CHAPTER

80

STARTING





737-600/700/800/900 TASK CARDS

CHAPTER 80 STARTING

Sul	oject/Page	Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
80-	EFFECTIVE	E PAGES							
	1	JUN 15/2016							
	2	BLANK							
80-	010-01-01	SYS							
	1	Jun 15/2015							
	2	Feb 15/2016							
R	3	Jun 15/2016							
	4	Jun 15/2015							
R	5	Jun 15/2016							
R	6	Jun 15/2016							
80-	010-02-01	SYS							
	1	Jun 15/2015							
	2	Feb 15/2016							
R	3	Jun 15/2016							
	4	Jun 15/2015							
R	5	Jun 15/2016							
R	6	Jun 15/2016							

A = Added, R = Revised, D = Deleted, O = Overflow, C = Customer Originated Change

80-EFFECTIVE PAGES





737-600/700/800/900 TASK CARDS

AIRLINE	CARD NO	MAGNETIC CHIP DETECTOR - LEFT ENGINE				BOEING CARD NO. 80-010-01-01		
DATE	INSPECTION - DETAILED		STARTER		RELATE	D CARD		
TAIL NUMBER	WORK AREA LEFT ENGINE	VERSION 1.1	THRESHOLD 1600 FC	REPEAT 1600 FC	APPLICA AIRPLANE	ABILITY ENGINE		
STATION	SKILL AIRPL				ALL	ALL		
		ACCESS 413			ZONE 411			

Detail inspection of the left engine starter magnetic chip detector for metal chips.

A. References

Reference	Title
AMM 71-00-00-700-819-F00	Stop the Engine Procedure (Usual Engine Stop) (P/B 201)
AMM 71-00-00-800-807-F00	Start the Engine Procedure (Selection) (P/B 201)
AMM 71-11-02-010-801-F00	Open the Fan Cowl Panels (P/B 201)
AMM 71-11-02-410-801-F00	Close the Fan Cowl Panels (P/B 201)
AMM 79-00-00-200-804-F00	Chip Detectors and Scavenge Screens Inspection (P/B 601)
AMM 80-11-01-000-801-F00	Starter Removal (P/B 401)
AMM 80-11-01-400-801-F00	Starter Installation (P/B 401)
AMM 80-11-02-000-801-F00	QAD Adapter Removal (P/B 401)
AMM 80-11-02-400-801-F00	QAD Adapter Installation (P/B 401)

B. Consumable Materials

Reference	Description	Specification	
D00599	Oil - Engine (CFMI SB 79-0001)	CFM CP2442	
[CP2442]			

C. Tools/Equipment

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
STD-1070	Lens - Magnifying, 10X, Hand Held

EFFECTIVITY AKS ALL	SOURCE MRB	MAGNETIC CHIP DETECTOR - LEFT ENG	NE STARTER
		D633A109-AKS 80-010-01-01	Page 1 of 6 Jun 15/2015



	DATE	1	TAIL NUMBER		STATION	AIF	RLINE CARD NO.	BOEING C. 80-010 -		
	SK 80-11-01				-		1		MECH	
	rter Magnet		nspection							
(LIĆ	gure 1 and F	igure 2)								
A.	General									
	` '	task prov age to the		ructions on I	now to examine	and ide	entify possible int	ernal		
	(2) The	starter is	on the forwa	rd side of th	e accessory gea	arbox.				
В.	Expendal	oles/Parts	6							
	AMM Iter	n Desc	cription		AIPC Refer	ence	AIPC Effectivit	ty		
	1	Mag	netic plug		80-11-01-01	A-060	AKS ALL	_		
	2	Pack	king		80-11-01-01	A-070	AKS ALL			
C.	Prepare f	or the Ins	spection							
	SUBTASK 80-11									
	(1) For E	Engine 1,	open this cir	cuit breaker	and install a sa	fety tag	j :			
	CAP		cal System l		2					
	Rov			<u>Name</u>						
	В	8	C01103	ENGINE 1	START VALVE					
	SUBTASK 80-11									
	(2) For E	Engine 2,	open this cir	cuit breaker	and install a sa	fety tag	j :			
			l System Pa							
	Rov			Name	OTA DT MAINE					
	С	4	C00154	ENGINE 2	START VALVE					
	SUBTASK 80-11			Fan Cowl Panels, AMM TASK 71-11-02-010-801-F00.						
_	, ,		•		IS, AIVIIVI TASK I	/1-11-0	2-010-801-F00.			
D.			lug Inspect	ion						
	SUBTASK 80-11									
	CAUTION	THE RI	EMOVAL OF THE START	THE MAGNER. THE OI	NETIC PLUG HO	DUSING	G OR THE SAFE ^T G WILL DRAIN T FARTER WITHOU	HE OIL		
	(1) Rem	ove the m	nagnetic plug	[1] as follow	ws:					
	NOT	E: The m	nagnetic plug	[1] is a bay	onet type.					
	(a)	Push the	magnetic pl	ug [1] with y	our hand and tu	ırn it co	unterclockwise u	ntil it stops.		
	(b)	Pull the r	magnetic plu	g [1] from th	e magnetic plug	housir	ng.			
	SUBTASK 80-11-01-211-001-F00									
	(2) Exar	nine the n	nagnetic plug	g for the type	e and quantity o	f conta	mination:			
	(2) Examine the magnetic plug for the type and quantity of contamination:(a) Use 10x hand held magnifying lens, STD-1070 to examine the particles:									
	, ,						-			
		CTIVITY		SOURCE	MACHETIC	D DET-	OTOD LEST STOR	OINE OTABE		1
		SALL		MRB	WAGNETIC CHI	PUEIE	CTOR - LEFT EN	SINE START	EK	

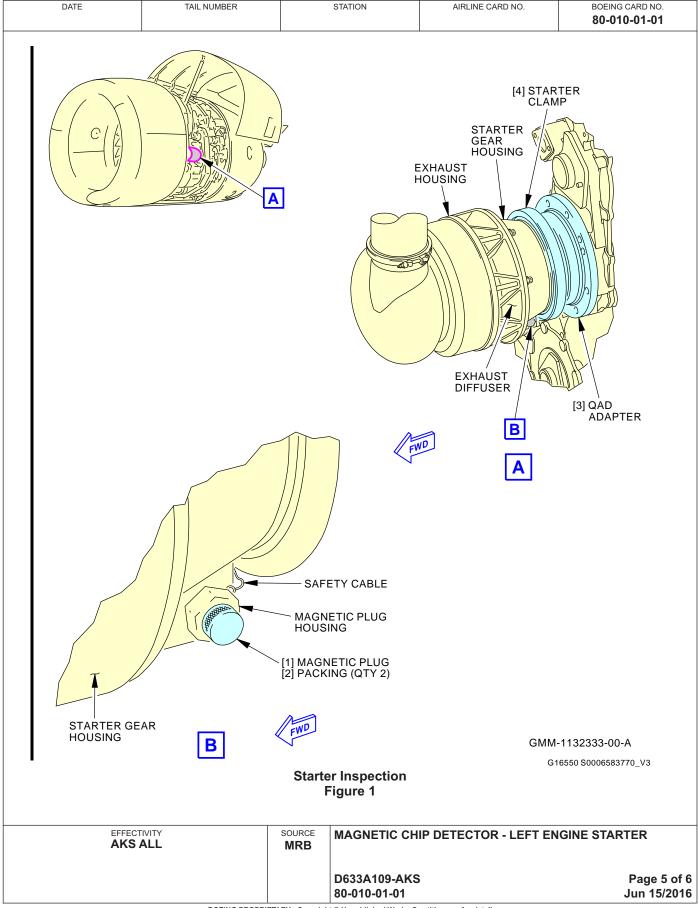


DATE		TA	IL NUMBEF	?		STATION	AIRLINE CARD NO.	BOEING C 80-010		
	1)	mm) the s TAS	in all d starter (K 80-11	irection AMM 1-01-4	ons or an u TASK 80- 00-801-F0	nacceptable an 11-01-000-801-l 0).	hat are larger than 0.10 nount of magnetic parti F00 and AMM particles indicate possib	cles, replace	MECH	INSP
		INOT		_	amage.	arge magnetic p	articles indicate possib	ile iliterriai		
		a)	Send	the de	ebris or the	magnetic partic	cles to lab for analysis.			
	2)	•					netic particles that are ns, do these steps:	smaller than		
		a)	Remo	ve the	e starter (A	MM TASK 80-1	1-01-000-801-F00).			
		b)	Remo	ve the	QAD ada	pter [3] (AMM T	ASK 80-11-02-000-801	-F00).		
		c)	Look f	or de	oris or the	magnetic partic	les behind the QAD ad	apter.		
		d)	•		_		his task: Chip Detector ΓASK 79-00-00-200-80			
			<1>	Send	I the debris	or the magneti	c particles to lab for an	alysis.		
		e)	If the I	magn	etic particle	es are not found	l, do these steps:			
			<1>		n away all oonents.	debris or the or	magnetic particles and			
			<2>	Insta	II the QAD	adapter [3] (AM	1M TASK 80-11-02-400	-801-F00).		
			<3>	Insta	II the starte	er (AMM TASK 8	30-11-01-400-801-F00)			
		f)	Start t	he en	gine (AMM	1 TASK 71-00-0	0-800-807-F00).			
		g)	Opera	te the	engine at	idle for five min	utes.			
		h)	Stop t	he en	gine (AMN	TASK 71-00-0	0-700-819-F00).			
		i)	Exami	ine th	e starter m	agnetic plug ag	ain after the engine rur	١.		
			<1>			arter, QAD adap les behind the 0	ter and look for debris QAD adapter.	or the		
			<2>	smal TASI	ler than 0.′ < 80-11-01		amount of magnetic pam), replace the starter on AMM			
				<a>	Carefully	√ clean away all	debris or the magnetic	particles.		
					Send the		nagnetic particles to lab	for		
			<3>	amo	•	netic particles, r	there is less than a more-examine the magnet			
				<a>	amount of					
	EFFECTIVITY AKS ALL				SOURCE MRB	MAGNETIC CHI	P DETECTOR - LEFT EN	IGINE START	ER	
						D633A109-AKS 80-010-01-01			Page 3 un 15/	



	DATE			TAIL NUMBER		STATION	AIRLINE CARD NO.	BOEING C. 80-010-				
				TAS	SK 80-11-02	adapter and th -400-801-F00 a -400-801-F00).	and AMM		MECH	INSP		
	SUBT	ASK 80-1	1-01-420-001			100 001 1 00).						
	(3) Install the magnetic plug [1] as follows:											
		(a)	Remov	e and discard	the two pac	kings [2] on the	magnetic plug.					
		(b)	Apply o	lean oil, D005	599 [CP2442	2] to the two pad	ckings [2].					
		(c)	Install t	he two packin	g [2] on the	magnetic plug	[1].					
		(d)	Put the with the		g [1] in the r	nagnetic plug h	ousing and align the ba	yonet pins				
		(e)		ne magnetic p se until it lock		pins touch the I	oottom of the slots and	turn the plug				
E.	Put	the A	irplane	Back to Its U	sual Condi	tion						
	SUBTA	ASK 80-1	1-01-410-003	F00								
	(1)	Do t	his task:	Close the Far	n Cowl Pane	els, AMM TASK	71-11-02-410-801-F00	•				
			1-01-860-033									
	(2)	For	Engine 1	, remove the	safety tag a	nd close this cir	cuit breaker:					
		_		rical System		2						
		Roy			Name	L OTA DT MALME	_					
		В	_	C01103	ENGINE	I START VALVE	1					
	(3)		1-01-860-034 Engine 2		safety tag a	nd close this cir	cuit breaker:					
		F/O		al System Pa								
		Roy			Name		_					
		С	4	C00154		START VALVE	<u>:</u>					
					— END OF	TASK ———						
			S ALL		SOURCE MRB	MAGNETIC CH	IP DETECTOR - LEFT EN	NGINE START	ER			
						D633A109-AKS	3		Page 4 un 15/			

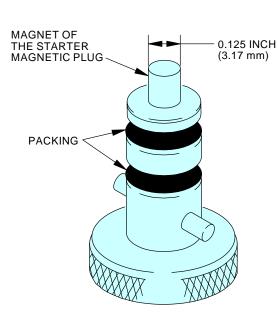




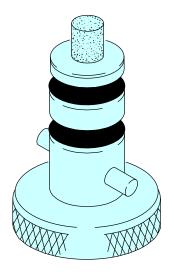


737-600/700/800/900 TASK CARDS

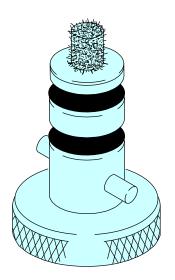
DATE TAIL NUMBER STATION AIRLINE CARD NO. BOEING CARD NO. 80-010-01-01



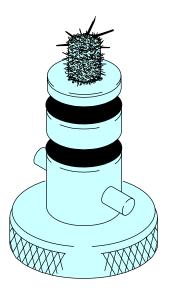
CLEAN (NO MAGNETIC PARTICLES)



A SMALL AMOUNT OF MAGNETIC PARTICLES SMALLER THAN 0.10 INCH (2.54 mm)



A MODERATE AMOUNT OF MAGNETIC PARTICLES SMALLER THAN 0.10 INCH (2.54 mm)



AN UNACCEPTABLE AMOUNT OF MAGNETIC PARTICLES MORE THAN 0.10 INCH (2.54 mm)

D61187 S0000160786_V2

Starter Magnetic Plug Inspection Figure 2

EFFECTIVITY AKS ALL	SOURCE MRB	MAGNETIC CHIP DETECTOR - LEFT ENG	GINE STARTER
		D633A109-AKS 80-010-01-01	Page 6 of 6 Jun 15/2016





737-600/700/800/900 TASK CARDS

AIRLIN	E CARD NO	MAGNETIC CHIP DETECTOR - RIGHT ENGINE			BOEING CARD NO. 80-010-02-01		
DATE	INSPECTION - DETAILED		STARTER		RELATE	D CARD	
TAIL NUMBER	WORK AREA RIGHT ENGINE	VERSION 1.1	THRESHOLD 1600 FC	REPEAT 1600 FC	APPLICA AIRPLANE		
STATION	SKILL AIRPL				ALL	ALL ALL	
		ACCESS 423			ZONE 421		

Detail inspection of the right engine starter magnetic chip detector for metal chips.

A. References

Reference	Title
AMM 71-00-00-700-819-F00	Stop the Engine Procedure (Usual Engine Stop) (P/B 201)
AMM 71-00-00-800-807-F00	Start the Engine Procedure (Selection) (P/B 201)
AMM 71-11-02-010-801-F00	Open the Fan Cowl Panels (P/B 201)
AMM 71-11-02-410-801-F00	Close the Fan Cowl Panels (P/B 201)
AMM 79-00-00-200-804-F00	Chip Detectors and Scavenge Screens Inspection (P/B 601)
AMM 80-11-01-000-801-F00	Starter Removal (P/B 401)
AMM 80-11-01-400-801-F00	Starter Installation (P/B 401)
AMM 80-11-02-000-801-F00	QAD Adapter Removal (P/B 401)
AMM 80-11-02-400-801-F00	QAD Adapter Installation (P/B 401)

B. Consumable Materials

Reference	Description	Specification	
D00599	Oil - Engine (CFMI SB 79-0001)	CFM CP2442	
[CP2442]			

C. Tools/Equipment

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
STD-1070	Lens - Magnifying, 10X, Hand Held

EFFECTIVITY AKS ALL	SOURCE MRB	MAGNETIC CHIP DETECTOR - RIGHT EN	IGINE STARTER
		D633A109-AKS 80-010-02-01	Page 1 of 6 Jun 15/2015



	DA	ATE		Т	AIL NUMBER	S	TATION	AIR	RLINE CARD NO.	80-010		
			11-01-2								MECH	Т.
_					nspection							
(Figu	re 1	and Figu	ıre ∠)								
-	A.	Gen	eral									
		(1)			ides the inst starter.	tructions on ho	ow to examine	and ide	entify possible in	iternal		
		(2)	The sta	arter is o	on the forwa	ard side of the	accessory gea	arbox.				
E	В.	Ехр	endable	s/Parts	3							
		AM	M Item	Desc	cription		AIPC Refe	rence	AIPC Effectiv	ity		
			1	Magr	netic plug		80-11-01-01	1A-060	AKS ALL			
			2	Pack	ing		80-11-01-01	1A-070	AKS ALL			
(C.	Prep	oare for	the Ins	pection							
		SUBTA	SK 80-11-01	-860-031-F0	0							
		(1)	For En	gine 1,	open this ci	rcuit breaker a	ind install a sa	ifety tag	:			
			CAPT	Electric	cal System	Panel, P18-2						
			Row		<u>Number</u>	<u>Name</u>						
			В	8	C01103	ENGINE 1	START VALVE					
		SUBTA	SK 80-11-01									
		(2)	For En	gine 2,	open this ci	rcuit breaker a	ind install a sa	ifety tag	:			
			F/O Ele		System Pa	anel, P6-2						
			Row		Number	Name						
			С	4	C00154	ENGINE 2	START VALVE					
		SUBTA	SK 80-11-01									
		(3)	Do this	task: C	open the Fa	n Cowl Panels	s, AMM TASK	71-11-0	2-010-801-F00.			
[D.	Star	ter Mag	netic P	lug Inspec	tion						
		SUBTA	SK 80-11-01	-020-001-F0	0							
		CAL		THE RE	EMOVAL OF THE START	THE MAGNE	ETIC PLUG HOER	OUSING	G OR THE SAFE G WILL DRAIN T ARTER WITHO	THE OIL		
		(1)	Remov	e the m	nagnetic plu	g [1] as follow	3:					
	NOTE: The magnetic plug [1] is a bayonet type.											
			(a) P	ush the	magnetic p	lug [1] with yo	ur hand and to	urn it co	unterclockwise	until it stops.		
			(b) P	ull the r	magnetic plu	ug [1] from the	magnetic plug	g housir	ng.			
		SUBTA	SK 80-11-01									
		(2)	Examir	ne the m	nagnetic plu	g for the type	and quantity o	of contar	mination:			
					-						1	1

EFFECTIVITY AKS ALL	SOURCE MRB	MAGNETIC CHIP DETECTOR - RIGHT	ENGINE STARTER
		D633A109-AKS 80-010-02-01	Page 2 of 6 Feb 15/2016

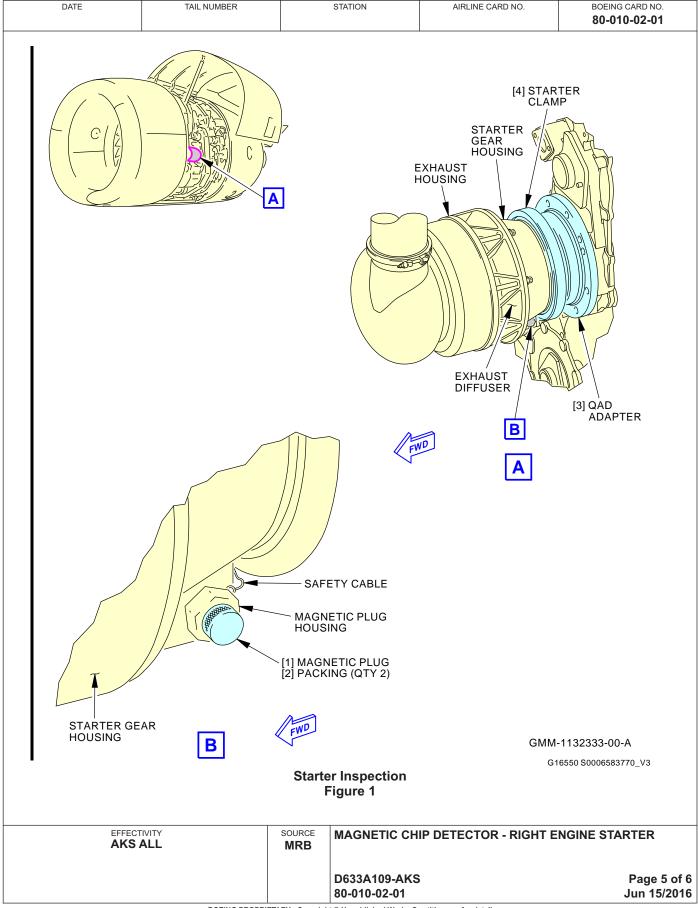


	DATE		TA	IL NUMBER	?		STATION	AIRLINE CARD NO.	BOEING C 80-010		
		ŕ	mm) the s TASI	in all c starter (K 80-1	lirection AMM 1-01-4	ons or an u TASK 80- 00-801-F0	nacceptable an 11-01-000-801-l 0).	hat are larger than 0.10 nount of magnetic partic F00 and AMM particles indicate possib	cles, replace	MECH	INSP
			1101		_	amage.	arge magnetic p	articles indicate possib	ile iliterriai		
1			a)	Send	the de	ebris or the	magnetic partic	cles to lab for analysis.			
		,	•					netic particles that are ns, do these steps:	smaller than		
			a)	Remo	ve the	e starter (A	MM TASK 80-1	1-01-000-801-F00).			
			b)	Remo	ve the	e QAD ada	pter [3] (AMM T	ASK 80-11-02-000-801	-F00).		
			c)	Look 1	or de	bris or the	magnetic partic	les behind the QAD ad	apter.		
			d)	,		•		his task: Chip Detector ΓASK 79-00-00-200-80			
ı				<1>	Send	the debris	or the magneti	c particles to lab for an	alysis.		
			e)	If the	magn	etic particle	es are not found	l, do these steps:			
				<1>		n away all conents.	debris or the or	magnetic particles and			
				<2>	Insta	II the QAD	adapter [3] (AM	1M TASK 80-11-02-400	-801-F00).		
				<3>	Insta	II the starte	er (AMM TASK 8	30-11-01-400-801-F00)			
			f)	Start t	he en	gine (AMM	1 TASK 71-00-0	0-800-807-F00).			
			g)	Opera	ite the	e engine at	idle for five min	utes.			
			h)	Stop t	he en	gine (AMM	I TASK 71-00-0	0-700-819-F00).			
			i)	Exam	ine th	e starter m	agnetic plug ag	ain after the engine rur	١.		
				<1>			arter, QAD adap les behind the 0	ter and look for debris QAD adapter.	or the		
				<2>	smal TASI	ler than 0.′ < 80-11-01		amount of magnetic pa m), replace the starter (nd AMM			
ı					<a>	Carefully	√ clean away all	debris or the magnetic	particles.		
i						Send the		nagnetic particles to lab	for		
				<3>	amo	•	netic particles, r	there is less than a mo e-examine the magnet			
					<a>	amount of	of magnetic part	mination, If you find a n ticles, replace the starto -F00 and AMM -F00).			
	EFFECT AKS					SOURCE MRB	MAGNETIC CHI	P DETECTOR - RIGHT E	ENGINE STAR	TER	
							D633A109-AKS 80-010-02-01			Page 3 un 15/	



	TAIL NUMBER			STATION	AIRLINE CARD NO.	80-010-		
		TAS	SK 80-11-02	-400-801-F00 a	and AMM		MECH	INSP
SK 80-11-0)1-420-001-F0		311 00 11 01	.00 00 00).				
] as follows	:				
(a)	Remove	and discard	the two pac	kings [2] on the	magnetic plug.			
(b)	Apply cle	an oil, D005	99 [CP2442	?] to the two pac	ckings [2].			
(c)	Install the	e two packin	g [2] on the	magnetic plug [[1].			
			g [1] in the n	nagnetic plug h	ousing and align the ba	yonet pins		
				pins touch the b	oottom of the slots and	turn the plug		
the Air	plane B	ack to Its Us	sual Condit	tion				
SK 80-11-0	1-410-003-F0	0						
Do thi	s task: C	lose the Far	n Cowl Pane	els, AMM TASK	71-11-02-410-801-F00			
For E	ngine 1,	remove the	safety tag ar	nd close this cir	cuit breaker:			
_		-		2				
				OTA DT MALME	-			
_			ENGINE I	START VALVE	1			
			safety tag ar	nd close this cir	cuit breaker:			
F/O E		-						
				OTA DT \				
C	4	C00154						
			— END OF	IASK ——				
			SOURCE MRB	MAGNETIC CH	IP DETECTOR - RIGHT E	ENGINE STAR	TER	
				D633A109-AKS 80-010-02-01	.			
1	Install (a) (b) (c) (d) (d) (e) (e) (for Element 1) (for Element 2) (for Eleme	Install the mag (a) Remove (b) Apply cle (c) Install the mag (d) Put the n with the s (e) Push the clockwise the Airplane Bask 80-11-01-410-003-F0 Do this task: Co For Engine 1, CAPT Electrical Row Col For Engine 2, F/O Electrical Row Col	Alloson TAS	Install the QAD TASK 80-11-01-120-101-101. Install the magnetic plug [1] as follows (a) Remove and discard the two paction (b) Apply clean oil, D00599 [CP2442]. (c) Install the two packing [2] on the (d) Put the magnetic plug [1] in the nowith the slots. (e) Push the magnetic plug until the clockwise until it locks. the Airplane Back to Its Usual Conditions 80-11-01-410-003-F00 Do this task: Close the Fan Cowl Panel ASK 80-11-01-860-033-F00 For Engine 1, remove the safety tag and CAPT Electrical System Panel, P18-Row Col Number Name B 8 C01103 ENGINE 1 Ask 80-11-01-860-034-F00 For Engine 2, remove the safety tag and F/O Electrical System Panel, P6-2 Row Col Number Name C 4 C00154 ENGINE 2 END OF END OF	All Install the QAD adapter and the TASK 80-11-02-400-801-F00 at TASK 80-11-01-400-801-F00 at TASK 80-11-01-400-801-F00). Install the magnetic plug [1] as follows: (a) Remove and discard the two packings [2] on the big of the two packings [2] on the magnetic plug [1] in the magnetic plug [1] in the magnetic plug [1] in the magnetic plug his with the slots. (b) Push the magnetic plug until the pins touch the big old-with the slots. (c) Install the two packing [2] on the magnetic plug his with the slots. (e) Push the magnetic plug until the pins touch the big old-with the slots. (e) Push the magnetic plug until the pins touch the big old-with the slots. (f) Push the magnetic plug until the pins touch the big old-with the slots. (e) Push the magnetic plug until the pins touch the big old-with the slots. (f) Push the magnetic plug until the pins touch the big old-with the slots. (g) Push the magnetic plug until the pins touch the big old-with the slots. (h) Push the magnetic plug until the pins touch the big old-with the slots. (h) Push the magnetic plug [1] in the magnetic plug plug his with the slots. (h) Push the magnetic plug [1] in the magnetic plug plug his with the slots. (h) Push the magnetic plug [1] in the magnetic plug plug his with the slots. For Engine 1, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, remove the safety tag and close this cire. For Engine 2, south the safety tag and close this cire. For Engine 2, south the safe	Allocated the starter (AMM TASK 80-11-02-400-801-F00 and AMM TASK 80-11-01-400-801-F00). Install the magnetic plug [1] as follows: (a) Remove and discard the two packings [2] on the magnetic plug. (b) Apply clean oil, D00599 [CP2442] to the two packings [2]. (c) Install the two packing [2] on the magnetic plug [1]. (d) Put the magnetic plug [1] in the magnetic plug housing and align the bawith the slots. (e) Push the magnetic plug until the pins touch the bottom of the slots and clockwise until it locks. (e) Push the magnetic plug until the pins touch the bottom of the slots and clockwise until it locks. **Revent-14-14-04-03-4-00 Do this task: Close the Fan Cowl Panels, AMM TASK 71-11-02-410-801-F00 by this task: Close the safety tag and close this circuit breaker: **CAPT Electrical System Panel, P18-2 **Row Col Number Name B 8 C01103 ENGINE 1 START VALVE **SK8-01-14-1-80-034-700 For Engine 2, remove the safety tag and close this circuit breaker: **FO/D Electrical System Panel, P6-2 **Row Col Number Name C 4 C00154 ENGINE 2 START VALVE **END OF TASK ————————————————————————————————————	September Sept	South of the state of the sta

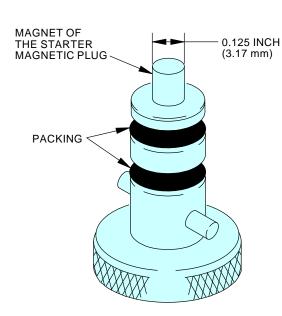




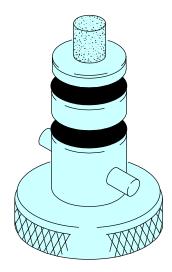


737-600/700/800/900 TASK CARDS

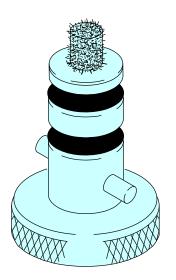
DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				80-010-02-01



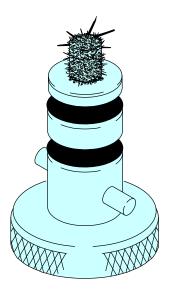
CLEAN (NO MAGNETIC PARTICLES)



A SMALL AMOUNT OF MAGNETIC PARTICLES SMALLER THAN 0.10 INCH (2.54 mm)



A MODERATE AMOUNT OF MAGNETIC PARTICLES SMALLER THAN 0.10 INCH (2.54 mm)



AN UNACCEPTABLE AMOUNT OF MAGNETIC PARTICLES MORE THAN 0.10 INCH (2.54 mm)

D61187 S0000160786_V2

Starter Magnetic Plug Inspection Figure 2

EFFECTIVITY AKS ALL	SOURCE MRB	MAGNETIC CHIP DETECTOR - R	IGHT ENGINE STARTER
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