CHAPTER

38

WATER/WASTE





737-600/700/800/900 TASK CARDS

CHAPTER 38 WATER/WASTE

Subject/Pag	je Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
38-EFFEC	TIVE PAGES		38-100-00-01	SYS				
1	JUN 15/2016		1	Oct 15/2015				
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38-040-00-								
1	Jun 15/2015							
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4	Feb 15/2016							
5	Feb 15/2015							
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 $A = Added, \ R = Revised, \ D = Deleted, \ O = Overflow, \ C = Customer \ Originated \ Change$

38-EFFECTIVE PAGES





737-600/700/800/900 TASK CARDS

AIRLINE	E CARD NO	RESTORI	TITLE E VACUUM BLOW	BOEING CARD NO. 38-030-00-01		
DATE	TASK RESTORE				RELATE	D CARD
TAIL NUMBER	WORK AREA AFT CARGO	VERSION 1.1	THRESHOLD 2500 FH	REPEAT 2500 FH	APPLIC/	
STATION	SKILL AIRPL				AIRPLANE ALL NOTE	ALL ALL
		ACCESS 822 S1401			ZONE 141 145	

Restore (clean) or replace the vacuum blower filter (if installed).

AIRPLANE NOTE: Applicable to airplanes with vacuum blower equipped with a filter.

A. References

Reference	Title
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 25-52-20-000-801	Waste Tank Enclosure Panel - Removal (P/B 401)
AMM 25-52-20-400-801	Waste Tank Enclosure Panel - Installation (P/B 401)

B. Tools/Equipment

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
STD-1280	Source - Air, Regulated, Dry Filtered, 0-30 PSIG

EFFECTIVITY AKS ALL	SOURCE MRB	RESTORE VACUUM BLOWER FILTER	
		D633A109-AKS 38-030-00-01	Page 1 of 6 Jun 15/2015



737-600/700/800/900 TASK CARDS

					TAS	K CARDS					
	DATE		-	TAIL NUMBER		STATION	AIF	RLINE CARD NO.	BOEING C.		
1. <u>V</u> a				Replacement						MECH	INSP
Α.		′ oendable	s/Parts	6							
	AN	IM Item	Des	cription		AIPC Refere	ence	AIPC Effec	tivity		
		31	Pack	king		38-32-05-01	-150	AKS ALL			
		32	Filte	r assembly		38-32-05-01	-155	AKS ALL			
B.	. Pre	pare for	the Re	moval							
		6068 The	802–2, two va	has a filter. Va	acuum blov	wers types. Vacu ver, part number nterchangeable.					
		ASK 38-32-05-									
	(1)			ess panel:							
		Numbe		Name/Location							
		822	F	Aft Cargo Doo	r						
		ASK 38-32-05-			. 5				0.000.004		
	(2)	Do this	task: v	vaste lank Ei	nciosure Pa	anel - Removal, <i>F</i>	AIVIIVI I	ASK 25-52-2	0-000-801.		
	SUBT	ASK 38-32-05-	040-002								
	<u>wa</u>		THE IN AIRPL THE P	NSIDE OF TH ANE ELECTF 191 AND P92	E P91 AND RICAL POV PANELS. T	CESS THE (RO) DP92 PANELS. I VER BEFORE YO THE P91 AND P9 THAT MAY CAU	F POS OU AC 02 PAN	SSIBLE, REM CESS THE I IELS CONTA	IOVE NSIDE OF IN HIGH		
	(3)	Open th	nese ci	rcuit breakers	and install	safety tags:					
		Power Row C F	Distrik Col 11 2	Number C01388 C01389	<u>Name</u> VACUUM	P91 WASTE CONT WASTE BLOWE	:R				
C.	. Vac	uum Blo	wer Fi	Iter Removal							
	suвт. (1)	ASK 38-32-05- Remov vacuum	e the p		hat attach	the vacuum blow	er filte	r assembly [3	32] to the		
	SUBT	ASK 38-32-05-	020-008								
	(2)	Remov	e the v	acuum blowe	r filter asse	mbly [32] from th	ne vacı	uum blower.			
		EFFECTIV			SOURCE MRB	RESTORE VACU	IUM BL	OWER FILTE	R		

D633A109-AKS 38-030-00-01 Page 2 of 6 Feb 15/2015



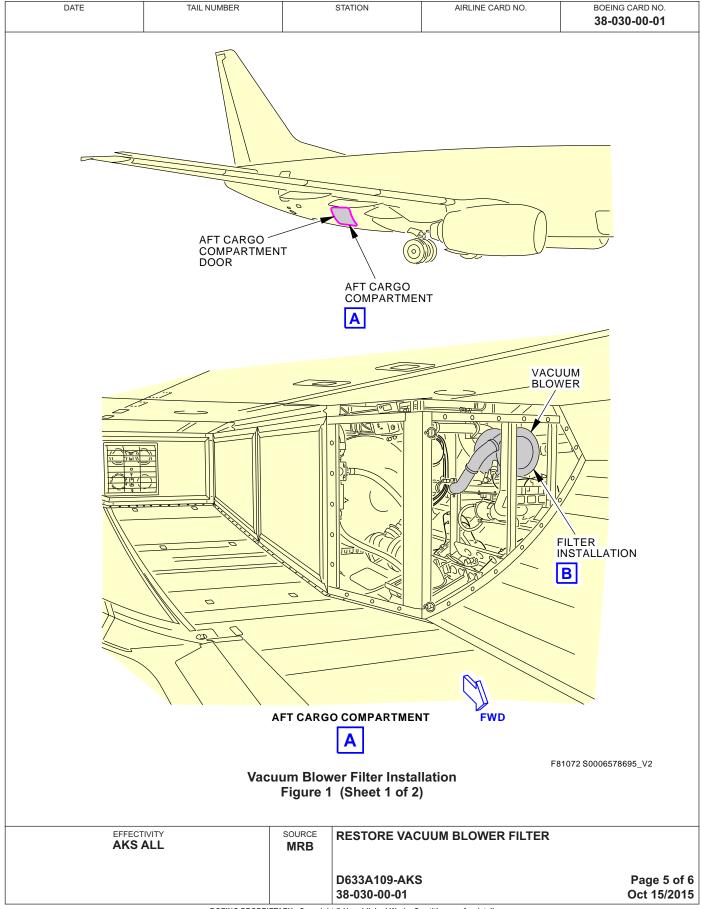
[DATE			TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 38-030-	
D.	Vacu	ım Blo	ower Fi	Iter Cleanir	ng				MECH
	SUBTAS	38-32-05	-420-008						
	CAUT		SKIN. I	T IS EASILY	/ DAMAGED		VASTE TANKS HAVE A C THE TANK OR LET IT FA TSEE.		
						oly [32] with arection of the us	n 0-30 psig dry filtered re ual flow.	gulated air	
	SUBTAS	C 38-32-05	-420-009						
	(2)	Оо а с	heck of	the vacuum	blower filter	assembly [32] for damage or signs of	worn areas.	
	(. ,			r filter assem filter assemb		amage or signs of worn a	areas, use a	
	((b) If	the va	cuum blowei	r filter assem	bly [32] is serv	viceable, then continue.		
E.	Vacui	ım Blo	ower Fi	ilter Installa	tion				
	SUBTASI	C 38-32-05	-420-006						
	(1)	out the	vacuu	m blower filt	er assembly	[32] in its posi	ition.		
	SUBTASI	〈 38-32-05	-420-007						
	. ,	nstall olower		kings [31] th	at attach the	vacuum blow	er filter assembly [32] to	the vacuum	
F.	Vacu	ım Blo	ower Fi	ilter Installa	tion Test				
	SUBTASI	₹ 38-32-05	-860-003						
	WARI	<u>NING</u> :	THE IN	NSIDE OF T ANE ELECT 91 AND P92	THE P91 AND TRICAL POV 2 PANELS. T	P92 PANELS ER BEFORE HE P91 AND	ROW F) CIRCUIT BREAK S. IF POSSIBLE, REMOV YOU ACCESS THE INS P92 PANELS CONTAIN AUSE INJURIES TO PER	VE SIDE OF HIGH	
	(1)	Remov	e safet	y tags and c	lose these c	rcuit breakers):		
	1	Power Row	Distrik <u>Col</u>	oution Pane <u>Number</u>	l Number 1, <u>Name</u>	P91			
		С	11	C01388	VACUUM	WASTE CON	Т		
		F	2	C01389	VACUUM	WASTE BLOV	WER		
	SUBTAS	₹ 38-32-05	-860-004						
	(2)	Do this	task: S	Supply Elect	rical Power, A	AMM TASK 24	1-22-00-860-811		
		C 38-32-05							
	(3)				ower operate				
						-	push the flush switch for		
		N			n blower ope ne control cir	•	ou push the flush switch	, there is a	
	((b) N	1ake su	re the vacuu	um blower sto	ops after appr	oximately 15 seconds.		
		<u>N</u>				tinues to oper control circuits	rate after approximately rate.	15 seconds,	
									1

AKS ALL	MRB	RESTORE VACOUM BLOWER FILTER	
		D633A109-AKS 38-030-00-01	Page 3 of 6 Jun 15/2015



	DATE			TAIL NUMBER			STATION		AIRLINE	CARD NO.			030-0		
G.				Back to It	s Usua	l Condi	tion	'			1		ı	MECH	IN
		sk 38-32-05 RNING:	SEAL INSTR LININ EXTIN	RUCTION G. IF YOU NGUISHIN	IS IN TI J INSTA NG AGE	HE SPE ALL THE ENT OR	TMENT WI CIFIED PR E LINING IN SMOKE C	OCEDI NCORF	JRE WH	EN YOU THE FIR	INSTA E		IE		
	(1)	Do this		PARTMEN Waste Tai			FIRE. anel - Insta	llation.	AMM TA	SK 25-52	2-20-40	0-801			
	` '	SK 38-32-05						,							
	(2)	Close	this acc	cess pane	el:										
		Numbe		Name/Lo											
		822		Aft Cargo	Door										
				_	E	END OF	TASK —								
		EFFECTI AKS A				SOURCE MRB	RESTORE	: VACUL	JM BLOW	ER FILTE	≅R				
							RESTORE D633A109		JM BLOW	ER FILTE	≅R			age 4	







737-600/700/800/900 TASK CARDS

STATION DATE TAIL NUMBER AIRLINE CARD NO. BOEING CARD NO. 38-030-00-01 [31] PACKING (4 LOCATIONS) VACUUM BLOWER [32] VACUUM BLOWER FILTER **FILTER INSTALLATION** F81060 S0006578697_V2 **Vacuum Blower Filter Installation** Figure 1 (Sheet 2 of 2) EFFECTIVITY SOURCE **RESTORE VACUUM BLOWER FILTER AKS ALL MRB** D633A109-AKS Page 6 of 6

38-030-00-01

Oct 15/2015





737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		RESTORE	TITLE WASTE DRAIN BA	BOEING CARD NO. 38-040-00-01		
DATE	TASK RESTORE				RELATE	ED CARD
TAIL NUMBER	WORK AREA AFT CARGO	VERSION 1.1	THRESHOLD 60 MO	REPEAT 60 MO	APPLIC AIRPLANE	CABILITY ENGINE
STATION	SKILL AIRPL				ALL	ALL
		ACCESS 822			ZONE 141	

Restore the waste drain ball-valve by replacing the seals (2) (off aircraft).

Note: The intent of the task is to restore the ball valve assembly by replacing two internal seals (P/N RS823-1). The seals are located above and below the ball valve inside the valve assembly.

A. References

Reference	Title
AMM 12-17-01-610-801	Waste Tank Servicing (P/B 301)
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 25-52-20-000-801	Waste Tank Enclosure Panel - Removal (P/B 401)
AMM 25-52-20-400-801	Waste Tank Enclosure Panel - Installation (P/B 401)
AMM 30-71-03-000-801	Waste Drain Line Heater Removal (P/B 401)
AMM 30-71-03-400-801	Waste Drain Line Heater Installation (P/B 401)
AMM 38-32-03-710-801	Waste Drain Ball Valve and Control Rod - Operational Test (P/B 501)

B. Consumable Materials

Reference	Description	Specification	
D00016	Grease - Aircraft, General Purpose, Wide	MIL-PRF-81322	
	Temperature Range		

C. Tools/Equipment

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description	
SPL-9123	sleeve installation, waste tank	
	Part #: C38003-1 Supplier: 81205	
STD-1142	Equipment - Waste System Servicing	

EFFECTIVITY AKS ALL	SOURCE MRB	RESTORE WASTE DRAIN BALL-VALVE	
		D633A109-AKS 38-040-00-01	Page 1 of 11 Jun 15/2015



737-600/700/800/900 TASK CARDS

	DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C/ 38-040-		
. Wa	ste Dra gure 1,	Figure 2)	-801 alve Removal e Removal					MECH	INS
	SUBTA	NOTE: D	sk: Waste Tank S	•		7-01-610-801. do the task to service th	e waste		
	(2)	SK 38-32-03-010 Open this <u>Number</u> 822 SK 38-32-03-010	Name/Location Aft Cargo Doc						
	(3) SUBTA	Do this ta sk 38-32-03-860 RNING : BI	sk: Waste Tank E 001 E CAREFUL WHE	EN YOU AC	CESS THE (R	, AMM TASK 25-52-20-0 OW F) CIRCUIT BREAK . IF POSSIBLE, REMOV	ERS ON		
	(4)	AI TI V	IRPLANE ELECTI HE P91 AND P92	RICAL POV PANELS. T URRENTS	VER BEFORE THE P91 AND F THAT MAY CA	YOU ACCESS THE INS P92 PANELS CONTAIN I USE INJURIES TO PER	IDE OF HIGH		
			ectrical System F Col Number 5 C00233	Panel, P18- Name HEATERS					
			Stribution Panel Col Number 11 C01388 2 C01389	<u>Name</u> VACUUM	P91 WASTE CONT WASTE BLOW				
B.	 B. Ball Valve Removal SUBTASK 38-32-03-010-015 (1) Do this task: Waste Drain Line Heater Removal, AMM TASK 30-71-03-000-801. SUBTASK 38-32-03-020-001 (2) Disconnect the electrical connector for the limit switch for the ball valve assembly [11]. SUBTASK 38-32-03-020-002 (3) Remove the clamp [35], bolt [36], washer [37], and spacer [38] outboard of the ball valve attached to the limit switch cable. 								
	suвта (4)	Remove t assembly	the bolt [14], bush	ing [12], wa	sher [17], and	nut [16] to disconnect the	e linkage		
		AKS ALL		SOURCE MRB	RESTORE WA	STE DRAIN BALL-VALVE			•
						_			

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38-040-00-01

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	EFFECT AKS		SOURCE MRB	RESTORE WAS	STE DRAIN BALL-VALVE		age 3	
		•		i and the second				
I	(7) Remo	ve the ball valve assem		and drain elbow	[18].			
		Discard the gask-O- sea						
I		3-020-005 ve the V-band clamp [4] e panel and ball valve a						
	assem	nbly [11] to the waste tub Discard the packings [3]	oe.		3			
	subtask 38-32-0 (5) Remo	₃₋₀₂₀₋₀₀₄ ve the clamshell [1], sle	eve [2] a	nd nackings [3]	attaching the hall valve		MECH	INSP
	DATE	TAIL NUMBER		STATION	AIRLINE CARD NO.	38-040	-00-01	



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				38-040-00-01

TASK 38-32-03-400-801

MECH INSP

2. Waste Drain Ball Valve Installation

(Figure 1, Figure 2)

A. Expendables/Parts

AMM Item	Description	AIPC Reference	AIPC Effectivity
3	Packing	38-32-51-06-255	AKS ALL
4	Clamp	Not Specified	
5	Seal	38-32-51-06-230	AKS ALL
11	Valve assembly	38-32-51-06-090	AKS ALL
45	Gask-o-seal	Not Specified	

B. Ball Valve Installation

SUBTASK 38-32-03-640-001

CAUTION: USE TOOLS CAREFULLY BECAUSE THE WASTE TANKS HAVE A COMPOSITE SKIN. IT IS EASILY DAMAGED. IF YOU HIT THE TANK OR LET IT FALL, THIS CAN CAUSE DAMAGE THAT YOU CANNOT SEE.

(1) Apply the grease, D00016 to the packings [3], gask-O-seal [5] and gask-o-seal [45].

SUBTASK 38-32-03-420-001

(2) Install the gask-O-seal [5], gask-o-seal [45] and the packings [3].

SUBTASK 38-32-03-420-018

(3) Put the sleeve [2] on the flange of the waste tube.

SUBTASK 38-32-03-420-002

- (4) Put the ball valve assembly [11] and drain elbow [18] into position.
 - (a) Align the hole in the ball valve assembly [11] with the pin on the flange.
 - 1) If the ball valve assembly [11] has a pin installed, remove the pin from the ball valve assembly [11].

SUBTASK 38-32-03-420-003

(5) Install the V-band clamp [4] and V-band clamp [44] at the service panel and valve assembly [11] connections for the drain elbow [18].

SUBTASK 38-32-03-420-004

(6) Tighten the clamp [4] and clamp [44] to 60 to 65 pound-inches (6.8-7.3 newton-meters).

SUBTASK 38-32-03-420-005

- (7) Install the sleeve [2] and clamshell [1] to connect the waste tube.
 - (a) Make sure that the ends between the waste tube flange and the ball valve assembly [11] flange have a nominal clearance of 0.15 in. (3.81 mm) or minimum clearance of 0.10 in. (2.54 mm) apart.

NOTE: If a minimum clearance of 0.10 in. (2.54 mm) is not obtained damage to the waste tube flange or ball valve may occur. A maximum clearance is limited by the proper installation of the clamshell clamp. The clamp must not bind, or bend when installed. All of the clamp latches must close.

EFFECTIVITY AKS ALL	SOURCE MRB	RESTORE WASTE DRAIN BALL-VALVE	
		D633A109-AKS 38-040-00-01	Page 4 of 11 Oct 15/2015



DATE		TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 38-040		
	. ,	o install the sleeve [2 rocedure below:] with the v	vaste tank - slee	eve, SPL-9123 tool, foll	ow the	MECH	INSP
		IOTE: The waste tan	ned off to a		P/N 14C02–56 clamp to be slipped on the sle			
	Ν	IOTE: Use of the mo		p tool, SPL-912	3, is optional.			
	_			•	to the sleeve [2] and lo	ck.		
		NOTE: The innest sleeve.	er seat of th	e SPL-9123 too	I must sit against the e	dge of the		
	2	 Carefully tap aro the second o-ring 		riphery of the to	ol until the sleeve [2] m	noves over		
			mage or de	-	e damaged or deformed s that alignment or cle	-		
	;	3) Remove the was	te tank - sl	eeve, SPL-9123	3.			
	4	4) Install the clamsl	nell [1].					
		o install the sleeve [2 rocedure below:] without th	ne waste tank - s	sleeve, SPL-9123 tool,	follow the		
		1) Obtain a wood o	r a plastic b	olock to allow tap	pping on the edge of th	e sleeve [2].		
	2	 Carefully tap aro second o-ring. 	und the pe	riphery of the sle	eeve [2] until it moves o	over the		
			mage or de		e damaged or deformed s that alignment or cle			
	;	3) Install the clamsl	nell [1].					
SUBTA	SK 38-32-03	3-420-006						
(8)		the bolt [14], bushing bly [15].	[12], wash	er [17], and nut	[16] to connect the link	kage		
	SK 38-32-03							
(9)		the clamp [35], bolt [3 it switch cable.	36], washei	r [37], and space	er [38] outboard of the	ball valve for		
	SK 38-32-03		aatar far th	a limit awitah af	the hell valve accembly	. [44]		
(10)	Conne	ct the electrical conn	ector for th	e iimil switch of	the ball valve assembly	y [1 1].		
			T	I				
	AKS A		SOURCE MRB	RESTORE WAS	TE DRAIN BALL-VALVE	į		
				D633A109-AKS 38-040-00-01			age 5 Oct 15/	



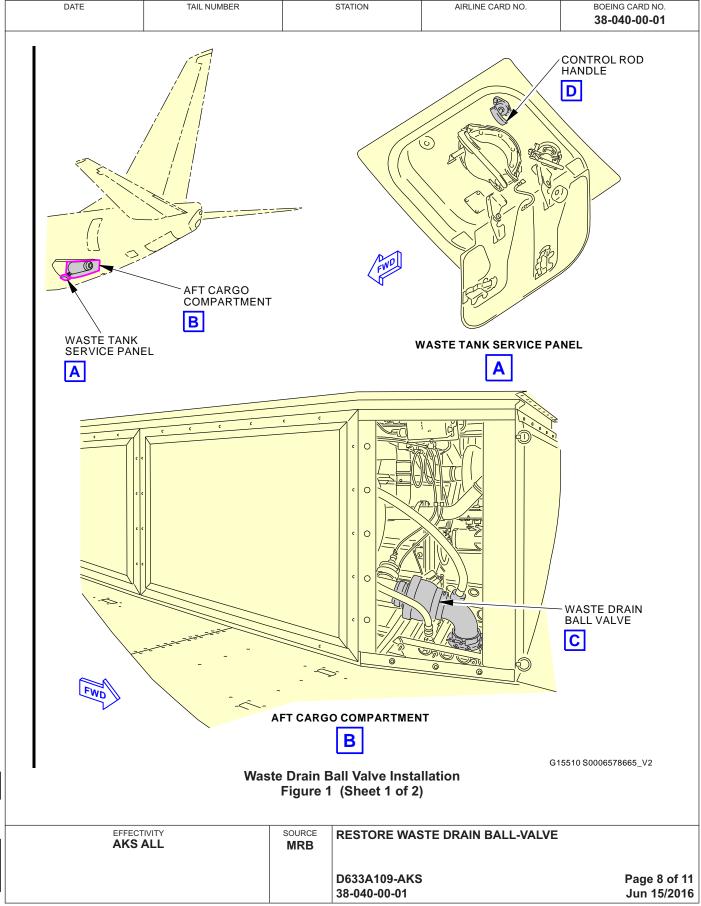
1	DATE	TA	IL NUMBER	STATION	AIRLINE CARD NO.	38-040-0	
C.		/alve Installatio	on Test			1	MECH
		X 38-32-03-860-002		.,			
	WARI	THE INS AIRPLA THE P9	SIDE OF THE NE ELECTRIC 1 AND P92 PA	P91 AND P92 PANELS CAL POWER BEFORE NELS. THE P91 AND	OW F) CIRCUIT BREAK S. IF POSSIBLE, REMOV YOU ACCESS THE INS P92 PANELS CONTAIN AUSE INJURIES TO PER	VE SIDE OF HIGH	
	(1) I	Remove safety	tags and close	e these circuit breakers	:		
	I	Power Distribu		ımber 1, P91			
				ame	-		
		C 11 F 2		ACUUM WASTE CON ⁻ ACUUM WASTE BLOV			
		_	C01309 V	ACCOUNT WASTE BEOV	VLIX		
		(38-32-03-860-003 Do this task: Su	innly Electrical	Power, AMM TASK 24	-22-00-860-811		
	` '	K 38-32-03-760-001	ippry Electrical	1 0001,70001	22 00 000 011.		
	(3) I			Valve and Control Roo	d - Operational Test, AMN	Л	
	SUBTASI	K 38-32-03-790-001					
	(4)	To do a leak ch	eck of the was	te drain ball valve, do t	hese steps:		
	((a) Open this	access panel:				
		<u>Number</u>	Name/Loc				
		145AL	Waste Serv				
	(vice panel, ma ed position.	ke sure that the control	handles for the drain ba	Ill valves are	
	((c) Make sure	that the cap f	or the waste drain fittin	g outlet is closed.		
	(he water hose itting of the se	_	servicing equipment, S7	TD-1142, to	
	((e) Use the p tank.	ump on the se	rvice cart to put about 5	50 gal (189 I) of water int	o the waste	
			cap and inner e assembly.	door (use the PUSH-To	O-OPEN lever) of the se	rvice panel	
	((g) Make sure	e that the drain	ball valve does not ha	ve a leak.		
			ou must wait fo nks before you		ites after you put the wa	ter in the	
	((h) Close the	drain cap.				
D.	Put th	ne Airplane Ba	ck to Its Usua	I Condition			

EFFECTIVITY AKS ALL	SOURCE MRB	RESTORE WASTE DRAIN BALL-VALVE	
		D633A109-AKS 38-040-00-01	Page 6 of 11 Oct 15/2015

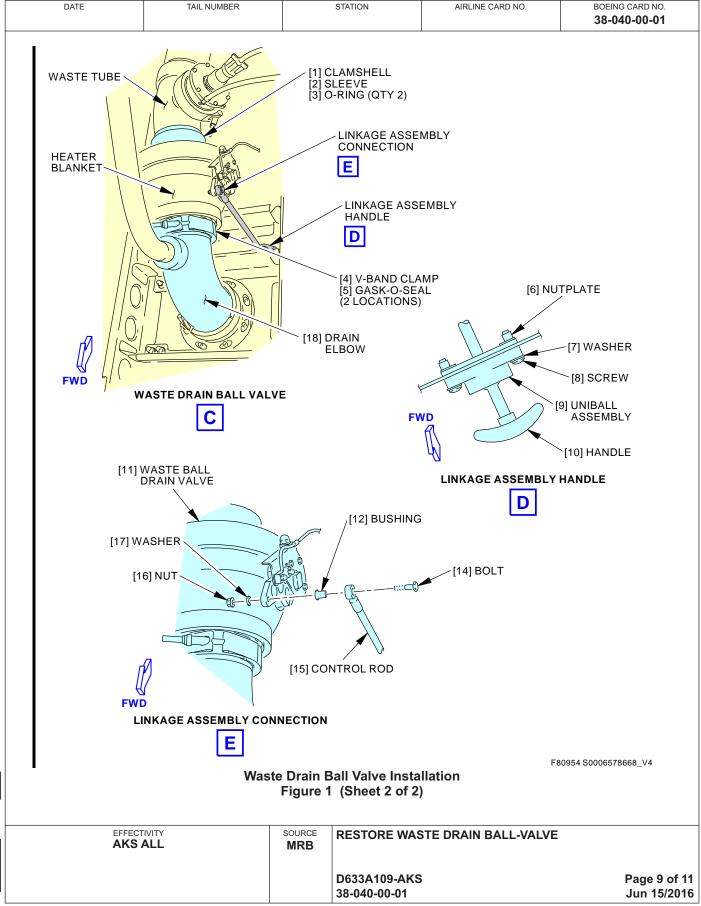


	DATE	TAIL	NUMBER		STATION	AIRLINE CARD NO.	BOEING C 38-040		
ı	SUBTASK 38-32-	03-860-004		•				MECH	INSF
l	(2) Remo	ove safety ta	ag and clos	se this circu	uit breaker:				
		Electrical	-		3				
	Row		Number	Name					
	Е	5 (C00233	HEATERS	BURAIN				
	SUBTASK 38-32-		4 -						
	` '	sure the he	eater blank	et is servic	eable.				
	SUBTASK 38-32-		cto Tank S	onvioina AN	//// TACK 10 17	01 610 901			
			Ste Talik S	ervicing, An	ИМ TASK 12-17	-01-010-001.			
	SUBTASK 38-32-						_		
	WARNING	INSTRUC LINING. I	CTIONS IN	THE SPEC	CIFIED PROCE	HE LINING. OBEY THE DURE WHEN YOU INS RRECTLY, THE SMOKE JRING A FIRE.	STALL THE		
	(5) Do th	is task: Was	ste Tank E	nclosure Pa	anel - Installatio	n, AMM TASK 25-52-20	-400-801.		
	SUBTASK 38-32-	03-410-001							
ı	(6) Close	this access	s panel:						
	<u>Numl</u>	<u>oer</u> <u>Nar</u>	me/Location	<u>on</u>					
	822	Aft	Cargo Doc	or					
				– END OF	TASK ———				
	EFFEC AKS	TIVITY ALL		SOURCE MRB	RESTORE WAS	TE DRAIN BALL-VALVE			
					D633A109-AKS 38-040-00-01			age 7 un 15/	

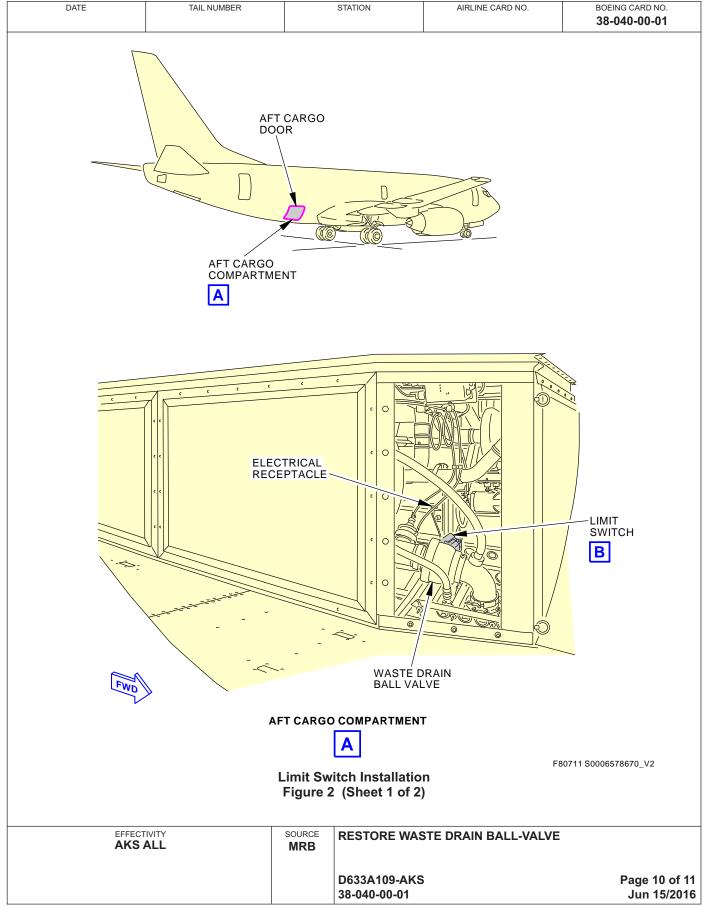




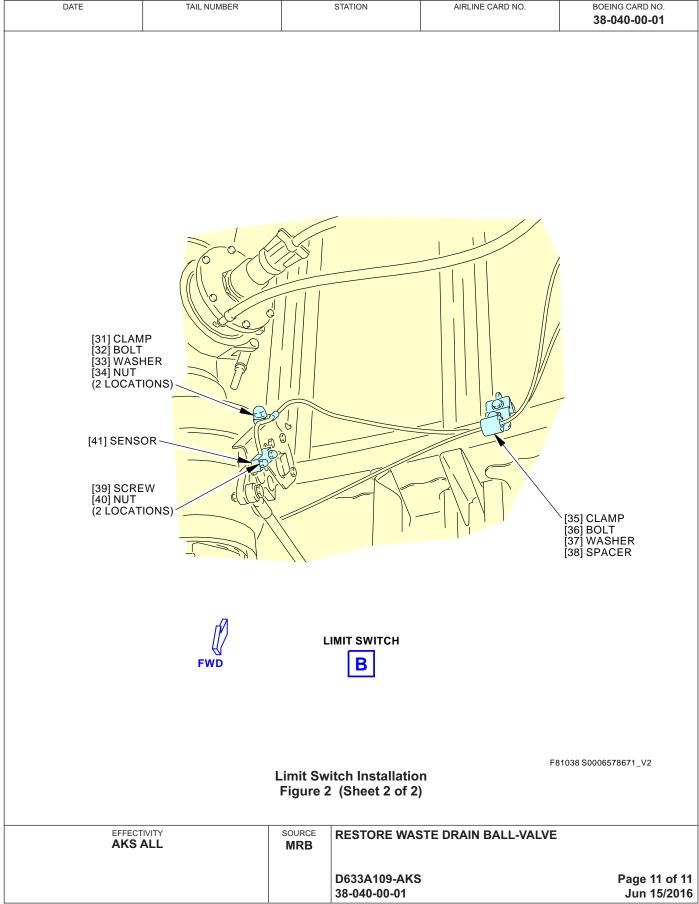
















737-600/700/800/900 TASK CARDS

AIRLINE	AIRLINE CARD NO		TITLE E BLEED AIR IN-LI	BOEING CARD NO. 38-060-00-01		
DATE	TASK REPLACE				RELATE	ED CARD
TAIL NUMBER	WORK AREA AFT CARGO	VERSION 1.1	THRESHOLD 6500 FH	REPEAT 6500 FH	APPLIC AIRPLANE	CABILITY
STATION	SKILL AIRPL				ALL	ALL
		ACCESS 822 S1401			ZONE 146	

Discard and replace the bleed air in-line filter.

A. References

Reference	Title
AMM 20-10-44-400-801	Lockwire, Cotter Pins, and Lockrings - Installation (P/B 401)
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 25-52-09-000-801	Cargo Compartment Ceiling Liner - Removal (P/B 401)
AMM 25-52-09-400-801	Cargo Compartment Ceiling Liner - Installation (P/B 401)
AMM 36-00-00-860-801	Supply Pressure to the Pneumatic System (Selection) (P/B 201)
AMM 36-00-00-860-806	Remove Pressure from the Pneumatic System (P/B 201)
AMM 38-42-00-800-801	Potable Water System - Deactivation (P/B 201)
AMM 38-42-00-800-802	Potable Water System - Activation (P/B 201)

EFFECTIVITY AKS ALL	SOURCE MRB	REPLACE BLEED AIR IN-LINE FILTER	
		D633A109-AKS 38-060-00-01	Page 1 of 6 Jun 15/2015



737-600/700/800/900 TASK CARDS

	DATE	TAIL NUMBER		STATION	AIF	RLINE CARD NO.	BOEING CA 38-060-0	
Ble	6K 38-42-10- 9 e d Air Filter I ure 1)	960-801 Element Replacement						MECH
_		(D.)						
Α.	Expendable AMM Item	es/Parts Description		AIPC Refer	2000	AIPC Effectivi	ts.c	
	14	Packing		38-42-08-01		AKS ALL	<u> </u>	
	15	Element assembly		38-42-08-01		AKS ALL		
	17	Packing		38-42-08-01		AKS ALL		
В.		the Removal		00 42 00 01	200	AIROALL		
υ.	SUBTASK 38-42-10							
		this circuit breaker and i	install sa	fety tag:				
	. ,	r Distribution Panel Nເ						
	Row		ame					
	D	11 C00873 P	OT WAT	ER COMPRESS	OR			
	SUBTASK 38-42-10	0-860-007						
	(2) Do this	s task: Potable Water Sy	ystem - [Deactivation, AM	M TAS	K 38-42-00-800-	801.	
	SUBTASK 38-42-10	0-010-003						
	(3) Open	this access panel:						
	<u>Numb</u>	er Name/Location						
	822	Aft Cargo Door						
	SUBTASK 38-42-10							
	` '	nove the ceiling panel ac artment Ceiling Liner - F	-	•			argo	
C.	Bleed Air F	ilter Element Replacer	ment					
	SUBTASK 38-42-10	0-020-007						
	(1) Remov	ve the lockwire and ther	loosen	the filter bowl [1	6] and	packing [14].		
	SUBTASK 38-42-10							
	(2) Remov	ve and then discard the	bleed ai	r filter element a	ssembl	ly [15] and packii	ng [17].	
	SUBTASK 38-42-10							
	` '	the new bleed air filter of			•	0.1		
	NOTE	: There is a packing in before installation.	the filter	element assemb	oly [15]	that must be in i	ts position	
	SUBTASK 38-42-10							
	(4) Put the	e packing [14] on the filt	er bowl [16] and then put	the filt	er bowl in its pos	sition.	
	SUBTASK 38-42-10							
	` '	tall the lockwire, do this TASK 20-10-44-400-801		ckwire, Cotter Pi	ns, and	l Lockrings - Inst	allation,	

AKS ALL

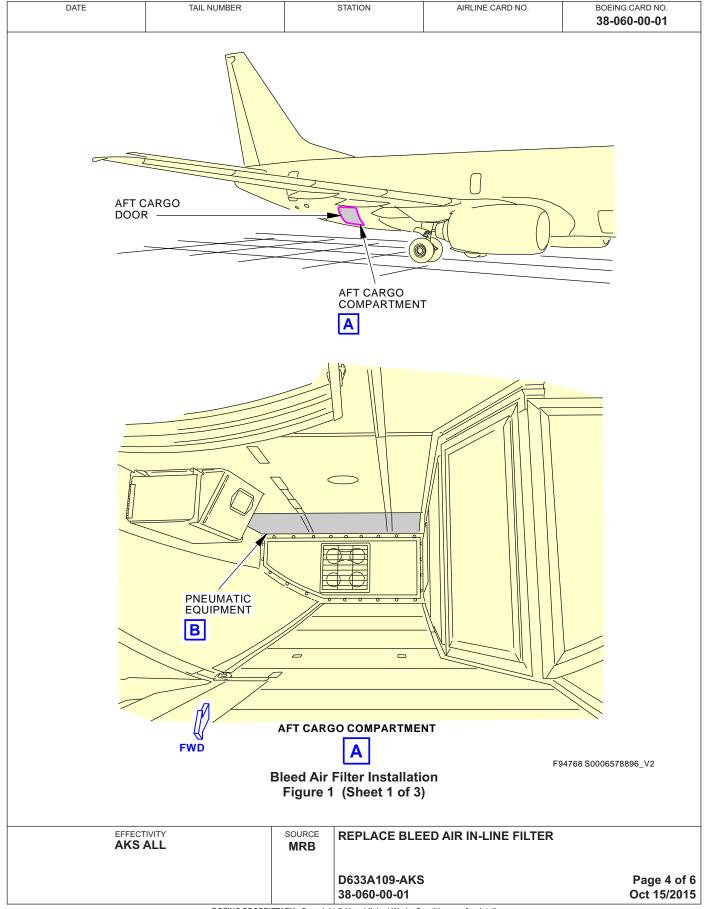
MRB

| D633A109-AKS | Page 2 of 6 | 38-060-00-01 | Feb 15/2015 |

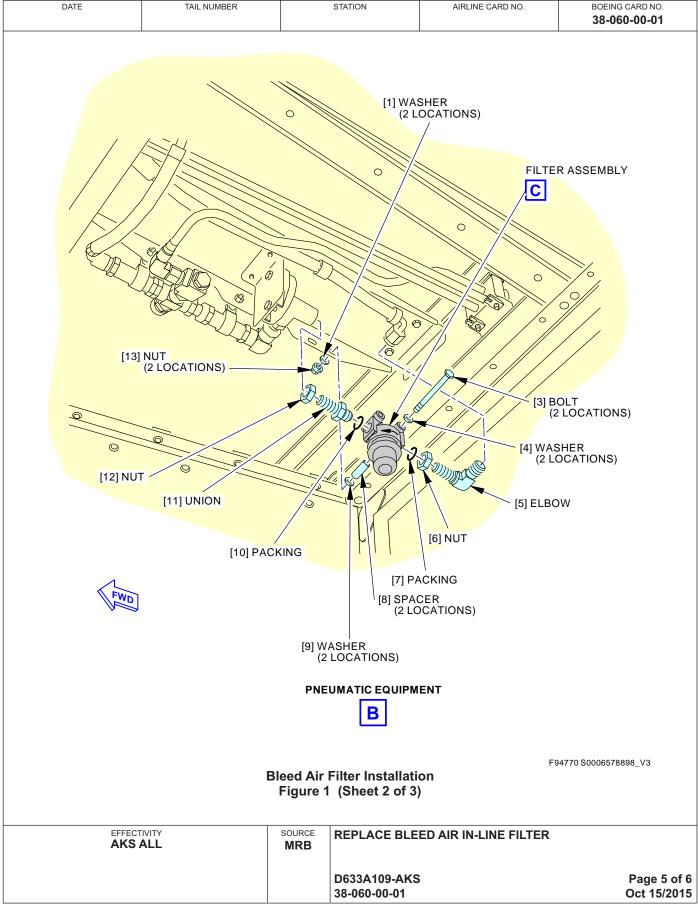


	ATE			TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C 38-060		
D.	Blee	d Air F	ilter Ele	ement Install	ation Test				MECH	INS
		SK 38-42-10								
	(1)			y tag and clos						
		Power Row	r Distrik <u>Col</u>	oution Panel Number	Number 1, Name	P91				
		D	11	C00873		ER COMPRESS	SOR			
	SUBTA	SK 38-42-10		000010						
	(2)			Supply Electric	cal Power, A	AMM TASK 24-2	22-00-860-811.			
	SUBTA	SK 38-42-10	0-860-010							
	(3)	Do this	s task: F	Potable Water	System - A	Activation, AMM	TASK 38-42-00-800-80)2.		
		SK 38-42-10								
	(4)			the Pneumati ction), AMM T			pply Pressure to the Pn	eumatic		
	SUBTA	SK 38-42-10	•	J. J						
	(5)	Makes	sure the	ere are no air	leaks at the	e air filter.				
E.	Put	the Airp	olane B	ack to its Us	ual Condit	ion				
	SUBTA	SK 38-42-10	0-860-014							
	(1)	Remov	ve press	sure from the	pneumatic	system as follow	ws:			
		. ,		ask: Remove 3-00-00-860-8		rom the Pneuma	atic System, AMM			
	SUBTA	SK 38-42-10	0-410-003							
	WAI	<u>RNING</u> :	INSTR LINING	CUCTIONS IN G. IF YOU INS	THE SPEC	CIFIED PROCE	HE LINING. OBEY THE DURE WHEN YOU INS RRECTLY, THE SMOKE JRING A FIRE.	STALL THE		
	(2)			Cargo Compa 9-400-801.	rtment Ceil	ing Liner - Insta	llation, AMM			
	SUBTA	SK 38-42-10	0-410-004							
	(3)			ess panel:						
		Numb 822		Name/Locatio						
		822	F	Aft Cargo Doo						
					– END OF	TASK ———				
		EFFECT AKS			SOURCE MRB	REPLACE BLE	ED AIR IN-LINE FILTER			
						D633A109-AKS			Page 3	۸ ۲
						38-060-00-01			un 15/	

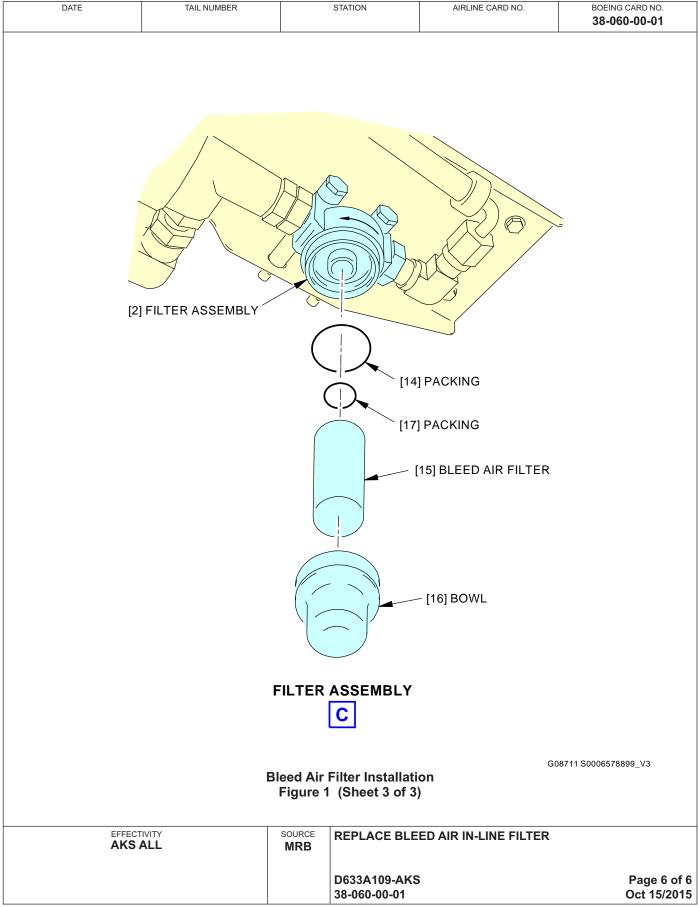
















737-600/700/800/900 TASK CARDS

AIRLINE	E CARD NO	WASTE	TITLE TANK WATER SEF	PARATOR	BOEING CARD NO. 38-090-00-01		
DATE	TASK RESTORE				RELATE	D CARD	
TAIL NUMBER	WORK AREA AFT CARGO	VERSION 1.1	THRESHOLD 2500 FH	REPEAT 2500 FH	APPLIC/		
STATION	SKILL AIRPL				AIRPLANE ALL NOTE	ALL ALL	
		ACCESS 822 S1401			ZONE 141 145		

Restore (clean or replace) the waste tank water separator filter baskets.

AIRPLANE NOTE: Applicable to filter basket part numbers 01940-001 and 01956-000.

A. References

Reference	Title
AMM 12-17-01-610-801	Waste Tank Servicing (P/B 301)
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 25-52-20-000-801	Waste Tank Enclosure Panel - Removal (P/B 401)
AMM 25-52-20-400-801	Waste Tank Enclosure Panel - Installation (P/B 401)
AMM 38-32-00-910-801	Standard Practices for Work with the Toilet Waste and Equipment (P/B 201)

B. Consumable Materials

Reference	Description	Specification
D00189	Compound - Molykote 111 (Formerly Dow Corning 111, Valve Sealant and Lubricant)	
D00463	Grease - Food Processing Equipment	DOD-G-24650
D50007	Grease - Silicone-Based, Generic	

EFFECTIVITY	SOURCE	WASTE TANK WATER SEPARATOR	
AKS ALL	MRB		
		D633A109-AKS 38-090-00-01	Page 1 of 6 Jun 15/2015



737-600/700/800/900 TASK CARDS

	DATE		7	TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 38-090-		
<u>Li</u>		-32-02-0 eparato)		val					MECH	IN
Α	. Pre	pare for	the Re	moval						
		• ASK 38-32-02								
	(1)			Standard Prac 0-910-801.	ctices for W	ork with the To	oilet Waste and Equipme	nt, AMM		
	SUBT	ASK 38-32-02	2-610-002							
	(2)	Do this	s task: V	Vaste Tank S	ervicing, AN	/IM TASK 12-	17-01-610-801.			
		NOTE		t add the che tanks.	emical prech	narge after yo	u do the task to drain and	flush the		
	SUBT	ASK 38-32-02	2-860-001							
	<u>wa</u>	KNING:	THE IN AIRPL THE P	ISIDE OF TH ANE ELECTI 91 AND P92	IE P91 AND RICAL POV PANELS. T) P92 PANEÈ: VER BEFORE THE P91 AND	ROW F) CIRCUIT BREAK S. IF POSSIBLE, REMO' E YOU ACCESS THE INS P92 PANELS CONTAIN AUSE INJURIES TO PEI	VE SIDE OF HIGH		
	(3)	Open	these ci	rcuit breakers	s and install	safety tags:				
		Row C F	Col 11 2	Number C01388 C01389	Name VACUUM	WASTE CON WASTE BLO				
	SUBT	ASK 38-32-02								
	(4)			ess panel:						
		<u>Numb</u> 822		lame/Location Lango Doc						
	SUBT	ASK 38-32-02	2-010-002							
	(5)			enclosure pa val, AMM TAS			, do this task: Waste Tanl	k Enclosure		
В	B. Liq	uid Sep	arator F	Removal						
	SUBT	ASK 38-32-02	2-020-001							
	CA	<u>JTION</u> :	SKIN. I	T IS EASILY	DAMAGED		VASTE TANKS HAVE A 0 THE TANK OR LET IT F I SEE.			
	(1)	Loose	n the cla	amp [2] that a	ittach the fle	exible coupling	g [7] to the upper cap [1].			
	SUBT	ASK 38-32-02	2-020-002							
	(2)	Loose	n the v-l	oand coupling	g [6].					
	SUBT	ASK 38-32-02	2-020-003							
	(3)			pper cap [1] a		j [4].				
		(a) [Discard t	the packing [4	4].					
		EFFECT	1) /IT)/		SOURCE	WASTE TANK				

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38-090-00-01

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DATE	TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C 38-090		
SUBTASK 38-32-0	02-020-004					MECH	INSP
	ve the lower filter baske	t [3] for th	ne liquid separa	itor from the waste tank			
SUBTASK 38-32-0							
(5) Remo	ve the upper filter bask	et [5] for th	he liquid separa	ator from the cap [1].			
		END OF 1	TASK ———				
EFFECT AKS	TIVITY	SOURCE MRB	WASTE TANK V	WATER SEPARATOR			
			D633A109-AKS			Page 3	of 6
	l I		38-090-00-01			en 15/	ン()15



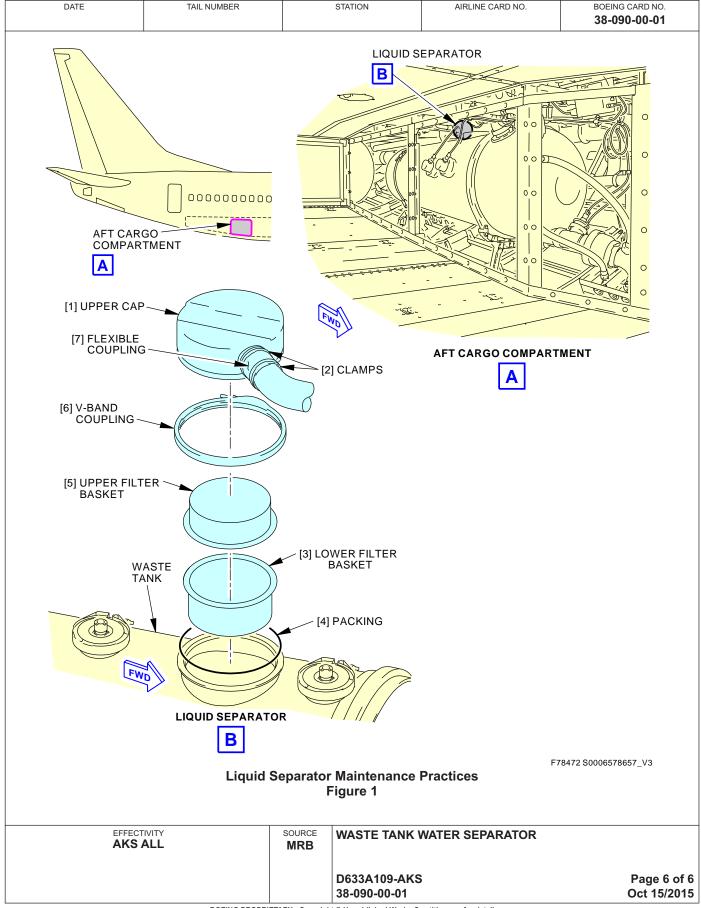
737-600/700/800/900 TASK CARDS

DATE TAIL NUMBER STATION AIRLINE CARD NO. BOEING CARD NO 38-090-00-01 MECH INSP TASK 38-32-02-400-801 **Liquid Separator Installation** (Figure 1) **Expendables/Parts** AMM Item Description **AIPC Reference AIPC Effectivity** 4 Packing 38-32-02-50-060 **AKS ALL Liquid Separator Installation** SUBTASK 38-32-02-640-001 CAUTION: USE TOOLS CAREFULLY BECAUSE THE WASTE TANKS HAVE A COMPOSITE SKIN. IT IS EASILY DAMAGED. IF YOU HIT THE TANK OR LET IT FALL, THIS CAN CAUSE DAMAGE THAT YOU CANNOT SEE. (1) Apply the grease, D00463 or silicone-based grease, D50007 or Molykote 111 Compound, D00189 to the packing [4]. SUBTASK 38-32-02-420-001 (2) Install the lower filter basket [3] for the liquid separator in the waste tank. SUBTASK 38-32-02-420-002 Install the upper filter basket [5] for the liquid separator in the upper cap [1]. SUBTASK 38-32-02-420-003 Install the upper cap [1] and packing [4]. SUBTASK 38-32-02-420-004 Install the v-band coupling [6]. Tighten the v-band coupling [6] 90 to 110 pound inches. SUBTASK 38-32-02-420-005 (6) Attach the flexible coupling [7] and clamp [2] for the upper cap [1]. C. Liquid Separator Installation Test SUBTASK 38-32-02-860-002 WARNING: BE CAREFUL WHEN YOU ACCESS THE (ROW F) CIRCUIT BREAKERS ON THE INSIDE OF THE P91 AND P92 PANELS. IF POSSIBLE, REMOVE AIRPLANE ELECTRICAL POWER BEFORE YOU ACCESS THE INSIDE OF THE P91 AND P92 PANELS. THE P91 AND P92 PANELS CONTAIN HIGH VOLTAGES AND CURRENTS THAT MAY CAUSE INJURIES TO PERSONS. (1) Remove the safety tags and close these circuit breakers: Power Distribution Panel Number 1, P91 Row Col Number Name С 11 C01388 VACUUM WASTE CONT F 2 C01389 VACUUM WASTE BLOWER SUBTASK 38-32-02-860-003 (2) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811 **FFFFCTIVITY** SOURCE WASTE TANK WATER SEPARATOR **AKS ALL MRB**



DAI	IE	IAIL NUMBER		STATION	AIRLINE CARD NO.	38-090-0		
	SUBTASK 38-32-0	2-710-001					MECH	INSP
		a toilet connected to	the waste	tank.				
`	. / SUBTASK 38-32-0							
((4) Exami	ine the upper cap an	d the conne	ections for leaka	ge.			
D. F	Put the Air	plane Back to Its U	sual Condi	ition				
s	SUBTASK 38-32-0	2-610-003						
((1) Do thi	s task: Waste Tank S	Servicing, A	MM TASK 12-17	'-01-610-801.			
s	SUBTASK 38-32-0	2-010-003						
<u>\</u>	WARNING:	INSTRUCTIONS II	N THE SPE ISTALL THI	CIFIED PROCE E LINING INCOF	HE LINING. OBEY THE DURE WHEN YOU INS RRECTLY, THE SMOKE JRING A FIRE.	STALL THE		
((2) Do thi	s task: Waste Tank E	Enclosure P	anel - Installatio	n, AMM TASK 25-52-20	-400-801.		
`	. / SUBTASK 38-32-0							
		this access panel:						
	Numb	oer Name/Locat	<u>ion</u>					
	822	Aft Cargo Do	or					
			— END OF	TASK ———				
	EFFECT AKS		SOURCE MRB	WASTE TANK V	WATER SEPARATOR			
				D633A109-AKS	1		age 5 b 15/2	









737-600/700/800/900 TASK CARDS

AIRLINE	CARD NO	WASTE	TITLE TANK WATER SEF	BOEING 0 38-100		
DATE	TASK RESTORE				RELATE	D CARD
TAIL NUMBER	WORK AREA AFT CARGO	VERSION 1.1	THRESHOLD 6000 FH	REPEAT 6000 FH	APPLICA AIRPLANE	ABILITY ENGINE
STATION	SKILL AIRPL				ALL NOTE	ALL
		ACCESS 822 S1401			ZONE 141 145	

Restore (clean or replace) the waste tank water separator filter baskets.

AIRPLANE NOTE: Applicable to all filter basket part numbers except 01940-001 and 01956-000.

A. References

Reference	Title
AMM 12-17-01-610-801	Waste Tank Servicing (P/B 301)
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 25-52-20-000-801	Waste Tank Enclosure Panel - Removal (P/B 401)
AMM 25-52-20-400-801	Waste Tank Enclosure Panel - Installation (P/B 401)
AMM 38-32-00-910-801	Standard Practices for Work with the Toilet Waste and Equipment (P/B 201)

B. Consumable Materials

Reference	Description	Specification
B00541	Cleaner - General Purpose Household Detergent	
D00189	Compound - Molykote 111 (Formerly Dow Corning 111, Valve Sealant and Lubricant)	
D00463	Grease - Food Processing Equipment	DOD-G-24650
D50007	Grease - Silicone-Based, Generic	

EFFECTIVITY	SOURCE	WASTE TANK WATER SEPARATOR	
AKS ALL	MRB		
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737-600/700/800/900 TASK CARDS

						TAS	K CARDS				
	[DATE TAIL NUMBER STATION AIRLINE CARD NO. BOEING CA 38-100-0									
	TAS	K 38	-32-02-0	00-801		'				MECH	INSP
1.	Liqu	uid Se	eparato	r Remo	oval						
	(Fig	ure 1))								
	A.	Pre	pare foi	the Re	emoval						
		SUBT	ASK 38-32-0	2-610-001							
		(1) Do this task: Standard Practices for Work with the Toilet Waste and Equipment, AMM TASK 38-32-00-910-801.									
		SUBTASK 38-32-02-610-002									
		(2)	Do this	s task: \	Waste Tank Se	ervicing, AN	/M TASK 12-17	7-01-610-801.			
		NOTE: Do not add the chemical precharge after you do the task to drain and flush the waste tanks.									
		SUBT	ASK 38-32-0	2-860-001							
		WARNING: BE CAREFUL WHEN YOU ACCESS THE (ROW F) CIRCUIT BREAKERS ON THE INSIDE OF THE P91 AND P92 PANELS. IF POSSIBLE, REMOVE AIRPLANE ELECTRICAL POWER BEFORE YOU ACCESS THE INSIDE OF THE P91 AND P92 PANELS. THE P91 AND P92 PANELS CONTAIN HIGH VOLTAGES AND CURRENTS THAT MAY CAUSE INJURIES TO PERSONS.									
		(3)	Open	these c	ircuit breakers	and install	safety tags:				
			Powe Row C F		C01388	<u>Name</u> VACUUM	, P91 WASTE CONT WASTE BLOW				
		SUBT	ASK 38-32-0	2-010-001							
		(4)	•		ess panel:						
			<u>Numb</u> 822		<u>Name/Locatio</u> Aft Cargo Doo						
		(5) To remove the enclosure panels for the waste tanks, do this task: Waste Tank Enclosure Panel - Removal, AMM TASK 25-52-20-000-801.									
	В.	Liqu	uid Sep	arator l	Removal						
		SUBT	ASK 38-32-0	2-020-001							
	CAUTION: USE TOOLS CAREFULLY BECAUSE THE WASTE TANKS HAVE A COMPOSITE SKIN. IT IS EASILY DAMAGED. IF YOU HIT THE TANK OR LET IT FALL, THIS CAN CAUSE DAMAGE THAT YOU CANNOT SEE.										
		(1)	Loose	n the cl	amp [2] that at	ttach the fle	exible coupling	[7] to the upper cap [1].			
		SUBTASK 38-32-02-020-002									
		(2)	Loose	n the v-	band coupling	[6].					
		SUBT	ASK 38-32-0								
		(3) Remove the upper cap [1] and packing [4].									
			(a) [Discard	the packing [4	.].					
			EFFECT AKS			SOURCE MRB	WASTE TANK	WATER SEPARATOR			

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DATE	TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 38-100-		
SUBTASK 38-32-0	2-020-004					MECH	INSP
(4) Remov	ve the lower filter baske	t [3] for tl	he liquid separa	ator from the waste tank	ζ.		
SUBTASK 38-32-0							
(5) Remov	ve the upper filter baske	et [5] for t	the liquid separa	ator from the cap [1].			
	E	END OF	TASK ———				
EFFECT	TIVITY	SOURCE	WASTE TANK V	WATER SEPARATOR			
AKS	ALL	MRB					
			D633A109-AKS	•	ı	Page 3	of 7
			38-100-00-01	•		age 3 eh 15/	2015



	DATE TAIL NUMBER STAT		STATION	TATION AIRLINE CARD NO.						
	TAS	SK 38-32-02-	100-801					MECH	INSP	
2.			r and Liquid Separato	r Filter C	Cleaning					
		ure 1)								
	A.	General								
	(1) This task cleans the liquid separator filter canister.									
	B. Liquid Separator Cleaning									
		SUBTASK 38-32-0	_							
	CAUTION: USE TOOLS CAREFULLY BECAUSE THE WASTE TANKS HAVE A COMPOSITE SKIN. IT IS EASILY DAMAGED. IF YOU HIT THE TANK OR LET IT FALL, THIS CAN CAUSE DAMAGE THAT YOU CANNOT SEE.									
		(1) Do thi	s task: Liquid Separato	r Remova	al, TASK 38-32-	02-000-801.				
		SUBTASK 38-32-0	2-160-001							
		(2) Mix th	e general purpose hous	sehold de	etergent cleaner	, B00541 with water in a	a container.			
		subtask 38-32-0 (3) Soak 1 minute	the two pieces of the liq	uid sepa	rator in the clea	ner and water for a min	imum of 15			
		SUBTASK 38-32-0	2-170-001							
		(4) Flush	the liquid separator with	n clean w	ater.					
		SUBTASK 38-32-0								
		` '	lly check the liquid sepa			•	u if the common to			
		, ,	replace the upper bask not clean.	et [5] and	ı lower basket [3] of the liquid separato	r if they are			
	C.	Put the Air	plane Back to Its Usu	al Condi	tion					
		SUBTASK 38-32-0		r Inotallat	ion TACK 20 2	2 02 400 904				
		(1) Do thi	s task: Liquid Separato			2-02-400-801.				
				END OF	TASK ———					
		EFFECT AKS		SOURCE MRB	WASTE TANK	WATER SEPARATOR				
					D633A109-AKS	}		Page 4		



737-600/700/800/900 TASK CARDS

DATE TAIL NUMBER STATION AIRLINE CARD NO. BOEING CARD NO. 38-100-00-01 месн I INSP TASK 38-32-02-400-801 **Liquid Separator Installation** (Figure 1) **Expendables/Parts** AMM Item Description **AIPC Reference AIPC Effectivity** 4 Packing 38-32-02-50-060 **AKS ALL Liquid Separator Installation** SUBTASK 38-32-02-640-001 CAUTION: USE TOOLS CAREFULLY BECAUSE THE WASTE TANKS HAVE A COMPOSITE SKIN. IT IS EASILY DAMAGED. IF YOU HIT THE TANK OR LET IT FALL, THIS CAN CAUSE DAMAGE THAT YOU CANNOT SEE. (1) Apply the grease, D00463 or silicone-based grease, D50007 or Molykote 111 Compound, D00189 to the packing [4]. SUBTASK 38-32-02-420-001 (2) Install the lower filter basket [3] for the liquid separator in the waste tank. SUBTASK 38-32-02-420-002 Install the upper filter basket [5] for the liquid separator in the upper cap [1]. SUBTASK 38-32-02-420-003 Install the upper cap [1] and packing [4]. SUBTASK 38-32-02-420-004 Install the v-band coupling [6]. Tighten the v-band coupling [6] 90 to 110 pound inches. SUBTASK 38-32-02-420-005 (6) Attach the flexible coupling [7] and clamp [2] for the upper cap [1]. C. Liquid Separator Installation Test SUBTASK 38-32-02-860-002 WARNING: BE CAREFUL WHEN YOU ACCESS THE (ROW F) CIRCUIT BREAKERS ON THE INSIDE OF THE P91 AND P92 PANELS. IF POSSIBLE, REMOVE AIRPLANE ELECTRICAL POWER BEFORE YOU ACCESS THE INSIDE OF THE P91 AND P92 PANELS. THE P91 AND P92 PANELS CONTAIN HIGH VOLTAGES AND CURRENTS THAT MAY CAUSE INJURIES TO PERSONS. (1) Remove the safety tags and close these circuit breakers: Power Distribution Panel Number 1, P91 Row Col Number Name С 11 C01388 VACUUM WASTE CONT F 2 C01389 VACUUM WASTE BLOWER SUBTASK 38-32-02-860-003 (2) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811 **FFFFCTIVITY** SOURCE WASTE TANK WATER SEPARATOR **AKS ALL MRB**

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D.	AIE		TAIL NUMBER		STATION	AIRLINE CARD NO.		0-00-01	
	SUBTA	ASK 38-32-02-	-710-001					MECH	INSP
	(3)	Flush a	a toilet connected	d to the was	ste tank.				
	SUBTA	ASK 38-32-02-	-790-001						
	(4)	Examin	ne the upper cap	and the co	nnections for leaka	ge.			
D.	Put	the Airp	lane Back to Its	s Usual Co	ndition				
	SUBTA	ASK 38-32-02-	-610-003						
	(1)	Do this	task: Waste Tan	nk Servicing	ı, AMM TASK 12-17	-01-610-801.			
	SUBTA	ASK 38-32-02-	-010-003						
	WAF		INSTRUCTIONS LINING. IF YOU	S IN THE S J INSTALL ⁻	PECIFIED PROCE	HE LINING. OBEY THE DURE WHEN YOU INS RRECTLY, THE SMOKE JRING A FIRE.	STALL THE		
	(2)	Do this	task: Waste Tan	nk Enclosur	e Panel - Installation	n, AMM TASK 25-52-20	-400-801.		
	SUBTA	ASK 38-32-02-	-410-001						
	(3)	Close tl	his access pane	l:					
		Numbe	er <u>Name/Loc</u>	<u>cation</u>					
		822	Aft Cargo	Door					
				END	OF TASK ———				
		AKS A		sourc MRI		VATER SEPARATOR			
					D633A109-AKS			Page 6	
					38-100-00-01			Oct 15/	2015



