73360-04040-B0	#.3	111.20
	L 73370-04040-B0	#.3	111.20
Oak	R 73360-04040-E0	#.3	111.20
	L 73370-04040-E0	#.3	111.20
Non-Japan Built			
Charcoal	R 73360-04030-B0	#.3	0.00
	L 73370-04030-B0	#.3	0.00
Oak	R 73360-04030-E0	#.3	0.00
	L 73370-04030-E0	#.3	0.00
#w/Side Trim Panel Removed			
2 Buckle, Seat Belt			
Japan Built			
Charcoal	R/L 73380-04030-B0	.3	17.70
Oak	R/L 73380-04030-E0	.3	17.70
Non-Japan Built			
Charcoal	R/L 73380-04020-B0	.3	0.00
Oak	R/L 73380-04020-E0	.3	0.00

3 Brkt, Upper Anchor	73709-35010	12.03
4 Brkt, Lower Anchor	73709-35020	10.46
5 Holder, Rear Seat Belt-See Cab Section		
6 Cover, Seat Belt Hole		
Charcoal	R/L 73297-0C010-B1	9.29
Oak	R/L 73297-0C010-E0	9.29

REAR DOUBLE CAB



044-06590

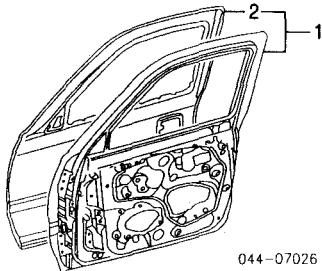
1 Belt, Shoulder			
Charcoal	R 73360-04020-B0	#.3	114.63
	L 73370-04020-B0	#.3	114.63
Oak	R 73360-04020-E0	#.3	114.63
	L 73370-04020-E0	#.3	114.63
#w/Rear Pillar Trim Panel Removed			
2 Belt/Buckle, Center			
Charcoal	R 73470-04010-B0	.3	26.18
	L 73480-04010-B0	.3	40.85
Oak	R 73470-04010-E0	.3	26.18
	L 73480-04010-E0	.3	40.85

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside			
Regular Cab, Xtra Cab	R/L	2.2	
Double Cab	R/L	2.2	
Add for Jambos & Interior	R/L	1.0	
Add for Jambos	R/L	.5	
R&I Door Assy	R/L	.5	
Section Door Repair Panel	R/L	#4.8	
#Time is to Cut at Belt Line			
Add to R&I/R&R Door Shell or Repair Panel			
w/Pwr Windows	R/L	.3	



044-07026

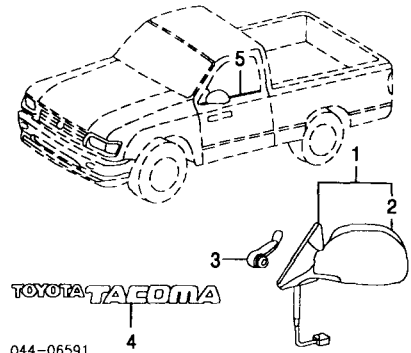
1 Shell Assy, Door			
Regular Cab, Xtra Cab	R 67001-04130	3.5	674.18
	L 67002-04120	3.5	674.18
Double Cab	R 67001-04130	3.5	674.18
	L 67002-04120	3.5	674.18
2 Panel, Door Repair			
Regular Cab, Xtra Cab	R 67111-04051	5.8	252.47
	L 67112-04061	5.8	252.47
Double Cab	R 67111-04051	5.8	252.47
	L 67112-04061	5.8	252.47
#Included w/Door Shell Assy			

EXTERIOR TRIM

Refinish Mirror Assy	R/L	.6	
R&I Mirror Assy			
Manual	R/L	.3	
Power	R/L	#.7	
#Includes R&I Trim Panel			
R&I Outer Belt W/Strip	R/L	#1.0	
#Includes R&I Mirror & Trim Panel			

Illustration Located in Next Column

1 Mirror Assy, Rear View			
Manual			

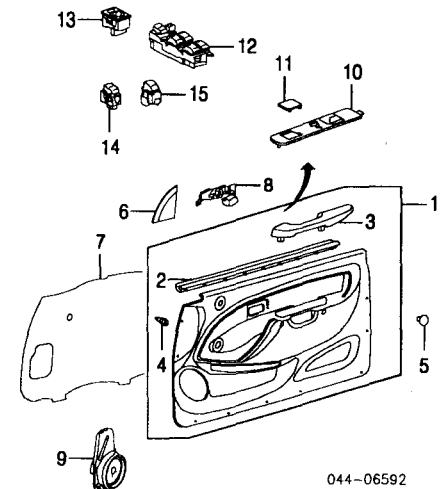


044-06591

Base Black	R 87910-04080	.3	120.72
	L 87940-04090	.3	120.72
Black (Code 209)	R 87910-04090-C0	.3	134.62
	L 87940-04100-C0	.3	134.62
Red			
Code 3L5	R 87910-04090-D1	.3	134.62
	L 87940-04100-D1	.3	134.62
Code 3P1	R 87910-04090-D2	.3	134.62
	L 87940-04100-D2	.3	134.62
Silver (Code 1C8)	R 87910-04090-B0	.3	134.62
	L 87940-04100-B0	.3	134.62
Power			
Chrome	R 87910-35840	#.3	172.84
	L 87940-35751	#.3	172.84
Paint to Match	R 87910-35580	#.3	172.84
	L 87940-35551	#.3	172.84
#w/Trim Panel Removed			
2 Glass, Power Mirror	R 87931-35840	34.84	
	L 87961-35751	34.68	
#Included w/Rear View Mirror Assy			
3 Knob, Mirror Control			
Man Mirror	R/L 87918-04010	12.86	
4 Nameplate (Adhesive)			
"TOYOTA TACOMA"			
2001	R/L 75473-04010	.2	27.12
2002			
Black	R/L 75473-04030-C0	.2	27.09
Red	R/L 75473-04030-D0	.2	27.09
5 W/Strip, Outer Belt	R 68160-04020	#.3	16.85
	L 68210-04020	#.3	16.85
#w/Mirror & Trim Panel Removed			

INTERIOR TRIM

R&I Trim Panel R/L .4
NOTE: All Parts in this section are included in R&I Trim Panel unless noted otherwise.



044-06592

1 Panel Assy, Trim			
Man Windows			
w/Cloth Trim			
Charcoal	R 67610-04220-B0	.6	229.69
	L 67620-04240-B0	.6	229.69
Oak	R 67610-04220-E0	.6	229.69
	L 67620-04240-E0	.6	229.69
w/o Cloth Trim			
Charcoal	R 67610-04240-B0	.6	287.08
	L 67620-04260-B0	.6	287.08
Oak	R 67610-04240-E0	.6	287.08
	L 67620-04260-E0	.6	287.08
Pwr Windows			
Charcoal	R 67610-04230-B0	.6	229.69
	L 67620-04250-B0	.6	229.69
Oak	R 67610-04230-E0	.6	229.69
	L 67620-04250-E0	.6	229.69

FRONT DOOR Cont'd

INTERIOR TRIM Cont'd

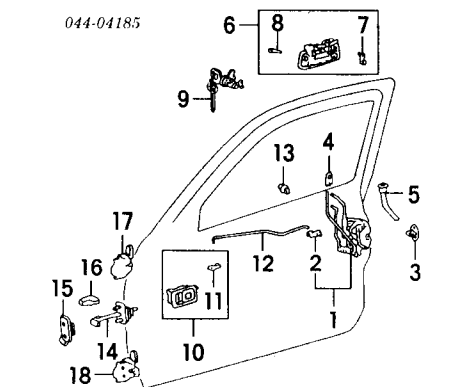
2 W/Strip, Inner Belt	R/L 68171-35120	16.65
3 Armrest		
Charcoal	R 74210-04030-B0	2 69.11
Oak	L 74210-04030-B0	2 57.73
Oak	R 74210-04030-E0	2 69.11
Oak	L 74210-04010-E0	2 69.11
4 Clip, Trim Panel (9/Side)	R/L 90467-09206	.83
*Included w/Trim Panel Assy		
5 Cap, Panel Retainer (2/Side)		
Charcoal	R/L 67772-04030-B0	2.11
Oak	R/L 67772-04030-E0	2.11
6 Garnish, Inner Mirror		
Man Mirror	R 67491-04040	20.23
Pwr Mirror	L 67492-04040	20.23
Pwr Mirror	R 67491-AD010	12.95
Pwr Mirror	L 67492-AD010	12.95
7 Shield, Moisture		
Man Windows	R/L 67831-04040	# 9.60
Pwr Windows	R/L 67831-04050	# 9.60
8 Speaker, Upr Door	R 86160-AD030	#2 28.45
Speaker, Upr Door	L 86160-AD040	#2 28.45
Speaker, Lwr Door	R 86160-AD010	#2 37.26
Speaker, Lwr Door	L 86160-AD020	#2 37.26
*w/Trim Panel Removed, Not Included in R&R Trim Panel		
10 Panel, Door Switch		
Regular Cab, Xtra Cab		
Charcoal	R 74201-35010-B0	2 33.12
Oak	L 74202-35020-B0	2 36.61
Oak	R 74201-35010-E0	2 33.12
Oak	L 74202-35020-E0	2 36.61
Double Cab		
Charcoal	R 74201-35010-B0	2 33.12
Oak	L 74202-35010-B0	2 29.41
Oak	R 74201-35010-E0	2 33.12
Oak	L 74202-35010-E0	2 29.41
11 Cover, Switch Hole		
Man Mirror		
Charcoal	L 55524-35010-B2	5.34
Oak	L 55524-35010-E1	5.34
12 Switch, Master Window		
Regular Cab, Xtra Cab	L 84820-04010	232.50
Double Cab	L 84820-04020	315.46
13 Switch, Power Mirror	L 84870-08010	111.06
14 Switch, Power Window	R 84820-16060	139.44
15 Switch, Power Lock	R 84930-14090	49.84

HARDWARE

Refinish Outside Handle	R/L	5
Refinish Upper Hinge	R/L	2
Refinish Lower Hinge	R/L	2
R&I Outside Handle	R/L	#7

*Includes R&I Trim Panel

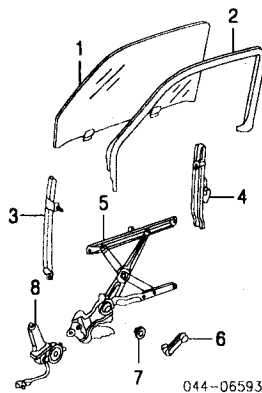
044-04185



1 Latch Assy, Door		
Man Lock	R 69310-04010	#3 107.26
Pwr Locks	L 69320-04010	#3 118.95
Pwr Locks	R 69030-04010	#3 245.13
Pwr Locks	L 69040-04010	#3 245.13
*w/Trim Panel Removed		
2 Clip, Door Latch (a)		
Orange	69759-20080	1.71
Pink	69759-20090	1.71
*Included w/Door Latch Assy		
(a) As Required		
3 Striker, Door Latch	R/L 69410-AC010	2 13.75
4 Knob, Lock		
Charcoal	R/L 69741-04010-B3	3.17
Oak	R/L 69741-04010-E3	3.17
5 Holder, Lock Knob	R 69751-35010	5.40
Holder, Lock Knob	L 69752-35010	5.40
6 Handle Assy, Outside		
Base Black	R 69210-35020	#3 78.57
Black (Code 209)	L 69220-35020	#3 78.57
Black (Code 209)	R 69210-35070-C0	#3 78.57
Chrome	L 69220-35070-C0	#3 78.57
Chrome	R 69210-35030	#3 78.57
Red	L 69220-35030	#3 78.57
Code 3L5	R 69210-35070-D1	#3 78.57

Code 3P1	L 69220-35070-D1	#3 78.57
Silver (Code 1C8)	R 69210-35070-D2	#3 78.57
	L 69220-35070-D2	#3 78.57
	R 69210-35070-B0	#3 78.57
	L 69220-35070-B0	#3 78.57
*w/Trim Panel Removed		
7 Clip, Outside Handle	R 69293-12060	4.60
Clip, Outside Handle	L 69293-12050	4.60
8 Bumper, Handle (2/Side)	R/L 90541-04014	.66
*Included w/Outside Handle Assy		
9 Cylinder, Door Lock	R 69051-35070	#3 46.34
Cylinder, Door Lock	L 69052-35070	#3 46.34
*Included w/Complete Lock Set-listed in Steering Wheel/Column Section		
*w/Trim Panel Removed, Included in R&R Outside Handle		
10 Handle Assy, Inside		
Charcoal	R 69205-10070-B2	#2 20.21
Oak	L 69206-10070-B2	#2 20.21
Oak	R 69205-10070-E2	#2 20.23
Oak	L 69206-10070-E2	#2 20.23
*w/Trim Panel Removed		
11 Clip, Inr Handle	R 69759-20070	1.60
Clip, Inr Handle	L 69759-20060	1.60
*Included w/Inside Handle Assy		
12 Rod, Lock	R 69711-04030	7.06
Rod, Lock	L 69712-04030	7.06
13 Clamp, Lock Rod	R/L 69748-89101	.91
14 Check, Door	R 68610-04010	#2 48.82
Check, Door	L 68620-04010	#2 55.27
*w/Trim Panel Removed		
15 Cover, Front Check	R/L 68621-35010	5.43
Cover, Upper Check	R 68621-35020	2.06
Cover, Upper Check	L 68622-35010	2.06
17 Hinge, Upper	R/L 68740-34010	#2 39.13
Hinge, Lower	R/L 68730-34010	#2 39.13
*w/Door Assy Removed		

GLASS & PARTS



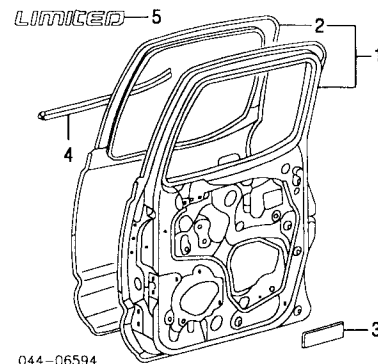
1 Glass, Door		
Toyota	R 68101-04070	1.2 127.12
Toyota	L 68102-04070	1.2 127.12
NAGS (Green)	R/L FD05471-2GT	1.2 365.15
Run, Glass	R 68141-04010	#3 94.93
Run, Glass	L 68151-04010	#3 94.93
*w/Glass Removed		
3 Channel, Front Glass	R 67401-04010	32.50
Channel, Front Glass	L 67402-04010	32.50
4 Channel, Rear Glass	R 67403-04010	41.95
Channel, Rear Glass	L 67404-04010	41.95
5 Regulator, Window		
Manual	R 69810-04080	#8 77.48
Manual	L 69820-04080	#8 77.48
Power	R 69801-35100	#1.0 77.48
Power	L 69802-35090	#1.0 77.48
*w/Glass Removed Deduct .6		
6 Handle, Regulator		
Charcoal	R/L 69260-04020-B3	12.99
Oak	R/L 69260-04020-E1	12.99
7 Bezel, Handle	R/L 69268-20020	1.40
8 Motor, Regulator	R 85710-35080	#1.0 254.93
Motor, Regulator	L 85720-35040	#1.0 254.93
*Includes R&R Regulator, w/Glass Removed Deduct .6		

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Door Outside	R/L	2.0
Add for Jambs & Interior	R/L	1.0
Add for Jambs	R/L	.5
R&I Door Assy	R/L	.5
Section Door Repair Panel	R/L	#4.5
Add to R&I R&R Door Shell or Repair Panel		
w/Pwr Windows	R/L	.3
R&I Outer Belt W/Strip	R/L	#7
*Includes R&I Trim Panel		



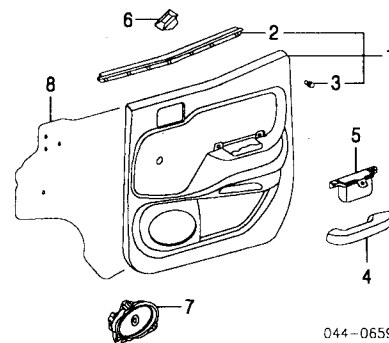
044-06594

1 Shell Assy, Door	R 67003-04020	3.3 544.42
Shell Assy, Door	L 67004-04020	3.3 544.42
2 Panel, Door Repair	R 67113-04010	5.5 237.36
Panel, Door Repair	L 67114-04010	5.5 191.93
*Included w/Door Shell Assy		
3 Pad, Silencer	R/L 67816-04020	11.20
4 W/Strip, Outer Belt	R 68180-04010	#3 16.65
W/Strip, Outer Belt	L 68230-04010	#3 16.65
*w/Trim Panel Removed		
5 Nameplate (Adhesive)	R/L N.A.	.2 0.00
*LIMITED		

INTERIOR TRIM

R&I Trim Panel R/L .4

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



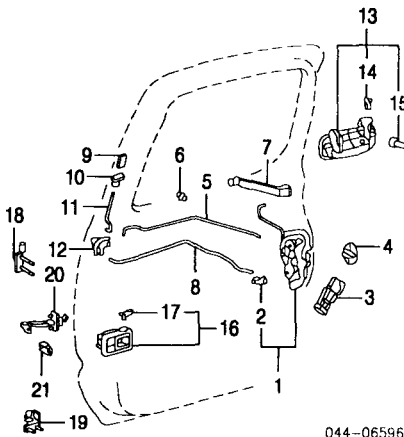
044-06595

1 Panel Assy, Trim		
Man Windows		
Charcoal	R 67630-04010-B1	.6 236.61
Oak	L 67640-04010-B1	.6 236.61
Oak	R 67630-04010-E1	.6 236.61
Oak	L 67640-04010-E1	.6 236.61
Pwr Windows		
Charcoal	R 67630-04020-B1	.6 236.61
Oak	L 67640-04020-B1	.6 236.61
Oak	R 67630-04020-E1	.6 236.61
Oak	L 67640-04020-E1	.6 236.61
2 W/Strip, Inner Belt	R 68173-35030	16.65
W/Strip, Inner Belt	L 68174-35020	16.65
3 Clip, Trim Panel (7/Side)	R/L 90467-09206	.83
*Included w/Trim Panel Assy		
4 Armrest		
Charcoal	R 74250-04010-B0	.2 51.10
Oak	L 74260-04010-B0	.2 51.10
Oak	R 74250-04010-E0	.2 51.10
Oak	L 74260-04010-E0	.2 51.10
5 Handle, Pull		
Charcoal	R/L 74811-04010-B0	20.49
Oak	R/L 74811-04010-E0	20.49
6 Switch, Power Window		
Charcoal	R/L 84810-AA010-B1	.2 47.33
Oak	R/L 84810-AA010-E0	.2 50.91
7 Speaker, Rear	R 86160-AD070	#2 38.96
Speaker, Rear	L 86160-AD080	#2 38.96
8 Shield, Moisture	R/L 67841-04010	# 9.15
*w/Trim Panel Removed, Not Included in R&R Trim Panel		

HARDWARE

Refinish Outside Handle	R/L	5
Refinish Upper Hinge	R/L	2
Refinish Lower Hinge	R/L	2
R&I Outside Handle	R/L	#7

*Includes R&I Trim Panel



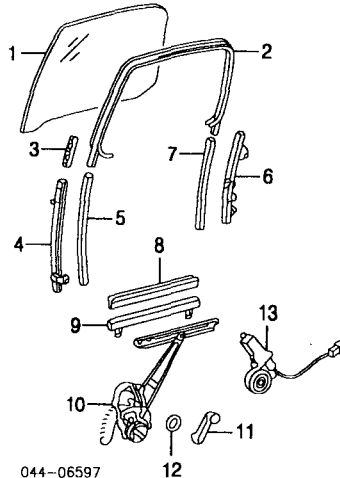
044-06596

1 Latch Assy, Door			
Man Lock	R 69330-04010	#3	107.26
	L 69340-04010	#3	107.26
Pwr Locks	R 69305-04020	#3	107.26
	L 69306-04020	#3	107.26
#w/Trim Panel Removed			
2 Clip, Door Latch (2/Side)	R 69759-20090	1.71	
	L 69759-20080	1.71	
#Included w/Door Latch Assy			
3 Actuator, Lock	R 69130-04010	#3	91.48
	L 69140-04010	#3	91.48
#w/Trim Panel Removed			
4 Striker, Door Latch	R 69410-0C020	2	8.26
5 Rod, Inside Handle	R 69713-04010	7.06	
	L 69714-04010	7.06	
6 Clamp, Rod (2/Side)	R 69749-89101	.91	
7 Protector, Rod	R 69727-04010	12.92	
	L 69728-04010	12.92	
8 Rod, Lock	R 69737-04010	7.23	
	L 69738-04010	7.23	
9 Knob, Lock			
Charcoal	R/L 69741-04010-B3	3.17	
Oak	R/L 69741-04010-E3	3.17	
10 Guide, Lock Knob	R/L 69736-16050	7.09	
11 Rod, Lock Knob	R/L 69735-04010	7.06	
12 Bellcrank, Lock Rod	R/L 69753-10010	6.72	
13 Handle Assy, Outside			
Base Black	R 69230-35080	#3	78.57
	L 69240-35080	#3	78.57
Black (Code 209)	R 69230-35090-C0	#3	78.57
	L 69240-35090-C0	#3	78.57
Chrome	R 69230-35070	#3	78.57
	L 69240-35070	#3	78.57
Red			
Code 3L5	R 69230-35090-D0	#3	78.57
	L 69240-35090-D0	#3	78.57
Code 3P1	R 69230-35090-D1	#3	78.57
	L 69240-35090-D1	#3	78.57
Silver (Code 1C8)	R 69230-35090-B0	#3	78.57
	L 69240-35090-B0	#3	78.57
#w/Trim Panel Removed			
14 Clip, Outside Handle	R 69293-12030	1.91	
	L 69293-12040	1.91	
15 Bumper, Handle (2/Side)	R/L 90541-04014	.66	
#Included w/Outside Handle Assy			
16 Handle Assy, Inside			
Charcoal	R 69205-10070-B2	#2	20.21
	L 69206-10070-B2	#2	20.21
Oak	R 69205-10070-E2	#2	20.23
	L 69206-10070-E2	#2	20.23
#w/Trim Panel Removed			
17 Clip, Inside Handle	R 69759-20070	1.60	
	L 69759-20060	1.60	
#Included w/Inside Handle Assy			
18 Hinge, Upper	R 68750-35030	#2	39.13
	L 68760-35030	#2	39.13
19 Hinge, Lower	R/L 68770-35040	#2	35.67
#w/Door Assy Removed			
20 Check, Door	R 68630-04010	#2	65.96
	L 68640-04010	#2	65.96
#w/Trim Panel Removed			
21 Cover, Door Check	R 68621-33010	4.74	
	L 68622-33010	0.00	

GLASS & PARTS

Illustration Located in Next Column

1 Glass, Door			
Toyota			
Gray Privacy	R 68113-04030	1.2	70.93
	L 68114-04030	1.2	71.09
Green	R 68113-04020	1.2	64.00
	L 68114-04020	1.2	64.00
NAGS			
Gray Privacy	R/L F021084-5YPN	1.2	521.70
Green	R/L F021082-3GTN	1.2	510.50



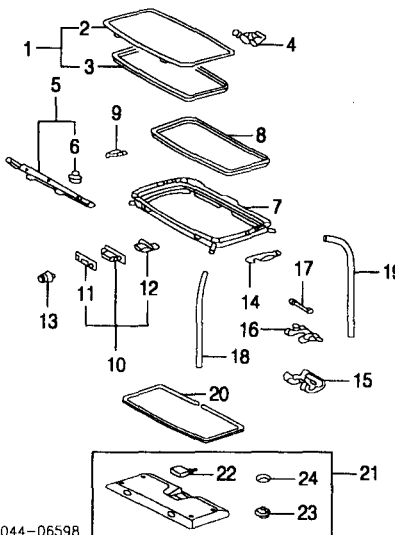
044-06597

2 Run, Upper Glass	R 68142-35030	#3	87.08
	L 68152-35030	#3	87.08
#w/Glass Removed			
3 Frame, Front Up Glass	R/L 67421-35020	3.17	
4 Channel, Front Glass	R 67405-04010	37.24	
	L 67406-04010	37.24	
5 Run, Front Channel	R/L 68144-04010	10.83	
6 Channel, Rear Glass	R 67407-04010	46.70	
	L 67408-04010	46.70	
7 Run, Rear Channel	R/L 68145-04010	10.35	
8 Channel, Lower	R/L 68905-04010	15.75	
9 Filler, Lwr Channel	R/L 68975-12010	7.74	
10 Regulator, Window			
Manual	R 68930-04010	#8	62.37
	L 68940-04010	#8	62.37
Power	R 68903-35060	#1.0	67.86
	L 68904-35060	#1.0	67.86
#w/Glass Removed Deduct .6			
11 Handle, Regulator			
Charcoal	R/L 68260-04020-B3	12.99	
Oak	R/L 68260-04020-E1	12.99	
12 Bezel, Regulator Handle	R 68268-20020	1.40	
13 Motor, Regulator	R 85720-35130	#1.0	254.93
	L 85710-35170	#1.0	254.93
#Includes R&R Regulator, w/Glass Removed Deduct .6			

SUNROOF

O/H Sunroof Assy 3.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

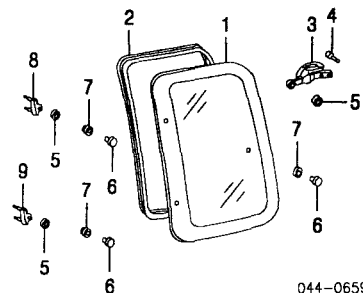


044-06598

1 Glass Assy, Sunroof			
Double Cab	63201-35070	.5	1616.11
#(Xtra Cab-Serviced by Components)			
2 Glass, Sunroof			
Xtra Cab	63201-35031	.5	764.35
#(Double Cab-Serviced w/Sunroof Glass Assy)			
3 Weatherstrip, Glass			
Xtra Cab	63252-35010	.7	18.51
Double Cab	63251-35060	.7	27.71
#Included w/Sunroof Glass Assy			
4 Handle, Sunroof			

Charcoal	63260-35040-B2	106.63	
Oak	63260-35040-E0	106.63	
5 Deflector Assy			
Xtra Cab	63209-35010	.4	99.71
Double Cab	63209-89102	.4	159.96
6 Clip, Deflector			
Xtra Cab	R/L 63227-17010	2.11	
#Included w/Deflector Assy			
7 Frame, Sunroof			
Xtra Cab	63203-04020	1.0	245.76
Double Cab	63203-35030	1.0	239.75
8 W/Strip, Frame			
Double Cab	63252-35030	27.71	
9 Brkt, Side Mounting			
Xtra Cab	R/L 63243-35021	6.17	
Double Cab	R/L 63243-35050	6.12	
10 Hinge Assy, Sunroof	R 63273-17040	27.06	
	L 63274-17040	27.06	
11 Seal, Hinge	R/L 63278-12010	2.31	
12 Holder, Hinge	R 63275-17010	2.94	
	L 63276-17010	2.94	
#Included w/Sunroof Hinge Assy			
13 Bolt, Hinge Case (2/Side)	R/L 63297-12010	1.94	
14 Catch, Auxiliary	L 63280-89101	18.75	
15 Trim, Sunroof Lock			
Charcoal	63271-16010-B3	21.86	
Oak	63271-16010-E0	10.86	
16 Base, Lock	63250-17011	84.57	
17 Spacer, Lock Base	63277-89101	5.17	
#As Required			
18 Hose, Front Drain			
Xtra Cab	R/L 63249-35020	14.43	
Double Cab	R/L 63249-35120	14.55	
19 Hose, Rear Drain			
Xtra Cab	R/L 63249-35030	13.83	
Double Cab	R/L 63249-35130	12.92	
20 Welt, Sunroof			
Charcoal	63393-35010-B1	32.50	
Oak	63393-35010-E0	32.50	
21 Sunshade Assy			
Charcoal	63306-35050-B2	1.5	328.09
Oak	63306-35050-E0	1.5	328.09
22 Lock, Sunshade	63330-16010	81.08	
23 Handle, Lock			
Charcoal	64251-16010-B3	15.23	
Oak	64251-16010-E0	15.23	
24 Spacer, Lock	63338-12010	20.86	
#Included w/Sunshade Assy			

QUARTER GLASS



044-06599

1 Glass, Quarter			
Toyota			
Gray Privacy	R 62711-04070	1.0	64.26
	L 62712-04070	1.0	64.26
Green	R 62711-04060	1.0	58.65
	L 62712-04060	1.0	58.65
NAGS			
Gray Privacy	R/L F021098-9YPY	1.0	661.65
Green	R/L F021096-7GTY	1.0	522.85
2 Weatherstrip, Glass	R 62741-35010	#1.0	13.87
	L 62742-35010	#1.0	13.87
#Includes R&R Glass			
3 Latch, Glass			
Charcoal	R/L 62910-35031-B0	.4	26.44
Oak	R/L 62910-35031-E0	.4	26.44
4 Screw, Latch (2/Side)	R/L 91611-60618	.97	
5 Washer, Inr Glass (3/Side)	R/L 90202-11001	.78	
6 Retainer, Glass (3/Side)	R/L 62735-35010	6.03	
7 Washer, Otr Glass (3/Side)	R/L 90386-11013	1.32	
8 Hinge, Upper Glass	R/L 62731-89101-2	#1.0	8.37
9 Hinge, Lower Glass	R/L 62731-89101-2	#1.0	8.37
#Includes R&R Glass & Weatherstrip			

BACK WINDOW

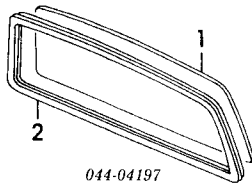
Use Procedure Explanation 19 with the following text.

STATIONARY

R&I Back Glass 1.0

BACK WINDOW Cont'd

STATIONARY Cont'd

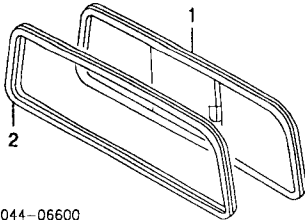


044-04197

1 Glass, Back			
Toyota	64811-AD020-83	1.0	141.25
NAGS	FB05475GTN	1.0	492.25
2 Weatherstrip, Glass	64812-04010	#1.0	27.54
#Included in R&R Back Glass			

SLIDING

R&I Sliding Window.....	1.0
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044-06600

1 Window, Sliding			
Toyota			
Gray Privacy	01 64810-04051	1.0	346.85
	02 64810-04051	1.0	346.85
Green	01 64810-04040	1.0	326.72
	02 64810-04040	1.0	326.72
NAGS			
Green	FB21100GTY	1.0	901.35
Gray Privacy	FB21101YPY	1.0	962.80
2 Weatherstrip, Window	64812-04040	#1.0	25.95
#Included in R&R Back Glass			

PICKUP BED

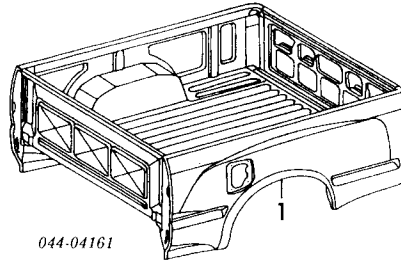
Use Procedure Explanations 21 and 28 with the following text.

SHEET METAL STD BED

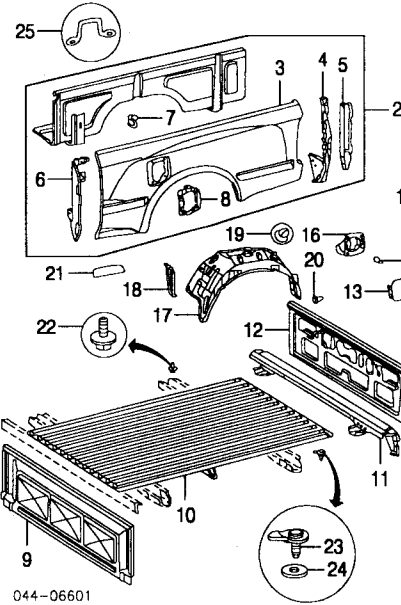
Refinish Bed Assy.....	#8.5
#Includes Refinish Floor & Inside Panels	
Refinish Side Panel	
Regular Cab, Xtra Cab	
Outside.....	R/L 3.4
Inside.....	R/L 1.4
Double Cab	
Outside.....	R/L 3.2
Inside.....	R/L 1.3
Refinish Bed Front Panel Complete.....	2.2
Refinish Bed Front Panel Inside Only.....	1.1
Refinish Front Post.....	R/L .8
Refinish Rear Post.....	R/L .5
Refinish Rear Plate.....	R/L .5
Refinish Floor Panel (Complete).....	#4.2
#Includes Refinish Rear Bed Sill	
Refinish Rear Bed Sill.....	1.0
Refinish Fuel Door.....	.4
Add to R&R Bed Assy	
w/Mudguards.....	.4
w/Wheel Opening Flares.....	.6
w/Wheel Opening Mldgs.....	.6
Add to R&R Side Panel Assy	
w/Mudguards.....	R/L 2
w/Wheel Opening Flares.....	R/L .3
w/Wheel Opening Mldgs.....	R/L .3
R&I Bed Assy.....	2.5

Illustration Located in Next Column

1 Bed Assy, Complete			
Regular Cab, Xtra Cab			
w/Wheel Opening Flares	66000-04130	4.0	4069.51
w/o Wheel Opg Flares	66000-04080	4.0	2479.10
Double Cab	66000-04090	4.0	4069.51
2 Panel Assy, Bed Side[]			
Regular Cab, Xtra Cab			
w/Wheel Opening Flares	R 65500-04320	#12.5	714.02



044-04161



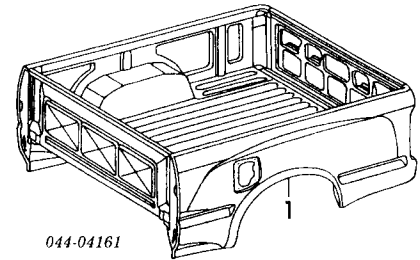
044-06601

w/o Wheel Opg Flares	L 65600-04280	#13.0	714.02
	R 65500-04050	#12.5	709.27
Double Cab	L 65600-04050	#13.0	709.27
	R 65500-04310	#12.5	630.33
	L 65600-04270	#13.0	630.33
3 Panel, Outer Side[] (a)			
Regular Cab, Xtra Cab			
w/Wheel Opening Flares	R 65816-04080	#10.7	276.99
	L 65817-04080	#11.2	276.99
w/o Wheel Opg Flares	R 65816-04030	#10.7	276.99
	L 65817-04030	#11.2	271.94
Double Cab	R 65816-04070	#10.7	198.46
	L 65817-04070	#11.2	198.46
#Includes R&I Bed Assy			
4 Post, Rear[] (a)			
Regular Cab, Xtra Cab	R 65505-04030	2.5	144.50
	L 65506-04030	2.5	144.81
Double Cab	R 65505-04060	2.5	149.21
	L 65506-04060	2.5	149.21
5 Plate, Rear Post[] (a)	R 65593-04010	1.5	24.38
	L 65594-04010	1.5	24.38
6 Post, Front[] (a)			
Regular Cab, Xtra Cab	R 65503-04010	#2.0	42.58
	L 65504-04010	#2.0	42.58
Double Cab	R 65503-04030	#2.0	58.36
	L 65504-04030	#2.0	58.36
#w/Bed Assy Removed			
7 Brkt, Whitse Seal[] (a)	R/L 65655-89103		4.52
8 Support, Fuel Filler[] (a)	L 61709-04020		12.75
(a) Included w/Bed Side Panel Assy			
9 Panel, Front Bed[]			
Regular Cab, Xtra Cab	65405-04010	#3.0	200.32
Double Cab	65405-04020	#3.0	251.59
#w/Bed Assy Removed			
10 Panel, Bed Floor[]			
Regular Cab, Xtra Cab	65311-89128		438.50
Double Cab	65311-04070		350.19
11 Sill, Rear Bed[]			
Regular Cab, Xtra Cab	65240-04090	#5.5	181.08
Double Cab	65240-04090	#5.5	181.08
#Includes R&I Tailgate			
12 Shell, Tailgate[] See Tailgate Section			
(Included w/Complete Bed Assy)			
13 Door, Fuel	L 77305-04040	.3	20.12
14 Spring, Fuel Door	L 77366-35030		.54
15 Bumper, Fuel Door (2)	L 90541-06018		4.25
16 Housing Assy, Filler-See Fuel Tank Section			
17 Liner, Wheelhouse	R 65637-04020	.3	55.84
	L 65638-04020	.3	55.84
18 Brace, Front Liner	R 65671-04030		23.15
Regular Cab, Xtra Cab	L 65672-04030		23.15
19 Clip, Liner (3/Side)	R/L 90467-09118		1.09

20 Grommet, Liner (8/Side)	R/L 90189-06157		.63
21 Protector, Wheel Extension			
Xtra Cab	R 58741-04010		17.32
	L 58742-04010		17.32
22 Bolt, Body (2/Side)	R/L 90119-12254		1.60
23 Bolt, Rear Body	R/L 64189-35030		5.89
24 Washer, Rear Bolt	R/L 90201-12061		2.44
25 Hook, Tie-Down (2/Side)	R/L 66312-35010		7.86

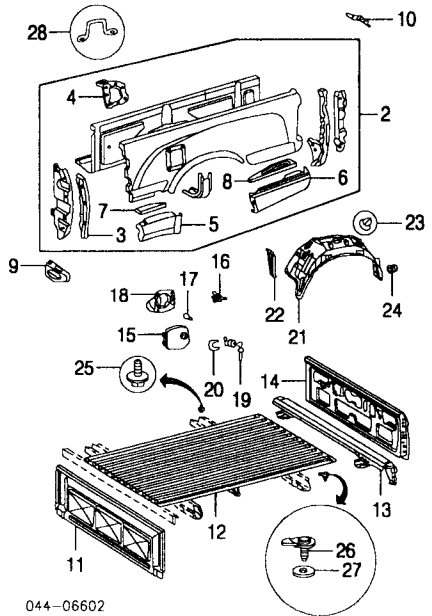
SHEET METAL STEPSIDE BED

Refinish Bed Assy.....	#8.5
#Includes Refinish Floor & Inside Panels	
Refinish Side Panel	
Outside.....	R/L 3.4
Inside.....	R/L 1.4
Refinish Front Panel Skirt.....	R/L 1.0
Refinish Rear Panel Skirt.....	R/L 1.0
Refinish Bed Front Panel Complete.....	2.2
Refinish Bed Front Panel Inside Only.....	1.1
Refinish Floor Panel (Complete).....	#4.2
#Includes Refinish Rear Bed Sill	
Refinish Rear Bed Sill.....	1.0
Refinish Fuel Door.....	.4
#Included in Refinish Left Side Panel	
Add to R&R Bed Assy	
w/Mudguards.....	.4
w/Wheel Opening Flares.....	.6
w/Wheel Opening Mldgs.....	.6
Add to R&R Side Panel Assy	
w/Mudguards.....	R/L .2
w/Wheel Opening Flares.....	R/L .3
w/Wheel Opening Mldgs.....	R/L .3
R&I Bed Assy.....	2.5



044-04161

1 Bed Assy, Complete	66000-04150	4.0	3974.71
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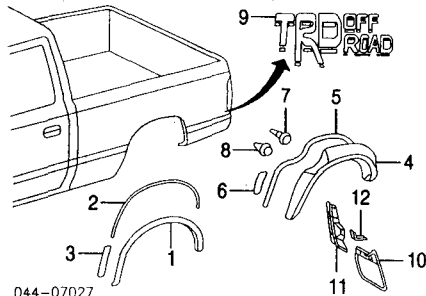
044-06602

2 Panel Assy, Bed Side[]	R 65500-04340	#12.5	714.02
	L 65600-04300	#13.0	714.02
#Includes R&I Bed Assy			
3 Cover, Side Panel[] (a)	R 65549-04900		54.16
	L 65649-04900		54.16
4 Support, Fuel Filler[] (a)	L 61709-04030		12.72
5 Skirt, Front Panel[] (a)	R 66403-04010	#2.0	67.22
	L 66404-04010	#2.0	67.22
#Does Not Include Set Back or R&I Bed Assy			
6 Skirt, Rear Panel[] (a)	R 65607-04010	#3.0	83.94
	L 65608-04010	#3.0	83.94
#Does Not Include R&I Bumper Assy			
7 Pad, Front Step[] (a)	R 66425-04070	.3	28.47
	L 66426-04010	.3	28.47

8 Pad, Rear Stepfl (a)	R 66435-04010	3	40.21
	L 66436-04010	3	40.21
(a) Included w/Bed Side Panel Assy			
9 Brace, Front Stepfl	R 66423-04020	12.69	
	L 66424-04010	12.69	
10 Brkt, Rear Stepfl	R 66437-04010	15.89	
	L 66438-04010	15.89	
11 Panel, Front Bedfl	65405-04030	#3.0	201.66
#w/Bed Assy Removed			
12 Panel, Bed Floorfl	65311-89128		438.50
13 Sill, Rear Bedfl	65240-04130	#5.5	168.16
#Includes R&I Tailgate			
#Includes R&I See Tailgate Section			
#Included w/Complete Bed Assy			
15 Door, Fuel	L 77305-04050	3	24.44
16 Spring, Fuel Door	L 77366-35030		.54
17 Bumper, Fuel Door (2)	L 90541-06018		4.25
18 Housing Assy, Filter-See Fuel Tank Section			
19 Cylinder, Lockfl	69058-35140	2	46.34
#Included w/Complete Lock Set-listed in Steering Wheel/Column Section			
20 Retainer, Lock Cylinder	69581-13010		1.40
21 Liner, Wheelhouse	R 65637-04020	3	55.84
	L 65638-04020	3	55.84
22 Brace, Front Liner	R 65671-04030		23.15
	L 65672-04030		23.15
23 Clip, Liner (3/Side)	R/L 90467-09118		1.09
24 Grommet, Liner (8/Side)	R/L 90189-06157		.63
25 Bolt, Body (2/Side)	R/L 90119-12254		1.60
26 Bolt, Rear Body	R/L 64189-35030		5.89
27 Washer, Rear Bolt	R/L 90201-12061		2.44
28 Hook, Tie-Down (2/Side)	R/L 65312-35010		7.86

EXTERIOR TRIM

Refinish Wheel Opening Flare	R/L	.7
Refinish Wheel Opening Midg	R/L	.5
R&I Wheel Opening Flare	R/L	.4
R&I Wheel Opening Midg	R/L	.4
R&I Mudguard	R/L	2



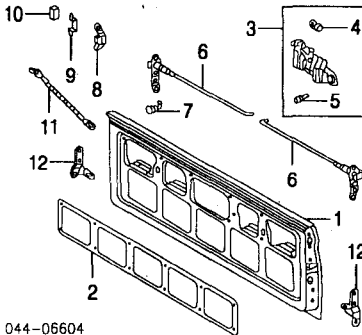
044-07027

1 Midg, Wheel Opening			
2WD			
Black			
Std Bed	R 75873-35900	.4	242.30
	L 75874-35900	.4	242.30
Stepside Bed	R 75873-35901	.4	242.30
	L 75874-35901	.4	242.30
Paint to Match			
Std Bed	R 75873-35900	.4	242.30
	L 75874-35900	.4	242.30
Stepside Bed	R 75873-35901	.4	242.30
	L 75874-35901	.4	242.30
4WD			
Black	R 75873-35901	.4	242.30
	L 75874-35901	.4	242.30
Paint to Match	R 75873-35901	.4	242.30
	L 75874-35901	.4	242.30
2 Seal, Moulding	R/L 75696-35020		14.18
3 Pad, Moulding	R 75688-35010		3.57
	L 75687-35010		3.57
4 Flare, Wheel Opening			
Black	R 75873-04010	.4	221.46
	L 75874-04010	.4	221.46
Paint to Match	R 75873-04010	.4	221.46
	L 75874-04010	.4	221.46
5 Seal, Flare	R 61783-35071		12.95
	L 61783-35091		12.95
6 Protector, Flare	R 58741-04020		9.92
	L 58742-04020		13.60
Clip, Flare			
Blue (2/Side)	R/L 90904-67036		1.06
Red (5/Side)	R/L 90904-67037		1.06
Decal, "TRD Off Road"fl	R/L PT211-TT980-28	.4	31.47
10 Mudguardfl			
w/Wheel Opening Flares	R 76625-04080	2	67.59
	L 76626-04080	2	67.59
w/o Wheel Opng Flares	R 76625-04060	2	58.64
	L 76626-04060	2	58.64
#Order by Application			
11 Support, Mudguard			
2WD			
w/PreRunner Model	R 76647-04040	22.35	
	L 76648-04040	22.35	
w/o PreRunner Model	R 76647-04030	18.58	
	L 76648-04030	18.58	
4WD	R 76647-04040	22.35	
	L 76648-04040	22.35	
12 Bracket, Mudguard	R 76645-04010		7.92
	L 76646-04010		7.92

TAILGATE

Refinish Tailgate Complete	2.3
Refinish Outside	2.0
Refinish Inside (Only)	1.0
Refinish Hinge	R/L .2
R&I Tailgate Assy	.4

TOYOTA-13 LIMITED V6-17
TACOMA-14 PRERUNNER-18
SRS-15 PRERUNNER V6-19
SRS V6-16



044-06604

1 Shell, Tailgatefl			
Std Bed	65700-04030	1.3	284.52
Stepside Bed	65700-04040	1.3	284.52
#Included w/Complete Bed Assy			
2 Panel, Tailgate Service			
Std Bed	65759-89000	.3	24.19
Stepside Bed	65759-04050	.3	103.80
3 Handle Assy, Tailgate	69090-35010	#2	62.16
#w/Service Panel Removed			
4 Snap, Lock Linkfl (2)	69759-20110		1.83
5 Bumper, Rubberfl (2)	90541-04014		.66
#Included w/Tailgate Handle Assy			
6 Latch, Tailgate			
Std Bed	R 65780-35020	#2	32.84
	L 65790-35020	#2	39.44
Stepside Bed	R 65780-04010	#2	32.50
	L 65790-04010	#2	32.50
#w/Service Panel Removed			
7 Clip, Latch Rod	R/L 90080-46184		.57
8 Striker, Tailgate	R/L 65768-35020	.2	6.03
9 Stop, Tailgate	R/L 65737-35030		1.09
10 Bumper, Tailgate	R/L 66321-04020		1.17
11 Stay, Tailgate	R/L 65770-04030		9.75
12 Hinge, Tailgate	R 66110-89108	#2	26.29
	L 66120-89102	#2	23.89
#w/Tailgate Removed			
Nameplate (Adhesive)			
"TOYOTA"	N.A.	.2	0.00
"TACOMA"	N.A.	.2	0.00
"SRS"	N.A.	.2	0.00
"SRS V6"	N.A.	.2	0.00
"LIMITED V6"	N.A.	.2	0.00
"PRERUNNER"	N.A.	.2	0.00
"PRERUNNER V6"	N.A.	.2	0.00

REAR SUSPENSION

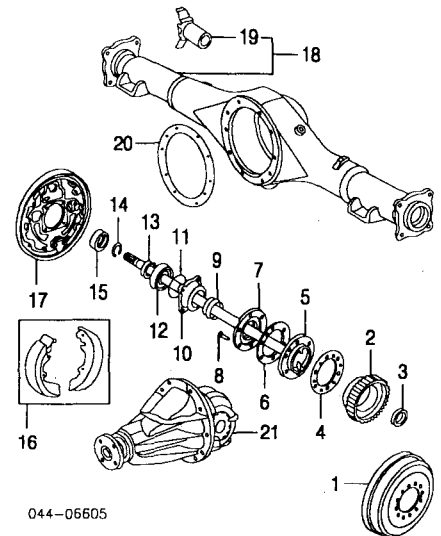
Use Procedure Explanation 23 with the following text.

R&I Suspension/Axle Housing Assy	m	2.5
Check Rear Alignment	m	.8
Add to Adjust Front Alignment	m	.7
Bleed Brake System	m	.3

NOTE: R&I/R&R Does Not include alignment or bleed brake system.

Illustration Located in Next Column

1 Drum, Brake			
2WD			
w/PreRunner Model	R/L 42431-04030	m	#3 120.92
w/o PreRunner Model			
Japan Built	R/L 42431-35151	m	#3 111.99
Non-Japan Built	R/L 42431-04010	m	#3 111.30
4WD	R/L 42431-04030	m	#3 120.92
#R&R Both .5			
2 Rotor, Rear ABS Sensor-See ABS/Brakes Section			
3 Retainer, Bearing			
w/ABS	R/L 42423-20010	m	15.46
4 Gasket, Outer Axle			
2WD			
w/PreRunner Model	R/L 42444-35050	m	.71
w/o PreRunner Model	R/L 42444-35070	m	1.51
4WD	R/L 42444-35050	m	.71
5 Shaft, Axle			
2WD			
w/PreRunner Model			



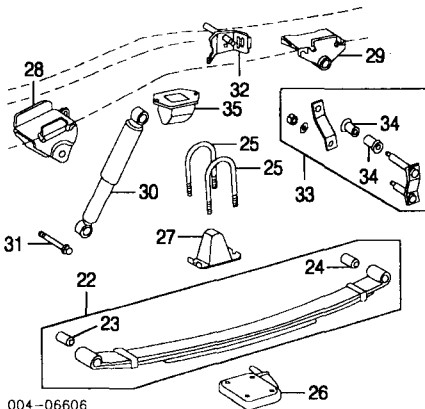
044-06605

w/ABS	R/L 42311-35350	m	#2.0	337.55
w/o ABS	R/L 42311-35340	m	#2.0	337.55
w/o PreRunner Model				
4 Cyl				
w/ABS	R/L 42311-35370	m	#2.0	305.06
w/o ABS	R/L 42311-35360	m	#2.0	305.06
6 Cyl				
w/ABS	R/L 42311-35390	m	#2.0	337.55
w/o ABS	R/L 42311-35380	m	#2.0	337.55
4WD				
w/ABS	R/L 42311-35350	m	#2.0	337.55
w/o ABS	R/L 42311-35340	m	#2.0	337.55
6 Gasket, Oil Deflector				
2WD				
w/PreRunner Model	R/L 42443-55020	m	#2.0	1.11
w/o PreRunner Model	R/L 42443-30010	m	#2.0	1.11
4WD	R/L 42443-55020	m	#2.0	1.11
7 Deflector, Oil				
2WD				
w/PreRunner Model	R/L 42441-35020	m	#2.0	10.46
w/o PreRunner Model	R/L 42441-26010	m	#2.0	6.46
4WD	R/L 42441-35020	m	#2.0	10.46
8 Stud, Wheel				
2WD				
w/PreRunner Model (6/Side)	R/L 90942-02079	m	#	4.43
w/o PreRunner Model (5/Side)	R/L 90942-02049	m	#	2.94
4WD (6/Side)	R/L 90942-02079	m	#	4.43
9 Seal, Outer	R/L 90313-54001	m	#2.0	9.48
10 Case, Bearing				
2WD				
w/PreRunner Model	R/L 42421-35050	m	#2.0	55.84
w/o PreRunner Model	R/L 42421-34010	m	#2.0	54.24
4WD	R/L 42421-35050	m	#2.0	55.84
11 O-Ring, Retainer	R/L 90301-88077	m	#2.0	3.54
12 Bearing, Axle	R/L 90363-40068	m	#2.0	55.40
13 Retainer, Bearing	R/L 42423-20010	m	#2.0	15.46
14 Ring, Snap	R/L 90520-36045	m	#2.0	1.54
15 Seal, Inner	R/L 90310-50001	m	#2.0	4.99
#R&R One Side Complete, Includes R&R Backing Plate R&R Both Sides 3.8				
16 Shoe Set, Brake				
2WD				
w/PreRunner Model	04495-35151	m	#1.4	68.07
w/o PreRunner Model	04495-35170	m	#1.4	51.29
4WD	04495-35151	m	#1.4	68.07
#Includes R&R Brake Drums				
17 Plate, Brake Backing				
2WD				
w/PreRunner Model	R 47043-35170	m	#2.0	81.42
	L 47044-35160	m	#2.0	81.42
w/o PreRunner Model	R 47043-35061	m	#2.0	75.42
	L 47044-35051	m	#2.0	69.11
4WD	R 47043-35170	m	#2.0	81.42
	L 47044-35160	m	#2.0	81.42
#R&R Both Sides 3.8				
18 Housing Assy, Rear Axle				
2.4L Eng				
w/ABS	42110-35580	m	3.8	744.53
w/o ABS	42110-35570	m	3.8	744.53
2.7L Eng				
Regular Cab				
w/ABS	42110-35551	m	3.8	845.44
w/o ABS	42110-35531	m	3.8	845.44
Xtra Cab, Double Cab				
w/ABS	42110-35561	m	3.8	845.44
w/o ABS	42110-35541	m	3.8	845.44
3.4L Eng				
PreRunner Model				
w/Diff Lock	42110-35761	m	3.8	845.44
w/o Locking Axle				
w/o ABS	42110-35561	m	3.8	845.44
w/o ABS	42110-35541	m	3.8	845.44
S-Runner Model				
w/ABS	42110-35860	m	3.8	820.21
w/o ABS	42110-35850	m	3.8	820.21
4WD				

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REAR SUSPENSION Cont'd

2.7L Eng Regular Cab w/Drift Lock w/o Locking Axle	42110-35621	m	3.8	845.44
w/ABS w/o ABS	42110-35551 42110-35531	m	3.8	845.44
Xtra Cab w/Drift Lock w/o Locking Axle w/ABS w/o ABS	42110-35761 42110-35561 42110-35541	m	3.8	845.44
3.4L Eng w/Drift Lock w/o Locking Axle w/ABS w/o ABS	42110-35761 42110-35561 42110-35541	m	3.8	845.44
19 Deflector, Oil				
2WD w/Drift Lock w/o Locking Axle	R/L 42139-40010	m		27.92
2.4L Eng 2.7L, 3.4L Eng	R/L 42108-30010 R/L 42139-35050	m		34.10 21.32
4WD w/Drift Lock w/o Locking Axle	R/L 42139-40010 R/L 42139-35050	m		27.92 21.32
Included w/Rear Axle Housing Assy				
20 Gasket, Housing				
2WD w/Drift Lock w/o Locking Axle	42181-60050	m	6.20	
2.4L Eng 2.7L, 3.4L Eng	42181-30020 42181-34011	m	1.54 6.26	
4WD w/Drift Lock w/o Locking Axle	42181-60050 42181-34011	m	6.20 6.26	
21 Carrier, Diff				
2WD 2.4L Eng Man Trans Auto Trans	41110-35270 41110-43030	m	2.2 2.2	923.38 923.38
2.7L Eng Regular Cab 3.909 Axle Ratio 4.300 Axle Ratio	41110-35741 41110-34230	m	2.2 2.2	983.65 983.65
Xtra Cab, Double Cab 4.100 Axle Ratio 4.555 Axle Ratio	41110-35751 41110-35840	m	2.2 2.2	983.65 983.65
3.4L Eng PreRunner Model w/Drift Lock w/o Locking Axle	41110-35860 41110-35741 41110-35751	m	2.2 2.2 2.2	1035.33 983.65 983.65
3.909 Axle Ratio 4.100 Axle Ratio S-Runner Model	41110-35751 41110-35720	m	2.2 2.2	983.65 983.65
4WD 2.7L Eng w/Drift Lock w/o Locking Axle	41110-30280	m	2.2	1035.33
Man Trans 3.909 Axle Ratio 4.300 Axle Ratio	41110-35741 41110-34230	m	2.2 2.2	983.65 983.65
Auto Trans 4.100 Axle Ratio 4.555 Axle Ratio	41110-35751 41110-35840	m	2.2 2.2	983.65 983.65
3.4L Eng w/Drift Lock w/o Locking Axle	41110-35860	m	2.2	1035.33
3.909 Axle Ratio 4.100 Axle Ratio	41110-35741 41110-35751	m	2.2 2.2	983.65 983.65



004-06606

22 Spring Assy, Leaf				
2WD 2.4L Eng Regular Cab	R 48210-04210 L 48220-04100	m	#1.3	409.69
Xtra Cab 2.7L Eng Std Duty	R/L 48210-04310	m	#1.3	409.69
Regular Cab	R 48210-04360 L 48220-04150	m	#1.3	508.46
Xtra Cab	R 48210-04330 L 48220-04130	m	#1.3	508.46

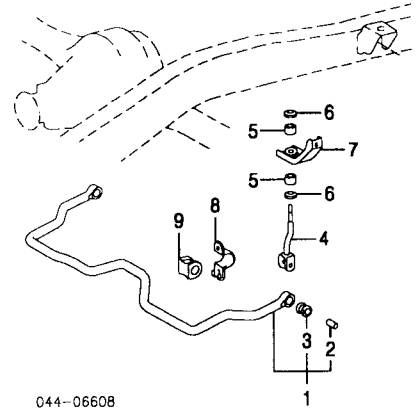
Double Cab	R 48210-04360 L 48220-04150	m	#1.3	508.46
Hvy Duty Regular Cab, Xtra Cab	R/L 48210-04340	m	#1.3	461.96
2.7L Eng PreRunner Model Xtra Cab Std Duty	R 48210-04330 L 48220-04130 R/L 48210-04340 R 48210-04360 L 48220-04150	m	#1.3	508.46
Hvy Duty Double Cab	R 48210-04360 L 48220-04150	m	#1.3	508.46
S-Runner Model	R 48210-AD010 L 48220-AD010	m	#1.3	421.29
4WD Std Duty Regular Cab	R 48210-04360 L 48220-04150	m	#1.3	508.46
Xtra Cab	R 48210-04330 L 48220-04130	m	#1.3	508.46
Double Cab	R 48210-04360 L 48220-04150	m	#1.3	508.46
Hvy Duty Regular Cab, Xtra Cab	R/L 48210-04340	m	#1.3	461.96
w/Axle Housing Removed Deduct .9, R&R Both Sides 2.4				
23 Bushing, Front Spring	R/L 90389-14058	m	#1.6	13.20
24 Bushing, Rear Spring	R/L 90389-14051	m	#1.6	1.83
Included w/Leaf Spring Assy				
R&R Both Sides 3.0				
25 U-Bolt, Spring (2/Side)				
2WD w/PreRunner Model w/o PreRunner Model	R/L 90117-14008 R/L 90117-14039	m		22.72 13.20
4WD	R/L 90117-14008	m		22.72
26 Seat, Spring				
2WD w/PreRunner Model w/o PreRunner Model	R/L 48046-35210 R/L 48046-35220	m		40.38 32.50
4WD	R/L 48046-35210	m		40.38
27 Bumper, Lower Spring				
2WD w/PreRunner Model w/Off Road Pkg w/o Off Road Pkg	R/L 48306-35200 R/L 48306-04040	m		25.38 81.08
4WD w/Off Road Pkg w/o Off Road Pkg	R/L 48306-35200 R/L 48306-04040	m		25.38 81.08
28 Brkt, Front Leaf Spring-See Frame Section				
29 Brkt, Rear Leaf Spring-See Frame Section				
30 Absorber, Shock				
2WD w/PreRunner Model w/Off Road Pkg Xtra Cab	R 48531-A9020 L 48541-A9010 R 48531-A9040 L 48541-A9020	m	#.6	82.25 82.25 31.02 31.02
Double Cab	R 48531-A9020 L 48541-A9010	m	#.6	82.25 82.25
w/o Off Road Pkg Regular Cab, Xtra Cab	R 48531-80695 L 48541-39335	m	#.6	31.02 31.02
Double Cab	R 48531-80696 L 48541-39345	m	#.6	31.02 31.02
w/o PreRunner Model 4 Cyl Regular Cab	R/L 48531-80694 R/L 48531-80697	m	#.6	24.36 24.36
Xtra Cab	R/L 48531-A9030	m	#.6	29.02
6 Cyl	R/L 48531-A9030	m	#.6	29.02
4WD w/Off Road Pkg 4 Cyl	R 48531-A9020 L 48541-A9010	m	#.6	82.25 82.25
6 Cyl Xtra Cab	R 48531-A9020 L 48541-A9010	m	#.6	82.25 82.25
Double Cab	R 48531-A9040 L 48541-A9020	m	#.6	31.02 31.02
w/o Off Road Pkg Regular Cab, Xtra Cab	R 48531-80695 L 48541-39335	m	#.6	31.02 31.02
Double Cab	R 48531-80696 L 48541-39345	m	#.6	31.02 31.02

Order by Application				
R&R Both Sides .8, w/Axle Housing Removed Deduct .4				
31 Bolt, Shock Mtg	R/L 90080-10135			4.17
32 Brkt, Shock Mtg-See Frame Section				
33 Shackle Kit				
2WD w/PreRunner Model w/o PreRunner Model	R/L 04483-04060 R/L 04483-04050	m	#.8	74.14 0.00
4WD	R/L 04483-04060	m	#.8	74.14
R&R Both Sides 1.4, Included in R&R Spring Assy				
34 Bushing, Up'r Shackle	R/L 90080-38024	m		3.59
Included w/Shackle Kit				
35 Bumper, Upper Spring				
2WD w/o PreRunner Model	R/L 48341-04050	m		22.35

REAR STABILIZER S-RUNNER MODEL

Illustration Located in Next Column

1 Bar Assy, Stabilizer	48805-AD020	m	#.9	139.81
Includes R&R Stabilizer Brackets, Bushings & Links				



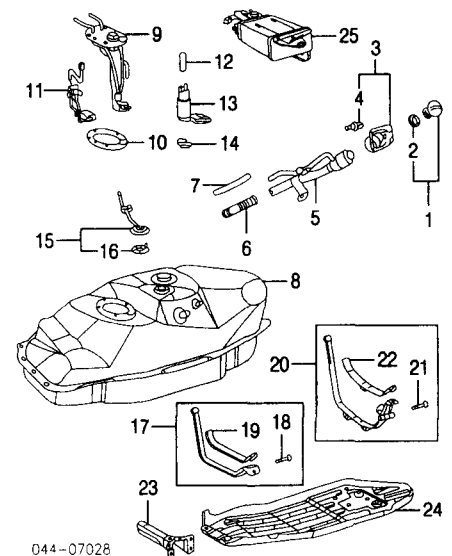
044-06608

2 Collar, Stabilizer	R/L 90387-10162	m		3.89
3 Bushing, End	R/L 90385-12015	m		1.46
Included w/Rear Stabilizer Bar Assy				
4 Link, Stabilizer	R/L 48830-AD010	m	#.4	39.44
5 Bushing, Link (2/Side)	R/L 48817-35010	m	#.4	5.57
6 Retainer, Bushing (2/Side)	R/L 90848-02032	m	#.4	1.66
7 Brkt, Stabilizer Link	R 48809-35020 L 48807-35020	m	#.4	9.63 9.63
R&R One Side Complete, R&R Both Sides .6				
8 Brkt, Stabilizer Mtg	R/L 48823-35060	m	#.3	7.37
9 Bushing, Stabilizer Mtg	R/L 48815-AD040	m	#.3	8.69
R&R One Side Complete				

FUEL TANK

R&I Fuel Tank 1.6

NOTE: R&I/R&R Does Not include drain and refill.



044-07028

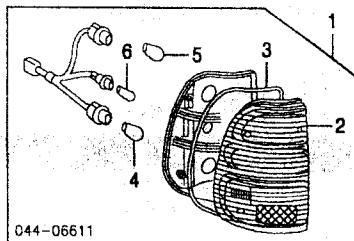
1 Cap Assy, Fuel Filler	77310-06020			13.21
Std Bed	77300-20010			13.12
2 Gskt, Filler Cap	77316-06010			14.21
Std Bed	77316-16010			11.80
Included w/Fuel Filler Cap Assy				
3 Housing Assy, Filter				
Std Bed	01 77290-35070			24.35
Std Bed	02 77300-08010			13.12
Std Bed	77290-35080			24.35
4 Stopper, Fuel Door	77367-35010			.66
Included w/Filter Housing Assy				
5 Pipe, Fuel Filler	01 77201-35690			76.34
Std Bed	02 77201-35710			83.60
6 Hose, Fuel Filler	77213-04020			18.29
7 Hose, Breather	01 77269-35030			11.29
Std Bed	02 N.A.			0.00
8 Tank, Fuel				
Regular Cab				
2.4L Eng	01 77001-04050	m	#1.8	346.70
Std Bed	02 77001-04140	m	#1.8	364.93
2.7L Eng	01 77001-04070	m	#1.8	380.14
Std Bed	02 77001-04160	m	#1.8	398.40
Xtra Cab, Double Cab				
2WD				
w/PreRunner Model	01 77001-04090	m	#1.8	380.14
Std Bed	02 77001-04170	m	#1.8	398.40
w/o PreRunner Model	01 77001-04060	m	#1.8	346.70

4WD	02 77001-04160	m #1.8	398.40
	01 77001-04090	m #1.8	380.14
	02 77001-04170	m #1.8	398.40
9 Base, Fuel Pump			
2WD			
w/PreRunner Model	01 77203-04050	m #1.8	57.10
	02 77203-04070	m #1.8	39.75
w/o PreRunner Model	01 77203-04040	m #1.8	52.99
	02 77203-04060	m #1.8	62.16
4WD	01 77203-04050	m #1.8	57.10
	02 77203-04070	m #1.8	39.75
	77169-04010	m #1.8	5.83
10 Gasket, Base			
11 Sender, Fuel			
2WD			
w/PreRunner Model	83320-35560	m #1.8	114.83
w/o PreRunner Model	83320-35580	m #1.8	114.83
4WD	83320-35560	m #1.8	114.83
12 Hose, Fuel Pump	23233-02010	m #1.8	7.57
13 Pump, Fuel	23220-00010	m #1.8	285.40
#R&R Complete			
14 Cushion, Fuel Pump	23218-00010		1.74
15 Tube Assy, Evaporator	77018-35110		16.72
16 Gskt, Evap. Tube	77179-26010		1.40
f/Included w/Evaporator Tube Assy			
17 Strap Assy, Front Tank			
Regular Cab			
2.4L Eng	77601-35070		40.38
2.7L Eng	77601-35080		40.38
18 Pin, Tank Strap	R/L 90240-08060		2.44
19 Seat, Front Tank	77681-35010		8.63
f/Included w/Front Tank Strap Assy			
20 Strap Assy, Rear Tank			
2WD			
w/PreRunner Model	77603-35050		54.59
w/o PreRunner Model	77603-35040		47.96
4WD	77603-35050		54.59
21 Pin, Tank Strap	R/L 90240-08060		2.44
22 Seat, Rear Tank			
2WD			
w/PreRunner Model	77681-35020		7.15
w/o PreRunner Model	77681-35010		8.63
4WD	77681-35020		7.15
f/Included w/Rear Tank Strap Assy			
23 Brkt, Protector Tank			
Regular Cab			
2WD			
w/PreRunner Model	77283-35010		27.72
4WD	77283-35010		27.72
24 Protector, Fuel Tank			
2WD			
w/PreRunner Model			
Regular Cab	77161-35220		147.96
Xtra Cab, Double Cab	77606-35040		334.41
w/o PreRunner Model	77161-35210		21.12
4WD			
Regular Cab	77161-35220		147.96
Xtra Cab, Double Cab	77606-35040		334.41
25 Canister, Vapor-See Emission System Section			

REAR LAMPS

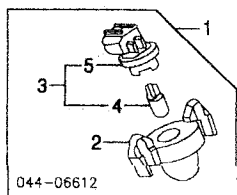
COMBINATION LAMP

R&I Combination Lamp Assy R/L 2



1 Lamp Assy, Combination	R 81550-04060	2	125.07
	L 81560-04060	2	125.07
2 Lens, Combination	R 81551-04060	2	50.02
	L 81561-04060	2	50.02
3 Gasket, Lens	R/L 81552-04060		6.32
4 Bulb, Stop/Tail	R/L 00234-01157	#2	49
5 Bulb, Signal	R/L 00234-01156	#2	93
6 Bulb, Back-Up	R/L 90981-11059	#2	3.54
f/Included w/Combination Lamp Assy			
#R&R One Side Complete			

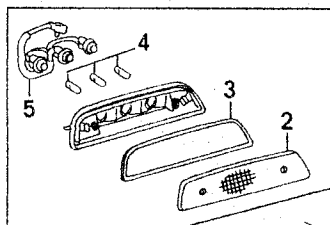
LICENSE LAMP



1 Lamp Assy, License	R/L 81270-35110	2	25.49
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2 Lens, License Lamp	R/L 81271-89127	2	7.53
3 Bulb/Socket Assy	R/L 81275-04010		6.94
4 Bulb (a)	R/L 00234-00194	#2	54
#Included in R&R Lamp Lens			
5 Socket, Bulb (a)	R/L 90069-09005		2.29
f/Included w/License Lamp Assy			
(a) Included w/Bulb/Socket Assy			

HIGH MOUNT STOP LAMP

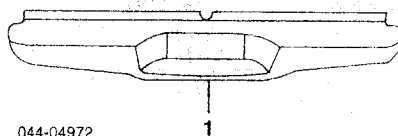


1 Lamp Assy, Stop	81570-04010	#3	75.01
#w/Headliner Removed			
2 Lens, Stop Lamp	81571-04010	2	10.83
3 Gasket, Lens	81572-04010		5.34
4 Bulb (3)	00234-00192		1.00
5 Harness, Stop Lamp	81576-04010		12.78
f/Included w/Stop Lamp Assy			

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Bumper	1.0
R&I Bumper Assy	.4



1 Bumper Assy, Rear			
Black	00228-35982-01	7	224.00
Chrome	00228-35981-13	7	312.00
Paint to Match	00228-35982-01	7	224.00
Pad Kit, Step (a)	00228-35956	3	60.40
f/Included w/Rear Bumper Assy			
(a) Kit Includes Both Right & Left Step Pads			