## 747-400 Boeing Converted Freighter

High-value, low economic risk replacement for earlier tri and quadengine freighters



## 747-400BCF conversion overview

LIFECYCLE

Retain existing crew rest 8 upper deck supernumeraries

Deletion of the aft, straight stairway and installation of the ladder

Revised Integrated Display

System software

MTW 873,000 lb (395,986 kg) MTOW 870,000 lb (394,625 kg) MLW 652,000 lb (295,742 kg) MZFW 610,000 lb (276,691 kg)

Strengthening of the wing gear side struts and wing-to-body joint

Vacuum waste system

Replacement of the aft, upper deck floor beams with tension ties

Window plugs

Full main deck lining for Class E cargo (similar to 747-400F)

Remove flight deck door

Class C lower lobe

Fwd and aft lower lobe air-conditioning

Deactivate all main deck entry doors except 1L and 5L

Main deck and lower lobe animal carriage

Provisions for selected cargo-handling system

cargo door and surround structure

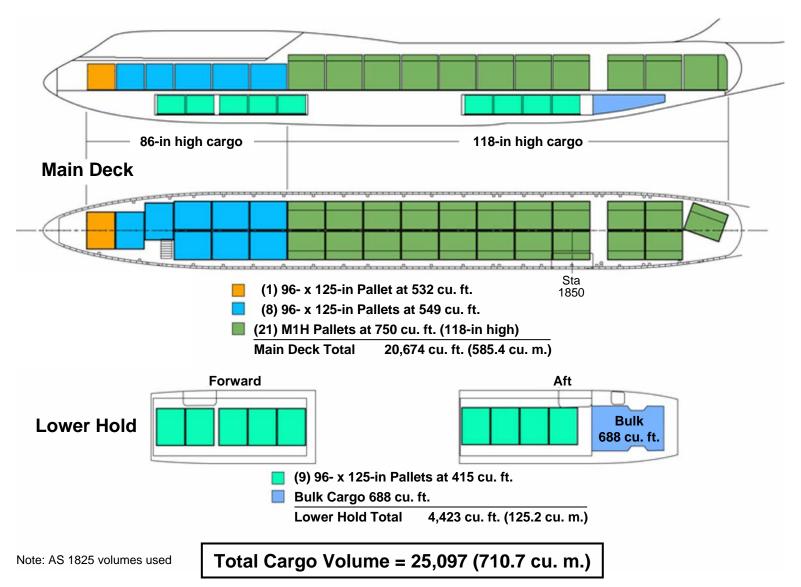
Add 747-400F

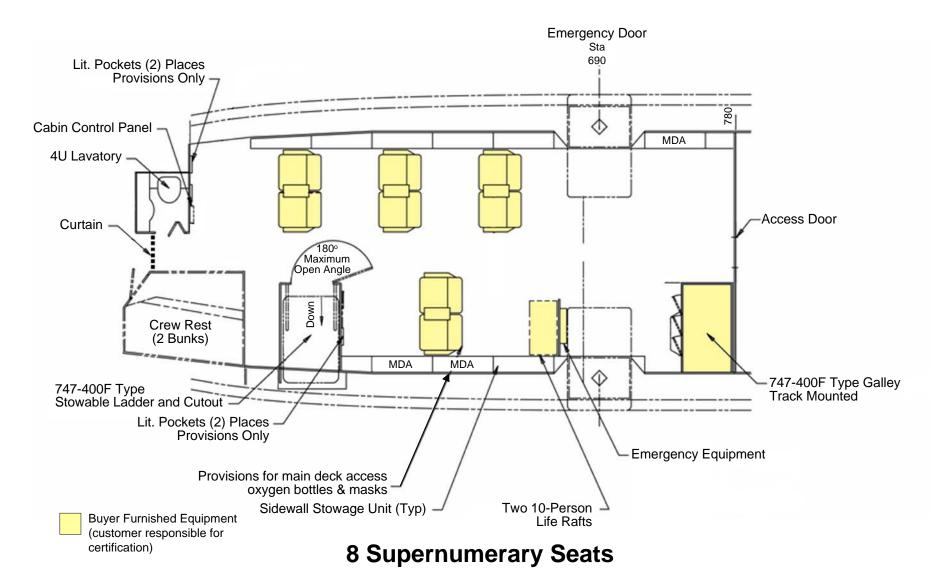
290 lb/in running load over wing

Install 400F-type Main Deck Cargo floor beams

Rerouting of mechanical flight controls

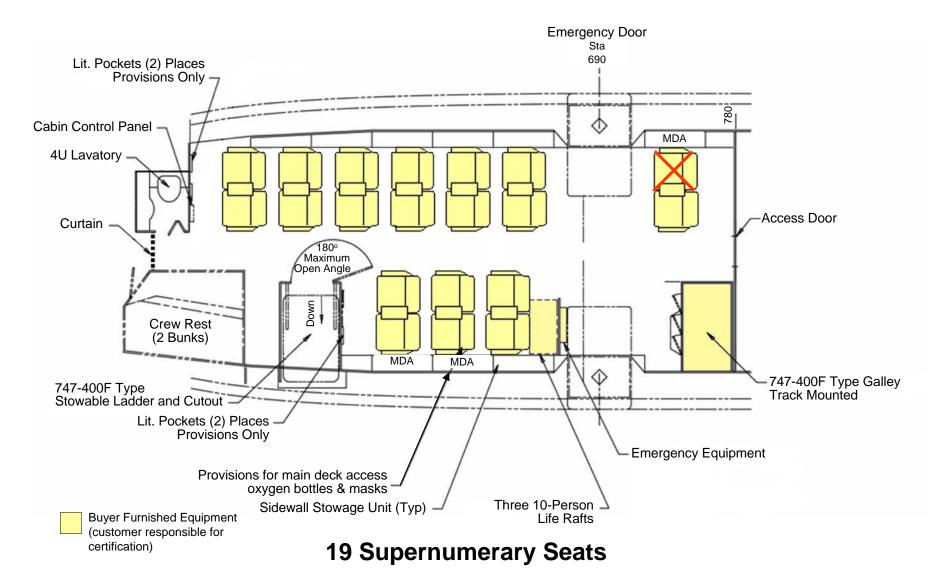
## LIFECYCLE

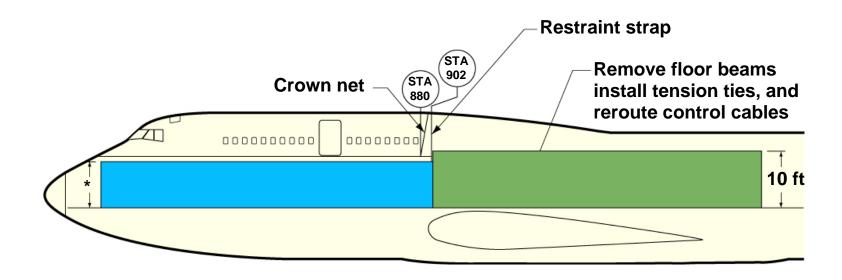




LIFECYCLE







~20,674 ft³ main deck cargo volume (all pallet configuration)

# 747-400BCF – Typical upper deck configuration

LIFECYCLE







Rev 2| 3

## 747-400BCF Main Deck

#### LIFECYCLE SOLUTIONS



## 747-400BCF performance summary

## General Electric Engines

	747-200SF		200SF	747-400BCF CF6-80C2B1F	
	<b>kg</b> (lb)	CF6-50E1			
Maximum Taxi Weight		379,203	(836,000)	395,986	(873,000)
Maximum Takeoff Weight	kg (lb)	377,842	(833,000)	394,625	(870,000)
Maximum Landing Weight	kg (lb)	285,763	(630,000)	295,742	(652,000)
Maximum Zero Fuel Weight	kg (lb)	267,619	(590,000)	276,691	(610,000)
Estimated OEW (including tare)	kg (lb)	160,939	(354,810)	168,850	(372,250)
Tare	kg (lb)	5,130	(11,310)	5,266	(11,610)
Fuel Capacity	L (U.S. gal)	196,974	(52,035)	203,523	(53,765)
Revenue Payload	<b>kg</b> (lb)	106,680	(235,190)	107,842	(237,750)
Design Range	<b>nmi</b> (km)	3,174	(5,878)	4,091	(7,577)
Total Volume	<b>m</b> <sup>3</sup> (ft <sup>3</sup> )	704.4	(24,877)	710.7	(25,097)
Density	<b>kg/m³</b> (lb/ft³)	151.4	(9.5)	151.9	(9.5)
Main Deck Volume (Pallets)	$\mathbf{m^3}$ (ft <sup>3</sup> )	570.4	(20,142)	585.4	(20,674)
96x125 x96 (BCF/SF 96x125 x86)	Quantity	8		9	
96x125 x118	Quantity	21		21	
Lower Deck Volume	$\mathbf{m^3}$ (ft <sup>3</sup> )	105.8	(3,735)	105.8	(3,735)
96x125	Quantity	9		9	
LD-1	Quantity	0		0	
Bulk	$\mathbf{m^3}$ (ft <sup>3</sup> )	28.3	(1,000)	19.5	(688)

- Typical mission rules
- Nominal fuel burn + 4%

## 747-400BCF performance summary

### Pratt and Whitney Engines

The virilities Eligines						
		747-200SF JT9D-7R4G2		747-400BCF PW4062		
Maximum Taxi Weight	kg (lb)					
		379,203	(836,000)	395,986	(873,000)	
Maximum Takeoff Weight	kg (lb)	377,842	(833,000)	394,625	(870,000)	
Maximum Landing Weight	kg (lb)	285,763	(630,000)	295,742	(652,000)	
Maximum Zero Fuel Weight	kg (lb)	267,619	(590,000)	276,691	(610,000)	
Estimated OEW (including tare)	kg (lb)	159,397	(351,410)	168,895	(372,350)	
Tare	kg (lb)	5,130	(11,310)	5,266	(11,610)	
Fuel Capacity	L (U.S. gal)	198,393	(52,410)	204,355	(53,985)	
Revenue Payload	<b>kg</b> (lb)	108,223	(238,590)	107,796	(237,650)	
Design Range	<b>nmi</b> (km)	3,435	(6,362)	4,100	(7,593)	
Total Volume	<b>m</b> <sup>3</sup> (ft <sup>3</sup> )	704.4	(24,877)	710.7	(25,097)	
Density	<b>kg/m³</b> (lb/ft³)	153.6	(9.6)	151.8	(9.5)	
Main Deck Volume (Pallets)	$\mathbf{m^3}$ (ft <sup>3</sup> )	570.4	(20,142)	585.4	(20,674)	
96x125 x96 (BCF/SF 96x125 x86)	Quantity	8		9		
96x125 x118	Quantity	21		21		
Lower Deck Volume	$\mathbf{m^3}$ (ft <sup>3</sup> )	105.8	(3,735)	105.8	(3,735)	
96x125	Quantity	9		9		
LD-1	Quantity		0		0	
Bulk	$\mathbf{m^3}$ (ft <sup>3</sup> )	28.3	(1,000)	19.5	(688)	

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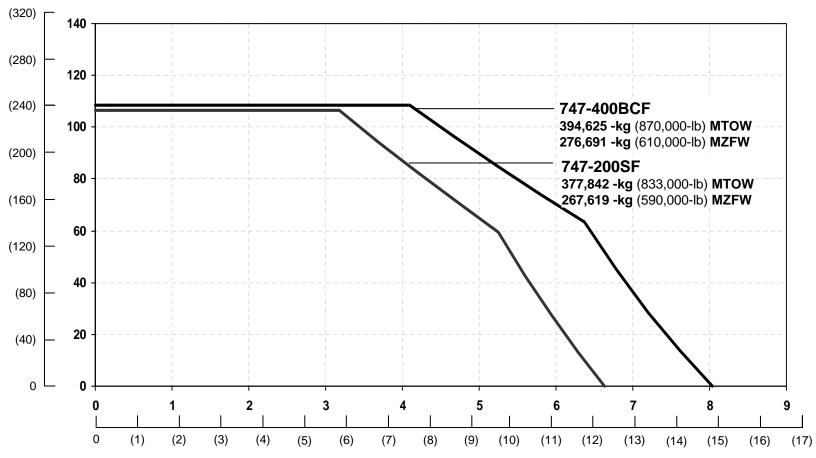
## 747-400BCF performance summary

Rolls Royce Engines

gee		747-200SF		747-400BCF	
		747-200SF RB211-524D4		747-400BCF RB211-524G	
	kg (lb)				
Maximum Taxi Weight		379,203	(836,000)	395,986	(873,000)
Maximum Takeoff Weight	kg (lb)	377,842	(833,000)	394,625	(870,000)
Maximum Landing Weight	<b>kg</b> (lb)	285,763	(630,000)	295,742	(652,000)
Maximum Zero Fuel Weight	<b>kg</b> (lb)	267,619	(590,000)	276,691	(610,000)
Estimated OEW (including tare)	<b>kg</b> (lb)	163,389	(360,210)	169,507	(373,700)
Tare	kg (lb)	5,130	(11,310)	5,266	(11,610)
Fuel Capacity	L (U.S. gal)	198,393	(52,410)	204,355	(53,985)
Revenue Payload	<b>kg</b> (lb)	104,231	(229,790)	107,184	(236,300)
Design Range	nmi (km)	3,421	(6,336)	4,052	(7,504)
Total Volume	<b>m</b> <sup>3</sup> (ft <sup>3</sup> )	704.4	(24,877)	710.7	(25,097)
Density	<b>kg/m³</b> (lb/ft³)	148.0	(9.2)	150.9	(9.4)
Main Deck Volume (Pallets)	<b>m³</b> (ft³)	570.4	(20,142)	585.4	(20,674)
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96x125 x118	Quantity	21		21	
Lower Deck Volume	<b>m³</b> (ft³)	105.8	(3,735)	105.8	(3,735)
96x125	Quantity	9		9	
LD-1	Quantity	0		0	
Bulk	<b>m³</b> (ft³)	28.3	(1,000)	19.5	(688)

- Typical mission rules
- Nominal fuel burn + 4%

Revenue Payload, 1,000 kg (1,000 lb)



- Typical mission rules
- 200 nmi alternate

Range, 1,000 nmi (1,000 km)

#### 747-400BCF

**394,625-kg** (870,000-lb) **MTOW 107,842-kg** (237,750-lb) **Payload** 

#### 747-200SF

- Typical mission rules
- 85% annual winds
- Nominal fuel burn + 4%



## Range capability from Anchorage

## LIFECYCLE

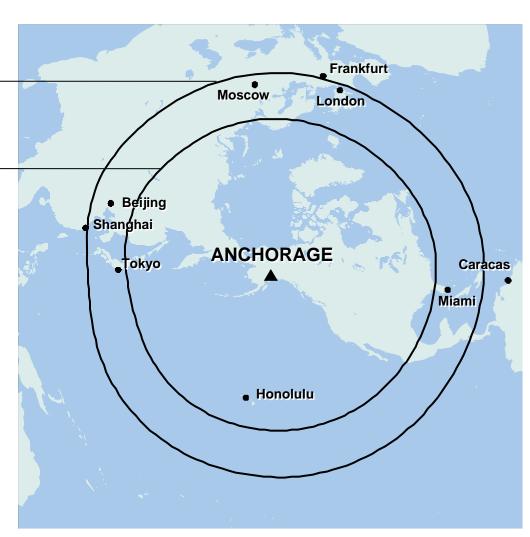
## Revenue Payload

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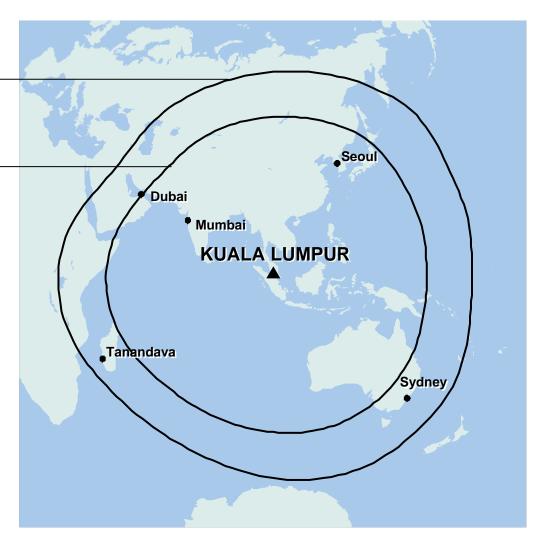


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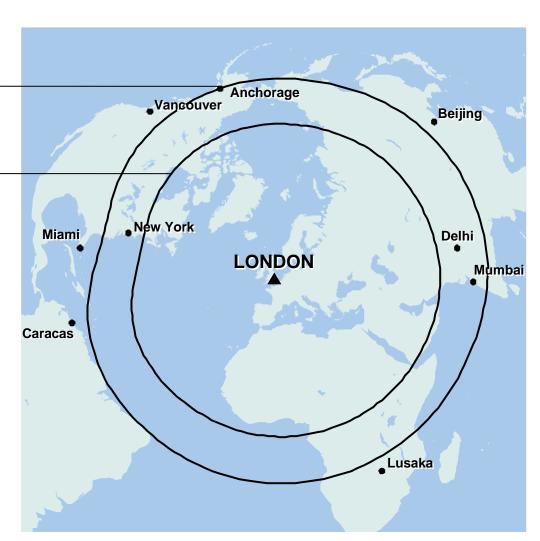


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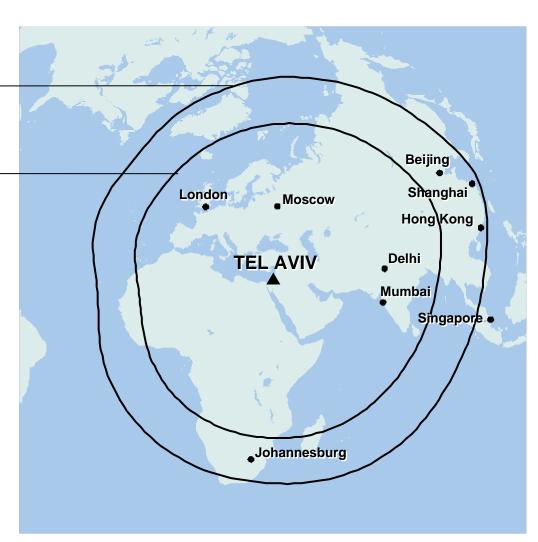


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## 747 Flight Deck

## StartupBoeing

