

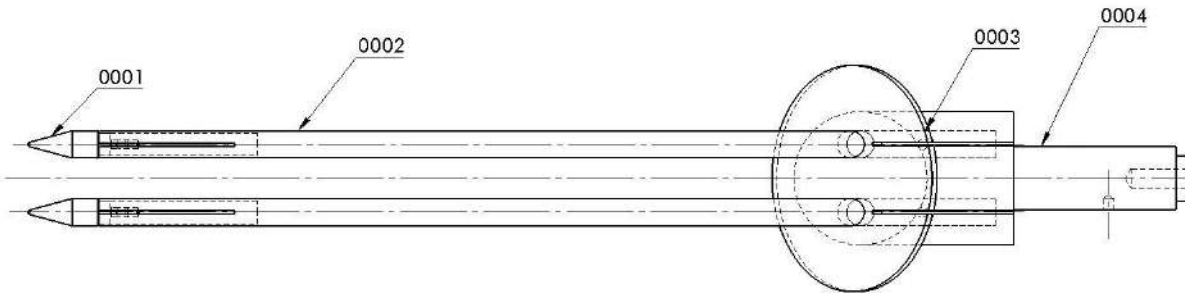
MECHANICAL ENGINEERING PORTFOLIO

Angga Surya Anggana, B.S.M.E.

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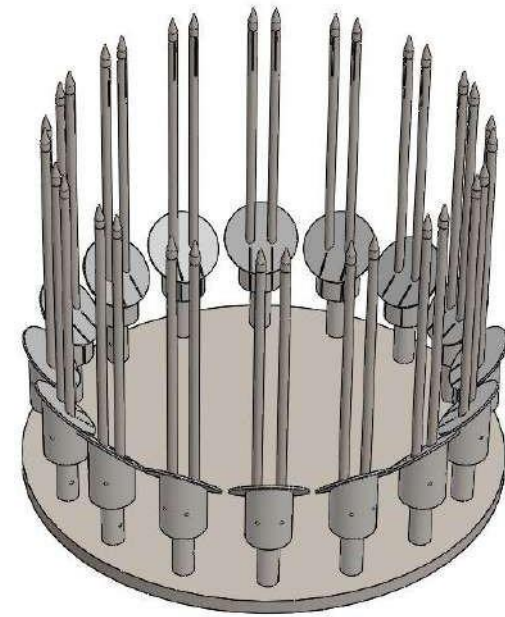
Auto Meganetoshi (New Development)

Automation can reduce labour costs and avoid human work accidents.
Precise production equipment for automation is needed for the constant desired quality of the product made.

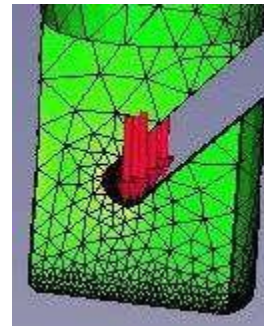
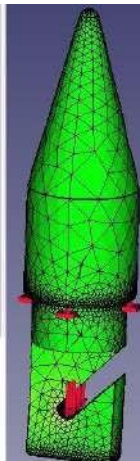


Projected Assembly Drawing

| | |
|----------|-----------------|
| 0004 | Bar Holder |
| 0003 | Plate Guide Bar |
| 0002 | Indexed Bar |
| 0001 | Guide Pin |
| Part No. | |



Perspective View Made with SolidWorks



Minimum Factor of Safety
(FoS) = 21.1

Stress Distribution on Guide Pin (SUS 304)
when Handling Calculated with CalculiX

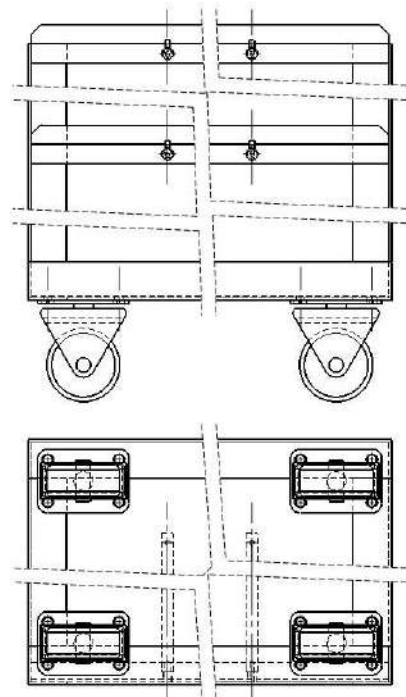
Services Include

Mechanical Concept Development, Detailed Design for Manufacturing, Material Selection, Analysis, Prototyping, Trial, and Vendor Liaison.

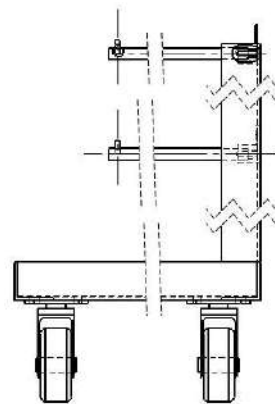
Rack Tube Silicon (New Development)

The proper place for placing process equipment can make longer usage ages of its equipment. Space availability on the production floor has become a common issue for layout.

Save spacing production floor mostly needed for an efficient layout.



Standard Three Views
Created



Two Rows Hanger Position Designed
Instead of Single Row for Save Spacing
Production Floor



Perspective View Made
with SolidWorks

Services Include

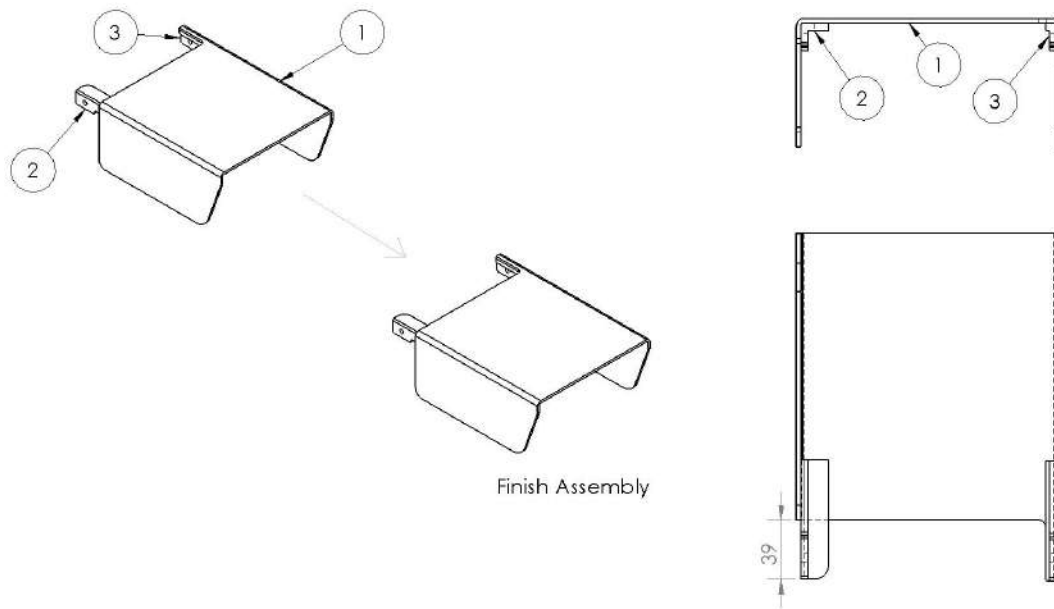
Mechanical Concept Initiation and Development,
Detailed Design for Manufacturing, Material
Selection, Trial, and Vendor Liaison.

Cover NC Grip (Renewal/Localization)

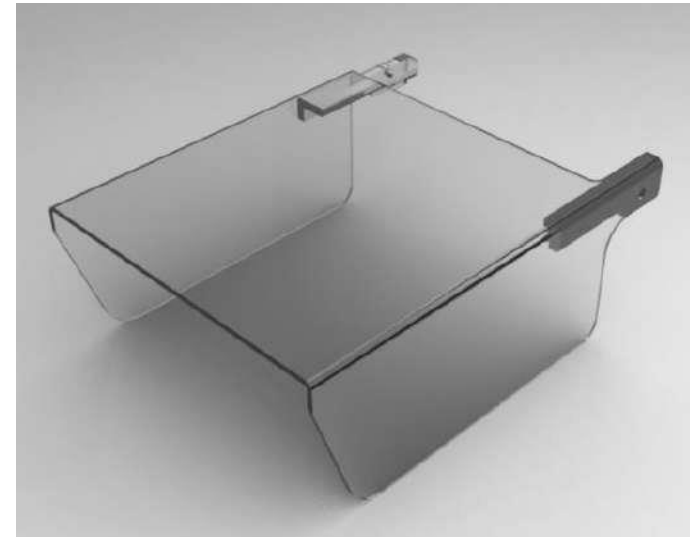
Cover NC Grip is part of the machine attachment enclosure. When this component brake out, it needs reparation if possible. Otherwise making of renewal component needed for replacement.

Measurement, modelling, and drawing from the existing physical object was taken due to the unavailable of drawing in Toyo Seal Indonesia. SolidWorks was used for modelling and drawing.

All parts components use fibreglass material.



Isometric View with Finish Assembly Shown with Three Parts Joined



Rendered Perspective View

Services Include

Reverse Engineering, Detailed Design for Manufacturing, and Vendor Liaison.

Rubber Seal Jig Dryer (Renewal/Localization)

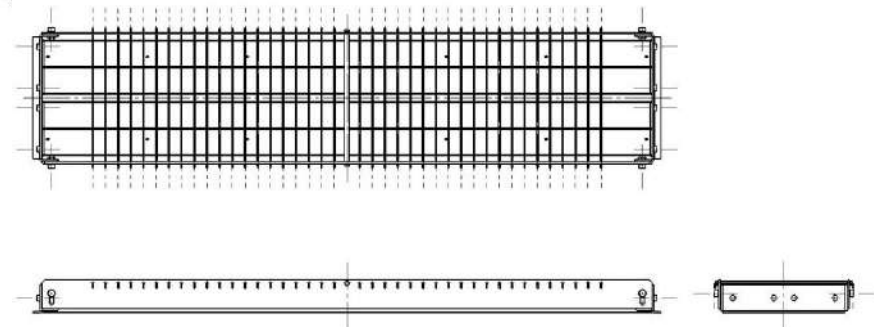
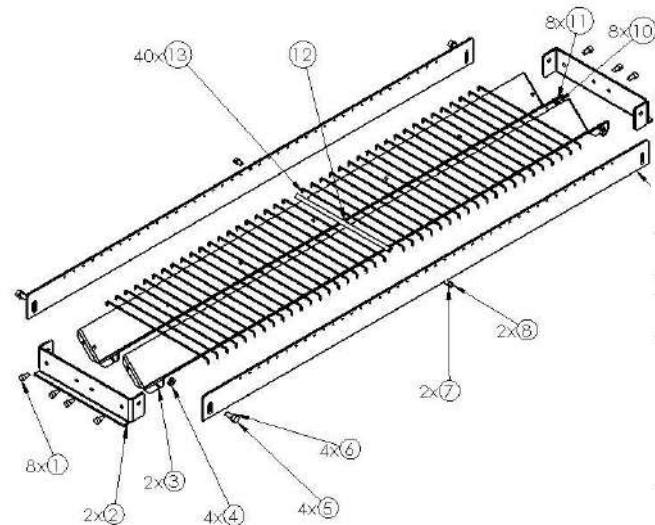
Due to lack of quantity available of specific process equipment regarding of increase order from an external customer for Rubber Seal AMNR type, Toyo Seal Indonesia needs extra additional jig quantity. The jig is already available in small quantities but the drawing is not available yet.

New drawing needed to produce this jig, so measurement was taken and modeling of physical object with its drawing done with SolidWorks.



Rendered Perspective View

| No. | Part Name | Qty. |
|-----|------------------|------|
| 1 | L-Bolt M5 | 8 |
| 2 | Holder | 2 |
| 3 | V Plate | 2 |
| 4 | Hexagonal Nut M6 | 4 |
| 5 | L-Bolt M6 | 4 |
| 6 | Washer M6 | 4 |
| 7 | Washer M4 | 2 |
| 8 | L-Bolt M4 | 2 |
| 9 | Slide Frame | 2 |
| 10 | Hexagonal Nut M5 | 8 |
| 11 | Spring Washer M5 | 8 |
| 12 | Center Shaft | 1 |
| 13 | Round Bar | 40 |



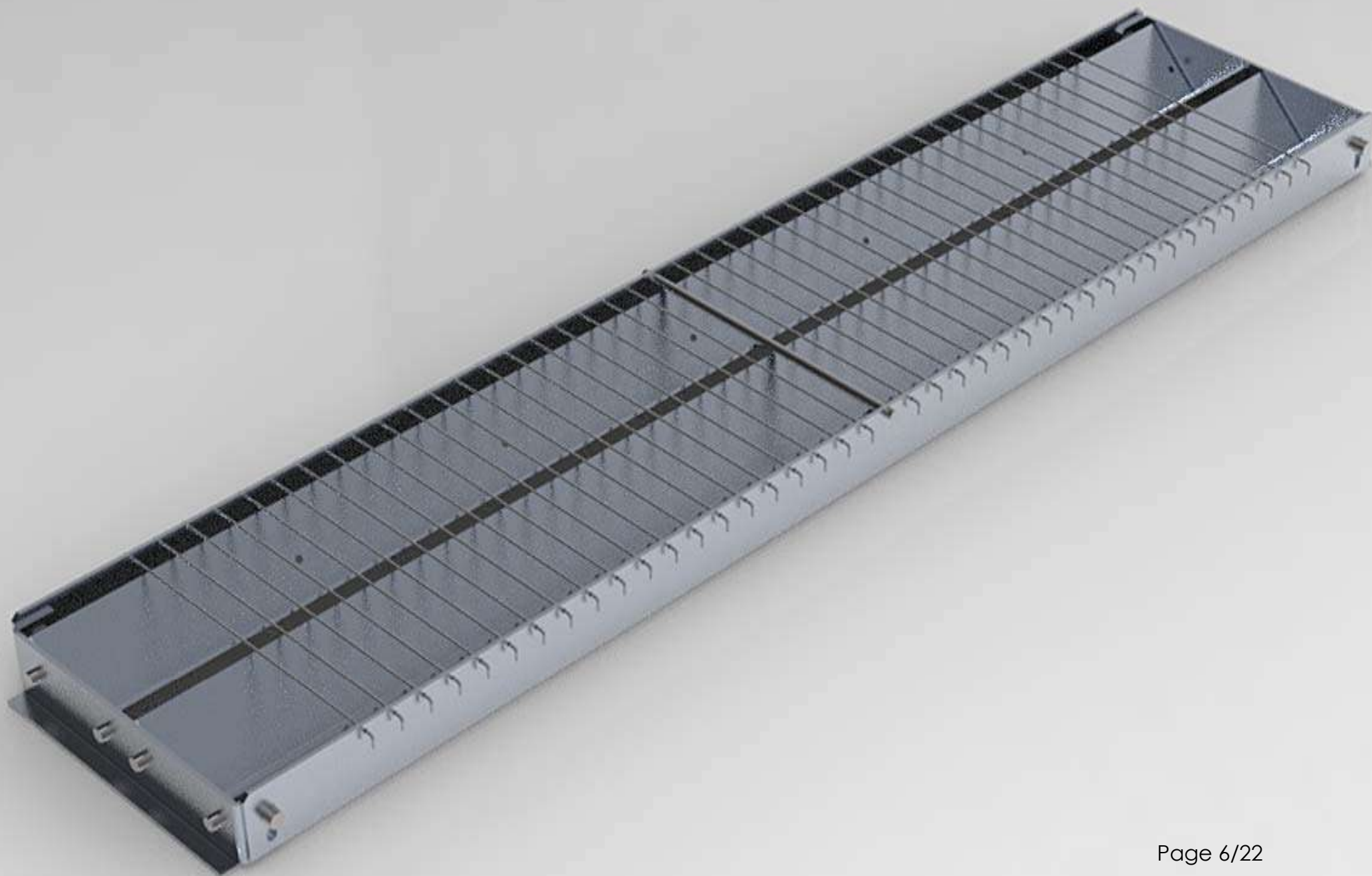
Standard 3 Views

Exploded View with Bill of Material of Rubber Seal Jig Dryer
Shown for Clarity of Its Component

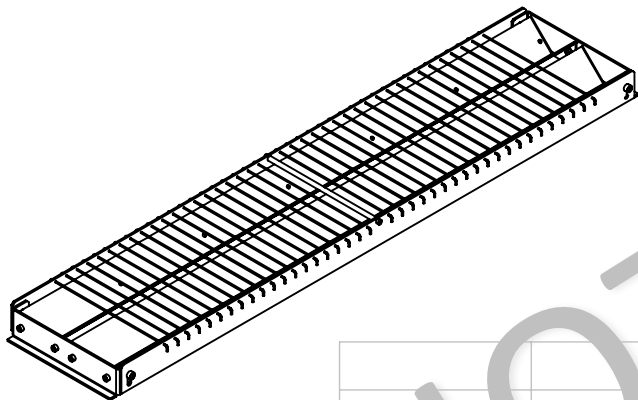
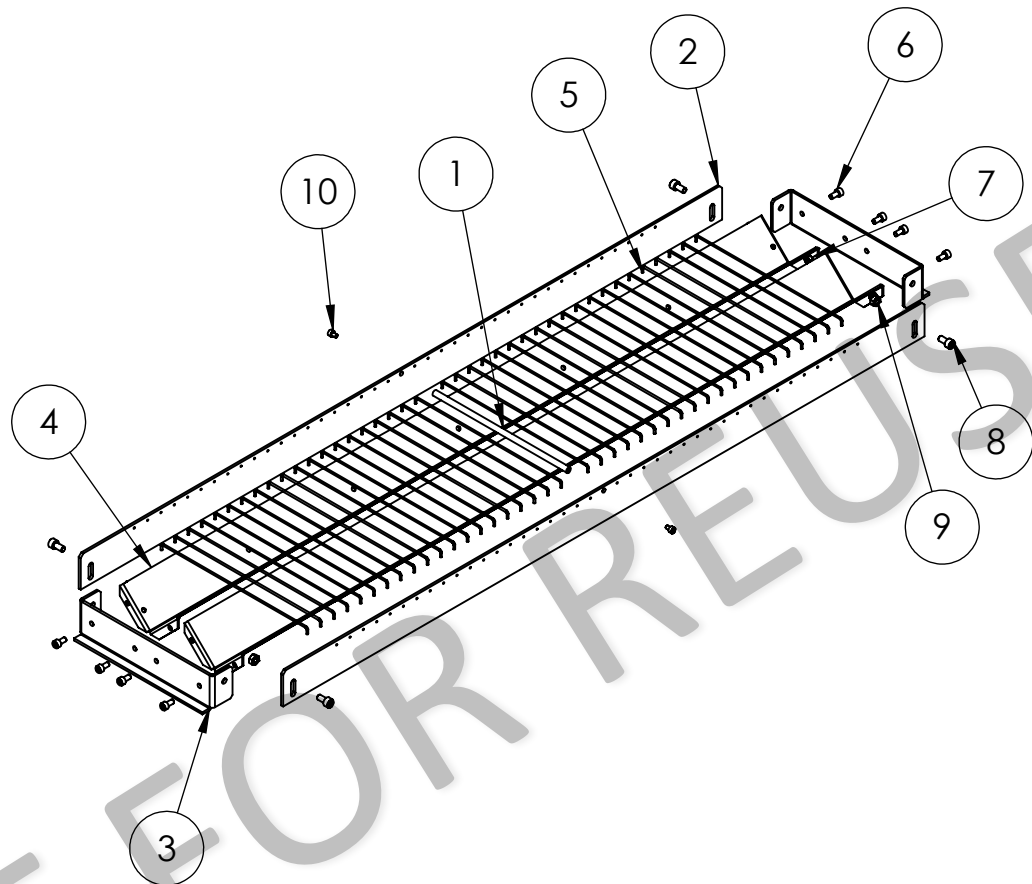
All sheet metal parts are made from aluminium alloy, fasteners from carbon steel, and other parts from stainless steel. No issues were encountered during process of using this renewal jig.

Services Include

Reverse Engineering, Detailed Design for Manufacturing, Material Selection, Trial, and Vendor Liaison.



| ITEM NO. | PART NUMBER | QTY. |
|----------|-------------------------|------|
| 1 | Center Shaft | 1 |
| 2 | Side Frame | 2 |
| 3 | Holder | 2 |
| 4 | V Plate | 2 |
| 5 | Round Bar | 40 |
| 6 | ISO 4762 M5 x 10 - 10N | 8 |
| 7 | ISO - 4032 - M5 - W - N | 8 |
| 8 | ISO 4762 M6 x 12 - 12N | 4 |
| 9 | ISO - 4032 - M6 - W - N | 4 |
| 10 | ISO 4762 M4 x 6 - 6N | 2 |



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| | | TOLERANCES: |
| | | FRACTIONAL \pm |
| | | ANGULAR: MACH \pm BEND \pm |
| | | TWO PLACE DECIMAL \pm |
| | | THREE PLACE DECIMAL \pm |
| | | INTERPRET GEOMETRIC TOLERANCING PER: |
| | | MATERIAL |
| | | FINISH |
| NEXT ASSY | USED ON | |
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|-----------|-------|----------|
| | NAME | DATE |
| DRAWN | ANGGA | 23/09/19 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

SEAL POST CURE DRAINER

TITLE:

GENERAL ASSEMBLY

| | | |
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| A | | |
| SCALE: FREE | | SHEET 1 OF 7 |

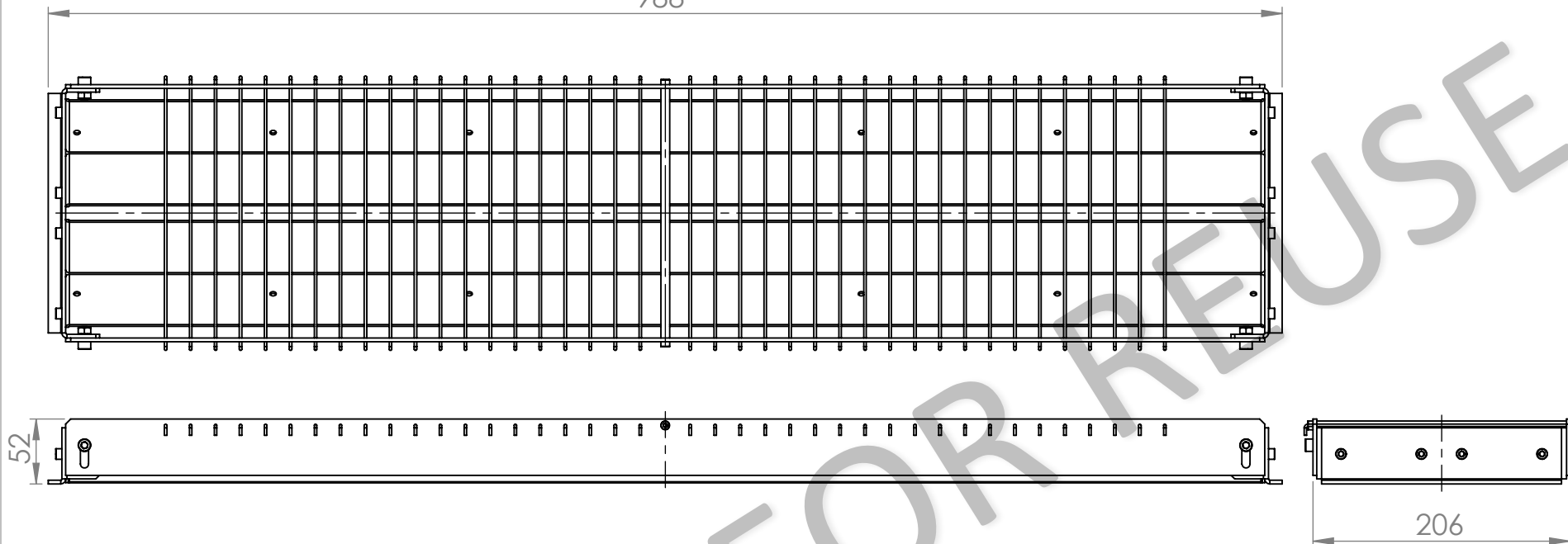
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ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

ANGGA

23/09/19

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SEAL POST CURE DRAINER

TITLE:

STANDARD 3 VIEWS

SIZE

DWG. NO.

REV

A

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SHEET 2 OF 7

2

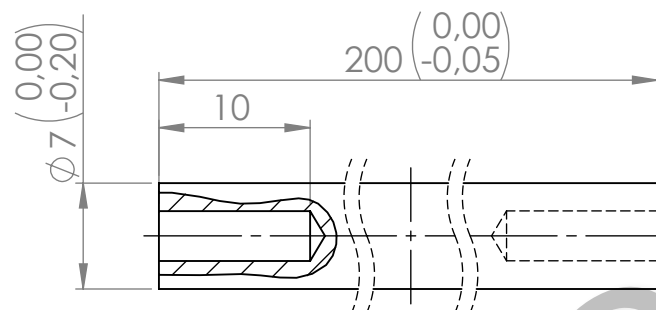
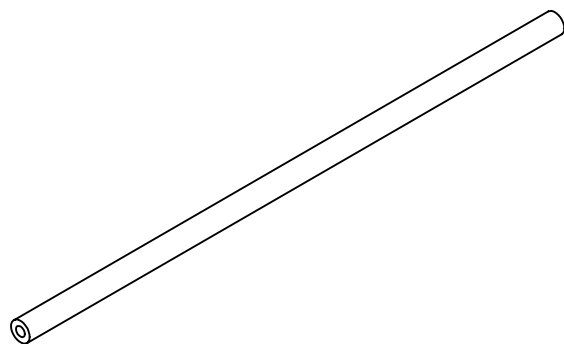
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TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

SUS 304

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

ANGGA

23/09/19

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SEAL POST CURE DRAINER

TITLE:

CENTER SHAFT

SIZE

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DWG. NO.

REV

SCALE: FREE

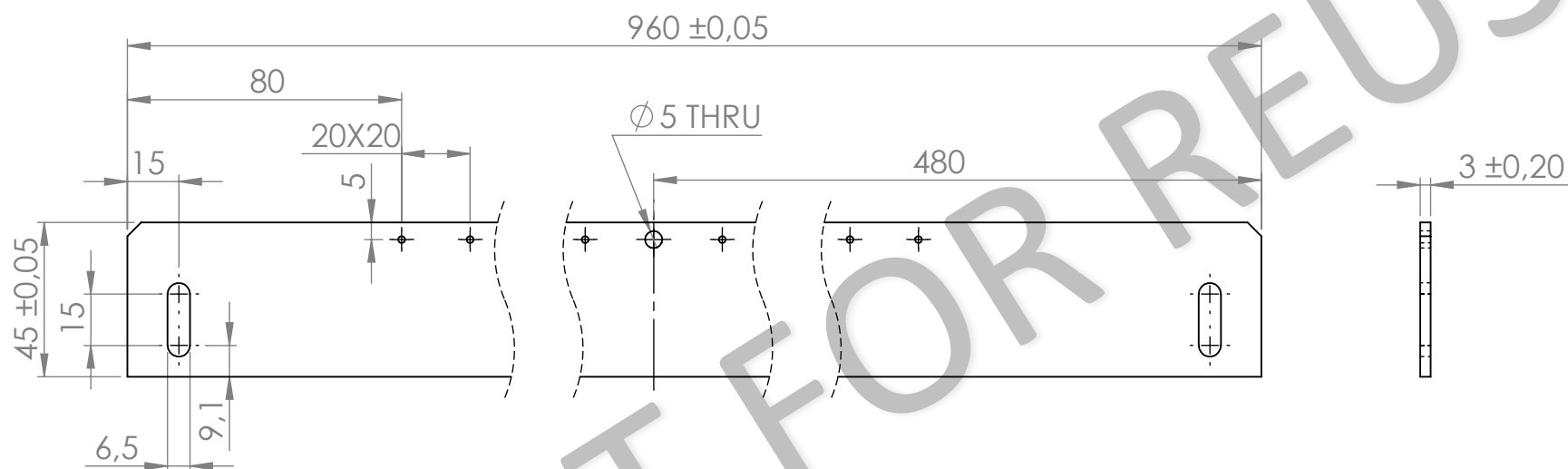
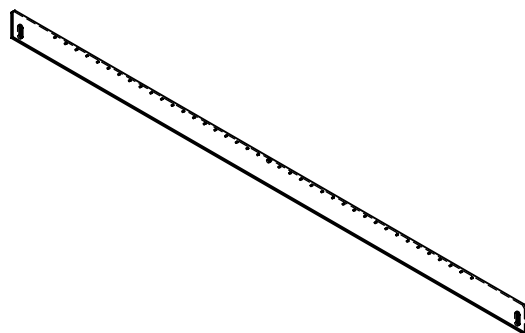
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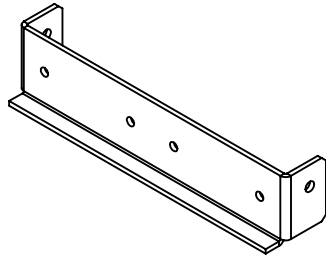
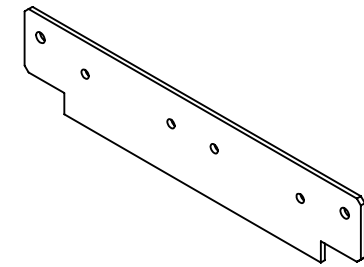
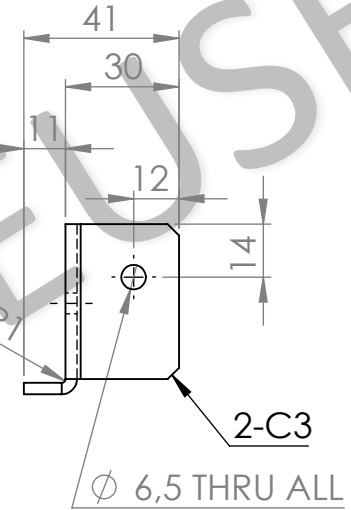
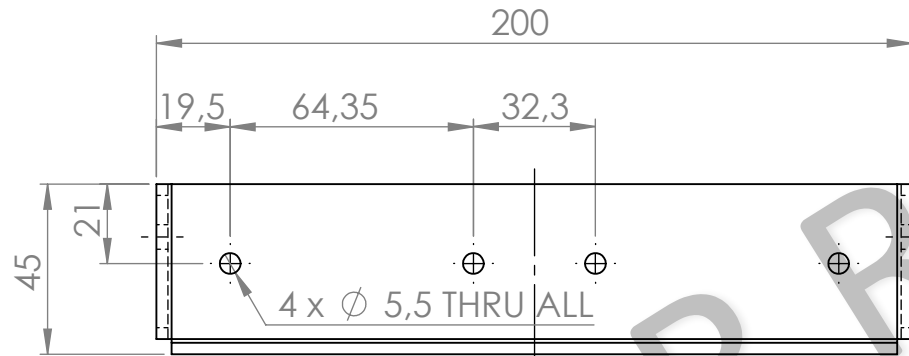
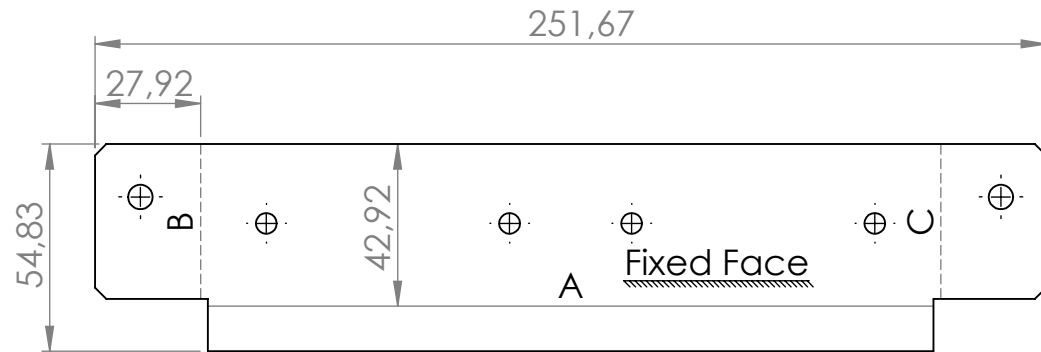
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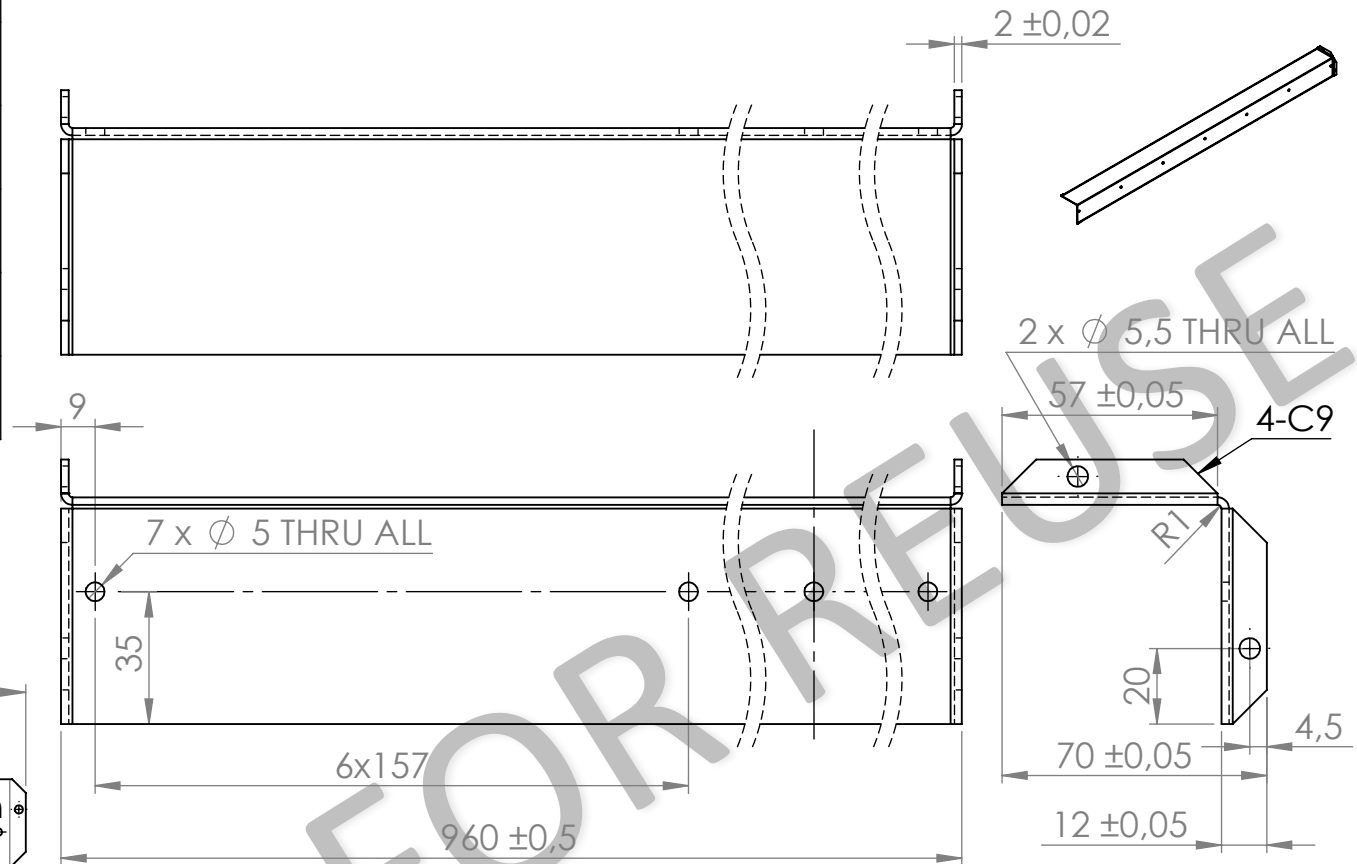
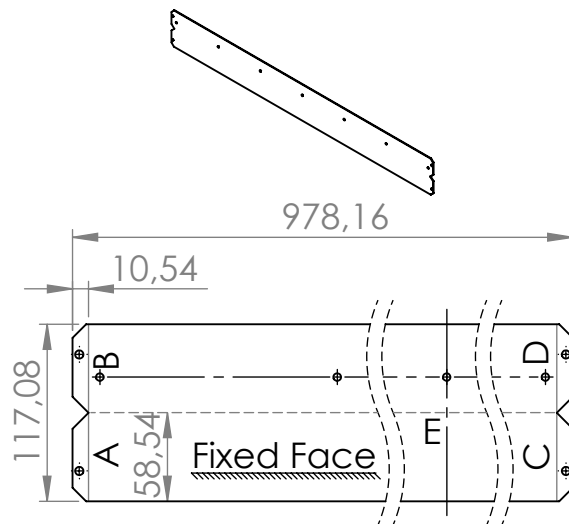
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| B | DOWN | 90° | 1 |
| C | DOWN | 90° | 1 |



| | | | | | | | |
|--|---------|--------------------------------------|--|-----------|-------|---|----------|
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| | | DIMENSIONS ARE IN MILLIMETERS | | DRAWN | ANGGA | | 23/09/19 |
| | | TOLERANCES: ± 0.05 | | CHECKED | | | |
| | | FRACTIONAL ± | | ENG APPR. | | | |
| | | ANGULAR: MACH ± BEND ± | | MFG APPR. | | | |
| | | TWO PLACE DECIMAL ± | | Q.A. | | | |
| | | THREE PLACE DECIMAL ± | | COMMENTS: | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | | | | | |
| | | MATERIAL | | | | | |
| | | AL 6063 | | | | | |
| | | FINISH | | | | | |
| NEXT ASSY | USED ON | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | | |

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| SIZE | DWG. NO. | REV |
| A | | |
| SCALE: FREE | SHEET 5 OF 7 | |

| Tag | Direction | Angle | Inner Radius |
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| A | UP | 90° | 1 |
| B | UP | 90° | 1 |
| C | UP | 90° | 1 |
| D | UP | 90° | 1 |
| E | DOWN | 90° | 1 |



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THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

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| MATERIAL | AL 6063 |
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FINISH

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| NAME | DATE |
|------|------|

ANGGA

COMMENTS:

SEAL POST CURE DRAINER

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| TITLE: | |
|--------|--|

V PLATE

| SIZE | PRICE | SALES |
|--------|-------|-------|
| Small | 10 | 100 |
| Medium | 20 | 200 |
| Large | 30 | 300 |

| |
|----------|
| DWG. NO. |
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REV

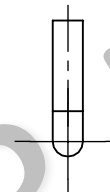
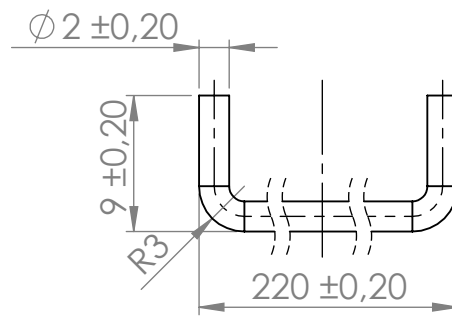
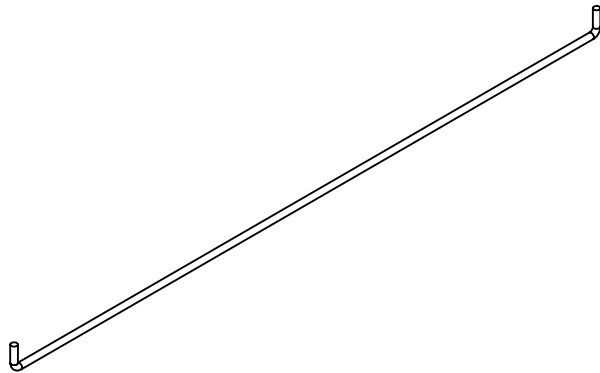
A

SCALE: FREE

SHEET 6 OF 7

B

B

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TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:MATERIAL **SUS 304**

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

ANGGA

23/09/19

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SEAL POST CURE DRAINER

TITLE:

ROUND BAR

SIZE

DWG. NO.

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SCALE: FREE

SHEET 7 OF 7

2

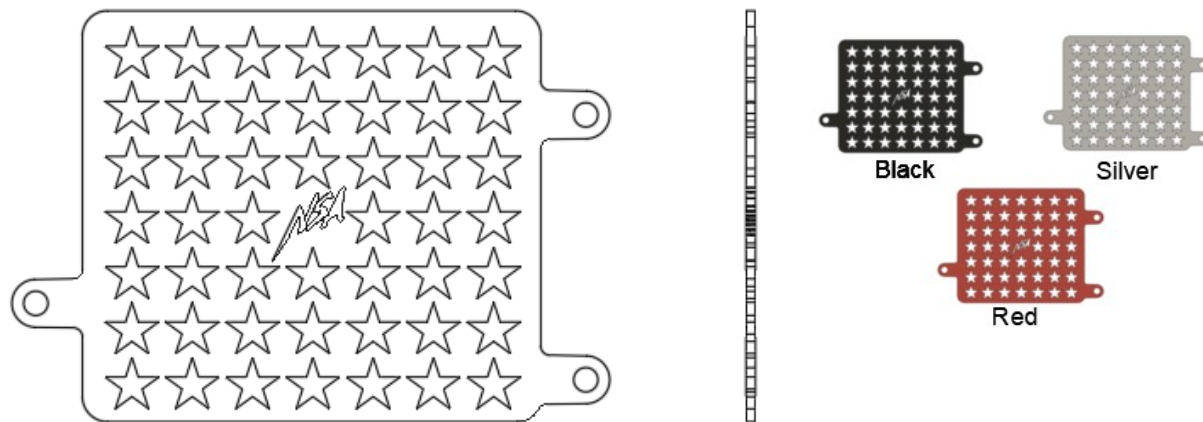
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Page 13/22

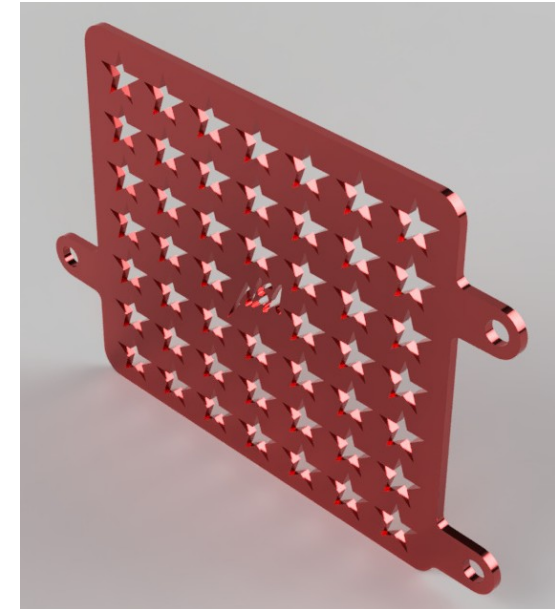
Cover Radiator (New Development)

A motorcycle radiator needs protection from external matters that can create physical or functional damage. For overcome this requirement, cover radiator is used and also to prevent accidental contact with the hot radiator.

Many mesh implemented to channel airflow efficiently with aesthetic design and branding (NSA) with aluminum as based material. Used as replacement variation of standard OEM parts.



Standard 2 (Two) Views with Colors Illustration



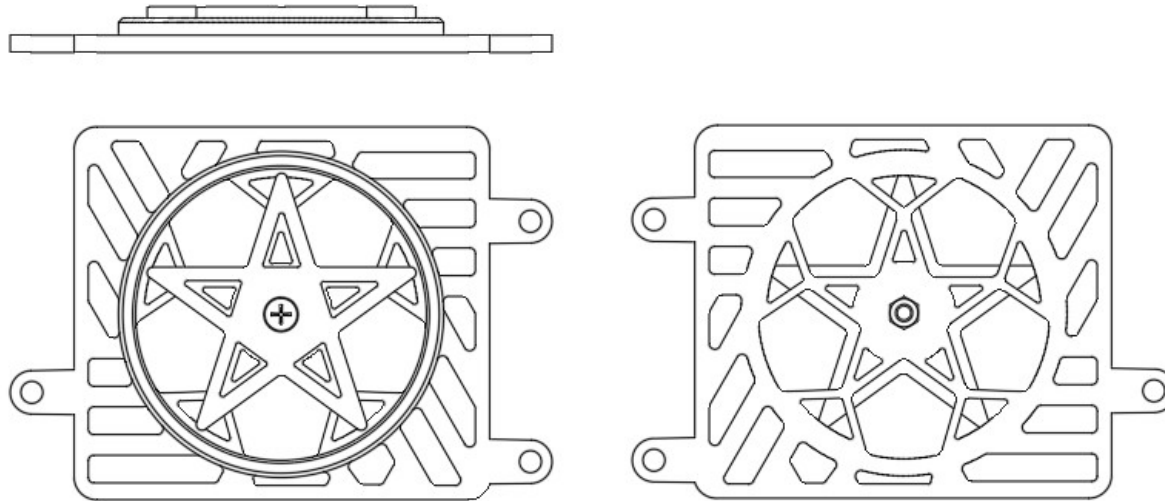
Rendered Perspective View
Made with Fusion 360

Services Include

Product benchmark, feasibility study, and preliminary design.

Cover Radiator with Spinner (New Development)

Cover radiator with additional spinner adds more aesthetic look for motorcycle and dynamic feel impression to attract attention when riding while still maintain cover radiator function as well. Use aluminum as base material with color combination. Used as replacement variation of standard OEM parts.



Standard 2 (Two) Views with Back View



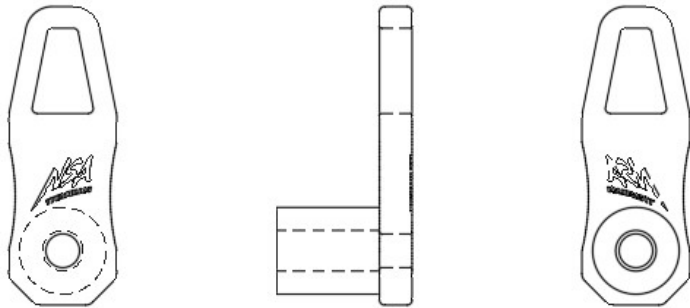
Rendered Perspective View
Made with Fusion 360

Services Include

Product benchmark, feasibility study, and preliminary design.

Goods Hanger (New Development)

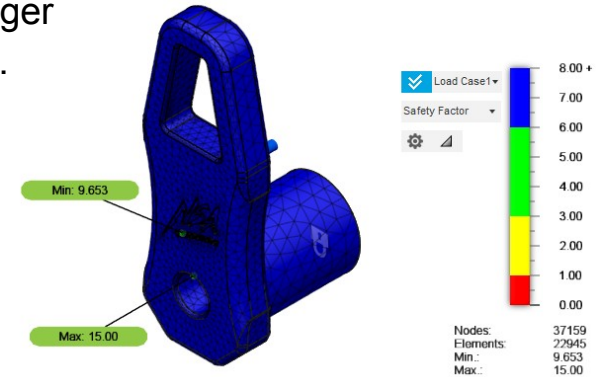
When small items need spillage or damage prevention and are carried safely on a motorcycle, it needs goods hanger that located in adequate position. This hanger uses titanium premium material for aesthetic look and for more durable usage. Used with branding (NSA) as replacement variation of standard OEM parts.



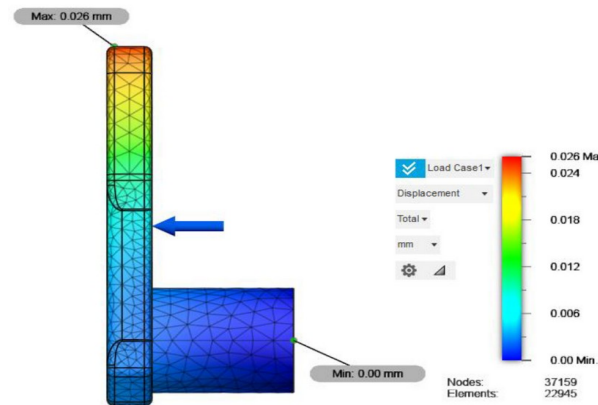
Standard 3 (Three) Projection Views



Rendered Perspective View Made with Fusion 360



Minimum Factor of Safety (FoS) = 9.6



Maximum Displacement = 0.03 mm

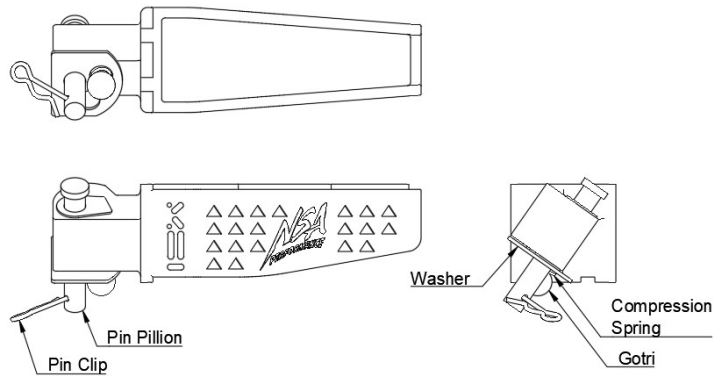
Numerical simulation when hanger handling goods (expected max. load 15 kg) carried by Fusion 360.

Services Include

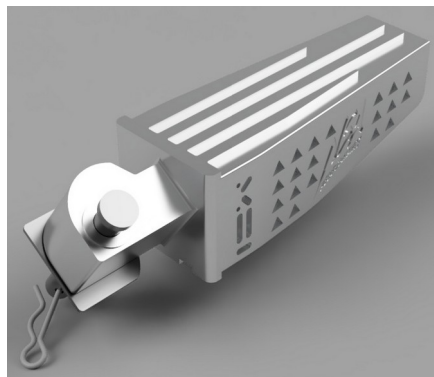
Market research, product benchmark, feasibility study, finite element analysis, and preliminary design.

Pillion Footrest (New Development)

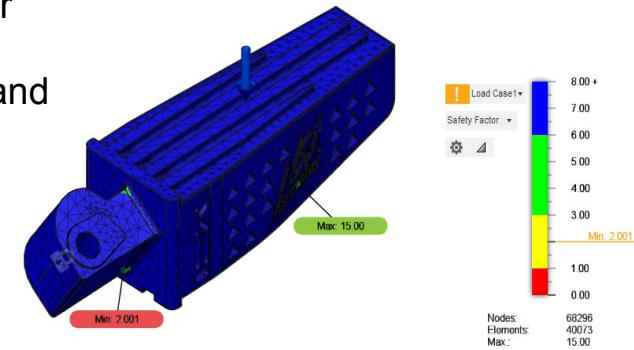
A motorcycle passenger needs a stable place to rest their feet and helps for balance, comfort, and safety. Pillion footrests used to accommodate those. Aluminum is used as the material for pillion footrests due to its lightweight and strength. Used with branding (NSA) as replacement variation of standard OEM parts.



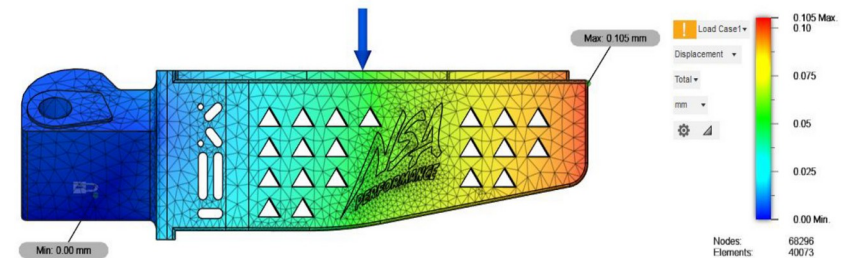
Standard 3 (Three) Projection Views with Shown Attached Parts



Rendered Perspective View Made with Fusion 360



Minimum Factor of Safety (FoS) = 2



Maximum Displacement = 0.1 mm

Numerical simulation when a footrest withstands the expected maximum load of 40 kg carried by Fusion 360.

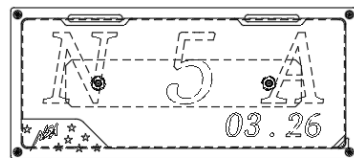
Services Include

Market research, product benchmark, feasibility study, finite element analysis, and preliminary design.

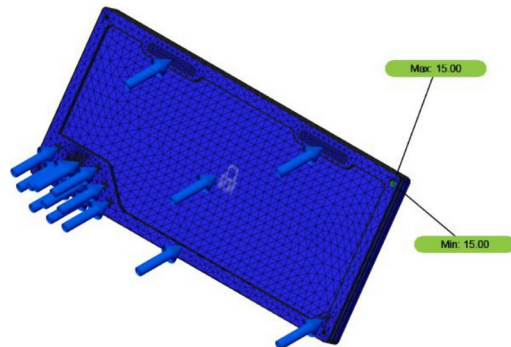
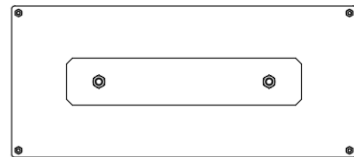
License Plate Cover (New Development)

Over time and use, motorcycle license plates can become dirty, peeled, and faded. To avoid these risks, a cover is needed as a protector. However, it is important to note that the license plate remains clearly visible.

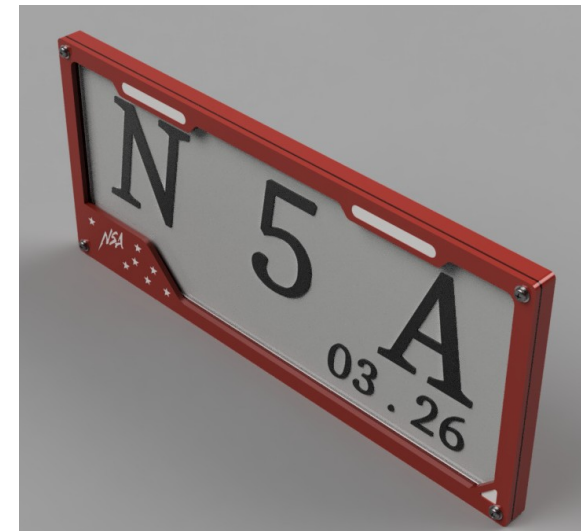
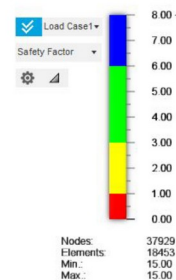
Acrylic with branding (NSA) is used to make this cover with an aesthetic appearance as an additional accessory.



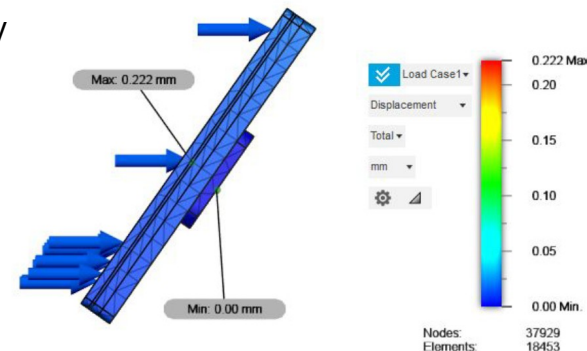
Standard 3 (Three) Projection Views



Minimum Factor of Safety (FoS) = 15



Rendered Perspective View Made with Fusion 360



Maximum Displacement = 0.22 mm

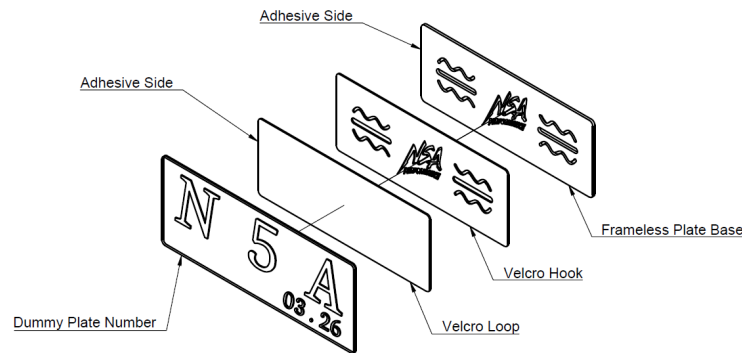
Services Include

Market research, product benchmark, feasibility study, finite element analysis, and preliminary design.

Numerical simulation when cover withstands on 120 km/h when rain carried by Fusion 360.

Frameless License Plate (New Development)

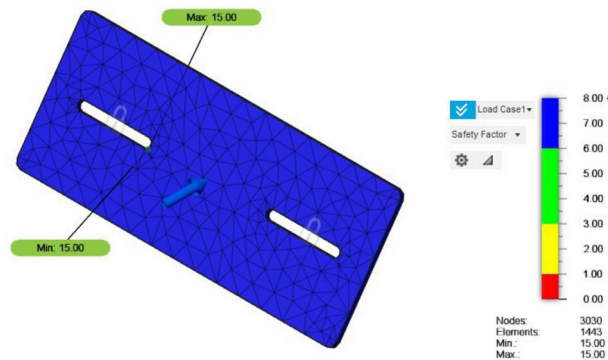
When a floating appearance is desired for a license plate, a frameless plate is used. Aluminum and Velcro with adhesive are used as materials due to its lightweight and strength. Branding (NSA) and pattern add an aesthetic impression for this additional accessory.



Isometric Exploded View
Shown Components



Rendered Perspective View Made
with Fusion 360



Minimum Factor of Safety
(FoS) = 15

Numerical simulation when cover withstands on 120 km/h when rain carried by Fusion 360.

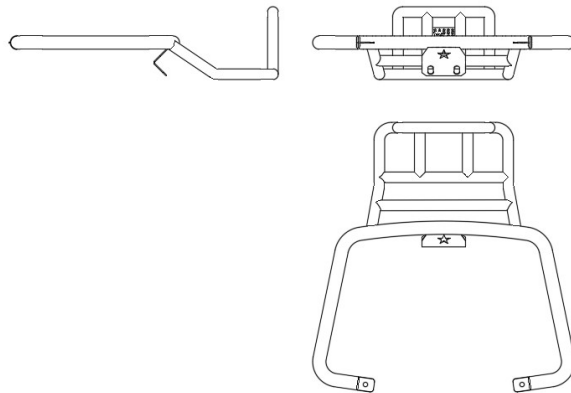
Services Include

Market research, product benchmark, feasibility study, finite element analysis, and preliminary design.

Grab Rail (New Development)

Motorcycle passengers need safety and convenience when riding. A grab rail is used to accommodate those needs. Also, it helps riders to move their bike when not to ride and can be used for securing luggage.

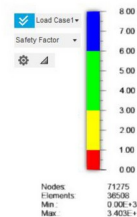
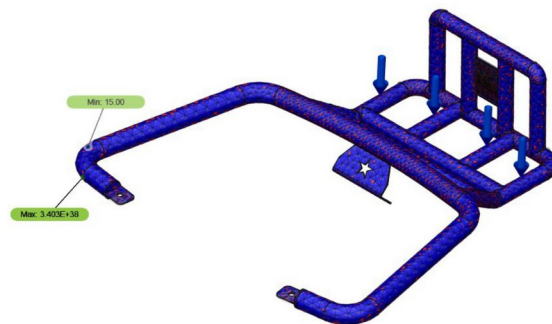
Titanium with branding (NSA) is used as premium material due to its strength and elegance. Used as replacement variation of standard OEM parts.



Standard 3 (Three) Projection Views

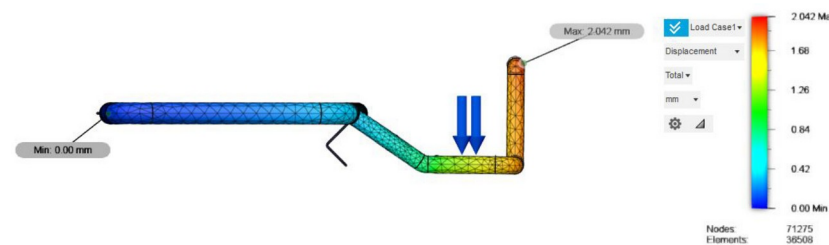


Rendered Perspective View Made with Fusion 360



Minimum Factor of Safety (FoS) = 15

Numerical simulation when the grab rail withstands expected max. load of 25 kg carried by Fusion 360.

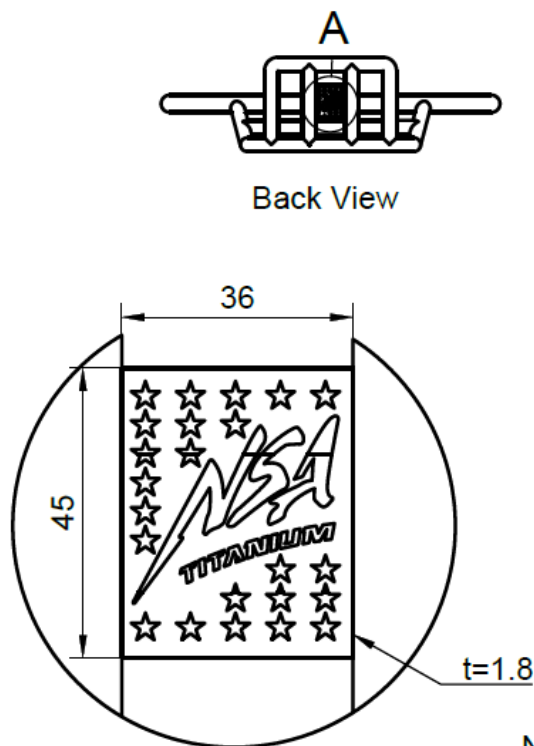


Maximum Displacement = 2 mm

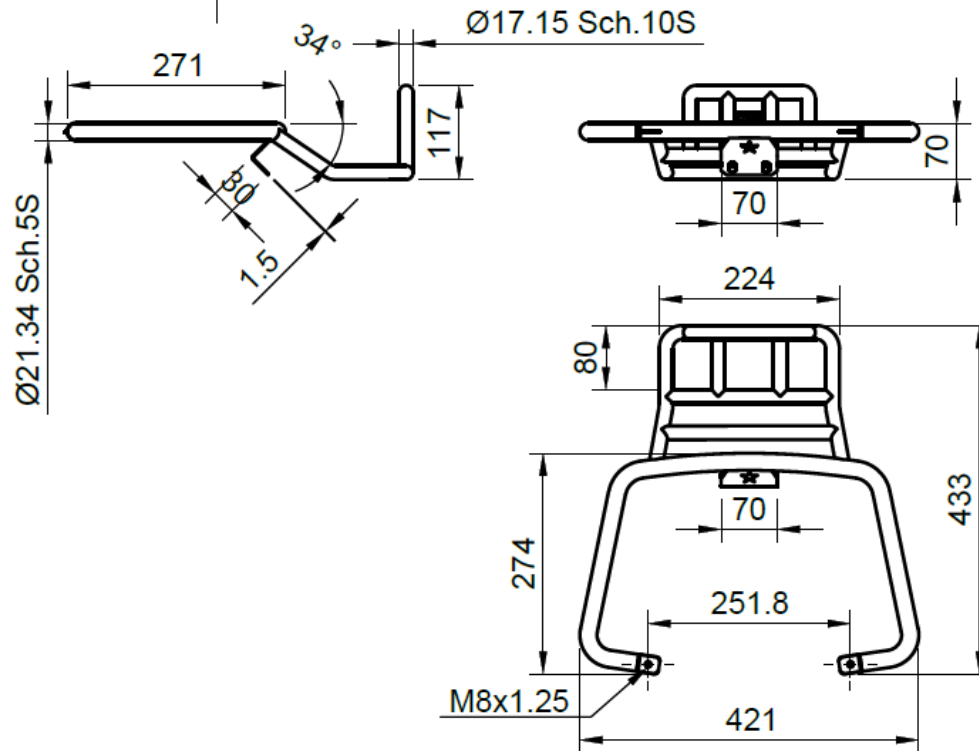
Services Include

Market research, product benchmark, feasibility study, finite element analysis, and preliminary design.





A (1:1)



Nb. : Surface finish by anodize
Pipe wall thickness as per ASME B.36.19M-1985
Max. load 25 kg

For variants :
Vespa Sprint, Primavera,
Lx, S, Lxv, Gts, Gtv, Gtl

| | | | |
|--------------|------------------|-------------------------------------|--|
| Dept. R&D | Unit mm, g, s | Created by Angga Surya Anggana | Weight (est.) 1023 |
| | | Document type Initial Design | Material Titanium |
| | | Title Behel Titanium Vespa Matic | Technical reference Kebutuhan Pasar & Product Planning Feb. 2025 Benchmark Behel Jok Titanium Vespa Matic Studi Kelayakan Behel Vespa Matic Study Report Behel Vespa Matic |
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| | | Sheet 1/1 | |