

# 2025 The Term-End Evaluation, Department of Mechanical Systems Engineering TMU

## Learning Robust Bipedal Locomotion On Tilled Farm Soils via Multistages Deep Reinforcement Learning



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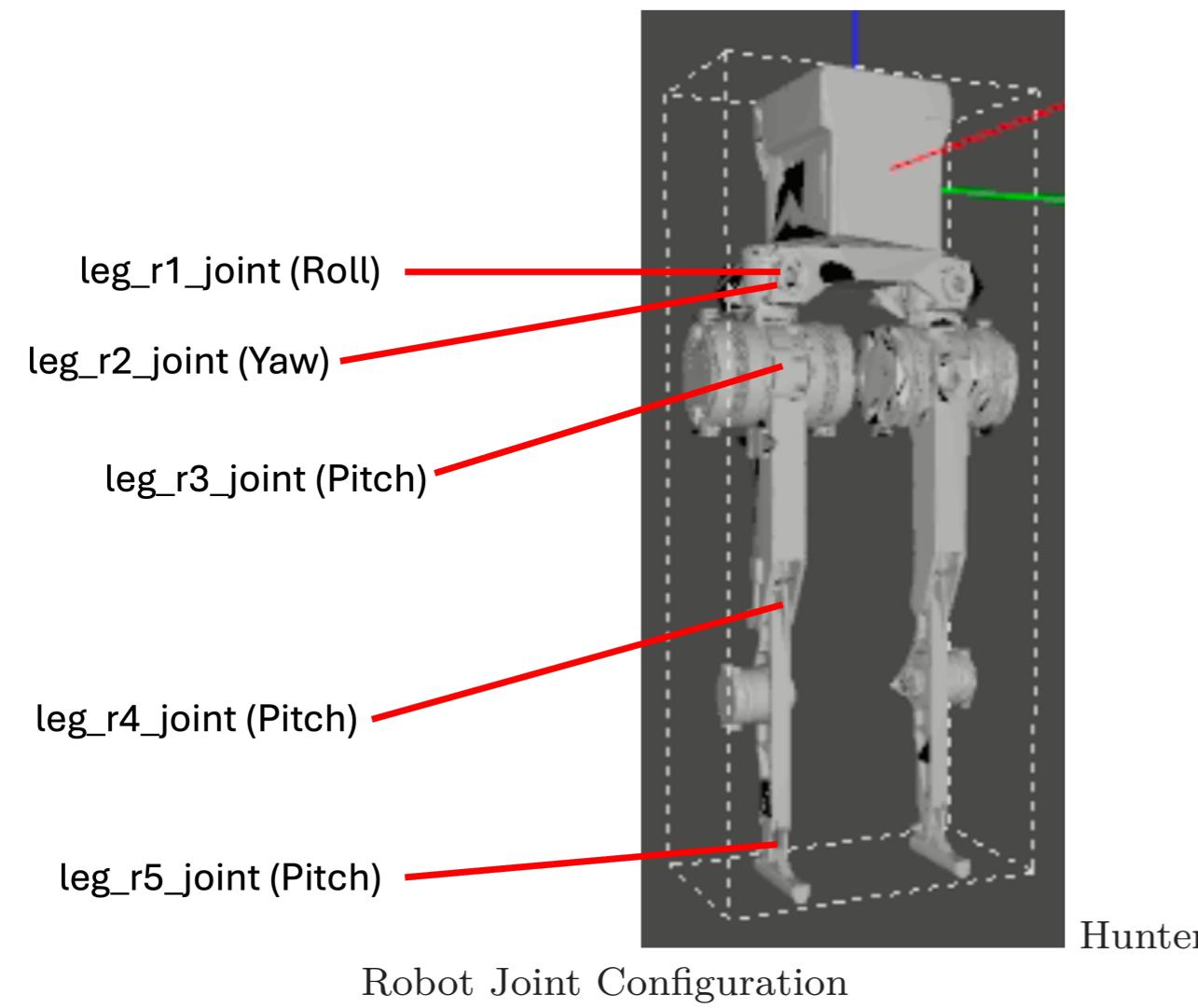
### 1. Introduction

Agricultural robotics faces significant challenges when operating in **unstructured farm environments**. Traditional bipedal robots struggle with variable soil conditions, **ranging from hard-packed earth to soft, wet to dry terrain**. This research presents a novel multistages approach using deep reinforcement learning to train a bipedal robot (Hunter) for robust locomotion across agricultural soil structures. Our three-stage curriculum progressively increases terrain complexity: plane terrain → soft soil → farm soil, enabling the robot to develop adaptive walking strategies essential for agricultural applications.

### 2. Robot Platform

#### EC-Hunter80-V01 Specifications:

- DOF:** 10 (legs only)
- Mass:** 12.7 kg
- Height:** 0.6 m standing
- Structure:** Bipedal with base platform
- Actuators:** 23.7 Nm max torque



Hunter Robot Joint Configuration

#### Joint Mapping:

- Hip: Roll, Yaw, Pitch (3 DOF/leg)
- Knee: Flexion (1 DOF/leg)
- Ankle: Dorsiflexion (1 DOF/leg)

### 4. Deep RL Architecture

#### Algorithm:

Proximal Policy Optimization (PPO)

#### Neural Network:

- Actor: 512→256→128 (ELU activation)
- Critic: 512→256→128 (ELU activation)
- Output: 10D action space (joint commands)

#### Key Reward Components:

- Tracking:** Linear/angular velocity following
- Stability:** Orientation and height maintenance
- Energy:** Torque and acceleration penalties
- Contact:** Proper foot placement rewards
- Safety:** Joint limits and collision avoidance

#### Observation Space (45D):

- Base orientation, velocity
- Joint positions, velocities
- Contact states
- Command targets

### 5. Technical Innovations

#### Reward System Design:

- Multi-objective optimization balancing performance and efficiency
- Hierarchical penalty structure prioritizing safety
- Contact-aware rewards for foot-ground interaction

#### Morphology Adaptation:

- URDF standardization for policy transfer
- Joint limit calibration matching hardware specs
- Contact sensor mapping for ground interaction

#### Training Optimizations:

- Episode timing: 50 Hz control frequency
- Batch learning: 5 epochs per iteration
- Curriculum scheduling: Progressive difficulty increase

### 6. Related Work

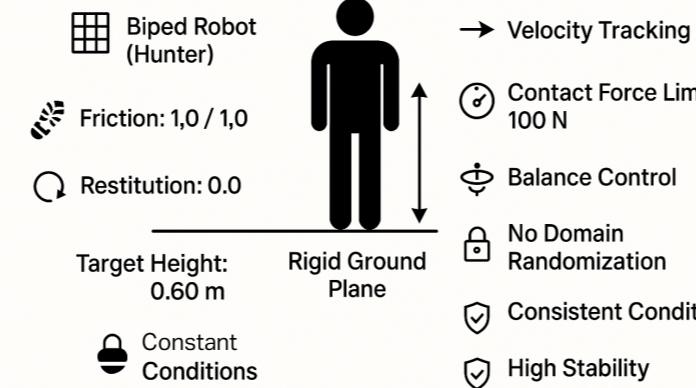
- Sim-to-real legged locomotion.** Learning-based controllers achieve robust quadruped locomotion in natural terrain and drastically reduced training times via massive parallelism [1,2]. Rapid Motor Adaptation handles unseen dynamics through online adaptation [3].
- Deformable terrain.** High-speed locomotion on soft sand using contact-aware training highlights the need to model soil compliance [4].
- Imitation and skill priors.** Motion imitation (e.g., DeepMimic) seeds policies with natural gaits that transfer well [5].
- Hybrid control.** Combining RL with heuristic components can improve biped stability and sim-to-real transfer [6].
- Curriculum learning.** Structured curricula enable reliable biped learning over complex terrains [7].
- Humanoids on compliant ground.** Recent results demonstrate robust DRL walking on HRP-5P over uneven, compliant terrain [8].

### 3. Contribution: Three-Stage Curriculum Learning

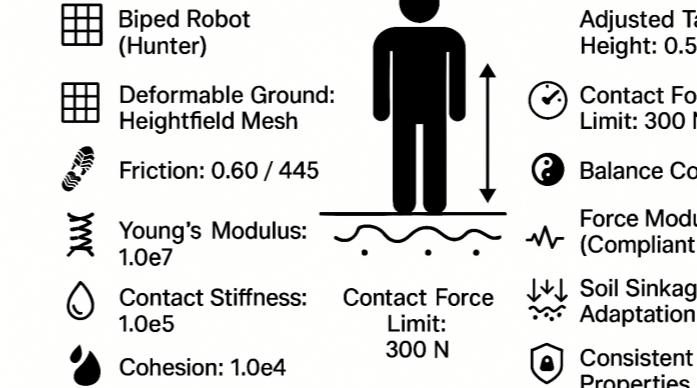
Our approach progressively increases environmental complexity to develop robust locomotion skills:

Stage	Environment	Terrain Properties	Domain Randomization	Reward Function	Skills Developed	Training Purpose
Stage 0	Plane Terrain (Rigid surface)	<ul style="list-style-type: none"> <li>Mesh: plane</li> <li>Friction: 1.0/1.0</li> <li>Restitution: 0.0</li> <li>High stability</li> </ul>	None	<ul style="list-style-type: none"> <li>Push disturbances</li> <li>No parameter variation</li> <li>Consistent conditions</li> </ul>	Standard locomotion rewards	<ul style="list-style-type: none"> <li>Basic bipedal gait</li> <li>Joint coordination</li> <li>Velocity tracking</li> <li>Balance control</li> </ul>
Stage 1	Soft Soil (Deformable surface)	<ul style="list-style-type: none"> <li>Mesh: heightfield</li> <li>Young's modulus: 1.0e7</li> <li>Contact stiffness: 1.0e5</li> <li>Cohesion: 1.0e4</li> <li>Friction: 0.60/0.45</li> </ul>	None	<ul style="list-style-type: none"> <li>Soil-adapted rewards</li> <li>Adjusted height: 0.56m</li> <li>Contact force limit: 300N</li> <li>Reduced penalties for slip/orientation</li> </ul>	<ul style="list-style-type: none"> <li>Adaptive foot placement</li> <li>Force modulation</li> <li>Compliant surface gait</li> <li>Soil sinkage adaptation</li> </ul>	<ul style="list-style-type: none"> <li>Introduces soil physics without complexity of randomization</li> <li>Smooth progression from rigid to soft</li> </ul>
Stage 2	Farm Soil (Agricultural terrain)	<ul style="list-style-type: none"> <li>Same soil physics</li> <li>Terrain amplitude: 0.015</li> <li>Perlin noise generation</li> <li>8x8m terrain grid</li> <li>64x64 resolution</li> </ul>	Full randomization	<ul style="list-style-type: none"> <li>Push disturbances: disabled</li> <li>Terrain property variation</li> <li>Friction range: [0.50, 0.70]</li> <li>Cohesion range: [5k, 15k]</li> </ul>	<ul style="list-style-type: none"> <li>Handles variability</li> <li>Maintains tracking performance under uncertainty</li> </ul>	<ul style="list-style-type: none"> <li>Robust terrain adaptation</li> <li>Multi-modal locomotion</li> <li>Environmental adaptation</li> <li>Disturbance rejection</li> <li>Parameter robustness</li> </ul>

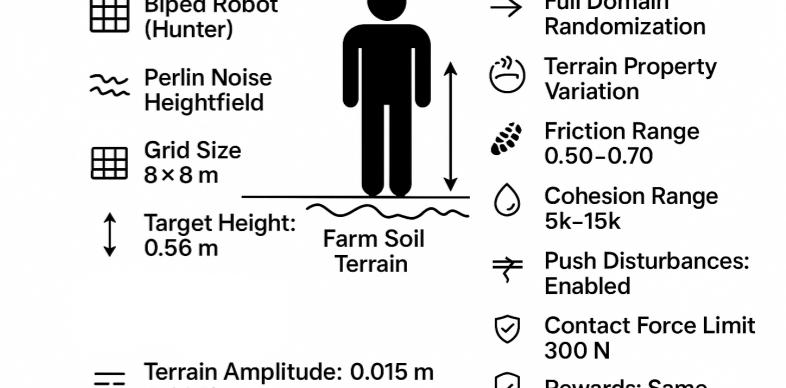
#### Stage 0 — Plane Terrain (Rigid Surface)



#### Stage 1 — Soft Soil Terrain (Deformable Surface)



#### Stage 2 — Farm Soil Terrain (Agricultural Terrain)



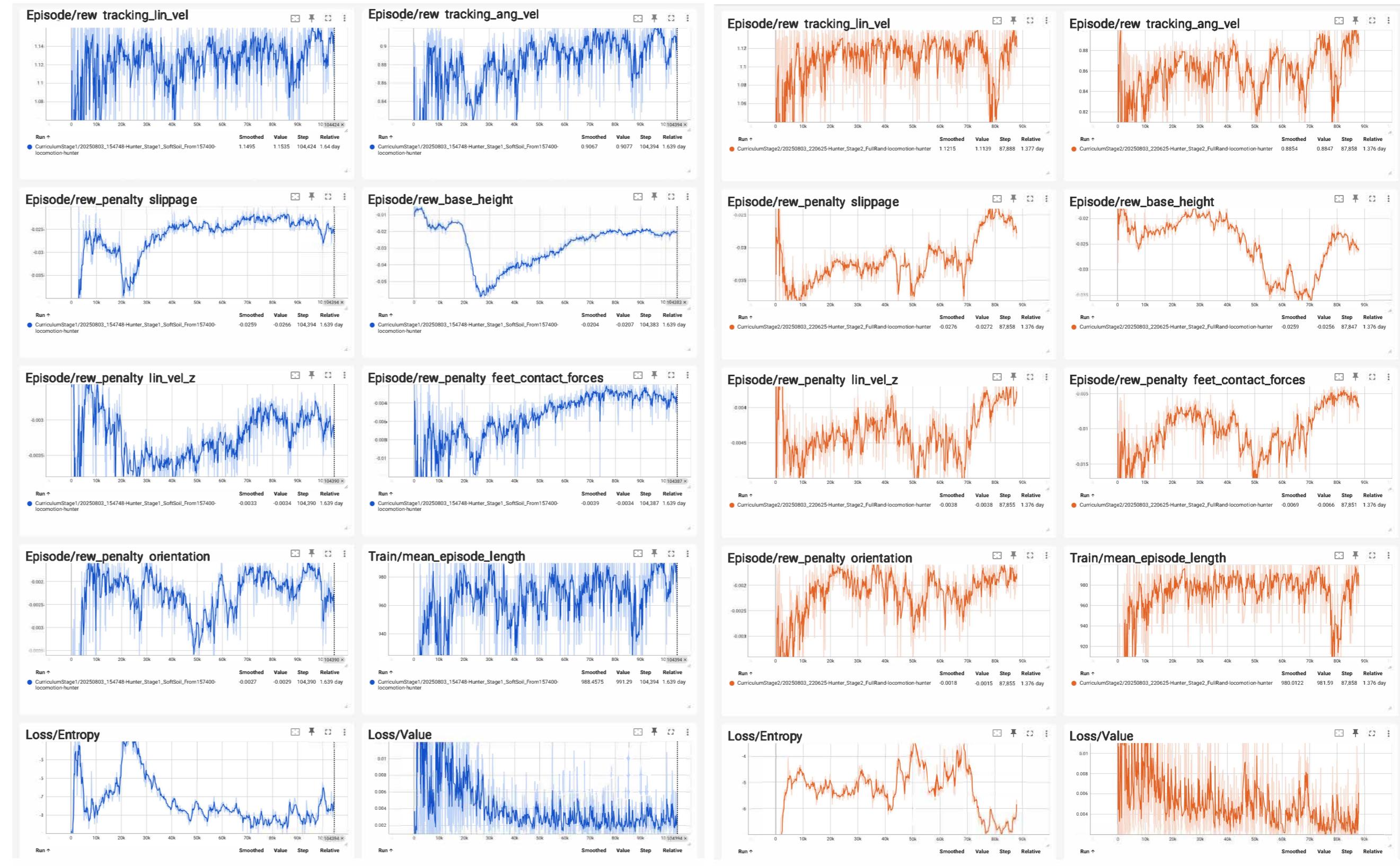
#### Our contributions:

- Introduce a three-stage soil-aware curriculum (rigid → soft soil → farm soil)
- Design soil-tuned rewards and PD gains
- Demonstrate robust biped locomotion in photorealistic Isaac Sim farm-soil with push recovery-targeting agricultural robots

#### Progressive Learning Benefits:

- Stable foundation building in Stage 0
- Gradual complexity introduction prevents training instabilities
- Transfer learning between stages accelerates convergence
- Final policy generalizes across diverse soil conditions

### 7. Experiments



Learning curves (left is stage 1, right is stage 2) showing rewards convergence.

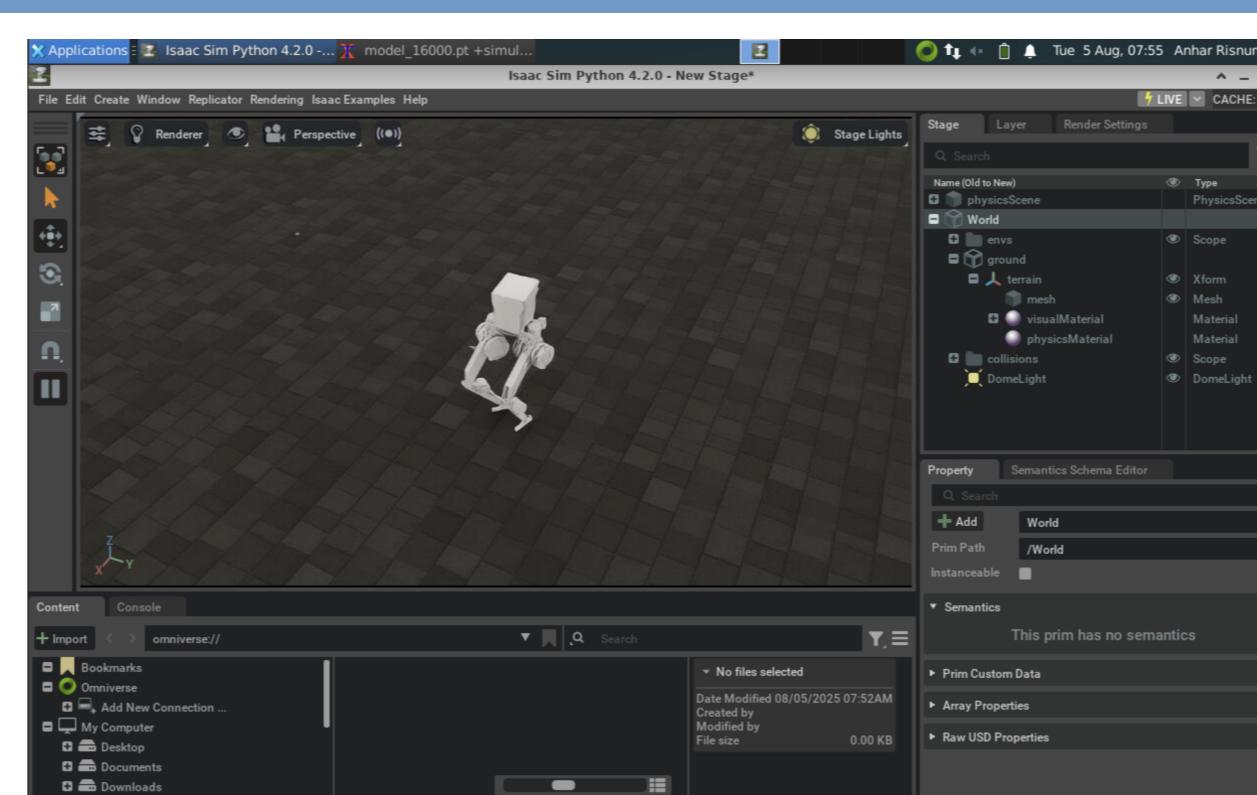
#### Key Training Achievements:

- Successful locomotion learning within ≈ 100K iterations
- Stable upright posture maintenance (base\_height penalty minimized)
- Effective velocity tracking (tracking rewards maximized)
- Energy-efficient gait patterns (torque penalties reduced)
- Robust balance control under external disturbances (0.5 m/s push resistance)

#### Performance Metrics:

- Walking speed: ±0.5 m/s target tracking
- Episode length: 20 seconds (1000 control steps at 50 Hz)
- Success rate: >90% episode completion
- Balance recovery: Maintains stability under lateral pushes

### 8. Soil Adaptation Capabilities



Hunter robot navigating across different soil environments: plane terrain → soft soil → farm soil

#### Stage 2 - Farm Soil Locomotion:

- Integration of plane terrain skills with soft soil adaptations
- Robust performance across wet to dry agricultural soil conditions
- Possible applicability for farming operations and crop monitoring

### 9. Conclusions & Future Work

#### Conclusions:

1. Demonstrated multistages learning for agricultural soil locomotion
2. Successful deep RL training of Hunter biped
3. Comprehensive reward system for bipedal stability

#### Future Directions:

- Real hardware deployment and validation
- Long-duration autonomous field operations

### 10. References

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