CHAPTER

70

STANDARD PRACTICES





737-600/700/800/900 TASK CARDS

CHAPTER 70 STANDARD PRACTICES

Subject/Page	Date	COC	Subject/Page	Date	coc	Subject/Page	Date	COC
70-EFFECTIV	'E PAGES		70-816-02-01	ZON				
1	JUN 15/2016		1	Jun 15/2015				
2	BLANK		2	Feb 15/2015				
70-800-01-01	ZON		3	Feb 15/2015				
R 1	Jun 15/2016		4	Feb 15/2015				
2	Feb 15/2015		70-818-02-01	ZON				
3	Feb 15/2015		1	Oct 15/2014				
70-802-01-01	ZON		2	Feb 15/2015				
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70-808-01-01	ZON							
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70-810-02-01	ZON							
R 1	Jun 15/2016							
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70-812-02-01	ZON							
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3	Feb 15/2015							
70-814-02-01	ZON							
1	Jun 15/2015							
2	Feb 15/2015							
3	Feb 15/2015							

 $A = Added, \ R = Revised, \ D = Deleted, \ O = Overflow, \ C = Customer \ Originated \ Change$

70-EFFECTIVE PAGES

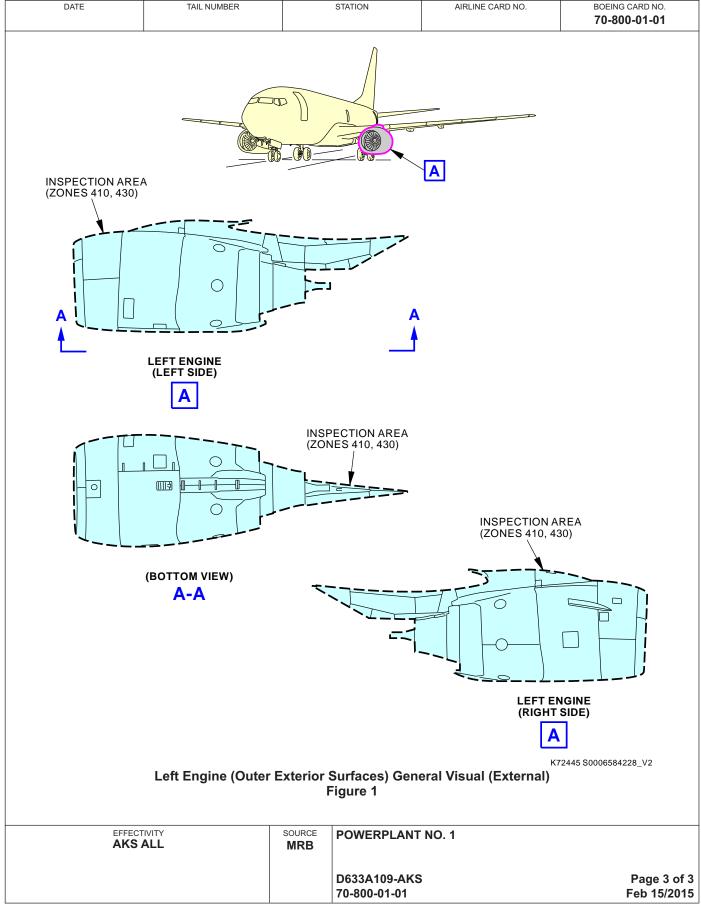


AIRLINE	E CARD NO	PO	TITLE WERPLANT NO.	1		CARD NO. D-01-01
DATE	TASK ZONAL (GV)					ED CARD
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 120 DY	REPEAT 120 DY		CABILITY
STATION	SKILL AIRPL				AIRPLANE ALL	ALL ALL
		ACCESS			ZONE 410 430	
		, without the use of				
	EFFECTIVITY AKS ALL	sourc MRB		NT NO. 1		
			D633A109-A			Page 1 Jun 15/



	[DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 70-800-		
	TAS	K 05-	41-04-2	210-801					MECH	INSP
1.	EXT	ERNA	AL - ZO	NAL (GV): POWERPL	ANT NO	<u>. 1</u>				
	(Fig	ure 1)								
	A.	Zona	al Inspe	ection						
		SUBTA	SK 05-41-04							
		(1)	is acco	omplished from the gro s panels required.	und, with	out the use of s	ngine no. 1 strut fairings tands or ladders. No ad	. Inspection ditional		
					END OF	TASK ———				
					00115.55					
			AKS A		SOURCE MRB	POWERPLANT	NO. 1			
						D633A109-AKS	i	j.	Page 2	of 3





EFFECTIVITY AKS ALL



737-600/700/800/900 TASK CARDS

TASK ZONAL (GV) TAIL NUMBER WORK AREA ENG/STRUT STATION SKILL AIRPL ACCESS 413 414 415 416 ENGINE NO. 1 TO-802-01-01 RELATED CARD REPEAT 2000 FC 2000 FC APPLICABILITY AIRPLANE ALL ALL ACCESS 413 414 415 416
TAIL NUMBER WORK AREA ENG/STRUT STATION SKILL AIRPL ACCESS VERSION THRESHOLD REPEAT 2000 FC 2000 FC APPLICABILITY AIRPLANE ENGINE ALL ALL ACCESS ZONE
STATION SKILL AIRPL ACCESS NOTE AIRPLANE ENGINE ALL ALL ALL ACCESS ZONE
ACCESS ZONE

ENGINE NO. 1

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70-802-01-01

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SOURCE

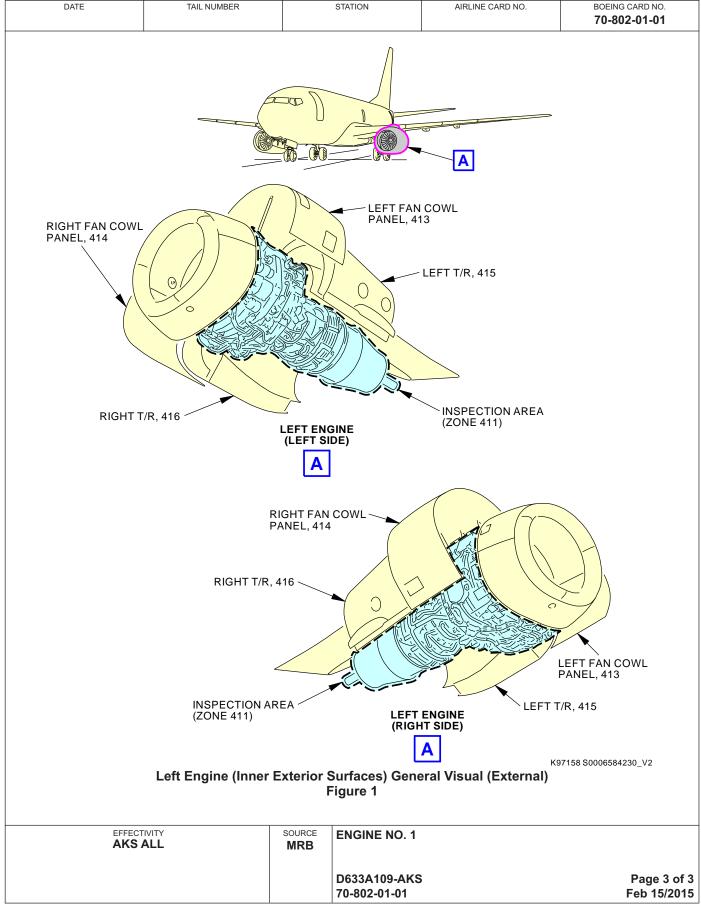
MRB



737-600/700/800/900 TASK CARDS

					IAS	K CARDS				
	С	ATE		TAIL NUMBER		STATION	AIRLINE CARD NO.		CARD NO. 2-01-01	
1.		K 05-	41-04-21	10-802 NAL (GV): Engine No	· 1				MECH	INSI
		ure 1)		1712 (OV). Eligillo 110	<u>,, ,</u>					
	A.	Gen (1)	This Zo	nal inspection proced ment for this zone.	lure satisf	ies the required	EZAP-derived Zonal	inspection		
	В.	Zon	al Inspe	ction						
		SUBTA (2) (3)	Number 413 414 415 416 ASK 05-41-04-4 Refer to	nese access panels: Mame/Location Left Fan Cowl, Right Fan Cowl Left Thrust Rev Right Thrust Rev Right Thrust Rev zonal inspection follow	Engine 1 I, Engine 1 Perser, Engeverser, E	gine 1 ngine 1 procedures in Al GV) of the engile	ne no. 1. (EZAP)			
		SUBTA (5)	Close the Number 413 414 415 416	hese access panels:	- Engine 1 I, Engine 1 rerser, Eng	gine 1				
					END OF					
			EFFECTIV AKS A		SOURCE MRB	ENGINE NO. 1 D633A109-AKS 70-802-01-01			Page 2	







AIRLINE	CARD NO	FAN	TITLE I COWL - ENGINE I	70-804		
DATE	TASK ZONAL (GV)				RELATE	D CARD
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ALL ALL
		ACCESS 413 414 NOTE			ZONE 413 414	

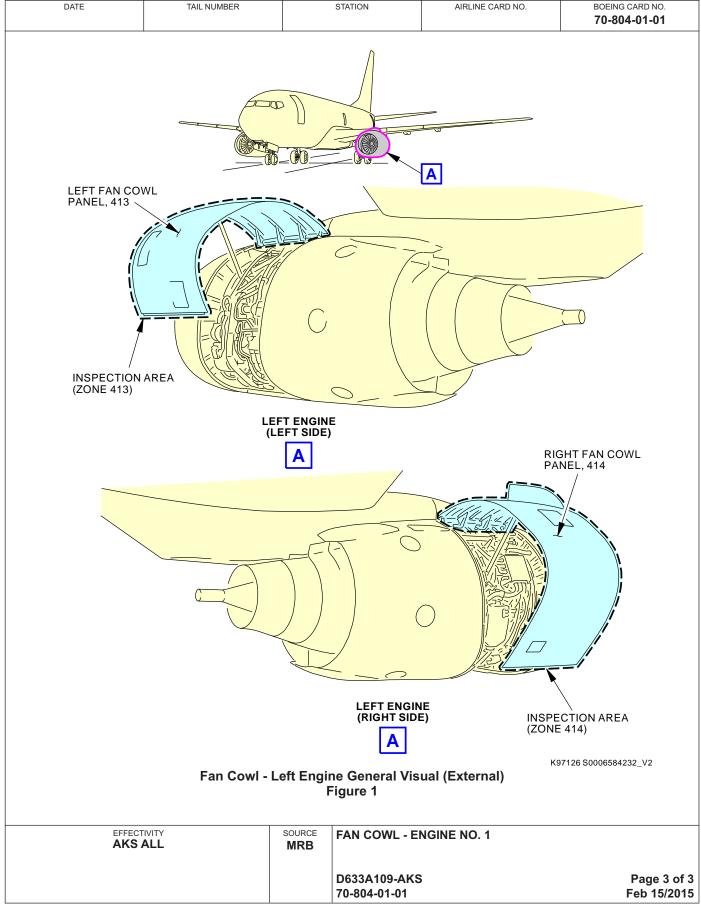
	AINEL		
		ACCESS	ZONE
		413 414	413 414
		NOTE	
Perform an ex	ternal zonal insp	ection (GV) of the fan cowl - engine no. 1.	
ACCESS NOT	Γ E : Inner and ou	ter exterior surface.	

EFFECTIVITY AKS ALL	SOURCE MRB	FAN COWL - ENGINE NO. 1	
		D633A109-AKS 70-804-01-01	Page 1 of 3 Jun 15/2015



	C	DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C/ 70-804-		
	TAS	K 05-	41-04-2	210-803					MECH	INSP
1.				NAL (GV): FAN COW	L - ENGIN	NE NO. 1				
		ure 1)								
	A.	Zon	al Inspe	ection						
		SUBTA	SK 05-41-04	4-010-002						
		(1)	Open t	these access panels:						
			Numb	er <u>Name/Locatior</u>	<u>1</u>					
			413	Left Fan Cowl, I	-					
			414	Right Fan Cowl	, Engine 1					
			SK 05-41-04							
		TON		er and outer exterior su						
		(2)	Do a G	Seneral Visual inspecti	on of the f	fan cowl - engin	e no. 1.			
			SK 05-41-04							
		(3)		these access panels:						
			Numb							
			413	Left Fan Cowl,						
			414	Right Fan Cowl	, Engine 1					
					END OF	TASK ———				
			AKS A		SOURCE MRB	FAN COWL - EN	NGINE NO. 1			
						D633A109-AKS	i .		Page 2	







737-600/700/800/900 TASK CARDS

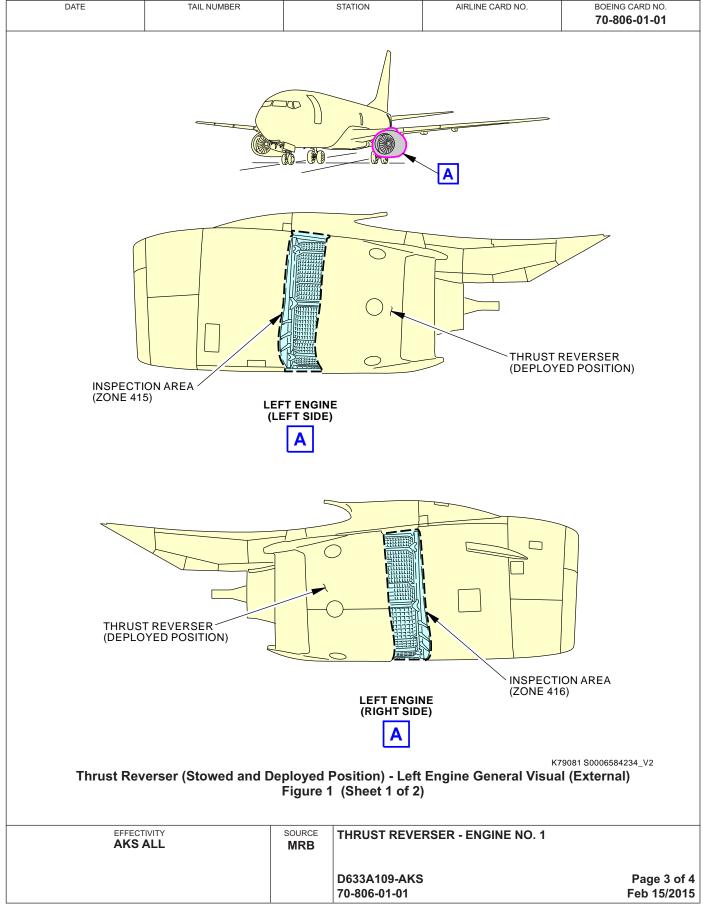
	CARD NO	THRUST	TITLE REVERSER - ENG	INE NO. 1	70-806	
DATE	ZONAL (GV)				RELATE	O CARD
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 4000 FC	REPEAT 4000 FC	APPLICA	
STATION	SKILL AIRPL				AIRPLANE ALL	ALL ALL
		ACCESS NOTE			ZONE 415 416	

ACCESS NOTE: Thrust reverser in stowed and deployed position.

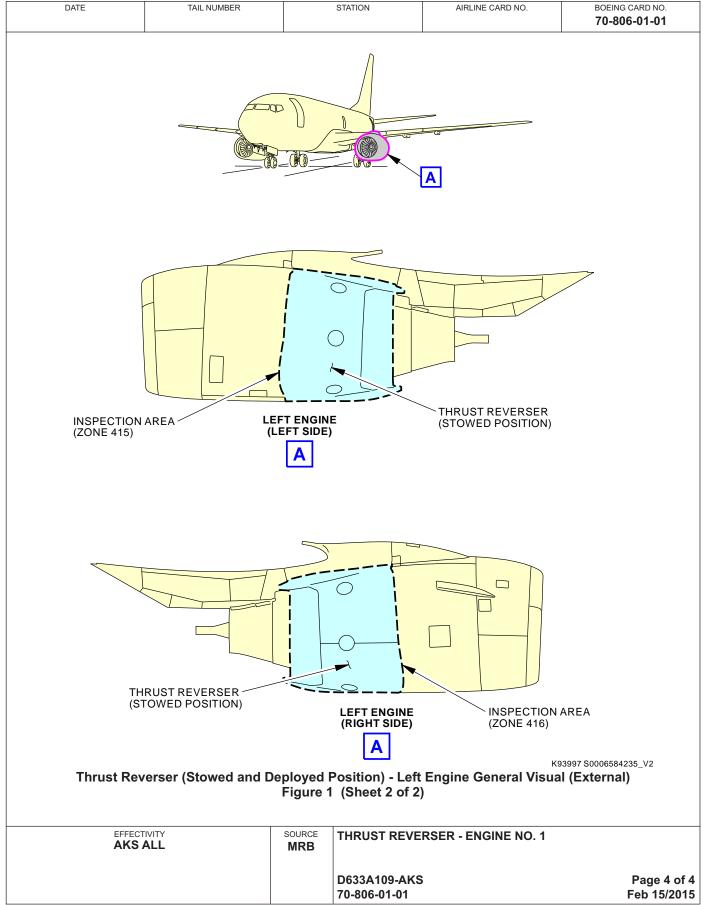


	Г	DATE	TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C/ 70-806-		
	TAS	K 05-41-04-2	/ ?10-80 <i>4</i>					MECH	INSP
1.			NAL (GV): THRUST	REVERSE	R - ENGINE NO). 1			
		ure 1)	()						
	A.	Zonal Inspe	ection						
		-	ust reverser in stowed	and deplo	yed position.				
		SUBTASK 05-41-04							
		(1) Do a G	Seneral Visual inspect	ion of the t	thrust reverser -	engine no. 1.			
				- END OF	TASK ———				
		EFFECT AKS	IVITY ALL	SOURCE MRB	THRUST REVER	RSER - ENGINE NO. 1			
					D633A109-AKS 70-806-01-01		F	Page 2 eb 15/2	of 4 2015











737-600/700/800/900 TASK CARDS

AIRLINE	E CARD NO	THRUST	TITLE REVERSER - ENG	SINE NO. 1	70-808	
DATE	TASK ZONAL (GV)				RELATE	D CARD
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 2000 FC	REPEAT 2000 FC	APPLICABILITY AIRPLANE ENGI	
STATION	SKILL AIRPL	NOTE			ALL	ALL
		ACCESS 415 416 NOTE			ZONE 415 416	
		NOTE				

Perform an external zonal inspection (GV) of the thrust reverser - engine no. 1. (EZAP)

INTERVAL NOTE: The EZAP inspection requirement with interval 5500 FC/30 MO is satisfied by this zonal

inspection.

ACCESS NOTE: Inner and outer exterior surfaces.

SOURCE MRB THRUST REVERSER - ENGINE NO. 1

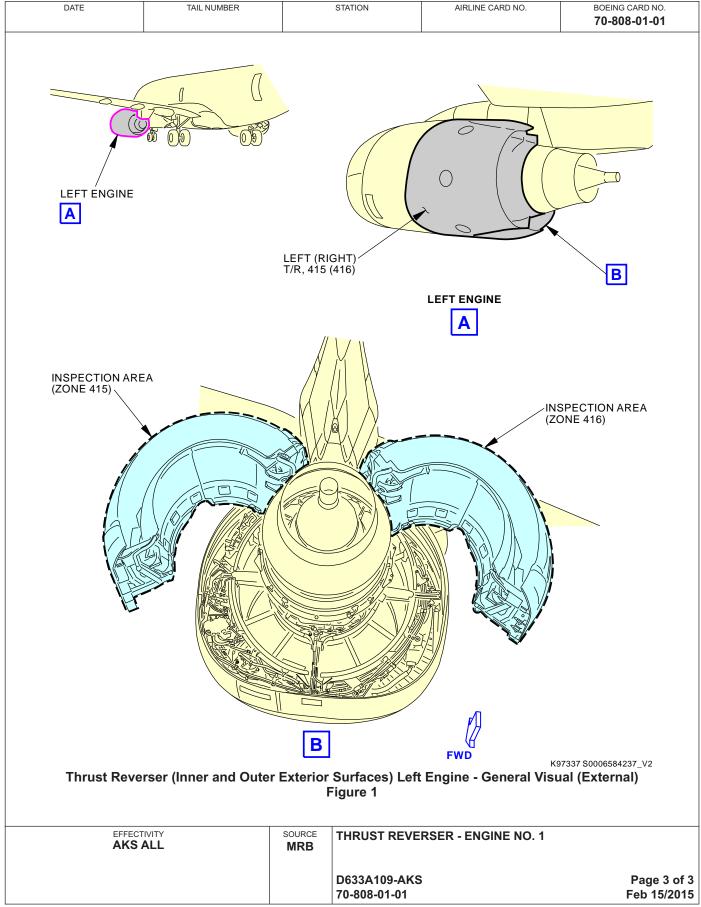
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737-600/700/800/900 **TASK CARDS**

	С	DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING CA 70-808-							
_		K 05-	41-04-210	-805 L (GV): Thrust Ro	everser - F	Engine No. 1			MECH	IN					
•		ure 1)		L (GV). Illiust K	everser - L	<u>ingine No. 1</u>									
	Α.	Gen													
	Α.	(1)	This Zona	al inspection proce ent for this zone.	dure satisf	ies the required	I EZAP-derived Zonal in	spection							
	B.	Zon	al Inspecti	spection											
		SUBTA	ASK 05-41-04-010	-003											
		(1)	Open the	se access panels:											
			<u>Number</u>	Name/Location											
			415	Left Thrust Re											
	416 Right Thrust Reverser, Engine 1														
	NOTE: Inner and outer exterior surfaces.														
		SUBTASK 05-41-04-210-005													
		(2)													
		(3)	Perform a	m an external zonal inspection (GV) of the thrust reverser - engine no. 1. (EZAP)											
		(4)		-910-002 to 20-60-07-913-801 for the protection and caution information that will minimize nination and accidental damage to EWIS during maintenance.											
		OUDTA			ai damage	to EVVIO during	g maintenance.								
		(5)		105-41-04-410-003 Close these access panels:											
	Number Name/Location														
			415	Left Thrust Reverser, Engine 1											
			416	Right Thrust Reverser, Engine 1											
				——— END OF TASK ———											
					LIND OI	IAOR									
			EFFECTIVITY AKS ALL		SOURCE MRB	THRUST REVE	RSER - ENGINE NO. 1								
						D633A109-AKS	3		age 2 b 15/2						
					1	1.000001-01		1 6							







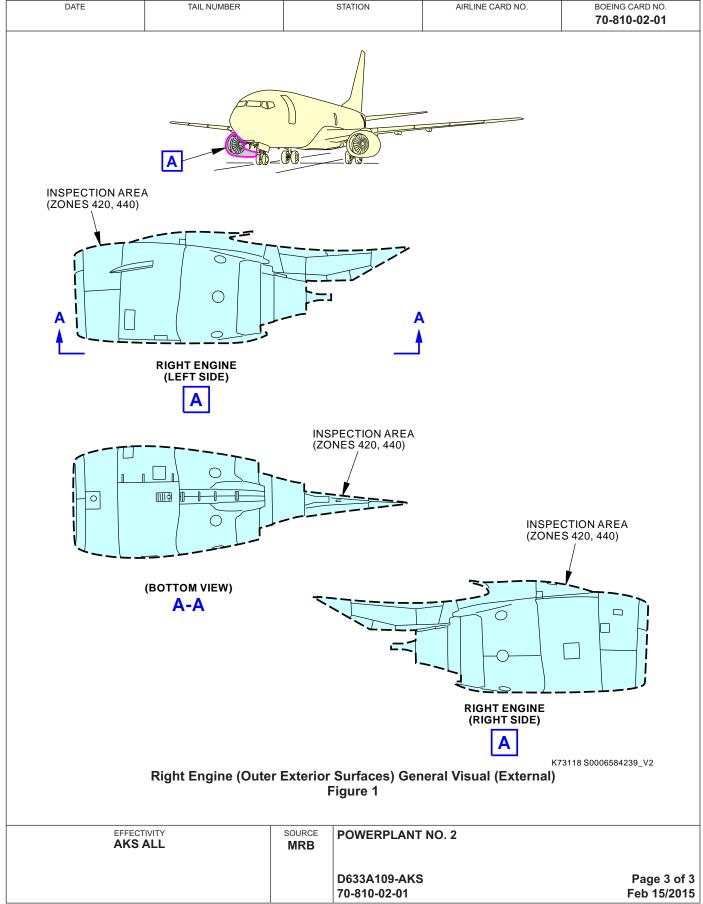
737-600/700/800/900 **TASK CARDS**

AIRLINE	E CARD NO	F	TITLE POWERPLANT NO.	. 2	BOEING CARD NO. 70-810-02-01	
DATE	TASK	_		-	RELATE	
TAIL NUMBER	ZONAL (GV) WORK AREA	VERSION	THRESHOLD	REPEAT		
	ENG/STRUT	1.1	120 DY	120 DY	APPLICA AIRPLANE	ABILITY ENGINE
STATION	SKILL AIRPL				ALL	ALL
		ACCESS			ZONE 420 440	
	EFFECTIVITY AKS ALL	sou	JRCE POWERPLA	ANT NO 2		



	[DATE	TAIL NUMBER		STATION	AIRLINE CARD NO.	70-810		
	TAS	K 05-41-04-	210-806					MECH	INSP
1.			ONAL (GV): POWERP	LANT NO	. 2				
	(Fig	ure 1)							
	A.	Zonal Insp	ection						
		suвтаsк 05-41- (1) Do a		ion of eng	ine no 2 and or	igine no. 2 strut fairings	Inspection		
		is acc				tands or ladders. No ad			
				- END OF	TASK ——				
		EFFEC AKS	TIVITY ALL	SOURCE MRB	POWERPLANT	NO. 2		,	
					D633A109-AKS 70-810-02-01			Page 2 eb 15/	







737-600/700/800/900 TASK CARDS

	E CARD NO		ENGINE NO. 2			CARD NO. 2-02-01
DATE	ZONAL (GV)				RELATE	ED CARD
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 2000 FC	REPEAT 2000 FC	APPLIC AIRPLANE	CABILITY ENGINE
STATION	SKILL AIRPL	NOTE			ALL	ALL
		ACCESS 423 424 425 426			ZONE 421	

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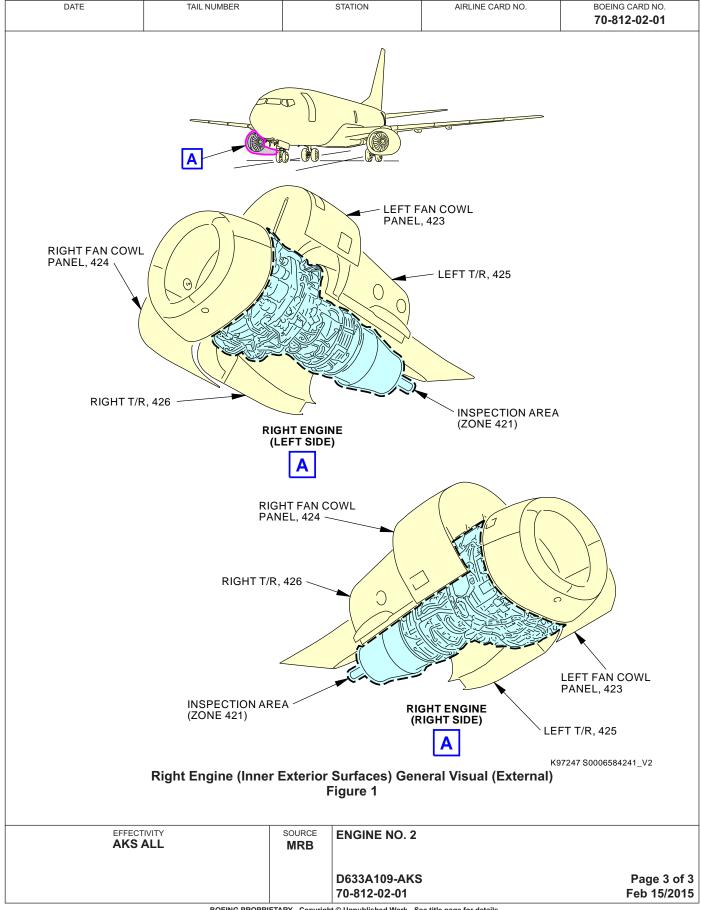
737-600/700/800/900 TASK CARDS

DATE TAIL NUMBER STATION AIRLINE CARD NO. BOEING CARD NO. 70-812-02-01 MECH INSP EWIS TASK 05-41-04-210-807 EXTERNAL - ZONAL (GV): Engine No. 2 (Figure 1) A. General This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone. **Zonal Inspection** SUBTASK 05-41-04-010-004 (1) Open these access panels: Number Name/Location 423 Left Fan Cowl, Engine 2 424 Right Fan Cowl, Engine 2 425 Left Thrust Reverser, Engine 2 426 Right Thrust Reverser, Engine 2 SUBTASK 05-41-04-210-007 Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an external zonal inspection (GV) of the engine no. 2. (EZAP) SUBTASK 05-41-04-910-003 Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance. SUBTASK 05-41-04-410-004 (5) Close these access panels: Number Name/Location 423 Left Fan Cowl, Engine 2 424 Right Fan Cowl, Engine 2 425 Left Thrust Reverser, Engine 2 426 Right Thrust Reverser, Engine 2 — END OF TASK —— **FFFFCTIVITY** SOURCE **ENGINE NO. 2 AKS ALL MRB** D633A109-AKS Page 2 of 3

70-812-02-01

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737-600/700/800/900 TASK CARDS

AIRLINE	CARD NO	FAN	COWL - ENGINE NO. 2		BOEING CARD NO. 70-814-02-01		
DATE	TASK ZONAL (GV)				RELATE	0-814-02-01 ELATED CARD	
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLIC. AIRPLANE	70-814-02-01 RELATED CARD APPLICABILITY LANE ENGINE	
STATION	SKILL AIRPL				ALL		
		ACCESS			ZONE		
		423 424 NOTE			423 424		

Perform an external	I zonal inspection	(GV) of the fan o	cowl - engine no. 2.

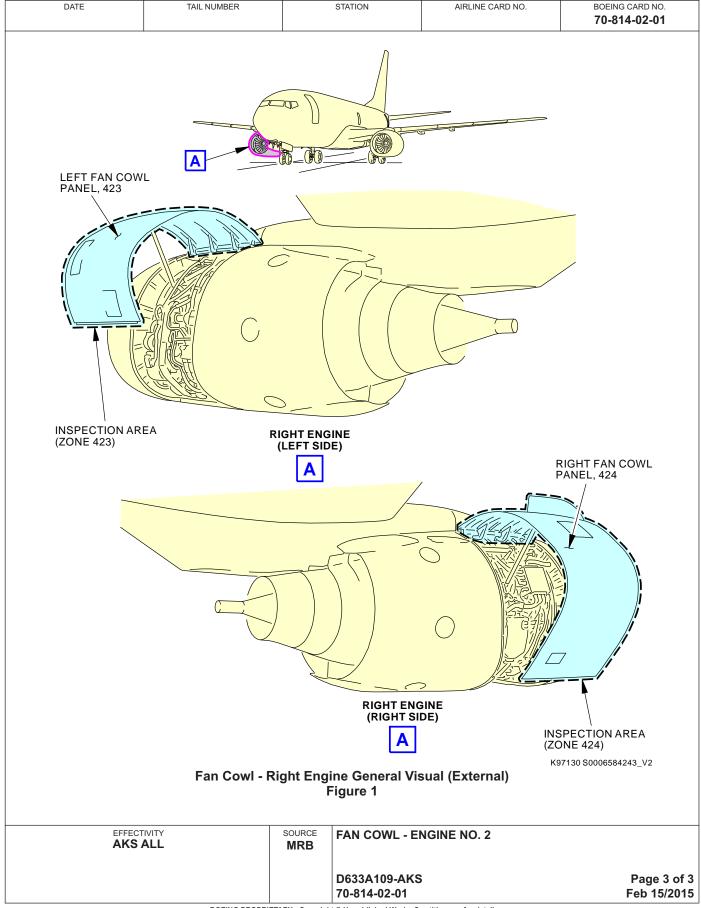
ACCESS NOTE: Inner and outer exterior surface.

EFFECTIVITY AKS ALL	SOURCE MRB	FAN COWL - ENGINE NO. 2	
		D633A109-AKS 70-814-02-01	Page 1 of 3 Jun 15/2015



	L	DAIE		TAIL NUMBER		STATION	AIRLINE CARD NO.	70-814		
	TAS	K 05-	41-04-210	0-808				1	MECH	INSP
1.				AL (GV): FAN COWL	- ENGII	NE NO. 2				
		ure 1)		•						
	A.	Zon	al Inspect	tion						
		SUBTA	SK 05-41-04-01	0-005						
		(1)	Open the	ese access panels:						
			<u>Number</u>							
			423 424	Left Fan Cowl, E		0				
				Right Fan Cowl,	_					
				nner and outer exter	ior suriac	e.				
		(2)	.sk 05-41-04-21 Do a Gei	neral Visual inspectio	on of the	fan cowl - engin	e no. 2.			
		` ,	SK 05-41-04-41			.c com chigh	<u>-</u> .			
		(3)		ese access panels:						
			<u>Number</u>	Name/Location						
			423	Left Fan Cowl, E						
			424	Right Fan Cowl,	Engine 2	2				
					END OF	TASK ———				
			EFFECTIVIT AKS AL		SOURCE MRB	FAN COWL - EN	NGINE NO. 2			
				_	111110					
						D633A109-AKS 70-814-02-01			Page 2 eb 15/	







AIRLINE CARD NO		THRUST REVERSER - ENGINE NO. 2			BOEING CARD NO. 70-816-02-01	
DATE	TASK ZONAL (GV)]			RELATE	D CARD
AIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	THRESHOLD 4000 FC	REPEAT 4000 FC	APPLICABILITY AIRPLANE ENGINE	
STATION	SKILL AIRPL	1			ALL	ALL
		ACCESS NOTE			ZONE 425 426	

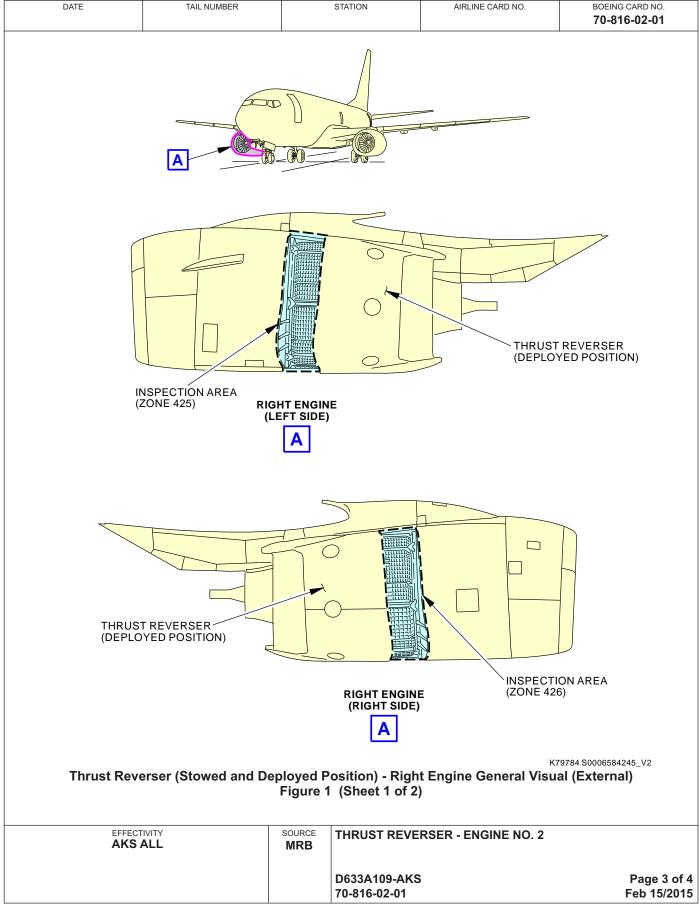
ACCESS NOTE:	Thrust reverser in stowed and deployed position.
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EFFECTIVITY AKS ALL	SOURCE MRB	THRUST REVERSER - ENGINE NO. 2	
		D633A109-AKS 70-816-02-01	Page 1 of 4 Jun 15/2015

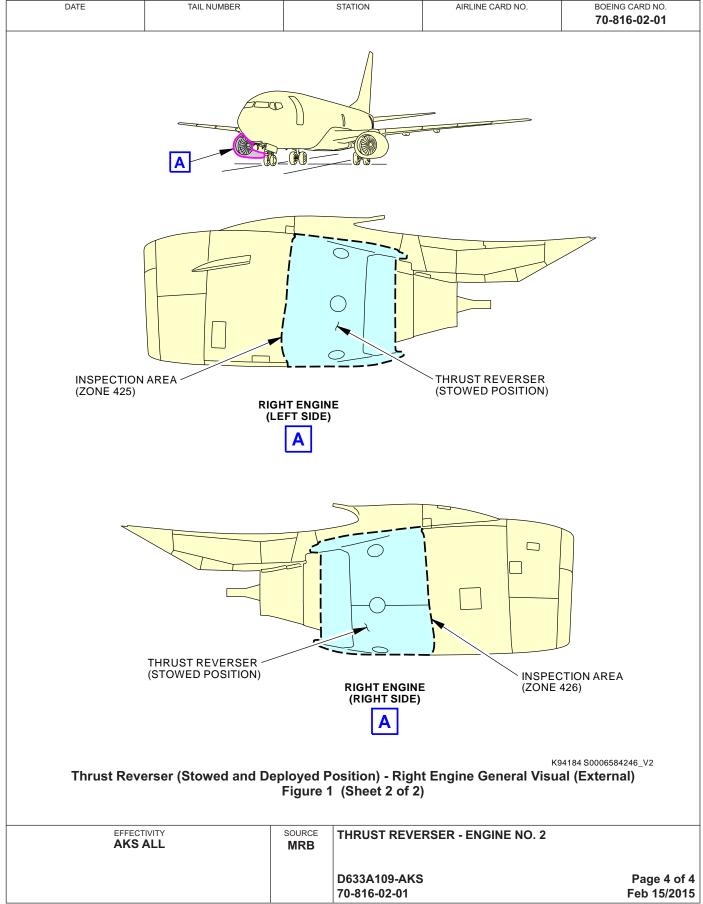


DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C/ 70-816-		
	TASK 05-41-04-2	⊥ 210-809					MECH	INSP
1.		NAL (GV): THRUST F	REVERSE	R - ENGINE NO	<u>). 2</u>			
	(Figure 1)							
	A. Zonal Inspe	ection						
	NOTE: Thr	ust reverser in stowed	and deplo	oyed position.				
	SUBTASK 05-41-0		6.41					
	(1) Do a (General Visual inspecti			engine no. 2.			
			END OF	TASK ———				
	EFFECT	TIVITY	SOURCE	TUDIIET DEVE	RSER - ENGINE NO. 2			
	AKS	ALL	MRB	INKUSI KEVER	SEK - ENGINE NU. 2			
				D622 A 100 A 1/0			2000 0	of 4
				D633A109-AKS 70-816-02-01		F	Page 2 eb 15/2	OT 4











737-600/700/800/900 TASK CARDS

AIRLINE	E CARD NO	THRUST REVERSER - ENGINE NO. 2			BOEING CARD NO. 70-818-02-01		
DATE	TASK ZONAL (GV)				RELATE	D CARD	
TAIL NUMBER	WORK AREA ENG/STRUT	VERSION 1.1	1.1 2000 FC 2000 FC		APPLIC/	PLICABILITY ENGINE	
STATION	SKILL AIRPL	NOTE			ALL	ALL	
		ACCESS 425 426 NOTE			ZONE 425 426		

Perform an external zonal inspection (GV) of the thrust reverser - engine no. 2. (EZAP)

INTERVAL NOTE: The EZAP inspection requirement with interval 5500 FC/30 MO is satisfied by this zonal

inspection.

ACCESS NOTE: Inner and outer exterior surfaces.



	DATE			TAIL NUMBER STATION AIRLINE CARD NO. BOE 70-									
_		K 05-	41-04-210-8		_				MECH	INS			
•	EXTERNAL - ZONAL (GV): Thrust Reverser - Engine No. 2												
	(Figure 1)												
	A.		General										
		(1)	This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.										
	B.	Zon	Zonal Inspection										
		SUBTASK 05-41-04-010-006											
		(1)		access panels:									
			<u>Number</u>	Name/Locatio									
			425	Left Thrust Re		-							
			426	Right Thrust R		· ·							
	NOTE: Inner and outer exterior surfaces.												
	suвтаsк 05-41-04-210-010 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804.												
		(2)) (EZAD)					
		(3)	Perform an	external zonal ir	ispection (GV) of the thrus	st reverser - engine no. 2	2. (EZAP)					
	SUBTASK 05-41-04-910-004 (4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.												
	SUBTASK 05-41-04-410-006												
	(5) Close these access panels:												
	Number Name/Location												
		425 Left Thrust Reverser, Engine 2											
		426 Right Thrust Reverser, Engine 2											
	END OF TASK												
			EFFECTIVITY AKS ALL		SOURCE MRB	THRUST REVE	RSER - ENGINE NO. 2						
						D633A109-AKS		ı	Page 2 Feb 15/				
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