

# Protecting Delta-Sigma ADC from EOS – Protected RTD Measurement in PLC

TI Precision Labs – ADCs

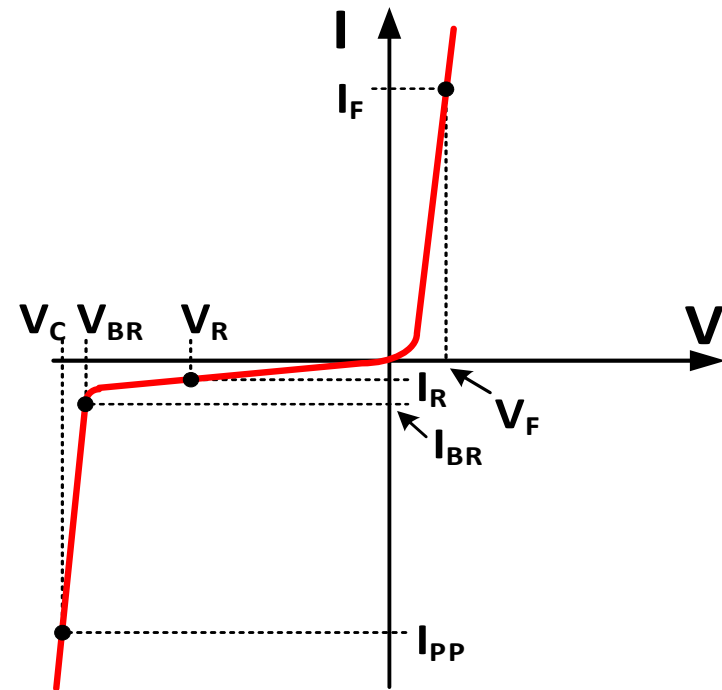
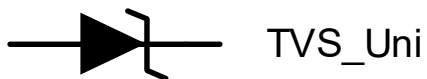
Presented by Scott Cummins

Prepared by Dale Li

# Unidirectional TVS Diode

(Transient Voltage Suppressor)

Symbol	Parameter
$V_{BR}$	Breakdown voltage
$V_R$	Stand-off voltage
$V_C$	Clamping voltage
$V_F$	Forward voltage drop
$I_{BR}$	Breakdown Current @ $V_{BR}$
$I_R$	Reverse Leakage @ $V_R$
$I_F$	Forward Current @ $V_F$
$I_{PP}$	Peak Pulse current @ $V_C$



# Bidirectional TVS Diode (Transient Voltage Suppressor)

## Symbol

$V_{BR}$

$V_R$

$V_C$

$V_F$

$I_{BR}$

$I_R$

$I_F$

$I_{PP}$

## Parameter

Breakdown voltage

Stand-off voltage

Clamping voltage

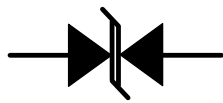
Forward voltage drop

Breakdown Current @  $V_{BR}$

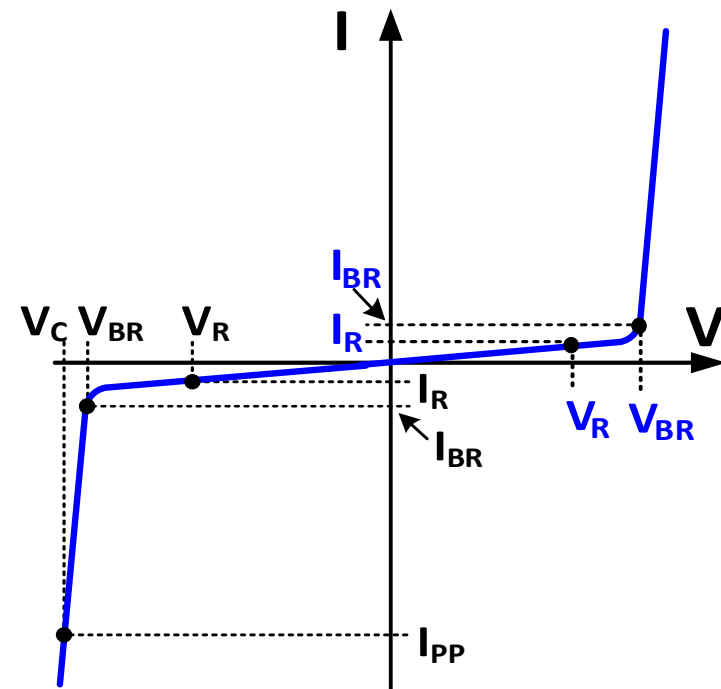
Reverse Leakage @  $V_R$

Forward Current @  $V_F$

Peak Pulse current @  $V_C$



TVS\_Bi



# Protection: 3-Wire RTD, Low-side Reference Measurement

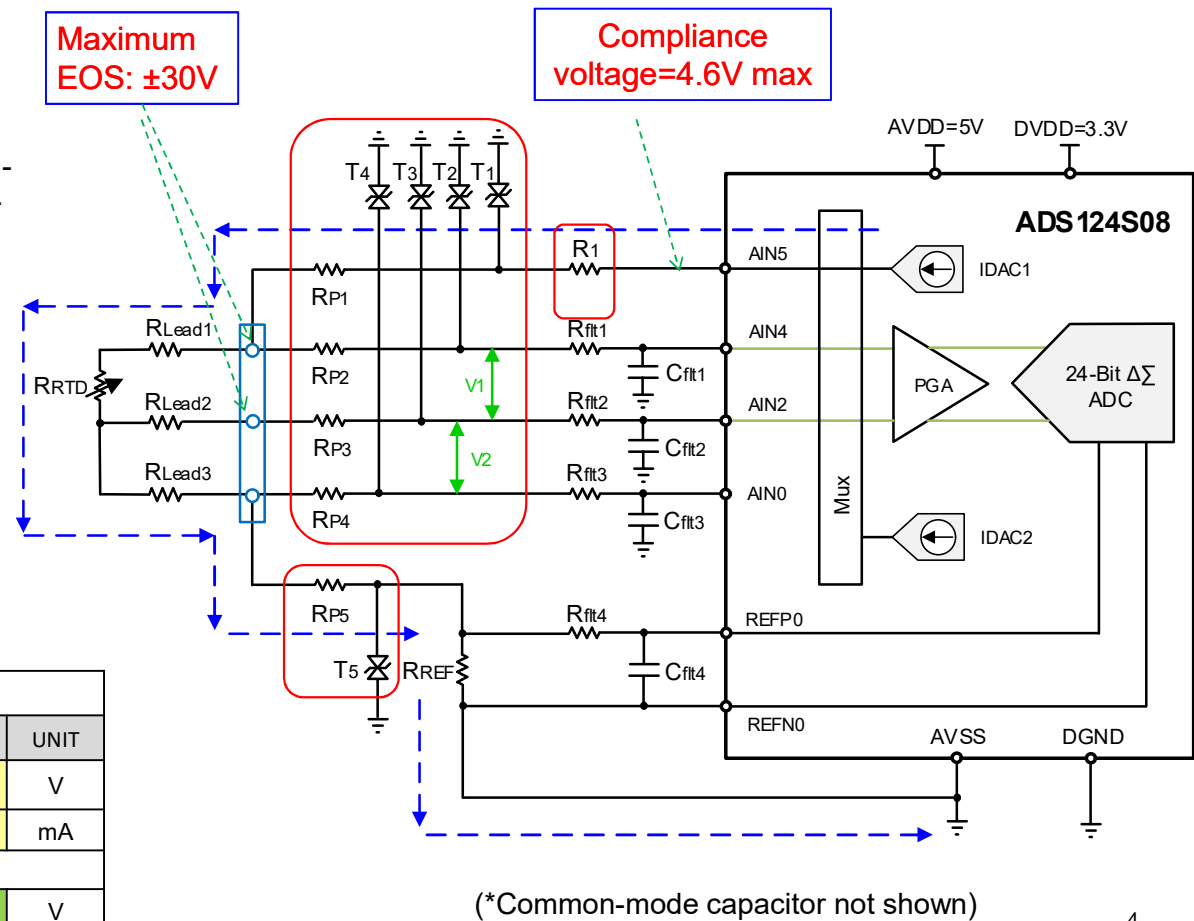
## • Current limiting resistors:

- $R_{P1}/R_{P2}/R_{P3}/R_{P4}$ :  
limit current to TVS and ADC inputs
- $R_1$  limits current to IDAC (no  $R_{flt}$  on AIN5).
- Large value  $R_{P1}$  and  $R_1$  limit current more:  
Advantage: lower clamped voltage under fault condition.  
Disadvantage: higher voltage under normal operation.  
(violate compliance voltage on IDAC).
- Small value  $R_{P1}$  and  $R_1$  limit less current, have higher power dissipation on  $R_{P1}$  and  $R_1$ .
- Mismatching and drift affect accuracy.

## • TVS diode considerations:

- Proper standoff voltage(14V) -> tradeoff for  $R_{P1}$  and  $R_1$ .
- Bidirectional TVS instead of unidirectional TVS.
- Leakage current is a key error contribution to accuracy.
- Temp drift of leakage current affects accuracy.

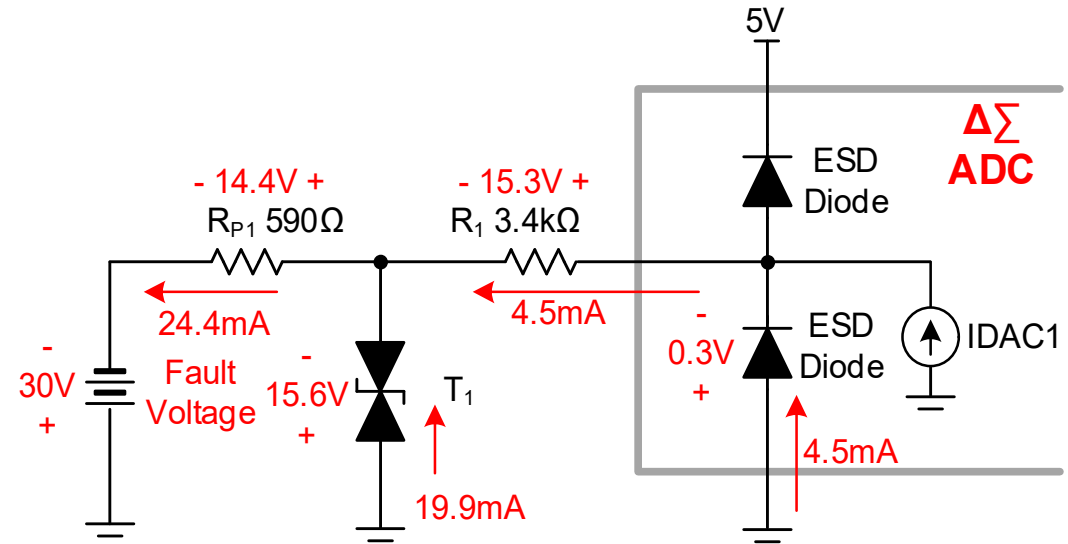
Absolute Maximum Ratings (Single 5V Power Supply)				
Parameter	MIN	TYP	MAX	UNIT
Analog Input Voltage ( $V_{in\_Abs}$ )	-0.3		+5.3	V
Analog Input Current ( $I_{in\_Abs}$ )	-10		+10	mA
Normal Input Signal				
AINx Signal ( $V_{in}$ )	0		+5	V



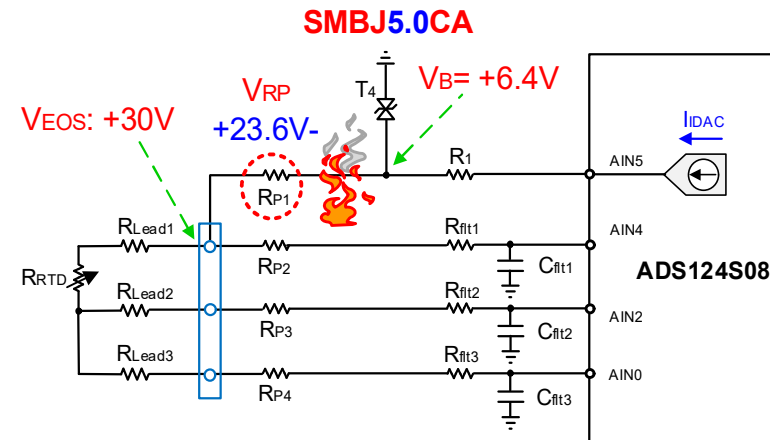
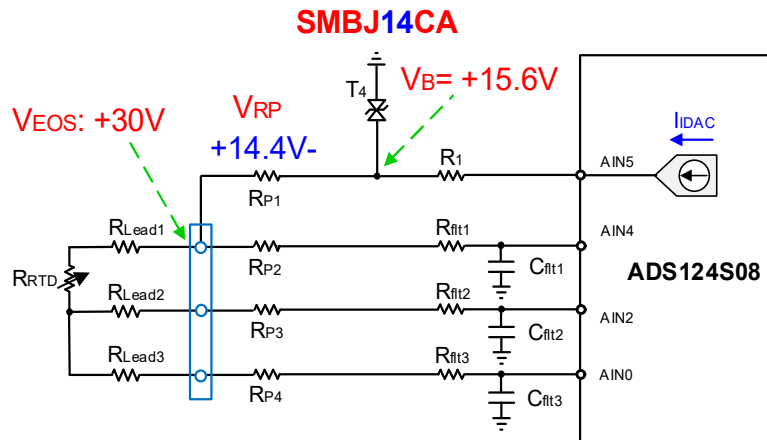
# ADC internal ESD diode structure

## Protection Circuit tradeoffs

- $R_{P1}$  limits current into TVS diode
- $R_1$  limits current into ESD diodes
- TVS,  $R_1$ , and  $R_{P1}$  must have a power rating to allow continuous 30V fault
- $R_{P1} + R_1$  must be small enough to avoid IDAC compliance issues
- Fault current into ADC must be less than 10mA



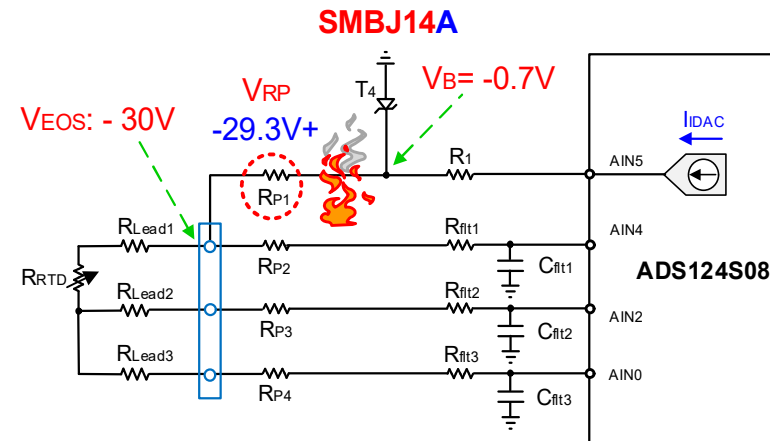
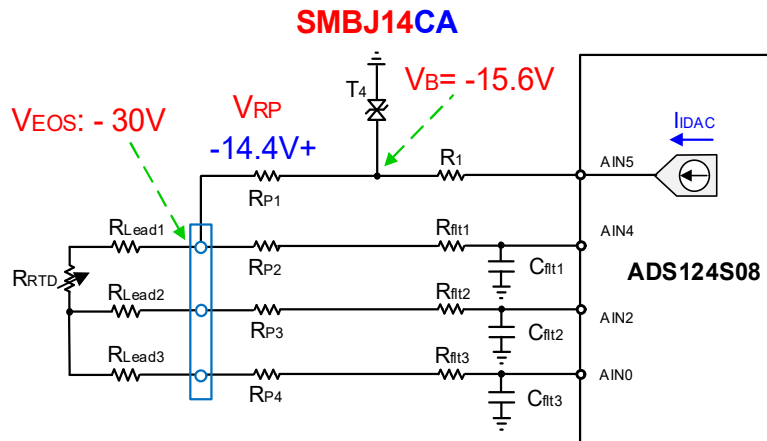
# Why do we select 14V standoff voltage of TVS diode?



- Voltage drop across  $R_{P1}$  may not be acceptable and Power Dissipation on  $R_{P1}$  may be a challenge.
- Leakage current(maximum): **1uA** - SMDJ14CA vs. **800uA** - SMDJ5.0CA (Diodes from Bourns Inc.)

Diodes Inc.	<b>SMDJ14CA</b>	<b>SMDJ5.0CA</b>
$V_B$ (Minimum Breakdown Voltage)	15.6V	6.4V
$V_{RP} = V_{EOS} - V_B$ (Volts drop on $R_P$ )	14.4V	23.6V
$P_P = \frac{V_{RP}^2}{R_{P1}}$ (Power Dissipation on $R_P$ )	$\frac{14.4V^2}{590\Omega} = 0.351W$	$\frac{23.6V^2}{590\Omega} = \mathbf{0.944W}$

# Why do we use bidirectional TVS diode?



- Voltage drop across R<sub>p1</sub> can not be acceptable and Power Dissipation on R<sub>p1</sub> can be a challenge.

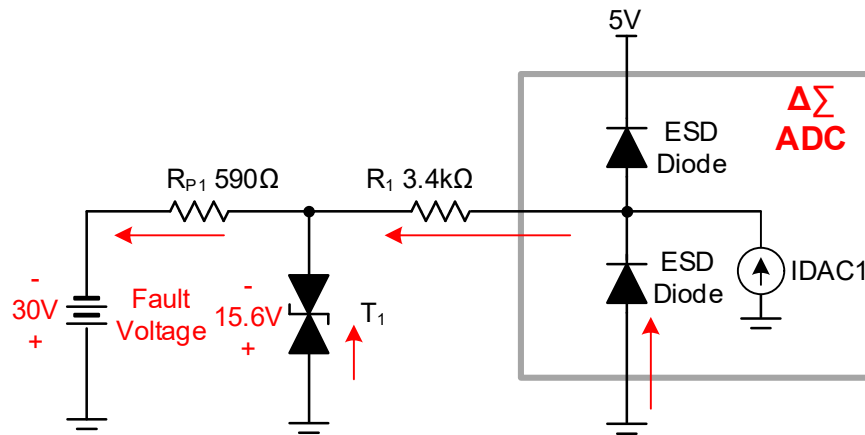
Diodes Inc.	SMDJ14CA (Bidirectional)	SMDJ14A (Unidirectional)
$V_B$ (Breakdown Voltage)	-15.6V	- 0.7V
$V_{RP} = V_{EOS} - V_B$ (Volts on R <sub>p</sub> )	-14.4V	-29.3V
$P_P = \frac{V_{RP}^2}{R_{P1}}$ (Power Dissipation on R <sub>p</sub> )	$\frac{(-14.4V)^2}{590\Omega} = 0.351W$	$\frac{(-29.3V)^2}{590\Omega} = 1.455W$

**Thanks for your time!**  
**Please try the quiz.**



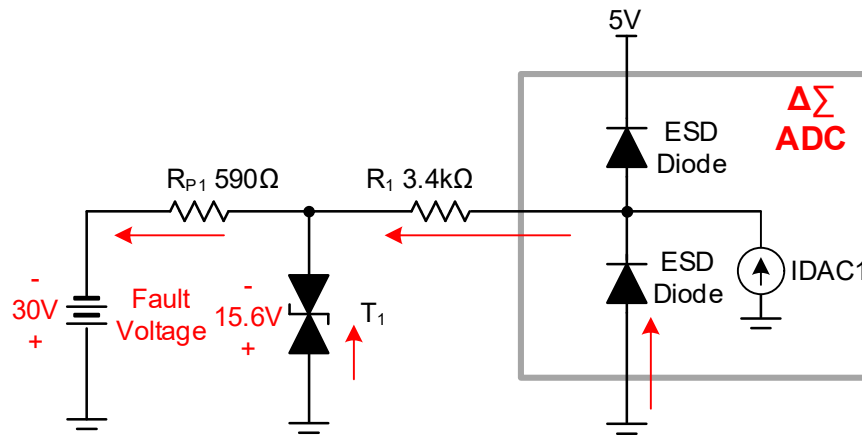
# Questions: Protecting RTD input Delta-Sigma

1. For the circuits below, why is a bidirectional TVS diode used?
  - a. The input signal is bidirectional so the diode needs to be bidirectional.
  - b. All TVS diodes are bidirectional.
  - c. Bidirectional diodes are needed in case a negative overstress signal is applied.
  - d. A unidirectional diode would require a unreasonably high power rating on  $R_{P1}$ .
  - e. A unidirectional diode would require a unreasonably high power rating on  $R_1$ .



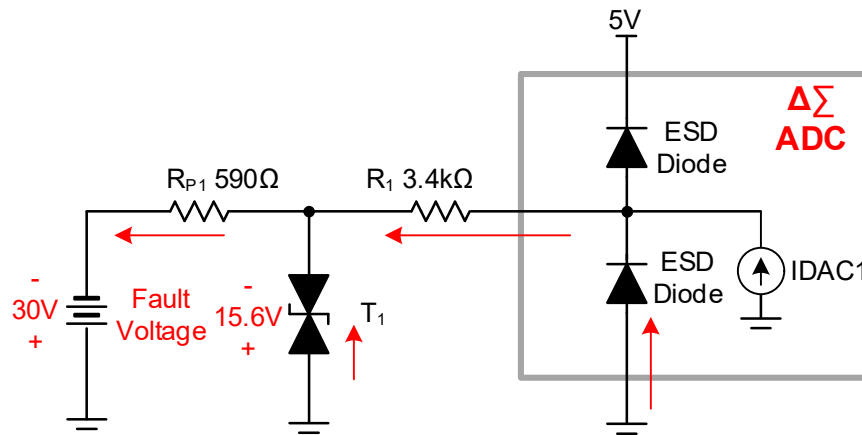
# Questions: Protecting RTD input Delta-Sigma

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  - e. A unidirectional diode would require a unreasonably high power rating on R1.



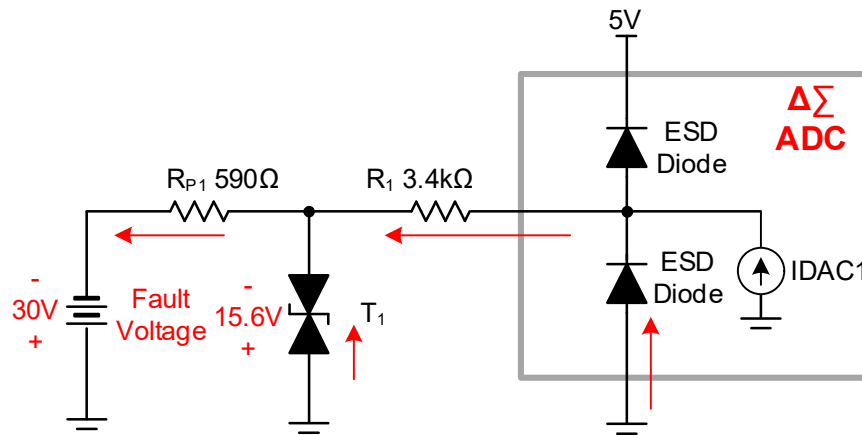
## Questions: Protecting RTD input Delta-Sigma

2. For the circuits below, why is a TVS diode with a 14V standoff voltage used on a device with a 5V input range?
- Choosing a higher standoff voltage will decrease the power dissipation in R1 under fault conditions.
  - Choosing a higher standoff voltage will decrease the power dissipation in Rp1 under fault conditions.



# Questions: Protecting RTD input Delta-Sigma

1. For the circuits below, why is a TVS diode with a 14V standoff voltage used on a device with a 5V input range?
  - a. Choosing a higher standoff voltage will decrease the power dissipation in R1 under fault conditions.
  - b. Choosing a higher standoff voltage will decrease the power dissipation in Rp1 under fault conditions.



# Thanks for your time!



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